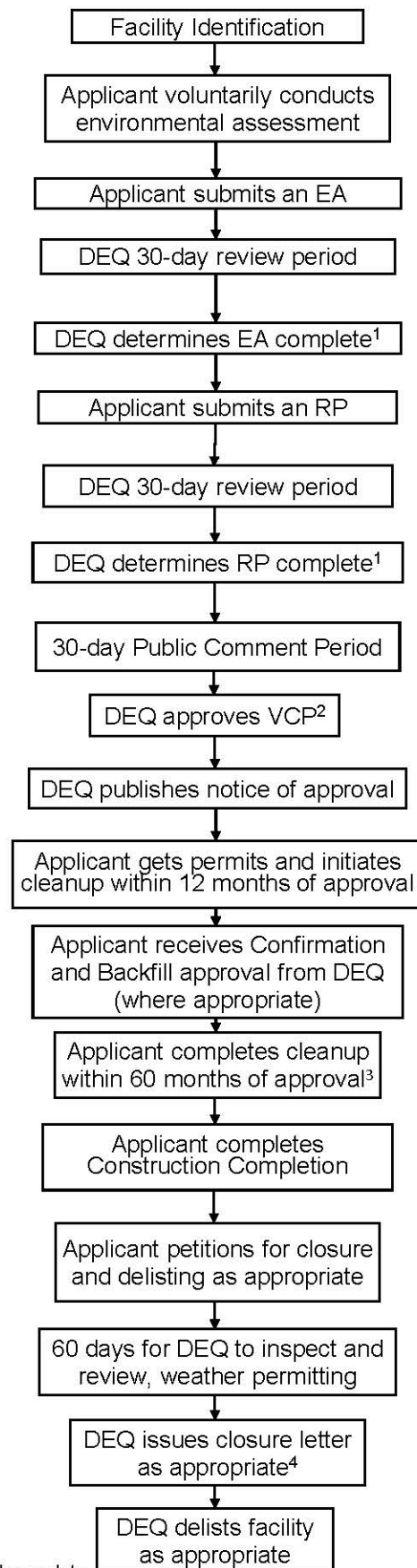


**FIGURE 1**  
**THE VOLUNTARY CLEANUP AND REDEVELOPMENT ACT (VCRA) PROCESS**



VCP = Voluntary Cleanup Plan (a complete EA & RP)

DEQ = Montana Department of Environmental Quality

EA = Environmental Assessment

RP = Remediation Proposal

<sup>1</sup> A VCP may require more than one revision to be deemed complete.

<sup>2</sup> DEQ may require changes based on public comment prior to approval or may not approve the VCP.

<sup>3</sup> Within 120 months of approval for groundwater cleanup.

<sup>4</sup> Applicants are required to pay the State's remedial action costs before DEQ will issue a closure letter.