

TANK SECONDARY CONTAINMENT INTEGRITY TESTING DRY TEST METHOD												
			TEST	ING D	RY TEST	MET	HOD					
Facility Name:					Owner Na	me:						
Address:					Address:							
City, State, Zip Code:					City, State	e, Zip C	code:					
Montana Facility I.D. #:					Owner Ph							
Testing Company:					Test Co P			Т	Date:			
	سئيمالد صد		+la = al = . a = a							UCT) C-	- DEL/DD4	200
This data sheet is for testi Section 4.2 for the test pro-			the ary sec	condar	y containm	ent or	a undergroi	una stora	age tank (US1). Se	e PEI/RP1	200
Tank Tag ID Number												
Tank Material												
Product Stored												
Tank Capacity,* gallons							Ì					
Test Start Time												
Initial Vacuum Reading, inches Hg (See Table 4-1 below.)												
Specified Test Duration	1 h		1 hour		1 hou		1 hou		1 hou		1 hou	· I
(See Table 4-1 below.)	2 h	ours	2 hour	'S	2 hou	irs	2 hou	ırs	2 hou	rs	2 hou	rs
Test End Time							1					
inches Hg												
Is the Annular Space Dry After the Test?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
		TABLE	4-1		1		1	'				
		Vac	euum, ies Hg		Capacity, gallons		Durati hou					
	İ				<20,000		1		1			
			10		20,000+		2		1			
Oommont												
Comments:												
*Total tank capacity, include	ding all c	ompartm	ents in a m	ulti-co	mpartment	tank.						

Tester's Name (print) _____ Tester's Signature _____



	PIPING SECONDARY CONTAINMENT INTEGRITY TESTING acility Name: Owner:											
Facility Name:					Owner:							
Address:					Address:							
City, State, Zip Code:					City, State	e, Zip Co	ode:					
Montana Facility I.D. #:					Owner Ph	one #:						
Testing Company:					Phone #:				Date:			
This procedure is to test th procedure.	e integrity	of the ir	nterstitial s	space of	double-wa	ılled pip	ing. See P	EI/RP1:	200 Sectio	n 5 for t	the test	
Tank Tag ID Number												
Piping Run												
Piping Material												
Product Stored												
Test Start Time												
Initial Test Pressure, psig (Test procedure specifies 5 psig.)												
Test End Time												
Final Test Pressure, psig												
Pressure Change (No reduction in pressure allowed for pass.)												
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
Comments:												

Tester's Name (print) ______ Tester's Signature _____



Tester's Name _ Latest Revision: 8/31/2022

Reference PEI/RP1200-19 Appendix C-3 SPILL BUCKET INTEGRITY TESTING HYDROSTATIC TEST METHOD SINGLE AND DOUBLE-WALLED VACUUM TEST METHOD

Facility Name:	SIN	GEE AND BOODL	Owner:										
Address:			Address:										
City, State, Zip Code	,•		City, State, Zip Coo	le·									
Montana Facility I.D			Owner Phone #:										
Testing Company:			Phone #:	I	Date:								
This procedure is to	test the leak integ	rity of single- and do	L	ıckets See PFI/RP		for hydrostatic							
test method, Section													
Tank Tag ID #													
Product Stored													
Spill Bucket Capacity													
Manufacturer													
Construction	Single-walled Double-walled	Single-walled Double-walled	Single-walled Double-walled	Single-walled Double-walled	Single-walled Double-walled	Single-walled Double-walled							
Test Type	Hydrostatic Vacuum Single-walled Double-walled	Hydrostatic Vacuum Single-walled Double-walled	Hydrostatic Vacuum Single-walled Double-walled	Hydrostatic Vacuum Single-walled Double-walled	Hydrostatic Vacuum Single-walled Double-walled	Hydrostatic Vacuum Single-walled Double-walled							
Spill Bucket Type	Product	Product	Product	Product	Product	Product							
Liquid and debris	Vapor	Vapor	Vapor	Vapor	Vapor	Vapor							
removed from spill bucket?*	Yes No												
Visual Inspection (No cracks, loose parts or separa- tion of the bucket from the fill pipe.)	Pass Fail												
Tank riser cap included in test?	☐ Yes ☐ No ☐ NA	☐ Yes ☐ No ☐ NA	□ Yes □ No □ NA	□ Yes □ No □ NA	□ Yes □ No □ NA	□ Yes □ No □ NA							
Is drain valve included in test?	□ Yes □ No □ NA												
Total Bucket Depth													
Starting Level/Time	/	/	/	/	/	/							
Starting level within 1.5" of the top?**	Yes No												
Ending Level/Time	/	/	/	/	/	/							
Test Period													
Level Change													
Pass/fail criteria: Mu Vacuum single-walled		•	·	•		* * * * * * * * * * * * * * * * * * * *							
Test Results	Pass Fail												
Comments:													
*All liquids and debri	is must be dispose	d of properly											
, IIquido dila debil	o made so dispose	a or property.											

Tester's Signature _____



Facility Name:														
Address:					Address:									
City, State, Zip Code:					City, State	e, Zip Co	ode:							
Facility I.D. #:					Owner Ph	one #:								
Testing Company:					Phone #:				Date:					
This procedure is to test the		egrity of	fcontainm	ent sun	nps. See Pl	EI/RP12	200 Section	n 6.5 fc	or the test r	nethod.				
Containment Sump ID (Be specific with tag IDs, size and products)														
Containment Sump Material														
Liquid and debris removed from sump?*	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No		
Visual Inspection (No cracks, loose parts or separation of the containment sump.)	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail		
Containment Sump Depth														
Height From Bottom to Top of Highest Penetration														
Starting Water Level														
Test Start Time														
Ending Water Level														
Test End Time														
Test Period (Minimum test time: 1 hour)														
Water Level Change														
Pass/fail criteria: Must pa	ss visual ir	nspectio	n. Water l	evel dro	p of less th	nan 1/8	inch.							
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail		
Comments:														

*All liquids and debris must be disposed of properly.

Tester's Name (print) _____ Tester's Signature _____



			/ERFILL HUTOFF					LVE					
Facility Name:					Owner:								
Address:					Address:								
City, State, Zip Code:					City, Stat	e, Zip (Code:						
Montana Facility I.D. #:					Owner P	hone #							
Testing Company:					Phone #	:			Date:				
This data sheet is for inspecting aut	tomatic sh	utoff d	evices and	ball flo	at valves.	See PE	I/RP1200	Section	n 7 for ins	pection	procedure	es.	
Product Grade													
Tank Tag ID Number													
Tank Volume, gallons													
Tank Diameter, inches													
Overfill Prevention Device Brand													
Туре	Autom Shutoff I Ball Fl Valve	Device	Automa Shutoff D Ball Flo Valve	evice	Autom Shutoff D Ball Flo Valve	Device	Automa Shutoff D Ball Flo Valve	evice	Autom Shutoff D Ball Flo Valve	Device	Automatic Shutoff Device Ball Float Valve		
AUTOMATIC SHUTOFF DEVICE IN	SPECTIO	N											
1.Drop tube removed from tank?	Yes	No	Yes	No	Yes	No							
2.Drop tube and float mechanisms free of debris?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
3.Float moves freely without binding and poppet moves into flow path?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
4.Bypass valve in the drop tube open and free of blockage (if present)?	Yes Not Pi	No resent	Yes Not Pr	No esent	Yes Not Pi	No resent	Yes Not Pr	No esent	Yes Not Pr	No esent	Yes Not Pro	No esent	
5.Flapper adjusted to shut off flow at 95% capacity or less?*	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
A "No" to any item in Lines 1-5 ind	icates a te	est failu	ıre.										
BALL FLOAT VALVE INSPECTION	* *												
1.Tank top fittings vapor- tight and leak-free?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
2.Ball float cage free of debris?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
3.Ball free of holes and cracks and moves freely in cage?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
4.Vent hole in pipe open and near top of tank?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
5.Ball float pipe proper length to restrict flow at 90% capacity or less?***	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
A "No" to any item in Lines 1-5 ind	icates a te	est failu	ıre.										
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	
Comments:													

Tester's Name (print) Tester's Signature
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^{*} Use manufacturer's suggested procedure for determining if automatic shutoff device will shut off flow at 95% capacity.

** If a ball float is found to fail the inspection or is unable to be tested, another method of overfill protection must be used. *** Use manufacturer's suggested procedure for determining if flow restriction device will restrict flow at 90% capacity.



o	OVERFII PERATION							
Facility Name:			Owner:					
Facility Address:			Address:				,	
City, State, Zip Code:			City, State,	Zip Cod	e:		,	
Montana Facility I.D. #:			Owner Pho	ne #:	1			
Testing Company:			Phone #:			Date:		
This procedure is to determine whether the high level See PEI/RP1200 Section 7.3 for the inspection procedution of the tank when in place.	-							
Tank Tag ID Number								
Product Stored								
ATG Make and Model								
1. Tank Volume, gallons								
2. Tank Diameter, inches								
3. Overfill alarm activates in the test mode at the console?	Yes	No	Yes	No	Yes	No	Yes	No
When activated, overfill alarm can be heard or seen while delivering to the tank?	Yes	No	Yes	No	Yes	No	Yes	No
5. After removing the probe from the tank, it has been inspected and any damaged or missing parts replaced?	Yes	No	Yes	No	Yes	No	Yes	No
6. Float moves freely on the stem without binding?	Yes	No	Yes	No	Yes	No	Yes	No
7. Moving product level float up the stem trigger alarm?	Yes	No	Yes	No	Yes	No	Yes	No
8. Inch level from bottom of stem when 90% alarm is triggered.								
9. Tank volume at inch level in Line 8.								
10. Calculate (Line 9 / Line 1) x 100								
11. Is Line 10 90% or less?	Yes	No	Yes	No	Yes	No	Yes	No
12. Fuel float level on the console agrees with the gauge stick reading?	Yes	No	Yes	No	Yes	No	Yes	No
13. Overfill alarm activates at a maximum product level of 90% tank capacity?	Yes	No	Yes	No	Yes	No	Yes	No
If any answers in Lines 3, 4, 5, 6, 7, 11, 12 or 13 are	"No", the sy	ystem h	as failed the	test.				
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
Comments:								

Tester's Name (print) _____ Tester's Signature _____



ANNUAL		IC TAN	K GAUGE TION	OPERA	TION			
Facility Name:			Owner Na	me:				
Address:			Address:					
City, State, Zip Code:			City, State	, Zip Cod	le:			
Montana Facility I.D. #:			Owner Pho	ne:				
Testing Company:			Testing Co	Phone:		Date:	:	
This procedure is to determine whether the automat inspection procedure. This procedure is applicable t								
Tank Tag ID Number								
Product Stored								
ATG Make and Model								
1. Tank Volume, gallons								
2. Tank Diameter, inches								
After removing the probe from the tank, it has been inspected and any damaged or missing parts replaced?	Yes	No	Yes	No	Yes	No	Yes	No
Float moves freely on the shaft without binding?	Yes	No	Yes	No	Yes	No	Yes	No
5. Fuel and water float level agrees with the value programmed into the console?	Yes	No	Yes	No	Yes	No	Yes	No
ATG has no alarms, battery tested, lights working and the audible alarm is functional.	Yes	No	Yes	No	Yes	No	Yes	No
7. Inch level from bottom of stem when 90% alarm is triggered.								
8. Inch level at which the overfill alarm activates corresponds with or is less than the value programmed in the console?	Yes	No	Yes	No	Yes	No	Yes	No
9. Inch level from the bottom when the water float first triggers an alarm.								
10. Inch level at which the water float alarm activates corresponds with or is less than the value programmed in the console?	Yes	No	Yes	No	Yes	No	Yes	No
11. Verified system setup configuration, parameters, and applicability. ATG / Leak Detection system is functioning properly as intended for this system.	Yes	No	Yes	No	Yes	No	Yes	No
If any answers in Lines 3, 4, 5, 6, 8, 10 or 11 are "N	lo," the syst	em has	failed the te	st. If not	applicable, e	xplain be	low.	
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
Test Results Comments:	<u> Pass</u>	rall	Pass	rall	Pass	rall	Pass	rall

Latest Revision: 8/31/2022

Tester's Name (print)______Tester's Signature _____



LIQUID SENSOR FUNCTIONALITY TESTING Owner:															
Facility Name: Owner:															
Address:						Address:									
City, State, Zip Code:						City, Stat	te, Zip Code	э:							
Montana Facility I.D. #:						Owner Ph	none #:								
Testing Company:						Phone #:	:				Date:				
This procedure is to determine whether Section 8.3 for the test procedure.	liquid senso	ors locat	ted in the in	nterstitia	I space of	UST syste	ms are abl	le to det	ect the pres	sence of	f water and	fuel. Se	e PEI/RP12	200	
Sensor Location . Be Very Specific															
roduct Stored															
Type of Sensor	nating nating nating nating nating nating nating nating														
Test Liquid	Water Product		Water Product	t	Water Produ		Water Product		Water Product		Water Product	t	Water Product	t	
Is the ATG console clear of any active or recurring warnings or alarms regarding the leak sensor? If the sensor is in alarm and functioning, indicate why.	Yes	No			Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
Is the sensor alarm circuit operational?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
Has sensor been inspected and in good operating condition?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
When placed in the test liquid, does the sensor trigger an alarm?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
When an alarm is triggered, is the sensor properly identified on the ATG console?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
Any "No" answers indicates the sensor f	ails the test	t.													
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	
Comments:															

Tester's Name (print)______Tester's Signature _____



MECH	ANICAL		ELECTRO RFORMA			AK DI	ETECTOR	RS				
Facility Name:			INI ONIVIA	NOL	Owner:							
Address:					Address:							
City, State, Zip Code:					City, Stat		Code.					
Facility I.D. #:					Phone #:		Code.					
Testing Company:					Phone #:				Date:			
This data sheet can be used to test mech	anical lino	Joak (datactors (MIID			line leak d	otooto		with c	uhmareihl	
turbine pump (STP) systems. See PEI/RP2			•		•		iiile leak u	CICCII	ns (LLLD)	WILLIS	ubilicisibi	C
Line Number					r i							
Product Stored												
Leak Detector Manufacturer												
Leak Detector Model												
Type of Leak Detector	MLLD ELLD		MLLD ELLD		MLLD ELLD)	MLLD ELLD		MLLE ELLD		MLLD ELLD	
MLLD (ALL PRESSURE MEASUREMEN		/ADE										
STP Full Operating Pressure												
Check Valve Holding Pressure												
Line Resiliency (ml) (line bleed back volume as measured from check valve holding pressure to 0 psig)												
Step Through Time in Seconds (time the MLLD hesitates at metering pressure before going to full operating pressure as measured from 0 psig with no leak induced on the line)												
Metering Pressure (STP pressure when simulated leak rate 3 gph at 10 psig)												
Opening Time in Seconds (the time the MLLD opens to allow full pressure after simulated leak is stopped)												
Does the STP pressure remain at or below the metering pressure for at least 60 seconds when the simulated leak is induced?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
Does the leak detector reset (trip) when the line pressure is bled off to zero psig?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
Does the STP properly cycle on/off under normal fuel system operation conditions?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
A "No" answer to any of the three above qu	estions in	dicates	s the MLLD	fails	the test.							
ELLD (ALL PRESSURE MEASUREMENT	S ARE M	ADE I	IN PSIG)									
STP Full Operating Pressure												
How many test cycles are observed before alarm/shutdown occurs?												
Does the simulated leak cause an alarm?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
A "No" answer to the above question indicates the ELLD fails the test.												
Does the simulated leak cause an STP shutdown?	Yes NA	No	Yes NA	No	Yes NA	No A	Yes NA	No	Yes N	No A	Yes NA	No A
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail
Comments:					-							

Tester's Name (print) _____ Tester's Signature _____



	SHEAR VALVE OPERATION INSPECTION Cility Name: Owner																	
Facility Name:			Owner															
Address:									Address									
City, State, Zip Code:									City, State	e, Zip (Code:							
Montana Facility I.D. #:									Owner Ph	one #	:							
Testing Company:									Phone #:				Date	:				
This data sheet is for inspecting sh	is data sheet is for inspecting shear valves located inside dispensers. See PEI/RP1200 Section												re.					
Product Grade	oduct Grade																	
Dispenser ID#	er ID#																	
Shear ValveType (Product/Vapor)																		
Is the shear valve rigidly anchored to the dispenser box frame or dispenser island?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
2. Is the shear section positioned between ½ inch above or below the top surface of the dispenser island?	Yes No Yes No Yes No								Yes	No	Yes	No	Yes	No	Yes	No	Yes	No
3. Is the lever arm free to move?	Yes N <i>A</i>	No A	Yes N	No IA	Yes N	No IA	Yes N	No IA	Yes N	No A	Yes N	No IA	Yes N	No A	Yes N	No A	Yes N	No A
4. Does the lever arm snap the the poppet valve shut?	Yes NA	No A	Yes N	No IA	Yes N	No IA	Yes N	No IA	Yes N	No A	Yes N	No IA	Yes N	No A	Yes N	No Yes		No A
5. Can any product be dispensed when the product shear valve is closed?	Yes NA	No A	Yes N	No IA	Yes N	No IA	Yes N	No IA	Yes N	No A	Yes N	No IA	Yes N	No A	Yes N	No A	Yes N	No A
A "No" to Lines 1-4 or a "Yes" for L	ine 5 indi	cates	a test fai	lure.														
Test Results	ass Pass Pass Pass Pass Pass Fail Fail Fail Fail Fail																	
Fail Fail Fail Fail Fail Fail Fail Fail																		

Tester's Name (print)______Tester's Signature _____



EMERGENCY STOP SWITCH OPERATION INSPECTION acility Name: Owner:													
Facility Name:					Owner:								
Address:					Address:								
City, State, Zip Code:					City, State	e, Zip C	ode:						
Montana Facility I.D. #:					Owner Ph	none #:							
Testing Company:					Phone #:				Date:				
This procedure is to verify the ope pensers, submersible turbine pur rately. See PEI/RP1200 Section 1	ips (STPs)	and all	non-intrins	sically s									
E-stop Number or ID													
Location													
E-stops labeled and located where easily accessible?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
2. System fully powered and in normal operating condition?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
3. After activating E-stop, power	disconnec	ted fro	m:										
3a. All dispensing devices on all islands? Yes No													
3b. All STPs for all fuel grades?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
3c. All power, control and signal circuits associated with the dispensing devices and the STPs?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
3d. All other non-intrin- sically safe electrical equipment in classified areas surrounding fuel dispensing devices?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
4. All intrinsically safe electrical equipment remains energized after E-stop activation?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
5. After testing, E-stop has been reset and power reestablished to normal operating condition?	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	Yes	No	
A "No" to lines 3a-3d indicates a	test failure) .											
Test Results	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	Pass	Fail	
Comments:													

Latest Revision: 8/31/2022

Tester's Name (print)_____