October 13, 2021

Charles Buus
General Manager
Barrick Golden Sunlight Mine
Golden Sunlight Mines Inc.
453 U.S. Highway 2 East
Whitehall, MT 59759

Dear Mr. Buus:

Montana Air Quality Permit #1689-09 is deemed final as of October 13, 2021, by the Department of Environmental Quality (Department). All conditions of the Department’s Decision remain the same. Enclosed is a copy of your permit with the final date indicated.

For the Department,

Julie A. Merkel
Permitting Services Section Supervisor
Air Quality Bureau
(406) 444-3626
JM:CH

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Environmental Engineer
Air Quality Bureau
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Montana Department of Environmental Quality
Air, Energy & Mining Division

Montana Air Quality Permit #1689-09

Barrick Golden Sunlight Mine
Golden Sunlight Mines Inc.
453 U.S. Highway 2 East
Whitehall, MT 59759

October 13, 2021
A Montana Air Quality Permit (MAQP), with conditions, is hereby granted to Barrick Golden Sunlight Mine, (GSM) pursuant to Section 75-2-204 and 211 of the Montana Code Annotated (MCA), as amended, and Administrative Rules of Montana (ARM) 17.8.740, et seq., as amended, for the following:

Section I: Permitted Facilities

A. Plant Location

GSM operates an open pit and underground gold mine including ore processing operations. The mine is located at Township 2 North, Range 3 West, Jefferson County, Montana, near the southern end of the Bull Mountains, approximately five air miles northeast of Whitehall, Montana, at an elevation of 5,200 feet mean sea level (MSL). Under the latest permit modification, GSM would process gold from a tailings storage impoundment utilizing existing equipment.

B. Current Permit Action

The Department of Environmental Quality (Department) received an application on March 1, 2021, from GSM requesting that MAQP #1689-08 be modified to allow the installation and operation of a new reprocessing plant at the Tailings Storage Facility 1 (TSF1) within the existing Golden Sunlight mine boundary. The proposed tailings reprocessing project will involve mining about 26 million tons of tailings solids previously deposited in TSF1 at the Golden Sunlight site. The tailings solids will be repulped and pumped to the repurposed plant where the pyrite/acid-generating fraction of the tailings will be separated from the bulk tailings. The sulfur-rich pyrite fraction will be concentrated, dewatered, and shipped off-site for further processing. The de-sulfured bulk tailings will be thickened and pumped into the existing open pit as backfill as well as assist with stabilization and acid mine drainage neutralization.

To the extent practical, existing infrastructure and equipment in the gold recovery plant will be utilized for the project. The existing Secondary Crusher Building (SCB) will be used for concentrate storage, and the Fine Ore Storage Transfer Tower Building (FOS) will be modified for a new filter press and other ancillary equipment. New equipment will also be added to the site to allow the reprocessing including additional storage piles, delumper, repulper, and numerous conveyors. A new diesel-fired emergency generator is also proposed for the thickener facility. Previous permit conditions in MAQP #1689-08 remain in the permit which maintain the permit conditions to allow blasting and handling of ore. The Department also confirmed on June 25, 2021, via email communication with GSM, that the Fine Ore Processing (FOP) project had commenced based on continuing capital expenditures to develop the project. Therefore, conditions in MAQP #1689-08 related to
the FOP were reinstated back into the Decision for MAQP #1689-09.

Section II: Conditions and Limitations

A. Emission Limitations

GSM shall install, operate, and maintain the following emission control equipment and procedures, and all emission control equipment and procedures specified in their application for an alteration of their MAQP and subsequent revisions (ARM 17.8.749):

1. Fall distance shall be minimized during topsoil, overburden, ore and wastes removal, transfer, and dumping.

2. All topsoil stockpiles and disturbed or exposed areas shall be stabilized with chemicals, mulch, or revegetation.

3. Drilling shall be conducted with skirting and water sprays.

4. Blasting shall be conducted to prevent overshooting.

5. GSM shall not cause or authorize the use of any street, road, or parking lot without taking reasonable precautions to control emissions of airborne particulate matter (ARM 17.8.308).

6. GSM shall treat all unpaved portions of the haul roads, access roads, parking lots, tailings impoundments, or general plant area with water and/or chemical dust suppressant as necessary to maintain compliance with the reasonable precautions limitation in Section II.A.5 (ARM 17.8.749).

7. The primary, secondary and tertiary crushers and all handling, conveying and storage areas shall be enclosed and vented to a wet scrubber unless otherwise noted (ARM 17.8.752).

8. Fine ore stockpile discharges and coarse ore discharges (to barricaded area) shall be controlled by water sprays (ARM 17.8.752).

9. The carbon regeneration unit and the refining furnace shall be totally enclosed and all emissions vented to a wet scrubber (ARM 17.8.752).

10. All conveyors and pick-up points in the fine crushing building shall be enclosed and vented to a wet scrubber (ARM 17.8.752).

11. The fine ore reclaim and conveyor area shall be enclosed and vented to a wet scrubber (ARM 17.8.752).

12. The FOP unit shall be enclosed and vented through a wet scrubber (ARM 17.8.749).

13. Activity on all storage and waste dump piles shall be restricted to minimize agitation of fugitive dust (ARM 17.8.749).

14. GSM shall not cause or authorize to be discharged into the atmosphere from any
crusher, screen, bucket, elevator, conveyor belt transfer point, dryer storage bin, storage area, refining furnace or carbon regeneration unit any stack emissions that:

a. Contain particulate matter in excess of 0.05 grams per dry standard cubic meter (g/dscm) (ARM 17.8.752).

b. Exhibit greater than 20% opacity (ARM 17.8.304).

15. GSM shall not cause or authorize emissions to be discharged into the outdoor atmosphere from any sources installed after November 23, 1968, that exhibit an opacity of 20% or greater averaged over 6 consecutive minutes (ARM 17.8.304).

16. GSM shall finalize and submit a Fugitive Dust Control Plan to DEQ within 60 days of issuance of MAQP #1689-09 based on the preliminary draft dust control plan submitted in the BACT analysis to control fugitive dust to comply with ARM 17.8.308 - Airborne Particulate Matter (Reasonable Precautions). At a minimum this plan shall include all mine areas including tailings impoundments and roads utilized within the mine permit boundary. The plan should include four elements common with best management practices. 1) Staff titles responsible for carrying out the Fugitive Dust Control Plan. 2) Identification of dust control problems. 3) Recommended strategy for resolution. 4) Documentation of corrective action (ARM 17.8.752).

17. GSM shall comply with the applicable requirements for the Emergency Engine Generator proposed with the tailings reprocessing operation under 40 CFR 60, Subpart IIII and/or 40 CFR 63, Subpart ZZZZ. The applicable subpart depends upon the construction date of the selected engine (ARM 17.8.749 and ARM 17.8.752).

18. GSM shall operate a wet scrubber to control particulate emissions from the Fine Ore Transfer Tower, the Secondary Crusher Building, conveyors 5 and 6, the new conveyor, and the proposed truck barn. Within 60 days of achieving maximum production but not later than 180 days after initial startup, GSM shall complete a performance stack test and shall not exceed exceed 0.05 grams of PM per dry standard cubic meter (0.05 g PM/dscm), and not cause any process fugitive emissions greater than 10 percent opacity (ARM 17.8.752 and 40 CFR 60, Subpart LL).

19. GSM shall comply with 40 CFR 60, Subpart LL for the following equipment:

- Repulper Plant Feed Hopper and Feed Conveyor
- Filter Press Discharge
- New Conveyor and Conveyors 5 and 6
- Concentrate Stockpile
- FOP

20. GSM shall not process more than 2,475,000 tons on a dry basis from the TSF1 on a rolling 12-month basis (ARM 17.8.749).

B. Testing Requirements

1. GSM shall conduct performance source testing on the primary, secondary and tertiary crushers, the carbon regeneration unit and the refinery furnace showing compliance with
the applicable emission standards. GSM shall test the listed sources on a rotating basis so that each source is tested at a minimum of once every 4 years. All source tests shall be performed at over 90% of the maximum rated capacity of the affected facility or source. These tests shall include determination of total mass particulate and particulate matter with an aerodynamic diameter of ten microns or less (PM$_{10}$). The source tests shall be conducted in accordance with the applicable test methods listed in 40 CFR Part 60, General Provisions, Appendix A (Total Particulate), Part 51 Method 201 or 201A (PM$_{10}$). Gold refining operations have been temporarily suspended and testing requirements for those are suspended until such time as they re-start (ARM 17.8.105 and ARM 17.8.749).

2. If any equipment listed in Section A.20 is constructed, 40 CFR 60, Subpart LL becomes applicable and additional testing is required under 40 CFR 60, Subpart LL (ARM 17.8.340 and 40 CFR 60, Subpart LL).

3. GSM shall conduct an initial source test on the wet scrubber and fugitive dust emissions within 60 days of achieving maximum production rate, but not later than 180 days after initial startup of the applicable equipment (ARM 17.8.749 and 40 CFR 60 Subpart LL).

4. All compliance source tests shall conform to the requirements of the Montana Source Test Protocol and Procedures Manual (ARM 17.8.106).

5. The Department may require further testing (ARM 17.8.105).

C. Operational Reporting Requirements

1. GSM shall supply the Department with annual production information for all emission points, as required by the Department in the annual emission inventory request. The request will include, but is not limited to, all sources of emissions identified in the emission inventory contained in the permit analysis.

Production information shall be gathered on a calendar-year basis and submitted to the Department by the date required in the emission inventory request. Information shall be in the units required by the Department. This information may be used to calculate operating fees, based on actual emissions from the facility, and/or to verify compliance with permit limitations (ARM 17.8.505). GSM shall submit the following information annually to the Department by March 1 of each year; the information may be submitted along with the annual emission inventory (ARM 17.8.505).

a. Tons of ore removed (detailed by month)
b. Tons of waste removed (detailed by month)
c. Vehicle miles traveled on haul roads
d. Vehicles miles traveled on access roads
e. Number of holes drilled
f. Number of blasts
g. Tons of ore through primary crusher
h. Tons of ore through secondary crusher
i. Tons of ore through tertiary crusher
j. Current acreage of disturbed area
k. Current acreage of tailings pond (and percent of tailings pond exposed)
l. Tons through refinery
m. Tons through carbon regeneration unit
n. Tons through fine ore processor, and
o. Gallons of diesel burned
p. Tons of tailings removed from TSF1

2. GSM shall notify the Department of any construction or improvement project conducted pursuant to ARM 17.8.745, that would include the addition of a new emissions unit, a change in control equipment, stack height, stack diameter, stack flow, stack gas temperature, source location or fuel specifications, or would result in an increase in source capacity above its permitted operation. The notice must be submitted to the Department, in writing, 10 days prior to start up or use of the proposed de minimis change, or as soon as reasonably practicable in the event of an unanticipated circumstance causing the de minimis change and must include the information requested in ARM 17.8.745(1)(d) (ARM 17.8.745).

3. GSM shall complete the required semiannual reporting and recordkeeping required for the wet scrubber flow rate and change in gas stream pressure (ARM 17.8.749 and 40 CFR 60 Subpart LL).

4. All records compiled in accordance with this permit must be maintained by GSM as a permanent business record for at least 5-years following the date of the measurement, must be available at the plant site for inspection by the Department, and must be submitted to the Department upon request (ARM 17.8.749).

D. Ambient Monitoring

GSM shall operate an ambient air quality monitoring network as described in Attachment 1 of this permit (ARM 17.8.749).

E. Continuous Monitoring

1. GSM shall install, calibrate, maintain, and operate monitoring devices for the continuous measurement of the change in pressure of the gas stream through each wet scrubber. These monitoring devices must be certified by the manufacturer to be accurate within ±1 inch of water gauge pressure and must be calibrated on an annual basis in accordance with the manufacturer’s instructions (ARM 17.8.749).

2. GSM shall install, calibrate, maintain and operate monitoring devices for the continuous measurement of the scrubbing liquid flow rate to each wet scrubber. These monitoring devices must be certified by the manufacturer to be accurate within ±5% of design liquid scrubbing flow rate and must be calibrated on at least an annual basis in accordance with the manufacturer’s instructions (ARM 17.8.749).

3. GSM shall maintain a file of all measurements from the scrubber liquid flow rate and pressure differential monitoring devices, and performance testing measurements; monitoring device calibration checks and audits; adjustments and maintenance performed on these systems or devices recorded in a permanent form suitable for inspection. The file shall be retained on site for at least 3-years following the date of such measurements and reports. GSM shall supply these records to the Department upon request. Visual observation and recording of the pressure differential and
scrubbing liquid flow rate shall be done twice each day (once during each 12-hour shift) by mill personnel (ARM 17.8.749).

4. If the FOP is constructed, GSM shall comply with the applicable monitoring requirements of 40 CFR 60, Subpart LL, which will be different than noted in items 1 thru 3 directly above (ARM 17.8.340 and 40 CFR 60, Subpart LL).

F. Notification

1. GSM shall provide the Department with notification of the particulate source performance tests at least 30 days prior to the scheduled tests (ARM 17.8.106).

2. GSM shall provide notice to the Department within 15 days upon beginning the construction of the FOP (ARM 17.8.749).

Section III: General Conditions

A. Inspection – GSM shall allow the Department's representatives access to the source at all reasonable times for the purpose of making inspections or surveys, collecting samples, obtaining data, auditing any monitoring equipment (CEMS, CERMS) or observing any monitoring or testing, and otherwise conducting all necessary functions related to this permit.

B. Waiver - The permit and all the terms, conditions, and matters stated herein shall be deemed accepted if GSM fails to appeal as indicated below.

C. Compliance with Statutes and Regulations - Nothing in this permit shall be construed as relieving GSM of the responsibility for complying with any applicable federal or Montana statute, rule or standard, except as specifically provided in ARM 17.8.740, et seq. (ARM 17.8.756).

D. Enforcement - Violations of limitations, conditions and requirements contained herein may constitute grounds for permit revocation, penalties or other enforcement action as specified in Section 75-2-401, et seq., MCA.

E. Appeals - Any person or persons jointly or severally adversely affected by the Department's decision may request, within 15 days after the Department renders its decision, upon affidavit setting forth the grounds therefore, a hearing before the Board of Environmental Review (Board). A hearing shall be held under the provisions of the Montana Administrative Procedures Act. The filing of a request for a hearing does not stay the Department's decision, unless the Board issues a stay upon receipt of a petition and a finding that a stay is appropriate under Section 75-2-211(11)(b), MCA. The issuance of a stay on a permit by the Board postpones the effective date of the Department's decision until conclusion of the hearing and issuance of a final decision by the Board. If a stay is not issued by the Board, the Department’s decision on the application is final 16 days after the Department's decision is made.

F. Permit Inspection - As required by ARM 17.8.755 Inspection of Permit, a copy of the air quality permit shall be made available for inspection by Department personnel at the location of the permitted source.
G. Permit Fees - Pursuant to Section 75-2-220, MCA, failure to pay the annual operation fee by GSM may be grounds for revocation of this permit, as required by that section and rules adopted thereunder by the Board.

H. Duration of Permit – Construction or installation must begin or contractual obligations entered into that would constitute substantial loss within 3 years of permit issuance and proceed with due diligence until the project is complete or the permit shall expire (ARM 17.8.762).
1. PM$_{10}$ data was collected at the GSM mine from 1991-2000. During the 1991-2000 period, the annual means at both sites were less than 60% of the annual standard. For the 24-hour concentrations, three of the annual, maximum 24-hour values fell into the category of 60-80% of the 24-hour standard, with the remainder of the annual, maximum 24-hour values less than 60% of the 24-hour standard. Therefore, in accordance with the October 9, 1998, monitoring guidance statement developed by the Department, GSM discontinued operation of their ambient PM$_{10}$ monitors.

2. The Department may require GSM to conduct additional ambient monitoring, if necessary.
Montana Air Quality Permit (MAQP) Analysis
Barrick Golden Sunlight
Golden Sunlight Mines Inc.
MAQP #1689-09

I. Introduction/Project Description

Barrick Golden Sunlight (GSM) operates an existing gold mine and ore processing facility for the beneficiation of gold bearing ore located at Township 2 North, Range 3 West, Jefferson County, Montana at an elevation of 5200 feet mean sea level (MSL). GSM suspended mining and milling operations in the 2nd quarter of 2019. The mine and related facilities are located approximately 5 air miles northeast of Whitehall, Montana near the southern end of the Bull Mountains. The nearest PSD Class I areas are the Anaconda Pintler Wilderness 55 miles to the west and Yellowstone National Park 80 miles to the southeast. The closest sensitive area is the Deer Lodge National Forest 3 miles to the north and west.

A. Permitted Equipment

MAQP #1689-09 covers the operations at the GSM mine site, ore processing facility and the new Tailings Storage Reprocessing Facility. Operations include blasting, drilling, crushing, screening, and conveying of material. Emissions are also generated from bulk loading, stockpiles, diesel vehicle exhaust, and haul and access roads. Equipment will also include a new filter press, new storage piles, delumper, repulper, and numerous conveyors.

B. Source Description

GSM operates a gold mine and ore processing facility for the beneficiation of gold bearing ore. Ore is extracted from the mine using conventional open pit mining methods involving drilling, blasting, loading and hauling. The ore is delivered to the mill crushing area where it undergoes 3 stages of crushing, using gyratory and cone crushers followed by wet grinding in rod and ball mills. The ore passes through a leaching process where ore slurry is contacted with dilute sodium cyanide solution to obtain the optimum extraction of gold. The resulting gold bearing solution is sent through a washing circuit. GSM is also authorized to operate a new tailings reprocessing facility to reprocess tailings and add additional equipment as part of the modified process. The mined solids will be repulped and pumped to the repurposed plant where the pyrite/acid-generating fraction of the tailings will be separated from the bulk tailings. The sulfur-rich pyrite fraction will be concentrated, dewatered, and shipped offsite for further processing. The de-sulfured bulk tailings will be thickened and pumped into the mine pit as backfill and to assist with stabilization and acid mine drainage neutralization.

C. Permit History

MAQP #1499 was originally issued to Placer Amex for the Golden Sunlight Mine by the Montana Department of Health and Environmental Sciences, Air Quality Bureau on November 13, 1980. Placer Dome US, successor in interest to Placer Amex, transferred the permit to Golden Sunlight Inc. (Golden Sunlight) in early 1982.

MAQP #1689 was issued on July 1, 1982, as an alteration to Golden Sunlight’s existing permit.
MAQP #1689 replaced MAQP #1499. The permit alteration consisted of the following:

- The primary crusher changed from a jaw to a gyratory. The gyratory crusher had a higher ore feed rate; however, Golden Sunlight did not propose to increase production. Therefore, potential uncontrolled emissions for this replacement were unchanged. The gyratory crusher operated fewer hours per day to crush the same amount of ore. This allowed for less handling of stockpiled ore that reduced emissions.

- The coarse screen location was moved within the enclosed secondary crushing building that added another conveyor discharge point to the circuit.

- A coarse ore stockpile was included in the circuit. The material was pre-screened to remove fines.

- Ducon-Mikropul dust collectors were used instead of Jay Turbulaire. Configuration of some of the dust collection was changed. Manufacturer's literature indicated that the dust collection efficiency was improved.

- Natural gas was used rather than propane in the process boiler, carbon reactivation furnace and the bullion furnace. This fuel change had a negligible effect on the emission estimates.

Estimates of potential, uncontrolled particulate matter (PM) emissions increased by 3.7 tons per year (tpy), while estimates of actual, controlled PM emissions decreased by 25.7 tpy, as a result of these alterations.

MAQP #1689A was issued on May 26, 1987. Golden Sunlight applied for a permit alteration to increase ore and waste production above the previous permit limit. This alteration was based on a projected ore production and mill throughput of 2,600,000 tpy and a waste production level of 14,900,000 tpy. The previous totals were 1,750,000 tpy of ore and 2,275,000 tpy of waste. The ore production increase was primarily due to a gradual decrease in ore hardness that in turn allowed for an increase in mill throughput using the existing equipment. Waste production also increased due to increases in the overburden stripping ratio. The PM emission inventory was updated using new emission factors. The increase in production and mill throughput resulted in an increase in uncontrolled PM emissions of 378 tpy. The majority of these PM emissions were fugitives, with stack emissions only increasing from 1.6 to 2.3 tpy.

MAQP #1689A-3 was issued on July 20, 1990, for an increase in the ore and waste production limits.

MAQP #1689-04 was issued on June 11, 1993, to increase production limits from 17.5 million tons per year (waste - 14.9 million, ore - 2.6 million) to 39.2 million tons per year (waste - 36.7 million, ore - 2.5 million). The acreage of the disturbed areas also increased. The additional disturbed acres were used as sites for tailings, ore storage, and mine waste rock disposal. All other existing equipment, facilities and procedures remained the same. Also, the ambient monitoring requirement for analysis of trace metals was deleted.

MAQP #1689-05 was issued on June 21, 1998. Golden Sunlight, in a letter dated April 27, 1998,
requested a determination on the need for a permit alteration for the installation and operation of an INCO SO2/AIR Cyanide Destruction System. Golden Sunlight identified minimal emissions from the INCO system. The INCO system is a single stage, slurry treatment that uses ammonium bisulfide (NH₄HSO₃) to destroy cyanide during a retention cycle of approximately 3 hours. The INCO system emits approximately 2.6 ton/day of ammonium (NH₃). However, NH₃ is not a regulated air pollutant. The INCO system was designed to destroy 223 lb/hour of weak-acid, dissociable cyanide in the mine’s tailings slurry stream (at a discharge rate of 1,897 gallons/minute with 50% solids by weight). The INCO system removes over 99% of the cyanide from the gold plant’s tailings slurry leaving a final cyanide concentration in the treated effluent of about 2 ppm.

On May 6, 1998, the Department of Environmental Quality (Department) determined that the INCO Cyanide Destruction System would not require an alteration to MAQP #1689-04 because the proposed changes would not cause any increase in regulated air pollutants. However, the Department modified MAQP #1689-04 and included a description of the INCO system so that the permit would include a complete and accurate account of the mine operations. Also, the Department updated the rule references in the permit. MAQP #1689-05 replaced MAQP #1689-04.

The Department received a letter, dated December 28, 2000, from Golden Sunlight requesting termination of the ambient air monitoring network. The Department reviewed the ambient air monitoring data following the October 9, 1998, permitting guidance statement. In a letter dated February 28, 2001, the Department agreed to Golden Sunlight’s request to terminate the ambient monitoring program, effective April 1, 2001. The permit action updated the monitoring requirements to reflect the termination of the ambient air monitoring network. Also, the permit was updated to reflect the latest organizational format. MAQP #1689-06 replaced MAQP #1689-05.

MAQP #1689-07 was issued on June 30, 2010. The permit action addressed the following items:

1. Included the construction and operation of a Fine Ore Processing (FOP) unit. The Department received a letter, dated February 25, 2010, from GSM requesting that MAQP #1689-06 be updated to include the construction and operation of a FOP unit.

2. Changed the permittee name from Golden Sunlight Mines, Inc. to Barrick Golden Sunlight. The Department received a letter on March 12, 2010, to change the permittee name from Golden Sunlight Mines, Inc. to Barrick Golden Sunlight.

3. Increased the ore process rate at GSM. On November 9, 2005, the Department received additional information regarding a proposed increase in the ore process rate at GSM. On November 17, 2005, the Department approved the change as a de minimis action. This permit included the increase in the ore process rate from 2.5 million tons per year (mty) to 3.0 mty.

4. Included changes to the crushing circuit that will eliminate or minimize emissions from the coarse ore stockpile. The Department received a letter dated April 2, 2010, from GSM requesting that MAQP #1689-06 be updated to include changes to the crushing circuit that will eliminate or minimize emissions from the coarse ore stockpile.

The Department received an application on June 9, 2014, from GSM requesting that MAQP #1689-07 be modified to include the addition of a diesel- powered stacker to handle periods whenever the
tertiary crusher would be bypassed. In 2007 a tertiary crusher de minimis bypass was approved, however, this request for modification also included an increased capacity higher than the earlier de minimis approval. The permit action added an additional stacker, modified the description of the crushing circuit, provided a minor administrative correction to Section II.A.14, and updated the permit to reflect the current permit language and rule references used by the Department. Language was also added to address the possible future construction of a fine ore processing unit (FOP) which would trigger 40 CFR 60, Subpart LL. MAQP #1689-08 replaced MAQP #1689-07.

D. Current Permit Action

The Department received an application on March 1, 2021, from GSM requesting that MAQP #1689-08 be modified to install and operate a new tailings reprocessing plant at the Golden Sunlight Mine. The proposed tailings reprocessing project will involve mining about 26 million tons of tailings solids previously deposited in TSF1 at the Golden Sunlight site. The mined solids will be repulped and pumped to the repurposed plant where the pyrite/acid-generating fraction of the tailings will be separated from the bulk tailings. The sulfur-rich pyrite fraction will be concentrated, dewatered, and shipped offsite for further processing. The de-sulfured bulk tailings will be thickened and pumped into the mine pit as backfill and to assist with stabilization and acid mine drainage neutralization.

To the extent practical, existing infrastructure and equipment in the gold recovery plant will be utilized for the project. The existing Secondary Crusher Building (SCB) will be used for concentrate storage, and the Fine Ore Storage Transfer Tower Building (FOS) will be modified for a new filter press and other ancillary equipment. New equipment will also be added to the site to allow the reprocessing including additional storage piles, delumper, repulper, and numerous conveyors. The Department also confirmed on June 25, 2021, via email communication that the Fine Ore Processing (FOP) project had commenced due to capital expenditures to develop the project. Conditions in MAQP #1689-08 related to the FOP were reinstated back into the Decision for MAQP #1689-09.

E. Additional Information

Additional information, such as applicable rules and regulations, Best Available Control Technology (BACT) determinations, air quality impacts, and environmental assessments, is included in the analysis associated with each change to the permit.

II. Applicable Rules and Regulations

The following are partial quotations of some applicable rules and regulations that apply to the facility. The complete rules are stated in the Administrative Rules of Montana (ARM) and are available upon request from the Department. Upon request, the Department will provide references for locations of complete copies of all applicable rules and regulations or copies where appropriate.

A. ARM 17.8, Subchapter 1 - General Provisions, including, but not limited to:

1. ARM 17.8.101 Definitions: This rule includes a list of applicable definitions used in this chapter, unless indicated otherwise in a specific subchapter.
2. **ARM 17.8.105 Testing Requirements.** Any person or persons responsible for the emission of any air contaminant into the outdoor atmosphere shall, upon written request of the Department, provide the facilities and necessary equipment (including instruments and sensing devices) and shall conduct tests, emission or ambient, for such periods of time as may be necessary using methods approved by the Department.

3. **ARM 17.8.106 Source Testing Protocol.** The requirements of this rule apply to any emission source testing conducted by the Department, any source, or other entity as required by any rule in this chapter, or any permit or order issued pursuant to this chapter, or the provisions of the Clean Air Act of Montana, 75-2-101, *et seq.*, Montana Code Annotated (MCA).

   GSM shall comply with the requirements contained in the Montana Source Test Protocol and Procedures Manual, including, but not limited, using the proper test methods and supplying the required reports. A copy of the Montana Source Test Protocol and Procedures Manual is available online or from the Department upon request.

4. **ARM 17.8.110 Malfunctions.** (2) The Department must be notified promptly by telephone whenever a malfunction occurs that can be expected to create emissions in excess of any applicable emission limitation, or to continue for a period greater than 4 hours.

5. **ARM 17.8.111 Circumvention.** (1) No person shall cause or permit the installation or use of any device or any means which, without resulting in reduction in the total amount of air contaminant emitted, conceals or dilutes an emission of air contaminant which would otherwise violate an air pollution control regulation. (2) No equipment that may produce emissions shall be operated or maintained in such a manner that a public nuisance is created.

B. **ARM 17.8, Subchapter 2 - Ambient Air Quality, including, but not limited to:**

1. **ARM 17.8.204 Ambient Air Monitoring**
2. **ARM 17.8.210 Ambient Air Quality Standards for Sulfur Dioxide**
3. **ARM 17.8.211 Ambient Air Quality Standards for Nitrogen Dioxide**
4. **ARM 17.8.212 Ambient Air Quality Standards for Carbon Monoxide**
5. **ARM 17.8.213 Ambient Air Quality Standard for Ozone**
6. **ARM 17.8.214 Ambient Air Quality Standard for Hydrogen Sulfide**
7. **ARM 17.8.220 Ambient Air Quality Standard for Settled Particulate Matter**
8. **ARM 17.8.221 Ambient Air Quality Standard for Visibility**
9. **ARM 17.8.222 Ambient Air Quality Standard for Lead,** and
10. **ARM 17.8.223 Ambient Air Quality Standard for PM10.**

GSM must maintain compliance with the applicable ambient air quality standards.

C. **ARM 17.8, Subchapter 3 - Emission Standards, including, but not limited to:**

1. **ARM 17.8.304 Visible Air Contaminants.** This rule requires that no person may cause or authorize emissions to be discharged into the outdoor atmosphere from any source installed after November 23, 1968, that exhibit an opacity of 20% or greater averaged over 6 consecutive minutes.
2. **ARM 17.8.308, Particulate Matter Airborne.** (1) This rule requires an opacity limitation of 20% for all fugitive emission sources and that reasonable precautions be taken to control emissions of airborne particulate matter. (2) Under this rule, GSM shall not cause or authorize the use of any street, road or parking lot without taking reasonable precautions to control emissions of airborne particulate matter.

3. **ARM 17.8.309 Particulate Matter Fuel Burning Equipment.** This rule requires that no person shall cause, allow or permit to be discharged into the atmosphere particulate matter caused by the combustion of fuel in excess of the amount determined by this rule.

4. **ARM 17.8.310 Particulate Matter Industrial Processes.** This rule requires that no person shall cause, suffer, allow, or permit to be discharged into the outdoor atmosphere from any operation, process or activity, particulate matter in excess of the amount shown in this rule.

5. **ARM 17.8.322, Sulfur Oxide Emissions-Sulfur in Fuel.** This rule requires that no person shall cause, allow or permit to be discharged into the atmosphere particulate matter in excess of the amount set forth in this rule.

6. **ARM 17.8.324 Hydrocarbon Emissions--Petroleum Products.** (3) No person shall load or permit the loading of gasoline into any stationary tank with a capacity of 250 gallons or more from any tank truck or trailer, except through a permanent submerged fill pipe, unless such tank is equipped with a vapor loss control device as described in (1) of this rule.

7. **ARM 17.8.340 Standard of Performance for New Stationary Sources.** This rule incorporates, by reference, 40 CFR 60, Standards of Performance for New Stationary Sources (NSPS). GSM is not considered an NSPS affected facility under 40 CFR 60 and is not subject to the requirements of the following subparts.


   b. 40 CFR Part 60, Subpart LL, Metallic Mineral Processing Plants. This subpart requires affected facilities with any stack emissions containing particulate matter to not exceed 0.05 grams per dry standard cubic meter nor to exhibit greater than 7% opacity, unless the stack emissions are discharged from an affected facility using a wet scrubbing emission control device. Also, any process fugitive emissions are limited to not greater than 10% opacity. Even though the modifications to the facility permitted under MAQP #1689-04 (in 1993) did increase emissions, they were exempted because the production rate increase at the existing facility occurred without a capital expenditure by Golden Sunlight. The discovery of softer ore reserves allowed for a production increase (and associated air emissions increase) using the existing equipment. GSM did not yet construct and operate the Fine Ore Processing Unit and therefore the FOP did not trigger Subpart LL. However, new equipment associated with MAQP #1689-09, if constructed, will trigger Subpart LL. This equipment includes the Repulper Plant Feed Hopper and feed conveyor, filter press discharge, new conveyor, and existing conveyors 5 and 6, as well as the concentrate stockpile.

8. **ARM 17.8.341, Emissions Standards for Hazardous Air Pollutants.** This source shall comply with the standards and provisions of 40 CFR Part 61, as appropriate.
D. ARM 17.8, Subchapter 5 - Air Quality Permit Application, Operation, and Open Burning Fees, including, but not limited to:

1. **ARM 17.8.504 Air Quality Permit Application Fees.** This rule requires that an applicant submit an air quality permit application fee concurrent with the submittal of an air quality permit application. A permit application is incomplete until the proper application fee is paid to the Department. GSM submitted the appropriate permit application fee for the current permit action.

2. **ARM 17.8.505 Air Quality Operation Fees.** An annual air quality operation fee must, as a condition of continued operation, be submitted to the Department by each source of air contaminants holding an air quality permit (excluding an open burning permit) issued by the Department. The air quality operation fee is based on the actual or estimated actual amount of air pollutants emitted during the previous calendar-year.

   An air quality operation fee is separate and distinct from an air quality permit application fee. The annual assessment and collection of the air quality operation fee, described above, shall take place on a calendar-year basis. The Department may insert into any final permit issued after the effective date of these rules, such conditions as may be necessary to require the payment of an air quality operation fee on a calendar-year basis, including provisions that prorate the required fee amount.

E. ARM 17.8, Subchapter 7 - Permit, Construction and Operation of Air Contaminant Sources, including, but not limited to:

1. **ARM 17.8.740 Definitions.** This rule is a list of applicable definitions used in this chapter, unless indicated otherwise in a specific subchapter.

2. **ARM 17.8.743 Montana Air Quality Permits--When Required.** This rule requires a person to obtain an air quality permit or permit modification to construct, modify, or use any air contaminant sources that have the potential to emit (PTE) greater than 25 tons per year of any pollutant. GSM has a PTE greater than 25 tons per year of PM; therefore, an air quality permit is required.

3. **ARM 17.8.744 Montana Air Quality Permits--General Exclusions.** This rule identifies the activities that are not subject to the Montana Air Quality Permit program.

4. **ARM 17.8.745 Montana Air Quality Permits--Exclusion for De Minimis Changes.** This rule identifies the de minimis changes at permitted facilities that do not require a permit under the Montana Air Quality Permit Program.

5. **ARM 17.8.748 New or Modified Emitting Units--Permit Application Requirements.** (1) This rule requires that a permit application be submitted prior to installation, modification, or use of a source. GSM submitted the required permit application for the current permit action. (7) This rule requires that the applicant notify the public by means of legal publication in a newspaper of general circulation in the area affected by the application for a permit. GSM submitted an
affidavit of publication of public notice for the February 27, 2021, issue of the Montana Standard, a newspaper of general circulation in the town of Butte, Montana, Silver Bow County.

6. **ARM 17.8.749 Conditions for Issuance or Denial of Permit.** This rule requires that the permits issued by the Department must authorize the construction and operation of the facility or emitting unit subject to the conditions in the permit and the requirements of this subchapter. This rule also requires that the permit must contain any conditions necessary to assure compliance with the Federal Clean Air Act (FCAA), the Clean Air Act of Montana, and rules adopted under those acts.

7. **ARM 17.8.752 Emission Control Requirements.** This rule requires a source to install the maximum air pollution control capability that is technically practicable and economically feasible, except that BACT shall be utilized. The required BACT analysis is included in Section III of this permit analysis.

8. **ARM 17.8.755 Inspection of Permit.** This rule requires that air quality permits shall be made available for inspection by the Department at the location of the source.

9. **ARM 17.8.756 Compliance with Other Requirements.** This rule states that nothing in the permit shall be construed as relieving GSM of the responsibility for complying with any applicable federal or Montana statute, rule, or standard, except as specifically provided in ARM 17.8.740, et seq.

10. **ARM 17.8.759 Review of Permit Applications.** This rule describes the Department’s responsibilities for processing permit applications and making permit decisions on those permit applications that do not require the preparation of an environmental impact statement.

11. **ARM 17.8.760 Additional Review of Permit Applications.** This rule describes the Department’s responsibilities for processing permit applications and making permit decisions on those applications that require an environmental impact statement.

12. **ARM 17.8.762 Duration of Permit.** An air quality permit shall be valid until revoked or modified, as provided in this subchapter, except that a permit issued prior to construction of a new or modified source may contain a condition providing that the permit will expire unless construction is commenced within the time specified in the permit, which in no event may be less than 1 year after the permit is issued.

13. **ARM 17.8.763 Revocation of Permit.** An air quality permit may be revoked upon written request of the permittee, or for violations of any requirement of the Clean Air Act of Montana, rules adopted under the Clean Air Act of Montana, the FCAA, rules adopted under the FCAA, or any applicable requirement contained in the Montana State Implementation Plan (SIP).

14. **ARM 17.8.764 Administrative Amendment to Permit.** An air quality permit may be amended for changes in any applicable rules and standards adopted by the Board of Environmental Review (Board) or changed conditions of operation at a source or stack that do not result in an increase of emissions as a result of those changed conditions. The owner or operator of a facility may not increase the facility’s emissions beyond permit limits unless the increase meets the criteria in ARM 17.8.745 for a de minimis change not requiring a permit, or unless the owner
or operator applies for and receives another permit in accordance with ARM 17.8.748, ARM 17.8.749, ARM 17.8.752, ARM 17.8.755, and ARM 17.8.756, and with all applicable requirements in ARM Title 17, Chapter 8, Subchapters 8, 9, and 10.

15. **ARM 17.8.765 Transfer of Permit.** This rule states that an air quality permit may be transferred from one person to another if written notice of intent to transfer, including the names of the transferor and the transferee, is sent to the Department.

F. **ARM 17.8, Subchapter 8 - Prevention of Significant Deterioration of Air Quality (PSD), including, but not limited to:**

1. **ARM 17.8.801 Definitions.** This rule is a list of applicable definitions used in this subchapter.

2. **ARM 17.8.818 Review of Major Stationary Sources and Major Modifications--Source Applicability and Exemptions.** The requirements contained in ARM 17.8.819 through 17.8.827 shall apply to any major stationary source and any major modification, with respect to each pollutant subject to the Federal Clean Air Act (FCAA) that it would emit, except as this subchapter would otherwise allow.

   This facility is not a major stationary source since this facility is not a listed source and the source’s PTE is below 250 tons per year of any pollutant (excluding fugitive emissions).

G. **ARM 17.8. Subchapter 12 - Operating Permit Program Applicability, including, but not limited to:**

1. **ARM 17.8.1201 Definitions.** (23) Major Source under Section 7412 of the FCAA is defined as any source having:

   a. Potential to emit (PTE) > 10 ton/year of any one Hazardous Air Pollutant (HAP), PTE > 25 ton/year of a combination of all HAPs, or lesser quantity as the Department may establish by rule;

   b. PTE > 100 ton/year of any pollutant; or

   c. Sources with the PTE > 70 ton/year of PM$_{10}$ in a serious PM$_{10}$ non-attainment area.

2. **ARM 17.8.1204 Air Quality Operating Permit Program.** (1) Title V of the FCAA amendments of 1990 requires that all sources, as defined in ARM 17.8.1204(1), obtain a Title V Operating Permit. In reviewing and issuing MAQP #1689-09 for GSM, the following conclusions were made:

   a. The facility’s PTE is less than 100 ton/year for any pollutant, excluding fugitives.

   b. The facility’s PTE is less than 10 ton/year for any one HAP and less than 25 ton/year of all HAPs.

   c. This source is not located in a serious PM$_{10}$ non-attainment area.

   d. This facility will become subject to NSPS, 40 CFR 60 Subpart LL and Subpart IIII once new equipment part of MAQP #1689-09 is constructed.
c. This facility will become subject to NESHAP, 40 CFR 63 Subpart ZZZZ once new equipment part of MAQP #1689-09 is constructed. GSM was already subject to Subpart EEEEEE.

d. This source is not a Title IV affected source, nor a solid waste combustion unit.

e. This source is not an EPA designated Title V source.

GSM was required to obtain a Title V Operating Permit as required by 40 CFR 63, Subpart EEEEEEE - National Emission Standards for Hazardous Air Pollutants: Gold Mine Ore Processing and Production Area Source Category. New equipment authorized under MAQP #1689-09, if constructed, will require an update to OP #1689-01 which became final on June 12, 2021.

III. BACT Determination

A BACT determination is required for each new or modified source. GSM shall install on the new or modified source the maximum air pollution control which is technically practicable and economically feasible, except that best available control technology shall be utilized.

The following sections identify BACT for the project’s primary activities and associated pollutants. BACT is considered for the tailings reprocessing facility, the generator engine, and for fugitive dust.

**BACT for Tailings Reprocessing**

After excavation, the tailings will enter the Repulping Plant and immediately combined with water and made into a slurry. The slurry is de-lumped and screened before being pumped uphill to the proposed new flotation circuit, which will be located in the Mill Building. The process remains wet through the flotation cells and cleaner cells. The concentrate from the cleaner cells is then dried in a proposed new filter press, which will be located in the Fine Ore Transfer Tower. From the filter press, the material will be transferred and discharged for truck loading in the Secondary Crusher Building. The concentrate is a fine material and will contain 8% moisture; therefore, dust may be generated during this portion of the process.

The Fine Ore Transfer Tower and the Secondary Crusher Building are controlled by an existing wet scrubber. The scrubber as currently configured controls dust emissions generated from the Fine Ore Transfer Tower, through Conveyors 5 and 6, to the Secondary Crusher Building. The scrubber will be tuned and resized as necessary to capture concentrate dust emissions from the Fine Ore Transfer Tower (filter press discharge), through Conveyors 5 and 6, the new conveyor, the Secondary Crusher Building, and the proposed new Truck Barn.

MAQP #1689-08 showed a PM emissions control efficiency of 99% for the scrubber and the existing building-enclosed crushing processes. A 99% control efficiency for building enclosures, conveyor enclosures, and the existing wet scrubber was also applied to the proposed concentrate end of the tailings reprocessing process, which will be housed in the existing Fine Ore Transfer Tower and the Secondary Crusher Building. GSM proposes that the listed controlled PTE emission rates for the tailings reprocessing equipment are BACT based on the high control efficiency of the buildings, conveyor enclosures, and the existing wet scrubber and that no further analysis is necessary.
BACT for the Emergency Engine Generator

The proposed emergency engine generator will emit NOx, SO2, VOC, CO, as well as PM, PM10, and PM2.5. The applicable NSPS 40 CFR 60 Subpart IIII and/or NESHAP 40 CFR 63 Subpart ZZZZ limit non-emergency operation of the engine to 100 hours per calendar year [40 CFR 60.4211(f)(2) and 40 CFR 63.6640(f)(2), respectively]. PTE emissions for the engine generator were calculated based on 500 hours per year of operation.

The emergency engine generator will operate as an emergency power backup only. As such, the low number of allowed operating hours (outside of an actual emergency) make add-on emission controls cost-prohibitive. This is recognized by both applicable federal regulations (40 CFR 60 Subpart IIII and 40 CFR 63 Subpart ZZZZ) that require hour tracking for emergency generators but do not require the engines to meet non-emergency engine emission standards.

GSM proposes that BACT for the emergency engine generator is complying with the requirements of 40 CFR 60 Subpart IIII and/or 40 CFR 63 Subpart ZZZZ (which depends on the date of construction).

BACT for Fugitive Dust

A Draft Fugitive Dust Control Plan, which discusses the details of facility’s dust control protocols, is included in Appendix E. The plan describes wind event alerts and actions to be taken to minimize dust generation, including ceasing work due to wind. Water spray and chemical dust suppressants are the main proposed control methods. In the event of problematic dust or extreme wind events, wind-screening fencing or berms may be used.

GSM proposes that the protocols and actions described in the Fugitive Dust Control Plan constitute BACT for fugitive dust.

The control options selected contain control equipment and control costs comparable to other recently permitted similar sources and are capable of achieving the appropriate emission standards.

IV. Emission Inventory

**Basis:** 8,760 hours per year

<table>
<thead>
<tr>
<th>Fugitive Emissions</th>
<th>Emission Unit Description</th>
<th>T/yr</th>
<th>PM</th>
<th>PM10</th>
<th>PM2.5</th>
<th>CO</th>
<th>NOx</th>
<th>SO2</th>
<th>VOC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stockpiles</td>
<td>Topsoil</td>
<td>10</td>
<td>6</td>
<td>1.59</td>
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<td>0.11</td>
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<td></td>
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</tr>
<tr>
<td></td>
<td>Overburden</td>
<td>11</td>
<td>8</td>
<td>2.13</td>
<td>1.01</td>
<td>0.15</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>N repulping plant feed</td>
<td>12</td>
<td>135</td>
<td>0.82</td>
<td>0.39</td>
<td>0.06</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td></td>
<td>S repulping plant feed</td>
<td>13</td>
<td>135</td>
<td>0.82</td>
<td>0.39</td>
<td>0.06</td>
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<td></td>
<td></td>
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<tr>
<td></td>
<td>Repulping plant rejects</td>
<td>14</td>
<td>30</td>
<td>0.05</td>
<td>0.02</td>
<td>0.003</td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Material Transfers</td>
<td>Repulping plant feed - truck dump to hopper &amp; hopper drop to conveyor (2 drops)</td>
<td>15</td>
<td>300</td>
<td>13.14</td>
<td>5.26</td>
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<td></td>
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<tr>
<td>Roads</td>
<td>VMT/yr</td>
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<td></td>
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<td></td>
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<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Roads – concentrate and TSF1 trucks</td>
<td>22-24</td>
<td>32,120</td>
<td>22.31</td>
<td>5.75</td>
<td>0.58</td>
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<td></td>
<td></td>
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<td></td>
</tr>
<tr>
<td>Total Controlled Fugitive Emissions</td>
<td>40.03</td>
<td>13.18</td>
<td>0.90</td>
<td>0.00</td>
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<td></td>
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</table>

**Point Source Emissions**

<table>
<thead>
<tr>
<th>Emission Unit Description</th>
<th>Emission Unit #</th>
<th>hr/yr</th>
<th>PM</th>
<th>PM₁₀</th>
<th>PM₂.₅</th>
<th>CO</th>
<th>NOₓ</th>
<th>SO₂</th>
<th>VOC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Emergency engine generator, 400 hp/250 kW</td>
<td>25</td>
<td>500</td>
<td>0.22</td>
<td>0.22</td>
<td>0.22</td>
<td>0.67</td>
<td>3.10</td>
<td>0.21</td>
<td>0.25</td>
</tr>
</tbody>
</table>

**Controlled by the existing wet scrubber and enclosed**

<table>
<thead>
<tr>
<th>Emission Unit Description</th>
<th>Emission Unit #</th>
<th>T/hr</th>
<th>PM</th>
<th>PM₁₀</th>
<th>PM₂.₅</th>
<th>CO</th>
<th>NOₓ</th>
<th>SO₂</th>
<th>VOC</th>
</tr>
</thead>
<tbody>
<tr>
<td>Concentrate - filter press</td>
<td>16</td>
<td>50</td>
<td>0.09</td>
<td>0.04</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concentrate - conveyor 5</td>
<td>17</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concentrate - conveyor 6</td>
<td>18</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concentrate - new conveyor</td>
<td>19</td>
<td>50</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concentrate</td>
<td>20</td>
<td>60</td>
<td>0.0050</td>
<td>0.0024</td>
<td>0.0004</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Concentrate truck loading</td>
<td>21</td>
<td>60</td>
<td>0.00050</td>
<td>0.00024</td>
<td>0.00004</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

**Total Controlled Point Source Emissions**

|                         | 0.31 | 0.26 | 0.22 | 0.67 | 3.10 | 0.21 | 0.25 |

**Total Project Controlled Emissions**

|                         | 40.35 | 13.44 | 1.12 | 0.67 | 3.10 | 0.21 | 0.25 |

**Existing Permitted Mine Equipment Total Controlled Potential Emissions (fugitive + point source)**\(^*\)

|                         | 1,743 | 92.4 | 0.37 | 1.40 | 1.79 | 0.43 | 0.53 |

\(^*\)The fine ore processing (FOP) unit (Emission Unit #8) is not included in the emissions total because the facility has not yet been constructed. The FOP emissions should be added in a future update to the summary to reflect the actual operations.

**Total Facility Controlled Emissions Including the Proposed Tailings Reprocessing Plant (fugitive + point source)**

|                         | 1,784 | 106 | 1.49 | 2.07 | 4.89 | 0.44 | 0.78 |

**Total Facility Controlled Emissions Including the Proposed Tailings Reprocessing Plant (point sources only)**

|                         | 10.54 | 4.01 | 0.59 | 2.07 | 4.89 | 0.44 | 0.78 |
V. Existing Air Quality

MAQP #1689A required ambient monitoring for total suspended particulate matter (TSP) and metals (lead, cadmium, arsenic, zinc). However, one TSP sample exceeded the 24-hour PM$_{10}$ standard (150 $\mu$g/m$^3$). Based on Department policy, sampling changed from TSP to PM$_{10}$ samplers in 1991 under the conditions of MAQP #1689A-3. The metals concentrations were below the Department’s guideline values and the metals analysis requirement was deleted in MAQP #1689-04.

The Department reviewed GSM’s request, dated December 28, 2000, to terminate the ambient PM$_{10}$ monitoring program. The review followed the Department’s October 1998 Monitoring Requirements Guidance Statement and covered the PM$_{10}$ data collected since the TSP sampler changeover in 1991 through the third quarter of 2000.

During the 1991-2000 period, the annual means at both sites were less than 60% of the annual standard (50 $\mu$g/m$^3$). For the 24-hour concentrations, three of the annual, maximum 24-hour values fell into the category of 60-80% of the 24-hour standard, with the remainder of the annual, maximum 24-hour values less than 60% of the 24-hour standard. For the three 24-hour maximum concentrations that fell into the 60-80% category, two of them were measured during the forest fires of 2000. Data collected at PM-2.5 monitoring sites in the region on the same date (8/7/00) as the two elevated PM$_{10}$ samples from GSM revealed very high concentrations of fine particles. This strongly indicates that there were substantial effects from forest fire smoke on the GSM PM$_{10}$ samples on August 7, 2000. Therefore, these two samples could not reasonably be attributed to emission sources at GSM. The third, maximum 24-hour sample in the 60-80% category was collected in 1991. Given the lack of historical records and the length of time that elapsed since this sample was collected, the Department could not positively identify the emission sources that contributed to this elevated sample. Therefore, due to the relatively low concentrations of PM$_{10}$ in the ambient air around the mine, the Department agreed to GSM’s request to terminate the ambient air-monitoring network.

VI. Air Quality Impact Analysis

GSM previously submitted dispersion modeling analyses of the impacts from the changes proposed for MAQP #1689-04 and discussed the results from their ambient monitoring network. These analyses showed compliance with the applicable ambient air quality standard.

The Department believes the increase in emissions for the proposed tailings reprocessing facility will not adversely impact the ambient air quality in the area, as the majority of new material handling is conducted with materials with high moisture, materials wetted with water or conducted inside buildings as well as through the use of an existing scrubber for particulate control.
VII. Taking or Damaging Implication Analysis

As required by 2-10-105, MCA, the Department conducted the following private property taking and damaging assessment.

<table>
<thead>
<tr>
<th>YES</th>
<th>NO</th>
</tr>
</thead>
<tbody>
<tr>
<td>X</td>
<td>1. Does the action pertain to land or water management or environmental regulation affecting private real property or water rights?</td>
</tr>
<tr>
<td>X</td>
<td>2. Does the action result in either a permanent or indefinite physical occupation of private property?</td>
</tr>
<tr>
<td>X</td>
<td>3. Does the action deny a fundamental attribute of ownership? (ex.: right to exclude others, disposal of property)</td>
</tr>
<tr>
<td>X</td>
<td>4. Does the action deprive the owner of all economically viable uses of the property?</td>
</tr>
<tr>
<td>X</td>
<td>5. Does the action require a property owner to dedicate a portion of property or to grant an easement? [If no, go to (6)].</td>
</tr>
<tr>
<td>5a.</td>
<td>Is there a reasonable, specific connection between the government requirement and legitimate state interests?</td>
</tr>
<tr>
<td>5b.</td>
<td>Is the government requirement roughly proportional to the impact of the proposed use of the property?</td>
</tr>
<tr>
<td>X</td>
<td>6. Does the action have a severe impact on the value of the property? (consider economic impact, investment-backed expectations, character of government action)</td>
</tr>
<tr>
<td>X</td>
<td>7. Does the action damage the property by causing some physical disturbance with respect to the property in excess of that sustained by the public generally?</td>
</tr>
<tr>
<td>X</td>
<td>7a. Is the impact of government action direct, peculiar, and significant?</td>
</tr>
<tr>
<td>X</td>
<td>7b. Has government action resulted in the property becoming practically inaccessible, waterlogged or flooded?</td>
</tr>
<tr>
<td>X</td>
<td>7c. Has government action lowered property values by more than 30% and necessitated the physical taking of adjacent property or property across a public way from the property in question?</td>
</tr>
<tr>
<td>X</td>
<td>Takings or damaging implications? (Taking or damaging implications exist if YES is checked in response to question 1 and also to any one or more of the following questions: 2, 3, 4, 6, 7a, 7b, 7c; or if NO is checked in response to questions 5a or 5b; the shaded areas)</td>
</tr>
</tbody>
</table>

Based on this analysis, the Department determined there are no taking or damaging implications associated with this permit action.

VIII. Environmental Assessment

An Environmental Impact Statement was prepared by the Hardrock Mining Bureau within the Air, Energy and Mining Division by the Department of Environmental Quality. A preliminary determination (draft permit) was issued on April 5, 2021, by the Air Quality Bureau. The Draft EIS was published on June 15, 2021. The Final EIS was published on August 27, 2021, and the record of Decision (ROD) was published on September 13, 2021. All documents can be found on DEQ’s website at the following link: Hard Rock Mining | Montana DEQ (mt.gov).

Permit Analysis Prepared by: Craig Henrikson
Date: September 27, 2021