Final Environmental Impact Statement

Appendices

Stillwater Mining Company's Revised Water Management Plans and Boe Ranch LAD

May 2012







Beartooth Ranger District Custer National Forest

Yellowstone Ranger District Gallatin National Forest

Appendix A — Synopses of Related Environmental Documents

This appendix includes synopses of related environmental documents for the Stillwater and East Boulder mines.

A.1 Stillwater Mine

A.1.1 Final Environmental Impact Statement, Stillwater Project

Final Environmental Impact Statement, Stillwater Project, Stillwater County, Montana. Prepared by Montana Department of State Lands and USDA Forest Service, Custer National Forest. December 1985.

A.1.1.1 Proposed Action

Stillwater Mining Company proposed to open a platinum-palladium mine within the Stillwater mineral complex. The project would have a 30-year mine life at a daily production rate of 1,000 tons of ore. Underground mining by means of cutand-fill stoping primarily would be used. Tailings from the milling process would be separated into the sand fraction and the fines fraction. The sand fraction would be backfilled into mining stopes. The fine tailings would be placed in a tailings pond next to the mill. Concentrate from the mill would be trucked to Columbus and shipped by rail to various markets. The project permit area would cover 550 acres.

A.1.1.2 Alternatives Analyzed

In addition to the No Action alternative, several action alternatives were evaluated in detail in the analysis. Production System Alternatives consisted of three alternative tailings disposal locations (including the Hertzler Ranch Site). Mine Portal Arrangement Alternatives were chosen from three arrangements. Electrical Power Supply Alternatives were selected from three options. A public access route to the West Fork Stillwater River was chosen from two possibilities.

A.1.1.3 Environmental Impacts of the Proposed Action

The main areas where issues of concern were identified included: water quality and quantity, reclamation, wildlife, aesthetic values, transportation, surface subsidence, socioeconomic effects, and scenic quality. Water quantity and quality would be affected similarly to the effects from exploration. The mine would probably discharge about the same amount and quality of water as during exploration. Detectable increases in nitrate and total nitrogen concentrations in alluvial ground water would continue downstream of the mine. Water quality of the Stillwater River would be unaffected. Very high flood flows (greater than the 1000-year flood) would encroach on the tailings impoundment, contributing sediment to the Stillwater River. During such a flood, however, the sediment load would be so high from natural sources that the added mine-related sediment would be undetectable.

Reclamation would be affected by soil disturbance and storage. Soils would lose organic matter and this loss would yield a low post-mining water- and nutrient-holding capacity. The decreased capacity would probably result in lower vegetative densities during the initial reclamation years and perhaps some initial revegetation failures. A loss of, or reduction in, soil microorganism populations caused by prolonged storage could result in lower plant species diversity and vigor for several years following initial revegetation. Forage production would increase, primarily from revegetation of 59 acres of previously disturbed lands. Plant diversity would decline from pre-mining levels.

Critical wildlife habitat would not be disturbed. Mule deer and bighorn sheep would lose a small amount of wintering range. These two species could also react to mining activities and noise by withdrawing from nearby areas. The MTFWP believed a herd reduction was imminent and that herd elimination was possible if mining were permitted. Road kills of deer would increase. Population increases in Stillwater County, of which only a portion would be minerelated, would increase housing construction, hunting and other recreation, and poaching by an unknown amount. No threatened or endangered species would be adversely affected by the proposed project.

Aesthetic impacts would be visual (scenic quality) and auditory. The mine and mill would alter the landscape, significantly affecting the visual resources at the mine site. The visual quality objectives would not be met, if at all, until sometime after the completion of reclamation. Noise levels near the mine site would increase considerably. However, because noise decreases rapidly with distance, travelers on County Road 419 would be exposed to only a small increase in noise levels. Residents within 0.5 miles could hear noises associated with the facility.

Transportation effects would include increased traffic volumes on CR 419, CR 420, and CR 78 because of increases in mine-related and household trips. CR 419 and 420 would be most affected by work traffic, and CR 78 by household trips. Increased traffic would result in increased traffic accidents and road maintenance costs. Ranchers, recreationists, and wildlife could be adversely affected by the increased traffic.

Surface subsidence from possible collapse of portions of the mine workings would present minimal long-term risk to the public.

Socioeconomic effects: Area employment and income would both increase. The first year of project construction would add 100 to 150 new jobs to total county employment. If the company proceeded with project development, mill construction would add an additional 150 jobs. During operations the project would em-

ploy 200 to 220 people. About 89 jobs would be filled by local residents. The project could increase the population of Stillwater County by 8.1 percent, Absarokee by 24.7 percent, and Columbus by 10.3 percent above the 1995 level without the mine.

A.1.1.4 Decision

The Commissioner of the Department of State Lands and the Supervisor of the Custer National Forest identified a preferred alternative, approved the project, and issued a Record of Decision in 1985.

A.1.2 Preliminary Environmental Review/Environmental Assessment (PER/EA), Stillwater Project East Side Adit Development

Preliminary Environmental Review/Environmental Assessment (PER/EA), Stillwater Project East Side Adit Development. Montana Department of State Lands and Custer National Forest. February 1989.

A.1.2.1 Proposed Action

Stillwater Mining Company proposed to develop the ore reserves on the east side of the Stillwater River in order to reach 1000 tons per day (TPD) of ore production. SMC proposed the development of six adits and one shaft. Ore from the east side development would be trucked to the west side for processing in the existing mill/concentrator. Waste rock not used for construction or other uses would also be trucked to the west side for use in constructing the tailings impoundment dam. Tailings impoundment capacity and design would not change from that approved in 1986.

A.1.2.2 Alternatives Analyzed

Three alternatives were considered in detail. They included the Proposed Action (Alternative 1), the Proposed Action with several agency-identified mitigation measures (Alternative 2), and the No Action Alternative (Alternative 3).

A.1.2.3 Environmental Impacts of Proposed Action

Various impacts were considered capable of being fully mitigated with the implementation of the following measures: (1) two measures to provide traffic reduction; (2) two measures to reduce visual impact; (3) six specific actions to compensate for losses to bighorn sheep habitat; (4) two measures to protect raptors; (5) four measures to monitor ground water quantity and water rights; (6) three measures to protect water quality; and (7) a measure to protect cultural resources.

A.1.2.4 Decision

The decision was made by the Commissioner of the Department of State Lands and the Supervisor of the Custer National Forest to select Alternative 2 and approve the project (Amendment No. 5) with a Finding of No Significant Impacts on March 2, 1989.

A.1.3 Final Environmental Impact Statement, Stillwater Mine Expansion 2000 Tons Per Day, Application to Amend Plan of Operations and Permit No. 00118.

Final Environmental Impact Statement, Stillwater Mine Expansion 2000 Tons Per Day, Application to Amend Plan of Operations and Permit No. 00118. Prepared by Montana Department of State Lands, Montana Department of Health and Environmental Services, and Forest Service. 1992.

A.1.3.1 Proposed Action

SMC proposed to increase the mine production rate up to 730,000 tons per year (2,000 TPD). Included in the proposal was enlargement of the tailings impoundment, expanding waste rock storage, new buildings and berms, etc, on 35 acres, expanding processing facilities capabilities, relocating certain buildings, an incremental addition of 161 additional employees, and an application to change ambient water quality for total dissolved solids, ammonia, nitrates, and metals in both surface and ground water.

A.1.3.2 Alternatives Analyzed

Five alternatives were considered in detail. They were No Action, Proposed Action, Proposed Action with Modified Tailings Impoundment (Partial Approval), Proposed Action with Advanced Water Treatment, and Proposed Action with Modifications to Tailings Impoundment, Waste Rock Storage, and Water Resources.

A.1.3.3 Environmental Impacts of Proposed Action

About 35 acres of new disturbance would occur. Marginal reclamation would occur because of limited replacement soils. Facilities would eliminate vegetative production on 42 acres. Irrigation with nitrate-rich water would increase plant growth. The bighorn sheep herd would continue to be threatened; facilities would eliminate forage on the toe dike. Atmospheric emissions would increase, but permit levels would not be exceeded. Recreational use in area would increase some. Visually, the embankment would be raised 14 feet, the rock armor would be visually uniform, a longer period of time would be necessary to achieve retention of visual quality, and visual screening would be provided by berm on east side. A total employment impact of 232 jobs would occur. Stillwater County's population would increase by 150 people more than projected. Demands would increase for housing, community services, and community facilities. Traffic would double to about 262 vehicles per day.

A.1.3.4 Decision

The agency decision makers approved and permitted the amendment (Amendment No. 8) on September 23, 1992.

A.1.4 Final Environmental Impact Statement, Stillwater Mining Company Underground Valley Crossing and Mine Plan.

Final Environmental Impact Statement, Stillwater Mining Company Underground Valley Crossing and Mine Plan. Application to Amend the Plan of Operations, Permit No. 00118. Prepared by Montana Department of Environmental Quality. February 1996.

A.1.4.1 Proposed Action

In April, 1995, SMC proposed to amend its Operating Permit by proposing to connect the East and West mining areas by means of a haulage drift located at the 4400-foot level of the mine. The haulage drift would be developed beneath the Stillwater River and its floodplain. As part of the proposed amendment, SMC sought approval to mine the ore body at and below the 4400-foot level if and when mineralization was defined.

The project would be conducted in two phases. Phase 1 would include completion of the 4400-foot level haulage drift and the diamond drilling necessary to define the mineralization. Phase 2 would involve implementation of mining below the surface crown pillar. Approval of the proposed amendment would allow SMC to reduce ore and waste handling costs by reducing haul distances to the mill and to crush ore prior to reaching the mill, to access and further delineate additional ore reserves, and to reduce conflict with recreational traffic using County Road 419.

A.1.4.2 Alternatives Analyzed

Three alternatives were considered by DEQ. They were the Proposed Action, No Action alternative, and Proposed Plan with Modifications.

A.1.4.3 Environmental Impacts of Proposed Action

Impacts were analyzed to address the issues of geotechnical stability, increased inflow of ground water to the workings, and water quality of both surface and ground water. Stability analyses indicated the proposed crown pillar thickness (200 ft) was adequate. The long-term stability of the pillar was not considered to be an issue, particularly because SMC proposed to backfill the 4400-ft level haulage way at closure where it would be adjacent to the base of the crown pillar. In addition, all stopes would be backfilled upon completion of mining.

Inflows of ground water were expected to be similar to flows previously observed in the East Side Mine. The predicted rate of inflow to the haulage level (200 gpm) was not expected to have any impact on flow in the Stillwater River or ground water levels in the valley.

Ground water and surface water quality were not expected to change following implementation of the proposed action. Mine production rates and associated nutrient loading from the mining activities would not be increased by the proposed action and would not exceed the levels analyzed in the SMC 2000 TPD EIS.

A.1.4.4 Decision

The Director of DEQ approved the permit amendment (Amendment No. 9) and the project was permitted in 1996.

A.1.5 Final Environmental Impact Statement Stillwater Mine Revised Waste Management Plan and Hertzler Tailings Impoundment.

Final Environmental Impact Statement Stillwater Mine Revised Waste Management Plan and Hertzler Tailings Impoundment. Prepared by Montana Department of Environmental Quality and USDA Forest Service. October 1998

A.1.5.1 Proposed Action

The proposed action amended operating permit #00118. Specific changes included: a new tailings impoundment on the Hertzler Ranch 7.8 miles northeast of the mine; a system of pipelines along Stillwater County roads 419 and 420 connecting the tailings impoundment to the mine and mill; expanding the waste rock storage areas on the east side of the Stillwater River; relocating the Land Application Disposal (LAD) system from the east side of the Stillwater River to both the Stratton Ranch and the Hertzler Ranch; and removing the 2000 tons per day restriction on processing ore.

A.1.5.2 Alternatives Analyzed

Four alternatives were analyzed: Alternative A — No Action, Alternative B — Proposed Action, Alternative C — Modified Centerline Expansion of the Nye Impoundment and a smaller Hertzler impoundment, Alternative D — Modified Centerline Expansion of the Nye impoundment plus a new impoundment and waste rock storage facility on the east side of the Stillwater River.

A.1.5.3 Environmental Impacts of Proposed Action

Key issue areas included water quality and quantity, wildlife, fisheries, air quality, socioeconomics, tailings impoundment stability, aesthetics, transportation and reclamation. Ground water quality would be affected by localized increases in nitrates. Surface water quantities would experience short-term increases in runoff. Surface water quality would experience minor degradation but no standards would be violated. Nitrate levels in the Stillwater River would increase, but would not violate any standard. Approximately 1.5 acres of wetlands (Waters of the U.S.) would be affected by the pipeline route, but these effects would be mitigated through in-kind reclamation. Air quality would experience slight increases in particulate matter, especially during construction. Vegetation and wildlife habitat communities on 678 acres would be changed from the current agricultural mixture of species to a different mixture after reclamation. Fish reproduction in the Stillwater River could be affected from increases in sedimentation over the short-term.

Socioeconomic effects would include approximately 424 new residents, including 34 new school students, 45 new jobs created, and a continuation of tax payments by SMC for an additional 30 years. Visual intrusion by new facilities would not violate visual quality objectives on Forest lands. Construction noise would be created at all new facilities. Transportation effects would increase the AADT on Stillwater County roads 419 and 420 from 803 to 906. Construction of the pipeline corridors would disrupt traffic on the roads in the short-term. No direct effects would occur to cultural resources.

A.1.5.4 Decision

The Director of DEQ and Supervisor of the CNF approved the permit amendment and Operating Plan revision, respectively, and the Proposed Action with mitigation measures was permitted in 1998.

A.2 East Boulder Mine

A.2.1 Final Environmental Impact Statement, East Boulder Mine Project.

Final Environmental Impact Statement, East Boulder Mine Project. Prepared by Montana Department of State Lands, USDA Forest Service, and Montana Department of Health and Environmental Services. 1992.

A.2.1.1 Proposed Action

The East Boulder Mine Project consists of an underground mine, a surface mill and support complex, a tailings impoundment and ancillary facilities located in Sweet Grass County about 30 miles south of Big Timber, MT. The majority of surface facilities would be in the East Boulder River valley.

A.2.1.2 Alternatives Analyzed

Seven alternatives were analyzed including: 1 - No Action, 2 - Proposed Action, 3 - Modified tailing impoundment configuration, 4 - Alternative access road and power line, 5 - Alternative power supply corridor systems, 6 - Water treatment options, 7 - Proposed Action with modifications, and 8 - Twin production adits instead of one adit.

A.2.1.3 Environmental Impacts of Proposed Action

Issue areas were identified as socioeconomics, transportation, surface and ground water, air quality and noise, wildlife, fisheries and vegetation, recreation and visuals, land use, geology, reclamation, health and safety, and the permitting procedure. Population growth was expected to occur in Big Timber as a result of increased employment at the mine. About 170 persons in the first year and up to 600 workers maximum would be employed. Indirect employment was expected to increase, as is the student population. Demands for housing and community services were expected to increase. Estimated tax revenues resulting from the project increase, but would lag behind the increase in need for services. Transportation effects would include increases in traffic, road maintenance, and a reduction in traffic safety for residents. Potential impacts to surface waters include sediment runoff to streams and water quality degradation from turbidity and nutrients or chemical loading. Impacts to ground water quality could occur from improper disposal of process waters, impoundment leakage, and chemical spills. Air quality would be decreased due to increased particulate and gaseous emissions. Noise would be generated at all facilities. Vegetation and wildlife habitat would be disturbed on 233 acres (most of which is timbered), and disturbance to wildlife would increase from increased traffic and area access. Fisheries could be affected by sediment loading, changes in water quality, changes in fish passages, and in fishing pressure.

Impacts to fishing and hunting quality and dispersed recreation would result. Visual effects on line and color in foreground views would result from construction of facilities, especially the tailings impoundment. Effects on land use would result from increased noise and traffic, and to the timber management by the USFS. Geological impacts would include changing landforms, creating a tailings impoundment, and the depletion of the mineral resources.

A.2.1.4 Decision

The decision-makers of DEQ, DHES and the Supervisor of the GNF approved the mine operating permit application (Plan of Operations), and the Proposed Action with mitigation measures was permitted in 1992.

Appendix B — Monitoring Plan for Boe Ranch LAD System Agency-Mitigated Alternative 3C

If the Boe Ranch LAD System Agency-Mitigated Alternative 3C is selected and approved by the agencies, the additional components listed in this appendix would be included in the Stillwater Mining Company's (SMC's) monitoring plan. Although the monitoring program under the Boe Ranch LAD System Proposed Action Alternative 2C would indicate effects on ground water from land application disposal (LAD), it would not provide data to evaluate the health of the soil resource beneath the LAD area. Selection of the Agency-Mitigated Alternative 3C would minimize the potential for direct adverse short-term and long-term effects from the accumulation of nitrogen and salts in Boe Ranch soils. The agencies' additional monitoring requirements and action plans would ensure that nitrogen and salts problems do not develop over the life of the Boe Ranch LAD system.

Under the Agency-Mitigated Alternative 3C, SMC would monitor the weather, soil quality, soils saturation, LAD application rate, vegetation, and water quality at the Boe Ranch LAD area. The monitoring plan would include threshold conditions and levels that, if exceeded, would trigger changes in LAD operation. SMC would propose to the agencies six to 12 months prior to the construction of the Boe Ranch LAD system a monitoring plan that includes these additional components. The agencies would review and approve the plan prior to implementation. Additional baseline soil, vegetation, water, and climate data would have to be collected before LAD is implemented at the Boe Ranch.

B.1. Monitoring

B.1.1 Weather

SMC would establish a complete weather station at the Boe Ranch site to collect baseline climate information at least one year before LAD is initiated and during operations. The agencies and SMC would jointly locate this station. Data from the station would be used to develop water budgets and to plan irrigation schedules for the Boe Ranch LAD System. Precipitation, wind speed, and weather predictions would be used with soil moisture data to determine the appropriate amount and rate of water to be applied through the LAD system. These data would be used to prevent surface runoff, over-irrigation (*i.e.*, saturation) of soils, salinization of soils, and to maximize plant uptake of nitrogen. The agencies suggest that SMC use a real-time system capable of electronically relaying this information immediately to SMC.

B.1.2 Soils

The following sections provide conceptual details of the proposed monitoring plan for soils.

B.1.2.1 Soils Mapping and Physical Characteristics

To facilitate the proper location of lysimeters, moisture probes, and soils sampling sites, the variability of soils within each proposed center pivot and adjacent control site(s) would be assessed through an Order II soil survey. The Order II soil survey would describe the gradation and range of soil properties and clearly depict each soil unit on an appropriately-scaled map. The survey would also include the following soil parameters:

- Thickness of horizons
- Porosity
- > Texture
- Coarse fragment content
- Moisture content
- > Bulk density
- Estimate of field capacity
- > Depth to water table
- > Existing surficial cracks and fill slope bulges

All future soils information would be consistently presented and coupled with the Order II soil survey and map. The location and dimensions of any changes in existing or new major surficial cracks and fill slope bulges would be identified and mapped.

B.1.2.2 Baseline Soils Quality Data

Baseline soils samples would be collected according to soil types and horizons, down to a depth of at least five feet or to the lithic contact. Samples would be collected using standard sample collection and handling quality assurance/quality control procedures. Each sample would be analyzed for:

- Nitrite plus Nitrate nitrogen (NO₂⁻ + NO₃⁻)
- > Ammonium (NH_4^+)
- Total Kjeldahl Nitrogen (TKN)
- Total Organic Carbon (TOC)
- Sodium Adsorption Ratio (SAR)
- Saturated Paste Extract Electrical Conductivity (EC) and pH

These data would be used to assess the health and condition of LAD area soils, identify major and critical soil types, and assist in developing irrigation schedules.

B.1.2.3 Operational Soils Monitoring

SMC would submit, six to 12 months prior to the construction of the Boe Ranch LAD system, a detailed plan for the location, installation, and monitoring schedule of lysimeters and moisture probes. The plan would include SMC's proposed schedule and criteria for application of LAD. Soils data would be collected within and downgradient of the proposed LAD areas and established in similar reference areas not influenced by the LAD. These locations would represent the major soil units within each area covered by the center pivots and, if present, critical units that have the most limitations or would most likely be affected by operation of the LAD system (*e.g.*, high-permeability, large coarse rock fragment content, potential for mass wasting). These locations would accurately reflect the variability in landscape and soils, position relative to prevailing winds, probable drift from the pivots, and potential for surface runoff and shallow subsurface interflow. At least one soil moisture probe (or array) would be located beneath each center pivot.

The soil profiles would be sampled by soil horizon. All lysimeters, moisture probes, and soil sampling sites would be permanently staked for identification on the ground, and delineated on a map for regular monitoring during and after the life of the LAD.

The weather station, array of lysimeters, soil moisture probes, and soil sampling sites are intended to provide data for the accurate estimation of evapotranspiration (ET), uptake of nitrogen by native and introduced plant species, attenuation and export of nitrogen and salts, and the annual loading of nitrogen and salts to the ground water. Considerable variation in ET rates would occur over the 30-year period of LAD operation. Daily soil water monitoring would be conducted, so irrigation would be optimized to control percolation of LAD water below the root zone. Soil moisture probes would be calibrated to the soil's moisture characteristics and have the capability of defining moisture content throughout the soil profile. The agencies suggest that SMC use a real-time system capable of electronically relaying this information immediately to SMC.

B.1.2.4 LAD Application Rate and Soil Water

Denitrification (net loss of nitrogen from the system) is negligible at moisture levels below about two-thirds of the water-holding capacity but is appreciable in flooded soils (Stevenson 1982). To facilitate the gaseous loss of nitrogen from soil, the LAD irrigation rate would be adjusted to maintain 65 to 80 percent of saturation in the top 12 to 18 inches of the soil profile. Optimal soil moisture content would facilitate denitrification through maximization of soil moisture residence time in the root zone.

To maximize plant nitrogen uptake and minimize the potential for runoff and nitrogen leaching below the root zone, SMC would adjust daily the LAD water application rate based on addition to soil water from precipitation and depletion of soil water by ET. A daily water budget would be constructed to track water moving into and out of the effective root zone. The water budget would be solved in terms of daily soil moisture depletion. The amount of irrigation applied per day would be less than or equal to the amount of soil moisture depleted the previous day. Daily water budgets would be based on:

- Soil moisture readings
- Predicted or actual rainfall
- > Depth of root zone (*i.e.*, soil reservoir water storage capacity)
- Soil field capacity
- Status of SMC's water balance
- Amount of LAD evaporated
- > Amount of LAD delivered to soil
- Soil salts monitoring
- Ground water monitoring

LAD water application rates would be reduced with precipitation and when actual ET is low. LAD water application rates would increase when there is no precipitation and actual ET is high.

The volume of water collected in all lysimeters would be measured and noted weekly. Samples would be regularly collected according to standard sample collection and handling procedures for the following analyses:

- ➢ NO₂⁻ + NO₃⁻
- ► NH⁺₄
- ≻ ткл
- Chloride
- Sulfate
- ► EC
- ≽ pH

The results of these analyses would be compared with ground water quality data to evaluate nitrogen utilization by plants and the effect of deep percolate on ground water. SMC could apply at greater than these rates if a problem with the water balance or soil salinity develops as long as water quality levels are below the threshold action levels established for the site.

B.1.3 Ground Water, Seeps, and Springs

SMC would propose a monitoring network that encompasses the full extent of the Boe Ranch LAD system to the East Boulder River. This network would be placed to ensure identification of water quality changes due to application of LAD and any leaks from the LAD storage pond.

Pairs of monitoring wells consisting of a shallow, glacial-layer well and a bedrock well would be located upgradient, within, and downgradient of the LAD area.

The monitoring wells would be used to indicate whether an increasing trend of nitrogen or salts was occurring as a result of LAD.

Prior to the construction of the Boe Ranch LAD system, SMC would document the location and flow rate of seeps and springs downgradient of the Boe Ranch LAD area. SMC would propose for agency review and approval a list of seeps and springs to monitor. During the irrigation season, SMC would periodically perform visual inspections for new seeps and surface runoff caused by LAD and make appropriate adjustments to LAD application rates. SMC would document new seep location(s) using GPS coordinates, estimate the flow rate of the seep(s), and report the formation of new seeps to the agencies.

Monitoring wells and selected seeps and springs would be sampled at least three times annually (spring: March to April, summer: July to September, and fall/winter: November to January), according to standard sample collection and handling quality assurance/quality control procedures, and analyzed for the following parameters.

- \blacktriangleright NO₂ + NO₃
- \succ NH⁺₄
- TKN
- Common ions (Ca, Mg, K, Na, Cl, SO₄, carbonate, bicarbonate, and hardness)
- ► EC
- ≻ pH

If newly identified seeps have sufficient volume to sample, they would also be sampled for these parameters.

B.1.4 LAD Storage Pond, Mason Ditch, and East Boulder River

The volume of water in the LAD storage pond would be measured and used in SMC's overall water balance calculations. SMC would include in its LAD operation plans contingencies for those times when a positive (excess) water budget exists due to precipitation or high water inflows at the East Boulder Mine.

The Mason Ditch and the East Boulder River would be sampled at least three times annually (spring: March to April, summer: July to September, and fall/winter: from November to January), according to standard sample collection and handling quality assurance/quality control procedures, and analyzed for the following parameters.

- Flow rate
- \blacktriangleright NO₂ + NO₃
- \blacktriangleright NH⁺₄
- > TKN
- Common ions (Ca, Mg, K, Na, Cl, SO₄, carbonate, and bicarbonate)
- > EC
- ≻ pH

The results of the Mason Ditch monitoring would allow the agencies to determine its effect on the quality of ground water flowing from the land application area to the East Boulder River. Flow information for both the Mason Ditch and the East Boulder River would be necessary to interpret the effect of land application on ground and surface water.

B.1.5 Vegetation

Vegetation would be sampled periodically to document plant community compositional changes and health over time. SMC would include vegetation management in its plan submitted to the agencies for review and approval.

B.1.6 Mass Wasting

SMC would not use center pivot 10 (P10) because of mass wasting concerns. CES (2008) recommends undertaking additional investigation to assess the soils' ability to absorb the design flow LAD capacity near center pivot P9. The agencies would recommend the same level of sampling near P4.

SMC would submit a plan that would identify conditions that favor slumping or mass wasting around center pivots P4, P9, and P10. In this plan, SMC would consider the effect of deep percolate (soil water) on slope stability within the Boe Ranch LAD area. SMC would perform regular slope stability inspections during operation of the LAD system and provide in its plan operational adjustments that could be made if conditions were identified that favor slumping or mass wasting around the center pivots or storage pond. A geotechnical specialist would look for visible signs of slope movement, soil failures, and other indications of deep-set slope instability annually for a period of three years. The need for further annual geotechnical inspections would be reviewed at that time.

The location and dimensions of major surficial cracks and fill slope bulges identified in the baseline survey would be monitored and any changes would be reported to the agencies. This information would be used to determine if surface cracks and fill slope bulges were the result of LAD activities. Surficial fractures that progressively widen and elongate, or surface cracks located above a prominent, recently-observed surface bulge would be considered an indication of slope failure. If the potential for instability raises concerns for public safety or the environment, SMC would develop corrective plans.

B.2. LAD Storage Pond High-Hazard Action Plan

SMC would prepare an Operations and Maintenance Plan and an Emergency Preparedness Plan for the high-hazard Boe Ranch LAD storage pond for review and approval by the Montana Department of Environmental Quality (DEQ). DEQ would consult with the Montana Department of Natural Resources and Conservation (DNRC) to ensure that the plans met the requirements of the Montana Dam Safety Act. SMC would also prepare a conceptual plan for reducing the volume of water in the LAD storage pond to less than 50 acre-feet at closure to eliminate the high-hazard classification. These plans would have to be submitted six to 12 months before the LAD storage pond is constructed.

B.3. LAD Pipeline Monitoring and Spill Contingency Plan

SMC would prepare for agency review and approval a Pipeline Monitoring and Spill Contingency Plan (PMSCP) for operation of the LAD supply pipeline from the East Boulder Mine. The plan would be submitted for approval by DEQ and the Gallatin National Forest (GNF) six to 12 months before the pipeline and LAD system are constructed.

B.4. Threshold Conditions, Action Levels, and Reporting

The primary concerns associated with the land application of mine water are the accumulation of nitrates and salts in soil and subsequent transport through ground water to the East Boulder River. The following threshold action or trigger levels would address these concerns.

The threshold action level for nitrogen in ground water would be 2 mg/L total inorganic nitrogen (nitrogen) above the ambient nitrogen concentration. This action level would identify over-application of LAD in wells upgradient of the LAD storage pond. The agencies may choose to select a seep as an alternate monitoring site to evaluate the application of LAD. The threshold action level for EC in ground water would be an increase of 20 percent above the baseline conditions. This action level would identify over-application of LAD in wells upgradient of the LAD storage pond. The agencies may choose to select a seep as an alternate monitoring site to evaluate the application of LAD.

If either of these threshold action levels were exceeded, SMC would immediately notify the agencies and take the appropriate measures to address the exceedance(s). SMC would identify in its plan several potential measures that would reduce nitrogen and salts loading from LAD. Potential action/contingency measures may include but are not limited to the following:

- Interseed with vegetation that is compatible with the surrounding ecosystem, adapted to local climatic conditions, and able to sequester larger amounts of nitrogen or tolerate the salts load.
- Mechanically remove aboveground plant biomass and standing litter in accessible areas.
- > Manage livestock to facilitate the net removal of nitrogen.
- Periodically burn vegetation if it can be implemented safely under controlled conditions.
- Reduce the hydraulic load delivered to the LAD area to prevent seeps, erosion, and mass wasting.
- Reduce the nitrogen and salts load delivered to the LAD area. The adit and tailings waters should be monitored annually for EC and total dissolved solids (TDS) to provide advance warning of any salinity increase. Such monitoring would allow SMC to implement adaptive management actions to avoid concentrating salts in LAD area soils and vegetation when the tailings waters are disposed of at closure. SMC would supplement the frequency of its monitoring of salts in adit and tailings waters and make efforts to reduce the salts load and concentrations annually. SMC would include in each annual report the measures imple-

mented and the resulting reductions in salts concentrations achieved during the past year.

- Improve nitrogen removal efficiency of the BTS.
- Implement a salts removal treatment system at the East Boulder Mine.
- Redesign portions of the LAD system to allow regular mechanical removal of plant biomass.

Some of these action/contingency plans may not be feasible at the Boe Ranch or would have other effects that may negate the benefits. Regardless of the action/contingency plans implemented, SMC would be required to perform monitoring and assessment of the LAD system to see if operational changes could be made that could influence monitoring results. Some additional actions include:

If either of the following triggers occur that may be reasonably attributed to the Boe Ranch LAD area, SMC would evaluate the extent of mining-related impacts on periphyton and macroinvertebrates for two additional, consecutive, late summer sampling events to establish whether a trend exists: annual chlorophyll A measurements indicate impairment (greater than 150 mg/m³) based on the MDEQ narrative standard (Suplee et al 2009), or in-stream total inorganic nitrogen exceeds 1 mg/L downstream of the Boe Ranch LAD.SMC would submit to the agencies the results of monitoring at the end of the first two LAD seasons. If monitoring shows little effect, reporting may be changed to annual. Also, if monitoring suggests some constituents are not appearing in ground water after the first five years of operation of the Boe Ranch LAD facility, SMC may provide written documentation and request that those parameters be dropped from monitoring.

SMC would monitor the flow rate of the East Boulder River during operations. If the flow in the East Boulder River downstream of the Mason Ditch irrigation diversion drops below 3 cubic feet per second (cfs), SMC would have to dispose of some of the nitrogen load at the East Boulder Mine.

SMC would have to implement additional monitoring and mitigating measures if soil SAR concentrations in the Boe Ranch LAD area downgradient monitoring well increase two units above the Boe Ranch LAD storage pond water SAR concentrations.

If the LAD supply pipeline leaks or ruptures, SMC would sample the discharge and report to the agencies as directed in the PMSCP. A cleanup plan would have to be submitted in the PMSCP.

If the LAD storage pond develops a leak as indicated by downgradient ground water monitoring wells, a leak response plan would have to be submitted for agency review and approval.

Appendix C — Agency Water Quality & Quantity Analyses

The analyses and technical memoranda published as draft in this appendix have been revised in response to public comment. The final revised spread-sheets and memoranda are found in Appendix E.

Appendix D — Boe Ranch Supporting Data

This appendix contains maps and tables used in the agencies' effects analysis for the Boe Ranch LAD System Proposed Action Alternative 2C and the Boe Ranch LAD System Agency-Mitigated Alternative 3C.

Table 15. Average Hydraulic Flow Capacity and Management Summary- Operations or Closure

			Aver	age Flow Cap	acity ¹ - 1			Maunium	
Allomitik	Site 2	Crowing Seaton.	Winter-	Total LoD Capacity	Percolation Percolation	Hotal Flow	Max No.	Norage Pond	Carimenis
	East Boulder Mine								
	LAD 6	14	45	24	21	45	2.7	N/A	Phase Ia, No LAD April, May or October
	LAD 6, 3 Upper	25	81	44	37	81	4.9	N/A	Winter Snowmaking, Summer LAD
No Astion - 1C	LAD 6, 3 Upper, 4	36	117	64	53	117	7.0	N/A	Winter Snowmaking, Summer LAD
	LAD 6, 3 Upper/Lower, 4	57	117	72	45	117	7.0	N/A	Add Summer Only Area 3 Lower
	LAD 6, 2, 3 Upper/Lower, 4	68	117	77	43	117	7.0	N/A	All East Boulder LAD Sites
	LAD 6, 2, 3 Upper/Lower, 4	68	117	77	660	737	73.5	N/A	Full Permitted Flow, Additional N Treatment Needed for East Boulder Discharge
	Boe Ranch								
Proposed Action - 2C	Upper Boe Ranch	166	166	166	0	166	N/A	N/A 46	Phase Ib, No East Boulder LAD
	Upper Boe Ranch + East Boulder Mine	243	243	243	0	243	1.8	50	If Boe Ranch and all East Boulder LAD Areas are constructed
	Boe Ranch								
Agency-Mitigated Action - 3C	Upper Boe Ranch	162	162	162	0	162	N/A	45	Phase Ib, No East Boulder LAD
	Upper Boe Ranch + East Boulder Mine	239	239	239	0	239	1.8	49	If Boe Ranch and all East Boulder LAD Arcas are constructed

NOTES:

Capacities developed from monthly water balances created to illustrate possible water management practices. Winter LAD capacity based on East Boulder Mine Snowmaking Test (SMC, 2004) and 68 inches snow accumulation at 40%

snow water equivalent. Growing season flow based on vegetation ET according to Montana Guidelines. Storage Pond capacity is 108 million gallons. Storage pond allows steady flows year round without percolation pond use.

Abbreviations: gpm = gallons per minute, MG = million gallons, lb N/d = pounds nitrogen per day, ET = evapotranspiration, LAD = land application disposal, Max = maximum.

1 Flows computed as gallons per minute for the season or year for comparison with SMC Water Management Plan (SMC, 1998b) = total gallons per year + 1440 minutes per day + days per season or year. Adit flow assumed stable.

Growing Season = Jun - Oct (153 days) and is conservative using the high range precipitation. Winter = Nov - Mar (151 days).

3 Phases represent the Phased development of LAD in the Boe Ranch Alternative (Knight-Piésold. 2002.Stillwater Mining Company East Boulder Project, Water Management Plan Appendix K, Boe Ranch LAD Alternative, Revision 3 (Ref # 31333/18-1). Knight Piesold, Inc. Vancouver, B.C. Canada, updated April 2002.)

² LAD and Percolate Pond discharge vary on a daily basis. Max. N-Load is the maximum average daily nitrogen load at the East Boulder Mine site assuming the first 250 gpm are treated 5 mg N/L with any flow additional at 10 mg/L. Actual treatment performance shown to provide less than 5 mg/L.

		Predicted LAD Percolate Loss								
				Tatel	Leaching	Winter	Summar	Tatal	Leaching	Soil
Eocanon -	She Lype	Winner	inches	per acre	Kequi i	***#198#*	Summer	inches per	acre	
Operations	Low Precipitation				High Precipitation					
East Boulder Mine	Summer Only	2.6	0.3	2.9	1.6	7.0	1.1	8.1	1.1	5.7
East Douider white	Winter & Summer	29.7	0.4	30.1	5.5	34.1	1.1	35.2	4.9	5.7
	Boe Ranch LAD	2.6	0.3	2.9	1.6	7.0	1.1	8.1	1.1	7.8
Boe Ranch	Boe Ranch Evaporators ³	0.0	0.0	0.0	0.0	0.0	0.0	0.0	0.0	N/A
	Boe Ranch Snow ⁴	15.1	0.0	15.1	3.8	21.8	0.0	21.8	3.7	7.8
Closure - Proposed Ac	ction Alternative 2B ⁵		Low Pr	ecipitation			High Pr	ecipitation		
	Summer Only	2.6	0.3	2.9	1.8	7.0	1.1	8.1	1.1	5.7
East Boulder Mine	Winter & Summer (LAD 6)	29.7	0.4	30.1	6.9	34.1	1.1	35.2	6.3	5.7
Closure - Agency Miti	gated Action Alternative 3B ⁵		Low Pr	ecipitation			High Pr	ecipitation		
	Summer Only	2.6	0.3	2.9	1.7	7.0	1.1	8.1	1.1	5.7
East Boulder Mine	Winter & Summer (LAD 6)	29.7	0.4	30.1	6,4	34.1	1.1	35.2	5.8	5.7
Closure - Proposed Ac	:tion 2C		Low Pr	ecipitation			High Pr	ecipitation		
	Boe Ranch LAD	2.6	0.3	2.9	1.9	7.0	1.1	8.1	1.4	7.8
Boe Ranch	Boe Ranch Evaporators ³	0.0	0.0	0.0	N/A	0.0	0.0	0.0	0.0	N/A
	Boe Ranch Snow ⁴	15.1	0.0	15.1	4.5	21.8	0.0	21.8	4.4	7.8
Closure - Agency Miti	gated Action 3C		Low Pr	ecipitation			High Pr	ecipitation		
	Boe Ranch LAD	2.6	0.3	2.9	1.8	7.0	1,1	8.1	1.3	7.8
Boe Ranch	Boe Ranch Evaporators ³	0.0	0.0	0.0	N/A	0.0	0.0	0.0	N/A	N/A
	Boe Ranch Snow ⁴	15.1	0.0	15.1	4.3	21.8	0.0	21.8	4.2	4.3

Table 17. Summary of Projected LAD Deep Percolation Losses- Soil Water Volume - All Alternatives (1C, 2C, 3B, and 3C)

NOTES:

Estimated deep percolation volumes for LAD at East Boulder Mine and Boe Ranch. Based on MT LAD Guidelines operations in summer, approximately 68 inches depth for snowmaking in winter. Summer Flow is May or June - October. Snow melt is assumed April and May. Winter snowmaking is November through March.

- Predictions are for average Low and average High precipitation years (Knight-Piesold, 2000).
- Abbreviations: LAD = land application disposal; Reqm't = requirement; gpm = gallons per minute.

 Leaching requirement computed from average electrical conductivity of applied mine water. Represents amount of deep percolation needed to prevent salts accumulation and maintain soil salinity less than 2 mmhos/cm (Ayers and Westcot, 1985).

2 Soil available water holding capacity shown for perspective compared to leaching requirement and deep percolation.

³ Evaporators operate over the pond so there is no percolate loss or load to be calculated.

⁴ Deep percolation from snowmelt includes natural and artificial snow and assumes 30% of artifical snow will runoff into storage pond.

⁵ Alternative 3B is in place because there were no plans under no action for East Boulder Mine Closure. Includes up to 18 months to empty Tailings Impoundment (51 gpm) + adit flow to LAD and percolation pond up to 250 gpm.



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Appendix E — *Revised* Agency Water Quality & Quantity Analyses

T his appendix contains the spreadsheets that have been revised in response to comment and four agency technical memorandums. These revised spreadsheets form the basis for the agencies' water quality and quantity analyses and effects disclosure.

Two technical memoranda have been revised and two new memoranda were written to respond to comments received on the DEIS.

- Revised projected nitrogen concentration decline in adit water when operations cease;
- Revised projected nitrogen loading estimates to the Stillwater River from the shaft at post-closure;
- New potentials for acid generation and metals mobility from ore, tailings, and waste rock;
- New in-stream nutrient criteria.

TECHNICAL MEMORANDUM

February 16, 2012

- To: Kristi Ponozzo, MEPA Specialist, MDEQ Pat Pierson, NEPA Coordinator, Custer and Gallatin National Forests, USFS
- From: Lisa M. Boettcher C.P.G., Reclamation Specialist, MDEQ
- Re: *Revised* Projection of Nitrogen Concentration Decline in Adit Water at the Stillwater Mining Company Mines at Nye (Stillwater Mine) and Big Timber (East Boulder Mine), Montana

What has been revised since the DEIS:

- Comments received during the comment period on nitrogen speciation are addressed in detail.
- Data from the decline of nitrogen concentration during the interim shutdown at the Troy Mine, Troy, Montana have been added.
- Further clarification of how the nitrogen decline curve would be used to determine the length of time that water treatment would be needed at closure.
- Tables that contained raw data (Table 1), annually-averaged nitrate data (Table 2), and extrapolated nitrogen concentrations in untreated adit water at closure (Table 3), are displayed graphically in figures 2, 3, and 4, respectively. These tables have been deleted from this technical memorandum.

This memo describes the analysis performed to project the decline of nitrogen concentrations in adit water from workings that do not flood during closure and post-closure at the Stillwater and East Boulder mines. Other calculations have been made with respect to flooded workings and are included in the Appendix E, March 2012 revised technical memorandum discussing Projection of Post-closure Water Quality and Nitrogen Loading from the Stillwater Mine Shaft, Stillwater Mining Company, Nye, Montana. However, it should be clarified that these memos do not address the need for treatment prior to disposal of undiluted tailings waters by percolation or land application.

Adit water would discharge from both mines following closure (*i.e.*, post-closure). If the concentrations of nitrogen in discharged waters during closure could be projected accurately, the agencies could then identify the length of time that treatment of adit water would be needed. The agencies could also identify whether there is potential for, and the duration of, post-closure untreated water quality effects.

The Stillwater Mine changed its mining plan and suspended blasting in the east-side workings in 2002. As a result of the suspension of blasting, the nitrogen concentration has declined in east-side adit water from 10.3 mg/L to less than 0.2 mg/L. The agencies believe that this 10-year decline in nitrogen concentrations measured in the east-side adit water would be representative of the rate of decline in concentrations that would occur during closure and continue into the post-closure period.

The agencies have used these nitrogen concentration data to construct a mathematical model of the post-2002 decline and used the model to project the concentrations of nitrogen in adit water that could be expected at closure and post-closure. The agencies have used standard regression analysis to develop a nitrogen decline curve. This type of analysis describes the nature of the relationship between the two variables of interest: nitrogen concentration in adit water and time. It is used to predict the value of the concentration of nitrogen in mg/L with time.

The assumptions underlying this analysis are:

- There is adequate similarity of characteristics (e.g. geology, hydrogeology, chemical composition of ore and waste rock, operations methodology, housekeeping practices, adit water background quality, tailings water quality, etc.) between the Stillwater and East Boulder mines that a direct comparison between the mines can be made;
- The nitrogen concentration decline observed by the ramping down and suspension of activity on the East Side of the Stillwater Mine is directly comparable to what can be expected at the Stillwater and East Boulder mines during closure; and
- The decline in nitrogen concentrations would continue at similar rates throughout closure and post-closure.

Background

Nitrogen (N) compounds in mine waters originate from blasting agents used during mine development and production of ore. Blasting residue from incomplete detonations or spilled explosives contains concentrations of nitrogen that can dissolve into adit water. Nitrogen is measured in tailings supernatant waters at about the same concentration as untreated adit water. Tailings supernatant water that migrates through the tailings mass to the underdrain undergoes a reduction in concentration from an average of about 56 mg/L to 1.7 mg/L. Species are reduced in underdrain water from nitrate to ammonia (2009 through 2011 data, SMC Annual Reports). Nitrogen concentrations are reduced in mine waste waters when treated in SMC's biological treatment systems (BTS) and during land application disposal. After treatment at the Stillwater Mine BTS, the ammonia-nitrogen and total Kjeldahl nitrogen (TKN)-nitrogen concentrations in adit water are nearly non-detectable concentrations (usually less than 0.1 mg/L). The nitrate+nitrite-N concentrations in treated adit water are consistently less than 3 mg/L. Nitrite is a short-lived nitrogen species, is at very low to non-detectable concentrations in SMC's mine waters, and will not be discussed further. Nitrogen concentrations in mine waters could become a water quality concern at post-closure when treatment would not be occurring.

Nitrogen Speciation

The agencies used nitrate data measured in adit water collected during operations and after blasting ceased on Stillwater Mine's east side to calculate the rate that nitrogen concentration would decline in adit water during closure and post-closure. The agencies believe that this rate of decline would be applicable to both mines and could be used to determine the length of time necessary to treat water at closure, and project the concentration of nitrogen in adit water at the beginning of the post-closure period.

Commenters noted that East Boulder adit water contains about 10 percent more ammonia than Stillwater's adit water, and questioned the applicability of the nitrogen decline curve constructed by the agencies to East Boulder adit water. Concerns included the potential effect that a higher percentage of ammonia would have on the rate of nitrogen decline and length of water treatment at closure. To project the time needed for water treatment, the agencies intended that the total inorganic nitrogen concentration would be used as the initial concentration on the curve, rather than only the nitrate species in adit water.

The agencies agree that ammonia is a different species of nitrogen with different geochemical characteristics from nitrate. The characteristic most worthy of note is that ammonia is more volatile than nitrate, which means that ammonia dissolved in water tends to move into the air instead of remaining in the water. Nitrate tends to remain in water. During biological treatment, ammonia is oxidized by microbes to nitrite then nitrate before being converted to nitrogen gas. There are few, if any, published data that address microbial oxidation of ammonia in underground mine waters. Most of the published literature refers to ammonia from fertilizer that oxidizes to nitrite and nitrate in soil and wetlands, or in biological treatment systems, and is not directly applicable to the quality of waters resulting from underground mining. Data have become available from the Troy Mine shutdown that are useful to project how different species of nitrogen compounds would decline after blasting ceases.

Data Evaluation: Troy Mine

Data were collected during the Troy Mine shutdown, which began in late 1992 and continued through 2004. The operational data at the mine, collected from 1982 through 1992, indicate that the nitrogen species in Troy Mine adit water were half ammonia, half nitrate (1NH₃:1NO₃). In comparison, the East Boulder adit water has a lower ratio of about one-third ammonia, two-thirds nitrate (1NH₃:2NO₃). When blasting ceased at the Troy Mine in October 1992, the average nitrate concentration during operations of about 22 mg/L declined to less than 5 mg/L by July 1993 (Figure 1). Over that nine-month time frame, the average ammonia concentration declined from 11 mg/L to less than 1 mg/L (Clum 2011). It should be noted that the change in nitrogen concentration was slightly greater for ammonia than for nitrate. These data indicate that both nitrogen species in mine adit water reduce quickly to very low concentrations once blasting ceases.



Figure 1 is a plot of the nitrate+nitrite and ammonia concentrations measured in adit water from the Troy Mine 1992 through 2004 shutdown. The ammonia concentration in Troy Mine adit water was about half that of nitrate+nitrite during operations, and both species reduced to <5 mg/L within nine months of shutdown.

The agencies recognize that there are significant differences between the Troy and SMC mines: mining method, workings magnitude and configuration, hydrology, climate, ore geology, ratio of nitrogen species in adit water, and mode of backfill. Differences aside, these data confirm that once blasting ceases, nitrogen concentrations in adit water, regardless of nitrogen species, quickly decline.

Data Evaluation: East Boulder Mine

SMC has noted reductions in nitrogen concentrations in adit waters when blasting ceased at the East Boulder Mine. Samples of untreated adit water and riser (tunnel) water were collected during two shutdown periods. The first occurred during a brief holiday shutdown December 23 through 25, Christmas 2001. During this time, no blasting occurred. The nitrogen (nitrate+nitrite as N) concentration in untreated adit water decreased from 17 mg/L to 3 mg/L over three days (Stillwater Mining Company 2002).

The second decrease in nitrogen levels occurred during the 2008 layoff shutdown, November 18 through December 1, 2008. During this time, no blasting occurred. Grab samples of riser water were taken and the nitrogen (nitrate+nitrite as N) concentrations in untreated adit water decreased from 5.7 mg/L to as low as 0.23 mg/L over this period (SMC 2008 data obtained from M. Wolfe) (Figure 2). These data indicate an overall 66-percent decline in the concentration of nitrogen over a two-week period.

These two occurrences, although not statistically significant, provide support that when operational blasting ceases and closure begins, a substantial decline in the nitrogen concentration of untreated adit water would occur over a short time frame.



Figure 2 is a plot of the data from the two week 2008 Layoff Shutdown that occurred at the East Boulder Mine. The highest concentration was 5.7 mg/L on November 21, and the lowest concentration was 0.23 mg/L on November 26, 2008. These data represent a 66-percent decline in the concentration of nitrogen over a two-week period.

Data Evaluation: Stillwater Mine

SMC has collected nitrogen (nitrate+nitrite-nitrogen, total ammonia-nitrogen, and TKN-nitrogen) data from untreated adit water flowing from the east-side workings of the Stillwater Mine since 1989. These data were collected during operations and collection continued after the suspension of blasting in 2002 through the present. SMC collected samples from the east side at frequencies that varied from twice-annually to near-daily.

The nitrogen concentration in untreated east-side adit water reached a maximum of 10.3 mg/L in 2000 and declined to less than 0.2 mg/L since September 2007 (Figure 3). Figure 3 shows that



Figure 3 is a scatter plot of the concentrations of nitrogen in untreated adit water from the east-side workings from 1989 through 2008. The highest concentration was 10.3 mg/L in April 2000. The approximate date that blasting was suspended on Stillwater Mine's east side is indicated on the figure.

the concentration of nitrogen in untreated adit water increased from less than 2 mg/L in 1989 to about 8 mg/L in 1993, then decreased to generally less than 2 mg/L through 1997. There are several factors that may be responsible for this decline in nitrogen concentration: 1) a change in the mine plan that altered the amount of production and development from the east side to the west side; 2) the completion of the tunnel beneath the Stillwater River connecting the east-side to the west-side workings that may have rerouted adit water; and 3) the continual progress SMC has made to upgrade its housekeeping and blast hole loading procedures to reduce waste.

Beginning in 1998, the nitrogen concentration increased again, reaching the highest concentration of 10.3 mg/L in April 2000. The nitrogen concentration then decreased, likely a result of the ramping down of east-side production until mid-2002 when blasting on the east side was suspended. The nitrogen concentrations continued to decline after the suspension of blasting and have been less than 0.2 mg/L from fall 2007 through 2010. The agencies are satisfied that the dataset is sufficient to draw conclusions regarding the trend of nitrogen in adit water.

Method: Projecting the Decline of Nitrogen Concentration

To make predictions of the nitrogen concentrations at closure, the agencies fit an exponential decay curve to SMC's raw east-side water quality data. An exponential decay curve is a mathematical model that shows how the amount of a quantity, which in this instance is nitrogen, decreases with time. The agencies chose an exponential decay curve to model the decrease because the quantity of nitrogen in SMC's adit water was seen to decay by a fixed percent at regular intervals of time.

The agencies then determined how accurately the decay curve could predict subsequent nitrogen concentrations. A high degree of accuracy would be required to project the nitrogen concentrations at closure. Statistical methods were used to measure the accuracy of the decay curve. The coefficient of determination, R², is the statistical metric the agencies used to measure the accuracy of the decay curve model.

A model curve that can exactly predict subsequent data has an R² coefficient equal to one. For example, if the first value of a data set is 438, the second value is 279, and the third value is 105, a model curve that has an R² coefficient equal to one will predict 279 as the second value and 105 as the third. Such a model curve would be very accurate at predicting subsequent values. If, however, a model curve cannot predict subsequent data accurately, the R² coefficient will be close to zero. In other words, this means that a model curve with an R² of 0.10 could not accurately predict the correct second and third data values. Most R² values reflect varying levels of success in predicting subsequent values and have values between one and zero (Box *et al* 1978,).

When the agencies fit an exponential decay curve to the raw water quality data collected by SMC since 1999, many of the data points did not fall on the curve. If the data are sufficiently variable that many points do not fall on the curve, the R² coefficient will have a value closer to zero than one. The best fit exponential decay curve for all of the raw data from 2000 to present had an R² coefficient of 0.48. This R² coefficient value indicated that the initial decay curve did not successfully predict all of the subsequent data points. This initial decay curve did not have the necessary degree of accuracy and is not adequate to project the concentration of nitrogen at closure.

If the variability in the data were smoothed, more of the points would fall on the exponential decay curve model and provide a better fit of the data. A better fit would increase the success for predicting subsequent nitrogen concentrations. A method was needed that would preserve the integrity of the data yet reduce its variability. Data smoothing is typically used on a dataset to extract real trends and identify patterns (National Institute of Standards and Technology 2012). The agencies assumed that there was no small scale "structure" within the data causing the variability in the data. That is, it was assumed that the variability in the data is random and not a result of a specific undefined process or phenomenon. To smooth the data, the agencies chose to calculate the annual average nitrogen concentration for each year.

This data smoothing approach solved two problems: it reduced the number of data points to be plotted, thus increasing the accuracy of the curve fit to these data, and it preserved the timedependence of the data (x-intercepts), giving equal weight to each year, regardless of the number of samples collected per year (annually-averaged). Recall that SMC collected samples between 1989 and 2009 at frequencies that varied from twice-annually to near-daily. This technique has resulted in an over-emphasis of the data collected in some years compared to other years. Figure 4 is a plot of the annually averaged nitrogen concentrations in untreated adit water from the Stillwater Mine east-side workings from 1989 to 2008. It is visually apparent that this data-smoothing technique was effective in preserving the trend of the raw data set shown in Figure 3.

The agencies reviewed the annually-averaged data and identified an exponential decay trend that began in the year 2000 and extended through 2008. The agencies interpreted the break in the

slope of the data at year 2000 to correspond with the ramping down of production prior to suspension of blasting at Stillwater Mine's east side in 2002. It is reasonable to expect that a ramping down of production would occur at both the Stillwater and East Boulder mines as closure is approached. Based on the shape of the plotted data, the agencies chose these data to model the reduction in nitrogen concentration during closure.



Figure 4. Annually Averaged Nitrogen Concentration in

Figure 4 is a plot of the annually averaged concentrations of nitrogen in untreated adit water from the east-side workings from 1989 through 2008. The approximate date that blasting was suspended on Stillwater Mine's east side is indicated on the figure. The data used to generate the decline curve are from 2000 to 2008.

The agencies fit an exponential decay curve $y = 3.9801 e^{-0.0348x}$ to the annually-averaged data from 2000 to 2008, where x is the time in months and y is the nitrogen concentration in mg/L. The coefficient of determination (R²) calculated for the exponential decay curve model was 0.93, indicating excellent predictability of subsequent nitrogen concentrations within this annuallyaveraged data set. This exponential decay curve model derived from the east-side data could be used to calculate the future rate of nitrogen decay in untreated adit water from the west side.

Closure Nitrogen Decline Curve Calculation

The agencies reviewed SMC's current operational concentration of nitrogen in untreated adit water from the west-side workings and assumed that nitrogen concentrations would be similar at the end of mine life. The 2009 through 2011 untreated adit water concentrations average 40 to 45 mg/L nitrogen, whereas the highest concentration on the east-side workings from 1989 to 2009 was about 10 mg/L. The agencies extrapolated the exponential decay curve model to match the expected maximum concentration of untreated adit water prior to the ramping down of production, *i.e.*, about 40 to 45 mg/L nitrogen. The equation for the decay curve is then $y = 37.456 e^{-0.0348x}$ where x is the time in months and y is the nitrogen concentration in mg/L (Figure 5). The modeled closure nitrogen decline curve has an R² value of 0.97, indicating that the fit of the values used to extrapolate this curve are similar to the fit of the annually-averaged data curve.

The agencies assume that a planned closure will follow a ramping down of production as closure approaches. In the case of unplanned closure, the mine would have been placed on care and maintenance as a result of an unanticipated event. In either case, explosive use at the mines would diminish or cease at some time prior to the onset of the closure period. Based upon the data obtained during the ramping down of production on the Stillwater Mine's east side, and using equivalent positions on the curves in figures 4 and 5, nitrogen decline curve, the concentration of



Figure 5 is the projected decline in the nitrogen concentration of untreated adit water at closure based upon data collected from the Stillwater Mine east-side workings from 2000 through 2008. The diamonds are the nitrogen values extrapolated from 2000 to 2008 east-side adit water data to compare with untreated 2009 through 2011 operational nitrogen concentrations. These extrapolated values are inclusive of the period of time in which Stillwater began to ramp down production before blasting was suspended. The curve is the exponential nitrogen decay model based on these data. The equivalence point for the suspension of blasting is indicated with a red arrow.

of adit water is anticipated to reduce about 80 percent from the operational concentration. That is, adit water containing about 45 mg/L nitrogen would reduce to about 9 mg/L when the closure period commences.

In the situation that an unanticipated event for the company would result in unplanned closure, it is the agencies' experience that the explosive use would have ceased, resulting in an extended care and maintenance scenario, the concentration of adit water is anticipated to decrease from the operational 48 mg/L nitrogen to about 4 mg/L going into the closure period.

The closure period for either scenario would continue for 12 to 18 months, depending on the alternative selected and implemented. At the end of closure/beginning of post-closure, the concentration of nitrogen would be less than 7 mg/L for a planned closure and less than 3 mg/L after an extended care and maintenance scenario. Post-closure occurs after reclamation covers are

placed on the tailings impoundments and is defined as the time when no further adit or tailings water treatment is needed. Both of these scenarios support the maintenance of the BTS and BTS/Anox systems for up to an 18-month closure period.

How to Use the Nitrogen Decline Curve

Projections for the length of time that adit water treatment at closure would be necessary are based on the nitrogen load (*i.e.*, concentration of nitrogen and adit flow rate). For example, if the untreated concentration of adit water when closure commences at the Stillwater Mine was 9 mg/L at a flow rate of 2,020 gpm, then the resulting nitrogen load would be 218 pounds of nitrogen per day (lbs-N/day), and treatment would be needed until the nitrogen load is less than water quality standards protective of aquatic resources (that is, prevention of nuisance algal growth). At the end of an 18-month closure period, the nitrogen load would be less than the Stillwater Mine MPDES permitted nitrogen load limit of 100 lbs-N/day. In this second example, adit water would not need treatment at closure.

Conclusion

The agencies believe that the decline in nitrogen concentration observed at the east-side workings from 2000 to 2008 is representative of the decline in concentration that would occur at closure for adit water flowing through workings that do not flood at both the Stillwater and East Boulder mines. The agencies used these nitrogen concentration data to construct a mathematical model of the nitrogen decline and to project the concentrations of nitrogen in adit water that could be expected at closure and during post-closure.

The reduction in nitrogen concentration can be represented by the equation $y = 37.456 e^{-0.0348x}$ where x is the time in months and y is the nitrogen concentration in mg/L (Figure 5). It should be noted for prediction purposes that this model is based on data inclusive of the period when east-side blasting was still occurring but east-side production was ramping down. The time frame projected by this model for the decline of nitrogen concentrations will, therefore, be conservative. These nitrogen concentration projections indicate the maximum time needed from the cessation of blasting at closure for adit water nitrogen levels to decline to a specific concentration. This model also provides nitrogen concentration projections that can be used in concert with adit flow rate to estimate the maximum amount of time adit water treatment would be needed at closure. This technical memorandum assumes that tailings waters would require treatment or dilution prior to disposal by percolation or land application. The biological treatment systems would be needed to treat undiluted tailings waters removed from the impoundments while the reclamation covers are placed, which is 12 to 18 months.

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TECHNICAL MEMORANDUM

March 24, 2012

- To: Kristi Ponozzo, MEPA Specialist, Montana DEQ Pat Pierson, NEPA Coordinator, Custer and Gallatin National Forests, USFS
- From: Lisa M. Boettcher, C.P.G. Reclamation Specialist, Montana DEQ Catherine Dreesbach, P.E. Mining Engineer
- Re: *Revised* Projection of Post-closure Water Quality and Nitrogen Loading from the Stillwater Mine Shaft, Stillwater Mining Company, Nye, Montana

This memo describes the agencies' analysis to estimate post-closure nitrogen loading to the Stillwater River from the discharge of waters flooding the underground workings below the 5,000-foot elevation at the Stillwater Mine, Nye, Montana. This analysis parallels and reviews SMC's analysis (Hydrometrics, Inc. 2004). These calculations are conservative, that is, predict the highest concentrations of nitrogen that may discharge from the shaft based on the assumptions that no denitrification would occur in the underground workings prior to discharge, and that the slimes would fully mix with the ground water flowing into the workings rather than stratify at the bottom of the workings. SMC has documented in-situ denitrification of waters in the LAD storage pond and Hertzler Ranch tailings impoundment underdrain system (Weimer 2012). Based on these data, the agencies expect that denitrification would also occur within the underground workings. Included in this memo are updated end-of-mining volume and backfill projections based on the long-range mine plan provided to the agencies by SMC (SMC 2009).

What has been revised in this memo:

- The calculations have been revised to include the nitrogen concentration of the slimes fraction of the tailings that would be disposed of underground when decommissioning is complete under Alternative 3A.
- Tables 1 and 2 have been combined into one table and reformatted.
- Additional descriptive information has been added to provide clarity.

Calculations for Mined-Out Void

The agencies used the former mine plan provided by SMC to calculate the volumes of backfill and voids in production and development workings at the Stillwater Mine through December 2009 (Table 1). These calculations update the volumes used in the 2004 Hydrometrics, Inc. technical memorandum, and would represent the extent of underground workings and backfill for the short term. These calculations are sufficient to provide documentation to calculate the agencies' 5-year financial assurance requirements. SMC has updated its long-term mine plan and provided data to the agencies so that calculations could be made to extrapolate the underground volume at the projected end of mining (Table 1). The end of mining void and backfill volumes are used to project post-closure nitrogen loading from water filling the workings below the 5,000foot level for some point in the future.

Ground Water Hydraulics

The rate of ground water inflow to the Stillwater Mine workings in 2011 averaged about 930 gallons per minute (gpm). The upper workings are above 5,000 feet and would not flood postmining because the regional water table is below this elevation. The shaft is a vertical shaft that extends 1,900 feet beneath the Stillwater River Valley floor through the lower workings. It is used to dewater the lower workings (those below 5,000 feet) (Figure 1, from Hydrometrics, Inc. 2004).

After the underground is decommissioned at closure, the east-side and west-side portals would be plugged with permeable waste rock plugs, and pumping of ground water from the lower workings would cease. Snowmelt and precipitation that infiltrates above the upper workings would flow vertically through open and backfilled areas and fractures to fill the lower workings of the mine. The rate of inflow from the upper workings is estimated to average about 280 gpm at closure (Hydrometrics, Inc. 2004). This inflow rate is expected to continue post-closure. Surrounding ground water would flow laterally into the deeper workings of the mine. Eventually the level of water in the flooding workings would rise to the 4,972-foot elevation of the shaft collar then discharge. Because its elevation is lowest, water would discharge from the shaft collar before discharging from the 4,974-foot east portal or the 5,000-foot west portal (Figure 2, Hydrometrics, Inc. 2004).

While blasting the shaft, SMC grouted any interval having sustained inflow. The grout prevents the flow of water between the alluvial gravels of the Stillwater River and the shaft. Although the alluvial gravels (4,900-foot elevation) are at a lower elevation than the collar of the shaft (4,972-foot elevation), while the grout remains competent, shaft water would not discharge to the Stillwater River alluvium. In the event, however, that water would directly discharge to the alluvium, the loading calculations in this memo remain valid.

The hydrostatic pressure of ground water is dynamic and primarily dependent upon its elevation. The rate of water inflow to the workings and shaft would not be dependent on the total volume of workings, but would depend on the elevation of rising water. As the workings flood, the hydrostatic pressure increases. Initially the rate of flooding is rapid, and as the workings fill, the flooding rate slows. Using the updated end-of-mining backfill and void volumes, SMC estimated that it would take between four and 48 years to fill the maximum projected extent of the workings, depending on ground water inflow rate (SMC 2009).

The agencies assume that there would be no discharge of water to the Stillwater River from the lower workings until the flooded elevation reaches the collar of the shaft. The agencies have confirmed SMC's ground water flow calculations (Hydrometrics, Inc., Inc. 2004), and concur that when the workings are nearly flooded the rate of inflow to the shaft is expected to be 20 to 40 gpm. The water entering the shaft from the lower workings would mix with the projected 280 gpm of inflow from the upper workings and approximately 300 to 320 gpm would discharge from the shaft post-closure. The agencies used the higher 40 gpm inflow rate from the workings and 320 gpm shaft discharge rate for this analysis.

Nitrogen Loading

In the 2004 technical memorandum, Hydrometrics estimated the potential contribution of nitrogen from tailings, waste rock, and paste backfill materials based on column leach tests performed by SMC in 1988 and 2003 (Hydrometrics, Inc. 2004). Hydrometrics constructed a mass balance mixing model to estimate the potential nitrogen concentration and load in mine

waters that would discharge from the shaft. Hydrometrics projected flows, and performed surface water mixing calculations and sensitivity analyses to evaluate the influence of individual parameters on the modeling results. This enabled Hydrometrics to assess a maximum nitrogen loading scenario. The agencies have reviewed Hydrometrics' calculations for verification purposes. No measurements of leached salts were taken from the three types of backfill materials. Salts will not be addressed further in this memo.

In this analysis, the agencies assume that the nitrogen concentration in mine water flowing from the upper workings would decrease over time as indicated by the *Revised* Projected Nitrogen Concentration Decline Curve (Appendix E). The agencies agree that water moving through the flooded lower workings would flush nitrogen compounds from the mine. The highest concentration of nitrogen would occur in the first pore volume of mine water through the workings. The nitrogen concentration would decrease in subsequent pore volumes of water flowing through the flooded workings. It is not known how long it would take for one complete pore volume of ground water to flow through the workings and discharge, but is likely to be on the order of decades.

The agencies independently calculated the nitrogen concentration of water discharging from the shaft using the pore volume concentrations estimated by SMC (Hydrometrics, Inc. 2004). The agencies calculated the nitrogen loads for the first and second pore volumes of water flowing through the workings. The first pore volume of mine water would contain the maximum nitrogen concentration, and provides a conservative (worst-case) loading scenario.

Calculations for Nitrogen Loading at Closure

The nitrogen loading calculations that follow are based on the volume of void, volume of backfill, and type of backfill. The ground water inflow rate affects the time to flood the mine.

Concentration of the First Pore Volume

The projected nitrogen concentrations of the first pore volume of water that flood the workings are as follows (Hydrometrics, Inc. 2004):

- 30 mg/L N_{T1} from tailings backfilled areas
- 30 mg/L N_{CP1} from cemented paste backfilled areas
- 112 mg/L $~N_{\rm WR1}$ from waste rock backfilled areas

53 mg/L N_s from slimes; concentration from SMC data 2009 to 2011

0.2 mg/L N_v from void (empty) areas, east- and west-side workings, post-closure

where V_P is the pore volume of backfilled areas (tailings, cemented paste, waste rock), V_{Slimes} is the volume of the 18 million gallons of slimes remaining in the tailings impoundment when decommissioning is completed, and V_{Void} is the volume of the void (empty) areas, calculated by the agencies from data provided by SMC (Table 1).

Calculation for Nitrogen Concentration in Water from Flooded Workings (volume of workings up through December 2009):

These calculations project the nitrogen concentration and load that would be expected from the flooded workings if closure at the Stillwater Mine was imminent.

= [V_{P Tailings} x N_{T1} + V_{P Cemented Paste} x N_{P1} + V_{P Waste Rock} x N_{WR1} + V_{Slimes} x N_S + (V_{Void Workings}-V_{Slimes}) x N_V] (V_{P Tailings} + V_{P Cemented Paste} + V_{P Waste Rock} + V_{Void Workings})

= 35.6 mg/L nitrogen (first pore volume, mining void through December 2009)

Calculation for Nitrogen Concentration in Water Discharged from the Shaft (volume of workings up through 2009):

where V is volumetric flow rate and C is concentration:

= (V_{east-side} workings x C_{east-side} + V_{west-side} workings x C_{west-side} + V_{flooded} workings x C_{flooded} workings)

(Veast-side workings + Vwest-side workings + Vflooded workings)

= (160 gpm x 0.2 mg/L + 120 gpm x 0.2 mg/L + 40 gpm x 35.6 mg/L)

(160 gpm + 120 gpm + 40 gpm)

= 4.6 mg/L nitrogen (first pore volume, mining void through December 2009)

Nitrogen Load_{1stPV 2009} = $(320 \text{ gpm x } 4.6 \text{ mg/L x } 0.012 \text{ lbs min L mg}^{-1}\text{gal}^{-1}\text{day}^{-1}) = 17.8 \text{ lbs/day}$

The total nitrogen load of 17.8 lbs/day exiting from the shaft is less than the 100 lbs/day MPDES permit load for the Stillwater Mine. A nitrogen load of 17.8 lbs/day would result in a nitrogen concentration of about 0.2 mg/L in the Stillwater River when streamflow is at seven-day, ten-year low flow value (7Q₁₀) of 31 cfs.

To check the sensitivity of this calculation, the agencies recalculated using a nitrogen concentration of 10 mg/L for the 280 gpm from the upper workings and flooded mine voids. The weighted average nitrogen concentration in the flooded workings water would then be 41.4 mg/L. The weighted average concentration of nitrogen in water discharged from the shaft is 13.9 mg/L, and the nitrogen load is 53.5 lbs/day. This load is less than the 100 lbs/day MPDES permit load for the Stillwater Mine and would result in a nitrogen concentration less than 1 mg/L in the Stillwater River.

Calculation for Nitrogen Concentration in Water from Flooded Workings at End-of Mining:

The calculation for the first pore volume nitrogen concentration of flooded workings was repeated using the updated end-of-mining void and backfill volumes. These calculations project the nitrogen concentration and load that would be expected from the flooded workings at full build-out at the end of mining. These volumes were calculated by the agencies from data provided by SMC (Table 1).

 $= \frac{\left[V_{P \text{ Tailings } x } N_{T1} + V_{P \text{ Cemented Paste } x } N_{P1} + V_{P \text{ Waste Rock } x } N_{WR1} + V_{Slimes } x N_{S} + (V_{Void Workings} - V_{Slimes}) x N_{V}\right]}{\left(V_{P \text{ Tailings } + } V_{P \text{ Cemented Paste } + } V_{P \text{ Waste Rock } + } V_{Void Workings}\right)}$

= 25.8 mg/L nitrogen (first pore volume, full projected extent of mine void at end-of-mining)

Calculation for Nitrogen Concentration in Water Discharged from Shaft at End-of Mining:

= (V_{east-side} workings x C_{east-side} + V_{west-side} workings x C_{west-side} + V_{flooded} workings x C_{flooded} workings)

(V_{east-side workings} + V_{west-side workings} + V_{flooded workings}) = (160 gpm x 0.2 mg/L + 120 gpm x 0.2 mg/L + 40 gpm x 25.8 mg/L)

(160 gpm + 120 gpm + 40 gpm)

= 4.1 mg/L (first pore volume, full projected extent of mine void at end-of-mining)

*Nitrogen Load*_{1stPV E-o-M} = (320 gpm x 4.1 mg/L x 0.012 lbs min L mg⁻¹gal⁻¹day⁻¹) = $\begin{bmatrix} 15.8 \text{ lbs/day} \end{bmatrix}$

The total nitrogen load of 15.8 lbs/day is less than the 100 lbs/day MPDES permit load for the Stillwater Mine. A nitrogen load of 15.8 lbs/day would result in a nitrogen concentration of about 0.2 mg/L in the Stillwater River at the $7Q_{10}$ low streamflow.

To check the sensitivity of this calculation, the agencies recalculated using a nitrogen concentration of 10 mg/L for the 280 gpm from the upper workings and flooded mine voids. The weighted average nitrogen concentration in the flooded workings water would then be 32.6 mg/L. The weighted average concentration of nitrogen in water discharged from the shaft is 12.8 mg/L, and the nitrogen load is 49.3 lbs/day. This load is less than the 100 lbs/day MPDES permit load for the Stillwater Mine. A nitrogen load less than 100 lbs/day would result in a nitrogen concentration less than 1 mg/L in the Stillwater River.

Concentration of the Second Pore Volume

The projected nitrogen concentrations of the second pore volume of water that floods the Lifeof-Mine workings are as follows (Hydrometrics, Inc. 2004):

0.4 mg/L N_{T2} from tailings backfilled areas

0.4 mg/L N_{CP2} from cemented paste backfilled areas

29 mg/L N_{WR2} from waste rock backfilled areas

0.2 mg/L N_v from void (empty) areas

where V_P is the pore volume of backfilled areas (Tailings, Cemented Paste, Waste Rock), and V_{Void} is the volume of the void (empty) areas, calculated by the agencies from data provided by SMC (Table 1).

Calculation for Nitrogen Concentration in Water from Flooded Workings at End-of-mining:

 $= (V_{P \text{ Tailings}} \times N_{T2} + V_{P \text{ Cemented Paste }} \times N_{P2} + V_{P \text{ Waste Rock }} \times N_{WR2} + V_{Void \text{ Workings }} \times N_{V})$

 $(V_{P Tailings} + V_{P Cemented Paste} + V_{P Waste Rock} + V_{Void Workings})$

= 5.9 mg/L nitrogen concentration (second pore volume, full projected extent of mine void at end of mining)

Calculation for Nitrogen Concentration in Water Discharged from Shaft at End-of-mining: where V is volumetric flow rate and C is concentration:

= (V_{east-side} workings x C_{east-side} + V_{west-side} workings x C_{west-side} + V_{flooded} workings x C_{flooded} workings)

(V_{east-side workings} + V_{west-side workings} + V_{flooded workings}) = (160 gpm x 0.2 mg/L + 120 gpm x 0.2 mg/L + 40 gpm x 5.9 mg/L)

(160 gpm + 120 gpm + 40 gpm)

= 1.6 mg/L nitrogen (second pore volume, full projected extent of mine void at end of mining)

*Nitrogen Load*_{2ndPV 2008} = (320 gpm x 1.6 mg/L x 0.012 lbs min L mg⁻¹gal⁻¹day⁻¹) = 6.2 lbs/day

The total nitrogen load is 6.2 lbs/day, which is less than the 100 lbs/day MPDES permit load for the Stillwater Mine. A nitrogen load of 6.2 lbs/day would result in a nitrogen concentration less of about 0.1 mg/L in the Stillwater River at the $7Q_{10}$ low streamflow.

Conclusions

This memo provides the basis of the agencies' estimate of post-closure nitrogen loading to the Stillwater River from the flooding of Stillwater Mine workings. This analysis parallels and reviews SMC's analysis (Hydrometrics, Inc. 2004) and includes updated end-of-mining backfill and void projections based on the long-range mine plan provided to the agencies by SMC (SMC 2009).

The highest concentration of nitrogen would occur in the first pore volume of mine water entering the shaft, and is a conservative (worst-case) loading scenario. The nitrogen concentration would decrease in subsequent pore volumes of water flowing through the flooded workings. No estimates have been made of the time it would take for one pore volume of ground water to flow through the workings, but is likely to be on the order of decades.

The nitrogen load in the first pore volume of water that would discharge post-closure from the shaft would be about 18 lbs/day, which is less than the MPDES permit limit of 100 lbs/day. Based upon these calculations, the MPDES permit limit for nitrogen would be met and no treatment of shaft water would be necessary post-closure.

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Weimer, R. 2012. Personal communication [*February 27* e-mail to P. Pierson, Custer National Forest, Billings, MT. <u>RE</u>: Mine ownership acres]. Environmental Manager, Stillwater Mine, Nye, Montana. 2 pages.

Table 1. Revised Underground Workings Void and Backfill Calculations

ASSUMPTIONS: The average development area is not rectangular; tailings mass per foot of development is 16 tons of combined tailings/paste per foot; cemented mass per foot of development is 16 tons of combined mass per foot; waste rock backfill ratio was 24 tons up through December 31, 2009 and 18 to 20 tons thereafter; volume per ton of backfill does not consider any caving; pore volume of the tailings is based on Hydrometrics, Inc. 2004: tailings porosity = 0.4, cemented paste porosity = 0.08, waste rock porosity = 0.4.

all mass is in tons, volume in cubic feet	Prior to Dec 31, 2009	From Jan 1, 2010 to end of mine life	Life of Mine
Mass of tailings placed as backfill	828,235	3,202,941	4,031,176
Mass of cemented paste placed as backfill	828,235	3,202,941	4,031,176
Mass of waste rock placed as backfill	2,484,706	7,606,985	10,091,691
Volume of tailings placed as backfill	16,564,700	64,058,820	80,623,520
Volume of cemented paste placed as backfill	16,564,700	64,058,820	80,623,520
Volume of waste rock placed as backfill	49,694,120	152,139,700	201,833,820
Void volume of tailings placed as backfill Void volume of cemented paste placed as	6,625,880	25,623,528	32,249,408
backfill	1,325,176	5,124,706	6,449,882
Void volume of waste rock placed as backfill	19,877,648	60,855,880	80,733,528
Mined-out development void	14,112,459	54,575,524	68,687,982
Mined-out production void	113,887,541	440,424,476	554,312,018
Volume of development void available for water storage (without backfill; empty			
mined-out void) Volume of production void available for water storage (mined-out void with backfill	14,112,459	54,575,524	68,687,982
placed)	31,064,021	160,167,136	191,231,158
Total volume available for water storage			
(development + production + backfill voids)	58,892,725	251,771,250	310,663,975



Figure 1. Flow Schematic Present Operational Scenario



Figure 2. Flow Schematic Closure Scenario

TECHNICAL MEMORANDUM

Date: January 3, 2012

To: Kristi Ponozzo, Stillwater Mining Company EIS Project Coordinator, Montana DEQ Patrick Pierson, Stillwater Mining Company EIS Project Coordinator, Custer National Forest, USFS

From: Lisa M. Boettcher, C.P.G., Reclamation Specialist, Montana DEQ

Subject: Potentials for long-term acid rock drainage or metals mobility at the Stillwater Mine near Nye and the East Boulder Mine near Big Timber, Montana

Brief overview

The Environmental Protection Agency (EPA) provided comments regarding the need for the 2010 Stillwater Mining Company's Revised Water Management Plans and Boe Ranch LAD Draft Environmental Impact Statement (DEIS) to address the post-closure potential for acid rock drainage and near-neutral metals mobility from waste rock, tailings, and the adits at the Stillwater Mining Company (SMC) Stillwater and East Boulder mines. This memo compiles the statutory and scientific basis upon which the agencies decided to determine the potential for water quality impacts from metals as nonsignificant, and therefore, only reference their coverage in the DEIS. This memo then addresses the EPA comments using data collected at both mines over a 13- to 25-year period of record and summarizes papers, reports, data and the appropriate water quality criteria so that these data may be evaluated in context.

The potentials for long-term acid rock drainage or metals mobility have been addressed to differing degrees in previous environmental documents to which the 2010 Draft Environmental Impact Statement (DEIS) was tiered and were not raised as significant issues during the agencies' scoping process. Federal guidance related to implementation of the National Environmental Policy Act (NEPA) found at 40 Code of Federal Regulations (CFR) 1500 – 1508 directs federal agencies to identify at an early stage "the significant environmental issues deserving of study and [deemphasize] insignificant issues, narrowing the scope of the environmental impact statement accordingly" [40 CFR 1501.1(d)]. Agencies are directed in this section to "Identify and eliminate from detailed study the issues which are not significant or which have been covered by prior environmental review (Section 1506.3), narrowing the discussion of these issues in the statement to a brief presentation of why they will not have a significant effect on the human environment or providing a reference to their coverage elsewhere" [40 CFR 1501.7(a)(3)].

The Administrative Rules of Montana(ARM) related to determining the scope of an Environmental Impact Statement are similar, directing the agency to identify issues that "are likely to involve significant impacts and that will be analyzed in depth in the EIS" [ARM § 17.4.615 (b)]. Further, the ARM directs agencies to "identify the issues that are not likely to involve significant impacts, thereby indicating that unless the unanticipated effects are discovered during the preparation of the EIS, the discussion of these issues in the EIS will be limited to a brief presentation of the reasons they will not significantly affect the quality of the human environment (c)", and to "identify those issues that have been adequately addressed by prior environmental review, thereby indicating that the discussion of these issues in the EIS will be limited to a summary and reference to their coverage elsewhere (d)" A.R.M § 17.4.615.

The 2010 Draft Environmental Impact Statement (DEIS) lists on page 1-16 the previous environmental analyses that have been prepared for the Stillwater and East Boulder mines. Appendix A of the DEIS contains a synopsis of each of these documents. Chapter 2 of the DEIS identifies the issues

and concerns identified based on public and agency input and describes the agencies' scoping process on pages 2-1 and 2-2. The significant issues were identified in Chapter 2.2.1 (pages 2-2 through 2-6), and the issues considered but dismissed were identified in Chapter 2.2.2 (pages 2-7 through 2-14).

EPA Comments

The comments specifically requested that the DEIS provide the following:

- 1) disclosure of the geochemical characterization of the Stillwater Complex, specifically the sulfide content;
- 2) summary of the long-term monitoring plan for potential acid generation and leaching of metals post-closure;
- 3) analysis of the effects of metals on surface and ground water at both mines, operationally and post-closure;
- disclosure of the operational concentrations of metals in adit and tailings waters at both the Stillwater and East Boulder mines with a comparison of the operational concentrations to applicable water quality standards;
- 5) documentation of the potential for acid generation and metals mobility based on a large-scale field column (humidity cell) test performed over a period of several years;
- 6) expansion of the list of metals for long-term monitoring (aluminum, arsenic, cadmium, copper, iron, manganese, mercury, selenium, silver, zinc, platinum, palladium) and inclusion of total hardness, calcium, magnesium, and sulfate for mine drainage and runoff; and
- 7) evaluation of the effects of the mine during operations on downgradient surface (Nye Creek) and ground water with respect to metals loading.

Agency Responses

Comment 1: Disclosure of the geochemical characterization of the Stillwater Complex, specifically the sulfide content.

<u>Geology</u>: Platinum and palladium are produced from the Stillwater Complex, an ultramafic-to-mafic cumulate (layered crystalline accumulation) intrusive deposit, mined at two surface locations, the Stillwater Mine at Nye and the East Boulder Mine near Big Timber. The sulfide minerals occur almost exclusively within the ore zone and not within waste rock. The Stillwater Complex is an estimated 5,500 m thick, preserved between the intrusive lower contact and the pre-Middle Cambrian unconformity that bound the complex. The complex has been grouped into three main stratigraphic series—the Basal series, the Ultramafic series, and the Banded series. The Basal series, lowermost in the complex is in contact with basement rock and is approximately 150 m thick. The 1,000 m thick ultramafic series is next in sequence and overlain by the Banded series. The Banded series hosts the platinum-palladium deposit. The Banded series makes up more than three-fourths of the exposed thickness of the complex and is subdivided into the Lower, Middle, and Upper series, which is further broken down into lithologic zones.

The Lower Banded Series is subdivided into the *Norite I*, *Gabbro I*, and *Troctolite-Anorthosite I*. *Norite I* consists of plagioclase-bronzite cumulates and can be identified at the base of the section along the entire length of the complex; *Gabbro I* is composed of cumulates containing plagioclase, bronzite, and augite; *Troctolite-Anorthosite I* is a complex succession of olivine-, plagioclase-, bronzite-, and augite-bearing cumulates and pegmatoidal (very coarsely crystalline) rocks. The *Troctolite-Anorthosite I* zone hosts the J-M Reef, which is 1 to 3 m thick and contains the platinum-palladium ore mined by SMC (Kirk et al 2006). <u>Sulfide occurrence and content</u>: The ore minerals are present as braggite $(Pt_{0.60}Pd_{0.34}Ni_{0.06})_{\Sigma=1.00}S_1$, cooperite $(Pt_{0.98}Pd_{0.01}Ni_{0.03})_{\Sigma=1.02}S_{0.98}$, and are associated with chalcopyrite $(CuFeS_2)$, pyrrhotite $(Fe_{1-x}S)$, pentlandite $(Fe, Ni)_9S_8$, and minor pyrite (FeS_2) . The sulfide minerals are present in small concentrations (0.05 to 1 weight percent) in the ore. The sulfide-bearing rock is, for the most part, mined as ore. The sulfide minerals that pose a risk of acid generation occur almost exclusively in the ore zone so that little risk of acid generation is anticipated from waste rock and the underground workings (Kirk et al 2006). This conclusion is supported by the water monitoring data provided in comments 3 and 4.

Supplemental samples of low grade ore, high grade ore, mineralized dike, and paste backfill (tailings amended with cement and used to backfill stopes), were collected by Kuipers and Associates in 2001 and analyzed for sulfur content, the potential to generate acid, and the potential to mobilize metals. The sulfur content in Stillwater ore ranged from 0.13 to 0.49 weight percent, and in East Boulder ore ranged from 0.13 to 0.24 weight percent. The sulfur content in mineralized dike material at the Stillwater Mine was 0.05 percent and at the East Boulder Mine was 0.08 weight percent. The sulfur content was 0.09 weight percent in Stillwater Mine paste backfill. Samples of tailings and waste rock from both mines were also collected from 2001 to 2004, analyzed, and reported by Kuipers. The sulfur content of Stillwater tailings ranged from 0.05 to 0.08 weight percent, and 0.06 weight percent from a composite of East Boulder Mine waste rock total sulfur ranged from 0.01 to 0.04 weight percent. The East Boulder Mine waste rock total sulfur ranged from 0.01 to 0.04 weight percent. The East Boulder Mine waste rock total sulfur ranged from 0.01 to 0.04 weight percent. The East Boulder Mine waste rock total sulfur ranged from 0.01 to 0.04 weight percent. The East Boulder Mine waste rock total sulfur ranged from 0.016 to 0.16 weight percent (Kuipers and Associates 2006). The total sulfur content of all of these samples, with the exception of the high grade Stillwater ore, was well below the generally accepted threshold of 0.3 weight percent sulfide sulfur for acid generation (Jambor et al 2000).

Further evidence was provided by static tests performed by SMC on gabbronorite (n=15 samples), norite (n=17 samples), troctolite (n=6 samples), and anorthosite (n=9 samples). The neutralization potential varied from 20 to 70 T/kT as calcium carbonate. The acid generation potential for all rock types was equal to or less than 1 and falls within the "not acid-generating" region of the plot (**Figure 1**). These results confirm that there is very low risk of ARD formation in waste rock mined from the Stillwater complex (Kirk et al 2006).



Figure 1. Comparison of neutralization and acid generation potential by waste rock type (after Kirk et al 2006).

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Determination of ore and waste rock: Geologists at the mine determine whether a material will be shipped as ore or waste rock based on visual estimates of sulfide content. These estimates are based on experience from mapping the reef production stopes as well as sampling results that are taken regularly to calibrate the geologists' estimates. Geologists do not map development headings on a regular basis because much historical data has been collected to indicate that these rocks do not contain significant sulfides. The probe drill holes are logged and any material that may contain sulfides is sampled (Kirk et al 2006). SMC conducts operational quarterly testing of active waste rock headings to evaluate whether there is any change in rock type or characterization. As an additional management practice, SMC processes an average of 200 tons per day of "reef waste" material. Reef waste is material from the J-M Reef remaining on the edges of the stope or on the hanging wall that could contain sulfides. Processing the reef waste ensures that any rock that may contain sulfides is not disposed of in the east side waste rock storage site (ESWRS) and adds sand inventory for use underground as fill (R. Weimer, personal communication).

<u>Disposal of tailings and waste rock</u>: At the Stillwater Mine, rock that is determined to be waste in production stopes may be shipped to the ESWRS (from the lower west and east sides of the mine), or used underground to gob-fill sublevel extractions (upper west) (Kirk et al 2006). Tailings are components of paste backfill used in production stopes for the underhand cut-and-fill method of mining (with cement additive) or sandfill for overhand mining (without cement additive). Tailings may be stored in the impoundments at the mine or at Hertzler Ranch. Waste rock may also be used at both mines for road and construction materials (Kuipers and Associates 2006). At the East Boulder Mine, waste rock is used exclusively for concurrent construction of the tailings storage facility embankments, with only a fraction of a percent used as gob-fill. The majority of tailings at the East Boulder Mine are used underground as sandfill. The coarser sand fraction remains underground and the fine fraction reports to the surface impoundment (M. Wolfe, personal communication).

Potential for acid generation: SMC has historically collected data on a quarterly basis as part of the waste rock characterization plan to evaluate the potential for acid formation and trace element release. Recently, an operational study was done on 46 samples collected in 2004 and 2005 to correlate recently-mined waste rock with historical waste, based on geological characterization and mining practices (Kirk et al 2006). Based on the geology of the mined rock, mineralogical and whole rock geochemical analyses were used to fingerprint volumetrically significant (>1% by weight) waste lithologies. Five-kilogram samples were collected throughout the mine at multiple locations over a two-year period as part of routine operations, to produce a representative suite of samples for geochemical analysis. Thirty-one samples of waste rock were taken from primary development headings (permanent openings to approach the J-M reef), nine samples were taken from stope accesses (secondary development headings to access the stope), and seven samples were taken from reef waste rock in the stope (ore production) headings.

During the operational study, four rock types were identified as significant waste rock units. All of these rock types may be placed on the ESWRS. These are the rock types, the percentage of rock produced, and the number of samples collected per type: Norite is 54 percent of the waste rock (15 recent operational samples, 30 historical samples); gabbro is 31 percent of the waste rock (16 recent operational samples, 33 historical samples); anorthosite is 13 percent of the waste rock (9 recent samples, 33 historical samples); and troctolite is 2 percent of the waste rock (6 recent samples, 22 historical samples).

Several results were indicated by the analyses of the waste rock in the operational study:

- Total sulfur in all samples is less than 0.05 weight percent, well below the generally accepted threshold of 0.3 weight percent sulfide sulfur for acid generation (Jambor et al 2000).
- Neutralization potential of waste rock ranged from an equivalent of 20 to 70 tons of calcium carbonate per thousand tons of rock. In general, the neutralization potential of troctolite > norite > anorthosite > gabbronorite, and the acid generation potential for all rock types was less than or equal to 1 (Figure 1).
- Historical data show that more than 97 percent of waste rock samples have total sulfur contents of less than 0.3 weight percent, further supporting the conclusion that waste rock mined throughout the history of production at the Stillwater Mine has negligible potential to generate acid.

These results confirm the original conclusion made during the hardrock permitting process that there is very low risk of ARD formation in waste rock mined from the Stillwater complex and suggest that kinetic testing for the oxidation of metal sulfides is unwarranted (Kirk et al 2006).

To fulfill the Hardrock operating permit requirements, both the Stillwater and East Boulder mines have an ongoing monitoring program to characterize waste rock and tailings for the potential to generate acid and leach metals. The Stillwater Mine also characterizes ore for the potential to generate acid and leach metals. Quarterly composite samples are analyzed at an accredited laboratory for neutralization potential, acid potential, and acid/base accounting using the modified Sobeck method; extractable metals have been analyzed historically using the toxicity characteristic leaching procedure (TCLP)(EPA Method 1311) and are currently analyzed by the synthetic precipitation leaching procedure (SPLP)(EPA Method 1312); and total metals are analyzed by EPA Method 6010/6020.

Kuipers and Associates independently evaluated the potential for ore, tailings, and waste rock from both the Stillwater and East Boulder mines to produce acid based on data collected from 2001 to 2004. Supplemental samples were collected in 2005 for separate geochemical analysis. They concluded that ore, tailings, and waste rock from both the Stillwater and East Boulder mines have a very low potential to generate acid (Kuipers and Associates 2006).

<u>Operational data for Stillwater Mine</u>: The parameters pH and sulfate have long been recognized as indicators of acid generation. When oxidation of sulfide occurs, the pH decreases and sulfate concentration increases. The agencies evaluated the long-term trends of pH and sulfate concentration in ground water at the Stillwater Mine and Hertzler Ranch land application disposal facility (LAD), Stillwater adit water, and tailings water from the Stillwater and Hertzler Ranch impoundments. The results are presented below. Please refer to the 2010 DEIS for figures that show the location of facilities and monitoring wells at the Stillwater Mine (Figures 2-3 and 3-1), Hertzler Ranch LAD (Figures 2-3 and 3-1), and the East Boulder Mine (Figure 2-27).

Ground water at the Stillwater Mine: **Figure 2** shows that the trend of pH for the 13-year period of record in downgradient wells is strongly controlled by the fluctuations of pH in upgradient ground water, as represented by MW-10A (west side of the Stillwater River) and MW-T1A (east side of the Stillwater River). The upgradient monitoring well data are displayed with dashed lines. The fluctuations noted in pH appear to be related to seasonality; that is, the slight changes in water quality would be attributed to variation in the level of the water table (higher level in spring and lower level in fall-winter). The overall trend of pH is constant in the upgradient ground water wells MW-10A and MW-

T1A. The monitoring wells located downgradient of the ESWRS (MW-15A and MW-18A) and the Stillwater tailings impoundment on the west side (MW-7A and MW-9A) follow the trend of the upgradient monitoring wells. The pH of ground water at the mine is representative of ambient water quality and is not indicative of acid formation in the ESWRS or tailings impoundment with subsequent infiltration to ground water.

Figure 3 shows the trend of sulfate in ground water at the Stillwater Mine. The concentration of sulfate in upgradient wells MW-10A and MW-T1A (displayed with dashed lines) is nearly constant. The concentrations of sulfate in wells MW-5A, MW-7A, and MW-18A downgradient of the tailings impoundment and the ESWRS fluctuate, but have an overall decreasing trend over the 13-year period of record. These fluctuations in sulfate appear to be related to seasonality and do not appear to reflect the influence of mine water. Monitoring well MW-15A is downgradient of the Stillwater Valley Ranch percolation ponds and the former East Side center pivot north LAD area. The short-term increases in sulfate between 2000 and 2003 are likely a result of seasonal disposal of mine water at the LAD. The increase in 2004 is associated with increased use of the Stillwater Valley Ranch percolation ponds with entry to near background concentrations. The sulfate in ground water at MW-15A has since returned to near background concentrations. The sulfate concentration of ground water at the mine is representative of ambient water quality and is not indicative of acid formation in the ESWRS or tailings impoundment with subsequent infiltration to ground water.



Figure 2. The trend of pH in ground water in selected monitoring wells at the Stillwater Mine. Upgradient wells are displayed with dashed lines. See the text of this memo and 2010 DEIS Figure 3-1 for monitoring well locations.

Ground water at the Hertzler Ranch LAD: The trend of pH in ground water at the Hertzler Ranch LAD is similar to that of Stillwater Mine (SMC database). The pH in upgradient ground water well HMW-5

fluctuates around a constant pH value of about 7.9, and the fluctuation appears to be related to seasonality. The pH of ground water in downgradient monitoring wells HMW-6 and HMW-10 (LAD system compliance well) is strongly controlled by upgradient ground water, and also fluctuates around a constant value of 7.9. Monitoring well HMW-9 has shown the short-term influence of mine water as a result of a 2003 leak from piping, and has a slightly lower pH averaging 7.4 standard units. Ground water in HMW-14 has a slightly higher average pH (8.7) that has been generally constant over time. The higher pH of HMW-14 is likely due to the geologic unit in which the well is screened and does not appear to reflect the influence of mine water.

The sulfate concentrations of upgradient well HMW-5 and downgradient wells HMW-6, HMW-10, and HMW-14, have fluctuated around a constant value of 23 mg/L that appear to be related to seasonality. The average sulfate concentration of monitoring well HMW-9 is 87 mg/L as a result of the 2003 piping leak. The sulfate concentration and pH of ground water at the Hertzler Ranch is strongly controlled by ambient ground water and is not indicative of acid generation from the Hertzler Ranch tailings impoundment with subsequent infiltration to ground water.



Figure 3. The trend of sulfate concentration in ground water monitoring wells at the Stillwater Mine. Upgradient wells are displayed with dashed lines. See the text of this memo and the 2010 DEIS Figure 3-1 for monitoring well locations.

Stillwater Mine adit water: Stillwater Mine currently produces an average of 650 to 800 gpm (gallons per minute) of adit water. This water is collected underground, used underground to wash down muck piles and cool drilling equipment, or used in the mill. Excess adit water is treated in the biological treatment system (BTS) to remove nitrogen before disposal in the percolation pond or at Hertzler Ranch LAD. **Figure 4** indicates that the concentration of sulfate in adit water at the Stillwater Mine has been constant around a mean of 170 mg/L over the 13-year period of record. The pH of adit water from 1987 to 2004 has been constant around a mean of 7.5. The pH has increased since 2004 about half a standard unit.

The pH spikes noted in figure 4 are likely due to the fact that Stillwater recycles about 55 percent of its tailings in cemented paste backfill or in sandfill of stopes. Paste backfill consists of the coarse tailings

fraction mixed with cement and emplaced as slurry. Water that drains from cemented backfill is higher in pH and sulfate concentration than adit water and drains to sumps that collect adit water. The spikes in data may be due to times when sampling events occurred simultaneously with large underground paste pours (R. Weimer personal communication). These pH and sulfate data are not indicative of acid formation underground at the Stillwater Mine.



Figure 4. The trends of sulfate and pH in untreated adit water at the Stillwater Mine. The mine currently produces about 650 to 800 gpm of adit water.

Stillwater Mine tailings water: During operations, adit water contributes to the tailings water that is continuously recycled between impoundments, used in the milling process, and used for dust control on the impoundment beaches. Water is routed between the Stillwater and Hertzler Ranch impoundments so that it is combined and homogenized for a consistent quality signature. **Figure 5** displays the concentrations of sulfate and pH in tailings waters. The pH of tailings waters from 1986 to 2004 has fluctuated around a mean of 7.5. Since 2004, the pH of tailings water has increased about half a standard unit, most likely from the use of cemented paste backfill. These pH values are consistent with that of adit water, as would be expected from the routing of water within the mine. The concentration of sulfate in tailings waters gradually increased from 1986 to 2003 as a result of recycling water underground and between impoundments (for water balance). Between 2003 and 2005, the overall sulfate concentration of tailings impoundment liner, rather than recycling it. The mean sulfate concentration since 2005 (520 mg/L) is consistent with recycled tailings waters prior to ballasting the Stage II impoundment liner. These pH and sulfate concentration data are not indicative of acid formation within the Stillwater or Hertzler Ranch tailings impoundments.



Figure 5. The trends of pH and sulfate in untreated tailings impoundment waters at the Stillwater Mine and Hertzler Ranch. The water from the Hertzler Ranch tailings impoundment is recycled back to the Stillwater impoundment during operations, so the water in both impoundments has the same quality signature.

<u>Operational data for East Boulder Mine</u>: The agencies evaluated the long-term trends of pH and sulfate concentration in ground water, adit water, and tailings water at the East Boulder Mine. The results are presented below.

Ground water at the East Boulder Mine: The East Boulder Mine has a much smaller footprint than the Stillwater Mine, and fewer ground water monitoring wells. The upgradient well, WW-1 is the potable water source for the mine. Monitoring well EBMW-4 is immediately downgradient of the percolation pond, which is the primary method for disposal of treated adit water. Due to annual water table fluctuations beneath the screened interval, a second monitoring well, EBMW-4A was drilled near EBMW-4 at a deeper depth with a longer screen. EBMW-2 is between the tailings impoundment and the East Boulder River. There are seven monitoring wells at the downgradient end of the tailings impoundment used to indicate compliance with the MPDES-permitted percolation pond outfall. Of these seven wells, EBMW-6 and EBMW-7 best represent downgradient water quality and are included in this evaluation.

Figure 6 shows that the pH of upgradient ground water, represented by monitoring well WW-1 (shown by a dotted line), has fluctuated around a mean of 7.8. The pH of ground water in down-gradient monitoring wells EBMW-2, EBMW-4, EBMW-6, and EBMW-7 fluctuates around a mean of 7.8 over the 22-year period of record. The fluctuations noted in pH appear to be related to seasonality; and downgradient water quality appears to be strongly influenced by upgradient water quality.

Figure 7 shows the trend of sulfate in ground water at the East Boulder Mine. The concentration of sulfate in upgradient well WW-1 is generally less than 10 mg/L. The concentration of sulfate in EBMW-2, which is strongly influenced by the East Boulder River, is less than 25 mg/L, with a mean of 15 mg/L.



Figure 6. The trend of pH in ground water at the East Boulder Mine. Upgradient well WW-1 is displayed with a dotted line. See the text of this memo and the 2010 DEIS Figure 2-27 for the location of the monitoring wells.

The concentrations of sulfate in monitoring wells EBMW-4 and EBMW-4A downgradient of the percolation pond fluctuate around a mean of about 30 mg/L. The concentrations of sulfate in wells EBMW-6 and EBMW-7 downgradient of the tailings impoundment fluctuate around a mean of about 20 mg/L. The increase in sulfate concentration in MW-4 is due to percolation disposal of treated excess



Figure 7. The trend of sulfate in ground water at the East Boulder Mine. Upgradient well WW-1 is displayed with a dotted line. See the text of this memo and the 2010 DEIS Figure 2-27 for the location of the monitoring wells.

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mine waters. These pH and sulfate data, in general, reflect ambient water quality and do not indicate acid generation in the tailings impoundment or from waste rock used in construction of mine facilities.

East Boulder Mine adit water: East Boulder Mine currently produces, on average, 150 gpm of adit water. This water is collected underground, treated as needed to remove nitrogen, and routed for reuse underground to cool drilling equipment and wash down muck piles, used in the mill, or disposed of by percolation. During the period 1998 through 2002, the East Boulder Mine underwent a phase of underground construction. During this time, the three-mile adit was bored, shops were constructed, and these areas were coated with shotcrete. An acid neutralizing circuit was added to the East Boulder Mine biological treatment system (BTS) to adjust pH and protect the denitrifying bacteria. **Figure 8** portrays the pH and concentration of sulfate in untreated adit water. The sulfate concentration has fluctuated since 2003, but its nine-year trend is generally constant around a mean of 130 mg/L. The pH of adit water during the construction phase was about 9.5, but since 2002 has averaged about 7.8 standard units. The East Boulder Mine produces much less water than the Stillwater Mine, so the pH and sulfate content of adit water would strongly reflect the influence of shotcrete (pH) and sandfill (sulfate) in the underground workings. The East Boulder Mine does not use cemented paste backfill (M. Wolfe, personal communication). These data are not indicative of acid generation in the underground workings.



Figure 8. The trends of sulfate and pH in untreated adit water at the East Boulder Mine. The mine produces about 150 gpm of adit water.

East Boulder Mine Tailings water: Water is collected from the tailings impoundment as supernatant and underdrain (also called subdrain) water. The underdrain is a system of gravel and pipe finger drains installed above the liner to collect water that has migrated through the tailings mass. At the East Boulder Mine, approximately 80 gpm of tailings water is collected from the underdrain and recycled with supernatant water. The pH and sulfate concentrations of tailings water are presented in **Figure 9**.

The pH of the tailings waters has fluctuated around a mean of about 8.3. The sulfate concentration of the tailings waters since 2003 has averaged about 260 mg/L. These data are not indicative of acid formation in the East Boulder tailings impoundment.



Figure 9. The trends of sulfate and pH in tailings impoundment water at the East Boulder Mine.

<u>Conclusion</u>: Current and historical geochemical data for waste rock, tailings, and ore at both mines indicate a very low potential to generate acid. SMC conducts operational quarterly testing of active waste rock headings to evaluate whether any changes are discernable in rock type or characterization (R. Weimer, personal communication). SMC has an ongoing quarterly operational monitoring program to characterize ore, waste rock, and tailings for the potential to generate acid (hardrock permit plans of operations). The ground water quality at both mines and the Hertzler Ranch LAD is strongly influenced by the ambient ground water signature and is not indicative of impacts resulting from acid generation in waste rock or from the tailings impoundments. The quality of adit and tailings waters, based on pH and sulfate concentrations, is not indicative of acid generation in the underground or in the tailings impoundments.

These data suggest that static and kinetic testing is unwarranted post-closure. Geologic interpretation of the Stillwater Complex J-M Reef, comparisons of geology and rock type/composition between the Stillwater and East Boulder Mines, probe holes drilled in advance of the heading/footwall underground, exploration drilling from the surface along the length of the deposit, and extensive surface mapping all attest to the remarkable consistency of this Pt-Pd deposit (R. Weimer, personal communication). Due to this consistency, no change in rock type or mineralogy is anticipated. If the rock types, geochemical data, and water quality data remain consistent with current and historical data, the potential for generation of acid is extremely low, and the agencies would not require additional static or kinetic testing.

Comment 2: Summary of the long-term monitoring plan for potential acid generation and leaching of metals post-closure.

<u>Potential for acid generation</u>: Based on the data provided in response to Comment 1, if the rock types, geochemical data, and water quality data remain consistent with operational and historic data, the potential for generation of acid is extremely low. These data suggest that monitoring for acid generation is unwarranted post-closure. The agencies will require water quality monitoring during closure.

<u>Potential for metals leaching-- geochemical data</u>: Leaching tests are used at hard rock mines to evaluate whether metals might be leached from waste rock or tailings that could infiltrate soil and potentially discharge to ground water. SMC has an ongoing quarterly operational monitoring program to characterize ore (Stillwater Mine only), waste rock, and tailings for the potential to generate acid and leach metals.

Under the Good Neighbors Agreement (GNA), Kuipers and Associates performed an independent review of quarterly geochemical data collected from 2001 to 2005 by both mines (whole rock and leachable metals by TCLP and SPLP). The TCLP had initially been used by SMC at Stillwater Mine to evaluate metals mobility and is a more aggressive leaching analysis performed on whole rock. The fixed pH 5 of the extraction solution used in the TCLP is lower than any pH measurement recorded for the site and the results obtained, therefore, are conservative in assessing metals mobility from the site.

EPA has suggested that a less aggressive leaching test such as SPLP could be applied to mineral processing wastes, and may be more appropriate than TCLP (EPA 1995). In their independent review of the leaching data from both mines, Kuipers and Associates recommended that "Stillwater Mine modify the Waste Rock Characterization Plan to analyze ore, tailings, and waste rock samples for SPLP extractable metals instead of TCLP extractable metals" (Kuipers and Associates 2006). The SPLP is less aggressive, designed to evaluate the mobility of organic and inorganic contaminants by simulating the effect of acid rain on land disposed wastes. SMC now uses the SPLP test at both Stillwater and the East Boulder mines on a quarterly basis to evaluate metals mobility.

A third test, the Meteoric Water Mobility Procedure (MWMP), was developed by the Nevada Department of Environmental Protection for mining wastes and is a laboratory analysis described by the American Society of Testing and Materials (ASTM E2242-07). The MWMP test is designed to evaluate the potential for dissolution and mobility of certain constituents from mine waste by leaching with meteoric water (precipitation). SMC performed MWMP leaching analyses on samples obtained from cores of waste rock collected from the ESWRS at the Stillwater Mine (SMC 2009).

In addition to their review of existing data, Kuipers and Associates collected supplemental samples from the Stillwater and East Boulder mines in 2001 to analyze for sulfur content, the potential to generate acid, total metals concentration, and the potential to mobilize metals using the SPLP analyses (reported in Kuipers and Associates 2006). The Stillwater Mine's highest concentration laboratory metals leaching results for waste rock, tailings, and ore are listed in **Table 1** (Kuipers and Associates 2006 and SMC 2009). It should be noted that three leaching procedures were used to provide the results listed in Table 1. All of the laboratory SPLP and MWMP leachable metals results for waste rock and tailings are less than ground water quality criteria. Two TCLP leachable metals detections (from a tailings sample) exceeded MT DEQ Circular 7 ground water criteria.

	Laboratory Metals Leaching Maximum Results from Stillwater Mine Waste Rock, Tailings, and Ore*						
Parameter	Waste	e Rock	Tailir	Tailings		e	MT DEQ
(all values	MWMP	SPLP	SPLP	TCLP	SPLP	SPLP	Circular 7
mg/L)	2009	2006	2006	2006	2006	2006	Ground Water
	n=37	n=11	n=1	n=15	n=1	n=6	Criteria
Cadmium	< 0.0001	< 0.0001	< 0.0001	0.5	< 0.0001	<0.1	0.005
Chromium	0.029	< 0.01	<0.01	<1	<0.01	<0.5	0.100
Copper	0.0175	< 0.01	<0.01	<0.5	<0.01	<0.5	1.3
Iron	<0.06	NA	NA	NA	NA	NA	0.300
Lead	< 0.003	0.0007	0.0002	<0.5	0.0004	<0.5	0.015
Manganese	0.007	NA	NA	<5	NA	NA	0.050
Mercury	<0.0002	0.0003	<0.0002	<0.05	<0.0002	<0.02	0.002
Nickel	0.031	<0.01	< 0.01	0.9	< 0.01	<0.5	0.1
Zinc	0.011	0.01	0.01	<5 [€]	0.01	<0.5	2.000

Table 1. Stillwater Mine Maximum Laboratory Leachate Concentrations from Mine Waste compared to Ground Water Criteria (from Kuipers and Associates 2006 and SMC 2009).

* The maximum, and therefore, most conservative, laboratory result is listed in the table. [€]For tailings, four TCLP samples were analyzed for zinc. Abbreviations: **n**= the number of samples analyzed; **MWMP**-Meteoric Water Mobility Procedure; **SPLP**-Synthetic Precipitation Leaching Procedure; **TCLP**- Toxic Characteristic Leaching Procedure; **NA**-not analyzed; **mg/L** milligrams per liter; < indicates a non-detectable result at the detection level listed. **Bold values** indicate an exceedance of ground water quality criterion.

The East Boulder Mine's highest laboratory metals leaching results for waste rock, tailings, and ore are listed in **Table 2** (Kuipers and Associates 2006). It should be noted that only the SPLP leaching procedure was used to provide the results listed in Table 2. All of the laboratory SPLP leachable metals results are less than MT DEQ Circular 7 ground water quality criteria.

Table 2.	East Boulder Mine Maximum Laboratory Leachate Concentrations from Mine Waste compared to
Ground	Vater Criteria.

Parameter (all values	Laboratory from SMC East Bo	MT DEQ Circular 7		
mg/L)	Waste RockTailingsOreSPLP 2006*SPLP 2006*SPLP 2006*			Ground Water Criteria
	n=5	n=1	n=1	
Cadmium	< 0.0001	< 0.0001	<0.0001	0.005
Chromium	< 0.01	<0.01	<0.01	0.100
Copper	< 0.01	<0.01	<0.01	1.3
Iron	NA	NA	NA	0.300
Lead	0.0002	< 0.0001	< 0.0001	0.015
Manganese	NA	NA	NA	0.050
Nickel	<0.01	<0.01	<0.01	0.1
Zinc	0.02	0.01	< 0.01	2.000

* Maximum detectable concentration is listed in table (Kuipers and Associates 2006). Bold values indicate an exceedance of ground water quality criterion. Abbreviations: **SPLP**-Synthetic Precipitation Leaching Procedure; **NA**-not analyzed; **mg/L** milligrams per liter; < indicates a non-detectable result at the detection level listed.

<u>Conclusion</u>: Geochemical characterization data collected by SMC from 2001 through 2005 as part of the ongoing operational monitoring program, and reviewed by Kuipers and Associates under the GNA, indicate that ore, tailings, and waste rock have a very low potential to generate acid and leach metals (Kuipers and Associates 2006). Based on these data and SMC's ongoing operational monitoring program, if the rock types and geochemical data remain consistent with operational and historical data, the potential for leaching of metals is extremely low. These data suggest that metals leachability testing is unwarranted during post-closure.

Comment 3: Disclosure of the operational concentrations of metals in adit and tailings waters at both the Stillwater and East Boulder mines with a comparison of the operational concentrations to applicable water quality standards.

The agencies have compared the concentrations of metals in adit and tailings waters at both the Stillwater and East Boulder mines to MT DEQ Circular 7 ground water criteria. These are the appropriate criteria because the mines currently discharge mine waters to percolation ponds or LAD systems that infiltrate to ground water. These data are tabulated below.

The agencies have also compared the concentrations of metals in adit and tailings waters from both mines to the respective MPDES permit direct discharge effluent limits. Please note that the operational data are obtained using dissolved metals analyses. The MPDES permit would require total recoverable metals analyses of any direct-discharged waters. Dissolved and total recoverable metals analyses produce very different results, and as such, are not directly comparable. Conceding this primary difference in analytical technique, there is merit in comparing the order of magnitude of operational dissolved metals concentrations with MPDES permit surface water total recoverable metals effluent limits to estimate the potential effect that direct discharge of untreated (for metals) adit or tailings waters might have on surface water.

<u>Potential for metals loading—Stillwater Mine operational waste water quality data</u>: **Table 3** lists the median metals quality of the operational waste water at the Stillwater Mine in comparison to the ground water quality criteria. Both the operational waste water data and the MT DEQ Circular 7 ground water criteria are dissolved analyses. None of the operational wastewater streams violate DEQ Circular 7 metals criteria for ground water and are generally at least one order of magnitude less than the metals criteria. These data indicate that discharge of Stillwater Mine untreated adit or tailings waters at the mine percolation ponds or Hertzler Ranch LAD would not result in metals contamination of ground water.

<u>Potential for metals loading—Stillwater Mine surface water effluent limits</u>: For comparison purposes, **Table 4** lists the Montana Pollution Discharge Elimination System (MPDES) permit effluent limits for the Stillwater Mine that SMC would have to meet if treated mine waters were directly discharged to the Stillwater River. Although Stillwater Mine has a permitted outfall (001) for direct discharge to the Stillwater River, this outfall has not been constructed and is not used by the mine. Please note that the discharged water would require total recoverable metals analysis. SMC currently treats for nitrogen then land applies (discharges to ground water) most of its mine waters at the Hertzler Ranch LAD System (discharge to ground water) and the remainder is disposed of in the percolation ponds (discharge to ground water) at the Stillwater Mine. Conceding the difference between analytical methodologies, all of the adit and tailings waters are approximately equal to, or less than, the MPDES average monthly and instantaneous maximum metals limits for direct discharge to surface water without treatment for metals.

	MT DEQ	Adit W	/aters [€]	Tailings	Hertzler Ranch	
Parameter (all values mg/L)	Ground Water Criteria	East Side SMC-9 2001-2010	West Side SMC-3 2001-2010	Stillwater SMC-4 2000-2010	Hertzler Ranch 2001-2009	Tailings Underdrain [€] 2003-2008
Cadmium	0.005	< 0.0001	< 0.0001	< 0.0001	< 0.0001	0.0001
Chromium	0.100	0.010	0.001	< 0.01	0.0012	< 0.001
Copper	1.3	< 0.001	< 0.001	0.003	0.003	0.001
Iron	0.300	<0.01	< 0.01	0.025	0.025	0.256
Lead	0.015	<0.003	<0.003	<0.003	<0.003	< 0.003
Manganese	0.050	<0.005	0.0065	<0.003	0.007	1.26
Mercury	0.002	< 0.00001	NA	NA	NA	NA
Nickel	0.1	< 0.01	NA	NA	NA	NA
Silver	0.100	< 0.0005	NA	NA	NA	NA
Zinc	2.000	< 0.01	< 0.01	< 0.01	0.015	0.015

Table 3. Stillwater Mine Operational Waste Water Quality Data compared to Ground Water Criteria.

[€] Median concentration reported from the SMC database for the period indicated. **Bold values** indicate an exceedance of ground water quality criterion. Abbreviations: **mg/L** milligrams per liter; < indicates a non-detectable result at the detection level listed; **NA**—not analyzed.

 Table 4. Comparison of Stillwater Mine MPDES Permit Metals Effluent Limits for Direct Discharge to the

 Stillwater River to Stillwater Waste Water Metals Quality Data.

MPDES Permit MT0024716 Stillwater Mine Outfall 001 to Stillwater River Effluent Limits (expires 2013)			Stillwat Adit V	er Mine Vater [€]	Tailings Waters [€] Stillwater and Hertzler Impoundments
Parameter (all values in mg/L)	Average Monthly Limit	Instantaneous Maximum Limit	East Side SMC-9 2001-2010	West Side SMC-3 2001-2010	Stillwater SMC-4 2000-2010
Cadmium	<0.0008	<0.0008	< 0.0001	< 0.0001	< 0.0001
Chromium	0.174	0.350	0.010	0.001	<0.01
Copper	0.012	0.025	< 0.001	< 0.001	0.003
Iron	6.1	12.23	< 0.01	< 0.01	0.025
Lead	0.000545	0.01398	< 0.003	< 0.003	<0.003
Manganese	0.35	0.53	< 0.005	0.0065	<0.003
Mercury	0.00005	0.00008	< 0.00001	NA	NA
Nickel	0.048	0.100	< 0.01	NA	NA
Zinc	0.027	0.055	< 0.01	< 0.01	<0.01

[€] Median dissolved metals concentration of the data for the date range indicated, from the SMC database. **Bold values** indicate an exceedance of ground water quality criterion. Abbreviations: **NA**—not analyzed; < indicates a non-detectable result at the detection level listed. Please note that the MPDES permit effluent limits would require a total recoverable metals analysis and the operational data are dissolved metals analyses.

<u>Potential for metals loading—East Boulder Mine operational waste water metals data</u>: **Table 5** lists the metals quality of the operational waste waters at the East Boulder Mine in comparison to the ground water quality criteria. None of the operational waste waters violate MT DEQ Circular 7 metals ground water criteria and most values are at least one order of magnitude less than the metals criteria. These data indicate that metals contamination of ground water would not result from discharge of East Boulder Mine adit or tailings waters.

	MT DEQ	East Boulder Mine		
Parameter	Circular 7	Operational Waste Stream Metals Data		
(all values mg/L)	Ground Water	Adit Water [€]	Tailings Waters [€]	
	Criteria	1998-2011	1998-2011	
Arsenic	0.010	<0.003	<0.003	
Barium	1.000	0.005	<0.2	
Beryllium	0.004	<0.001	<0.001	
Cadmium	0.005	<0.0001	<0.0001	
Chromium	0.100	<0.001	<0.001	
Copper	1.3	<0.001	0.002	
Iron	0.300	0.04	0.025	
Lead	0.015	<0.003	<0.002	
Manganese	0.050	0.022	0.005	
Mercury	0.002	<0.005	<0.005	
Nickel	0.1	<0.02	<0.02	
Selenium	0.050	0.002	0.005	
Silver	0.1	<0.003	<0.003	
Zinc	2.000	<0.02	<0.01	

Table 5. East Boulder Mine Operational Metals Waste Water Quality Data compared to Ground Water Criteria.

[€]Median dissolved metals concentration of the data for the date range indicated, from the SMC database. **Bold values** indicate an exceedance of ground water quality criterion. Abbreviations: **mg/L** milligrams per liter; < indicates a non-detectable result at the detection level listed; **NA**—not analyzed.

<u>Potential for metals loading —East Boulder Mine surface water effluent limits</u>: For comparison purposes, **Table 6** lists the MPDES permit effluent limits for the East Boulder Mine that SMC would have to meet if treated mine waters were directly discharged to the East Boulder River. Although East Boulder Mine has a permitted outfall (001) for direct discharge to the East Boulder River, this outfall has not been constructed and is not used by the mine. SMC currently percolates (discharges to ground water) mine waters that have been treated for nitrogen at the East Boulder Mine. Conceding the difference between analytical methodologies, all of the adit and tailings waters are approximately equal to, or less than, the MPDES average monthly and instantaneous maximum metals limits for direct discharge to surface water without treatment for metals.

<u>Conclusion</u>: Geologic interpretation of the Stillwater Complex J-M Reef, comparisons of geology and rock type/composition between the Stillwater and East Boulder Mines, probe holes drilled in advance of the heading/footwall underground, exploration drilling from the surface along the length of the deposit,

and extensive surface mapping all attest to the remarkable consistency of this Pt-Pd deposit (R. Weimer, personal communication). Due to this consistency, no change in rock type or mineralogy is anticipated

MT0026808 East Boulder Mine Outfall 001 to East Boulder River Effluent Limits (administratively extended since 2005)			East Boul	der Mine [€]
Parameter (mg/L)	Average Monthly Limit	Instantaneous Maximum	Adit Water 1998-2011	Tailings Waters 1998-2011
Cadmium	0.0014	0.0021	<0.0001	<0.0001
Chromium	0.05	0.075	<0.001	<0.001
Copper	0.008	0.012	<0.001	0.002
Iron	0.43	0.65	0.04	0.025
Lead	0.001	0.0015	<0.003	<0.002
Manganese	0.19	0.28	0.022	0.005
Nickel	0.024	0.036	<0.02	<0.02
Zinc	0.03	0.045	<0.02	<0.01

Table 6. Comparison of East Boulder Mine MPDES Permit Metals Effluent Limits for Direct Discharge to the EastBoulder River to East Boulder Waste Water Metals Quality Data

[€] Median concentration reported from SMC database; dissolved metals analysis. All values in **mg/L** milligrams per liter; < indicates a non-detectable result at the detection level listed; **NA**—not analyzed; Please note that the MPDES permit effluent limits would require a total recoverable metals analysis.

that would result in an adverse change in the quality of adit or tailings water over time. The results of SMC's operational monitoring program, in concert with historical data, suggest that SMC's disposal of adit and tailings waters would not cause loading of metals at a rate that would cause contamination of or degrade surface and ground water. The agencies believe that the current operational monitoring program, the MT DEQ ground water quality metals criteria, and the requirements of the MPDES permit are adequate to protect surface and ground water quality.

Comment 4: Analysis of the effects of metals on surface and ground water at both mines, operationally and post-closure.

In general, hardrock waste rock storage facilities, tailings impoundments, and LAD facilities have the potential to leach metals to ground water and surface runoff. The agencies have reviewed the ground water quality data up- and downgradient of the tailings impoundments and surface waste rock storage areas at both mines, and at the Hertzler Ranch LAD to determine whether metals have affected surface and ground water quality at the mines operationally. The agencies have also evaluated whether metals would affect surface and ground water quality at the mines post-closure.

<u>Potential for metals loading—Stillwater Mine ground water quality data</u>: Monitoring well MW-10A is upgradient of all facilities, including the Stillwater Tailings impoundment, on the west side of the Stillwater River. Monitoring well MW-T1A is upgradient of the ESWRS on the east side of the Stillwater River. Monitoring wells MW-15A and MW18A monitor the uppermost aquifer downgradient of the ESWRS. Monitoring wells MW-5A, MW-7A, and MW-9A monitor the uppermost aquifer downgradient of the Stillwater Tailings Impoundment. Please refer to Figures 2-3 and 3-1 in the 2010 DEIS for the location of these monitoring wells. **Table 7** lists the highest concentrations of metals in ground water monitoring wells up- and downgradient of the Stillwater Mine ESWRS and the Stillwater Tailings impoundment. The period of record is listed per monitoring well and extends through the 2009 Annual Water Resources Monitoring Report (SMC 2010). All of the ground water metals data to date meet ground water quality criteria. It should be noted that detection limits have improved since ground water sampling began at the mine and current detection limits are lower than ground water criteria.

MT S DEQ Parameter Circular 7 M (all values Ground		Stillwater Mine Upgradient Monitoring Wells		East Side Waste Rock Storageª Downgradient Monitoring Wells		West Side Stillwater Tailings Impoundment [¥] Downgradient Monitoring Wells		
mg/L)	Water Criteria	MW-10A West Side 1986-2009	MW-T1A East Side 1988-2009	MW-18A 1994-2009	MW-15A 1990-2009	MW-5A 1987-2009	MW-7A 1986-2009	MW-9A 1986-2009
Cadmium	0.005	< 0.005	<0.005	0.002	0.001	<0.005	<0.005	<0.005
Chromium	0.100	< 0.02	<0.05	0.007	0.008	<0.02	0.03	0.04
Copper	1.3	< 0.01	< 0.01	<0.001	<0.01	<0.01	< 0.01	0.01
Iron	0.300	0.2	<0.03	0.08	0.08	0.16	0.16	0.06
Lead	0.015	<0.02	<0.02	<0.003	< 0.001	<0.02	< 0.01	<0.02
Manganese	0.050	0.03	<0.02	<0.01	<0.02	0.01	<0.02	<0.02
Mercury	0.002	NA	NA	NA	NA	NA	NA	NA
Nickel	0.1	NA	NA	NA	NA	NA	NA	NA
Zinc	2.000	0.04	0.02	0.04	0.04	<0.09	0.12	2.21

Table 7. Stillwater Mine Operational Ground Water Quality	$^{\epsilon}$ Up- and Downgradient of the East Side Waste Rock
Storage and Stillwater Tailings Impoundment.	

[€] Maximum concentration reported from SMC database. ^aThe East Side Waste Rock Dump was placed on top of the former chromite tailings piles from the Mouat Chromite Mine. ^{*}The tailings impoundment was placed on top of former mill facility for the Mouat Chromite Mine. **Bold values** indicate an exceedance of ground water quality criterion. Abbreviations: < indicates a non-detectable result at the detection level listed; **NA**—not analyzed.

Potential for metals loading—Hertzler Ranch LAD ground water quality data: The Hertzler Ranch LAD system is used for disposal of excess water produced at the Stillwater Mine. The facilities at the Hertzler Ranch as of 2011 include seven center pivots, a LAD water storage pond, and the Hertzler Ranch tailings impoundment. In 2010, 216 million gallons of water was disposed of using the LAD system. Ground water monitoring well HMW-5 is upgradient of the center pivots, LAD storage pond, and Hertzler Ranch tailings impoundment. Monitoring wells HMW-9 and HMW-14 are downgradient of the LAD storage pond and tailings impoundment, respectively. HMW-6 is located beneath the center pivots, and HMW-10 is the compliance well located downgradient of the pivots, storage pond, and tailings impoundment. Please refer to Figure 3-1 in the 2010 DEIS for the location of these monitoring wells. **Table 8** lists the highest concentrations of metals in ground water monitoring wells up- and downgradient of the Hertzler Ranch LAD facilities. The period of record is listed per monitoring well and extends through the 2009 Annual Water Resources Monitoring Report (SMC 2010). All of the ground water quality metals data to date meet ground water quality criteria.

<u>Potential for metals loading—East Boulder Mine ground water quality data</u>: **Table 8** lists the highest concentrations of metals in up- and downgradient ground water monitoring wells at the East Boulder Mine. The period of record is listed per monitoring well and extends through the first quarter 2011 (East Boulder Mine water quality database). With the exception of iron and manganese in the upgradient well WW-1 and in EBMW-2 located between the tailings impoundment and the East Boulder River, ground water quality metals criteria are met. Similar concentrations of iron and manganese were not

detected in wells downgradient of the percolation pond and tailings impoundment. There is no evidence that ground water quality has been adversely affected by metals from the East Boulder Mine.

 Table 8.
 Hertzler Ranch Metals Water Quality Up- and Downgradient of the LAD Center Pivots, LAD Storage

 Pond and the Hertzler Ranch Tailings Impoundment.

	MT DFO	Hertzler Ranch LAD System Metals Ground Water Quality Data					
Parameter Ground (all values Criteria		Upgradient Monitoring Well [€]	Hertzler Impoundme Pond Down Monitorin	Tailings nt and LAD ngradient g Wells [€]	Hertzler Down Monitor	Ranch LAD gradient 'ing Wells [©]	
mg/L)	ententa	HMW-5	HMW-9	HMW-14	HMW-6	HMW-10	
		1995-2009	1996-2009	1999-2009	1996-2009	Lompliance Well 1996-2009	
Cadmium	0.005	0.0011	0.0009	0.0004	0.0007	0.0007	
Chromium	0.100	0.001	0.006	0.004	0.002	0.002	
Copper	1.3	0.003	0.005	0.003	0.002	0.002	
Iron	0.300	0.19	0.03	0.07	0.02	0.03	
Lead	0.015	<0.003	0.003	<0.003	<0.003	0.005	
Manganese	0.050	0.037	0.032	0.045	0.01	0.007	
Mercury	0.002	NA	NA	NA	NA	NA	
Nickel	0.1	NA	NA	NA	NA	NA	
Zinc	2,000	0.02	0.03	<0.01	0.04	0.03	

[•] Maximum concentration of the data for the date range indicated, from the SMC database. **Bold values** indicate an exceedance of ground water quality criterion. Abbreviations: < indicates a non-detectable result at the detection level listed; **NA**—not analyzed.

Post-closure potential for metals loading:

East Boulder Mine post-closure adit discharge: Post-closure, the East Boulder Mine workings would be free-draining and its stopes would not flood. The East Boulder underground sandfill would not become saturated to potentially leach constituents that could affect water quality. The quality of adit water post-closure is expected to approach that of ambient ground water, and would not adversely affect ground water quality (DEQ and USFS 2010).

Stillwater Mine post-closure off-shaft discharge to the Stillwater River: Four to eleven years after closure, ground water that fills the underground workings would begin to discharge from the off-shaft (a vertical shaft that extends 1,900 feet beneath the Stillwater River Valley floor through the lower workings that would be used to dewater workings below 5,000 feet). The discharge from the off-shaft is estimated to be 320 gallons per minute (gpm) which is about 0.7 cubic feet per second (cfs) to the Stillwater River (DEQ and USFS 2010).

To put this post-closure discharge in perspective, the lowest monthly streamflow over a 10-year period for the Stillwater River at SMC-11 occurred in 2006 at 84 cfs, which is about 37,700 gpm. The estimated discharge from the off-shaft is 0.8 percent of the 2006 low streamflow value. The average low monthly Stillwater River streamflow is 140 cfs (about 62,900 gpm) (SMC database). The estimated discharge from the off-shaft is 0.5 percent of the average low streamflow value. These streamflow and

volumetric data indicate that adit water discharging from the off-shaft post-closure would be at such a low volume as to not be discernable (that is, 8/1,000 and 5/1,000 parts, respectively).

As discussed in the response to comment 3, the concentrations of metals in adit and tailings waters are approximately equivalent to, or less than, the 2008 MPDES permit effluent limits and would not cause contamination of or degrade surface water. These data indicate that adit water discharging from the off-shaft post-closure would not adversely affect aquatic life in the Stillwater River.

Table 9. East Boulder Mine Operational Ground	I Water Quality Up- and Downgradient of the East Boulder
Percolation Pond and Tailings Impoundment.	

Parameter (all values mg/L)	MT DEQ Circular 7 Ground Water Criteria	East Boulder Mine Metals Ground Water Quality Data $^{f \varepsilon}$						
		Upgradient Monitoring Well	Monitoring Wells Downgradient of the Percolation Pond		Monitoring Wells Downgradient East Boulder Tailings Impoundment			
		WW-1	EBMW-4	EBMW-4A	EBMW-2	EBMW-6	EBMW-7	
		1989-2011	1996-2010	2009-2011	1989-2011	1998-2011	1998-2011	
Arsenic	0.010	<0.005	0.003	<0.01	<0.005	NA	<0.001	
Barium	1.0	<0.01	<0.1	0.016	NA	NA	0.017	
Beryllium	0.004	<0.005	NA	NA	NA	NA	<0.001	
Cadmium	0.005	0.001	0.0006	< 0.0001	< 0.001	0.0002	<0.0003	
Chromium	0.10	<0.02	0.005	0.004	0.017	0.01	0.001	
Copper	1.3	0.034	0.012	0.002	0.004	0.003	0.003	
lronª	0.300	1.74	0.05	0.05	1.69	0.03	<0.03	
Lead	0.015	<0.01	<0.003	<0.002	<0.01	<0.003	< 0.003	
Manganese ^a	0.050	0.052	0.007	0.01	0.071	0.01	0.006	
Mercury	0.002	< 0.001	< 0.0001	NA	< 0.001	NA	<0.0001	
Nickel	0.100	< 0.03	<0.02	< 0.01	< 0.03	0.02	< 0.001	
Selenium	0.050	<0.005	< 0.0001	NA	< 0.005	NA	< 0.001	
Silver	0.1	<0.005	< 0.001	NA	<0.05	NA	< 0.001	
Zinc	2.000	0.43	0.04	< 0.01	0.04	0.43	0.02	

[€] Maximum concentration reported from SMC database. **Bold values** indicate an exceedance of the ground water quality criterion. ^a Secondary maximum contaminant level. Abbreviations: **mg/L** milligrams per liter; < indicates a non-detectable result at the detection level listed; **NA**—not analyzed.

Post-closure seepage through the reclamation covers: A post-closure discharge would occur from each of the three tailings impoundments: Stillwater Mine, Hertzler Ranch, and East Boulder Mine. Precipitation that infiltrates through the reclamation cover and mixes with tailings waters would eventually overflow the liners and discharge as seepage through the cover. The rate of seepage for each impoundment was estimated based on precipitation, evaporation, and impoundment size (cover thickness was not considered as a conservative assumption) (DEQ and USFS 2010). Because the tailings waters from all impoundments meet DEQ Circular 7 criteria without dilution from precipitation, and the volume of ground water available for dilution is much greater than the volume of surface water, ground water will not be discussed further with respect to this post-closure discharge. The specifics for each impoundment and its discharge to surface water are discussed separately below.

Stillwater Mine tailings impoundment: Seepage is estimated to discharge post-closure from the Stillwater Mine tailings impoundment at about 10 gpm (0.02 cfs) (DEQ and USFS 2010). As discussed in the response to comment 3, the concentrations of metals in tailings waters are approximately

equivalent to, or less than, the 2008 MPDES permit effluent limits and ground water quality metals criteria. The quality of the seepage through the cover would be more dilute than tailings water quality because infiltrating precipitation would mix with tailings waters prior to seepage through the cover and discharge to ground water or the Stillwater River (DEQ and USFS 2010).

As also discussed in the response to comment 3, the lowest monthly Stillwater River streamflow averages 140 cfs (about 62,900 gpm). The estimated discharge from seepage through the reclamation cover is 0.02 percent of the average low streamflow value. These streamflow and volumetric data indicate that seepage through the cover discharging post-closure to the Stillwater River at its lowest average streamflow rate would be at such a small volume as to not be discernable (that is, 2/10,000 parts), and would not adversely affect aquatic life in the Stillwater River.

Hertzler Ranch tailings impoundment: Seepage is estimated to discharge post-closure from the Hertzler Ranch tailings impoundment at about 18 gpm (0.04 cfs) (DEQ and USFS 2010). As previously discussed, the concentrations of metals in tailings waters are approximately equivalent to, or less than, the MPDES permit effluent limits and ground water quality metals criteria. The quality of the seepage through the cover would be more dilute than tailings water quality because infiltrating precipitation would mix with tailings waters prior to seepage through the cover and discharge to ground water or the Stillwater River (DEQ and USFS 2010).

As discussed in the previous section, the lowest monthly Stillwater River streamflow averages 140 cfs (about 62,900 gpm). The estimated discharge from seepage through the Hertzler Ranch reclamation cover is 0.03 percent of the average low streamflow value. These streamflow and volumetric data indicate that seepage through the cover discharging post-closure to the Stillwater River at its lowest average streamflow rate would be at such a small volume as to not be discernable (that is, 3/10,000 parts), and would not adversely affect aquatic life in the Stillwater River.

East Boulder Mine tailings impoundment: Seepage is estimated to discharge post-closure from the East Boulder tailings impoundment ranging from an average of 7 gpm to a peak of 124 gpm (0.02 to 0.3 cfs) (DEQ and USFS 2010). The 10-year lowest streamflow downstream of the East Boulder Mine at EBR-004/4A occurred during the winter months and was about 4.5 cubic feet per second (cfs), which is about 2,020 gpm. The summer low streamflow averages about 15 cfs (about 6,730 gpm). As previously discussed, the concentrations of metals in tailings waters are approximately equivalent to, or less than, the MPDES permit effluent limits and ground water quality metals criteria. The quality of the seepage through the cover would be more dilute than tailings water quality because infiltrating precipitation would mix with tailings waters prior to seepage through the cover and discharge to ground water or the East Boulder River (DEQ and USFS 2010). The estimated average discharge from seepage through the East Boulder reclamation cover is 0.3 percent of the 10-year lowest streamflow value, and 0.1 percent of average low streamflow. Peak seepage discharge rates would typically occur in late spring or early summer when streamflow is highest (May through July streamflow maintains at least 50 cfs on average), and would equate to a maximum of 0.6 percent of spring streamflow. These streamflow and volumetric data indicate that seepage through the cover discharging post-closure to the East Boulder River at its lowest average streamflow rate would be about 3/1,000 parts, and would not adversely affect aquatic life in the East Boulder River.

<u>Conclusion</u>: Geologic interpretation of the Stillwater Complex J-M Reef, comparisons of geology and rock type/composition between the Stillwater and East Boulder Mines, probe holes drilled in advance of the heading/footwall underground, exploration drilling from the surface along the length of the deposit, and extensive surface mapping all attest to the remarkable consistency of this Pt-Pd deposit (R. Weimer, personal communication). Due to this consistency, no change in rock type or mineralogy is anticipated

that would result in an adverse change in the quality of adit or tailings water over time. The operational quality of adit and tailings waters from the Stillwater Mine, Hertzler Ranch LAD, and East Boulder Mine during the entire period of record (13 to 23 years) indicate that these mine waters meet or are less than applicable surface (MPDES) and ground water (MT DEQ Circular 7) metals criteria. Discharges of these waters would not adversely affect the quality of surface and ground water during operations or post-closure.

Comment 5: Documentation of the potential for acid generation and metals mobility based on a largescale field column (humidity cell) test performed over a period of several years.

Waste rock has been used in construction of the tailings impoundments at both the Stillwater (1985) and East Boulder (2005) mines, and as such, these locations represent in-situ, large-scale field column tests for metals leachability. Waste rock has been disposed of in the location of the Stillwater Mine ESWRS since 1997, and constitutes a 14-year large-scale field column test. The location for the ESWRS was sited on top of native soils and historic chrome tailings in an effort to reclaim the historic tailings. The early waste rock was not compacted and the thickness of the pile was comparatively "thin" so that precipitation falling on the waste rock could readily flow through and infiltrate to ground water. If metals would have leached from the waste rock to infiltrate to ground water, those metals concentrations would have been captured in the datasets presented in Table 7 for the Stillwater Mine and in Table 9 for the East Boulder Mine.

In 2006, as a voluntary effort, SMC performed an in-situ test of the ESWRS to evaluate the potential for metals mobility and acid generation within the waste rock disposal area. SMC located and drilled four sonic core holes through the ESWRS based on annual records of waste rock placement, to maximize spatial distribution and the length of time that waste rock was in place. The 80- to 100-foot long cores were used to evaluate the potential effects of waste rock on water quality by determining: whether a "wetting front" from precipitation existed at depth within the pile; nitrogen concentration with depth and leaching (nutrient mobility); and acid/base accounting and metals leachability information on weathered rock at depth.

Sonic drilling technology allows drilling of rock using high-frequency, resonant energy to advance the drill bit, precluding the need and use of water in the drilling process. The cores were advanced until native soils or chrome tailings were encountered at the base of the ESWRS. Moisture readings were taken from the cores and samples were collected for nutrient and metals mobility and acid/base accounting analysis.

Infiltration of precipitation is necessary to mobilize leachable constituents from the waste rock or facilitate acid generation. The infiltration rate of precipitation depends on particle-size distribution of the waste, compaction, surface texture and geometry of the waste pile, moisture content of the waste, and the rate and duration of precipitation. SMC contours the ESWRS surface to facilitate runoff and compacts the waste rock in 3-foot lifts. When waste rock placement is complete, topsoil is placed and the dump surface is vegetated. The Stillwater Mine is in an area of net evaporation, having 13.2 inches of precipitation and 29.8 inches of evaporation (SMC 2009).

Moisture readings from the 37 samples collected at the ESWRS indicate that the moisture content is drying from the average 5 percent of "just mined" material to an in-situ moisture content averaging 2.35 percent. The maximum moisture measurement was 4.66 percent. The data did not indicate any consistent trend in moisture content with depth in any of the boreholes. No "wetting front" of precipitation was present to mobilize nutrients or metals from waste rock (SMC 2009).

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The potential to mobilize residual nitrogen from the dump was evaluated. Nitrogen is a conservative parameter, and would leach from the ESWRS given the necessary conditions. The concentrations of nitrate+nitrite from the 37 samples ranged from 1.66 to 42.2 mg/L with a mean concentration of 17.8 mg/L (SMC 2009). No trend was evident in the concentrations of nitrogen with depth in any of the boreholes, indicating that nutrients have not been mobilized by precipitation within the ESWRS.

Acid/base accounting results were consistent with historic and recently collected operational data (Kirk et al 2006 and SMC 2009). The neutralization potential varied from 21 to 48 T/kT as calcium carbonate. The acid generation potential for all waste rock was less than 1 and falls within the "not acid-generating" region of the acid generation potential plot (**Figure 10**). The pyrite sulfur content was ≤ 0.02 weight percent, an order of magnitude less than the 0.3 weight percent sulfide sulfur threshold for acid production (Jambor et al 2000). The chrome tailings underlying the ESWRD were sampled in 1994 and had less than detectable TCLP results for all metals analyzed (SMC 2009).



Figure 10. The acid generation potential for waste rock from drill cores taken from the ESWRS. The cores were taken from waste rock that had been placed in the ESWRS between 1997 and 2006.

The core samples produced leachable metals concentrations at or below the detection limit for all samples analyzed using the MWMP: beryllium; bismuth; cadmium; cobalt; gallium; iron; lead; lithium; mercury; phosphorous; scandium; silver; thallium; tin; and titanium. **Table 10** lists the leachable metals results for those parameters that had detectable concentrations and compares those results to ground water metals criteria. Only one detectable concentration was above the human health ground water standard for arsenic (SMC 2009). Given the fact that all other MWMP leaching arsenic results were at least an order of magnitude lower, the agencies believe that the exceedance is not consistent with other data, and as such, may be a remnant from the chrome tailings or an outlier.

<u>Conclusion</u>: The geochemical data collected from waste rock disposed of between 1997 and 2006 in the ESWRS indicate a very low potential to generate acid, leach metals, leach nitrogen, or adversely impact surface or ground water quality. Ground water quality data downgradient of the ESWRS, the Stillwater

tailings impoundment, and the East Boulder tailings impoundments reflect the signature of upgradient water quality. Ground water at both mines is very high quality, with low sulfate concentrations, neutral pH, and metals concentrations near or below detection limits.

Geologic interpretation of the Stillwater Complex J-M Reef, comparisons of geology and rock type/composition between the Stillwater and East Boulder Mines, probe holes drilled in advance of the heading/footwall underground, exploration drilling from the surface along the length of the deposit, and extensive surface mapping all attest to the remarkable consistency of this Pt-Pd deposit (R. Weimer, personal communication). Due to this consistency, no change in rock type or mineralogy is anticipated that would result in an adverse change in the quality of adit or tailings water over time.

The agencies are satisfied that ESWRS core sampling performed by SMC provides data equivalent to a large-scale field column humidity cell test performed over a period of at least nine years. The agencies would not require another such test if the rock types, quarterly operational geochemical data, and water quality data remain consistent with current and historical data.

Parameter	Number of Detectable	Laboratory Met Results from Stillwater Es	MT DEQ 7 Ground Water Quality	
	Results	Lowest MWMP	Highest MWMP	(mg/L)
		Detectable Result	Detectable Result	(118/ L)
Aluminum	2	0.108	0.109	NC
Antimony	2	0.00697	0.0401	0.006
Arsenic	10	0.0033	0.0167	0.01
Boron	37	0.15	0.33	NC
Chromium	37	0.0013	0.029	0.1
Copper	27	0.001	0.0175	1.3
Manganese	2	0.005	0.007	0.05
Molybdenum	22	0.009	0.031	NC
Nickel	3	0.011	0.031	0.1
Selenium	6	0.001	0.0013	0.05
Strontium	34	0.007	0.046	4.0
Vanadium	5	0.0052	0.0074	NC
Zinc	1	0.011	0.011	2.0

Table 10. Field-scale Metals Leachability Results from the Stillwater East Side Waste Rock Storage.

* The analysis results are from 2009 SMC Waste Rock Core Analysis Report. Abbreviations: **MWMP**-Meteoric Water Mobility Procedure; **NC** - no criterion promulgated; **mg/L** milligrams per liter. **Bold values** indicate an exceedance of ground water quality criterion.

Comment 6: Expansion of the list of metals for long-term monitoring (aluminum, arsenic, cadmium, copper, iron, manganese, mercury, selenium, silver, zinc, platinum, palladium), and inclusion of total hardness, calcium, magnesium, and sulfate for mine drainage and runoff.

The list of metals that SMC operationally monitors at the Stillwater and East Boulder mines is based upon the whole rock analysis of its ores and waste rock, the efficiency of its beneficiation process, the potential of waste streams to contact contaminants, and the regulatory requirements of the agencies. At the Stillwater Mine, SMC monitors for cadmium, chromium, copper, iron, lead, manganese, nickel, and zinc. Please refer to tables 1, 3, 4, 7, and 8. Please also see the extensive list of metals analyzed at the Stillwater Mine ESWRS for metals mobility in the response to Comment 5. At the East Boulder Mine,

SMC monitors for arsenic, barium, beryllium, cadmium, copper, iron, lead, manganese, mercury, nickel, selenium, silver, and zinc. Please refer to tables 2, 5, 6, and 9.

<u>Conclusion</u>: The agencies are satisfied with the adequacy of the current list of metals and, given the remarkable consistency of the geochemistry and mineralogy of the deposit, would not require the analysis of additional metals unless there was a change in the geochemistry of the rock encountered or other regulatory reason to expand the list of analytes.

Comment 7: Evaluation of the effects of the mine during operations on downgradient surface (Nye Creek) and ground water with respect to metals loading.

To evaluate whether the Stillwater Mine has had effects on surface water downgradient of mine facilities, specifically Nye Creek, the agencies analyzed total recoverable metals concentration data collected between 1997 and 2009 from upstream (SMC-7) and downstream (SMC-7D) monitoring stations along the creek. The statistics of the two data sets were calculated and the mean and median total recoverable metals concentrations are listed in **Table 11**. The two data sets appear similar, but the statistics are slightly different.

To further evaluate whether there is a difference between the up- and downstream sample results, the distribution of differences of sample proportions was calculated. If two values are the same, when subtracted, the result is zero. If two sample populations are the same, when the differences between values in the populations are calculated, the mean of those differences would be zero. It follows then that, if the Stillwater Mine is affecting the quality of Nye Creek, the downstream total recoverable metals concentrations would be different from upstream water quality, and that difference would not equal zero. If there is no difference in concentrations between up- and downstream sample results, the mean of the differences of the concentrations would equal zero, indicating that the Stillwater Mine is not affecting the quality of Nye Creek.

	Upper and Lower Nye Creek Water Quality							
Parameter	Mean Co (total recov	oncentration verable, mg/L)	Mean of Differences	Median Concentration (total recoverable, mg/L)				
	SMC-7	SMC-7D	between	SMC-7	SMC-7D			
	Upstream	Downstream	samples [€]	Upstream	Downstream			
Cadmium	0.0001	0.001	0.00	< 0.0001	< 0.0001			
Chromium	0.010	0.012	0.00	0.010	0.011			
Copper	0.002	0.003	0.00	< 0.001	0.002			
Iron	0.04	0.21	0.16	0.03	0.065			
Lead	<0.003	< 0.003	0.00	< 0.003	< 0.003			
Manganese	< 0.005	0.010	0.00	< 0.005	<0.005			
Zinc	0.01	0.04	0.00	< 0.01	< 0.01			

Table 11. 1997-2009 Comparison of Surface Water Quality between Upper and Lower Nye CreekDowngradient of the Stillwater Mine.

[€] Bold values indicate a statistical difference between upstream and downstream samples.

The distribution of differences of sample proportions was calculated for the metals cadmium, chromium, copper, iron, lead, manganese, and zinc (sample size varied from 12 to 38). The means of the differences for cadmium, chromium, copper, lead, manganese, and zinc were equal to zero,

indicating that there is no statistical difference between samples and Stillwater Mine is not affecting the quality of Nye Creek. The mean of the differences for iron, however, was not equal to zero, indicating that there is a statistical difference in iron concentration between the up- and downstream sampling locations. Because iron is the only metal that has a statistical difference between up- and downstream concentrations, and if the mine was affecting downstream water quality, several parameters would show mine influence, the difference in iron is likely attributable to a naturally-occurring geological source in the stream at the SMC-7D location. Please also see the response to comment 3.

Conclusion: There is no evidence that the Stillwater Mine has an adverse effect on the quality of water in Nye Creek.

For the reasons stated above, and barring an unforeseen change in the geochemistry/mineralogy of the J-M Reef or a regulatory reason to revisit this decision, the agencies have dismissed these seven issues regarding the potential for water quality impacts from metals and the potential for acid generation.

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Weimer, R. Personal communication. July 5, 2011.

Wolfe, M. Personal communication. July 5, 2011.

Date: March 7, 2012

To: Kristi Ponozzo, MEPA Coordinator, Montana DEQ Pat Pierson, NEPA Coordinator, Custer and Gallatin National Forests, USFS

From: Lisa M. Boettcher C. P.G., Reclamation Specialist, Montana DEQ

Re: EPA comment regarding appropriate criteria for nutrients at the Stillwater and East Boulder Mines

The Environmental Protection Agency (EPA) commented that "in-stream nitrogen levels less than 1 mg/L may promote creation of conditions which produce undesirable aquatic life. EPA is concerned that the current [Montana Pollution Discharge Elimination System] MPDES permit nitrogen loads based on the 1 mg/L in-stream nitrogen standard have potential to create aquatic conditions that may not be consistent with the narrative water quality standard. It is our understanding that Montana is developing numeric criteria for nitrogen in surface waters within the next year that may be lower than 1 mg/L total nitrogen. We encourage reevaluation of MPDES permit nitrogen loads based on the current scientific findings regarding nitrogen levels that are protective of beneficial uses in future MPDES permitting."

The MPDES permits for both mines set effluent discharge limits based on the 7Q₁₀ streamflow¹ that would result in in-stream concentrations of 1 mg/L total nitrogen (TN²) at the Stillwater Mine (Stillwater River) and 1 mg/L total inorganic nitrogen (TIN^2) at the East Boulder Mine (East Boulder River). For the Stillwater Mine, the MPDES statement of basis states on page 19, "The limit was based on an increase in background concentration from 0.4 mg/L to 1.0 mg/L (in the Stillwater River) at the $7Q_{10}$ of 31.1 cfs. It is believed that an increase of nitrogen to 1 mg/L would not [affect] the environment if phosphorus was limited to no increase." Stillwater Mine collects macroinvertebrate, periphyton, and diatom data to confirm that the nitrogen limit of 100 lb/day TN and "no increase" in total phosphorus (TP) do not create undesirable aquatic life in the Stillwater River. For the East Boulder Mine, the MPDES statement of basis states on page 16, "The Final Environmental Impact Statement (FEIS) competed in 1992 concluded that an increase in the [in-stream] nitrogen concentration to 1.0 mg/L at the $7Q_{10}$ would not cause undesirable or harmful algal growth." The rationale continues on page 19, "The agencies' environmental analysis of the East Boulder Project (FEIS 1992), recommended that the total nitrogen concentration not exceed 1.0 mg/L based on site-specific factors... boulder-cobble dominated substrate; high-gradient erosive environment; downstream dilution sources; the phosphorus-limiting condition of the East Boulder River; and lack of downstream lakes, reservoirs, or other nutrient-sensitive bodies." The concentration of TP is limited by the MPDES permit at the East Boulder Mine to 0.001 mg/L above the average background value of 0.02 mg/L. SMC has a bioassessment monitoring program in place to ensure that discharges from the East Boulder Mine do not create undesirable aquatic life in the East Boulder River. The Stillwater Mine MPDES permit expires October 31, 2013, and the East Boulder Mine MPDES permit expired July 31, 2005 and has been administratively extended.

MDEQ Water Quality Standards Section has prepared a preliminary technical analysis to address total nutrient concentrations that could represent an undesirable biological impact for streams in Montana

¹The 7Q₁₀ streamflow is the lowest streamflow over 7 consecutive days in a 10-year period.

² TIN is the nitrate+nitrite and inorganic ammonia concentration that is a component of TN, which also includes organically-bound nitrogen and organic ammonia-nitrogen species.
during the growing season from July 1 through September 30 (Suplee *et al.* 2008, Suplee and Suplee 2011a). The analysis is not yet complete and has not been developed sufficiently to begin the rulemaking process. The technical analysis seeks to determine seasonal criteria that would be generally applied on an ecoregion level, but would be further subject to reach-specific factors that affect algal growth.

EPA has indicated that TN and TP are the minimum acceptable nutrient criteria for evaluating the potential for nuisance algal growth (Suplee *et al.* 2008). Significant increases in algal growth may not occur in response to increases in TN concentration if phosphorus concentrations are sufficiently low that they limit algal growth when nitrogen is already present in surplus (Allan 1995, Steinman and Mulholland 1996). Light is also considered an important factor in increased eutrophication of Montana streams (Suplee *et al.* 2008). In streams with heavy canopy cover, systems can become "light limited" and can attenuate algal growth. However it should be noted that light is not a valid limiting factor for those reaches of the Stillwater or East Boulder rivers that would be affected by the closure of the mines. High flow events also affect algal growth by scouring algae from the streambed by high stream velocities alone, or the combination of stream velocity and bedload movement (Suplee *et al.* 2008). The effects of scouring depend on the timing, magnitude, and frequency of the high flow event. How these site-specific factors would combine with nutrient concentrations to affect algal assemblages in stream reaches adjacent to the Stillwater and East Boulder mines and the Hertzler Ranch LAD system have not been quantified.

The TN and TP concentrations in the preliminary technical analysis were developed on an ecoregion basis (Suplee *et al.* 2008). The Stillwater and East Boulder mines are on the edge of the Middle Rockies Ecoregion 17, and the Hertzler Ranch and proposed Boe Ranch LAD systems are within the Northwestern Glaciated Plains Ecoregion 42 (NRIS). The preliminary technical analysis indicates that for the Middle Rockies Ecoregion 17, a TN concentration of 0.320 mg/L and a TP concentration of 0.048 mg/L could be appropriate numeric criteria for the Montana Board of Environmental Review to consider for adoption. The preliminary technical analysis indicates that for the Montana Board of Environmental Review to consider for adoption. The preliminary technical analysis indicates that for the Northwestern Glaciated Plains Ecoregion 42, a TN concentration of 1.311 mg/L and a TP concentration of 0.020 mg/L could be appropriate numeric criteria for the Montana Board of Environmental Review to consider for adoption (Suplee *et al.* 2008, Suplee and Suplee 2011). These TN and TP concentrations are based on maintaining in-stream chlorophyll *a* concentrations to less than 150 mg/m² as identified by MDEQ's nuisance algae public-perception survey. Nuisance algal levels were defined quantitatively in this survey using a benthic algae metric (*i.e.*, chlorophyll *a* density per unit area of stream bottom; Suplee et al. 2009). Further, it has been documented that elevated TN and TP can lead to significant seasonal dissolved oxygen decreases along a stream, which would be harmful to fish (Suplee and Suplee 2011b).

The agencies analyzed concentrations of nutrients and salts in surface and ground water that would result from the disposal of a range of adit flow rates and the dewatering of three tailings impoundments during capping at closure. Projected in-stream nitrogen concentrations have been disclosed in the 2010 Draft Environmental Impact Statement (DEIS). The agencies used the $7Q_{10}$ streamflow cited in the respective MPDES permits when calculating receiving stream concentrations. The $7Q_{10}$ streamflow would provide the least dilution for the mine waters discharged (*i.e.*, result in the highest concentration of a constituent in the stream) and as such, is generally conservative. The agencies' analyses show that the nitrogen concentration in the respective MPDES limits of 1 mg/L TN or TIN in-stream concentrations for all of the agency-mitigated alternatives. The MPDES TN and TIN limits are less than the preliminary technical analysis Northwestern Glaciated Plains Ecoregion TN concentration, but greater than the Middle Rockies Ecoregion TN concentration. The MPDES permit limits in-stream phosphorus concentration increases between July 15 and October 15 to 0.001 mg/L for the East Boulder Mine and sets a load of no more than 1.1 lbs/day (based on non-degradation) for the Stillwater Mine. These permit limits are less than the preliminary technical analysis TP concentrations for both ecoregions.

The long-term statistics for average in-stream chlorophyll *a*, total Kjeldahl nitrogen (TKN), nitrite+nitrate $(NO_2 + NO_3)$, and TP concentrations in the Stillwater River adjacent to the Stillwater Mine have been compiled for the period 1998 to 2009 (Environ 2010b) and are listed in Table 1. These data show that the in-stream chlorophyll *a* concentrations in the Stillwater River are at least an order of magnitude less than the 150 mg/m² reference threshold identified by MDEQ's nuisance algae public-perception survey (Suplee

et al. 2009). The long-term average Stillwater River in-stream nitrogen concentrations are approximately equal to or less than the preliminary technical analysis Middle Rockies Ecoregion TN concentration of 0.320 mg/L and TP concentration of 0.048 mg/L. These data indicate that nutrient discharges from the Stillwater Mine do not cause nuisance algal growth in the Stillwater River, and the MPDES permit limits for TN and TP are protective of the beneficial use of this stream.

Period of Record: 1998-2009	SMC-J (upstream of mine)	SMC-2 (adjacent to mine)	SMC-11 (downstream of mine)	DEQ Preliminary Technical Analysis Nutrient Total Concentration ² Middle Rockies Ecoregion	WFSC (upstream of Hertzler Ranch LAD)	SMC-13 (downstream of Hertzler Ranch LAD)	DEQ Preliminary Technical Analysis Nutrient Total Concentration ² Northwestern Glaciated Plains Ecoregion
N Chlorophyll <i>a</i> Long-term mean ¹ (mg/m ²) 95% UCL	110 12.9 15.4	80 12.7 14.4	131 11.6 15.8	150	100 16.2 18.8	97 17.1 20.1	150
TKN mean ³ (mg/L) NO ₂ + NO ₃ mean ³ (mg/L)	0.15	0.10	0.25	0.320	0.10	0.20	1.311
Total P mean ³ (mg/L)	0.010	0.009	0.011	0.048	0.011	0.014	0.020

Table 1. Stillwater River nutrients and chlorophyll *a* concentrations upstream, adjacent to, and downstream of the Stillwater Mine and the Hertzler Ranch LAD (after Environ 2010b).

¹ Long-term summary statistics show **N** - number of samples, arithmetic mean, and **UCL** upper 95% confidence limit for entire chlorophyll *a* database of non-transformed replicate samples from August 1 through September during the 1998-2009 monitoring period.

² TN and TP concentrations from the preliminary technical analysis by ecoregion (Suplee *et al.* 2008); chlorophyll *a* concentrations from MDEQ's nuisance algae public-perception survey (Suplee et al. 2009).

³Long-term summary statistics show the arithmetic mean for nutrients for the 2000-2009 monitoring period.

Abbreviations: **TKN** – total Kjeldahl nitrogen; **NO**₂ + **NO**₃ - nitrite+ nitrate; **P** – phosphorus; **LAD**- Land Application Disposal facility.

The East Boulder River, like many streams in Montana (Bahls 2004), has been affected since 2003 by proliferation of the nuisance organism *Didymosphenia geminata*. The proliferation began above the mine at the confluence of the Dry Fork, and spread up- and downstream. *D. geminata* is a stalked, filamentous diatom that increases the chlorophyll *a* concentration in a stream, so between the years 2005 and 2009, visual estimates of in-stream algal growth of *D. geminata* were made rather than samples taken for chlorophyll *a* concentrations. The in-stream 2009 chlorophyll *a* concentrations (arithmetic mean) in the East Boulder River adjacent to the East Boulder Mine are listed in Table 2. The proliferation of *D. geminata* compromised the condition of the benthic substrate (sediment on the bed of the stream that aquatic organisms live on) and resulted in a decline of benthic integrity (lower bioassessment scores indicating reduced overall aquatic health). Recent surveys indicate the East Boulder River is returning to preproliferation levels. The 2009 95% upper confidence level values of in-stream chlorophyll *a* concentration in the East Boulder River are one-third that of the 150 mg/m² reference threshold identified by MDEQ's

nuisance algae public-perception survey (Environ 2009a, Suplee et al. 2009). The long-term (2000-2009) average East Boulder River in-stream nitrogen and phosphorus concentrations are lower than the preliminary technical analysis Middle Rockies Ecoregion TN concentration of 0.320 mg/L and TP concentration of 0.048 mg/L. These data indicate that discharges of nutrients from the East Boulder Mine do not cause nuisance algal growth in the East Boulder River, and the MPDES permit limits for TIN and TP are protective of the beneficial use of this stream.

According to the reopener provisions of the MPDES permits described in the Administrative Rules of Montana, ARM 17.30.1361 (2) (b): "permits may be modified during their terms if...the department has received new information ...indicating that cumulative effects on the environment are unacceptable, or (c) the standards or requirements on which the permit was based have been changed by amendment or judicial decision after the permit was issued." Consequently, the 1.0 mg/L TN or TIN limit for ambient surface waters currently in the MPDES permits could be modified by MDEQ at any time if nuisance algal growth attributable to the mines is observed or lower numeric standards for nutrients are adopted.

Period of Record: 2000-2009	EBR-002 (upstream)	EBR-003 (adjacent)	EBR-004 (downstream)	DEQ Preliminary Technical Analysis Nutrient Concentration ²
$NO_2 + NO_3 mean^1 (mg/L)$	0.06	0.06	0.05	0.320
Total N mean ¹ (mg/L)	0.44	0.29	0.23	
Total P mean ¹ (mg/L)	0.02	0.01	0.01	0.048
Chlorophyll <i>a</i> 2009 mean (mg/m ²)	18.3	17.4	21.4	150
95% UCL	58.4	36.6	45.1	
percent algal cover ^{3,4}		100% (2005) 91% (2006)		
study area average by year		75% (2007) 45% (2008) 32% (2009)		

Table 2. East Boulder River nutrients and 2009 chlorophyll a concentrations with 2000-2009 nutrient levels upstream, adjacent to, and downstream of the East Boulder Mine (after Environ 2010a).

¹Long-term summary statistics show the arithmetic mean for nutrients for the 2000-2009 monitoring period.

² TN and TP concentrations from the preliminary technical analysis for the Middle Rockies Ecoregion (Suplee *et al.* 2008); chlorophyll *a* concentrations from MDEQ's nuisance algae public-perception survey (Suplee et al. 2009).

³Visual estimates of macroscopic growth of filaments and the diatom *Didymosphenia geminata* are unavailable prior to 2005. "While always present at sites EBR-001 and downstream to EBR-004, *D. geminata* demonstrated considerable growth between the August-September 2003 and August-September 2004 sampling events…" (AdventEnviron 2005)

⁴Long-term summary statistics show the study area average based on visual estimates of macroscopic growth of filaments and the diatom *Didymosphenia geminata*. Abbreviations: $NO_2 + NO_3$ - nitrite+ nitrate; N – nitrogen; P – phosphorus.

In summary, data collected to date indicate that the TP concentrations in the Stillwater and East Boulder rivers are about 20 percent of those concentrations identified by the technical analysis as necessary to limit algal growth (Suplee 2008). The long-term average in-stream TN or TIN concentrations are approximately equal to or less than the preliminary technical analysis Middle Rockies Ecoregion TN concentration. Instream TN or TIN MPDES permit limit concentrations of 1 mg/L are not anticipated to increase algal growth to the extent that it would be considered "nuisance" algae. The preliminary technical analysis could provide appropriate numeric criteria for the Montana Board of Environmental Review to consider for adoption; however, the analysis is not yet complete and has not been developed sufficiently to begin the rulemaking process. The technical analysis seeks to determine seasonal criteria that would be generally applied on an ecoregion level, but these criteria would be further subject to reach-specific factors that affect algal growth. To address the uncertainty regarding the response of area streams to increased nutrients, SMC performs aquatic monitoring at both mines as part of the Hardrock Operating Permit requirements. In the absence of a numeric standard, if subsequent monitoring indicates nuisance algal growth has developed as a result of mine effluent discharge, then SMC's MPDES nitrogen effluent limit would be adjusted to become more restrictive in order to comply with the narrative standard.

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Revised Stillwater 2,020 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1A	Alternative 2A	Alternative 3A

No Action Alternative 1A Option 1, 2,020 gpm: Tailings waters would be evaporated over the tailings mass. Disposal of 370 gpm (24 hr) untreated east side adit water would be at the Stillwater Mine east side percolation ponds. Disposal of 1,650 gpm (24 hr) treated west side adit water and 105 MG Hertzler Ranch LAD storage pond treated adit water would be at the Hertzler Ranch LAD area. The closure time frame was not specified.

NOTE: This option exceeds the hydraulic load at Hertzler Ranch LAD.

No Action Alternative 1A Option 2, 2,020 gpm : Tailings waters would be evaporated over the tailings mass. Disposal of 370 gpm (24 hr) untreated east side water would be at the Stillwater Mine percolation ponds. Disposal of 105 MG of Hertzler Ranch LAD storage pond treated adit water and 1,650 gpm (24 hr) of treated west side adit water would be at the Hertzler Ranch LAD area. The closure time frame was not specified.

Stillwater Mine	criteria	l i de la companya d	
Nitrogen load to Stillwater River at Stillwater Mine, lbs/day	100	81	
Closure Nitrogen load to ground water, days 1-365, lbs/12-mo		329	
Nitrogen concentration in ground water below Stillwater Mine, mg/L	7.5	meets MPDES Nitrogen load	
Nitrogen concentration in Stillwater River below Stillwater Mine, mg/L	1	meets MPDES Nitrogen load	
EC in ground water at Stillwater Mine, µmhos/cm	1,000	715	
TDS in Stillwater River below Stillwater Mine, mg/L		123	
Hertzler Ranch LAD			
Nitrogen concentration in ground water below Hertzler Ranch LAD, mg/L	7.5	0.6	
Closure Nitrogen load to ground water at Hertzler Ranch LAD, lbs/12-mo		3,590	
Nitrogen concentration in Stillwater River below Hertzler Ranch LAD, mg/L	1	0.4	
EC in ground water at Hertzler Ranch LAD, µmhos/cm	1,000	869	
TDS in Stillwater River below Hertzler Ranch LAD, mg/L		116	

Revised Stillwater 2,020 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1A	Alternative 2A	Alternative 3A

Proposed Action Alternative 2A, Option 1, 2,020 gpm: The 370 gpm (24-hr) of untreated east-side adit water would be disposed of in the Stillwater Mine east-side percolation ponds. Up to 250 gpm (24-hr) Stillwater Tailings waters would be mixed and treated with 1,650 gpm (24-hr) west-side adit water and routed to 105 MG Hertzler Ranch LAD storage pond for disposal with 201 MG untreated Hertzler Ranch tailings waters. The closure time frame would be 12 months.

NOTE: This option exceeds the hydraulic load at Hertzler Ranch LAD.

Proposed Action Alternative 2A Option 2, 2,020 gpm: The 370 gpm (24-hr) of untreated east-side adit water would be disposed in the Stillwater Mine east-side percolation ponds. Up to 250 gpm (24-hr) (53 MG) Stillwater tailings waters would be mixed and treated with 1,650 gpm (24-hr) west-side adit water and routed to the Stillwater Mine percolation ponds. Up to 201 MG of untreated Hertzler Ranch tailings waters would be routed to the Hertzler Ranch LAD storage pond containing 105 MG of treated adit water for disposal at the Hertzler Ranch LAD area. The closure time frame would be 12 months.

Stillwater Mine	criteria	
Nitrogen load to Stillwater River at Stillwater Mine, lbs/day	100	95
Closure Nitrogen load to ground water, days 1-365, lbs/12-mo		12,645
Nitrogen concentration in ground water below Stillwater Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in Stillwater River below Stillwater Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water at Stillwater Mine, µmhos/cm	1,000	734
TDS in Stillwater River below Stillwater Mine, mg/L		123
Hertzler Ranch LAD		
Nitrogen concentration in ground water below Hertzler Ranch LAD, mg/L	7.5	2.9
Closure Nitrogen load to ground water at Hertzler Ranch LAD, lbs/12-mo		17,363
Nitrogen concentration in Stillwater River below Hertzler Ranch LAD, mg/L	1	0.7
EC in ground water below Hertzler Ranch LAD, µmhos/cm	1,000	985
TDS in Stillwater River below Hertzler Ranch LAD, mg/L		126

NOTE: Under this scenario a temporary exceedance of the 1,000 µmhos/cm Beneficial Use EC criterion for ground water would occur in the vicinity of the assumed Hertzler Ranch tailings impoundment seep (1,290 µmhos/cm) and beneath the upper LAD area (1,276 µmhos/cm) but the Beneficial Use criterion would be met at the down-gradient compliance point, HMW-10.

Revised Stillwater 2,020 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1A	Alternative 2A	Alternative 3A

Agency-Mitigated Alternative 3A Option 1, 2,020 gpm: Stillwater Mine first season: The 370 gpm (24 hr) of untreated east-side adit water would be disposed in the Stillwater Mine percolation ponds days 1-90, then routed underground on day 91. The 250 gpm (24 hr) of Stillwater tailings waters would be mixed and treated with 1,650 gpm (24 hr) of west-side adit water and routed to the Stillwater Mine percolation ponds days 1-90, then routed underground on day 91. The 250 gpm (24 hr) of Stillwater tailings waters would be mixed and treated with 1,650 gpm (24 hr) of west-side adit water and routed to the Stillwater Mine percolation ponds days 1-90, then routed underground on day 91 until the Stillwater tailings impoundment is dewatered.

Hertzler Ranch first season: Up to 260 gpm (24 hr) of the untreated 201 MG Hertzler Ranch tailings waters would be routed to the 105 MG of treated adit waters in Hertzler Ranch LAD storage pond, and the mixed adit and tailings waters would be disposed at the Hertzler Ranch LAD area. Hertzler Ranch second season: Any excess water that cannot be disposed the first year would be land applied at Hertzler Ranch. The closure time frame would be 18 months.

Stillwater Mine	criteria	
Nitrogen load to Stillwater River at Stillwater Mine, lbs/day	100	95
Closure Nitrogen load to ground water, days 1-548, lbs/18-mo		7,966
Nitrogen concentration in ground water below Stillwater Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in Stillwater River below Stillwater Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water at Stillwater Mine, µmhos/cm	1,000	771
TDS in Stillwater River below Stillwater Mine, mg/L		133
Hertzler Ranch LAD		
Nitrogen concentration in ground water below Hertzler Ranch LAD, mg/L	7.5	4.5
Closure Nitrogen load to ground water at Hertzler Ranch LAD, lbs/18-mo		54,450
Nitrogen concentration in Stillwater River below Hertzler Ranch LAD, mg/L	1	0.9
EC in ground water below Hertzler Ranch LAD, µmhos/cm	1,000	986
TDS in Stillwater River below Hertzler Ranch LAD, mg/L		126

NOTE: Under this scenario a temporary exceedance of the 1,000 µmhos/cm Beneficial Use EC criterion for ground water would occur in the vicinity of the assumed Hertzler Ranch tailings impoundment seep (1,276 µmhos/cm) and beneath the upper LAD area (1,131 µmhos/cm) but the Beneficial Use criterion would be met at the down-gradient compliance point, HMW-10.

Revised Stillwater 1,302 gpm		No Action	Proposed Action	Agency-Mitigated				
CLOSURE scenarios		Alternative 1A	Alternative 2A	Alternative 3A				
Vo Action Alternative 1A Option 1, 1,302 gpm : The tailings waters would be evaporated over the tailings mass. Disposal of 370 gpm (24 hr) untreated east side adit water would be at the Stillwater Mine east side percolation ponds. Disposal of 932 gpm (24 hr) treated west side adit water and 105 MG of treated west side adit water stored in the Hertzler Ranch LAD storage pond waters would be at the Hertzler Ranch LAD area. The closure time frame was not specified.								
Stillwater Mine	criteria							
Nitrogen load to Stillwater River at Stillwater Mine, lbs/day	100	0.9						
Closure Nitrogen load to ground water, days 1-365, lbs/12-mo		324						
Nitrogen concentration in ground water below Stillwater Mine, mg/L	7.5	meets MPDES Nitrogen load						
Nitrogen concentration in Stillwater River below Stillwater Mine, mg/L	1	meets MPDES Nitrogen load						
EC in ground water at Stillwater Mine, µmhos/cm	1,000	191						
TDS in Stillwater River below Stillwater Mine, mg/L		53						
Hertzler Ranch LAD								
Nitrogen concentration in ground water below Hertzler Ranch LAD, mg/L	7.5	0.6						
Closure Nitrogen load to ground water at Hertzler Ranch LAD, lbs/12-mo		3,590						
Nitrogen concentration in Stillwater River below Hertzler Ranch LAD, mg/L	1	0.4						
EC in ground water below Hertzler Ranch LAD, µmhos/cm	1,000	869						
TDS in Stillwater River below Hertzler Ranch LAD, mg/L		116						
Revised Stillwater 1,302 gpm CLOSURE scenarios		No Action Alternative 1A	Proposed Action Alternative 2A	Agency-Mitigated Alternative 3A				

Proposed Action Alternative 2A Option 1, 1,302 gpm: The 370 gpm (24-hr) of untreated east-side adit water would be disposed in the Stillwater Mine percolation ponds. The 932 gpm (24-hr) west-side adit water would be mixed and treated with 600 gpm (24-hr) Sillwater tailings waters and routed to Hertzler Ranch LAD storage pond containing 105 MG of treated adit water and 201 MG of Hertzler Ranch tailings waters. All these waters would be disposed at the Hertzler Ranch LAD area. The time frame for disposal is 12 months.

This option is hydraulically infeasible with 201 MG supernatant plus tailings mass waters at the Hertzler Ranch LAD.

<i>Revised</i> Stillwater 1,302 gpm CLOSURE scenarios	A	No Action Iternative 1A	Proposed Action Alternative 2A	Agency-Mitigated Alternative 3A
Proposed Action Alternative 2A Option 2, 1,302 gpm: The 370 gpm (2 600 gpm (24-hr) Sillwater tailings waters for disposal in the Stillwater Mine stored treated adit water in the Hertzler Ranch LAD storage pond and 201 I disposal is 12 months.	4-hr) of untreated east-sig percolation ponds. No wa MG of Hertzler Ranch tailir	le adit water would be r ters at the mine at clos ngs waters would be dis	routed with 932 gpm (24-hr) tr ure would be routed to Hertzle posed of at the Hertzler Ranch	eated west-side adit water and r Ranch LAD. The 105 MG of I LAD area. The time frame for
Stillwater Mine	criteria			
Nitrogen load to Stillwater River at Stillwater Mine, lbs/day	100		77	
Closure Nitrogen load to ground water, days 1-365, lbs/12-mo			4,299	
Nitrogen concentration in ground water below Stillwater Mine, mg/L	7.5	r	neets MPDES Nitrogen load	
Nitrogen concentration in Stillwater River below Stillwater Mine, mg/L	1	r	neets MPDES Nitrogen load	
EC in ground water at Stillwater Mine, µmhos/cm	1,000		377	
TDS in Stillwater River below Stillwater Mine, mg/L			68	
Hertzler Ranch LAD				
Nitrogen concentration in ground water below Hertzler Ranch LAD, mg/L	7.5		2.9	
Nitrogen concentration in Stillwater River below Hertzler Ranch LAD, mg/L	1		0.7	
EC in ground water below Hertzler Ranch LAD, µmhos/cm	1,000		985	
TDS in Stillwater River below Hertzler Ranch LAD, mg/L			126	

NOTE: The EC of ground water at Hertzler Ranch temporarily exceeds the 1,000 µmhos/cm Beneficial Use EC criterion for ground water in the vicinity of the assumed Hertzler Ranch tailings impoundment seep (1,267 µmhos/cm) and beneath the upper LAD area (1,129 µmhos/cm) but the Beneficial Use criterion would be met at the down-gradient compliance point, HMW-10.

Revised Stillwater 1,302 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1A	Alternative 2A	Alternative 3A

Agency-Mitigated Alternative 3A Option 1, 1,302 gpm: Stillwater Mine first season The 370 gpm (24 hr) untreated east-side adit water would be disposed at east-side percolation ponds days 1-90. From day 91 on, all untreated east-side and 932 gpm (24 hr) west-side adit water would be routed to the underground workings. Days 1-41, the 932 gpm (24 hr) west side adit water would be mixed and treated with 600 gpm (24 hr) Stillwater tailings waters and routed to Hertzler Ranch LAD storage pond. From day 42 on, the Stillwater tailings impoundment would be dewatered and treated west side adit waters would be routed to the Hertzler Ranch LAD storage pond.

Hertzler Ranch first LAD season days 1-41: The mixed and treated 400 gpm (24 hr) of west side adit water and 600 gpm Stillwater tailings waters would be routed to the Hertzler Ranch LAD storage pond containing 105 MG of treated adit water. Days 42-90 up to 396 gpm (24 hr) of untreated Hertzler Ranch tailings waters would be routed to the Hertzler Ranch LAD storage pond and disposed at the Hertzler Ranch LAD area.

Hertzler Ranch second LAD season: Any excess water that could not be disposed the first year due to high precipitation, unforeseen circumstances where Stillwater would be unable to fulfill its obligations, etc. would be land applied at Hertzler Ranch. The time frame would be up to 18 months.

Hertzler Ranch LAD: The hydraulic load of disposal of treated adit and tailings waters plus 201 MG of Hertzler Ranch tailings water and 105 MG LAD storage pond waters exceeds the hydraulic capacity of the Hertzler Ranch LAD system. The adit and Stillwater tailings waters need to be managed at the Stillwater Mine.

Revised Stillwater 1,302 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1A	Alternative 2A	Alternative 3A

Agency-Mitigated Alternative 3A Option 2, 1,302 gpm: Stillwater Mine first season: The 370 gpm (24 hr) untreated east-side adit water would be disposed of at the east-side percolation ponds days 1-90. From day 91 on, all untreated east-side and west-side adit water would be routed to the underground workings. Days 1-56, the 932 gpm (24 hr) west-side adit water would be mixed and treated with 600 gpm (24 hr) Stillwater tailings waters and would be routed to the east-side percolation ponds. The Stillwater tailings impoundment would be dewatered on Day 56. Some west-side adit water may be routed through the BTS to maintain the microbes through the second LAD season, or routed to the Hertzler Ranch and used to Hertzler Ranch first LAD season days 1-120: Untreated Hertzler Ranch tailings waters would be routed to the Hertzler Ranch LAD storage pond and disposed of at the Hertzler Ranch LAD area. Additional treated west-side adit water may be needed to flush salts from soil for an extended first season or be placed in the LAD storage pond for application the second LAD

Hertzler Ranch second LAD season: Any excess water that could not be disposed the first year due to high precipitation, unforeseen circumstances where Stillwater would be unable to fulfill its obligations, etc. would be land applied at Hertzler Ranch. The time frame would be up to 18 months.

Stillwater Mine	criteria	
Nitrogen load to Stillwater River at Stillwater Mine, lbs/day	100	47 to 63
Closure Nitrogen load to ground water, days 1-548, lbs/18-mos		4,950
Nitrogen concentration in ground water below Stillwater Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in Stillwater River below Stillwater Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water at Stillwater Mine, µmhos/cm	1,000	496 to 810
TDS in Stillwater River below Stillwater Mine, mg/L		85 to 115
Hertzler Ranch LAD		
Closure Nitrogen load to ground water, days 1-548, lbs/18-mos		54,450
Nitrogen concentration in ground water below Hertzler Ranch LAD, mg/L	7.5	4.5
Nitrogen concentration in Stillwater River below Hertzler Ranch LAD, mg/L	1	0.9
EC in ground water below Hertzler Ranch LAD, µmhos/cm	1,000	985
TDS in Stillwater River below Hertzler Ranch LAD, mg/L		126

NOTE: Under this scenario a temporary exceedance of the 1,000 µmhos/cm Beneficial Use EC criterion for ground water would occur in the vicinity of the assumed Hertzler Ranch tailings impoundment seep (1,268 µmhos/cm) and beneath the upper LAD area (1,129 µmhos/cm) but the Class I Beneficial Use criterion would be met at the down-gradient compliance point, HMW-10.

Revised East Boulder 737 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1B	Alternative 2B	Alternative 3B

No Action Alternative 1B Option 1, 737 gpm: The Boe Ranch LAD system is not built and this analysis assumes that LAD areas 2, 3-Upper, and 4 have been built to manage water at East Boulder Mine. East Boulder tailings waters are evaporated over the tailings mass; 737 gpm (24 hr) treated adit water is land applied at LAD areas 2, 3-Upper, 4, and 6 at East Boulder Mine. The closure period for this alternative is not specified, but for the purposes of analysis, was assumed to occur in 12 months.

NOTE: The hydraulic load of 737 gpm (24 hr) would exceed the capacity of the 0.7 MG storage pond and the disposal capability of the East Boulder Mine LAD areas 2, 3-Upper, 4 and 6. Additional water management measures would be necessary in both summer and winter. No time frame for the evaporation of tailings waters at closure was specified. The current volume of water in the tailings impoundment (98 MG) is more than double the original estimated volume (40 MG). An extended length of time would be necessary to evaporate the tailings waters.

No Action Alternative 1B Option 2, 737 gpm: The Boe Ranch LAD system is not built and this analysis assumes that LAD areas 2, 3-Upper, and 4 have been built to manage water at East Boulder Mine. East Boulder tailings waters are evaporated over the tailings mass; 737 gpm (24 hr) treated adit water is land applied at LAD areas 2, 3-Upper, 4, and 6 at East Boulder Mine, and the excess waters are percolated. Summer and winter disposal scenarios were evaluated separately. Summer scenario: 725 gpm treated adit water would be land applied at LAD areas 2, 3-Upper, 4, and 6, and 12 gpm (24 hr) treated adit water would be percolated. Winter scenario: 285 gpm treated adit water would be disposed using snowmaking at LAD areas 3-Upper, 4, and 6, and 452 gpm (24 hr) treated adit water would be percolated. The closure period for this alternative is not specified, but for the purposes of analysis, all disposal of water was assumed to occur in 12 months.

Closure commences in summer using LAD	criteria		
Nitrogen load at East Boulder Mine, Ibs/day summer	30	0.7	
Closure Nitrogen load to ground water, days 1-365, lbs/12-mos		84	
Nitrogen concentration in ground water at East Boulder Mine, mg/L summer	7.5	meets MPDES Nitrogen load	
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L	1	0.6	
EC in ground water at East Boulder Mine, µmhos/cm summer	1,000	994	
TDS in East Boulder River at East Boulder Mine, mg/L summer		199	
Closure commences in winter using snowmaking			
Nitrogen load at East Boulder Mine, Ibs/day winter	30	2.2	
Closure Nitrogen load to ground water, days 1-365, lbs/12-mo		293	
Nitrogen concentration in ground water at East Boulder Mine, mg/L winter	7.5	meets MPDES Nitrogen load	
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L winter	1	0.7	
EC in ground water at East Boulder Mine, µmhos/cm winter	1,000	822	
TDS in East Boulder River at East Boulder Mine, mg/L winter		191	

NOTE: No time frame for the evaporation of tailings waters at closure was specified. The current volume of water in the tailings impoundment (98 MG) is more than double the original estimated volume (40 MG). An extended length of time would be necessary to evaporate the tailings waters.

Revised East Boulder 737 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1B	Alternative 2B	Alternative 3B

Proposed Action Alternative 2B Option 1, 737 gpm: The Boe Ranch LAD system is not built and this analysis assumes up to 737 gpm (24 hr) adit water and 263 gpm (24 hr) East Boulder tailings waters would be treated in the BTS/Anox system for nitrogen then preferentially disposed at the mine percolation pond. The time frame for closure is 12 months. Days 1-120, treated adit plus tailings waters would be percolated. Days 121-365, treated adit water would be percolated.

East Boulder Mine	criteria	
Nitrogen load at East Boulder Mine, Ibs/day	30	3.5 to 15.6
Closure Nitrogen load to ground water days 1-365, lbs		4,414
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water at East Boulder Mine, µmhos/cm	1,000	681 to 767
TDS in East Boulder River at East Boulder Mine, mg/L		190 to 229

Proposed Action Alternative 2B Option 2, 737 gpm: The Boe Ranch LAD system is not built and this analysis assumes up to 737 gpm (24 hr) adit and 263 gpm (24 hr) are disposed at the mine LAD areas. This analysis assumes that all East Boulder LAD areas 2, 3-Upper, 4, and 6, are constructed and operating to manage the adit water. For this option, no percolation would be used. Summer and winter disposal scenarios were evaluated separately. The time frame for closure would be 12 months.

NOTE: For a closure scenario that commences in either summer or winter, there is insufficient hydraulic capacity at the East Boulder Mine LAD areas to manage the hydraulic load of 737 gpm (24 hr) treated adit and 263 gpm (24 hr) treated tailings waters. Additional water disposal methods must be used such as percolation.

<i>Revised</i> East Boulder 737 gpm CLOSURE scenarios		No Action Alternative 1B	Proposed Action Alternative 2B	Agency-Mitigated Alternative 3B
Proposed Action Alternative 2B Option 3, 737 gpm: The Boe Ranch LAD maximizing the East Boulder Mine LAD areas with contingency disposal ar constructed and operating to manage the adit water. Summer and winter dispo- Closure commences in summer using LAD	o system is not built a t the percolation pon- osal scenarios were e criteria	nd this analysis assume d. This analysis assum valuated separately. The	s up to 737 gpm (24 hr) adit and es that all East Boulder LAD a e time frame for closure would be	1 263 gpm (24 hr) are disposed reas 2, 3-Upper, 4, and 6, are a 12 months.
Nitrogen load at East Boulder Mine, Ibs/day summer	30		6.1	
Closure Nitrogen load to ground water days 1-365, lbs			1,162	
Nitrogen concentration in ground water at East Boulder Mine, mg/L summer	7.5		meets MPDES Nitrogen load	
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L	1		0.9	
EC in ground water at East Boulder Mine, µmhos/cm summer	1,000		685 to 892	
TDS in East Boulder River at East Boulder Mine, mg/L summer			191 to 261	
Closure commences in winter using snowmaking				
Nitrogen load at East Boulder Mine, Ibs/day winter	30		21	
Closure Nitrogen load to ground water days 1-365, lbs			1,822	
Nitrogen concentration in ground water at East Boulder Mine, mg/L winter	7.5		meets MPDES Nitrogen load	
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L winter	er 1		1.0	
EC in ground water at East Boulder Mine, µmhos/cm winter	1,000		685 to 729	
TDS in East Boulder River at East Boulder Mine, mg/L winter			174 to 191	

<i>Revised</i> East Boulder 737 gpm CLOSURE scenarios	۲ Altı	No Action ernative 1B	Proposed Action Alternative 2B	Agency-Mitigated Alternative 3B
Agency-Mitigated Alternative 3B Option 1, 737 gpm: The Boe Ranch L plus 263 gpm treated tailings waters would be disposed in the East Boulde East Boulder Mine	AD system and the East Bou er Mine percolation pond as ir criteria	lder LAD areas 2, 3-Up Proposed Action Alterr	per, and 4 are not built. Ti native 2B, but over an 18-n	he 737 gpm of treated adit waters nonth closure time frame.
Nitrogen load at East Boulder Mine, Ibs/day	30			11.1
Closure Nitrogen load to ground water, days 1-548, lbs/18-mo				3,791
EC in ground water at East Boulder Mine, µmhos/cm	1,000			767
TDS in East Boulder River at East Boulder Mine, mg/L				229

Agency-Mitigated Alternative 3B Option 2, 737 gpm: The Boe Ranch LAD system is not built. All approved mine LAD areas would be constructed. The 737 gpm (24 hr) adit and 263 gpm (24 hr) treated East Boulder tailings waters would be preferentially disposed at the East Boulder LAD areas 2, 3-Upper, and 4. Summer and winter closure scenarios are evaluated separately. The closure time frame would be 18 months.

NOTE: The hydraulic load of 737 gpm adit water plus 263 gpm tailings waters exceeds the capacity of the approved East Boulder Mine LAD areas in summer and winter and cannot be managed solely by land application at the East Boulder Mine. Some excess water would need to be percolated.

Revised East Boulder 737 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1B	Alternative 2B	Alternative 3B

Agency-Mitigated Alternative 3B Option 3, 737 gpm: The Boe Ranch LAD system is not built. All approved mine LAD areas would be constructed. The 737 gpm (24 hr) adit and 263 gpm (24 hr) treated East Boulder tailings waters would be preferentially disposed at the East Boulder LAD areas 2, 3-Upper, and 4, and excess waters would be discharged to the East Boulder Mine percolation pond. Days 1-120, treated adit plus tailings waters would be LAD and the excess water percolated. Days 121-335, treated adit plus tailings waters would be percolated. Summer and winter closure scenarios are evaluated separately. The closure time frame would be 18 months.

Closure commences in summer using LAD	Cillena	
Nitrogen load at East Boulder Mine, Ibs/day summer	30	4.7 to 11.1
Closure Nitrogen load to ground water, days 1-548, lbs/18-mos		3,119
Nitrogen concentration in ground water at East Boulder Mine, mg/L summer	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L summer	1	0.4 to 0.8
EC in ground water at East Boulder Mine, µmhos/cm summer	1,000	682 to 892
TDS in East Boulder River at East Boulder Mine, mg/L summer		190 to 243
Closure commences in winter using snowmaking		
Nitrogen load at East Boulder Mine, Ibs/day winter	30	3.5 to 9.5
Closure Nitrogen load to ground water, days 1-548, lbs/18-mos		3,702
Nitrogen concentration in ground water at East Boulder Mine, mg/L winter	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L winte	ır 1	0.4 to 0.8
EC in ground water at East Boulder Mine, µmhos/cm winter	1,000	681 to 811
TDS in East Boulder River at East Boulder Mine, mg/L winter		170 to 235

Revised East Boulder 150 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1B	Alternative 2B	Alternative 3B

No Action Alternative 1B Option 1, 150 gpm: The Boe Ranch LAD system is not built; East Boulder Mine LAD areas 2, 3-Upper, 4 are not built; East Boulder tailings waters are evaporated over the tailings mass; 150 gpm (24 hr) treated adit water is land applied at LAD Area 6 at East Boulder Mine. Summer and winter disposal scenarios were evaluated separately.

Closure commences in summer using LAD	criteria			
Nitrogen load at East Boulder Mine, lbs/day summer	30	0.7		
Total summer closure Nitrogen load to ground water, days 1-365, lbs/12-mo		2,250		
Nitrogen concentration in ground water at East Boulder Mine, mg/L summer	7.5	meets MPDES Nitrogen load		
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L	1	0.8		
EC in ground water at East Boulder Mine, µmhos/cm summer	1,000	617		
TDS in East Boulder River at East Boulder Mine, mg/L summer		133		
Closure commences in winter using snowmaking				
Nitrogen load at East Boulder Mine, Ibs/day winter	30	0.7		
Total summer closure Nitrogen load to ground water, days 1-365, lbs/12-mo		2,250		
Nitrogen concentration in ground water at East Boulder Mine, mg/L winter	7.5	meets MPDES Nitrogen load		
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L winter	1	0.8		
EC in ground water at East Boulder Mine, µmhos/cm winter	1,000	617		
TDS in East Boulder River at East Boulder Mine, mg/L winter		133		
Revised East Boulder 150 gpm CLOSURE scenarios		No Action Alternative 1B	Proposed Action Alternative 2B	Agency-Mitigated Alternative 3B
Proposed Action Alternative 2B Option 2, 150 gpm: The Boe Ranch LAD system hr) would be percolated at East Boulder Mine percolation pond. The time frame for	əm is not c ər closure v	onstructed. This analysis assum vould be 12 months.	es up to 150 gpm (24 hr) treate	ed adit water plus 350 gpm (24
Nitrogen load at East Boulder Mine, Ibs/day	30		0.7 to 16.8	
Closure Nitrogen load to ground water, days 1-365, lbs/12-mo			3.386	

		-,
EC in ground water at East Boulder Mine, μmhos/cm	1,000	378 to 700
TDS in East Boulder River at East Boulder Mine, mg/L		102 to 176

Revised East Boulder 150 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1B	Alternative 2B	Alternative 3B
Agency-Mitigated Alternative 3B Option 1, 150 gpm: The Boe Ranch and LAD areas 2 treated tailings waters would be disposed at the East Boulder Mine percolation pond. The	, 3-Upper, 4 are not built. This closure time frame would be 18	analysis assumes up to 150 gpm tre 8 months.	ated adit water plus 350 gpm
Nitrogen load at East Boulder Mine, Ibs/day 3	0		0.7 to 10.8
Closure Nitrogen load to ground water, days 1-548, lbs/18-mo			2,346
EC in ground water at East Boulder Mine, µmhos/cm 1,00	0		445 to 700
TDS in East Boulder River at East Boulder Mine, mg/L			105 to 176

Agency-Mitigated Alternative 3B Option 2, 150 gpm: The Boe Ranch and LAD areas 2, 3-Upper, 4 are not built. This analysis assumes up to 150 gpm treated adit water plus 350 gpm treated tailings waters would be disposed at the East Boulder Mine LAD Area 6. No percolation would be used. The closure time frame would be 18 months.

NOTE: There is insufficient hydraulic capacity at the East Boulder Mine LAD Area 6 to manage the hydraulic load of 150 gpm (24 hr) treated adit and 350 gpm (24 hr) treated tailings waters. Additional water disposal methods must be used such as percolation.

Agency-Mitigated Alternative 3B Option 3, 150 gpm: The Boe Ranch and LAD areas 2, 3-Upper, 4 are not built. This analysis assumes up to 150 gpm treated adit water plus 350 gpm treated tailings waters would be preferentially disposed at the East Boulder Mine LAD Area 6, with excess waters disposed at the mine percolation pond. Closure commencing in summer and winter were evaluated separately. The closure time frame would be 18 months.

Closure commences in summer using LAD	criteria	
Nitrogen load at East Boulder Mine, Ibs/day summer	30	5.7 to 10.8
Total summer closure Nitrogen load to ground water, days 1-548		1,741
Nitrogen concentration in ground water at East Boulder Mine, mg/L summer	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L summer	1	0.3 to 0.9
EC in ground water at East Boulder Mine, µmhos/cm summer	1,000	764 to 939
TDS in East Boulder River at East Boulder Mine, mg/L summer		168 to 181
Closure commences in winter using snowmaking		
Nitrogen load at East Boulder Mine, Ibs/day winter	30	0.7 to 7.2
Total winter closure Nitrogen load to ground water, lbs/18 mos		1,923
Nitrogen concentration in ground water at East Boulder Mine, mg/L winter	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River at East Boulder Mine, mg/L winter	1	0.5 to 0.9
EC in ground water at East Boulder Mine, µmhos/cm winter	1,000	494 to 936
TDS in East Boulder River at East Boulder Mine, mg/L winter		112 to 179

<i>Revised</i> Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
OPERATIONS scenarios	Alternative 1C	Alternative 2C	Alternative 3C
No Action Alternative 1C OPERATIONS, 737 gpm: the Boe Ranch LAD system is not constructed	ed. There would be no e	effect from LAD at the Boe Ranch.	Vot Revised.
Revised Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
OPERATIONS scenarios	Alternative 1C	Alternative 2C	Alternative 3C
Proposed Action Alternative 2C OPERATIONS Option 1, 737 gpm: Preferential disposal of all 737 gpm (24 hr) adit water would occur at the Boe Ranch LAD at agronomic rates with contingency disposal of treated adit water at the East Boulder Mine percolation pond. NOTE: During the 120 day LAD season, the hydraulic load of 737 gpm (24 hr) adit water can be managed at Boe Ranch LAD if all 10 pivots are operating at agronomic rates as proposed by SMC. However, the LAD storage pond would fill the first 95 days of winter and excess adit waters would have to managed at the East Boulder Mine percolation ponds and by winter snowmaking. During the following LAD season, the hydraulic load of 737 gpm (24 hr) could be managed at Boe Ranch LAD, but no capacity would exist to			

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Revised Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
OPERATIONS scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Proposed Action Alternative 2C OPERATIONS Option 2, 737 gpm: During the LAD season days 1-120, up to 164 gpm (24 hr) treated adit water plus 579 gpm (24 hr) stored pond water is applied at Boe Ranch LAD at agronomic rates, and 573 gpm (24 hr) is disposed at the East Boulder Mine percolation pond. The remainder of the year (days 121-365), 283 gpm (24 hr) treated adit water can be routed to the Boe Ranch LAD storage pond and up to 454 gpm (24 hr) would be disposed of at the East Boulder Mine percolation pond.

	ontonia	
Nitrogen load East Boulder Mine, Ibs/day	30	2.2 to 2.7
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water below East Boulder Mine, µmhos/cm	1,000	858 to 866
TDS in East Boulder River below East Boulder Mine, mg/L		224 to 236
Boe Ranch LAD		
Nitrogen concentration in ground water below Boe Ranch, mg/L	7.5	0.1
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)	1	0.1
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1	0.1
EC in ground water below Boe Ranch, µmhos/cm	2,500	1,103
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)		425
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)		318

Revised Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
OPERATIONS scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Agency-Mitigated Alternative 3C OPERATIONS Option 1, 737 gpm: To operationally address the hydraulic volume of 737 gpm adit water and dewater the Boe Ranch LAD storage pond annually, only 284 gpm (24 hr) treated adit water with 579 gpm (24 hr) Boe Ranch LAD stored waters could be land applied at Boe Ranch LAD with 7 pivots operating on 166 acres at greater than agronomic rates as is done at Hertzler Ranch LAD. The remaining 453 gpm (24 hr) adit water must be managed seasonally at the East Boulder Mine LAD areas (293 gpm 24 hr summer rate, 205 gpm 24 hr winter rate) and percolation pond (160 gpm 24-hr summer rate, 248 gpm 24-hr winter rate).

OPERATIONS scenarios		Alternative 1C	Alternative 2C	Alternative 3C
Boe Ranch 150 gpm		No Action	Dranaged Astion	Agonov Mitigated
TDS in East Boulder River below Boe Ranch, mg/L				328
EC in ground water below Boe Ranch, µmhos/cm summer	2,500			1,070
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1			0.1
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)	1			0.2
Nitrogen concentration in ground water below Boe Ranch, mg/L summer	7.5			0.3
Boe Ranch LAD				
TDS in East Boulder River below East Boulder Mine, mg/L				323
EC in ground water below East Boulder Mine, µmhos/cm	1,000			904 to 950
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1			meets MPDES Nitrogen load
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5			meets MPDES Nitrogen load
Nitrogen load East Boulder Mine, Ibs/day	30			0.8 to 2.2
East Boulder Mine	criteria			

No Action Alternative 1C, 150 gpm: the Boe Ranch LAD system is not constructed. There would be no effect from LAD at the Boe Ranch. Not Revised.

Boe Ranch 150 gpm	No Action	Proposed Action	Agency-Mitigated
OPERATIONS scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Proposed Action Alternative 2C OPERATIONS Option 2, 150 gpm: During the LAD season days 1-120, up to 150 gpm (24 hr) treated adit water plus 301 gpm (24 hr) stored pond water would be applied at Boe Ranch LAD at agronomic rates. No water would be disposed at the East Boulder Mine percolation pond. The remainder of the year (days 121-365), 150 gpm (24 hr) treated adit water would be routed to the Boe Ranch LAD storage pond. The capacity of the Boe Ranch LAD storage pond would be adequate to store eight months of treated adit water (52 MG).

days 1-120 East Boulder Mine		no disposal at the East Boulder Mine days 1-120
LAD season days 1-120 Boe Ranch LAD		
Nitrogen concentration in ground water below Boe Ranch, mg/L	7.5	0.1
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)	1	0.1
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1	0.1
EC in ground water below Boe Ranch, μmhos/cm	2,500	1,072
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)		432
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)		328
Days 121-365 Boe Ranch LAD		adit water stored; no disposal occurs

Revised Boe Ranch 150 gpm	No Action	Proposed Action	Agency-Mitigated
OPERATIONS scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Agency-Mitigated Alternative 3C OPERATIONS Option 1, 150 gpm: During the LAD season days 1-120, up to 150 gpm (24 hr) treated adit water plus 301 gpm (24 hr) stored pond water would be applied at Boe Ranch LAD at greater than agronomic rates. No water would be disposed at the East Boulder Mine percolation pond. The remainder of the year (days 121-365), 150 gpm (24 hr) treated adit water would be routed to the Boe Ranch LAD storage pond. The capacity of the Boe Ranch LAD storage pond would be adequate to store eight months of treated adit water (52 MG).

days 1-365 East Boulder Mine LAD season days 1-120 Boe Ranch LAD		no disposal at the East Boulder Mine
Nitrogen load East Boulder Mine, Ibs/day	30	meets MPDES Nitrogen load
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1	0.1
EC in ground water below Boe Ranch, µmhos/cm summer	2,500	1,070
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)		432
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)		328
days 121-365 water storage occurs at the Boe Ranch		no disposal at the Boe Ranch LAD days 121-365

Revised Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1C	Alternative 2C	Alternative 3C

No Action Alternative 1C Option 1, 737 gpm: The Boe Ranch LAD system is not built and this analysis assumes that LAD areas 2, 3-Upper, and 4 have been built to manage water at the East Boulder Mine. The East Boulder tailings waters are evaporated over the tailings mass. The 737 gpm (24 hr) treated adit water is land applied at LAD areas 2, 3-Upper, 4, and 6 at East Boulder Mine. Summer and winter disposal scenarios were evaluated separately. The results of this analysis are equivalent to the No Action Alternative 1B, Option 1, 737 gpm. No time frame was given for closure.

Revised Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Proposed Action Alternative 2C Option 1, 737 gpm: The Boe Ranch LAD system is built. The East Boulder tailings impoundment would be dewatered at 263 gpm (24 hr) and treated with 737 gpm (24 hr) adit water through the BTS/Anox system. Based on the hydraulic load calculations, only 743 gpm (24 hr) can be disposed of at the Boe Ranch LAD. During the LAD season, days 1-120, up to 164 gpm (24 hr) of treated adit and tailings waters plus 579 gpm (24 hr) stored pond water would be applied at the Boe Ranch LAD at agronomic rates. The remaining 833 gpm (24 hr) would be disposed at the East Boulder Mine (293 gpm would be routed to LAD Area 6, and 540 gpm would be routed to the percolation pond.) For the remainder of closure (days 121-365), 737 gpm (24 hr) treated adit water would be disposed at the East Boulder Mine criteria

Last bounder mille	Chicha	
Nitrogen load East Boulder Mine, Ibs/day	30	3.5 to 15.6
Closure Nitrogen load to ground water, lbs/12-mos		3,635
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water below East Boulder Mine, µmhos/cm	1,000	655 to 830
TDS in East Boulder River below East Boulder Mine, mg/L		184 to 242
Boe Ranch LAD		
Nitrogen concentration in ground water below Boe Ranch, mg/L summer	7.5	0.1
Closure Nitrogen load to ground water, lbs/12-mos		1,391
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)	1	0.1
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1	0.1
EC in ground water below Boe Ranch, µmhos/cm summer	2,500	1,088
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)		421
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)		316

Revised Boe Ranch 737 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Agency-Mitigated Alternative 3C, Option 1, 737 gpm: At closure, SMC would treat 737 gpm adit water and 263 gpm tailings waters in the BTS. The closure time frame would be 18 months. Days 1-120: SMC would maximize disposal of 284 gpm treated adit and tailings waters with 579 gpm (24 hr) stored waters at the Boe Ranch LAD area at greater than agronomic rates. SMC would dispose of the remaining 716 gpm at the East Boulder Mine. LAD Area 6 would receive 293 gpm and the excess 423 gpm would be routed to the East Boulder Mine percolation pond during the first 120 day summer LAD season in the 18-month closure period.

Days 121-365: After day 120, the tailings impoundment would be closed and only 737 gpm of treated adit water would need disposal during the rest of the 18-month closure period. From days 121-365, up to 284 gpm would be routed to the Boe Ranch LAD storage pond, and 453 gpm would be disposed at the East Boulder Mine percolation pond.

Days 366-548: During the second year 120 day LAD season, 284 gpm would be routed and disposed at greater than agronomic rates with 579 gpm stored waters in the Boe Ranch LAD storage pond. After the second year LAD season, all 737 gpm of treated adit water would be disposed at the East Boulder Mine percolation pond.

East Boulder Mine	criteria			
Nitrogen load East Boulder Mine, Ibs/day	30			2.2 to 4.9
Total Nitrogen load to ground water at East Boulder Mine during closure, lbs/18 mos				2,330
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5			meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1			meets MPDES Nitrogen load
EC in ground water below East Boulder Mine, µmhos/cm	1,000			867 to 1,063
TDS in East Boulder River below East Boulder Mine, mg/L				207 to 268
Boe Ranch LAD				
Nitrogen concentration in ground water below Boe Ranch, mg/L summer	7.5			0.1 to 0.3
Total Nitrogen load to ground water at Boe Ranch LAD during closure, days 1-486				604
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)	1			0.1 to 0.2
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1			0.1
EC in ground water below Boe Ranch, µmhos/cm summer	2,500			1,062 to 1,083
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)				426 to 432
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)				323 to 327
Boe Ranch 150 gpm CLOSURE scenarios		No Action Alternative 1C	Proposed Action Alternative 2C	Agency-Mitigated Alternative 3C

No Action Alternative 1C Option 1, 150 gpm: The Boe Ranch LAD system is not built and this analysis assumes that East Boulder Mine LAD areas 2, 3-Upper, and 4 have not been built at the East Boulder Mine. The East Boulder tailings waters are evaporated over the tailings mass. The 150 gpm (24 hr) treated adit water is land applied at LAD Area 6 at East Boulder Mine. Summer and winter disposal scenarios were evaluated separately. The results of this analysis are equivalent to the No Action Alternative 1B, Option 1, 150 gpm. No time frame was given for closure. Not revised.

Revised Boe Ranch 150 gpm CLOSURE scenarios		No Action Alternative 1C	Proposed Action Alternative 2C	Agency-Mitigated Alternative 3C
Ranch LAD storage pond. The 436 gpm (24 hr) mixed, treated adit and tailings Ranch LAD at agronomic rates 743 gpm (24 hr rate). Days 121-365: During th percolation pond.	waters would mi we rest of the 12	water would be mixed a ix with 52 MG of treated s ?-month closure period, th	tored water in the LAD storage j e 150 gpm (24 hr) would be ro	bond, then land applied at Boe uted to the East Boulder Mine
days 1-120 East Boulder Mine			no disposal at the East Boulder Mine	
LAD season days 1-120 Boe Ranch LAD				
Nitrogen concentration in ground water below Boe Ranch, mg/L	7.5		0.1	
Total Nitrogen load to ground water at Boe Ranch LAD during closure, days 1- 120			1,391	
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)	1		0.1	
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)	1		0.1	
EC in ground water below Boe Ranch, µmhos/cm	2,500		1,088	
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)			421	
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)			316	
days 121-365 East Boulder Mine				
Nitrogen load East Boulder Mine, Ibs/day	30		0.7 to 7.3	
Total Nitrogen load to ground water at Boe Ranch LAD during closure, days 121- 365			916	
Nitrogen concentration in ground water below East Boulder Mine, mg/L	7.5		meets MPDES Nitrogen load	
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1		meets MPDES Nitrogen load	
EC in ground water below East Boulder Mine, µmhos/cm	1,000		408 to 599	
TDS in East Boulder River below East Boulder Mine, mg/L			150 to 238	

Revised Boe Ranch 150 gpm	No Action	Proposed Action	Agency-Mitigated
CLOSURE scenarios	Alternative 1C	Alternative 2C	Alternative 3C

Agency-Mitigated Alternative 3C, Option 1, 150 gpm: SMC would treat 436 gpm (150 gpm adit water and 350 gpm of tailings waters) at closure to empty the East Boulder Mine tailings impoundment. The Boe Ranch LAD storage pond would contain 52 MG of treated adit waters on the first day of the 120-day LAD season. SMC would land apply water for disposal at greater than agronomic rates. After the first 120-day LAD season, 150 gpm of treated adit water would be routed to the Boe Ranch LAD storage pond for disposal during the second LAD season in the 18-month closure period. The 150 gpm of treated adit water would be disposed at the East Boulder Mine days 487 to 548 of the 18-month closure period.

days 1-120 East Boulder Mine	criteria	no disposal at the East
LAD season days 1-120 Boe Ranch LAD		
Nitrogen concentration in ground water below Boe Ranch, mg/L summer	7.5	0.5
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (2.0 cfs	1	0.3
Nitrogen concentration in East Boulder River below Boe Ranch, mg/L (5.0 cfs	1	0.2
EC in ground water below Boe Ranch, µmhos/cm summer	2,500	1,190
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)		466
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)		344
days 121-365 East Boulder Mine		no disposal at the East Boulder Mine
Second year LAD season days 366-486 Boe Ranch LAD		
Nitrogen concentration in ground water below Boe Ranch, mg/L summer	7.5	0.5
EC in ground water below Boe Ranch, µmhos/cm summer	2,500	796
TDS in East Boulder River below Boe Ranch, mg/L (2.0 cfs flow)		291
TDS in East Boulder River below Boe Ranch, mg/L (5.0 cfs flow)		238
days 366-548 East Boulder Mine		
Nitrogen load East Boulder Mine, Ibs/day	7.5	0.7
Total Nitrogen load to ground water at East Boulder Mine during closure, days 1- 548		45
Nitrogen concentration in ground water below East Boulder Mine, mg/L	1	meets MPDES Nitrogen load
Nitrogen concentration in East Boulder River below East Boulder Mine, mg/L	1	meets MPDES Nitrogen load
EC in ground water below East Boulder Mine, µmhos/cm	1,000	922
TDS in East Boulder River below East Boulder Mine, mg/L		378

Note: These concentrations are projected values based on best available data. TDS Total Dissolved Solids; EC Electrical Conductivity; MG Million gallons

2012 Stillwater Mine Water Management Plan Final EIS Formatting Key for the *Revised* Spreadsheet Analyses

What has changed for the FEIS

- The cell values that were revised are highlighted in mauve.
- Anchor cell values are highlighted in green and minor adjustments in the calculations were made so that these values are used in subsequent calculations.
- Redundant listings of input data have been removed and calculations adjusted accordingly to reduce the length of the spreadsheets.
- Revisions to text other than corrections of typographical errors are indicated in a navy blue font.
- Updated data/input values with citations are listed in navy blue font.
- Values that were revised as a result of comment include
 - o Supernatant volumes
 - o Nitrogen concentration of treated adit and tailings waters
 - Updated ambient concentrations of nitrogen and salts in ground water to better reflect current operating conditions
 - Average concentrations of adit and tailings waters recalculated to consider the last three years of data (2009 to 2011)

Electronic Microsoft Excel[™] spreadsheets contain the formulas used to make the calculations for this environmental analysis. The pdf files included in this document do not contain the formulas. Every effort has been made to minimize error. For a summary of these results, please see the *Revised* Summary of Water Quality by Alternative Table, also found in Appendix E. This key will make the most sense if used by the reader while reviewing a printed or electronic spreadsheet.

- **Title:** The initial line shown in orange is the title of the spreadsheet. The spreadsheets are named by alternative and labeled "Nitrogen Calculations" for the analysis of total inorganic nitrogen or "Salts Calculations" for the analysis of salts. Two spreadsheets have been constructed for each alternative. All spreadsheets contain analyses of what the agencies considered reasonable, non-prescriptive options for the management of water at closure, and indicate whether the analysis is also applicable to operations or post-closure. Several options are listed on a given spreadsheet. Headers assist the reader in tracking which option is being evaluated.
- **Assumptions made:** Beneath the orange title box is a yellow box with blue text that describes the overarching assumptions for the calculations made in that spreadsheet. These overarching assumptions are consistent for each constituent (nitrogen or salts) and location (Stillwater Mine and Hertzler Ranch LAD system, East Boulder Mine, and Boe Ranch LAD System), regardless of the alternative.

- **Options analyzed:** The green boxes indicate which option has been analyzed for the calculations that follow. For some of the analyses, several options were evaluated. The options analyzed were not intended to be prescriptive, but are reasonable representations of the alternative. Often, there are multiple options possible for each alternative. The options analyzed provide a reasonable estimate of projected water quality and quantity impacts for the alternative, if chosen and implemented. In all options, the analysis is sequenced: first, the hydraulic capacity of the treatment and disposal systems is evaluated, then the nitrogen load/concentration or the salts as measured by electrical conductivity (ground water) and total dissolved solids (surface water).
- Adit water flow rate: Each spreadsheet analyzes the current operational and upper-most expected adit flow rate for each alternative. These are intended to give a range of potential water quality and quantity impacts.
- *Hydraulic and loading analyses:* The headers for each section are color-coded. The hydraulics analyses headers and conclusions are labeled pale blue, the loading analyses and results are pale green, the ground water headers and results are medium blue, and the surface water headers and results are aqua. As stated above, anchor cells are shown in green, and cell values that were changed are highlighted in mauve.
- Conclusions: Conclusions regarding the option analyzed are in yellow boxes. The adit flow rate analyzed is highlighted in purple. Red text is used where a hydraulic loading capacity or a contaminant standard or recommendation has been exceeded. Please note that for salts, the appropriate unit to determine compliance with ground water beneficial use standards is micromhos/centimeter (µmhos/cm) (electrical conductivity). Although both total dissolved solids and electrical conductivity values are calculated in the spreadsheets, the applicable projected concentration is highlighted in color.
- **Option analyzed:** Next to the headers for each section in grey boxes are descriptions of that portion of the option analyzed. Some options have been split into specific timeframes due to hydraulic or contaminant load sequencing.
- Input values and references: Below each of the headers are the specific input values used for that portion of the analysis. The values that were used in the calculations are listed in black text and have a descriptor. For the first analysis, and for subsequent analyses where space permits, a citation for the source of the data is listed to the right in blue text. In an effort to reduce the length of the spreadsheets, the citations for the data are not always located across from the value used, especially where there are several iterations of calculations. For the FEIS, input values are listed once in the spreadsheet and subsequent redundant values have been removed.
- Activity-specific flow rate: Both 12-hour and 24-hour flow rates were used, and are designated in the units column. This convention was necessary as some activities, such as adit flow and tailings impoundment dewatering rates, would occur over a 24-hour period, and other activities, such as land application, would occur over a 12-hour period. The volume calculations have been adjusted to reflect whether a 12-hour or 24-hour flow rate was used. For example, to calculate a volume based on a 12-hour rate, 720 minutes per day rate was used. To calculate a volume based on a 24-hour rate, 1,440 minutes per day rate was used. Similarly, loading calculations

use the conversion factor 0.012 for a 24-hour gallon per minute rate, while the same calculation for a 12-hour gallon per minute pumping rate uses the conversion factor 0.006.

- **Conversion factors:** Standard conversion factors (weight, volume, time, loading) have been used.
- **Significant figures:** Minimal digits were displayed in an effort to address concerns relating to the precision of these calculations and the degree of accuracy inherently attributed to numbers with expansive extensions to the right of the decimal point. While not strictly adhering to the rules of significant figures, care has been taken to display digits appropriate to the calculation made.
- **Plant uptake and snowmaking credits:** The vegetation uptake of nitrogen during land application of mine waste waters has been quantified during tests at the Hertzler Ranch LAD system and snowmaking at the East Boulder Mine, so factors based upon the results of those tests have been applied to the appropriate calculations.
- *Limitations:* Please note that these calculations are reasonable projections of changes that can be expected in ground and surface water quality from the disposal of waste waters from SMC's mines. While spreadsheet modeling is valuable to provide good predictions within ground and surface water systems, it does have some limitations. These limitations are most apparent under the following circumstances: when aquifers are highly heterogeneous, which causes differences in permeability and the behavior of ground water; when a three-dimensional approach is needed (these models are two-dimensional); or when the contaminant concentration changes (is attenuated) due to interactions with soil, microbes, or ground and surface water. These types of situations are more accurately represented by a complex (potentially three-dimensional) model. Spreadsheet models are best used in situations such as this analysis, where the salts and nitrogen are conservative (that is, they do not degrade or are otherwise attenuated in the ground water system), temporal relationships are generally known, and for simple ground water or stream flow mixing calculations. These spreadsheet models do not provide temporal estimates, so the agencies have relied upon trends in water quality monitoring data.

L.M.B.



Spreadsheet 1A Nitrogen: Revised Alternative 1A No Action Stillwater Mine and Hertzler Ranch Closure and Post-Closure Nitrogen Analyses

Per SMC 1994b, preferential disposal of adit waters is at the Stillwater Mine percolation ponds with the option to route to the Hertzler Ranch LAD for disposal. The calculations for these analyses have been made according to the regulatory requirements for surface and ground water mixing zones of the Montana Water Quality Act and Rules and Federal Clean Water Act. The Stillwater MPDES permit limit is for total nitrogen. No dilution from precipitation (recharge) was assumed. For the Hertzler Ranch LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer; no unsaturated zone was considered. To determine the concentration of total nitrogen in ground water, it was assumed that ground water in Zones 1 (Z₁), 2 (Z₂), and 4 (Z₄) flow into 3 (Z₃), then Z₃ flows into Zone 5 (Z₅) (see the Hertzler Ranch Ground Water Zones Figure). The subscript on input parameters for these calculations refers to the ground water zone, that is, k₁ refers to the hydraulic conductivity of Zone 1 (Z₁), k₂ refers to the hydraulic conductivity of Zone 2 (Z₂) etc. Z₁ is downgradient of the assumed LAD Storage Pond liner leak; Z₂ is the Upper LAD Area; Z₃ is the Lower LAD Area; Z₄ is downgradient of the assumed Hertzler Ranch tailings impoundment liner leak; Z₅ is downgradient of all contributing areas. If treated adit water is routed to Hertzler Ranch, water is routed to the LAD storage pond then to LAD pivots during closure. The existing volume of treated adit water in the LAD storage pond at closure would be 105 MG. Tailings waters for each impoundment would be evaporated over the tailings mass in this alternative and would not discharge to ground water. The concentration of treated adit water is based on historical nitrogen loading and will vary with flow rate. This spreadsheet has been revised to reflect changes in volumes and adit flow rates. Changes in text and input values are in blue font and orange highlight.

Closure: No Action Alternative 1A, Option 1, 2,020 gpm: Tailings waters would be evaporated over the tailings mass. Disposal of 370 gpm of untreated east side adit water would be at the Stillwater Mine percolation ponds. Disposal of 1,650 gpm treated west side adit water and 105 million gallons (MG) of Hertzler Ranch LAD storage pond treated adit water would be at Hertzler Ranch LAD area. The closure timeframe was not specified.

	concentration of east-side adit water at closure	0.2 mg/L	0.9 lbs/day	Load to ground water from percolation of
	east-side adit flow rate at closure	370 gpm (24 hr)	1,650 gpm (24 hr)	west-side adit flow rate at closure
			4.1 mg/L	treated concentration of adit water from
lydrau	lic Input Parameters for Hertzler Ranch Ground Water Calculations			Source of Data
	depth of aquifer, D	15 ft		allowed by 17.30.517(d)
	hydraulic conductivity, \mathbf{k}_1 beneath Hertzler Ranch LAD Pond	25 ft/d		from Hertzler Tailings Impoundment Se
	hydraulic conductivity, $\mathbf{k_2}$ from upper Hertzler Ranch LAD	300 ft/d		from Hertzler Tailings Impoundment Se
	hydraulic conductivity, ${f k}_3$ and ${f k}_5$ from lower Hertzler Ranch LAD	600 ft/d		from Hertzler Tailings Impoundment Se
	hydraulic conductivity, ${f k}_4$ area beneath presumed tailings impoundment liner leakage			
		2 ft/d		from Hertzler Tailings Impoundment Se
	gradient, i	0.01		estimated, from Hertzler Tailings Impou
	width of source (Hertzler Ranch LAD storage pond liner leakage)	10 ft		assumed width based on point liner leal
	width of Hertzler Ranch LAD storage pond liner leakage mixing zone, \mathbf{W}_1	167 ft		width of source + (tan 5 * length) allowe
	angle of dispersion	0.0874887 tan 5°		allowed by ARM 17.30.517(d)
	length of presumed Hertzler Ranch LAD Storage Pond liner leakage area, ${\sf L}_1$	1,800 ft		from Hertzler Tailings Impoundment Se
	length upper Hertzler Ranch LAD, L_2	4,800 ft		from Hertzler Tailings Impoundment Se
	width of upper Hertzler Ranch LAD at P3 and P7	2,700 ft		personal communication R Weimer 3/17
	width of Upper Hertzler Ranch LAD mixing zone $\mathbf{W_2}$	3,120 ft		width of source + (tan 5 * length) allowe
	length of lower Hertzler Ranch LAD, L_3	5,200 ft		from Hertzler Tailings Impoundment Se
	width of Lower Hertzler Ranch LAD at P4	1,610 ft		personal communication R Weimer 3/17
	Width of Lower Hertzler Ranch LAD mixing zone $old W_3$	2,065 ft		width of source + (tan 5 * length) allowe
	Width of source (Hertzler Ranch tailings impoundment liner leakage)	10 ft		assumed width based on point liner leal
	width of mixing zone below Hertzler Ranch tailings impoundment liner leakage \mathbf{W}_4			
		124 ft		width of source + (tan 5 * length) allowe
	length of presumed Hertzler Ranch Tailings Impoundment liner leakage zone, L_4	4 000 #		formal landstan Tallin and land and descent Or
	width of mixing zone to Stillwater River $\mathbf{W}_{\mathbf{r}}$	1,300 ft		from Hertzler Tallings Impoundment Se
	length below zone to Stillwater River L.	2,215 ft		width of source + (tan 5 ^ length) allowe
	width below zone to Stillwater River	3,600 ft		from Hertzler Tailings Impoundment Se
	cross sectional area of aquifer beneath presumed Hertzler Ranch I AD storage pond	1,900 ft		from Hertzler Tailings Impoundment Se
	liner leakage, A ₁	2.512 ft ²		D * W, allowed by ARM 17.30.517(d)
	cross sectional area of aquifer beneath upper Hertzler Ranch LAD, ${f A_2}$	46.799 ft ²		D * W. allowed by ARM 17 30 517(d)
	cross sectional area of aquifer beneath lower Hertzler Ranch LAD, ${f A_3}$	30.974 ft^2		D * W allowed by ARM 17 30 517(d)
		50,0771		

disposal of east-side adit water at Stillwater Mine

SMC BTS data (2011)

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	DEQ 2012			
cross sectional area of aquifer beneath presumed Hertzler Ranch tailings impoundment liner leakage, ${\bf A}_{\!\!4}$	1,856 ft ²		D * W, allowed by ARM 17.30.517(d)	
cross sectional area of aquifer downgradient of all sources, ${f A_5}$	33,224 ft ²		D * W, allowed by ARM 17.30.517(d)	
Q₁=kiA , Ground water available for mixing in Zone 1; includes presumed Hertzler Ranch LAD storage pond liner leakage Q₁=kiA , Ground water available for mixing in Zone 2; beneath upper Hertzler Banch	628 ft ³ /d	628	calculation per Rule 17.30.517(d)	
LAD	140,398 ft ³ /d	140,398	calculation per Rule 17.30.517(d)	
Q₃=kiA, Ground water available for mixing in Zone 3, beneath lower Hertzler Ranch	185,845 ft ³ /d	185,845	calculation per Rule 17.30.517(d)	
Q₄=kiA, Ground Water available for mixing in Zone 4, beneath presumed tailings impoundment liner leakage	37 ft ³ /d	37	calculation per Rule 17.30.517(d)	
Q₅=kiA, Ground Water available for mixing in zone 5, downgradient of all sources to Stillwater River	199,346 ft ³ /d	199,346	calculation per Rule 17.30.517(d)	
Hydraulic Loading to Hertzler Ranch LAD: all water disposed in this alternative was in the	Hertzler Ranch LAD St	orage Pond over the winte	er and is treated adit water	
Hertzler Ranch LAD Storage Pond volume	105 MG	1,650 gpm (24 h	west side adit flow rate entering LAD s	

rate to dewater Hertzler Ranch LAD storage pond in 120 days	1,157 gpm (12 hr)	3,700 gpm (12 hr)	application rate; operational max total is
days to dewater the Hertzler Ranch LAD storage pond at remaining LAD capacity	365 days	1,850 gpm (24 hr)	24 hour rate of application discharged f

With an adit flow rate of 2,020 gpm plus stored LAD waters, the hydraulic load is greater than the LAD design flow to LAD in one 120-day season; these flows cannot be managed solely at Hertzler Ranch. To dispose of this hydraulic load at closure, other options would have to be implemented, such as disposing of some of the treated waters at the Stillwater Mine percolation ponds or extending the time frame for closure. No Action Alternative 1A, Option 2, 2,020 gpm: Tailings waters would be evaporated over the tailings mass. Disposal of 2,020 gpm (370 gpm of untreated east side and 1,650 gpm of treated west side) adit water would be at the Stillwater Mine percolation ponds. Disposal of 105 MG of Hertzler Ranch LAD storage pond treated adit water would be at the Hertzler Ranch LAD area. The closure timeframe was not specified.

Appendix E

Ground water nitrogen concentrations at Hertzler Ranch LAD	The calculations in this section are made for the treated adit water stored in the Herr application rate		
Ground Water nitrogen concentration area Z_1 (below presumed Hertzler Ranch LAD storage pond liner leak), \textbf{C}_1	1.1 mg/L	nitrogen concentration for Ground Wate	
Ground Water nitrogen concentration area Z_2 (below upper Hertzler Ranch LAD), $\boldsymbol{C_2}$	0.7 mg/L	nitrogen concentration for Ground Wate	
Ground Water nitrogen concentration area Z_4 (below presumed Hertzler Ranch tailings impoundment liner leak), $\bm{C_4}$	1.0 mg/L	nitrogen concentration for Ground Wate	
Ground Water nitrogen concentration in Z_3 at HMW-10 from Z_1 , Z_2 , Z_3 , Z_4 (downgradient of all sources to Stillwater River), C_3			
	0.6 mg/L	nitrogen concentration for Ground Wate	
nitrogen concentration in ground water at Z_5 from upgradient sources (Z_1 , Z_2 , Z_3 , Z_4), C_5	0.5 mg/L	- nitrogen concentration in ground water j Hertzler Ranch LAD application rate	
The concentration of total nitrogen in ground water below the Hertzler Ranch LAD meets I	DEQ-7 ground water criteri	a of 10 mg/L.	

storage pond

is 2,750 gpm based on maximum design for pivots from Hertzler Ranch LAD storage pond

Ranch LAD storage pond, dewatered at the maximum LAD

er zone Z₁

er zone Z_2

er zone Z_4

er zone Z₃ at TN compliance point HMW-10

just prior to discharge into the Stillwater River at 2,750 gpm

Appendix E DEQ 2012

Surface water nitrogen concentrations in the Stillwater River below Hertzler Ranch LAD	The calculations in this section are made for the treated adit water stored in the Hertzler application rate for one LAD season		
receiving streamflow, Q _s	<u>,</u>		7Q10 at mine site 31.2 cfs; the actual c
receiving stream ambient total nitrogen concentration, $\mathbf{C}_{\mathbf{s}}$	2,695,680 ft ³ /d	31.2 cfs	nigner streamflow median ambient total nitrogen concentra the MPDES permit for Stillwater Mine; a
	0.4 mg/L		
discharge volume through aquifer, \mathbf{Q}_{d}	806,265 ft ³ /d	9.3 cfs	
discharge concentration to Stillwater River, \mathbf{C}_{d}	0.5 mg/L		
Stillwater River total nitrogen concentration below Hertzler Ranch LAD			
	0.4 mg/L		
The concentration of total nitrogen in surface water below the Hertzler Ranch LAD is less	than 1.0 mg/L		
Nitrogen Loading calculations for Hertzler Ranch LAD and Stillwater Mine			
total nitrogen load disposed at Hertzler Ranch LAD from stored treated adit waters	3,590 lbs/yr		
contribution of adit water to Stillwater River nitrogen load	81 lbs/day		
Waste Rock Dump contribution			Please see LMB Metals technical me
total nitrogen load at Stillwater Mine	81 lbs/day		no water quality implications; discharge
The total nitrogen load at the Stillwater Mine is less than the MPDES permit limit of 100 lb	s/day.		
	-		
total TN load disposed at Hertzler Ranch LAD from stored treated adit waters	3.590 lbs/vr		
	.,,		
No Action Alternative 1A Option 1, 1,302 gpm: Tailings waters would be evaporated over	the tailings mass. Dispose	al of 370 gpm untreated e	east side adit water to the Stillwater Min
Too we of treated west side adit water stored in the Hertzler Ranch LAD storage pond wo	uid be at the Hertzler Rand	in LAD area. The closure	timeirane was not specified.
Hydraulic Loading to Hertzler Ranch LAD: all water disposed in this alternative was in the	Hertzler Ranch LAD Stora	ge Pond over the winter	and is treated adit water
volume of water in Hertzler Ranch LAD storage pond prior to closure	105 MG	370 gpm (24 hr)	east side adit waters
rate to dewater Hertzler Ranch LAD storage pond in 120 days	608 gpm (24 hr)	1 215 gpm (12 hr)	rate to dewater 105 MG Hertzler Ranch
west side adit flow rate	932 gpm (24 hr)	1,210 gpm (12 hr)	west side adit flow rate (to compare with
rate of LAD at Hertzler Ranch	1 850 gpm (24 hr)	3 700 gpm (12 hr)	rate of LAD at Hertzler Panch
rate to dewater Hertzler Ranch LAD storage pond at full capacity of LAD	918 gpm (24 m)	1 836 gpm (12 hr)	
number of days to dewater Hertzler Ranch LAD storage pond	310 gpiii (24 III)	1,000 ypm (12 m)	EACESS available LAD capacity to dewal
The hydraulic load of 022 mm (24 hr) adit water plus 049 mm (24 hr) Herteler Bench I AD	is udys	dianood of at Hart-lar	Panah LAD

The hydraulic load of 932 gpm (24 hr) adit water plus 918 gpm (24 hr) Hertzler Ranch LAD storage pond water can be disposed of at Hertzler Ranch LAD

4.1 mg/L

projected concentration of adit water based on BTS treatment system (2011)

Ranch LAD storage pond, dewatered at the maximum LAD

oncentration at Hertzler Ranch SMC-13 would be less due to

ration at SMC-12A 1995-2008 SMC monitoring data, based on ambient total inorganic nitrogen is 0.14 mg/L

mo in Appendix E for discussion. meets MPDES permit 100 lbs/day nitrogen limit

e east side percolation ponds. Disposal of 932 gpm and

h LAD Storage pond in 120 days th LAD rate)

ter Hertzler Ranch LAD storage pond (12 hr rate)

Appendix E DEQ 2012

Hydraulic Input Parameters for Hertzler Ranch Ground Water Calculations	Hydraulic Loading to Hertzler Ranch LAD: 105 MG was in the Hertzler Ranch water plus 932 gpm treated adit water		
depth of aquifer, D	15 ft	allowed by 17.30.517(d)	
hydraulic conductivity, k ₁ beneath LAD Pond	25 ft/d	from Hertzler Tailings Impoundment Se	
hydraulic conductivity, ${f k}_2$ from upper LAD	300 ft/d	from Hertzler Tailings Impoundment Se	
hydraulic conductivity, ${f k}_3$ and ${f k}_5$ from lower LAD	600 ft/d	from Hertzler Tailings Impoundment Se	
hydraulic conductivity, ${f k}_4$ area beneath presumed tailings impoundment liner leaka	ge		
	2 ft/d	from Hertzler Tailings Impoundment Se	
gradient, i	0.01	estimated, from Hertzler Tailings Impou	
width of source (presumed Hertzler Ranch LAD storage pond liner leakage)	10 ft	assumed width based on point liner leal	
width of Hertzler Ranch LAD storage pond liner leakage mixing zone, \mathbf{W}_{1}	167 ft	width of source + (tan 5 * length) allowe	
angle of dispersion	0.0874887 tan 5°	allowed by ARM 17.30.517(d)	
length of presumed Hertzler Ranch LAD Storage Pond liner leakage area, ${\sf L}_1$	1,800 ft	from Hertzler Tailings Impoundment Se	
length upper Hertzler Ranch LAD, L_2	4,800 ft	from Hertzler Tailings Impoundment Se	
width of upper Hertzler Ranch LAD at P3	1,749 ft	personal communication R Weimer 3/17	
width of Upper Hertzler Ranch LAD mixing zone $\mathbf{W_2}$	2,169 ft	width of source + (tan 5 * length) allowe	
length of lower Hertzler Ranch LAD, L_3	5,200 ft	from Hertzler Tailings Impoundment Se	
width of Lower Hertzler Ranch LAD at P4	1,610 ft	personal communication R Weimer 3/17	
Width of Lower Hertzler Ranch LAD mixing zone \mathbf{W}_3	2,065 ft	width of source + (tan 5 * length) allowe	
Width of source (Hertzler Ranch tailings impoundment liner leakage)	10 ft	assumed width based on point liner leal	
width of mixing zone below Hertzler Ranch tailings impoundment liner leakage \mathbf{W}_4			
	124 ft	width of source + (tan 5 * length) allowe	
length of presumed Hertzler Ranch Tailings Impoundment liner leakage zone, ${\sf L}_4$			
width of mixing zone to Stillwater Diver W	1,300 ft	from Hertzler Tailings Impoundment Se	
width of mixing zone to Stillwater River W_5	2,215 ft	width of source + (tan 5 * length) allowe	
length below zone to Stillwater River, L_5	3,600 ft	from Hertzler Tailings Impoundment Se	
width below zone to Stillwater River	1,900 ft	from Hertzler Tailings Impoundment Se	
cross sectional area of aquiter beneath presumed Hertzler Ranch LAD storage pol			
cross sectional area of aquifer beneath upper Hertzler Ranch I AD. A	2,512 ft	D * W, allowed by ARW 17.30.517(d)	
cross sectional area of aquifer beneath lower Hertzler Ranch I AD	$32,534 \text{ ft}^2$	D * W, allowed by ARW 17.30.517(d)	
cross sectional area of aquifer beneath presumed Hertzler Ranch tailings	30,974 ll		
impoundment liner leakage, A_4	1.856 ft^2	D * W. allowed by ARM 17 30 517(d)	
cross sectional area of aquifer downgradient of all sources, ${f A}_{\! 5}$	33 224 ft ²	D * W. allowed by ARM 17 30 517(d)	
Q₁=kiA , Ground Water available for mixing in Zone 1 beneath presumed Hertzler	00,221 1		
Ranch LAD storage pond liner leakage	628 ft ³ /d	calculation per Rule 17.30.517(d)	

LAD Storage Pond over the winter and is treated adit

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	Q₂=kiA, Ground Water available for mixing in Zone 2 beneath upper Hertzler Ranch LAD	140.398 ft ³ /d		calculation per Rule 17.30.517(d)
	Q₃=kiA , Ground Water available for mixing in Zone 3 beneath lower Hertzler Ranch			
	LAD O =kiA . Ground Water available for mixing in Zone 4 beneath presumed tailings	185,845 ft ³ /d		calculation per Rule 17.30.517(d)
	Q_4 -KA, Ground Water available for mixing in Zone 5 downgradient of all courses to Q_4 -KA. Ground Water available for mixing in Zone 5 downgradient of all courses to	37 ft ³ /d		calculation per Rule 17.30.517(d)
	Stillwater River	199,346 ft ³ /d		calculation per Rule 17.30.517(d)
	Hertzler Ranch LAD Storage Pond Volume	105 MC		
	rate to dewater Hertzler Ranch LAD storage pond in 120 days	1.215 gpm (12 hr)	4.1 mg/l	concentration of Hertzler Ranch I AD po
	maximum Hertzler Ranch LAD Pond volume	14.037.433 ft ³		
Nitroge	n Concentration Input parameters and assumptions for calculations at Hertzler Rai	nch		
	concentration of nitrogen in ambient ground water at Hertzler Ranch, ${f C}_{f A}$	0.2 mg/L		SMC operational monitoring data
	concentration of nitrogen in Hertzler Ranch Tailings impoundment liner leakage, ${f C_4}$	0		
		1.1 mg/L	2,225 gpm (12 hr)	12 hour application rate (720 min/day) o
	concentration of nitrogen in Hertzler Ranch LAD discharge post plant uptake (80% credit). Co. Co.	1.0 mg//	0.626 # ³ /d	P1; 100 gpm application rate in ft ³ /day (
	concentration of nitrogen in Hertzler Ranch LAD storage pond liner leakage. C ₁	T.2 mg/L	9,020 II /U	P2: 325 gpm application rate in ft^3/day (
		4.1 mg/L	31,283 ft ³ /d	
	volume upper Hertzler Ranch LAD Discharge; P1, P2, P3, P7; assume 30%			P3; 1,000 gpm application rate in ft ³ /day
	evaporates, V_2	149,920 ft ³ /d	96,257 ft ³ /d	2
	volume of Hertzler Ranch tailings impoundment liner leakage (1 gpm), V_4	193 ft ³ /d	62,567 ft ³ /d	P4; 650 gpm application rate in ft ³ /day (
	volume of Hertzler Ranch LAD Storage Pond liner leakage (1 gpm), V_1	193 ft ³ /d	60,160 ft ³ /d	P5; 625 gpm application rate in ft ³ /day (
	volume lower Hertzler Ranch LAD discharge: P4, P5, P6 assume 30% evaporates, V_2	400 700 ft ³ /J	40.054.63/1	P6; 200 gpm application rate in ft ³ /day (
	total load of nitrogen disposed at Hertzler Ranch during closure	129,706 π /α	19,251 π /d	
		2 500 lbs / m	77 005 ft ³ /d	DZ: 000 some englisetien rete in # ³ /dec.
	application rate (720 min/day) of lower Hertzler Ranch LAD discharge	3,590 IDS./yr	77,005 π /d	P7; 800 gpm application rate in ft /day
Ground	Water concentrations at Hertzler Ranch	1,475 gpm (12 m)	Nitrogen Loading to Her	tzler Ranch LAD: all water disposed in
			Pond over the winter and	d is treated adit water
	Ground Water concentration area Z_1 (below presumed Hertzler Ranch LAD storage			
	pond liner leak), C ₁	1.1 mg/L		nitrogen concentration for Ground Wate
	Ground water concentration area Z_2 (below upper Hertzler Ranch LAD), C_2	0.7 mg/l		nitragon concentration for Ground Wate
	Ground Water concentration area Z_4 (below presumed Hertzler Ranch tailings	0.7 mg/L		Introgen concentration for Ground wate
	impoundment liner leak), C_4	1.0 mg/L		nitrogen concentration for Ground Wate
	Ground Water concentration in Z_3 at HMW-10 from Z_1 , Z_2 , Z_3 , Z_4 (downgradient	-		nitrogen concentration for Ground Wate
	of all sources to Stillwater River); C ₃	0.6 mg/L		Ranch LAD application rate 2,750 gpm
	concentration in ground water at $\bm{Z_5}$ from upgradient sources (Z1, Z2, Z3, Z4), $\bm{C_5}$	0.5 mg/L		nitrogen concentration in ground water Hertzler Ranch LAD application rate

The concentration of total nitrogen in ground water below the Hertzler Ranch LAD meets DEQ-7 ground water criteria of 10 mg/L.

ond post BTS

of upper Hertzler Ranch LAD discharge (2011) (2011) ay (2011) (2011) (2011) (2011) (2011)

this alternative was in the Hertzler Ranch LAD Storage

ter zone Z₁

ter zone Z₂

ter zone Z₄

ter zone Z₃ at nitrogen compliance point HMW-10; Hertzler

just prior to discharge into the Stillwater River at 2,750 gpm

Stillwater River nitrogen calculations below Hertzler Ranch LAD			Nitrogen Loading to Hertzler Ranch LAD: all water disposed in Pond over the winter and is treated adit water		
receiving streamflow, Q _s					
	3,628,800 ft ³ /d	42 cfs	7Q10 at mine site 31.2 cfs; actual conc.		
receiving stream ambient total nitrogen concentration, ${f C}_{{f s}}$			median ambient total nitrogen concentra		
	0.4 mg/L		the MPDES permit for Stillwater Mine; ar		
ground water discharge volume, \mathbf{Q}_{d}	806,266 ft ³ /d	9.3 cfs			
discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	0.5 mg/L				
Stillwater River Nitrogen concentration below Hertzler Ranch LAD					
	0.4 mg/L				
The concentration of total nitrogen in the Stillwater River below the Hertzler Ranch LAD	is less than 1.0 mg/L.				
Stillwater River Nitrogen loading at the Stillwater Mine		This nitrogen loadin the waste rock dum	ng is from the 370 gpm (24 hr) east side adit ps due to net evaporation; see LMB technic		
contribution of adit water to Stillwater River nitrogen load	0.9 lbs/dav				
Waste Rock Dump contribution, estimated (see Appendix E Metals Technical Mem	c)		Hertzler Ranch LAD EIS		
	0.0 lbs/day				
daily nitrogen load from adit water at Stillwater Mine			no water quality or quantity implications I		
	1 lbs/day	324 lbs/yr	nitrogen limit		
The nitrogen loading to the Stillwater River at the Stillwater Mine is less than the MPDE	6 permit total nitrogen load	l limit of 100 lbs/day.			

POST CLOSURE Total Nitrogen concentrations in surface and ground water at Stillwater Mine, 2,020 gpm adit water

2,020 gpm adit water: Based on the Nitrogen Decline Curve (see revised technical memo in Appendix E), west-side adit water quality at the beginning of post-closure (assumed to be subsequent to ramping down of production for voluntary closure, or, in the case of unplanned closure, the mine would have been placed on care and maintenance as a result of financial difficulty) is anticipated to be between 11 and 18 mg/L. Total Nitrogen. East-side adit water quality is assumed to be at non-detectable concentrations. Analysis assumes all adit water is percolated at the East-Side and Stillwater Valley Ranch percolation ponds, or discharged directly to the Stillwater River.

post closure nitrogen higher expected concentration of untreated west side adit

post closure nitrogen higher expected concentration of untreated west side adit			post closure nitrogen lower expected of
water, C _{WPC}	18.0 mg/L	11.0 mg/L	
post closure west side adit flow rate	1,650 gpm (24 hr)	370 gpm (24 hr)	post closure east side adit flow rate
post closure west side adit water flow rate	317,647 ft ³ /d	71,230 ft ³ /d	post closure east side adit flow rate
depth of aquifer, D	15 ft	0.01 mg/L	post closure total nitrogen concentration
hydraulic conductivity east side percolation ponds, k_{svR}	4076 ft/day		SMC MPDES Permit Renewal Informati
hydraulic conductivity east side percolation ponds, ${f k}_{E}$	539 ft/day		SMC MPDES Permit Renewal Informati
gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit calcu
length of mixing zone, L _{svR}	500 ft		2008 MPDES Permit page 3
width of mixing zone at downgradient extent, \mathbf{W}_{SVR}	507 ft		2008 MPDES Permit page 3
length of mixing zone, L _E	2,000 ft		2008 MPDES Permit page 4
width of mixing zone at downgradient extent, $\mathbf{W}_{\mathbf{E}}$	650 ft		2008 MPDES Permit page 4
cross sectional area of aquifer, A_{SVR}	7,605 ft		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_E	9,750 ft		D * W, allowed by 17.30.517(d)
Q _{SVR} =k _{SVR} iA _{SVR} , ground water available for mixing	185,988 ft ³ /d		calculation per 17.30.517(d); from mine
Q_E=k_EiA_E , ground water available for mixing	31,532 ft ³ /d		calculation per 17.30.517(d); from mine

this alternative was in the Hertzler Ranch LAD Storage

at Hertzler Ranch SMC-13 would be less; higher streamflow ation at SMC-12A 1995-2008 SMC monitoring data, based on ambient TN is 0.14 mg/L

t water flow. No nitrogen load has been documented from cal memo on Metals in Appendix E for further explanation

because the load is less than the MPDES 100 lbs/day

on of untreated east side adit water, **C**_{EPC} tion (Hydrometrics 1995) used for 2008 renewal tion (Hydrometrics 1995) used for 2008 renewal ulations penciled in Hydrometrics 1995

site 2008 MPDES permit mixing zones site 2008 MPDES permit mixing zones

POST CLOSURE nitrogen concentration in ground water at Stillwater Mine		projected total nitroge percolated at the Stillv	n concentration of ground water at MW-1 vater Mine post closure
1996-2008 MW-10A median concentration of TN in Stillwater Mine ground water, ${f C}_{A}$	0.1 mg/L	356 lbs/day	Nitrogen Load discharged via percolatior the 100 lbs/day nitrogen effluent limit at 7Q ₁₀ streamflow
upper range value of projected ground water concentration at end of Stillwater East Side Percolation Pond mixing zone prior to entering second mixing zone	10.9 mg/L	6.7 mg/L	lower range value of projected ground Percolation Pond mixing zone prior to
POST CLOSURE upper range value of ground water nitrogen concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone (Stillwater Mine)			POST CLOSURE lower range value of Valley Ranch Percolation Pond mixing
	9.5 mg/L	7.6 mg/L	

POST CLOSURE If 2,020 gpm untreated adit water were percolated at the Stillwater Mine, the concentration of Total Nitrogen in the ground water would not exceed the 10 mg/L DEQ-7 ground water standard at the end of the Stillwater Valley Ranch mixing zone.

receiving streamflow, Q _s	2,695,680 ft ³ /d	projected total nitrog at the Stillwater Mine	gen concentration in the Stillwater River if 2
receiving stream ambient total nitrogen concentration, ${f C}_{{f s}}$	0.3 mg/L	31.2 cfs	7Q10 at mine site 31.2 cfs
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	850,985 ft ³ /d	9.8 cfs	discharge volume of ground water in cu
ground water discharge concentration to Stillwater River, \boldsymbol{C}_{d}	9.5 mg/L		projected concentration of ground water
POST CLOSURE Stillwater River upper range value of nitrogen concentratio	n		POST CLOSURE Stillwater River low
at Stillwater mine from PERCOLATION of 2,020 gpm untreated adit water	2.5 ma/L	2.1 ma/L	Mine from PERCOLATION of 2,020 gp

POST CLOSURE If 2,020 gpm untreated adit water were percolated at the Stillwater Mine, the concentration of total nitrogen in the Stillwater River would exceed the 1 mg/L limit set by the MPDES permit for 7Q₁₀ streamflow. To meet the 1 mg/L limit in the Stillwater River at the 7Q₁₀, the concentration of 1,650 gpm untreated west side adit water must be 8 mg/L or less.

POST CLOSURE Stillwater River TN upper range concentration at Stillwater Mine from DIRECT DISCHARGE of 2,020 gpm untreated adit water			POST CLOSURE Stillwater River TN DISCHARGE of 2,020 gpm untreated
	2.1 mg/L	1.4 mg/L	

POST CLOSURE If 2,020 gpm untreated adit water were directly discharged into the Stillwater River at the mine at 7Q₁₀ streamflow, the concentration of total nitrogen in the Stillwater River would exceed the 1 mg/L limit set by the MPDES permit. To meet the 1 mg/L limit in the Stillwater River, the concentration of 1,650 gpm untreated west side adit water must be 6.5 mg/L or less.

POST CLOSURE Total Nitrogen concentrations in surface and ground water at Stillwater Mine, 1,302 gpm adit water 1,302 gpm adit water: Based on the Nitrogen Decline Curve (see revised technical memo in Appendix E), west-side adit water quality at the beginning of post-closure (assumed to be subsequent to ramping down of production for voluntary closure, or, in the case of unplanned closure, the mine having been placed on care and maintenance as a result of financial difficulty) is anticipated to be between 11 and 18 mg/L Total Nitrogen. East-side adit water quality is assumed to be at non-detectable concentrations. Analysis assumes all adit water is percolated at the East Side and Stillwater Valley Ranch percolation ponds, or discharged directly to the Stillwater River.

post closure nitrogen higher expected concentration of untreated west side adit water, \mathbf{C}_{WPC}	18.0 mg/L	11.0 mg/L	post closure nitrogen lower expected
post closure west side adit flow rate	932 gpm (24 hr)	370 gpm (24 hr)	post closure east side adit flow rate
post closure west side adit flow rate	179,422 ft ³ /d	71,230 ft ³ /d	post closure east side adit flow rate
depth of aquifer, D	15 ft	0.01 mg/L	post closure nitrogen concentration of
hydraulic conductivity east side percolation ponds, ${\bf k}_{SVR}$ hydraulic conductivity east side percolation ponds, ${\bf k}_E$	4,076 ft/day	201 lbs/day	Nitrogen Load discharged via percolat the 100 lbs/day nitrogen effluent lim at 7Q ₁₀ streamflow Nitrogen Load discharged via percolat the 100 lbs/day nitrogen effluent lim
	539 ft/day	123 lbs/day	at 7Q ₁₀ streamflow
gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit calc
length of mixing zone, L _{SVR}	500 ft		2008 MPDES Permit page 3
width of mixing zone at downgradient extent, W_{SVR}	507 ft		2008 MPDES Permit page 3
length of mixing zone, L _E	2,000 ft		2008 MPDES Permit page 4
width of mixing zone at downgradient extent, ${f W}_{E}$	650 ft		2008 MPDES Permit page 4

7A if 1,650 gpm untreated west side adit water were

on for 2,020 gpm 18 mg/L nitrogen adit water would exceed t set in the MPDES permit to prevent nuisance aquatic life

ad water concentration at end of Stillwater East Side to entering second mixing zone

of ground water nitrogen concentration at end of Stillwater ag zone (Stillwater Mine)

2,020 gpm untreated west side adit water were percolated

ibic feet per second

r just prior to discharge

er range value of nitrogen concentration at Stillwater om untreated adit water

lower range concentration at Stillwater Mine from DIRECT adit water

concentration of untreated west side adit water, $\boldsymbol{C}_{\text{WPC}}$

untreated east side adit water, CEPC

tion for 1,302 gpm 18 mg/L nitrogen adit water would exceed nit set in the MPDES permit to prevent nuisance aquatic life

tion for 1,302 gpm 11 mg/L nitrogen adit water would exceed nit set in the MPDES permit to prevent nuisance aquatic life

culations penciled in Hydrometrics 1995

cross sectional area of aquifer, AsvR	7,605 ft		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A _E	9,750 ft		D * W, allowed by 17.30.517(d)
Q _{SVR} =k _{SVR} iA _{SVR} , ground water available for mixing	185,988 ft ³ /d		calculation per 17.30.517(d); from mine si
Q_E=k_EiA_E , ground water available for mixing	31,532 ft ³ /d		calculation per 17.30.517(d); from mine si
POST CLOSURE nitrogen concentration in ground water at Stillwater Mine		1,302 gpm untreated	west side adit water were percolated at the
projected ground water concentration at end of Stillwater East Side Percolation Pond mixing zone	11.5 ma/L	0.1 ma/L	1996-2008 MW-10A median concentratio
POST CLOSURE ground water upper range projected concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone (Stillwater Mine) percolation of 1,302 gpm adit water	6.9 ma/l	4.3 ma/l	POST CLOSURE ground waterlower ra Ranch Percolation Pond mixing zone (
receiving streamflow, Q _s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 31.2 cfs
receiving stream ambient TN concentration, $\mathbf{C}_{\mathbf{s}}$	0.3 mg/L		median ambient total nitrogen concentrati
ground water discharge volume, \mathbf{Q}_{d}	468,172 ft ³ /d	5.4 cfs	ground water discharge volume in cubic for
ground water discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	6.9 mg/L		projected concentration of ground water ju
POST CLOSURE Stillwater River 7Q ₁₀ upper range value of nitrogen concentration at Stillwater Mine from PERCOLATION of 1,302 gpm untreated adit water	1.3 mg/L	0.9 mg/L	POST CLOSURE Stillwater River 7Q ₁₀ I Mine from PERCOLATION of 1,302 gpn

POST CLOSURE If 1,302 gpm untreated adit water at the upper range nitrogen concentration were percolated at the Stillwater Mine, the concentration of Total Nitrogen in the Stillwater River would exceed the 1 mg/L limit set by the MPDES permit for 7Q₁₀ streamflow. If the 1,302 gpm of untreated adit water at the lower range nitrogen concentration were percolated at the Stillwater Mine, the concentration of Total Nitrogen in the Stillwater River would meet the 1 mg/L limit set by the 1 mg/L limit set by the MPDES permit for 7Q₁₀ streamflow. If the 1,302 gpm of untreated adit water at the lower range nitrogen concentration were percolated at the Stillwater Mine, the concentration of Total Nitrogen in the Stillwater River would meet the 1 mg/L limit set by the MPDES permit for 7Q₁₀ streamflow.

POST CLOSURE Stillwater River 7Q ₁₀ upper range value of nitrogen projected		POST C	LOSURE Stillwater River 7Q
concentration at Stillwater Mine from DIRECT DISCHARGE of 650 gpm untreated adit		Stillwate	er Mine from DIRECT DISCH
water 1,4	mg/L	1.0 mg/L	

POST CLOSURE If 1,302 gpm untreated adit water at the upper range nitrogen concentration directly discharged into the Stillwater River at the mine, the concentration of Total Nitrogen in the Stillwater River would exceed the 1 mg/L limit set by the MPDES permit for 7Q₁₀ streamflow. If 1,302 gpm untreated adit water at the lower range nitrogen concentration were directly discharged to the Stillwater River, the concentration of Total Nitrogen in the river would meet the 1 mg/L limit set by the MPDES permit for 7Q₁₀ streamflow.

site 2008 MPDES permit mixing zones site 2008 MPDES permit mixing zones e Stillwater Mine post closure ion of TN in ground water at Stillwater Mine, C_A

range projected concentration at end of Stillwater Valley

e (Stillwater Mine) percolation of 1,302 gpm adit water

ation at SMC-1A 1986-2008 SMC monitoring data

c feet per second

r just prior to discharge

⁰ lower range value of nitrogen concentration at Stillwater om untreated adit water

10 lower range value of nitrogen projected concentration at ARGE of 650 gpm untreated adit water

Spreadsheet 1A Salts: Revised Alternative 1A No Action Stillwater Mine and Hertzler Ranch LAD Salinity Closure and Post-Closure Analyses

Per SMC 1994b, preferential disposal of adit waters is at the mine site via percolation ponds with the option to route to the Hertzler Ranch LAD for disposal. For Hertzler Ranch, the assumptions for these ground water mixing calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act. No dilution from precipitation (recharge) was assumed. For Hertzler Ranch LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer (no unsaturated zone was considered). To determine the concentration of TDS in ground water, it was assumed that Zone 1 (Z_1), Z_2 , and Z_4 flow into Z_3 , then Z_3 flows into Z_5 (see the Hertzler Ranch LAD Ground Water Zones Figure). The subscript on input parameters for these calculations refers to the ground water zone; that is, k_1 refers to the hydraulic conductivity of Zone 2 (Z_2). Z_1 is below a presumed Hertzler Ranch LAD storage pond leak; Z_2 is the upper Hertzler Ranch LAD area; Z_3 is the lower Hertzler Ranch LAD area, Z_4 is below the Hertzler Ranch LAD area; Z_3 is downgradient of all contributing areas. Treated adit water is routed to the Hertzler Ranch LAD storage pond then to LAD privets during closure. The existing volume of treated adit water in the LAD storage pond at closure is assumed to be 105 million gallons (MG). These analyses assume liner leakage contribution from the Hertzler Ranch Tailings impoundment and Hertzler Ranch LAD storage pond. The tailings waters at closure is assumed to equal operational concentration of TDS in used for surface waters and EC is used for ground waters. This sheet has been revised to reflect the addition of pivot P7 at Hertzler Ranch LAD to regressing the LAD, the increased volume of water in the Hertzler Ranch LAD storage pond, and the current east-side adit water flow rate. Changed input values and text are indicated in blue font and orange highlight.

No Action Alternative 1A, Option 1, 2,020 gpm: Tailings waters would be evaporated over the tailings mass. Disposal of 370 gpm of untreated east side adit water would be at the Stillwater Mine percolation ponds. Disposal of 1,650 gpm treated west side adit water and 105 million gallons (MG) of Hertzler Ranch LAD storage pond treated adit water would be at Hertzler Ranch LAD area. The closure timeframe was not specified. Changed text and values are indicated in blue.

		1,650 gpm (24 hr)	west side adit flow rate at closure
		370 gpm (24 hr)	east side adit flow rate at closure
		250 mg/L	average 2004-2008 Stillwater East side adit water
concentration of TDS in ambient ground water at Hertzler Ranch LAD HMW-5, C_A	150 mg/L	763 mg/L	median Stillwater TDS west side adit water concen
		946 mg/L	concentration of TDS in Hertzler tailings waters
Input Parameters for Hertzler Ground Water Calculations			Source of Data
depth of aquifer, D	15 ft		allowed by 17.30.517(d)
hydraulic conductivity, \mathbf{k}_1 beneath LAD Pond	25 ft/d		from Hertzler Tailings Impoundment Seepage Ana
hydraulic conductivity, $\mathbf{k_2}$ from upper LAD	300 ft/d		from Hertzler Tailings Impoundment Seepage Ana
hydraulic conductivity, \mathbf{k}_3 and \mathbf{k}_5 from lower LAD	600 ft/d		from Hertzler Tailings Impoundment Seepage Ana
hydraulic conductivity, k ₄ from tailings impoundment liner leakage	2 ft/d		from Hertzler Tailings Impoundment Seepage Ana
gradient, i	0.01		estimated, from Hertzler Tailings Impoundment Se
width of source (LAD storage pond liner leakage)	10 ft		assumed width based on point liner leak, Hydrome
width of LAD storage pond liner leakage mixing zone, $oldsymbol{W}_1$	167 ft		width of source + (tan 5 * length) allowed by ARM
angle of dispersion	0.087488664 tan 5°		allowed by ARM 17.30.517(d)
length of LAD Storage Pond liner leakage area, ${\sf L}_1$	1,800 ft		from Hertzler Tailings Impoundment Seepage Ana
length upper LAD, L ₂	4,800 ft		from Hertzler Tailings Impoundment Seepage Ana
width of upper LAD at P3 and P7	2,700 ft		personal communication R Weimer 3/17/2009; and
width of Upper LAD mixing zone $\mathbf{W_2}$	3,120 ft		width of source + (tan 5 * length) allowed by ARM
length of lower LAD, L ₃	5,200 ft		from Hertzler Tailings Impoundment Seepage Ana
width of Lower LAD at P4	1,610 ft		personal communication R Weimer 3/17/2009
Width of Lower LAD mixing zone \mathbf{W}_{3}	2,065 ft		width of source + (tan 5 * length) allowed by ARM

TDS concentration, SMC Monitoring Data ntration, SMC Monitoring Data

- alysis, Hydrometrics 2003
- alysis, Hydrometrics 2003
- alysis, Hydrometrics 2003
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17.30.517(d)

		DEQ 2012	
Width of source (Hertzler tailings impoundment liner leakage)	10 ft		assumed width based on point liner leak, Hydrome
width of mixing zone below Hertzler tailings impoundment liner leakage ${\bf W}_{4}$	124 ft		width of source + (tan 5 * length) allowed by ARM
length of W_4 zone, L_4	1,300 ft		from Hertzler Tailings Impoundment Seepage Ana
width of Mixing Zone to Stillwater River ${f W}_5$	2,215 ft		width of source + (tan 5 * length) allowed by ARM ²
length below lower LAD, L_5	3,600 ft		from Hertzler Tailings Impoundment Seepage Ana
width below lower LAD	1,900 ft		from Hertzler Tailings Impoundment Seepage Ana
cross sectional area of aquifer, A 1	2,512 ft ²		D * W, allowed by ARM 17.30.517(d)
cross sectional area of aquifer, A_2	46,800 ft ²		D * W, allowed by ARM 17.30.517(d)
cross sectional area of aquifer, A_3	30,974 ft ²		D * W, allowed by ARM 17.30.517(d)
cross sectional area of aquifer, A_4	1,856 ft ²		D * W, allowed by ARM 17.30.517(d)
cross sectional area of aquifer, A_5	33,224 ft ²		D * W, allowed by ARM 17.30.517(d)
Q₁= kiA, ground water available for mixing from Zone 1	628 ft ³ /d		calculation per Rule 17.30.517(d)
\mathbf{Q}_2 =kiA, ground water available for mixing from Zone 2	140,383 ft ³ /d		calculation per Rule 17.30.517(d)
\mathbf{Q}_3 =kiA, ground water available for mixing from Zone 3	185,845 ft ³ /d		calculation per Rule 17.30.517(d)
\mathbf{Q}_4 =kiA, ground water available for mixing from Zone 4	37 ft ³ /d		calculation per Rule 17.30.517(d)
\mathbf{Q}_{5} =kiA, ground water available for mixing from Zone 5	199,346 ft ³ /d		calculation per Rule 17.30.517(d)
concentration of TDS in Hertzler Tailings impoundment and impoundment liner leakage, ${f C_4}$	946 mg/L	9,626 ft ³ /d	Pivot P1; 100 gpm application rate (12 hr)
concentration of TDS in applied LAD discharge, C_2 , C_3	1,090 mg/L	31,283 ft ³ /d	Pivot P2: 325 gpm application rate (12 hr)
concentration of TDS in LAD storage pond liner leakage, ${f C_1}$	763 mg/L	96,257 ft ³ /d	Pivot P3; 1,000 gpm application rate (12 hr)
volume upper LAD Discharge; P1, P2, P3, P7; assume 30% evaporates $\mathbf{V_2}$	149,920 ft ³ /d	62,567 ft ³ /d	Pivot P4: 650 gpm application rate (12 hr)
volume of Hertzler tailings impoundment liner leakage (1 gpm), V_4	193 ft ³ /d	60,160 ft ³ /d	Pivot P5; 625 gpm application rate (12 hr)
volume of LAD Storage Pond liner leakage (1 gpm), $oldsymbol{V_1}$	193 ft ³ /d	19,251 ft ³ /d	Pivot P6; 200 gpm application rate (12 hr)
volume lower LAD discharge: P4, P5, P6 assume 30% evaporates, V 3	99,385 ft ³ /d	77,005 ft ³ /d	Pivot P7; 800 gpm application rate (12 hr)

Hydraulic Loading to Hertzler LAD: all water disposed in this alternative was in the Hertzler Ranch LAD Storage Pond over the winter and is treated adit water. The Hydraulic Loading calculations for this scenario are listed on Spreadsheet 1A Nitrogen. The calculations indicate that an adit flow rate of 2,020 gpm exceeds the hydraulic capacity of Hertzler Ranch LAD and other water balance options must be pursued. For brevity, those hydraulic loading calculations are not repeated here.

Appendix E

No Action Alternative 1A, Option 2, 2,020 gpm: Tailings waters would be evaporated over the tailings mass. Disposal of 2,020 gpm (370 gpm of untreated east side and 1,650 gpm of treated west side) adit water would be at the Stillwater Mine percolation ponds. Disposal of 105 MG of Hertzler Ranch LAD storage pond treated adit water would be at the Hertzler Ranch LAD area. The closure timeframe was not specified.

Ground Water salts concentrations at Hertzler Ranch LAD	The calculations in this section are made for the 105 MG of treated adit v dewatered at the maximum 3,700 gpm (12 hr) LAD application rate for 39		
Ground Water concentration area Z_1 (below presumed Hertzler	294 mg/L	459 µmhos/cm	EC for Ground Water zone Z ₁
Ground Water concentration area Z_2 (below upper Hertzler Ranch LAD), C_2	635 mg/L	991 µmhos/cm	EC for Ground Water zone Z_2
Ground Water concentration area Z_4 (below presumed Hertzler	818 mg/L	1,275 µmhos/cm	EC for Ground Water zone Z ₄ ; this EC value wou

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ater stored in the Hertzler Ranch LAD storage pond, lays.

uld temporarily exceed the Class I Beneficial Use

	Ground Water EC in Z_3 (HMW-10) from Z_1 , Z_2 , Z_3 , Z_4 (downgradient of all sources, at compliance point before discharge to Stillwater River), C_3	557 mg/L	869 µmhos/cm	EC for Ground Water zone Z_3 at compliance point H $\mu mhos/cm$
	concentration in ground water at Z_5 from upgradient sources (Z_1 , Z_2 , Z_3 , Z_4), C ₅	452 mg/L	706 µmhos/cm	TDS concentration and EC in ground water just prior Hertzler Ranch LAD application rate
The EC River.	of ground water from disposal of stored water in the Hertzler	Ranch LAD storage pond meet	s 1,000 μmhos/cm criterion	protective of Class I Beneficial use at the compli-
Surface	Water salts concentrations in the Stillwater River below Hertzl	er Ranch LAD	39 days	time to LAD 105 MG Hertzler LAD storage pond wate
	receiving streamflow, Q _s	3,628,800 ft ³ /d	42 cfs	$7Q_{10}$ at mine site 31.2 cfs; $7Q_{10}$ at Hertzler Ranch as
	receiving stream median ambient concentration SMC-12, \mathbf{C}_{s}	44 mg/L	69 μmhos/cm	1995-2008 SMC Monitoring Data median TDS at SM
	ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	775,930 ft ³ /d	9.0 cfs	ground water flow to stream in cubic feet per second
	ground water discharge concentration to Stillwater River, \boldsymbol{C}_{d}	452 mg/L		
	Stillwater River TDS concentration below Hertzler Ranch	116 mg/L		
	west-side adit flow rate in cubic feet per day	317,647 ft ³ /d	1,650 gpm (24 hr)	west side adit flow rate
			763 mg/L	west side adit median TDS concentration
	east-side adit flow rate in cubic feet per day	71,230 ft ³ /d	370 gpm (24 hr)	east side adit flow rate
Ground	Water Salts Calculation Input Parameters for the Stillwater Min	le	250 mg/L	east side adit average TDS concentration 2004-2008
	depth of aquifer, D	15 ft		Original Stillwater MPDES Permit calculations pencil
	hydraulic conductivity east side percolation ponds (Stillwater Valley Ranch), ${\bf k}_{\rm SVR}$	4,076 ft/day		SMC MPDES Permit Renewal Information (Hydrome
	hydraulic conductivity east side percolation ponds, ${f k}_{E}$	539 ft/day		SMC MPDES Permit Renewal Information (Hydrome
	gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit calculations pencil
	length of mixing zone (Stillwater Valley Ranch), L_{SVR}	500 ft		2008 MPDES Permit page 3
	width of mixing zone at downgradient extent (Stillwater Valley Ranch), ${\bf W}_{\rm SVR}$	507 ft		2008 MPDES Permit page 3
	length of mixing zone (east side), L _E	2,000 ft		2008 MPDES Permit page 4
	width of mixing zone at downgradient extent (east side), $\boldsymbol{W}_{\boldsymbol{E}}$	650 ft		2008 MPDES Permit page 4
	cross sectional area of aquifer, (Stillwater Valley Ranch) $\mathbf{A}_{\!SVR}$	7,605 ft		D * W, allowed by 17.30.517(d)
	cross sectional area of aquifer (east side), $\mathbf{A}_{\mathbf{E}}$	9,750 ft		D * W, allowed by 17.30.517(d)
	Q_{SVR}=k_{SVR}iA_{SVR} , ground water available for mixing (Stillwater Valley Ranch)	185,988 ft ³ /d		calculation per 17.30.517(d); from mine site 2008 MF
	$\mathbf{Q}_{\mathbf{E}} = \mathbf{k}_{\mathbf{E}} \mathbf{i} \mathbf{A}_{\mathbf{E}}$, ground water available for mixing (east side)	31,532 ft ³ /d		calculation per 17.30.517(d); from mine site 2008 MI
Ground	Water salts at the Stillwater Mine		Disposal of 370 gpm of un percolation ponds.	treated east side adit water and 1,650 gpm of treat

IMW-10 meets the Class I Beneficial Use criteria of 1,000

to discharge into the Stillwater River at 2,750 gpm

liance point and the point of discharge to the Stillwater

ter at capacity of Hertzler Ranch LAD

ssumed MC-12; EC calculated

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IPDES permit mixing zones

IPDES permit mixing zones

ted west side adit water at the Stillwater Mine

1986-2008 MW-10A median concentration of TDS in ambient ground water at Stillwater Mine, C_A	81 mg/L	125 µmhos/cm	average EC in ambient ground water at SMC MW-
ground water TDS concentration at the end of the Stillwater East Side Percolation Pond mixing zone	541 mg/L	844 µmhos/cm	average EC from percolation of 1,650 gpm west-sid
ground water EC at end of Stillwater Valley Ranch Percolation Pond mixing zone (Stillwater Mine)	458 mg/L	715 µmhos/cm	EC from Stillwater East Side percolation plus perco Ranch just prior to discharge to Stillwater River

The EC of ground water at the Stillwater Mine meets the Class I Beneficial Use criterion of 1,000 µmhos/cm.

surface Water salts concentrations at the Stillwater Mine	Disposal of 370 gpm of untreated east side adit water and 1,650 gpm of tr percolation ponds.		
receiving streamflow, Q _s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 31.2 cfs
receiving stream ambient concentration, ${f C}_{{f s}}$	45 mg/L	70 μmhos/cm	2008 MPDES Statement of Basis, p 9; EC calcula
ground water discharge volume, \mathbf{Q}_{d}	629,498 ft ³ /d	7.3 cfs	ground water flow to stream in cubic feet per seco
discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	458 mg/L	715 μmhos/cm	median Stillwater TDS adit water concentration, S
Stillwater River TDS concentration at Stillwater Mine at $7Q_{10}$	123 mg/L	192 μmhos/cm	assumes no treatment credit; uses mine site MPD

No Action Alternative 1A Option 1, 1,302 gpm: Tailings waters would be evaporated over the tailings mass. Disposal of 370 gpm untreated east-side adit water to the Stillwater Mine east-side percolation ponds. Disposal of 932 gpm and 105 MG of treated west-side adit water stored in the Hertzler Ranch LAD storage pond would be at the Hertzler Ranch LAD area. The closure timeframe was not specified.

volume of water in Hertzler Ranch LAD storage pond prior to closure	105	MG			
rate to dewater Hertzler Ranch LAD storage pond at full capacity of LAD	918	gpm (24 hr)	1,215	gpm (12 hr)	rate to dewater 105 MG Hertzler Ranch LAD Stora
west side adit flow rate	932	gpm (24 hr)	1,864	gpm (12 hr)	west side adit flow rate (to compare with LAD rate
rate of LAD at Hertzler Ranch	1,850	gpm (24 hr)	3,700	gpm (12 hr)	rate of LAD at Hertzler Ranch
number of days to dewater Hertzler Ranch LAD storage pond at full capacity of Hertler Ranch LAD	159	days	763	mg/L	median concentration of west side adit water and
This hydraulic load can be disposed of at the Hertzler Ranch LAD.					
Input parameters and assumptions for salts loading calculations at He parameters as above	ertzler Ranch LAD; a	all other	Disposal of 93	2 gpm adit w	vater plus 105 MG of treated water in the LAD st
Q₁=kiA , Ground Water available for mixing	628	ft ³ /d			calculation per Rule 17.30.517(d)
\mathbf{Q}_2 =kiA, Ground Water available for mixing	140,383	ft ³ /d			calculation per Rule 17.30.517(d)
\mathbf{Q}_3 =kiA, Ground Water available for mixing	185,845	ft ³ /d			calculation per Rule 17.30.517(d)
Q ₄ =kiA, Ground Water available for mixing	37	ft ³ /d			calculation per Rule 17.30.517(d)
Q ₅ =kiA, Ground Water available for mixing	199,346	ft ³ /d			calculation per Rule 17.30.517(d)
concentration of TDS in ambient ground water at Hertzler, ${f C}_{f A}$	150	mg/L	234	μmhos/cm	SMC operational monitoring data; EC calculated
concentration of TDS in Hertzler Tailings impoundment and impoundment liner leakage, ${\bf C_4}$	946	mg/L			SMC operational monitoring data
concentration of TDS in LAD discharge, C_2 , C_3	1,090	mg/L	1,425	gpm (12 hr)	application rate for upper LAD area
concentration of TDS in LAD storage pond liner leakage, ${\bf C_1}$	763	mg/L	9,626	ft ³ /d	Pivot P1; 100 gpm application rate (12 hr)

-10A

de adit waters plus 370 gpm east-side adit waters

plation of 1000 gpm west side adit waters at Stillwater Valley

eated west side adit water at the Stillwater Mine

ted

ond

MC Monitoring Data; EC calculated

DES permit mixing zones for percolation ponds; EC calculated

age pond at full capacity of LAD

Hertzler Ranch LAD Storage Pond

orage pond at Hertzler Ranch LAD area.

			Appendix E DEQ 2012	
vol ev:	lume upper LAD Discharge; P1, P2, P3, <mark>P7; assume 30%</mark> aporates V ₂	149,920 ft ³ /d	31,283 ft ³ /d	Pivot P2: 325 gpm application rate (12 hr)
vol V4	lume of Hertzler tailings impoundment liner leakage (1 gpm),	193 ft ³ /d	96,257 ft ³ /d	Pivot P3; 1,000 gpm application rate (12 hr)
vol	lume of LAD Storage Pond liner leakage (1 gpm), $oldsymbol{V_1}$	193 ft ³ /d	62,567 ft ³ /d	Pivot P4: 650 gpm application rate (12 hr)
vol eva	lume lower LAD discharge: P4, P5, P6 assume 30% aporates, V ₃	99,385 ft ³ /d	60,160 ft ³ /d	Pivot P5; 625 gpm application rate (12 hr)
tot gp	al load of salt disposed at Hertzler during closure (932 m adit + 105 MG Hertzler LAD pond) for 71 days	2,023,772 pounds	19,251 ft ³ /d	Pivot P6; 200 gpm application rate (12 hr)
			77,005 ft ³ /d	Pivot P7; 800 gpm application rate (12 hr)
Ground Wa	ter salts concentrations at Hertzler Ranch		Disposal of 932 gpm of tre	ated west side adit water and 105 MG of stored t
Gr Ra	ound Water concentration area Z ₁ (below presumed Hertzler inch LAD storage pond liner leak), C 1	294 mg/L	459 μmhos/cm	TDS concentration for Ground Water zone Z_1 ; EC
Gr Ra	ound Water concentration area Z_2 (below upper Hertzler inch LAD), C $_2$	635 mg/L	991 μmhos/cm	TDS concentration for Ground Water zone Z_2 ; EC
Gi	round Water concentration area Z_4 (below presumed Hertzler	818 mg/L	1,275 μmhos/cm	TDS concentration for Ground Water zone Z ₄ ; EC
Gr so	ound Water EC in Z_3 (HMW-10) downgradient of all urces, C_3	557 mg/L	869 μmhos/cm	TDS concentration and EC for Ground Water zone
coi (Z ₁	ncentration in ground water at Z_5 down gradient of all sources $_1$, Z_2 , Z_3 , Z_4), C_5	452 mg/L	706 μmhos/cm	TDS concentration in ground water just prior to disc

The EC of ground water at Hertzler Ranch LAD meets the Class I Beneficial Use criterion of 1,000 μmhos/cm.

Stillwater River TDS concentration below Hertzler Ranch LAD		Disposal of 932 gpm of trea	ated west side adit water and 105 MG of stored	
	receiving streamflow, Q _s	3,628,800 ft ³ /d	42 cfs	$7Q_{10}$ at mine site 31.2 cfs; $7Q_{10}$ at Hertzler Ranch
	receiving stream median ambient concentration SMC-12, $\mathbf{C_s}$	44 mg/L	69 µmhos/cm	1995-2008 SMC Monitoring Data median TDS at S
	ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	775,930 ft ³ /d	9.0 cfs	from mine site 2008 MPDES permit mixing zones
	discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	452 mg/L	706 μmhos/cm	TDS concentration in ground water just prior to dis
	Stillwater River TDS concentration below Hertzler Ranch LAD	116 mg/L	181 μmhos/cm	assumes no treatment credit for salts
Ground	water concentration at Stillwater Mine		Disposal of 370 gpm untrea	ated east side adit water to the Stillwater Mine e
	Q _{svR} =k _{svR} iA _{svR} , ground water available for mixing	185,988 ft ³ /d	71,230 ft ³ /d	east side adit flow rate
	$\mathbf{Q}_{\mathbf{E}} = \mathbf{k}_{\mathbf{E}} \mathbf{i} \mathbf{A}_{\mathbf{E}}$, ground water available for mixing	31,532 ft ³ /d	370 gpm (24 hr)	east side adit flow rate
	1986-2008 MW-10A median concentration of TDS in ambient ground water Stillwater Mine, ${\bf C}_{\rm A}$	81 mg/L	126 μmhos/cm	concentration of salt in ambient ground water
	ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	102,761 ft ³ /d	250 mg/L	concentration of salt in east side adit water
	ground water TDS concentration at end of Stillwater east side percolation pond mixing zone	198 mg/L	309 μmhos/cm	

reated adit water at the Hertzler Ranch LAD area.

C calculated

C calculated

C calculated; would temporarily exceed the Class I $\gtrsim Z_3$ at compliance point HMW-10

scharge to Stillwater River; EC calculated

treated adit water at the Hertzler Ranch LAD area.

assumed

SMC-12

scharge to Stillwater River

east side percolation ponds.

ground water concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone (Stillwater Mine)	123 mg/L	191 μmhos/cm	concentration of ground water just prior to discharge
The EC of ground water at the Stillwater Mine meets the Class I Benef	icial Use criterion of 1,000 μmhos	/cm.	
Stillwater River TDS concentration where ground water discharges to below the East side percolation ponds	the Stillwater River at the Mine	Disposal of 370 gpm untre	ated east side adit water to the Stillwater Mine ea
receiving streamflow, Q s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 31.2 cfs
receiving stream ambient concentration, ${f C}_{{f s}}$	45 mg/L	70 μmhos/cm	2008 MPDES Statement of Basis, p 9
ground water discharge volume, Q _d	288,749 ft ³ /d	3.3 cfs	from mine site 2008 MPDES permit mixing zones
ground water discharge concentration to Stillwater River, \mathbf{C}_{d}	123 mg/L	191 µmhos/cm	median Stillwater TDS adit water concentration, SM
Stillwater River TDS concentration at Stillwater Mine	53 mg/L	82 μmhos/cm	assumes no credit; uses mine site MPDES permit n
POST CLC	OSURE salts concentrations in su	rface and ground water at S	Stillwater Mine, 2,020 gpm adit water disposal
2,020 gpm adit water disposal (370 gpm East-side adit water and 1,630 percolation ponds or discharged directly to the Stillwater River	0 gpm West-side adit water): Wate	er quality at the beginning o	f post-closure. Analysis assumes all adit water is
post closure TDS concentration of untreated west side adit	763 mg/L	250 mg/L	projected post closure TDS concentration of untreat
post closure west side adit flow rate	1,630 gpm (24 hr)	370 gpm (24 hr)	post closure east side adit flow rate
post-closure west-side flow rate in cubic feet per day	313,797 ft ³ /d	71,230 ft ³ /d	post closure east side adit flow rate in cubic feet per
depth of aquifer, D	15 ft		Original Stillwater MPDES Permit calculations penci
hydraulic conductivity east side percolation ponds, k svr	4,076 ft/day		SMC MPDES Permit Renewal Information (Hydrom
hydraulic conductivity east side percolation ponds, $\mathbf{k}_{\mathbf{E}}$	539 ft/day		SMC MPDES Permit Renewal Information (Hydrom
gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit calculations penci
length of mixing zone, L _{SVR}	500 ft		2008 MPDES Permit page 3
width of mixing zone at downgradient extent, W_{svR}	507 ft		2008 MPDES Permit page 3
length of mixing zone, L _E	2,000 ft		2008 MPDES Permit page 4
width of mixing zone at downgradient extent, ${f W}_{f E}$	650 ft		2008 MPDES Permit page 4
cross sectional area of aquifer, A_{svr}	7,605 ft		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A _E	9,750 ft		D * W, allowed by 17.30.517(d)
Q_{svR}=k_{svR}iA_{svR} , ground water available for mixing	185,988 ft ³ /d		calculation per 17.30.517(d); from mine site 2008 M
Q_E=k_EiA_E , ground water available for mixing	31,532 ft ³ /d		calculation per 17.30.517(d); from mine site 2008 M
POST CLOSURE salts concentration in ground water at Stillwater Min	е	Disposal of 2,020 gpm unt	reated east and west side adit waters to the Stillw
1986-2008 MW-10A median concentration of TDS in ambient ground water at Stillwater Mine. C	81 mg/L	126 µmhos/cm	
ground water concentration at end of Stillwater East Side Percolation Pond mixing zone	539 mg/L	842 μmhos/cm	discharge includes 370 gpm untreated east-side ad
POST CLOSURE ground water concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone (Stillwater Mine)	469 mg/L	732 μmhos/cm	cumulative discharge to the Stillwater River includes gpm untreated west-side adit water percolated at the just prior to discharge to the Stillwater River

e to Stillwater River near MW-17A

ast side percolation ponds.

MC Monitoring Data

mixing zones for percolation ponds

s percolated at the East Side and Stillwater Valley Ranch

ated east side adit water, C_{EPC}

er day

ciled in Hydrometrics 1995

netrics 1995) used for 2008 renewal

netrics 1995) used for 2008 renewal

ciled in Hydrometrics 1995

MPDES permit mixing zones MPDES permit mixing zones water Mine percolation ponds.

dit water plus 815 gpm untreated west side adit water

es 1,010 gpm percolated into east-side ponds plus 1,010 he Stillwater Valley Ranch Ponds; projected concentrations

POST CLOSURE EC of ground water just prior to discharge to the Sti criterion.	llwater River if 1,630 gpm untreat	ed west side adit water and	370 gpm east-side adit water were percolated at
receiving streamflow, Q s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 31.2 cfs
receiving stream ambient concentration, ${f C_s}$	45 mg/L	70 μmhos/cm	2008 MPDES Statement of Basis, p 9
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	602,546 ft ³ /d	7.0 cfs	
discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	668 mg/L		
POST CLOSURE Stillwater River TDS concentration at Stillwater Mine from PERCOLATION of 2,020 gpm untreated adit water	159 mg/L	projected TDS concentration	on in the Stillwater River if 2,020 gpm untreated a
POST CLOSURE Stillwater River TDS concentration at Stillwater Mine from DIRECT DISCHARGE of 2,020 gpm untreated adit water	123 mg/L	projected TDS concentrati Mine	on in the Stillwater River if 2,020 gpm untreated a
POST CLO	OSURE salts concentrations in su	urface and ground water at S	Stillwater Mine, 1,302 gpm adit water disposal
1,302 gpm adit water disposal: Analysis assumes all adit water is per	colated at the East Side and Still	water Valley Ranch percolat	ion ponds or discharged directly to the Stillwater
post closure TDS concentration of untreated west side adit	763 mg/L	250 mg/L	post closure TDS concentration of untreated east s
post closure west side adit flow rate	<mark>932</mark> gpm (24 hr)	370 gpm (24 hr)	post closure east side adit flow rate
post closure west side adit flow rate	179,422 ft ³ /d	71,230 ft ³ /d	post closure east side adit flow rate
depth of aquifer, D	15 ft		Original Stillwater MPDES Permit calculations pend
hydraulic conductivity east side percolation ponds, ${f k}_{{ m SVR}}$	4,076 ft/day		SMC MPDES Permit Renewal Information (Hydron
hydraulic conductivity east side percolation ponds, ${f k}_{E}$	539 ft/day		SMC MPDES Permit Renewal Information (Hydron
gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit calculations pend
length of mixing zone, L _{SVR}	500 ft		2008 MPDES Permit page 3
width of mixing zone at downgradient extent, \mathbf{W}_{svR}	507 ft		2008 MPDES Permit page 3
length of mixing zone L-	2 000 ft		2008 MPDES Permit page 4
width of mixing zone at downgradient extent W_{-}	2,000 ft		2008 MPDES Permit page 4
cross sectional area of aquifer \mathbf{A}_{cyp}	7.605 ft		D * W. allowed by 17.30.517(d)
cross sectional area of aquifer Ar	9,750 ft		D * W, allowed by 17.30.517(d)
$\mathbf{Q}_{\text{SVR}} = \mathbf{k}_{\text{SVR}} \mathbf{A}_{\text{SVR}}$, ground water available for mixing	185.988 ft ³ /d		calculation per 17.30.517(d): from mine site 2008 N
$\mathbf{Q}_{\mathbf{E}} = \mathbf{k}_{\mathbf{E}} \mathbf{i} \mathbf{A}_{\mathbf{E}}$, ground water available for mixing	31.532 ft ³ /d		calculation per 17.30.517(d): from mine site 2008 M
POST CLOSURE EC in ground water at Stillwater Mine		projected EC in around wa	ater at Stillwater Mine if 1.302 gpm untreated adit
1986-2008 MW-10A median concentration of TDS in ambient	81 mg/L	126 umhos/cm	
ground water concentration at end of Stillwater East Side Percolation Pond mixing zone	150 mg/L	234 μmhos/cm	

the Stillwater Mine; meets Class I Beneficial Use

adit water were percolated at the Stillwater Mine

adit water were directly discharged at the Stillwater

<mark>r River.</mark> side adit water, C_{EPC}

ciled in Hydrometrics 1995

metrics 1995) used for 2008 renewal

netrics 1995) used for 2008 renewal

ciled in Hydrometrics 1995

MPDES permit mixing zones MPDES permit mixing zones t water were PERCOLATED at the east side percolation

POST CLOSURE ground water concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone	123 mg/L	191 μmhos/cm	
POST CLOSURE EC of ground water just prior to discharge to the Stil	Iwater River if 1,302 gpm untreate	d west side adit water were	percolated at the Stillwater Mine; meets Class I Be
receiving streamflow, Q s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 31.2 cfs
receiving stream ambient concentration, $\mathbf{C}_{\mathbf{s}}$	45 mg/L	70 μmhos/cm	2008 MPDES Statement of Basis, p 9
ground water discharge volume, \mathbf{Q}_{d}	468,172 ft ³ /d	5.4 cfs	
discharge concentration to Stillwater River, \boldsymbol{C}_{d}	617 mg/L		
POST CLOSURE Stillwater River TDS concentration	130 mg/L	projected EC in ground wa	ter at Stillwater Mine if 1,302 gpm untreated adit w
If 1,302 gpm untreated west side adit water were percolated at the Still	lwater Mine, the concentration of	TDS in the Stillwater River	would not exceed 500 mg/L.
POST CLOSURE Stillwater River TDS concentration	94 mg/L	projected EC in ground wa	ter at Stillwater Mine if 1,302 gpm untreated adit w
at Stillwater Mine from DIRECT DISCHARGE		percolation ponds	
If 1,302 gpm untreated west side adit water were DIRECTLY DISCHAR	GED into the Stillwater River at th	e Stillwater Mine, the conce	entration of TDS in the Stillwater River would not e

Beneficial Use criterion

water were PERCOLATED at the east side percolation

water were DIRECTLY DISCHARGED at the east side

exceed 500 mg/L.

Spreadsheet 1B 1C Nitrogen: Revised East Boulder Mine Alternative 1B and Boe Ranch LAD System Alternative 1C No Action Closure Nitrogen Analyses

Per SMC 1998, preferential disposal of treated adit waters is at the mine LAD areas and percolation pond. The Boe Ranch LAD system would not be built. For the East Boulder Mine, the assumptions for these calculations have been made according to the regulatory requirements of the existing MPDES permit, Montana Water Quality Act and Rules, and Federal Clean Water Act regarding ground and surface water mixing zones. No dilution from precipitation (recharge) was assumed. For the East Boulder Mine LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer (no unsaturated zone was considered). To determine the concentration of total inorganic nitrogen (TIN) in ground water, it was assumed that all ground water flow parallels the East Boulder River and enters the river at a point at, or just downstream of, the permit boundary (EBR-004/4a). Tailings impoundment waters would be evaporated over the tailings mass and would not discharge to ground water. The nitrogen concentration of treated adit water will vary with flow rate. The calculations allow nitrogen treatment credit for snowmaking, evaporation, and plant uptake, but no treatment credit is given for percolation. The design capacities/assumed efficiencies are as follows: the PoleCat evaporators in summer 30% evaporation, center pivots 30%; PoleCat snowmakers in winter 30% evaporation. The East Boulder Mine is permitted to discharge an average of 30 lbs/day total inorganic nitrogen into the East Boulder River. The existing treatment systems would be increased to meet hydraulic and nitrogen treatment requirements. All waters are treated prior to discharge. The MPDES permit nitrogen limit of 30 lbs/day is after all treatment (BTS/Anox, snowmaking, evaporation, plant uptake). These analyses assume a 1,000 gpm treatment capacity for the BTS/Anox system. The total inorganic nitrogen concentration in spring SP-11 is representative of ground water downgradient of the percolation pond. Revised text and changes to input values are shown in blue font or orange highlight.

No Action Alternative 1B and 1C Closure Option 1, 737 gpm: Tailings waters would be evaporated over the tailings mass. Adit water would be land applied at the East Boulder Mine LAD Areas 2, 3-Upper, 4 and 6. The Boe Ranch LAD system would not be built.

East Boulder MPDES Permit Source-Specific (percolation pond) mixing zone input values			30 lbs/day	East Boulder MPDES permitte
			737 gpm (24 hr)	East Boulder adit flow rate at
			0.4 mg/L	treated total inorganic nitroger treatment capability (2009-20
	depth of aquifer, D	80 ft		MPDES Statement of Basis, p
	hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p
	gradient, i	0.026 ft/ft		MPDES Statement of Basis, p
	width of source	385 ft		MPDES Statement of Basis, p
	length from percolation pond to wells, L_1	3,600 ft		MPDES Statement of Basis, p
	porosity, ϕ	0.3		MPDES Statement of Basis, p
	ground water velocity, v	6.5 ft/d		MPDES Statement of Basis, p
	volume of ground water flux available for mixing from MODFLOW	400 gpm		MPDES Statement of Basis, p
	upgradient ambient concentration of nitrogen in ground water (WW-1), ${f C}_{f A}$	0.1 mg/L		median value SMC Monitoring
	angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
	width of mixing zone, W_1	700 ft		width of source + (tan 5 * leng
	area of mixing zone, A ₁	55,977 ft ²		D * W, allowed by 17.30.517(
	70% of available Volume of ground water available for mixing ${f Q}_1$ =kiA	76,955 ft ³ /d		calculation per 17.30.517(d);
East B	oulder Hydraulic Loading Calculations		737 gpm treated adit water over the tailings mass	applied at East Boulder Mine L
	East Boulder Tailings Impoundment discharge volume	93 MG		volume of water to be discharg
	Adit Flow rate	737 gpm (24 hr)	1,474 gpm (12 hr)	Adit flow rate
	Summer LAD Area 6 maximum hydraulic load end of pipe	56,406 ft ³ /d	586 gpm (12 hr)	evaporator maximum flow rate
	Summer LAD Area 4 maximum hydraulic load end of pipe	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow rate
	Summer LAD Area 3 Upper maximum hydraulic load end of pipe	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow rate
	Summer LAD Area 2 maximum hydraulic load end of pipe	29,262 ft ³ /d	304 gpm (12 hr)	center pivot maximum flow ra

ed nitrogen load closure (24 hr rate) en concentration of adit waters based on BTS/Anox system)11) p. 25-26 g Data 2004-2008 (th) allowed by 17.30.517(d) (d) MPDES statement of basis, p.25-26 AD Areas 2, 3-Upper, 4, and 6; tailings waters evaporated ged to install cover (KP); evaporated over tailings mass e, 10.2 ac; CES 2008

te, 11.2 ac; CES 2008 e, 11.3 ac; CES 2008 ate, 13.9 ac; CES 2008

Page 1B1C Revised N-1

Summer maximum hydraulic load end of pipe for LAD areas 2, 3-Upper, 4, 6	139,572 ft ³ /d	1,450 gpm (12 hr)	total rate for all units
additional volume of adit water needing disposal in Summer	12 gpm (24 hr)	24 gpm (12 hr)	
Closure commencing in summer: Insufficient pond storage capacity exists at the summer LAD disposal is 1.0 MG). About 0.02 MG excess water must be percolate evaporation, and the volune of water in the tailings impoundment is more than do	East Boulder Mine for this adit d if it is to be handled solely at buble the volume initially analyz	flow rate. Approximately the East Boulder Mine. red.	1.1 MG is generated in 24 hou An unspecified time frame wou
Winter LAD Area 6 snowmaking maximum hydraulic load end of pipe	39,465 ft ³ /d	410 gpm (12 hr)	snowmaker maximum flow ra
Winter LAD Area 4 snowmaking maximum hydraulic load end of pipe	7,701 ft ³ /d	80 gpm (12 hr)	snowmaker maximum flow ra
Winter LAD Area 3 Upper snowmaking maximum hydraulic load end of pipe	7,701 ft ³ /d	80 gpm (12 hr)	snowmaker maximum flow ra
Winter maximum snowmaking hydraulic load end of pipe, LAD areas 3 Upper, 4, 6	54,866 ft ³ /d	570 gpm (12 hr)	total rate for all units
additional volume of water needing disposal in Winter	452 gpm (24 hr)	904 gpm (12 hr)	

Closure commencing in winter: Insufficient pond storage capacity exists at the East Boulder Mine for this adit flow rate. Approximately 1.1 MG is generated in 24 hours, the available storage is 0.7 MG, and the 12 hour summer LAD disposal is 1.0 MG). About 0.3 MG excess water must be percolated if it is to be handled solely at the East Boulder Mine. An unspecified time frame would be required for disposal of the tailings waters by evaporation, and the volume of water in the tailings impoundment is more than double the volume initially analyzed.

No Action Alternative 1B and 1C Closure Option 2, 737 gpm: Tailings waters would be evaporated over the tailings mass. Adit water would be land applied at the East Boulder Mine LAD Areas 2, 3-Upper, 4, and 6 and the excess adit water would be percolated at the mine site. The Boe Ranch LAD system would not be built.

Summer LAD nitrogen load East Boulder Mine, LAD areas 2, 3, 4, 6	0.7 lbs/day	0.4 mg/L	nitrogen concentration of treat
LAD Area 6 flow rate (30% hydraulic evaporation, 80% nitrogen credit)	39,484 ft ³ /d	0.3 lbs/day	evaporator maximum flow rate
LAD Area 4 flow rate (30% hydraulic evaporation, 80% nitrogen credit)	18,866 ft ³ /d	0.1 lbs/day	evaporator maximum flow rate
LAD Area 3 Upper flow rate (30% hydraulic evaporation, 80% nitrogen credit)	18,866 ft ³ /d	0.1 lbs/day	evaporator maximum flow rate
LAD Area 2 flow rate (30% hydraulic evaporation, 80% nitrogen credit) center pivot	20,483 ft ³ /d	0.1 lbs/day	center pivot maximum flow ra
Daily Summer nitrogen load to percolation (no nitrogen credit)	0.0 lbs/day	0.1 mg/L	nitrogen concentration of appl
Daily Summer LAD nitrogen load (post-plant uptake) plus percolation (no nitrogen credit)	0.7 lbs/day		nitrogen load of LAD plus per
Total Summer LAD nitrogen Load/ac	1.9 lbs/ac/yr	120 days	time LAD applied (length of LA
Total Summer nitrogen Load (percolation plus LAD) days 1-120	87 lbs	46.6 ac	area of LAD
Winter Snowmaking East Boulder Mine site, nitrogen load LAD areas 3, 4, 6	0.3 lbs/day	0.4 mg/L	nitrogen concentration of mixe
LAD Area 6 snowmaking rate (30% hydraulic evaporation, 80% nitrogen credit)	27,626 ft ³ /d	0.2 lbs/day	snowmaker maximum flow rat
LAD Area 4 snowmaking rate (30% hydraulic evaporation, 80% nitrogen credit)	5,390 ft ³ /d	0.0 lbs/day	snowmaker maximum flow rat
LAD Area 3 snowmaking rate (30% hydraulic evaporation, 80% nitrogen credit)	5,390 ft ³ /d	0.0 lbs/day	snowmaker maximum flow rat
Daily Winter nitrogen load to percolation (no nitrogen credit)	2.2 lbs/day		daily percolation nitrogen load
Daily Winter LAD nitrogen load (post snowmaking plus percolation no nitrogen credit)	2.4 lbs/day		daily snowmaking and percola
Daily Winter LAD nitrogen load applied per acre	1.0 lbs/ac/yr	120 days	time LAD applied (length of LA
Total Winter nitrogen load (percolation plus snowmaking) days 1-120	554 lbs	32.7 ac	area of snowmaking LAD

urs, the available storage is 0.7 MG, and the 12 hour uld be required for disposal of the tailings waters by

ate, 10.2 ac; CES 2008 ate, 11.2 ac; CES 2008 ate, 11.3 ac; CES 2008

ted adit waters

te, 10.2 ac; CES 2008 te, 11.2 ac; CES 2008 te, 11.3 ac; CES 2008

rate, 13.9 ac; CES 2008

lied waters with 30% evaporation applied and post-LAD credit

colated waters

AD season)

ed waters

te, 10.2 ac; CES 2008 ate, 11.2 ac; CES 2008 te, 11.3 ac; CES 2008

ation nitrogen load

AD season)

Percolation nitrogen load days 121-365	4 lbs/day	867 lbs	Total percolation nitrogen lo days 121-365

oad after LAD and snowmaking,

Ground	Water Inputs Below East Boulder Mine LAD area at Closure		737 gpm treated adit water a over the tailings mass	applied at East Boulder Mine L
	depth of aquifer, D ₂	15 ft		allowed by 17.30.517(d)
	hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p
	gradient, i	0.026 ft/ft		MPDES Statement of Basis, p
	width of source	700 ft		MPDES Statement of Basis, p
	length from percolation pond to river, L_2	2,900 ft		MPDES Statement of Basis, p
	angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
	width of zone, W ₂	954 ft		width of source + (tan 5 * leng
	area of mixing zone, A_2	14,303 ft ²		D * W, allowed by 17.30.517
	70% of available volume of ground water available for mixing ${f Q_1}$ =kiA	76,955 ft ³ /d	400 gpm (24 hr)	calculation per 17.30.517(d);
	Volume of ground water available for mixing (under LAD) ${f Q}_2$ =kiA	27,891 ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517(d);
	concentration of nitrogen in adit waters	0.4 mg/L	0.1 mg/L	Summer nitrogen concentration
	upgradient ambient concentration of nitrogen in ground water (WW-1), ${f C}_{f A}$	0.1 mg/L	0.1 mg/L	Winter nitrogen concentration
	2011 operational concentration of nitrogen in ground water (EBMWs -6 and - 7), $\mathbf{C}_{\mathbf{A}\mathbf{M}}$	15.0 mg/L		SMC monitoring data 2011; E at the end of the tailings impo loads of salt and nitrogen in th
	Volume of water: summer LAD , V _{sL}	195,401 ft ³ /d	1,015 gpm (24 hr)	summer volume adit water fro
	Volume of water: summer percolation , V _{sP}	2,310 ft ³ /d	12 gpm (24 hr)	summer volume of adit water
	Volume of water: winter snowmaking , V_{ws}	38,406 ft ³ /d	200 gpm (24 hr)	winter volume adit water from
	Volume of water percolated in winter , V _{wp}	87,016 ft ³ /d	452 gpm (24 hr)	winter volume of adit water re
	projected summer concentration of nitrogen in ground water days 1-120, Z _s	1.5 mg/L		summer concentration of nitro
	projected winter concentration of nitrogen in ground water days 1-120, Z _w	2.0 mg/L		winter concentration of nitroge
The tota	al inorganic nitrogen concentration in ground water is less than the DEQ-7	ground water criterion of	10 mg/L.	
East Da	ulder Diver Concentration below LAD area of Cleaver		727 and treated adit water	applied at East Boulder Mine I

East Boulder Riv	er Concentration below LAD area at Closure		737 gpm treated adit wa over the tailings mass	iter applied at East Boulder Mine L
receivin	g streamflow, Q _s	432,000 ft ³ /d	5.0 cfs	7Q10 at Boulder River USGS
receivin	g stream ambient concentration, ${f C}_{{f s}}$	0.1 mg/L		actual concentration at EBR-0
summe	r ground water discharge volume, Q _{dS}	302,557 ft ³ /d	3.5 cfs	credit for evaporative losses t
winter g	ground water discharge volume, Q_{dW}	230,268 ft ³ /d	2.7 cfs	credit for evaporative losses t
summe	r ground water discharge concentration to East Boulder River, \mathbf{C}_{dS}	1.5 mg/L		based on summer concentrat
winter g	ground water discharge concentration to East Boulder River, $\mathbf{C}_{d\mathbf{W}}$	2.0 mg/L		based on winter concentration
projecto 7Q10)	ed Summer East Boulder River nitrogen concentration (5.0 cfs	0.6 mg/L		calculated concentration at 70
projecto 7Q10)	ed Winter East Boulder River nitrogen concentration (5.0 cfs	0.7 mg/L		calculated concentration at 70

The total inorganic nitrogen concentration in the East Boulder River is less than 1.0 mg/L.

AD Areas 2, 3-Upper, 4, and 6; tailings waters evaporated

- p. 25-26
- p. 25-26
- p. 25-26
- p. 25-26
- gth) allowed by 17.30.517(d)
- (d)
- ; MPDES statement of basis, p.25-26
- ground water flowing beneath LAD area
- ion in LAD waters, post plant uptake, 30% evaporation
- in LAD waters, post snowmaking, 30% evaporation
- EBMWs -6 and -7 are compliance wells in the alluvial aquifer bundment and are considered representative of the existing the ground water during operations
- om LAD areas 2, 3, 4, 6 with evaporation taken
- requiring percolation
- LAD areas 3, 4, 6 with snowmaking credit
- equiring percolation
- ogen in ground water near SP-11
- en in ground water near SP-11

AD Areas 2, 3-Upper, 4, and 6; tailings waters evaporated

- gaging station; MPDES Statement of Basis p. 4
- 001, SMC monitoring data
- taken in volume calculations
- taken in volume calculations
- tion of ground water at end of mixing zone
- n of ground water at end of mixing zone
- 'Q₁₀ low flow
- 'Q₁₀ low flow

No Action Alternative 1B and 1C Closure Option 1, 150 gpm: Tailings waters would be evaporated over the tailings mass. Adit water would be land applied at the East Boulder Mine LAD Area 6. The Boe Ranch LAD system would not be built.

		30 lbs/day	East Boulder MPDES permitte
East Boulder MPDES Permit Source-Specific (percolation pond) mixing input values		150 gpm (24 hr) 0.4 mg/L	East Boulder adit flow rate at treated total inorganic nitroge treatment capability (2009-20
depth of aquifer, D	80 ft		MPDES Statement of Basis, p
hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p
gradient, i	0.026 ft/ft		MPDES Statement of Basis, p
width of source	385 ft		MPDES Statement of Basis, p
length from percolation pond to wells, L_1	3600 ft		MPDES Statement of Basis, p
porosity, ϕ	0.3		MPDES Statement of Basis, p
ground water velocity, v	6.5 ft/d		MPDES Statement of Basis, p
volume of ground water flux available for mixing from MODFLOW	400 gpm (24 hr)		MPDES Statement of Basis, p
upgradient ambient concentration of nitrogen in ground water (WW-1), $m{C}_{m{A}}$	0.1 mg/L		median value SMC Monitoring
2011 operational concentration of nitrogen in ground water (EBMWs -6 and - 7), $\mathbf{C}_{\mathbf{A}\mathbf{M}}$	15.0 mg/L		SMC monitoring data 2011; E at the end of the tailings impo loads of salt and nitrogen in th
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of mixing zone, \mathbf{W}_1	700 ft		width of source + (tan 5 * leng
area of mixing zone, A ₁	55,977 ft ²		D * W, allowed by 17.30.517
Volume of ground water available for mixing \mathbf{Q}_1 =kiA	76,955 ft ³ /d	400 gpm (24 hr)	calculation per 17.30.517(d);
Volume of ground water available for mixing \mathbf{Q}_2 =kiA	27,891 ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517(d);
East Boulder Hydraulic Loading Calculations		Design	flow for evaporators, snowmaker
Adit Flow rate	150 gpm (24 hr)	300 gpm (12 hr)	Adit flow rate
Summer LAD Area 6 maximum hydraulic load end of pipe	56,406 ft ³ /d	586 gpm (12 hr)	evaporator max flow rate, 10.
Winter LAD Area 6 snowmaking maximum hydraulic load end of pipe	39,465 ft ³ /d	410 gpm (12 hr)	snowmaker max flow rate, 10

The hydraulic capacity of 150 gpm (24 hr) adit water can be managed at East Boulder Mine LAD Area 6 in winter or summer. No percolation is needed.

East Boulder Nitrogen Loading Calculations		28,877 ft ³ /d	Adit water volume per day
Adit Flow rate	150 gpm (24 hr)	300 gpm (12 hr)	Adit flow rate
Summer nitrogen load to ground water; all waters LAD at Area 6 (30% evaporation, 80% nitrogen credit post-plant uptake)	0.1 lbs/day	0.1 mg/L	Summer nitrogen concentratio
Summer/Winter nitrogen load: all waters percolated	0.7 lbs/day	0.1 mg/L	Winter nitrogen concentration
Total Summer LAD nitrogen Load	17 lbs	120 days	time LAD applied (length of LA
Total Summer LAD nitrogen Load/ac	2 lbs/ac/yr	10.2 ac	area of LAD
Winter Snowmaking nitrogen load to ground water, LAD Area 6 (30% hydraulic evaporation, 80% snowmaking nitrogen credit)	0.1 lbs/day	0.4 mg/L	treated concentration of East E permit 20 lbs/day nitrogen limit
Total Winter nitrogen snowmaking load	17 lbs/day	2,074 lbs	Total nitrogen load from LAI
Total Winter Snowmaking nitrogen load/ac	2 lbs/ac/yr	176 lbs	Total percolation load after l

The total inorganic nitrogen load for percolation and for a combination of percolation and LAD meets the 30 lb/day MPDES permit limit in both summer and winter.

2011R1117SMCWWQQCalc1B1CNitrogen.xlsx

ted nitrogen load closure (24 hr rate) en concentration of adit waters based on BTS/Anox system)11) p. 25-26 g Data 1989-2008 EBMWs -6 and -7 are compliance wells in the alluvial aquifer oundment and are considered representative of the existing the ground water during operations

gth) allowed by 17.30.517(d) (d) ; MPDES statement of basis, p.25-26 ground water flowing beneath LAD area rs, center pivot from KP 2000; acreage from CES 2008

.2 ac; CES 2008 .2 ac; CES 2008

on of land applied waters

of snowmaking waters

AD season)

Boulder adit waters based on MPDES

D and snowmaking, days 1-120

LAD and snowmaking, days 121-365

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Ground Water Inputs Below East Boulder Mine LAD area at Closure		150 gpm treated adit water	applied at East Boulder Mine LA
depth of aquifer, D ₂	15 ft		allowed by 17.30.517(d)
hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p
gradient, i	0.026 ft/ft		MPDES Statement of Basis, p
width of source	700 ft		MPDES Statement of Basis, p
length from percolation pond to river, L_2	2900 ft		MPDES Statement of Basis, p
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of zone, W_2	954 ft		width of source + (tan 5 * leng
area of mixing zone, A ₂	14,303 ft ²		D * W, allowed by 17.30.517(
Volume of ground water available for mixing Q₁= kiA	76,955 ft ³ /d	400 gpm (24 hr)	
Volume of ground water available for mixing \mathbf{Q}_2 =kiA	27,891 ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517(d)
concentration of nitrogen in adit waters	0.4 mg/L	0.1 mg/L	Summer nitrogen concentratio
upgradient concentration of nitrogen in aquifer (WW-1), CA	0.1 mg/L	0.1 mg/L	Winter nitrogen concentration
Volume of water applied: ${\bf summer \ LAD}$ at LAD area 6, ${\bf V_s}$	40,428 ft ³ /d	210 gpm (24 hr)	summer volume applied at LAI flow rate
Volume of water applied: winter snowmaking at LAD Area 6, \mathbf{V}_{w1}	40,428 ft ³ /d	210 gpm (24 hr)	winter volume applied at LAD rate
summer concentration of ground water, Z _s	2.9 mg/L		projected summer ground wate
winter concentration of ground water, Z _w	2.9 mg/L		projected winter ground water
The total inorganic nitrogen concentration in ground water is less than the D	DEQ-7 ground water quality crit	erion of 10 mg/L.	
East Boulder River Concentration below LAD area at Closure		150 gpm treated adit water	applied at East Boulder Mine LA
receiving streamflow, Q _s	432,000 ft ³ /d	5.0 cfs	7Q10 at Boulder River USGS
receiving stream ambient concentration, \mathbf{C}_{s}	0.1 mg/L		MPDES Statement of Basis p
summer discharge volume through aquifer, Q_{ds}	145,273 ft ³ /d	1.7 cfs	credit for evaporative losses ta
winter discharge volume through aquifer, Q _{dw}	145,273 ft ³ /d	1.7 cfs	credit for evaporative losses ta
summer discharge concentration to East Boulder River, C_{dS}	2.9 mg/L		based on summer concentration
winter discharge concentration to East Boulder River, \mathbf{C}_{dW}	2.9 mg/L		based on winter concentration
Summer East Boulder River nitrogen concentration (5.0 cfs 7Q10)	0.8 mg/L		calculated concentration at 7C
Winter East Boulder River nitrogen concentration (5.0 cfs 7Q10)	0.8 mg/L		calculated concentration at 7G

The total inorganic nitrogen concentration in the East Boulder River is less than the MPDES permit limit of 1.0 mg/L.

AD Area 6

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b. 25-26
b. 25-26
b. 25-26
c. 25-26
gth) allowed by 17.30.517(d)
(d)
```

on of land applied waters

- of snowmaking waters
- AD 6; 30% evaporation credit taken; based on 150 gpm adit
- 6; 30% evaporation credit taken; based on 150 gpm adit flow
- ter concentration near SP-11
- concentration near SP-11

AD Area 6

gaging station; MPDES Statement of Basis p. 4 bage 24 aken in volume calculations aken in volume calculations ion of ground water near SP-11 n of ground water near SP-11 Q₁₀ low flow

 Q_{10} low flow

Spreadsheet 1B 1C Salts: Revised East Boulder Alternative 1B and Boe Ranch Alternative 1C No Action Closure Salinity Analyses

Per SMC 1998, preferential disposal of treated adit waters is at the mine LAD areas and percolation pond; the Boe Ranch LAD system is not built. For the East Boulder Mine, the assumptions for calculations were made according to the regulatory requirements of the existing MPDES permit, Montana Water Quality Act and Rules, and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the East Boulder Mine LAD area, any water that percolates below the root zone is assumed to immediately enter the ground water (no unsaturated zone was considered). To determine the concentration of salts in ground water, it was assumed that all ground water flow parallels the East Boulder River and enters the river at a point at, or just downstream of, the permit boundary (EBR-004/4A). Tailings impoundment waters would be evaporated over the tailings mass and would not discharge to ground water. The salts concentration of treated adit water will not vary with flow rate. The calculations do not allow salts treatment credit for snowmaking, evaporation, plant uptake, or percolation. The design capacities are as follows: PoleCat evaporators assume summer 30% evaporation, center pivots 30%; PoleCat winter 30% evaporation. The East

Boulder mine MPDES permit does not set a limit for TDS or EC. The salts load at the East Boulder Mine is calculated from TDS. The ground water beneath the East Boulder mine has a Class I Beneficial Use (up to 1,000 umhos/cm EC). The hydraulic volume calculations allow a water volume reduction (evaporation credit) that has a corresponding increase in TDS concentration. The concentrations of TDS or measured EC at SP-11 (downgradient of the LAD area) are assumed to be representative of the ground water affected by application of mine waters. Revised input values are shown in blue font and/or orange highlight.

No Action Alternative 1B and 1C Closure Option 1, 737 gpm: Tailings waters would be evaporated over the tailings mass. Adit water would be land applied at East Boulder Mine LAD Areas 2, 3-Upper, 4 and 6. The Boe Ranch LAD system would not be built.

median adit water EC concentration derived from SMC monitoring data (2011)	944 µmhos/cm		
median adit TDS concentration derrived from SMC monitoring data (2011)	605 mg/L	737 gpm (24 hr)	adit flow rate at closure
East Boulder MPDES Source-Specific (percolation pond) mixing zone input value	S		
depth of aquifer, D	80 ft		MPDES Statement of Basis, p. 25-26
hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p. 25-26
gradient, i	0.026 ft/ft		MPDES Statement of Basis, p. 25-26
width of source	385 ft		MPDES Statement of Basis, p. 25-26
length from percolation pond to wells, L1	3,600 ft		MPDES Statement of Basis, p. 25-26
porosity, ϕ	0.3		MPDES Statement of Basis, p. 25-26
ground water velocity, v	6.5 ft/d		MPDES Statement of Basis, p. 25-26
volume of ground water flux available for mixing from MODFLOW	400 gpm		MPDES Statement of Basis, p. 25-26
upgradient concentration of TDS in ground water (WW-1)	106 mg/L	165 µmhos/cm	median value SMC Monitoring Data 1989-2008
2011 operational concentration of TDS in ground water (EBMW-6 and - 7)	515 mg/L	803 µmhos/cm	SMC monitoring data 2011; EBMWs -6 and -7 are two of the compliar of the tailings impoundment and considered representative of the exis salt and nitrogen in the ground water during operations
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of mixing zone, \mathbf{W}_1	700 ft		width of source + (tan 5 * length) allowed by 17.30.517(d)
area of mixing zone, A ₁	55,977 ft ²		D * W, allowed by 17.30.517(d)
70% of available Volume of Ground Water available for mixing ${f Q}_1$ =kiA	76,955 ft ³ /d		MPDES Statement of Basis, p. 25-26
East Boulder Hydraulic Loading Calculations	73	7 gpm treated adit water a	applied at East Boulder Mine LAD Areas 2, 3-Upper, 4, and 6
East Boulder Tailings Impoundment discharge volume	40 MG		volume of water to be discharged to install cover (KP); evaporated ov
Adit Flow rate	737 gpm (24 hr)	1,474 gpm (12 hr)	Adit flow rate
Summer LAD Area 6 maximum hydraulic load end of pipe	56,406 ft ³ /d	586 gpm (12 hr)	evaporator maximum flow rate, 10.2 ac; CES 2008
Summer LAD Area 4 maximum hydraulic load end of pipe	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow rate, 11.2 ac; CES 2008
Summer LAD Area 3 Upper maximum hydraulic load end of pipe	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow rate, 11.3 ac; CES 2008
Summer LAD Area 2 maximum hydraulic load end of pipe	29,262 ft ³ /d	304 gpm (12 hr)	center pivot maximum flow rate, 13.9 ac; CES 2008
Summer maximum hydraulic load end of pipe, LAD areas 2, 3 Upper, 4, 6	139,572 ft ³ /d	1,450 gpm (12 hr)	total rate for all units
excess volume of water needing disposal in Summer	12 gpm (24 hr)	24 gpm (12 hr)	volume of water exceeding hydraulic capacity of Summer LAD
Insufficient pond storage capacity exists at this flow rate. Approximately 1.1 MG percolated if handled at East Boulder Mine. The tailings waters would be evapor from the tailings mass is unspecified.	is generated in 24 hours, the a prated over the tailings mass.	vailable storage is 0.7 MG The volume of tailings w	, and the 12 hour summer LAD disposal is 1.0 MG. About 0.02 MG e aters is double of that initially modeled and the amount of time to
Winter LAD Area 6 snowmaking maximum hydraulic load end of pipe	39,465 ft ³ /d	410 gpm (12 hr)	snowmaker maximum flow rate, 10.2 ac; CES 2008
Winter LAD Area 4 snowmaking maximum hydraulic load end of pipe	7,701 ft ³ /d	80 gpm (12 hr)	snowmaker maximum flow rate, 11.2 ac; CES 2008

Winter LAD Area 3 Upper sno pipe	wmaking maximur	m hydraulic load end of	7,701 ft ³ /d	80 gpm (12 hr)	snowmaker maximum flow rate, 11.3 ac; CES 2008
Winter maximum snowmaki areas 3 Upper, 4, 6	ng hydraulic load	d end of pipe, LAD	54,866 ft ³ /d	570 gpm (12 hr)	total rate for all units
excess volume of water nee	ding disposal in	Winter	452 gpm (24 hr)	904 gpm (12 hr)	volume of water exceeding hydraulic capacity of Winter s

Insufficient pond storage capacity exists at this flow rate. Approximately 1.1 MG is generated in 24 hours, the available storage is 0.7 MG, and the 12 hour winter snowmaking LAD is 0.4 MG. About 0.3 MG excess water must be percolated if handled at East Boulder Mine. The tailings waters would be evaporated over the tailings mass. The volume of tailings waters is double of that initially modeled and the amount of time to evaporate the water from the tailings mass is unspecified.

No Action Alternative 1B and 1C Closure Option 2, 737 gpm: Tailings waters would be evaporated over the tailings mass. Adit water would be land applied at East Boulder Mine LAD Areas 2, 3-Upper, 4, and 6 and the excess adit water would be percolated at the mine site. The Boe Ranch LAD system would not be built. East Boulder Salt Loading Input Parameters, CLOSURE 737 gpm treated adit water applied at East Boulder Mine

 · · · · · · · · · · · · · · · · · · ·		···· 3r········	·····
median adit TDS concentration	605 mg/L	864 mg/L	TDS concentration adit water after 30% evaporation (evaporat
Adit Flow rate	737 gpm (24 hr)	864 mg/L	TDS concentration adit water after 30% evaporation (Winter L
Daily Summer LAD Salts load East Boulder Mine, LAD areas 2, 3, 4, 6	5,264 lbs/day	737 gpm treated adit water an LAD Areas 2, 3-Upper, 4, and	pplied at East Boulder Mine Summer 6
LAD Area 6 flow rate (30% hydraulic evaporation)	56,406 ft ³ /d	2,127 lbs/day	evaporator maximum flow rate, 10.2 ac; CES 2008
LAD Area 4 flow rate (30% hydraulic evaporation)	26,952 ft ³ /d	1,016 lbs/day	evaporator maximum flow rate, 11.2 ac; CES 2008
LAD Area 3 Upper flow rate (30% hydraulic evaporation)	26,952 ft ³ /d	1,016 lbs/day	evaporator maximum flow rate, 11.3 ac; CES 2008

ne compliance points at the end of the existing concentration of

porated over tailings mass

AD .02 MG excess water must be of time to evaporate the water

snowmaking LAD

tors Summer LAD) AD snowmaking)

LAD Area 2 flow rate center pivot (30% hydraulic evaporation)	29,262 ft ³ /d	1,104 lbs/day	center pivot maximum flow rate, 13.9 ac; CES 2008	
Summer Salts Load to percolation	10,454 lbs/yr			
Summer Salts LAD Load	631,620 lbs/yr	120 days	time LAD applied (length of LAD season)	
Summer Salts LAD Load per acre	13,554 lbs/ac/yr	46.6 ac	area of LAD	
Summer Salts LAD Load applied per square foot	0.3 lbs/ft2/yr			
total Summer Salt Load (LAD plus percolation)	642,074 lbs/yr		salt is concentrated by evaporation when land applied	
Daily Winter Snowmaking Salts load East Boulder Mine, LAD	2,069 lbs/day	737 gpm treated adit wate	r applied at East Boulder Mine Winter snowmaking	
areas 3, 4, 6		LAD Areas 3-Upper, 4, and	16	
LAD Area 6 snowmaking rate (30% hydraulic evaporation)	39,465 ft ³ /d	1,488 lbs/day	snowmaker maximum flow rate, 10.2 ac; CES 2008	
LAD Area 4 snowmaking rate (30% hydraulic evaporation)	7,701 ft ³ /d	290 lbs/day	snowmaker maximum flow rate, 11.2 ac; CES 2008	
LAD Area 3 snowmaking rate (30% hydraulic evaporation)	7,701 ft ³ /d	290 lbs/day	snowmaker maximum flow rate, 11.3 ac; CES 2008	
Winter Salts load to percolation	393,782 lbs/yr			
Winter Salts LAD load	248,292 lbs/yr	120 days	time LAD applied (length of LAD season)	
Winter Salts LAD load per acre	7,593 lbs/ac/yr	32.7 ac	area of LAD	
Winter Salts LAD load per square foot	0.2 lbs/ft2/yr	642,074 lbs/yr	Total Winter Salts Load (LAD plus percolation)	

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Closure Ground Water Mixing Calculations for East Boulder Mine LAD Area

737 gpm treated adit water applied at East Boulder Mine LAD Areas 2, 3-Upper, 4, and 6

depth of aquifer, D ₂	15 ft		
hydraulic conductivity, k	75 ft/d		allowed by 17.30.517(d)
gradient, i	0.026 ft/ft		MPDES Statement of Basis, p. 25-26
width of source	700 ft		MPDES Statement of Basis, p. 25-26
length from percolation pond to river, L_2	2,900 ft		MPDES Statement of Basis, p. 25-26
angle of dispersion	0.087421693 tan 5°		MPDES Statement of Basis, p. 25-26
width of zone, W_2	954 ft		allowed by 17.30.517(d)
area of mixing zone, A ₂	14,303 ft ²		width of source + (tan 5 * length) allowed by 17.30.517(d)
70% of available volume of ground water available for mixing \mathbf{Q}_1 =kiA	76,955 ft ³ /d	400 gpm (24 hr)	ground water flowing into LAD from beneath tailings impoundm
Volume of ground water available for mixing \mathbf{Q}_2 =kiA	27,891 ft ³ /d	145 gpm (24 hr)	D * W, allowed by 17.30.517(d)
median concentration of salt in adit waters, SMC monitoring data 2002-2006	605 mg/L		calculation per 17.30.517(d)
adit water TDS concentration when LAD in summer (30% hydraulic evaporation)	864 mg/L		all areas 30% evaporation
adit water TDS concentration when LAD in winter (30% hydraulic evaporation)	864 mg/L		all areas 30% evaporation
upgradient concentration of TDS in ground water (WW-1), ${f C}_{A}$	106 mg/L	165 µmhos/cm	median value SMC Monitoring Data 1989-2008
receiving stream baseline ambient concentration at EBR-001	49 mg/L	76 µmhos/cm	1996-1999 median baseline EC from SMC monitoring data (Hy
Volume of water applied: summer LAD, $\mathbf{V_s}$	195,401 ft ³ /d	1,015 gpm (12 hr)	Summer adit water volume pumped to LAD areas 2, 3 Upper, 4
Volume of water: summer percolation, V_p	2,310 ft ³ /d	12 gpm (12 hr)	Summer volume from percolation; excess water needing dispo
Volume of water: winter snowmaking, V_{w1}	76,813 ft ³ /d	399 gpm (12 hr)	Winter adit water volume from LAD areas 3 Upper, 4, 6, minus
Winter volume of water applied: percolation, \mathbf{V}_{w2}	87,016 ft ³ /d	452 gpm (12 hr)	winter volume from percolation; excess water needing disposal
summer concentration of ground water at East Boulder Mine, Z_s	637 mg/L	994 µmhos/cm	projected summer concentration of TDS and EC in ground wat discharging to East Boulder River
winter concentration of ground water at East Boulder Mine, $\boldsymbol{Z}_{\boldsymbol{W}}$	527 mg/L	822 µmhos/cm	projected winter concentration of TDS and EC in ground water discharging to East Boulder River
The EC in ground water meets the 1,000 µmhos/cm Class I Beneficial Use Criter	ia during summer LAD an	d winter snowmaking.	
East Boulder River Concentration below LAD area		737 gpm treated adit water	applied at East Boulder Mine LAD Areas 2, 3-Upper, 4, and 6

East Boulder River Concentration below LAD area			737 gpm	treated adit water	applied at East Boulder Mine LAD Areas 2, 3-Upper, 4, and
receiving streamflow, Q _s	432,000	ft ³ /d	5.0	cfs	7Q10 at Boulder River USGS gaging station; MPDES State
irrigation season receiving streamflow, \boldsymbol{Q}_{s}	172,800	ft ³ /d	2.0	cfs	flow in stream during irrigation season
receiving stream ambient concentration, $\mathbf{C}_{\mathbf{s}}$	45	mg/L			median concentration SMC Monitoring Data 2004-2009
ground water discharge volume, Q _{ds}	302,557	ft ³ /d	3.5	cfs	summer discharge volume
ground water discharge volume, \mathbf{Q}_{dW}	268,674	ft ³ /d	3.1	cfs	winter discharge volume
summer discharge concentration to Stillwater River, \boldsymbol{C}_{dS}	637	mg/L			based on summer concentration of ground water at end of r
winter discharge concentration to Stillwater River, \boldsymbol{C}_{dW}	527	mg/L			based on winter concentration of ground water at end of mix
Summer East Boulder River TDS concentration (5.0 cfs 7Q10)	199	mg/L	310	µmhos/cm	calculated concentration at 7Q10 low flow
Winter East Boulder River TDS concentration (5.0 cfs 7Q10)	191	mg/L	298	µmhos/cm	calculated concentration at 7Q10 low flow

No Action Alternative 1B and 1C Closure Option 1, 150 gpm: Tailings waters would be evaporated over the tailings mass. Adit water would be land applied at the East Boulder Mine LAD Area 6. The Boe Ranch LAD system would not be built.

median adit water EC concentration calculated	d 944 μmhos/cm	605 mg/L	median adit TDS concentration derrived from SMC monitor
		150 gpm (24 hr)	adit flow rate at closure
East Boulder MPDES Source-Specific (percolation pond) mixing zone input value	les		
depth of aquifer, D	80 ft		MPDES Statement of Basis, p. 25-26
hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p. 25-26
gradient, i	0.026 ft/ft		MPDES Statement of Basis, p. 25-26
width of source	385 ft		MPDES Statement of Basis, p. 25-26
length from percolation pond to wells, L_1	3,600 ft		MPDES Statement of Basis, p. 25-26
porosity, ϕ	0.3		MPDES Statement of Basis, p. 25-26
ground water velocity, v	6.5 ft/d		MPDES Statement of Basis, p. 25-26
volume of ground water flux available for mixing from MODFLOW	400 gpm (24 hr)		MPDES Statement of Basis, p. 25-26
upgradient concentration of TDS in ground water (WW-1), CA	106 mg/L		median value SMC Monitoring Data 1989-2008
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of mixing zone, \mathbf{W}_1	700 ft		width of source + (tan 5 * length) allowed by 17.30.517(d)
area of mixing zone, A ₁	55,977 ft ²		D * W, allowed by 17.30.517(d)
Volume of ground water available for mixing \mathbf{Q}_1 =kiA	109,156 ft ³ /d		calculation per 17.30.517(d); MPDES Statement of Basis,
East Boulder Hydraulic Loading Calculations		150 gpm treated adit water a	pplied at East Boulder Mine LAD Area 6
Adit Flow rate	150 gpm (24 hr)	300 gpm (12 hr)	Adit flow rate
Summer LAD Area 6 maximum hydraulic load end of pipe	56,406 ft ³ /d	586 gpm (12 hr)	evaporator maximum flow rate, 10.2 ac; CES 2008
Winter LAD Area 6 snowmaking maximum hydraulic load end of pipe	39,465 ft ³ /d	410 gpm (12 hr)	snowmaker maximum flow rate, 10.2 ac; CES 2008

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The hydra	ulic capacity of 150 gpm (24 hr) adit water can be managed at East Bou	ulder Mine via LAD in winter	or summer.	
East Boul	der Salt Loading Input Parameters, closure		150 gpm treated adit water a	applied at East Boulder Mine LAD Area 6
	median adit TDS concentration, SMC monitoring data	605 mg/L	28,877 ft ³ /d	adit water volume in cubic feet per day
	East Boulder Adit flow rate	150 gpm (24 hr)	300 gpm (12 hr)	East Boulder adit flow rate
	adit water TDS concentration when LAD in summer (30% hydraulic evaporation)	864 mg/L		no TDS credit given for evaporation
	adit water TDS concentration when LAD in winter (30% hydraulic evaporation)	864 mg/L		no TDS credit given for evaporation
	Daily Summer LAD Area 6 TDS load (30% hydraulic evaporation)	545 lbs/day		
	Total Summer LAD TDS Load/ac/yr	6,406 lbs/ac/yr	120 days	time LAD applied (length of LAD season)
	Total Summer LAD TDS Load/ft ²	0.1 lbs/ft2/yr	10.2 ac	area of LAD
	Daily Winter LAD Area 6 TDS Load (30% hydraulic evaporation)	545 lbs/day		
	Total Winter LAD TDS Load/ft ²	6,406 lbs/ac/yr		
	Total Winter LAD TDS Load/ft ²	0.1 lbs/ft2/yr		
Closure G	round Water Salts Calculations for East Boulder Mine LAD Area		150 gpm treated adit water	applied at East Boulder Mine LAD Area 6
	depth of aquifer, D ₂	15 ft		allowed by 17.30.517(d)
	hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p. 25-26
	gradient, i	0.026 ft/ft		MPDES Statement of Basis, p. 25-26
	width of source	700 ft		MPDES Statement of Basis, p. 25-26
	length from percolation pond to river, L_2	2900 π		MPDES Statement of Basis, p. 25-26
		0.087421693 tan 5		allowed by 17.30.517(d)
	width of zone, w_2	954 II 14 202 m ²		width of source + (tail 5 length) allowed by $17.30.517(d)$
	area of mixing zone, \mathbf{A}_2	14,303 ft ²	145 com (24 br)	D W, allowed by 17.50.517(d)
	Volume of Ground Water available for mixing \mathbf{Q}_2 -KA	27,091 ft ⁻ /d	145 gpiii (24 iii)	calculation per 17.30.517(d)
	concentration of solt in adit waters	70,955 ∰²/d		calculated above
	adit water TDS concentration when LAD in summer or winter	864 mg/L		
	(30% hydraulic evaporation)	515 mg/L	802mbaa/am	SMC monitoring data 2011: EDMWa, 6 and 7 are two of the
	7)	STS Hig/L		of the tailings impoundment and considered representative of salt and nitrogen in the ground water during operations
	upgradient concentration of TDS in ground water (WW-1)	106 mg/L		median value SMC Monitoring Data 1989-2008
	receiving stream baseline ambient concentration at EBR-001	49 mg/L	76 μmhos/cm	1996-1999 median baseline EC concentration from SMC mc 2001)
	Volume of water: summer LAD, $\mathbf{V_s}$	40,428 ft ³ /d	210 gpm (12 hr)	summer volume disposed at LAD area 6 that reaches groun
	Volume of water: winter snowmaking, V_{w1}	40,428 ft ³ /d	210 gpm (12 hr)	winter volume disposed at LAD area 6 that reaches ground w
	summer concentration of ground water, Z_s	396 mg/L	617 µmhos/cm	projected summer concentration of TDS and EC in ground v discharging to East Boulder River
	winter concentration of ground water, ${\rm Z}_{\rm W}$	396 mg/L	617 µmhos/cm	projected winter concentration of TDS and EC in ground wa discharging to East Boulder River
The EC ir	n ground water meets the 1,000 μmhos/cm Class I Beneficial Use Criter	ion during both summer LAI	D and winter snowmaking.	
East Boul	der River Salts Concentration below LAD area		150 gpm treated adit water	applied at East Boulder Mine LAD Area 6
	receiving streamflow, Q _s	432,000 ft ³ /d	5.0 cfs	7Q10 at Boulder River USGS gaging station; MPDES Stater
	irrigation season receiving streamflow, $\mathbf{Q}_{\mathbf{s}}$	172,800 ft ³ /d	2.0 cfs	flow in stream during irrigation season
	receiving stream ambient concentration, \mathbf{C}_{s}	45 mg/L		median concentration SMC Monitoring Data 2004-2009
	ground water discharge volume, Q _{dS}	145,273 ft ³ /d	1.7 cfs	
	ground water discharge volume, $\mathbf{Q}_{d\mathbf{W}}$	145,273 ft ³ /d	1.7 cfs	
	summer discharge concentration to East Boulder River, \mathbf{C}_{dS}	396 mg/L		summer concentration of salt in ground water just prior to dis
	winter discharge concentration to East Boulder River, $\mathbf{C}_{d\mathbf{W}}$	396 mg/L		winter concentration of salt in ground water just prior to discl

ge concentration to East Boulder River, $\mathbf{C}_{d\mathbf{W}}$	396 mg/L		winter concentration of salt in ground water just prior to
t Boulder River TDS concentration (5.0 cfs 7Q10)	133 mg/L	208 µmhos/cm	calculated concentration at 7Q10 low flow
Boulder River TDS concentration (5.0 cfs 7Q10)	133 mg/L	208 µmhos/cm	calculated concentration at 7Q10 low flow

Summer East

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discharging to East Boulder River scharging to East Boulder River

Spreadsheet 2A Salts--Revised Alternative 2A Proposed Action Stillwater Mine and Hertzler Ranch Salinity Analyses

For Hertzler Ranch, the assumptions for calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For Hertzler Ranch LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer; that is, no unsaturated zone was considered to determine concentrations of salts in ground water. To determine the EC of ground water at Hertzler Ranch, the agencies assume that there is a leak in the Hertzler Ranch LAD Storage Pond liner in ground water zone Z₁; the upper LAD discharges to ground water zone Z₂; assume there is a leak from the Hertzler Ranch tailings impoundment in ground water zone Z₄; Z₁, Z₂, and Z_4 flow into Z_3 where the lower LAD is discharged, then Z_3 flows into Z_5 (see Hertzler Ground Water Zone Figure). Salts are not treated in the BTS or Hertzler Ranch LAD, so all salts are expected to eventually flush through the soil column and unsaturated zone to ground water. The agencies used the median adit water TDS concentration for the operational Stillwater Mine concentration. The Stillwater Mine MPDES permit has no TDS or EC limits.

Weighted concentrations of TDS or EC assume instantaneous mixing. Revisions to input values are in blue font and orange highlight.

Proposed Alternative 2A Option 1, 2,020 gpm: The 370 gpm of untreated east side adit water would be disposed in the Stillwater Mine east side percolation ponds. Up to 250 gpm Stillwater tailings waters would be mixed and treated with 1,650 gpm west side adit water and routed to the Hertzler Ranch LAD storage pond for disposal with 567 gpm of untreated Hertzler Ranch tailings waters.

TDS conversion 1 mg/L = 1.56 μmhos/cm EC			1,650 gpm (24 hr)	adit flow rate at closure
Volume of water in Stillwater Tailings impoundment plus 5	53	MG	763 mg/l	median Stillwater TDS west side adit water
	105	MC	765 mg/L	nieuran Stillwater 105 west side adit water
volume of water in Henzler Ranch LAD storage pond	105	IVIG	250 mg/L	average 2004-2008 Stillwater east side add
Hertzler Ranch LAD area	320	ac	946 mg/L	concentration of TDS in tailings waters Still
time to dewater Stillwater tailings impoundment at given rate volume of water in Hertzler Ranch tailings impoundment plus	147	days	250 gpm (24 hr)	Stillwater tailings flow rate at closure; (fixed
5 MG interstitial water (2011)	201	MG	1,163 gpm (24 hr)	rate to dewater Hertzler Ranch Tailings Imp
weighted EC of mixed adit plus Stillwater tailings waters weighted EC of mixed treated adit water in Hertzler Ranch	1,228	µmhos/cm	787 mg/L	weighted TDS in mixed adit plus Stillwate
LAD storage pond with untreated Hertzler Ranch tailings waters	1,378	µmhos/cm	883 mg/L	weighted TDS of mixed Hertzler Ranch LA with untreated Hertzler Ranch tailings w
Input Parameters for Hertzler Ranch Ground Water Calculations				Source of Data
depth of aquifer, D	15	ft		allowed by 17.30.517(d)
hydraulic conductivity, k 1 from Hertzler Ranch LAD storage pond	25	ft/d		from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, $\mathbf{k_2}$ from upper Hertzler Ranch LAD	300	ft/d		from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, ${f k}_3$ and ${f k}_5$ from lower Hertzler Ranch LAD	600	ft/d		from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, $\mathbf{k_4}$ from tailings impoundment	2	ft/d		from Hertzler Tailings Impoundment Seena
gradient, i	0.01	100		estimated from Hertzler Tailings Impoundr
width of source (Hertzler Ranch LAD storage pond liner leakage)	10	ft		assumed width based on point seep, Hydro
width of Hertzler Ranch LAD storage pond liner leakage mixing zone, ${f W_1}$	167	ft		width of source + (tan 5 * length) allowed by
angle of dispersion	0 087421693	tan 5°		allowed by $17.30.517(d)$
length Hertzler Ranch LAD storage pond liner leakage area	5.007 72 1000			
L_1	1,800	ft		from Hertzler Tailings Impoundment Seepa
length upper Hertzler Ranch LAD, L_2	4,800	ft		from Hertzler Tailings Impoundment Seepa
	2	2011R1117SN	ICWQQCalc2ASalt.xlsx	

concentration, SMC Monitoring Data (2011) t TDS concentration Iwater Database 2011

by west side adit pumping rate plus BTS capacity)

poundment in one LAD season

er tailings waters assume instantaneous mixing

AD storage pond water (105 MG treated adit water) vaters; assume instantaneous mixing

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	App DE		
width of upper Hertzler Ranch LAD at pivot P3 and P7	2,700 ft		personal communication R Weimer 2/18/2
width of Upper Hertzler Ranch LAD mixing zone ${f W_2}$	<mark>3,120</mark> ft		width of source + (tan 5 * length) allowed
length of lower Hertzler Ranch LAD, L_3	5,200 ft		from Hertzler Tailings Impoundment Seep
width of Lower Hertzler Ranch LAD at P4	1,610 ft		personal communication R Weimer 2/18/2
Width of Lower Hertzler Ranch LAD mixing zon e W_3	2,065 ft		personal communication R Weimer 2/18/2
Width of source (Hertzler Ranch tailings impoundment liner leakage)	10 ft		assumed width based on point seep, Hydr
width of mixing zone below Hertzler Ranch tailings impoundment liner leakage W ₄	124 ft		width of source + (tan 5 * length) allowed
length of W_4 zone, L_4	1,300 ft		from Hertzler Tailings Impoundment Seep
width of Mixing Zone to Stillwater River ${f W}_{{f 5}}$	2,215 ft		width of source + (tan 5 * length) allowed
length below lower Hertzler Ranch LAD, L_5	3,600 ft		from Hertzler Tailings Impoundment Seep
width below lower Hertzler Ranch LAD	1,900 ft		from Hertzler Tailings Impoundment Seep
cross sectional area of aquifer, A ₁	2,510 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_2	46,794 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_3	30,969 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_4	1,855 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_5	33,221 ft ²		D * W, allowed by 17.30.517(d)
Q ₁ =kiA, ground water available for mixing	628 ft ³ /d		calculation per 17.30.517(d)
\mathbf{Q}_2 =kiA, ground water available for mixing	140,383 ft ³ /d		calculation per 17.30.517(d)
\mathbf{Q}_3 =kiA, ground water available for mixing	185,813 ft ³ /d		calculation per 17.30.517(d)
\mathbf{Q}_4 =kiA, ground water available for mixing	37 ft ³ /d		calculation per 17.30.517(d)
\mathbf{Q}_{5} =kiA, ground water available for mixing	199,325 ft ³ /d	120 days	length of LAD season
Hydraulic Loading to Hertzler Ranch LAD		105 MG	Hertzler Ranch LAD Storage Pond volume
Stillwater tailings impoundment waters volume	53 MG	201 MG	Hertzler Ranch tailings impoundment wate
rate to dewater Hertzler Ranch tailings impoundment in one LAD season (routed to Hertzler Ranch LAD storage pond)	1,163 gpm (24 hr)	2,326 gpm (12 hr)	rate to dewater Hertzler Ranch Tailings Ir Ranch LAD storage pond)
rate to dewater Hertzler Ranch LAD storage pond in 120	609 and (24 hr)	1.215 and $(12 hr)$	rate to downton Hortzlon Dapph LAD store
rate to dewater Stillwater tailings impoundment based on BTS capacity	250 gpm (24 hr)	500 apm (12 hr)	rate to dewater Neitzler Ranch LAD storage rate to dewater Stillwater tailings impound LAD storage pond)
adit flow rate at closure	1,650 gpm (24 hr)	3,300 gpm (12 hr)	adit flow rate at closure
maximum LAD rate from Hertzler Ranch LAD storage pond	1,850 gpm (24 hr)	3,700 gpm (12 hr)	maximum Hertzler Ranch LAD application
total rate of water needing disposal in 120 days (adit plus Stillwater tailings plus Hertzler tailings plus Hertzler LAD			total rate of water needing disposal in one
storage pond)	3,671 gpm (24 hr)	7,342 gpm (12 hr)	tailings plus Hertzler LAD storage pond)
total volume of water needing disposal at Hertzler at closure	644 MG	320 MG	volume that can be LAD at maximum rate

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Impoundment in one LAD season (routed to Hertzler

age pond in one LAD season dment based on BTS capacity (routed to Hertzler Ranch

n rate

e LAD season (adit plus Stillwater tailings plus Hertzler

e for one LAD season

The hydraulic load for Option 1 of 1,650 gpm treated adit water plus 250 gpm treated Stillwater tailings waters plus 201 MG Hertzler Ranch tailings impoundment plus 105 MG Hertzler Ranch LAD storage pond waters exceeds the hydraulic capacity of the Hertzler Ranch LAD system by 324 MG and cannot be managed at Hertzler Ranch during one LAD season. Other options would have to be implemented such as disposing of some of the treated waters at the Stillwater Mine percolation ponds. The 2011 volume in the Stillwater the tailings impoundment would extend the time frame for closure beyond 120 days.

Proposed Alternative 2A Option 2, 2,020 gpm- The 370 gpm of untre reated with 1,650 gpm west side adit water and routed to the Stillwa	ated east-side adit water ater Mine percolation pon	would be disposed of in t ds. Up to 201 MG of untro	he east side percolation ponds. Up to 25 eated Hertzler Ranch tailings waters wou
MG of treated adit water for disposal at the Hertzler Ranch LAD area			
total volume of water needing disposal at Hertzler Ranch LAD at closure	306 MG	320 MG	volume that can be LAD at maximum rate
The hydraulic load for Option 2 of 201 MG Hertzler Ranch tailings im	poundment and 105 MG	Hertzler Ranch LAD stora	ge pond waters can be managed at Hertz
nput parameters and assumptions for salts calculations at Hertzler	Ranch LAD	1,215 gpm (12 hr)	rate to dewater Hertzler LAD storage pond
TDS in ambient ground water (HMW-4 SMC monitoring data), $\mathbf{C}_{\mathbf{A}}$	150 mg/L	2,326 gpm (12 hr)	rate to dewater Hertzler Ranch Tailings Im storage pond)
TDS in Hertzler Ranch tailings impoundment liner leakage, ${f C_4}$	946 mg/L	3,542 gpm (12 hr)	total rate of water needing disposal in 120 tailings impoundment)
TDS in upper and lower Hertzler Ranch LAD discharge, evaporation taken, no credit for plant uptake, C_2 , C_3	1,263 mg/L	1,317 gpm (12 hr)	excess rate that must be LAD at Hertzler F
TDS in Hertzler Ranch LAD storage pond liner leakage (mixed adit plus Hertzler Ranch tailings waters), C ₁	883 mg/L	2,225 gpm (12 hr)	application 720 min/day at upper LAD
volume upper Hertzler Ranch LAD Discharge, assumes 30% evaporates; pivots P1, P2, P3, P7; V ₂	149,920 ft ³ /d	9,626 ft ³ /d	pivot P1; 100 gpm for 12 hour application r
volume of Hertzler Ranch tailings impoundment liner leakage (1 gpm), ${f V_4}$	193 ft ³ /d	31,283 ft ³ /d	pivot P2: 325 gpm for 12 hour application
volume of Hertzler Ranch LAD storage pond liner leakage (1 gpm), $\mathbf{V_1}$	193 ft ³ /d	96,257 ft ³ /d	pivot P3; 1,000 gpm for 12 hour applicat
volume lower Hertzler Ranch LAD discharge, assumes 30% evaporates; ${\bf V_3}$	99,385 ft ³ /d	62,567 ft ³ /d	pivots P4; 650 gpm for 12 hour application
daily load of TDS disposed at closure at Hertzler Ranch	37,536 lb/day	60,160 ft ³ /d	pivots P5; 625 gpm for 12 hour application
total load of TDS disposed at Hertzler Ranch during closure	4,504,350 lbs	19,251 ft ³ /d	pivot P6; 200 gpm for 12 hour application
annual TDS load per acre per year (264 ac)	14,089 lb/ac/yr	77,005 ft ³ /d	pivot P7; 800 gpm for 12 hour application
annual TDS load per square foot per year (264 ac)	0.3 lb/ft ² /yr		
Ground water salts concentrations at Hertzler Ranch		201 MG Hertzler Ranch ta Ranch during one LAD s	ailings impoundment and 105 MG Hertzle eason
ground water concentration area Z_1	322 mg/L	503 µmhos/cm	ground water EC for zone Z_1
ground water concentration area Z_2	725 mg/L	1,131 µmhos/cm	ground water EC for zone Z ₂ ; does not m
ground water concentration area Z_4	818 mg/L	1,276 µmhos/cm	ground water EC for zone Z_4 ; does not m
ground water EC concentration in Z_3 at compliance point HMW-10	632 mg/L	986 µmhos/cm	projected ground water EC for zone Z_3 from
EC concentration in Z_5 from upgradient sources (Z_1, Z_2, Z_3, Z_4)	508 mg/L	792 µmhos/cm	projected ground water concentration prior

The EC of ground water below Hertzler Ranch LAD at the compliance point (HMW-10) just prior to discharge into the Stillwater River meets the Class I Beneficial Use criterion. The Class I Beneficial Use criterion would be temporarily exceeded in ground water zones Z₂ (1,129 µmhos/cm) and Z₄ (1,276 µmhos/cm).

50 gpm Stillwater tailings waters would be mixed and Id be routed to the LAD storage pond containing **105**

for one LAD season

ler Ranch during one LAD season.

I in 120 days poundment in 120 days (routed to Hertzler Ranch LAD

days (Hertzler LAD storage pond plus Hertzler Ranch

Ranch Lower LAD

rate SMC 2011

rate SMC 2011

on rate SMC 2011

er Ranch LAD storage pond waters LAD at Hertzler

eet Class I Beneficial Use criterion neet Class I Beneficial Use criterion

m Z_1 , Z_2 , Z_3 , Z_4 ; compliance point HMW-10

r to discharge to Stillwater River al Use criterion. The Class I Beneficial Use criterion

Stillwater River salts concentration below Hertzler Ranch		201 MG Hertzler Ranch ta Ranch during one LAD s	ailings impoundment and 105 MG Hertzle eason
receiving streamflow, Q s	3,628,800 ft ³ /d	42 cfs	7Q ₁₀ at mine site 31.2 cfs 2008 MPDES; H
receiving stream ambient concentration, C _s	44 mg/L	69 µmhos/cm	average concentration below Hertzler Ran
ground water discharge volume, \mathbf{Q}_{d}	775,877 ft ³ /d	9.0 cfs	ground water discharge volume in cubic fe
ground water discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	508 mg/L	792 µmhos/cm	projected ground water concentration prior
TDS Stillwater River concentration	126 mg/L	196 µmhos/cm	projected EC in Stillwater River at point of
TDS loading at Stillwater Mine		370 gpm untreated east s tailings waters are dispo	side adit waters, 1,650 gpm treated west s sed of at the Stillwater Mine percolation
rate untreated east-side plus 600 gpm mixed treated west- side adit and tailings waters entering east side percolation	2		east side adit flow rate; personal communi
ponds east side adit water TDS concentration	230,053 ft ^s /d	370 gpm (24 hr)	rate mixed treated west-side adit plus tailir
	250 mg/L	158,824 ft ³ /d	ponds
contribution of east side adit water to Stillwater River TDS load at Stillwater Mine during closure (no treatment credit)	1,110 pounds/day	787 mg/L	weighted TDS in mixed adit plus Stillwate
contribution of west side adit water to Stillwater River TDS load at Stillwater Mine during closure (no treatment credit) contribution of Stillwater tailings impoundment water TDS	15,584 pounds/day	1,650 gpm (24 hr)	west-side adit flow rate at closure
load during closure (no treatment credit)	2,838 pounds/day	250 gpm (24 hr)	Stillwater tailings flow rate at closure; (fixed
daily TDS load discharged at Stillwater Mine during closure	19,532 pound/day	147 days	time to dewater the Stillwater tailings impo
total TDS load disposed at Stillwater Mine during closure	2,875,568 pound/year	48,128 ft ³ /d	volume of Stillwater tailings waters
		370 gpm untreated east s	side adit waters, 1,650 gpm treated west s
Ground Water Salts Calculation Input Parameters for the Stillwater M	/line	tailings waters are dispo	sed of at the Stillwater Mine percolation
depth of aquifer, D	15 ft		Original Stillwater MPDES Permit calculati
hydraulic conductivity east side percolation ponds, ${f k}_{{ m SVR}}$	4,076 ft/day		SMC MPDES Permit Renewal Information
hydraulic conductivity east side percolation ponds, ${f k}_{E}$	539 ft/day		SMC MPDES Permit Renewal Information
gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit calculati
length of mixing zone, L _{SVR}	500 ft		2008 MPDES Permit page 3
width of mixing zone at downgradient extent, \mathbf{W}_{svr}	507 ft		2008 MPDES Permit page 3
length of mixing zone, L _E	2,000 ft		2008 MPDES Permit page 4
width of mixing zone at downgradient extent, $\boldsymbol{W}_{\boldsymbol{E}}$	650 ft	621 mg/L	concentration of mixed untreated east-side Stillwater tailings waters
cross sectional area of aquifer, \mathbf{A}_{SVR}	7,605 ft	1,195 gpm (24 hr)	ponds
cross sectional area of aquifer, A _E	9,750 ft	825 gpm (24 hr)	east side percolation ponds
Q _{svR} =k _{svR} iA _{svR} , ground water available for mixing	185,988 ft ³ /d		calculation per 17.30.517(d)
Q_E=k_EiA_E , ground water available for mixing	31,532 ft ³ /d		calculation per 17.30.517(d)

er Ranch LAD storage pond waters LAD at Hertzler

Hertzler assumed value for streamflow hch SMC-12; SMC Operational Monitoring Data eet per second or to discharge to Stillwater River

side adit waters, and 250 gpm treated Stillwater ponds in greater than 120 days nication R Weimer 2/18/2009

ngs waters entering Stillwater Valley percolation

ter tailings waters assume instantaneous mixing

ed by west side adit pumping rate + BTS capacity)

oundment

side adit waters, and 250 gpm treated Stillwater ponds in greater than 120 days

tions penciled in Hydrometrics 1995

- (Hydrometrics 1995) used for 2008 renewal
- (Hydrometrics 1995) used for 2008 renewal
- tions penciled in Hydrometrics 1995

e adit water plus mixed treated west-side adit and

ngs waters entering Stillwater Valley percolation

xed treated west-side adit and tailings waters entering

ambient TDS concentration in ground water at Stillwater Mine (MW-10A), **C_{A</mark>**}

81 mg/L

126 µmhos/cm average concentration of TDS in ambient ground water at SMC MW-10A

projected ground water concentration at end of Stillwater East Side Percolation Pond mixing zone	556 mg/L	867 µmhos/cm	average concentration of TDS from percola waters + east side adit waters
projected ground water concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone	471 mg/L	734 µmhos/cm	cumulative concentration of TDS from Stillw west side adit waters at Stillwater Valley Ra
The EC of ground water at Stillwater Mine meets Class I Beneficial	Use criterion.		
Stillwater River salts concentration below Stillwater Mine		370 gpm untreated east a tailings waters are dispo	side adit waters, 1,650 gpm treated west s sed of at the Stillwater Mine percolation p
receiving streamflow, Q _s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 2008 MPDES
receiving stream ambient concentration, C _s	45 mg/L	70 µmhos/cm	2008 MPDES Statement of Basis, p 9
ground water discharge volume, \mathbf{Q}_{d}	606,396 ft ³ /d	7.0 cfs	ground water discharge volume in cubic fee
discharge concentration to Stillwater River, \mathbf{C}_{d}	471 mg/L	734 µmhos/cm	projected ground water EC prior to discharg
Mine Proposed Alternative 2A Option 1, 1,302 gpm - The 370 gpm of ur treated with 600 gpm Stillwater tailings water and routed to Hertzl area with the 201 MG of untreated Hertzler Ranch LAD tailings wate	123 mg/L ntreated east side adit wa er Ranch LAD storage po ers.	192 μmhos/cm ter would be disposed of nd containing 105 MG of	projected EC in Stillwater River at point of d in the east side percolation ponds. The treated adit water. All these waters woul
Hydraulic loading at Hertzler Ranch LAD		932 gpm adit water mixe to be land applied with 1	d with 600 gpm Stillwater tailings waters v 05 MG stored waters and 201 MG untreate
total volume of water needing disposal at Hertlzer Ranch LAD at closure	520 MG	320 MG	volume that can be LAD at maximum rate f
Volume of water in Hertzler Ranch tailings impoundment	201 MG	53 MG	Volume of water in Hertzler Ranch tailings i
volume of water in Hertzler Ranch LAD storage pond	105 MG	932 gpm	west-side adit flow rate at closure
The hydraulic load for Option 1 of 1,302 gpm treated adit water p waters exceeds the hydraulic capacity of the Hertzler Ranch LAD disposing of some of the treated waters at the Stillwater Mine perce	lus 53 MG treated Stillwa system by 200 MG and c plation ponds or extending	ter tailings waters plus 20 annot be managed at He g the time frame for closu	01 MG Hertzler Ranch tailings impoundmontailing impoundmontail rtzler Ranch during one LAD season. Oth re.
Proposed Alternative 2A Option 2, 1,302 gpm - The 370 gpm of ur	ntreated east side adit wa	ter would be disposed of	in the east-side percolation ponds. The

treated with 600 gpm Stillwater tailings water and routed to the east-side percolation ponds for disposal. The 201 MG of untreated Hertzler Ranch tailings waters and 105 MG of stored waters would be land applied at the Hertzler Ranch LAD area.

Hydraulic loading to Stillwater Mine percolation ponds			370 gpm untreated east- disposed of at the Stillwa	side adit waters plus 1, <mark>532</mark> gpm mixed tre ater Mine percolation ponds
total volume of Stillwater tailings water needing disposal	53	MG	600 gpm (24 hr)	rate to dewater the Stillwater tailings impor
east-side adit water flow rate	370	gpm (24 hr)	61 days	time to dewater the Stillwater tailings impo
west-side adit water flow rate	932	gpm (24 hr)	1,902 gpm (24 hr)	total rate of water to be percolated at Stillw

The hydraulic load of 1,902 gpm (370 gpm untreated east side adit plus 1,532 gpm mixed treated west-side adit plus Stillwater tailings waters) can be managed at the east- side percolation ponds. The hydraulic load of 201 MG Hertzler Ranch tailings impoundment waters and 105 MG Hertzler Ranch LAD storage pond waters can be managed at Hertzler Ranch during one LAD season as demonstrated above under 2,020 gpm Option 2.

	370 gpm untreated east-side adit waters plus 1,532 gpm mixed trea
TDS loading at Stillwater Mine	disposed of at the Stillwater Mine percolation ponds

tion of half the west side adit waters + Stillwater tailings

vater East Side percolation plus percolation of half the nch

ide adit waters, and 250 gpm treated Stillwater onds in greater than 120 days

et per second

ge to Stillwater River

discharge 932 gpm west side adit water would be mixed and d be routed for disposal at the Hertzler Ranch LAD

vould be treated and routed to the Hertzler Ranch d Hertlzer Ranch tailings waters

- or one LAD season
- impoundment

ent plus 105 MG Hertzler Ranch LAD storage pond er options would have to be implemented such as

932 gpm west-side adit water would be mixed and

eated west-side adit plus Stillwater Tailings waters

undment based on BTS capacity

oundment

water Mine

ated west-side adit plus Stillwater Tailings waters

	volume of east side adit waterpercolated at east side perc ponds	71,230 ft ³ /d	370 gpm (24 hr)	east side adit flow rate; personal communi
	east side adit water TDS concentration	250 mg/L	390 µmhos/cm	EC of untreated east side adit water
	TDS concentration of west side adit waters (SMC monitoring data)	763 mg/L	1,190 µmhos/cm	west side adit water EC
	TDS concentration of Stillwater tailings impoundment waters	946 mg/L	1,476 µmhos/cm	Stillwater tailings impoundment waters EC
	volume of mixed treated west-side adit plus treated Stillwater tailings waters	294,930 ft ³ /d	1,532 gpm (24 hr)	volume of mixed treated west side adit plus
	TDS concentration of mixed untreated east-side adit plus treated west-side adit plus Stillwater tailings waters	721 mg/L	1,125 µmhos/cm	EC of mixed treated west side adit plus Sti
	daily TDS load discharged at Stillwater Mine during closure	13,254 lbs/day	120 days	length of closure (time to dewater both taili
	total TDS load disposed at Stillwater Mine during closure	1,590,438 lbs/day		
	Salts calculations for ground water at Stillwater Mine		370 gpm untreated east- disposed of at the Stillwa	side adit waters plus 1,532 gpm mixed tre ater Mine percolation ponds
	Q_{svR}=k_{svR}iA_{svR} , ground water available for mixing	185,988 ft ³ /d		calculation per 17.30.517(d)
	Q_E=k_EiA_E , ground water available for mixing ambient TDS concentration in ground water at Stillwater Mine	31,532 ft ³ /d		calculation per 17.30.517(d)
	(MW-10A), C_A	81 mg/L	126 µmhos/cm	average concentration of TDS in ambient g
	projected ground water concentration at end of Stillwater East Side Percolation Pond mixing zone	608	949 µmhos/cm	meets the Class I Beneficial use criterion of
	projected ground water concentration at end of Stillwater Valley Ranch Percolation Pond mixing zone	242	377 µmhos/cm	projected concentration in ground water just
The EC	of ground water meets the Class I Beneficial Use criterion.			
Stillwa	ter River salts concentration below Stillwater Mine		370 gpm untreated east- disposed of at the Stillwa	side adit waters plus 1, <mark>532</mark> gpm mixed tre ater Mine percolation ponds
	receiving streamflow, Q.	2,695,680 ft ³ /d	31.2 cfs	
	receiving stream ambient concentration, C_s	45 mg/L	70 µmhos/cm	EC of receiving stream
	ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	355,359 ft ³ /d	4.1 cfs	ground water discharge volume in cubic fe
	ground water discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	242 mg/L	377 µmhos/cm	projected EC of ground water just prior to o
pro Hertzle	jected Stillwater River TDS Concentration at Stillwater Mine	68 mg/L ame as analyzed above fo	106 µmhos/cm	projected EC of Stillwater River at SMC-11 All criteria are met.

S

ication R Weimer 2/18/2009

us Stillwater tailings waters

tillwater tailings waters

ilings impoundments)

eated west-side adit plus Stillwater Tailings waters

ground water at SMC MW-10A

of 1,000 µmhos/cm

ust prior to discharge to Stillwater River

eated west-side adit plus Stillwater Tailings waters

eet per second

discharge to Stillwater River

Spreadsheet 2A Nitrogen--Revised Proposed Action Alternative 2A Stillwater Mine and Hertzler Ranch LAD Closure Nitrogen Analyses

For these analyses, the calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the Hertzler Ranch LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer; that is, no unsaturated zone was considered to determine concentrations of nitrogen in ground water. To determine the total nitrogen concentration in ground water at Hertzler Ranch the agencies assume that there is a leak in the Hertzler Ranch LAD Storage Pond liner in ground water zone Z1; the upper LAD discharges to ground water zone Z2; the agencies assume there is a leak from the Hertzler Ranch tailings impoundment in ground water zone Z4; Zones Z1, Z2, and Z4 flow into Z3 where the lower LAD is discharged, then Z3 flows into Z5 (see Hertzler Ground Water Zone Figure). Treated adit water is routed to the Hertzler Ranch at closure until 100 lbs/day MPDES nitrogen limit can be met at the Stillwater Mine. Water routed to Hertzler Ranch would first be routed to the LAD storage pond then to LAD pivots during closure. These calculations assume the existing volume of treated adit water in the Hertzler Ranch LAD

storage pond at closure would be 105 MG (accumulated over the winter season) and 201 MG would be in the Hertzler Ranch tailings impoundment at the beginning of closure. The operational land application rate is (end-of-pipe) 10.4 gpm per acre. The concentration of treated adit water is assumed to equal the current operational capability of the BTS based on a three-year average.

Proposed Alternative 2A Option 1, 2,020 gpm: The 370 gpm of untreated east-side adit water would be disposed in the Stillwater Mine east side percolation ponds. Up to 250 gpm Stillwater tailings waters would be mixed and treated with 1,650 gpm west-side adit water and routed to the Hertzler Ranch LAD storage pond for disposal with 201 MG of untreated Hertzler Ranch tailings waters and 105 MG stored treated adit water in the LAD storage pond.

Stillwater tailings impoundment volume plus 5 MG tailings mass waters (SMC 2011)	53	MG	370	gpm (24 hr)	east-side adit flow rate at closure
Hertzler Ranch tailings impoundment waters volume plus 5 MG tailings mass waters (SMC 2011)	201	MG	1,650	gpm (24 hr)	west-side adit flow rate at closure
Hertzler Ranch LAD storage pond volume (SMC 2011)	105	MG	250	gpm (24 hr)	Stillwater tailings flow rate at closure; fixed
Number of acres available for land application at Hertzler	319.7	ac	4.1	mg/L	treated concentration of adit based on BT
capacity of Herzler Ranch LAD system (2011)	3,700	gpm (12 hr)	4.1	mg/L	weighted concentration of mixed treated v
treated tailings water TN concentration based on 92% BTS treatment efficiency (2011 SMC database)	4.3	mg/L	53.2	mg/L	TN concentration of Stillwater and Hertzle
concentration of Hertzler Ranch LAD storage pond prior to dewatering tailings impoundments (SMC database 2011 data)	1.8	mg/L	35.6	mg/L	weighted concentration of mixed Hertzler Ranch tailings waters
length of LAD season	120	days	1,215	gpm (12 hr)	rate to dewater Hertzler Ranch storage po
Hydraulic Loading to Hertzler Ranch LAD			2,175	gpm (12 hr)	rate to dewater Hertzler Ranch tailings im
volume of water needing disposal in one LAD season	644	MG	320	MG	capacity of Herzler Ranch LAD system (20

The hydraulic load for Option 1 of 250 gpm Stillwater tailings waters mixed and treated with 1,650 gpm west-side adit water and routed to the Hertzler Ranch LAD storage pond containing 105 MG for disposal with 201 MG of untreated Hertzler Ranch tailings waters cannot be managed at Hertzler Ranch during one LAD season. Other options would have to be implemented such as disposing of some of the treated waters at the Stillwater Mine percolation ponds or extending the time frame for closure.

Proposed Alternative 2A Option 2, 2,020 gpm- The 370 gpm of untreated east side adit water would be disposed in the east side percolation ponds. Up to 250 gpm Stillwater tailings waters would be mixed and treated with 1,650 gpm west side adit water and routed to the Stillwater Mine percolation ponds. Up to 201 MG of untreated Hertzler Ranch tailings waters would be routed to the LAD storage pond containing 105 MG of treated adit water for disposal at the Hertzler Ranch LAD area.

Hydraulic Loading to Hertzler Ranch LAD			
volume of water needing disposal at closure	306 MG	320 MG	capacity of Herzler Ranch LAD system (207
Hydraulic Loading to Stillwater Mine Percolation Ponds			
volume of water needing disposal at closure	2,270 gpm (24 hr)	4,000 gpm (24 hr)	capacity of Stillwater Mine percolation pond
The hydraulic load for Option 2 is within the capacity of the Hertzler	Ranch LAD and the Stillwate	er Mine percolation ponds	and can be managed.
Input Parameters for Hertzler Ranch Ground Water Calculations			Source of Data
depth of aquifer, D	15 ft		allowed by 17.30.517(d)
hydraulic conductivity, \mathbf{k}_1 from LAD storage pond	25 ft/d		from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, $\mathbf{k_2}$ from upper LAD	300 ft/d		from Hertzler Tailings Impoundment Seepa

d by BTS capacity at 2,020 gpm S system capabilities; 3-year average west side adit water plus treated Stillwater tailings waters

er Ranch tailings impoundments waters

Ranch LAD storage pond water plus untreated Hertzler

ond in one LAD season

poundment in one LAD season

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ds

age Analysis, Hydrometrics 2003 age Analysis, Hydrometrics 2003

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		Appendix E DEQ 2012		
hydraulic conductivity, ${f k}_3$ and ${f k}_5$ from lower LAD	600 ft/d		from Hertzler Tailings Impoundment Seepa	
hydraulic conductivity, ${f k}_4$ from tailings impoundment	2 ft/d		from Hertzler Tailings Impoundment Seepa	
gradient, i	0.01		estimated, from Hertzler Tailings Impound	
width of source (Hertzler Ranch LAD storage pond liner leakage)	10 ft		assumed width based on point seep, Hydro	
width of LAD storage pond liner leakage mixing zone, ${f W}_1$	167 ft		width of source + (tan 5 * length) allowed b	
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)	
length of LAD storage pond liner leakage area, ${f L_1}$	1,800 ft		from Hertzler Tailings Impoundment Seepa	
length upper LAD, L₂	4,800 ft		from Hertzler Tailings Impoundment Seepa	
width of upper LAD (pivots P3 and P7)	2,700 ft		SMC Annual Report 2010	
width of Upper LAD mixing zone $\mathbf{W_2}$	3,120 ft		width of source + (tan 5 * length) allowed b	
length of lower LAD, L_3	5,200 ft		from Hertzler Tailings Impoundment Seepa	

bage Analysis, Hydrometrics 2003 bage Analysis, Hydrometrics 2003 dment Seepage Analysis Hydrometrics 2003 rometrics 2003

by 17.30.517(d)

bage Analysis 2003 map bage Analysis 2003 map

by ARM 17.30.517(d) bage Analysis 2003 map

		Appendix E DEQ 2012
width of Lower LAD at pivot P4	1,610 ft	personal communication R Weimer 3/17/20
Width of Lower LAD mixing zone \mathbf{W}_3	2,065 ft	personal communication R Weimer 2/18/20
width of source (Hertzler Ranch tailings impoundment liner leakage)	10 ft	assumed width based on point seep, Hydro
width of mixing zone below Hertzler Ranch tailings impoundment liner leakage \mathbf{W}_4	124 ft	width of source + (tan 5 * length) allowed by
length of W_4 zone, L_4	1,300 ft	from Hertzler Tailings Impoundment Seepa
width of Mixing Zone to Stillwater River \mathbf{W}_{5}	2,215 ft	width of source + (tan 5 * length) allowed by
length below lower LAD, L_5	3,600 ft	from Hertzler Tailings Impoundment Seepa
width below lower LAD	1,900 ft	from Hertzler Tailings Impoundment Seepa
cross sectional area of aquifer, ${f A}_1$	2,510 ft ²	D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_2	46,794 ft ²	D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_3	30,969 ft ²	D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, ${f A}_4$	1,855 ft ²	D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, ${f A}_{{f 5}}$	33,221 ft ²	D * W, allowed by 17.30.517(d)
$\mathbf{Q}_{1} = \mathbf{k}_{1} \mathbf{i} \mathbf{A}_{1}$, ground water available for mixing	628 ft ³ /d	calculation per 17.30.517(d)
$\mathbf{Q_2}=\mathbf{k_2}\mathbf{i}\mathbf{A_2}$, ground water available for mixing	140,383 ft ³ /d	calculation per 17.30.517(d)
$\mathbf{Q}_{3}=\mathbf{k}_{2}\mathbf{i}\mathbf{A}_{2}$, ground water available for mixing	185,813 ft ³ /d	calculation per 17.30.517(d)
$\mathbf{Q}_4 = \mathbf{k}_2 \mathbf{i} \mathbf{A}_2$, ground water available for mixing	37 ft ³ /d	calculation per 17.30.517(d)
$\mathbf{Q}_{5}=\mathbf{k}_{2}\mathbf{i}\mathbf{A}_{2}$, ground water available for mixing	199,325 ft ³ /d	calculation per 17.30.517(d)
Nitrogen loading at Stillwater Mine		all 2,020 gpm adit plus 250 gpm Stillwater tailings waters are dispose would require more than 120 days to complete due to the volumes of
flow rate of east-side adit flow rate at closure	370 gpm (24 hr)	1,650 gpm (24 hr) west-side adit flow rate at closure

(2011)	0/0	gpin (24 m)	1,000	9pm (2+ m)	west-side aut now rate at closure
east-side adit water Total Nitrogen concentration	0.2	mg/L	4.1	mg/L	treated concentration of adit based on BT
contribution of east-side adit water to Stillwater River total nitrogen load at Stillwater Mine	0.9	lbs/day	4.3	mg/L	treated tailings water TN concentration ba
contribution of Stillwater East-Side Waste Rock nitrogen load from percolating precipitation (see metals technical memo Appendix E)	0	lbs/day	250	gpm (24 hr)	Stillwater tailings waters pumping rate at c
Nitrogen Load from west-side adit water plus Stillwater tailings water	94	lbs/day	147	days	time to dewater the Stillwater tailings impo
Daily total nitrogen load discharged at Stillwater Mine during closure	95	lbs/day	13,962	lbs	total nitrogen load discharged at the St

This load of total nitrogen at Stillwater Mine complies with the MPDES permit limit of 100 lbs/day to prevent nuisance aquatic organisms at a streamflow equivalent to the 7Q₁₀.

Ground Water total nitrogen Calculation Input Parameters for the Stillwater Mine

Total

these calculations have been made to evaluate ground water concentrations within the mixing zone when the total nitrogen load approaches the maximum MPDES permit total nitrogen limit (100 lbs/day)

009 009 ometrics 2003

by 17.30.517(d)

age Analysis 2003 map by 17.30.517(d) age Analysis 2003 map age Analysis 2003 map

sed at the Stillwater Mine percolation ponds; closure of water in the tailings impoundments

ΓS system capabilities; 3-year average ased on 92% BTS treatment efficiency (2011 SMC database)

closure

oundment

tillwater Mine percolation ponds during closure

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	Appendix E DEQ 2012	
15 ft 4076 ft/day		Original Stillwater MPDES Permit calculation SMC MPDES Permit Renewal Information
539 ft/day		SMC MPDES Permit Renewal Information
0.006 ft/ft		Original Stillwater MPDES Permit calculation
500 ft		2008 MPDES Permit page 3
507 ft		2008 MPDES Permit page 3
2,000 ft		2008 MPDES Permit page 4
650 ft		2008 MPDES Permit page 4
7,605 ft		D * W, allowed by 17.30.517(d)
9,750 ft		D * W, allowed by 17.30.517(d)
185,988 ft ³ /d	71,230 ft ³ /d	east-side adit flow rate at closure (2011)
31,532 ft ³ /d	317,647 ft ³ /d	west-side adit flow rate at closure (2011)
0.1 mg/L	48,128 ft ³ /d	Stillwater tailings waters pumping rate at c
2.8 mg/L		average concentration of total nitrogen from treated Stillwater tailings waters plus east
2.5 mg/L		cumulative concentration of total nitrogen f west-side adit waters at end of Stillwater V
	15 ft 4076 ft/day 539 ft/day 0.006 ft/ft 500 ft 507 ft 2,000 ft 650 ft 7,605 ft 9,750 ft 185,988 ft ³ /d 31,532 ft ³ /d 0.1 mg/L 2.8 mg/L 2.5 mg/L	Appendix E 15 ft 4076 ft/day 539 ft/day 0.006 ft/ft 500 ft 507 ft 2,000 ft 650 ft 7,605 ft 9,750 ft 185,988 ft³/d 71,230 ft³/d 0.1 mg/L 48,128 ft³/d 2.8 mg/L 2.5 mg/L

The concentration of total nitrogen at the edge of the mixing zone meets the DEQ-7 ground water criterion of 10 mg/L.

ions penciled in Hydrometrics 1995 n (Hydrometrics 1995) used for 2008 renewal n (Hydrometrics 1995) used for 2008 renewal ions penciled in Hydrometrics 1995

losure

m percolation of half the load of west-side adit waters, plus side adit waters

from percolation into east-side ponds plus remaining load of /alley Ranch mixing zone

tillwater River TN concentration below Stillwater Mine		these calculations have been made to evaluate surface water cond zone when the total nitrogen load approaches the maximum MPDB		
receiving streamflow, Q s	2,695,680 ft ³ /d	31.2 cfs	7Q10 at mine site 31.2 cfs	
receiving stream total nitrogen ambient concentration, $\mathbf{C}_{\mathbf{s}}$	0.3 mg/L		median ambient total nitrogen concentrati the MPDES permit for Stillwater Mine; am	
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	606,396 ft ³ /d	7.0 cfs	ground water discharge to stream in cubic	
discharge concentration to Stillwater River, ${f C}_d$	2.5 mg/L		total nitrogen concentration of ground wat	
projected Stillwater River total nitrogen concentration at Stillwater Mine at the 7Q ₁₀ streamflow	0.7 mg/L			

The concentration of total nitrogen in the Stillwater River at a 7Q₁₀ streamflow at the Stillwater Mine is projected to be less than the 1 mg/L MPDES permitted surface water criterion to protect against nuisance algal growth. The total load in this option approaches the maximum permitted total nitrogen discharge to ground and surface water. The resulting concentrations in ground water are below the DEQ-7 ground water criterion of 10 mg/L. No further ground water or surface water concentration calculations will be made if the discharge meets the MPDES load limits.

nput parameters and assumptions for Total Nitrogen calculations at Hertzler Ranch		Land application disposal of 201 MG of Hertzler Ranch Tailings im storage pond waters		
Total Nitrogen concentration in ambient ground water (HMW-4 SMC Monitoring Data), C_A	0.2 mg/L	35.6 mg/L	weighted average concentration of mixed I	
concentration of Total Nitrogen in Hertzler Ranch LAD storage pond liner leakage, C 1	1.8 mg/L	161,230 gpm (12 hr)	for 12-hour application rate (720 min/day)	
concentration of Total Nitrogen in upper and lower LAD discharge, post plant uptake (80% credit), C₂, C₃	7.1 mg/L	141,979 gpm (12 hr)	for 12-hour application rate (720 min/day)	
Total Nitrogen concentration in Hertzler Ranch tailings impoundment liner leakage (equal to impoundment underdrain concentration), C ₄	4 mg/L	9,626 ft ³ /d	pivot P1; 100 gpm for 12 hour application r	
volume upper LAD Discharge; P1, P2, P3, P7; assume 30% evaporates, V ₂	112,861 ft ³ /d	31,283 ft ³ /d	pivot P2: 325 gpm for 12 hour application	
volume of Hertzler Ranch tailings impoundment liner leakage (1 gpm), ${f V_4}$	193 ft ³ /d	96,257 ft ³ /d	pivot P3; 1,000 gpm for 12 hour application	
volume of Hertzler Ranch LAD storage pond liner leakage (1 gpm), $\mathbf{V_1}$	193 ft ³ /d	62,567 ft ³ /d	pivots P4; 650 gpm for 12 hour application	
volume lower LAD discharge: P4, P5, P6 $$ assume 30% evaporates, ${f V_3}$	99,385 ft ³ /d	60,160 ft ³ /d	pivots P5; 625 gpm for 12 hour application	
daily total nitrogen load to ground water at closure at Hertzler Ranch	145 lbs/day	19,251 ft ³ /d	pivot P6; 200 gpm for 12 hour application	
total nitrogen load disposed at Hertzler Ranch during closure	17,363 lbs	24,064 ft ³ /d	pivot P7; 800 gpm for 12 hour application	
total nitrogen load disposed at Hertzler Ranch per acre during closure	54 lbs/ac	319.7 ac	area of LAD at Hertzler Ranch	

centrations as a result of discharges from the mixing ES permit total nitrogen limit (100 lbs/day)

ion at SMC-1A 1986-2008 SMC monitoring data, based on bient total inorganic nitrogen concentration is 0.06 mg/L

c feet per second ter just prior to discharge to Stillwater River

poundment waters and 105 MG of Hertzler Ranch LAD

LAD storage pond water and Hertzler Ranch tailings waters

upper LAD

lower LAD

rate

rate

n rate

rate

rate

rate

rate

Ground Water total nitrogen concentrations at Hertzler Ranch	Land application disposal of 201 MG of Hertzler Ranch Tailings im storage pond waters
ground water nitrogen concentration area Z_1 0.6	mg/L loading calculation for Ground Water zone
ground water nitrogen concentration area Z_2 3.3	mg/L loading calculation for Ground Water zone
ground water nitrogen concentration area Z_4 3.4	mg/L loading calculation for Ground Water zone
projected ground water Total Nitrogen concentration in Z_3 2.9 from Z_1, Z_2, Z_3, Z_4, C_d	mg/L concentration at compliance point HMW-
ground water Total Nitrogen concentration in Z_5 from 2.2 upgradient sources (Z_1 , Z_2 , Z_3 , Z_4)	mg/L projected ground water concentration pric

The total nitrogen concentration in ground water at Hertzler Ranch meets the DEQ-7 ground water criterion of 10 mg/L.

Stillwater River TN concentration below Hertzler Ranch		Land application dispo storage pond waters	sal of 201 MG of Hertzler Ranch Tailings im
receiving streamflow, Q _s	3,628,800 ft ³ /d	42 cfs	$7Q_{10}$ at the mine site is 31.2 cfs; estimate
receiving stream ambient total nitrogen concentration, $\mathbf{C}_{\mathbf{s}}$	0.35 mg/L		median ambient total nitrogen concentrati the MPDES permit for Stillwater Mine; am
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	738,818 ft ³ /d	8.6 cfs	ground water discharge to stream in cubic
discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$	2.2 mg/L		
projected Stillwater River nitrogen concentration below Hertzler Ranch at 7Q ₁₀	0.7 mg/L		

The total nitrogen concentration in the Stillwater River below Hertzler Ranch is less than 1.0 mg/L.

Proposed Alternative 2A Option 1, 1,302 gpm - The 370 gpm of untreated east-side adit water would be disposed of in the east side percolation ponds. The 932 gpm west-side adit water would be mixed and treated with 600 gpm Stillwater tailings water and routed to Hertzler Ranch LAD storage pond containing 105 MG of treated adit water for disposal with 201 MG of Hertzler Ranch tailings waters. All these waters would be routed for disposal at the Hertzler Ranch LAD area over a 120-day LAD season.

Hydraulic Loading to Hertzler Ranch LAD		1,215 gpm (12 hr) rate to dewater Hertzler Ranch storage po
length of LAD season	120 days	2,175 gpm (12 hr) rate to dewater Hertzler Ranch tailings im
volume of water needing disposal in one LAD season	644 MG	320 MG capacity of Herzler Ranch LAD system (2

The hydraulic load for Option 1 of 53 MG Stillwater tailings waters mixed and treated with 1,650 gpm west-side adit water and routed to the Hertzler Ranch LAD storage pond containing 105 MG for disposal with 201 MG of untreated Hertzler Ranch tailings waters cannot be managed at Hertzler Ranch during one LAD season. Other options would have to be implemented such as disposing of some of the treated waters at the Stillwater Mine percolation ponds or extending the time frame for closure.

poundment waters and 105 MG of Hertzler Ranch LAD

e Z₁

e Z₂

ne Z₄

10 (1992 Hertzler Ranch EIS)

or to discharge to Stillwater River

poundment waters and 105 MG of Hertzler Ranch LAD

d 7Q₁₀ below Hertzler Ranch LAD

ion at SMC-12A 1995-2008 SMC monitoring data, based on bient TIN concentration is 0.14 mg/L

c feet per second

ond in one LAD season

poundment in one LAD season

.011)
Proposed Alternative 2A Option 2, 1,302 gpm - The 370 gpm of untreated east-side adit water would be disposed in the east-side percolation ponds with 932 gpm west-side adit water would be mixed and treated with 600 gpm Stillwater tailings water and routed to the east percolation ponds for disposal. The 201 MG of untreated Hertzler Ranch tailings waters would be routed to the Hertzler Ranch LAD storage pond containing 105 MG of treated adit water for disposal at the Hertzler Ranch LAD area.

Hydraulic Loading to Hertzler Ranch LAD			1,215	gpm (12 hr)	rate to dewater Hertzler Ranch storage po
length of L	AD season	120 days	2,175	gpm (12 hr)	rate to dewater Hertzler Ranch tailings im
volume of water needing disposal in one L	AD season	306 MG	320	MG	capacity of Herzler Ranch LAD system (2
Hydraulic Loading to Stillwater Mine Percolation Ponds			370	gpm (24 hr)	east-side adit flow rate at closure (2011)
Volume of Stillwater tailings impoundment wate disposal based on BTS capacity	rs needing	600 gpm (24 hr)	932	gpm (24 hr)	west-side adit flow rate at closure (2011)
volume of water needing disposal in one L	AD season	1,902 gpm (24 hr)	4,000	gpm (24 hr)	capacity of Stillwater Mine percolation por

The hydraulic load for Option 2 is within the capacity of the Hertzler Ranch LAD and the Stillwater Mine percolation ponds and can be managed.

Ground Water concentrations at Hertzler Ranch	Land application disposal of 201 MG of Hertzler Ranch Tailings in storage pond waters
Stillwater River concentration below Hertzler Ranch	

The impacts for this discharge were analyzed above and are the same. The applicable criteria are met in surface and ground water.

٦	Total Nitrogen Loading to Stillwater Mine Percolation Ponds		1,532 gpm treated mixed percolated at Stillwater I	I west side adit waters plus Stillwater tailin Mine
	total nitrogen Loading to Stillwater Mine percolation ponds from adit and tailings waters Days 1-56	77 lbs/day	0.2 mg/L	nitrogen concentration of east-side adit w
	contribution of nitrogen from Stillwater East-Side Waste Rock to the total nitrogen load due to precipitation percolating through rock (See Appendix E Metals Technical Memo)	0 lbs/day	4.1 mg/L	nitrogen concentration of west-side adit w
	time to dewater the Stillwater tailings impoundment	61 days	4.3 mg/L	nitrogen concentration of Stillwater tailing
	daily Total Nitrogen load discharged to ground water at Stillwater Mine Site during closure	4,747 lbs/day		
٦	This load of total nitrogen at Stillwater Mine complies with the MPDES to	otal nitrogen permit limi	t of 100 pounds per day.	No further analysis is required.

ond in one LAD season

poundment in one LAD season

.011)

nds

npoundment waters and 105 MG of Hertzler Ranch LAD

ngs waters plus 370 gpm untreated east side adit water

water at closure (2011)

water at closure (2011)

igs waters based on BTS efficiency

Spreadsheet 2B Nitrogen: Revised Proposed Action Alternative 2B East Boulder Mine Closure Nitrogen Analyses

Per KP 2000c, the preferential manner of disposal of treated adit and tailings waters is at the percolation pond and the mine LAD areas. For the East Boulder Mine, the calculations have been made according to the regulatory requirements of the existing MPDES permit, Montana Water Quality Act and Rules, and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the East Boulder Mine LAD area, any water that percolates below the root zone is assumed to immediately enter the ground water. No unsaturated zone was considered. To determine the concentration of total inorganic nitrogen (TIN) in ground water, it was assumed that all ground water flow parallels the East Boulder River and enters the river at a point at, or just downstream of, the permit boundary (near EBR-004/4A). Tailings impoundment waters would be treated and routed the same as adit water. East Boulder has a source-specific mixing zone at the mine per the MPDES permit for the percolation pond which includes the portion of the aquifer beneath the tailings impoundment. The MPDES permit does not allow evaporation or treatment credit when disposal is by percolation. The PoleCat evaporators and center pivots accomplish 30% evaporation in summer and winter. The scenarios evaluated

below consider the onset of closure in summer (Summer Closure) and in winter (Winter Closure), which are important with respect to the volume of water that may be disposed by land application (LAD or snowmaking LAD). The East Boulder Mine MPDES permit allows a monthly average 30 lbs/day total inorganic nitrogen limit on discharge. The water disposal design capacities are from CES 2008. The East Boulder Mine is required to maintain the 30 lbs/day or less average MPDES permit nitrogen limit, regardless of influent nitrogen concentrations. It is assumed that the existing treatment systems would be augmented to meet hydraulic load and contaminant requirements. All waters are treated prior to discharge. All treatment forms: evaporation, LAD, and BTS/Anox are totaled to meet the 30 lbs/day discharge limit The values listed below are projected values based on available data and limited spreadsheet modeling capability, and are reasonable estimates of what would be expected to occur during closure.

Proposed Alternative 2B, Option 1, 737 gpm: Up to 737 gpm (24 hr)adit water and 263 gpm (24 hr) East Boulder tailings would be treated in the BTX/Anox system for nitrogen then preferentially disposed at the mine percolation pond. The time frame for closure is 12 months.

For all analyses in this sheet:			
BTS/Anox system capacity	1,000 gpm	737 gpm (24 hr)	adit flow rate at closure
Percolation pond capacity	1,105 gpm	263 gpm (24 hr)	tailings flow rate at closure; fi
		0.4 mg/L	treated total inorganic nitroge BTS/Anox treatment rate (20
influent total inorganic nitrogen concentration of adit and tailings w	raters 47.8 mg/L	3.8 mg/L	Current BTS/Anox 92% treat
		1.3 mg/L	weighted average post BTS/A
East Boulder Hydraulic Loading Input Parameters, closure		259 days	time to dewater the tailings in
East Boulder Tailings Impoundment discharge volume includes 5 mass waters (KP 87, SMC 93 2011)	MG tailings 98 MG	46.6 acres	total area of East Boulder Mir
Days 1-259 total inorganic nitrogen load of treated adit plus t waters disposed at the percolation pond	ailings 15.6 lbs/day	32.7 acres	total area of East Boulder Mir
Days 260-365 total inorganic nitrogen load of treated adit wat disposed at the percolation pond	ter 3.5 lbs/day	4,414 lbs/yr	Days 1-365 total inorganic nit

Percolation of up to 737 gpm (24 hr) treated adit waters with 263 gpm (24 hr) treated tailings waters would not exceed the hydraulic capacity of the East Boulder Mine percolation pond. Disposal of 737 gpm treated adit and 263 gpm treated tailings waters using only percolation meets the MPDES 30 lbs/day total inorganic nitrogen limit for 7Q₁₀ streamflow. Disposal of 737 gpm treated adit water would meet the MPDES 30 lbs/day total inorganic nitrogen limit for 7Q₁₀ streamflow.

Proposed Alternative 2B, Option 2, 737 gpm: Maximize LAD treatment of total inorganic nitrogen for adit and tailings waters disposal at the East Boulder Mine LAD areas. Due to the adit flow rate, the agencies assume that all LAD areas (2, 3-Upper, 4, and 6) are constructed and operating. At a flow rate of 737 gpm (24 hr) plus disposal of 98 MG of tailings at 263 gpm (24 hr), the water would be managed using a combination of percolation and LAD. The time frame for closure is 12 months.

the input parameters for adit and tailings flow rates and concentrations are the same as above

ixed by BTS/Anox system treatment rate

en concentration of adit waters based on 3-year average 009 to 2011)

tment efficiency for tailings water (2011)

Anox concentration of adit water and tailings water

mpoundment at above rate

ne LAD areas 2, 3-Upper, 4 and 6 Summer LAD

ne LAD areas 3-Upper, 4 and 6 Wiinter Snowmaking

rogen load percolated to ground water

East Boulder MPDES Permit Source-Specific (percolation pond) mixing zone cal	culations		365 days	time frame for closure
depth of aquifer, D	80	ft	120 days	length of LAD season
hydraulic conductivity, k	75	ft/d		MPDES Statement of Basis,
gradient, i	0.026	ft/ft		MPDES Statement of Basis,
width of source	385	ft		MPDES Statement of Basis,
length from percolation pond to compliance wells EBMW-6 and EBMW-7, ${f L_1}$	3,600	ft		MPDES Statement of Basis, I
porosity, ϕ	0.3			MPDES Statement of Basis,
ground water velocity, v	6.5	ft/d		MPDES Statement of Basis,
volume of ground water flux available for mixing from MODFLOW, ${f Q}_1$	77,005	ft ³ /d	400 gpm (24-hr)	MPDES Statement of Basis,
upgradient concentration of total inorganic nitrogen in ground water at WW-1, $\mathbf{C}_{\mathbf{A}}$	0.15	mg/L		MPDES Statement of Basis, I
angle of dispersion	0.087421693	tan 5°		allowed by 17.30.517(d)
width of mixing zone, \mathbf{W}_{1}	700	ft		width of source + (tan 5 * leng
area of mixing zone, A ₁	55,977	ft ²		D * W, allowed by 17.30.517

East Boulder Hydraulic Load Input Parameters, closure	re of	maining waters. The volu Closure	ime of mixed treated water disp
East Boulder Tailings Impoundment discharge volume	<mark>98</mark> MG	259 days	time to dewater the tailings im
rate to dewater East Boulder tailings impoundment	263 gpm (24-hr)	526 gpm (12-hr)	rate to dewater the impoundm
East Boulder Adit Flow rate	737 gpm (24-hr)	1,474 gpm (12-hr)	Adit Flow rate
total combined flow rate of adit plus East Boulder tailings waters	1,000 gpm (24-hr)	2,000 gpm (12-hr)	total combined flow rate of ad
Summer LAD Area 6 maximum hydraulic load	56,406 ft ³ /d	586 gpm (12-hr)	evaporator maximum flow rate
Summer LAD Area 4 maximum hydraulic load	26,952 ft ³ /d	280 gpm (12-hr)	evaporator maximum flow rate
Summer LAD Area 3 Upper maximum hydraulic load	26,952 ft ³ /d	280 gpm (12-hr)	evaporator maximum flow rate
Summer LAD Area 2 maximum hydraulic load	29,262 ft ³ /d	304 gpm (12-hr)	center pivot maximum flow ra
Summer maximum hydraulic load: LAD areas 2, 3, 4, 6	139,572 ft ³ /d	1,450 gpm (12-hr)	summer LAD total hydraulic lo
Summer additional volume of water needing disposal, assume percolation	52,941 ft ³ /d	550 gpm (12-hr)	assume additional water is pe
Winter LAD Area 6 snowmaking maximum hydraulic load	39,465 ft ³ /d	410 gpm (12-hr)	snowmaker maximum flow ra
Winter LAD Area 4 snowmaking maximum hydraulic load	7,701 ft ³ /d	80 gpm (12-hr)	snowmaker maximum flow ra
Winter LAD Area 3 Upper snowmaking maximum hydraulic load	7,701 ft ³ /d	80 gpm (12-hr)	snowmaker maximum flow ra
Winter maximum snowmaking hydraulic load LAD areas 3, 4, 6	54,866 ft ³ /d	570 gpm (12-hr)	total snowmaking rate on LAD
Winter additional volume of water needing disposal	137,647 ft ³ /d	1,430 gpm (12-hr)	assume additional water is pe

The hydraulic load of 737 gpm treated adit waters plus 263 gpm treated East Boulder tailings impoundment waters exceeds the capacity of the East Boulder Mine LAD in both summer and winter; additional water management measures such as percolation must be used. If the East Boulder tailings impoundment is dewatered during summer, up to 275 gpm (24 hr) would be percolated. If the East Boulder tailings impoundment is dewatered during summer, up to 715 gpm (24 hr) would be percolated.

Nitrogen Load at East Boulder Mine LAD and Percolation combined

Calculations based on maximum evaporator flow rate over a 120-day LAD season; assumes all 120 available days would be acceptable for snowmaking during winter season

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gth) allowed by 17.30.517(d)
(d)
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Dispose of the maximum amount of treated adit plus tailings waters at the mine LAD areas, then percolate any remaining waters. The volume of mixed treated water disposed at the LAD areas will depend on the timing of onset

npoundment nent

lit plus East Boulder tailings waters

te, 10.2 ac (CES 2008) te, 11.2 ac (CES 2008) te, 11.3 ac (CES 2008) ate, 13.9 ac (CES 2008) oad in gpm

ercolated ate, 10.2 ac (CES 2008) ate, 11.2 ac (CES 2008) ate 11.3 ac (CES 2008) D areas 3-upper, 4, and 6 over 32.7 ac ercolated in both summer and winter; additional water management e East Boulder tailings impoundment is dewatered during

	Appendix DEQ 2012		
Summer LAD average daily load LAD areas 2, 3-Upper, 4, 6	2.3 lbs/day	0.9 lbs/day	Winter Snowmaking LAD av
LAD Area 6 flow rate (30% hydraulic evaporation, 80% nitrogen credit post plant uptake)	0.9 lbs/day	0.6 lbs/day	LAD Area 6 snowmaking snowmaking credit)
LAD Area 4 flow rate (30% hydraulic evaporation, 80% nitrogen credit post plant uptake)	0.4 lbs/day	0.1 lbs/day	LAD Area 4 snowmaking snowmaking credit)
LAD Area 3 Upper flow rate (30% hydraulic evaporation, 80% nitrogen credit post plant uptake)	0.4 lbs/day	0.1 lbs/day	LAD Area 3-Upper snown snowmaking credit)
LAD Area 2 flow rate center pivot (30% hydraulic evaporation, 80% nitrogen credit post plant uptake)	0.5 lbs/day	0 lbs/day	no snowmaking at LAD Are
daily total inorganic nitrogen percolation load during summer LAD season	3.9 lbs/day	20.1 lbs/day	daily total inorganic nitrogen p
daily Summer LAD plus percolation load during LAD season	6.1 lbs/day	21.0 lbs/day	daily Winter Snowmaking LA
Summer CLOSURE total inorganic nitrogen Load from LAD to ground water	272 lbs/yr	107 lbs/yr	Winter CLOSURE total ir water
Summer CLOSURE total inorganic nitrogen Load to percolation	891 lbs/yr	1,715 lbs/yr	Winter CLOSURE total in
Total Summer CLOSURE Load (LAD plus percolation)	1,162 lbs/yr	1,822 lbs/yr	Total Winter CLOSURE Load

The total inorganic nitrogen load produced from 737 gpm treated adit water and 263 gpm treated tailings waters during a closure that commenced in either summer or winter meet the MPDES permit 30 lbs/day total inorganic nitrogen limit at the mine.

Ground Water Inputs Beneath the East Boulder Mine LAD area, at Closure		Disposal of up to 737 gpm (rates, with percolation of the	24 hr) treated adit water plus 26 e excess treated mixed water.
depth of aquifer, D ₂	15 ft		allowed by 17.30.517(d)
hydraulic conductivity, k	75 ft/d		MPDES Statement of Basis, p
gradient, i	0.026 ft/ft		MPDES Statement of Basis, p
width of source	700 ft		MPDES Statement of Basis, p
length from perc pond to river, L_2	2,900 ft		MPDES Statement of Basis, p
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of zone, W_2	954 ft		width of source + (tan 5 * lengt
area of mixing zone, A ₂	14,303 ft ²		D * W, allowed by 17.30.517(
Volume of ground water available for mixing \mathbf{Q}_2 =kiA	27,891 ft ³ /d	145 gpm (24-hr)	calculation per 17.30.517(d);
2011 operational concentration of total inorganic nitrogen in ground water below beneath tailings impoundment that flows to LAD area EBMW-6 and EBMW-7, C_2	15.0 mg/L		SMC Database 2011
concentration of total inorganic nitrogen in mixed waters needing disposal	1.3 mg/L		treated total inorganic nitrogen limit, flow rate
upgradient concentration of total inorganic nitrogen in ground water at WW-1, $\mathbf{C}_{\mathbf{A}}$	0.2 mg/L		MPDES Statement of Basis, p
assumed East Boulder tailings impoundment leak, $\mathbf{V}_{\mathbf{TI}}$	193 ft ³ /d	1 gpm (24-hr)	equivalent to the assumed lea impoundment

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verage daily load LAD areas 3-Upper, 4, 6
 rate (30% hydraulic evaporation, 80% nitrogen post
 rate (30% hydraulic evaporation, 80% nitrogen post
 making rate (30% hydraulic evaporation, 80% nitrogen post
 ea 2; center pivots only--no evaporators installed
 percolation load during Winter Snowmaking LAD season
 AD plus percolation load during LAD season
 norganic nitrogen Load from Snowmaking to ground
 norganic nitrogen Load to percolation
  (Snowmaking plus percolation)
263 gpm (24 hr) treated tailings waters at the maximum
p. 25-26
p. 25-26
p. 25-26
p. 25-26
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ngth) allowed by 17.30.517(d)
7(d)
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en concentration of adit waters based on MPDES 30 lbs/day

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eak at the Hertzler Ranch LAD for the Hertzler Ranch tailings

	Append DEQ 20	Appendix E DEQ 2012				
total inorganic nitrogen concentration of tailings impoundment water, $m{C}_{TI}$	4 mg/L		SMC Hertzler underdrain tota			
Volume of water: summer LAD, V_s	97,701 ft ³ /d	508 gpm (24-hr)	summer volume from LAD are			
Volume of water percolated in summer, \mathbf{V}_{sp}	52,941 ft ³ /d	275 gpm (24-hr)				
Volume of water: winter snowmaking, V_{ws}	38,406 ft ³ /d	200 gpm (24-hr)	winter volume from LAD area credit taken)			
Volume of water percolated in winter, V _{Wp}	137,647 ft°/d	715 gpm (24-hr)	winter volume from percolatio			
projected summer total inorganic nitrogen concentration of ground water, Z _s	2.1 mg/L		projected summer concentra discharging to East Boulder R			
projected winter total inorganic nitrogen concentration of ground water, Z _w	2.3 mg/L		projected winter concentratio discharging to East Boulder R			

The projected total inorganic nitrogen concentrations in ground water from the disposal of 737 gpm (24 hr) treated adit water and 263 gpm (24 hr) treated tailings waters in both summer and winter would meet the DEQ-7 ground water standard of 10 mg/L.

al inorganic nitrogen concentration, SMC monitoring data ireas 2, 3-Upper, 4, 6

as 3, 4, 6; adit plus tailings waters to capacity (evaporation

on; additional water

ation of total inorganic nitrogen in ground water just prior to River (at SP-11) days 1-120

on of total inorganic nitrogen in ground water just prior to River (at SP-11) days 1-120

East Boulder River Conce	entration below LAD area at Closure		Disposal of up to 737 gp rates, with percolation o	om (24 hr) treated adit water plus 2 If the excess treated mixed water.
receiving streamfl	ow, Q s	432,000 ft ³ /d	5.0 cfs	7Q10 at Boulder River USGS
receiving stream a	ambient concentration, ${f C}_{{f s}}$	0.2 mg/L		MPDES Statement of Basis, p
discharge volume	through ground water, Q _{dS}	255,730 ft ³ /d	3.0 cfs	summer discharge volume the
discharge volume	through ground water, $\mathbf{Q}_{d\mathbf{W}}$	281,142 ft ³ /d	3.3 cfs	winter discharge volume throu
projected summer	^r discharge concentration to East Boulder River, C_{ds}	2.1 mg/L		based on summer concentrat
projected winter d	ischarge concentration to East Boulder River, ${f C}_{dW}$	2.3 mg/L		based on winter concentration
East Boulder Riv Summer, days 1-	er projected total inorganic nitrogen concentration in 120	0.9 mg/L		projected total inorganic nitrog for the summer closure scena
East Boulder Riv Winter, days 1-12	er projected total inorganic nitrogen concentration in 20	1.0 mg/L		projected total inorganic nitro in winter closure scenario, da

The projected total inorganic nitrogen concentration produced in the East Boulder River during this summer closure scenario would meet the MPDES 1 mg/L total inorganic nitrogen limit for 7Q₁₀ streamflow. The projected total inorganic nitrogen concentration produced in the East Boulder River during this winter closure scenario would be at the 1 mg/L total inorganic nitrogen limit in the East Boulder River for 7Q10 streamflow.

Dro	nosod Altornativo	2R	Ontion 1	150 a	nm: IIn	to 150 c	nm (21_hr	troated	adit wato	flow and	1 222 an	m(24)	r) troatod	l tailing	e water y	vould bo	norcolatod	at the F	last Boul
FIU	poseu Alternative	; 2 D,	Option i	, 130 y	pin. op	10 100 0	յրույ	24-111	i lealeu	aun water		a zoz yp	III (24- II	i) liealeu	i tanniy	5 Waler V	vouiu be	percolateu	at the L	asi Duu

assumed BTS/Anox capacity at lower adit flow rate	500 gpm (24-hr)	150 gpm (24-hr)	adit flow rate at closure
Current BTS/Anox 92% treatment efficiency for tailings water (2011)	3.8 mg/L	350 gpm (24-hr)	tailings flow rate at closure; fi
weighted average post BTS/Anox concentration of adit water and tailings water	2.8 mg/l	0.4 mg/l	treated total inorganic nitroge
East Boulder Hydraulic Loading Input Parameters, closure	2.0 mg/2	ing/2	
East Boulder Tailings Impoundment discharge volume	<mark>98</mark> MG	194 days	time to dewater the tailings in
rate to dewater East Boulder tailings impoundment	350 gpm (24-hr)	700 gpm (12-hr)	rate to dewater the impoundn
East Boulder adit flow rate	150 gpm (24-hr)	300 gpm (12-hr)	adit flow rate
total flow rate to BTS/Anox	500 gpm (24-hr)	2,210 gpm (12-hr)	capacity of East Boulder Mine
Days 1-194 total inorganic nitrogen load of treated adit plus tailings waters disposed of at the percolation pond	16.8 lbs/day	365 days	time frame for closure
Days 194-365 total inorganic nitrogen load of treated adit water disposed of at the percolation pond	0.7 lbs/dav	3.386 lbs/vr	
met	•••••••••	c , c c c c c c c c c c	

Percolation of up to 150 gpm (24 hr) treated adit waters with 350 gpm (24 hr) treated tailings waters would not exceed the hydraulic capacity of the East Boulder Mine percolation pond. Disposal of up to 150 gpm (24-hr) treated adit and 350 gpm (24-hr) tailings waters using only percolation would meet the MPDES 30 lbs/day total inorganic nitrogen limit days 1-194. Disposal of up to 150 gpm (24-hr) treated adit waters using only percolation would meet the MPDES 30 lbs/day total inorganic nitrogen limit days 1-194. Disposal of up to 150 gpm (24-hr) treated adit water using only percolation would meet the MPDES 30 lbs/day total inorganic nitrogen limit days 195-365. No further analysis is necessary.

263 gpm (24 hr) treated tailings waters at the maximum

gaging station; MPDES Statement of Basis p. 4

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rough ground water in cubic feet per second

- ugh ground water in cubic feet per second
- tion of ground water near SP-11, days 1-120
- n of ground water near SP-11, days 1-120
- gen concentration in the East Boulder River at EBR-004/004A ario, days 1-120
- gen concentration in the East Boulder River at EBR-004/004A ays 1-120

der Mine. The time frame for closure would be 12 months.

ixed by BTS/Anox system treatment rate en concentration of adit waters based on 3-year average 009 to 2011)

npoundment at given rate

nent

e percolation pond MPDES Statement of Basis p. 4

Spreadsheet 2B Salts: *Revised* Proposed Action Alternative 2B East Boulder Mine Closure Salinity Analyses

tive 2B. Ontion 1, 737 gpm; Up to 737 gpm (24 hr) adit water and 263 gpm (24 hr) East Boulder tailings would be treated in the BTS/Apr

Per KP 2000c, the preferential manner of disposal of treated adit and tailings waters is at the percolation pond and the mine site LAD areas. For the East Boulder Mine, the calculations have been made according to the regulatory requirements of the existing MPDES permit, Montana Water Quality Act and Rules, and Federal Clean Water Act regarding ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the East Boulder Mine LAD area, any water that percolates below the root zone is assumed to immediately enter the ground water. The aquifer beneath the East Boulder mine has been designated as Class I Beneficial Use, and has an electrical conductivity (EC) less than 1,000 µmhos/cm. The MPDES permit does not set a limit for TDS or EC in surface water. The so the calculations assume that salts are concentrated by evaporation. The calculations do not allow evaporation credit for percolation. The BTS/Anox system does not treat salts. The salts load is calculated from the TDS concentration. These calculations allow LAD evaporation credit for water volume only. No treatment occurs by evaporation for salts. The tailings impoundment waters would be mixed and routed with the adit water. For hydraulic volume calculations, the PoleCat evaporators and center pivots both accomplish 30% evaporation in summer. PoleCat snowmakers accomplish 30% evaporation in winter. The water disposal design capacities cited below are from KP 2000c and CES 2008. The concentrations of TDS or measured EC at spring SP-11 (downgradient of East Boulder Mine percolation and LAD areas) are assumed to be representative of the aquifer affected by applied mine waters. The agencies assumed a 1 gpm (24 hr) leak in the tailings impoundment, as in the Stillwater Mine Alternatives.

737 gpm (24-hr)	605 mg/L	median adit TDS concentration derrived from SMC
263 gpm (24-hr)	746 mg/L	median tailings waters TDS concentration derived
120 days	642 mg/L	weighted average TDS concentration of adit plus ta
meters	365 days	length of closure
80 ft		MPDES Statement of Basis, p. 25-26
75 ft/d		MPDES Statement of Basis, p. 25-26
0.026 ft/ft		MPDES Statement of Basis, p. 25-26
385 ft		MPDES Statement of Basis, p. 25-26
3,600 ft		MPDES Statement of Basis, p. 25-26
0.3		MPDES Statement of Basis, p. 25-26
6.5 ft/d		MPDES Statement of Basis, p. 25-26
400 gpm (24-hr)	77,005 ft ³ /d	MPDES Statement of Basis, p. 25-26
106 mg/L	165 μmhos/cm	SMC Monitoring Data
0.087421693 tan 5°		allowed by 17.30.517(d)
700 ft		width of source + (tan 5 * length) allowed by 17.30.5
55,977 ft ²		D * W, allowed by 17.30.517(d)
	259 days	time to dewater the tailings impoundment
98 MG	526 gpm (12-hr)	rate to dewater the impoundment
263 gpm (24-hr)	141,882 ft ³ /d	volume of adit water in cubic feet per day
50,631 ft ³ /d	1,474 gpm (12-hr)	adit flow rate
737 apm (24-br)	2 000 gpm (12-hr)	total flow rate to DTC/Apox
	,000 gpiii (12 iii)	IOIAI NOW TALE IO BI S/ANOX
1,000 gpm (24-hr)	2,210 gpm (12-hr)	capacity of East Boulder Mine percolation pond MPE
1,000 gpm (24-hr) ited tailings waters would not ex	2,210 gpm (12-hr) 2,210 gpm (12-hr) xceed the hydraulic capacity	capacity of East Boulder Mine percolation pond MPE of the East Boulder Mine percolation pond.
1,000 gpm (24-hr) ited tailings waters would not e: 7,705 lbs/day	2,210 gpm (12-hr) 2,210 gpm (12-hr) xceed the hydraulic capacity Option 1: U nitrogen the	of the East Boulder Mine percolation pond MPE of the East Boulder Mine percolation pond. p to 737 gpm (24 hr) adit water and 263 gpm (24 hr en preferentially disposed of at the mine site perco
1,000 gpm (24-hr) 1,000 gpm (24-hr) 1ted tailings waters would not e 7,705 lbs/day 5,351 lbs/day	2,210 gpm (12-hr) 2,210 gpm (12-hr) xceed the hydraulic capacity Option 1: U nitrogen the 2,562,210 lbs/yr	capacity of East Boulder Mine percolation pond MPE of the East Boulder Mine percolation pond. p to 737 gpm (24 hr) adit water and 263 gpm (24 hr en preferentially disposed of at the mine site perco
1,000 gpm (24-hr) ated tailings waters would not e: 7,705 lbs/day 5,351 lbs/day	2,500 gpm (12-hr) 2,210 gpm (12-hr) xceed the hydraulic capacity Option 1: U nitrogen the 2,562,210 lbs/yr Option 1: U nitrogen the	capacity of East Boulder Mine percolation pond MPE of the East Boulder Mine percolation pond. p to 737 gpm (24 hr) adit water and 263 gpm (24 hr en preferentially disposed of at the mine site perco Total salts load during 365 days of closure p to 737 gpm (24 hr) adit water and 263 gpm (24 hr en preferentially disposed at the mine site percolat
	120 days meters 80 ft 75 ft/d 0.026 ft/ft 385 ft 3,600 ft 0.3 6.5 ft/d 400 gpm (24-hr) 106 mg/L 0.087421693 tan 5° 700 ft 55,977 ft ² 98 MG 263 gpm (24-hr) 50,631 ft ³ /d	120 days 642 mg/L meters 365 days 80 ft 75 ft/d 0.026 ft/ft 385 ft 3,600 ft 0.3 6.5 ft/d 400 gpm (24-hr) 400 gpm (24-hr) 77,005 ft ³ /d 106 mg/L 165 μmhos/cm 0.087421693 tan 5° 700 ft 700 ft 55,977 ft ² 259 days 98 MG 98 MG 526 gpm (12-hr) 263 gpm (24-hr) 141,882 ft ³ /d 50,631 ft ³ /d 1,474 gpm (12-hr)

tially disposed at the mine percolation pond. The time frame for closure

monitoring data (2011) from SMC monitoring data (2011)

ilings waters at closure

517(d)

DES Statement of Basis p. 4

) East Boulder tailings would be treated in the BTX/Anox system for plation pond.

) East Boulder tailings would be treated in the BTX/Anox system for tion pond.

			DEQ 2012	
hydraulic conductivity, k		75 ft/d		MPDES Statement of Basis, p. 25-26
	gradient, i	0.026 ft/ft		MPDES Statement of Basis, p. 25-26
	width of source	700 ft		MPDES Statement of Basis, p. 25-26
	length from perc pond to river, L_2	2,900 ft		MPDES Statement of Basis, p. 25-26
	angle of dispersion	0.08742169 tan 5°		allowed by 17.30.517(d)
	width of zone, W_2	954 ft		width of source + (tan 5 * length) allowed by 17.30.5
	area of mixing zone, A_2	14,303 ft ²		D * W, allowed by 17.30.517(d)
	Volume of ground water available for mixing \mathbf{Q}_{2} =kiA	27,891 ft ³ /d	145 gpm (24-hr)	calculation per 17.30.517(d)
	weighted concentration of salt in mixed adit plus tailings waters	642 mg/L		calculated above
	operational concentration of TDS in ground water downgradient of percolation pond at EBMW-6 and EBMW-7, C_2	515 mg/L	803 μmhos/cm	Operational value of salts in ground water in EBMW-
	receiving stream baseline ambient concentration at EBR-001, ${f C}_{f s}$	49 mg/L	76 μmhos/cm	1996-1999 median baseline EC concentration from S
	assumed East Boulder tailings impoundment leak, \mathbf{V}_{TI}	193 ft ³ /d	1 gpm (24-hr)	equivalent to the assumed leak at the Hertzler Ranch
	TDS concentration of tailings impoundment water, $\mathbf{C}_{\mathbf{TI}}$	746 mg/L	1,164 µmhos/cm	tailings waters EC calculated from TDS that was derived
	Volume of water: adit plus tailings waters percolated, $\boldsymbol{V}_{\boldsymbol{p}}$	192,513 ft ³ /d	1,000 gpm (24-hr)	Volume of water to be percolated
	days 1-259 concentration of salt in ground water at $Z_{\rm p}$	492 mg/L	767 µmhos/cm	projected concentration of salt (EC) in ground water j
	days 260-365 concentration of salt in ground water at Z _p	437 mg/L	681 μmhos/cm	projected concentration of salt (EC) in ground water j

Appendix E

Percolation of up to 737 gpm (24 hr) treated adit water with 263 gpm (24 hr) treated tailings waters is projected to produce an Electrical Conductivity (EC) in ground water less than the 1,000 µmhos/cm Class I Beneficial use criterion during closure.

East Bo	ulder River Concentration near EBR-004/4A		Days 1-259, up to 737 gpm (2 preferentially disposed at the pond.	4 hr) adit water and 263 gpm (24 hr) East Boulder t e mine percolation pond. Days 260-365, up to 737 g
	receiving streamflow, Q _s	432,000 ft ³ /d	5.0 cfs	7Q10 at Boulder River USGS gaging station; MPDE
	receiving stream ambient concentration, $\mathbf{C}_{\mathbf{s}}$	49 mg/L	76 μmhos/cm	1996-1999 median baseline EC concentration from
	days 1-259 discharge volume of ground water, \mathbf{Q}_{d}	297,409 ft ³ /d		hydraulic evaporative losses taken in volume calcula
	days 260-365 discharge volume of ground water, Q _d	246,971 ft ³ /d		
	Days 1-259 ground water discharge TDS concentration to East Boulder River, \boldsymbol{C}_{d}	492 mg/L	767 μmhos/cm	concentration of salt in ground water just prior to dis
	Days 260-365 ground water discharge TDS concentration to East Boulder River, \boldsymbol{C}_d	437 mg/L	681 μmhos/cm	concentration of salt in ground water just prior to dis
	East Boulder River TDS concentration below East Boulder Mine days 1- 259	229 mg/L	358 μmhos/cm	projected salt concentration of East Boulder River at 259
	East Boulder River TDS concentration below East Boulder Mine days 260-365	190 mg/L	296 μmhos/cm	projected salt concentration of East Boulder River a

Proposed Alternative 2B, Option 2, 737 gpm: Maximize LAD treatment of total inorganic nitrogen for adit and tailings waters disposal at the East Boulder Mine LAD areas (salts are not treated by LAD). Due to the adit flow rate, the agencies assume that all LAD areas (2, 3-Upper, 4, and 6) are constructed and operating. Adit water at 737 gpm (24 hr) is disposed with 98 MG of tailings at 263 gpm (24 hr). The time frame for closure is 12 months.

East Bo	ulder Hydraulic Loading Input Parameters, closure		Closure commences in Summ Winter Closure: Snowmaking	ner: LAD 725 gpm (24-hr) treated adit plus tailings v LAD 285 gpm (24-hr) treated adit plus tailings wate
	weighted average concentration of TDS in mixed treated adit plus tailings waters	642 mg/L	263 gpm (24-hr)	tailings waters pumping rate at closure
	weighted average EC of mixed treated adit plus tailings waters	1,002 µmhos/cm	737 gpm (24-hr)	adit flow rate at closure
	EC of tailings waters based on median TDS concentration	1,164 µmhos/cm	746 mg/L	median tailings waters TDS concentration derived from
	EC of adit waters based on median TDS concentration	944 µmhos/cm	605 mg/L	median adit TDS concentration derived from SMC m

517(d)

-6 and EBMW-7 (2011)

SMC monitoring data (Hydrometrics 2001) h LAD for the Hertzler Ranch tailings impoundment rived from SMC monitoring data

just prior to discharging to East Boulder River (at SP-11) for days 1-259

just prior to discharging to East Boulder River (at SP-11) for days 260-365

μmhos/cm Class I Beneficial use criterion during closure. tailings would be treated in the BTX/Anox system for nitrogen then gpm (24 hr) treated adit water would be disposed at the mine percolation

ES Statement of Basis p. 4 SMC monitoring data (Hydrometrics 2001) lations

scharging to the East Boulder River

scharging to the East Boulder River after percolation of mixed, treated East Boulder adit and tailings waters days 1-

after percolation of treated East Boulder adit water days 260-365 ted by LAD). Due to the adit flow rate, the agencies assume that all LAD

monitoring data
om SMC monitoring data

waters and percolate 275 gpm (24-hr) treated adit plus tailings waters. ters and percolate 715 gpm (24-hr) treated adit plus tailings waters.

East Boulder Tailings impoundment discharge volume	98 MG	259 days	time to dewater the tailings impoundment
rate to dewater East Boulder tailings impoundment	263 gpm (24-hr)	526 gpm (12-hr)	rate to dewater the impoundment
volume of water from East Boulder Tailings impoundment per day	50,631 ft ³ /d	46.6 ac	area of applied LAD; summer LAD season
East Boulder Adit Flow rate	1,474 gpm (12-hr)	32.7 ac	area of applied LAD; winter snowmaking season
total combined flow (adit plus East Boulder tailings waters)	2,000 gpm (12-hr)	120 days	length of time for LAD season, both summer and win
Summer LAD Area 6 maximum hydraulic load	586 gpm (12-hr)	410 gpm (12-hr)	Winter LAD Area 6 snowmaking maximum hy
Summer LAD Area 4 maximum hydraulic load	280 gpm (12-hr)	80 gpm (12-hr)	Winter LAD Area 4 snowmaking maximum hydra
Summer LAD Area 3 Upper maximum hydraulic load	280 gpm (12-hr)	80 gpm (12-hr)	Winter LAD Area 3 Upper snowmaking maximur
Summer LAD Area 2 maximum hydraulic load	304 gpm (12-hr)	0 gpm (12-hr)	LAD Area 2 is center pivot and cannot be used for
Summer maximum hydraulic load , LAD areas 2, 3, 4, 6	1,450 gpm (12-hr)	570 gpm (12-hr)	Winter maximum snowmaking hydraulic load, LA
Summer additional volume of water needing disposal	550 gpm (12-hr)	1,430 gpm (12-hr)	Winter additional volume of water needing disposed

The hydraulic load of 737 gpm adit waters plus 263 gpm East Boulder tailings impoundment waters exceeds the capacity of the East Boulder Mine LAD in both summer and winter; additional water handling measures such as percolation must be used. If the East Boulder tailings impoundment is dewatered during winter, up to 715 gpm (24 hr) would be percolated. If the East Boulder tailings impoundment is dewatered during winter, up to 715 gpm (24 hr) would be percolated.

Closure Summer LAD Salt load East Boulder Mine, LAD areas 2, 3, 4, 6	5,959 lbs/day	2,343 lbs/day	Closure Winter Snowmaking LAD Salts load East
LAD Area 6 salts loading (30% hydraulic evaporation)	2,408 lbs/day	1,685 lbs/day	LAD Area 6 salts loading (30% hydraulic evapora
LAD Area 4 salts loading (30% hydraulic evaporation)	1,151 lbs/day	329 lbs/day	LAD Area 4 salts loading (30% hydraulic evapor
LAD Area 3-Upper salts loading (30% hydraulic evaporation)	1,151 lbs/day	329 lbs/day	LAD Area 3-Upper salts loading (30% hydraulic
LAD Area 2 salts loading (30% hydraulic evaporation)	1,249 lbs/day	0 lbs/day	LAD Area 2 salts loading (30% hydraulic evapor
Summer salts LAD total load	715,104 lbs/yr	281,110 lbs/yr	Winter snowmaking LAD salts total load
Summer closure salts load to ground water from percolation	1,116,709 lbs/yr	1,116,709 lbs/yr	Winter closure salts load to ground water from p
Summer LAD salts load per acre per year	15,346 lbs/ac/y	8,597 lbs/ac/yr	Winter snowmaking LAD salts load per acre
Summer LAD salts load per square foot per year	0.4 lbs/ft ² /y	0.2 lbs/ft ² /y	Winter snowmaking LAD salts load per square fo
Summer Closure Total Salts Load (LAD plus percolation)	1,831,813 lbs/yr	1,397,819 lbs/yr	Total Winter Salts Load (Snowmaking LAD plus p

Ground Water Mixing Inputs Below East Boulder Mine LAD area, at Closure		Winter Closure: Sno
volume of ground water flux available for mixing from MODFLOW, ${f Q}_1$	400 gpm (24 hr)	106 mg
Volume of ground water available for mixing \mathbf{Q}_2 =kiA	27,891 ft ³ /d	145 gp
concentration of salt in mixed adit plus tailings waters	642 mg/L	605 m
effective concentration of salt applied during Summer and Winter LAD (hydraulic evaporation; no salts treatment credit)	917 mg/L	
operational concentration of TDS in ground water below percolation pond at EBMW-6, $\mathbf{C_2}$	515 mg/L	803 μn
receiving stream baseline ambient concentration at EBR-001, ${f C}_{A}$	49 mg/L	76 un
Volume of water: summer LAD (hydraulic evaporation included), \mathbf{V}_{s}	195,401 ft ³ /d	725 gp
Volume of water: summer percolation, V_p	52,941 ft ³ /d	275 gp
Volume of water: winter snowmaking (hydraulic evaporation included), $\mathbf{V}_{\mathbf{W1}}$	·	51
	38,406 ft ³ /d	285 gp
Winter volume of water applied: percolation, V_{w2}	52,941 ft ³ /d	275 gp
projected summer closure salt concentration in ground water from		
LAD and percolation days 1-120	572 mg/L	892 μn
projected winter closure salt concentration in ground water from LAD		
and percolation days 1-120	468 mg/L	729 μn

Closure commences in Summer: LAD 725 gpm (24-hr) treated adit plus tailings waters and percolate 275 gpm (24-hr) treated adit plus tailings waters. Winter Closure: Snowmaking LAD 285 gpm (24-hr) treated adit plus tailings waters and percolate 715 gpm (24-hr) treated adit plus tailings waters. 106 mm/L MPDES Statement of Basis, p. 25-26; background concentration of TDS in ground water at WW-1

400 gpm (24 m)	100 mg/L	in DES Statement of Dasis, p. 23-20, Dackground
7,891 ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517(d)
642 mg/L	605 mg/L	median adit TDS concentration derived from SMC
917 mg/L		30% evaporation credit for both LAD and snowmaki
		calculated value of EC at EBMW-6 at closure based
515 mg/L	803 μmhos/cm	
49 mg/L	76 μmhos/cm	1996-1999 median baseline EC concentration from
5,401 ft ³ /d	725 gpm (24 hr)	Volume of water disposed in summer at LAD areas
2,941 ft ³ /d	275 gpm (24 hr)	Volume of water needing to be percolated (above s
8,406 ft ³ /d	285 gpm (24 hr)	winter volume from LAD areas 3, 4, 6; maximum ca
2,941 ft ³ /d	275 gpm (24 hr)	winter volume from percolation; additional water new
570	000	
572 mg/L	892 µmnos/cm	projected summer concentration of salt (EC) in gro
468 mg/L	729 µmhos/cm	projected winter concentration of salt (EC) in grour

nter

ydraulic load

aulic load

m hydraulic load

for snowmaking

AD areas 3, 4, 6

sal

t Boulder Mine, LAD areas 3, 4, 6

ration)

oration)

evaporation)

ration) center pivots cannot be used for snowmaking

ercolation

pot per year percolation)

monitoring data

king LAD areas 2, 3-Upper, 4, 6 d on SMC Monitoring Data from 2000-2007 (pre 2007 spill)

n SMC monitoring data (Hydrometrics 2001)

s 2, 3, 4, 6 summer LAD capacity)

apacity eeding disposal

bund water just prior to discharging to East Boulder River (at SP-11)

nd water just prior to discharging to East Boulder River (at SP-11)

projected closure salt concentration in ground water from percolation			
days 121-365	439 mg/L	685 µmhos/cm	projected concentration of salt (EC) in ground water j
		<i></i>	

These Summer and Winter closure scenarios are projected to produce an EC in ground water less than the Beneficial Use criterion during closure, days 1-120. The projected closure salt concentration in ground water ffrom percolation days 121-365 is projected to produce an EC in ground water less than the Beneficial Use criterion during closure, days 1-120. The projected closure salt concentration in ground water ffrom percolation days 121-365 is projected to produce an EC in ground water less than the Beneficial Use criterion during closure, days 1-120. The projected closure salt concentration in ground water ffrom percolation days 121-365 is projected to produce an EC in ground water less than the Beneficial Use criterion.

East I	Boulder River Concentration near EBR-004/4A		Closure commences in Summ Winter Closure: Snowmaking	ner: LAD 725 gpm (24-hr) treated adit plus tailings LAD 285 gpm (24-hr) treated adit plus tailings wat
	receiving streamflow, Q _s	432,000 ft ³ /d	5 cfs	7Q10 at Boulder River USGS gaging station; MPDE
	receiving stream ambient concentration, ${f C}_{{f s}}$	49 mg/L	76 μmhos/cm	1996-1999 median baseline EC concentration from
	summer discharge volume of ground water, days 1-120 Q_{ds}	294,618 ft ³ /d	3.4 cfs	ground water discharge volume in cubic feet per sec
	winter discharge volume of ground water, days 1-120 Q_{dw}	184,722 ft ³ /d	2.1 cfs	ground water discharge volume in cubic feet per sec
	closure discharge volume of ground water, days 121-365 Q_{dw}	246,778 ft ³ /d	2.9 cfs	ground water discharge volume in cubic feet per sec
	summer discharge concentration to East Boulder River, days 1-120 C_{dS}	572 mg/L	892 μmhos/cm	projected summer concentration of salt (EC) in ground the set of
	winter discharge concentration to East Boulder River, days 1-120 C_{dW}	468 mg/L	729 µmhos/cm	projected winter concentration of salt (EC) in ground
	closure discharge concentration to the East Boulder River, days 121-365 , \boldsymbol{C}_{d}	439 mg/L	685 μmhos/cm	projected concentration of salt (EC) in ground water
	projected summer closure East Boulder River salt concentration, days 1-120	261 mg/L	407 μmhos/cm	projected summer concentration of salt (TDS) in the adit plus tailings waters days 1-120
	projected winter closure East Boulder River salt concentration, days 1- 120	174 mg/L	272 μmhos/cm	projected winter concentration of salt (TDS) in the E plus tailings waters days 1-120
	projected closure salt concentration in the East Boulder River days 121-365	191 mg/L	297 μmhos/cm	projected closure concentration of salt (TDS) in the I days 121-365
Propo East I	osed Alternative 2B, Option 1, 150 gpm: Up to 150 gpm (24 hr) adit water and 3 Boulder Mine percolation pond. The time frame for closure is 12 months.	50 gpm (24 hr) East Bould	der tailings waters would be n	nixed and treated in the BTS/Anox system for nitro
	median adit EC calculated from SMC monitoring data	943.8 µmhos/cm	605 mg/L	median adit TDS concentration derived from SMC n
	median tailings waters EC calculated from SMC monitoring data	1,164 µmhos/cm	746 mg/L	median tailings waters TDS concentration derived fro
	capacity of BTS/Anox	500 gpm	150 gpm (24-hr)	adit flow rate at closure
	rate to dewater the impoundment	700 gpm (12-hr)	350 gpm (24-hr)	tailings waters pumping rate at closure
	time to dewater the tailings impoundment	194 days	704 mg/L	weighted average concentration of TDS in mixed tre
East I	Boulder Hydraulic Loading Input Parameters, closure			
	East Boulder Tailings impoundment discharge volume	98 MG	2,210 gpm (12-hr)	capacity of East Boulder Mine percolation pond MPE
	rate to dewater East Boulder tailings impoundment	350 gpm (24-hr)		
	volume of water from East Boulder Tailings impoundment	67,380 ft ³ /d	28,877 ft ³ /d	volume of adit water in cubic feet per day
	East Boulder Adit Flow rate	150 gpm (24-hr)	300 gpm (12-hr)	adit flow rate
	total flow rate to BTS/Anox	500 gpm (24-hr)	1.000 gpm (12-hr)	total flow rate to percolation

The hydraulic load of 150 gpm adit waters plus 350 gpm East Boulder tailings impoundment waters can be managed at the East Boulder Mine percolation pond.

East	Boulder MPDES Source-Specific (percolation pond) mixing zone calculations		Up to 150 gpm (24 hr) adit was disposed at the East Boulder	ter and <mark>350</mark> gpm (24 hr) East Boulder tailings would Mine percolation pond.
	volume of ground water flux available for mixing from MODFLOW, ${\bf Q_1}$	400 gpm		MPDES Statement of Basis, p. 25-26
	upgradient/background concentration of TDS in ground water at WW-1, ${f C}_{f A}$	106 mg/L	165 μmhos/cm	SMC Monitoring Data
	Volume of water percolated, days 1-120 V_p	96,257 ft ³ /d	500 gpm (24 hr)	volume of percolated treated adit plus tailings waters,
	Volume of water percolated, days 121-365 V_p	28,877 ft ³ /d	150 gpm (24 hr)	volume of percolated treated adit water days 121-365
	concentration of salt in ground water at end of mixing zone days 1- 120, Z _s	438 mg/L	683 µmhos/cm	projected salt concentration in ground water near EBI

iust prior to discharging to East Boulder River (at SP-11) Icentration in ground water ffrom percolation days 121-365 is projected

waters and percolate 275 gpm (24-hr) treated adit plus tailings waters. ters and percolate 715 gpm (24-hr) treated adit plus tailings waters.

S Statement of Basis p. 4

SMC monitoring data (Hydrometrics 2001)

- cond; hydraulic evaporative losses taken in volume calculations
- cond; hydraulic evaporative losses taken in volume calculations
- cond; hydraulic evaporative losses taken in volume calculations
- und water just prior to discharging to East Boulder River (at SP-11) days 1-

d water just prior to discharging to East Boulder River (at SP-11)

- just prior to discharging to East Boulder River (at SP-11) days 121-365 e East Boulder River at EBR-004/004A from LAD and percolation of treated
- East Boulder River at EBR-004/004A from LAD and percolation of treated adit

East Boulder River at EBR-004/004A from percolation of treated adit water

ogen. The mixed treated waters would be preferentially disposed at the

monitoring data om SMC monitoring data

ated adit plus tailings waters

DES Statement of Basis p. 4

d be treated in the BTX/Anox system for nitrogen then preferentially

, days 1-120 5

MW-6

concentration of salt in ground water at end of mixing zone days 121- 365, Z _s	242 mg/L	378 µmhos/cm	projected salt concentration in ground water near EBI
concentration of salt in ground water near SP-11 days 1-120	449 mg/L	700 µmhos/cm	projected salt concentration in ground water near SP-
closure concentration of salt in ground water near SP-11 days 121-365	320 mg/L	500 μmhos/cm	projected salt concentration in ground water near SP-

Throughout the closure period, the salt concentration (EC) in ground water from the percolation of 150 gpm (24 hr) treated adit water plus 350 gpm (24 hr) treated tailings water is projected to be less than the 1,000 µmhos/cm Beneficial Use Criterion.

East Boulder River Concentration near EBR-004/4A			Up to 150 gpm (24 hr) adit water and 350 gpm (24 hr) East Boulder tailings w disposed at the East Boulder Mine percolation pond.		
	receiving streamflow, Q _s	432,000 ft ³ /d	5 cfs	7Q10 at Boulder River USGS gaging station; MPDE	
	receiving stream ambient concentration, ${f C}_{{f s}}$	49 mg/L	76 μmhos/cm	1996-1999 median baseline EC concentration from S	
	discharge volume of ground water days 1-120, Q d	201,153 ft ³ /d	2.3 cfs	discharge volume of ground water in cubic feet per s	
	discharge volume of ground water days 121-365, Q _d	105,882 ft ³ /d	1.2 cfs	discharge volume of ground water in cubic feet per s	
	Concentration of ground water near SP-11, days 1-120 C_d	449 mg/L	700 μmhos/cm	projected salt concentration in ground water near SF	
	Concentration of ground water near SP-11, days 121-365 C_d	320 mg/L	500 μmhos/cm	projected salt concentration in ground water near SF	
	projected East Boulder River salt concentration days 1-120	176 mg/L	274 µmhos/cm	projected salt concentration in the East Boulder Rive	
	projected East Boulder River salt concentration days 121-365	102 mg/L	159 µmhos/cm	projected salt concentration in the East Boulder Rive	

MW-6

-11 just prior to discharge to the East Boulder River

-11 just prior to discharge to the East Boulder River

<mark>o be less than the 1,000 μmhos/cm Beneficial Use Criterion.</mark> Id be treated in the BTX/Anox system for nitrogen then preferentially

S Statement of Basis p. 4 SMC monitoring data (Hydrometrics 2001) second, days 1-120 second, days 121-365 P-11 just prior to discharge to the East Boulder River P-11 just prior to discharge to the East Boulder River er near EBR-004/004A

er near EBR-004/004A

Spreadsheet 2C Salts: Proposed Action Alternative 2C Boe Ranch LAD System Operations and Closure Salinity Analyses

Per KP 2000c, if the Boe Ranch LAD were constructed it would be the preferred disposal option for treated adit water during operations and for treated adit and tailings waters at closure. The East Boulder Mine percolation pond would be used for contingency disposal of treated adit water during operations. Monitoring well RMW-3A is located at Boe Ranch down-gradient of the proposed LAD and is considered to represent ambient electrical conductivity (EC) values. Based on EC measurements at RMW-3A, the ground water at Boe Ranch LAD is designated as Class II Beneficial Use with an electrical conductivity criterion of 1,000 to 2,500 µSiemens/cm (equivalent to µmhos/cm). The baseline median concentrations of TDS in the East Boulder River were 270 mg/L at EBR-007 and 340 mg/L at EBR-008. At closure, all adit and East Boulder tailings waters would be treated for nitrogen through the BTS/Anox system then routed to Boe Ranch LAD storage pond all year and disposed through LAD pivots during the summer LAD season. For the Boe Ranch LAD, calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from

precipitation (recharge) was assumed. For the Boe Ranch LAD any water that percolates below the root zone is assumed to immediately enter the aquifer. It is assumed that the Boe Ranch LAD area would not have an MPDES permit. Salts are not treated in the BTS/Anox system or during LAD, so all concentrations of salt are expected to flush through the soil column then to ground water. Ground water flows beneath the LAD area and LAD storage pond, flows down-gradient where it is recharged by the Mason Ditch, then discharges to the East Boulder River. These calculations assume that during operations, treated adit waters are preferentially routed to the Boe Ranch LAD storage pond then to the mine percolation pond. PoleCat evaporators accomplish summer 30% evaporation, center pivots 30%; PoleCat winter snowmaking 30% evaporation up slope of the lined LAD storage pond. At closure, treated adit and tailings waters would be routed to the Boe Ranch LAD storage pond which would hold 100 MG of adit waters, and mixing of

these waters occurs prior to disposal at the LAD pivots. A weighted average was used to determine the concentration of salts in the mixed LAD storage pond water. The East Boulder mine MPDES has no total dissolved solids (TDS) or electrical conductivity (EC) limits. Median adit and tailings TDS concentrations were used in these calculations. Salts loading is calculated using TDS concentrations. These calculations assume that there will be a leak in the Boe Ranch LAD storage pond, and the liner leakage, applied LAD, and Mason Ditch waters contribute to ground water quality prior to discharge into the East Boulder River. It is assumed that all 10 proposed Boe Ranch LAD center pivots on 194 acres in Section 17 will be developed for use at agronomic rates during operations and closure.

OPERATIONS CALCULATIONS

The Alternative 2C Salts OPERATIONS Option 1, 737 gpm: Preferential disposal of all 737 gpm adit water Boe Ranch LAD at agronomic rates with contingency disposal of treated adit water at the East Boulder Mine percolation pond. Treated adit water stored in the Boe Ranch LAD storage pond over fall, winter, and early spring would also have to be disposed during the LAD season.

Assume the BTS/Anox nitrogen treatment capacity is 1000 gpm for 24 hours Boe Ranch LAD design capacity is 1,486 gpm for 12 hr rate (743 gpm for 24 hr rate)

1 ppm TDS = 1.56 µmhos/cm

OPERATIONS Boe Ranch LAD Hydrau	ulic Loading Calculations		assume Boe Ranch LA season; disposal of 737	D storage pond contains 100 7 gpm treated adit water at Bo
volume of LAD Storage Pond		100 MG	120 days	length of LAD season
area available for LAD in sectio	n 17, all pivots included	194 ac	95 days	time to fill the Boe Ranch LAD
agronomic application rate (KP	Apdx K 2000) 12 hr/day	7.7 gpm/ac	1,486 gpm (12 hr)	hydraulic load that can be lan Section 17
adit flow rate		737 gpm (24 ł	nr) 1,474 gpm (12 hr)	adit flow rate
rate to dewater Boe Ranch LAD) storage pond in one season	579 gpm (24 h	nr) 1,157 gpm (12 hr)	rate to dewater Boe Ranch LA
rate treated adit water must be the Boe Ranch LAD storage po	<pre>percolated at East Boulder Mine to dewater nd (days 1-120)</pre>	573 gpm (24 h	nr) 164 gpm (24 hr)	rate treated adit water can be
rate treated adit water is pumpe LAD storage pond (days 121-	ed from East Boulder Mine to fill Boe Ranch 365)	283 gpm (24 h	nr) 454 gpm (24 hr)	rate that treated adit water is remainder of the year (days 1

OPERATIONS Boe Ranch LAD During the LAD season, the hydraulic load of 737 gpm adit water can be managed at Boe Ranch LAD area if all 10 pivots are operating at agronomic rates as proposed by SMC (KP 2000c). However, the LAD storage pond would fill the first 95 days of winter and excess adit waters would have to be managed at the East Boulder Mine. During the following LAD season, the hydraulic load of 737 gpm adit water could be managed at Boe Ranch LAD area at agronomic rates, but the LAD storage pond could not be dewatered at the Boe Ranch LAD area. Essentially, the adit water would be managed as in Alternatives 1B and 2B at the East Boulder Mine with similar impacts.

OPERATIONS Boe Ranch LAD To operationally address the hydraulic volume of adit water and to annually dewater the Boe Ranch LAD storage pond during the LAD season, 164 gpm treated adit water can be land applied at Boe Ranch using agronomic rates, and the remaining 454 gpm must be disposed at the East Boulder Mine percolation pond. During the rest of the year, 283 gpm treated adit water would be routed to the Boe Ranch LAD storage pond, and 454 gpm treated adit water would be percolated at the East Boulder Mine percolation pond.

MG treated adit water on the first day of the LAD pe Ranch LAD

D storage pond at 737 gpm after the LAD season Id applied at agronomic rates on 194 acres, all ten pivots in

AD storage pond in one season

e disposed at **Boe Ranch LAD** to meet available capacity **percolated** at East Boulder Mine percolation pond for the **121-365**)

OPERATIONS East Boulder Mine Salinity Calculations		The ground treated adit Boe Ranch storage por	water at the waters at Ea LAD; Days 1 nd	e East Boulder Mine meets the ast Boulder Mine; Days 1-120, 21-365, 454 gpm water percol
East Boulder Source-Specific percolation pond mixing zone imputs		573	gpm (24 hr)	treated adit water percolated
depth of aquifer, D	80 ft	4,158	lbs/day	Daily salts load from percolate
hydraulic conductivity, k	75 ft/d	498,922	lbs/year	Total salts load from percolate
gradient, i	0.026 ft/ft			MPDES Permit Statement of B
width of source	385 ft			MPDES Permit Statement of B
length from perc pond to wells, L_1	3600 ft			MPDES Permit Statement of B
porosity, φ	0.3			MPDES Permit Statement of E
ground water velocity, v	6.5 ft/d			MPDES Permit Statement of E
volume of ground water flux available for mixing from MODFLOW	400 gpm			MPDES Permit Statement of E
upgradient ground water TDS concentration in WW-1 is 106 mg/L EBMW-6 & -7 is , $\mathbf{C}_{\mathbf{A}}$	515 mg/L	803	μmhos/cm	CES 2008 Apdx D, EBoulder M
angle of dispersion	0.087421693 _{tan 5°}			allowed by 17.30.517(d)
width of mixing zone, \mathbf{W}_1	700 ft			width of source + (tan 5 * lengt
area of mixing zone, A ₁	55,977 ft ²			D * W, allowed by 17.30.517(c
70% Volume of ground water available for mixing \mathbf{Q}_1 =kiA ₁	109,156 ft ³ /d			MPDES Permit Statement of E
Volume of adit water percolated during LAD season $$ days 1-120, V_p	110,249 ft ³ /d	87,315	ft ³ /d	Volume of adit water percolate
depth of aquifer, D ₂	15 ft			allowed by 17.30.517(d)
hydraulic conductivity, k	75 ft/d			MPDES Permit Statement of B
gradient, i	0.026 ft/ft			MPDES Permit Statement of B
width of source	700 ft			MPDES Permit Statement of B
length from perc pond to river, L_2	2,900 ft			MPDES Permit Statement of B
angle of dispersion	0.08742169 tan 5°			allowed by 17.30.517(d)
width of zone, W_2	954 ft			width of source + (tan 5 * lengt
area of mixing zone, A ₂	14,303 ft ²			D * W, allowed by 17.30.517(c
Volume of ground water available for mixing $\mathbf{Q_2}$ =kiA	27,891 ft ³ /d	145	gpm (24 hr)	calculation per 17.30.517(d)
concentration of salt in adit water (SMC database 2011)	605 mg/L	944	µmhos/cm	2000-2008 median East Bould
receiving stream baseline ambient concentration at EBR-001, \mathbf{Q}_{c}	49 mg/L	76	µmhos/cm	1996-1999 median baseline E 2001)
receiving streamflow, Q _s	423,000 ft ³ /d	5	cfs	7Q10 at Boulder River USGS
OPERATIONS <i>East Boulder Mine</i> (LAD Season days 1-120) Salt concentration in ground water	555 mg/L	866	µmhos/cm	projected salt concentration in

r) stored pond water is applied at Boe Ranch LAD at eated adit water can be routed to the Boe Ranch LAD

e Class I Beneficial Use criterion. Percolation of , 573 gpm water in excess of the LAD capability at the lated in excess of water routed to the Boe Ranch LAD

at East Boulder Mine percolation pond days 1-120

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ed adit water, days 1-120
ed water, days 1-120
Basis, p. 25-26
Mine TDS Table p 2, central value
th) allowed by 17.30.517(d)
d)
Basis, p.25-26
ed days 121-365, V<sub>p</sub>
Basis, p. 25-26
Basis, p. 25-26
Basis, p. 25-26
Basis, p. 25-26
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th) allowed by 17.30.517(d) d)
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der adit TDS concentration; CES 2008 page 13 C concentration from SMC monitoring data (Hydrometrics

gaging station; MPDES Permit Statement of Basis page 4

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ground water at SP-11
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Appendix	Ε
DEQ 2012	2

OPERATIONS East Boulder Mine (LAD Season days 1-120) Salt concentration in East Boulder River below East Boulder Mine

236 mg/L

367 µmhos/cm projected salt concentration in the East Boulder River at EBR-004A

	Appendix E DEQ 2012		
OPERATIONS <i>East Boulder Mine</i> (days 121-365) Salt concentration in ground water	550 mg/L	858 μmhos/cm	projected salt concentration in
DPERATIONS <i>East Boulder Mine</i> (days 121-365) Salt concentration in East Boulder River below East Boulder Mine	224 mg/L	350 μmhos/cm	projected salt concentration in
OPERATIONS Boe Ranch LAD Salinity Calculations, days 1-120		During the LAD season stored pond water is ap	days 1-120, up to 164 gpm (2 plied at Boe Ranch LAD at ag
volume of adit plus stored water applied at Boe Ranch LAD, days 1-120 2000-2008 median East Boulder adit EC concentration calculated from SM	1,486 gpm (12 hr)	1,486 gpm (12 hr)	hydraulic load that can be land
Monitoring Data OPERATIONS Boe Banch I AD Daily salt load	944 µmnos 5 394 lbs/day	605 mg/L 3 337 lbs/ac/yr	OPERATIONS Roe Ranch I
OF ENATIONS BOE Nanch LAD Daily Sait load	3,334 153/04y	3,337 103/40/ yr	OF LIVETIONS DOG MAILER
OPERATIONS Boe Ranch LAD Total LAD season salt Load	647,319 lbs/yr	0.08 lbs/sf	one teaspoon of salt is 0.02 lbs
depth of aquifer, D	15 ft		allowed by 17.30.517(d)
hydraulic conductivity, k	0.283 ft/d		mid-range estimate, used by H
gradient, i	0.1		estimate, used by Hydrometric
width of source (LAD storage pond liner leakage)	10 ft		assume point leakage from LA
width of mixing zone LAD Storage Pond Liner Leakage, $oldsymbol{W}_1$	229 ft		width of source + (tan 5 * lengt
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
length of LAD Storage Pond Liner Leakage, L1	2,500 feet		KP 2000c Apdx K, Tables
cross sectional area of aquifer at LAD Storage Pond Liner Leakage, ${f A}_1$	3,428 ft ²		D * W, allowed by 17.30.517(c
\mathbf{Q}_1 =kiA, ground water available for mixing at liner leakage	97 ft ³ /d		allowed by 17.30.517(d)
concentration of EC in ambient ground water; median value from RMW-3a, C_A	, 1,125 μmhos/cm	721 mg/L	median ambient ground water
width of LAD application	3,200 ft		KP 2000c Apdx K, Tables
length of LAD application, L_2	4,500 ft		KP 2000c Apdx K, Tables
width of LAD application mixing zone, $\mathbf{W_2}$	3,593 ft		allowed by 17.30.517(d)
cross sectional area of aquifer at LAD application, ${f A_2}$	53,901 ft ²		D * W, allowed by 17.30.517(c
\mathbf{Q}_2 =kiA, ground water available for mixing at LAD application	1,525 ft ³ /d		allowed by 17.30.517(d)
volume of applied LAD, V_2	143,041 ft ³ /d	1,486 gpm (24 hr)	hydraulic load that can be land
effective calculated EC in applied LAD waters (adit water); assume pivots 30% evaporation, ${\bf C_2}$	1,348 µmhos/cm	864 mg/L	effective applied LAD TDS con
volume of LAD Storage Pond liner leakage, ${f V_1}$	27 ft3/d	0.14 gpm	KP 2000c Apdx K, Tables
calculated EC in LAD Storage Pond liner leakage discharge (adit water), ${f C}$	1 944 μmhos/cm	605 mg/L	median adit TDS concentration
width of aquifer below LAD, includes area of Mason Ditch to East Boulder River	3,593 ft		KP 2000c Apdx K, Tables

- ground water at SP-11
- the East Boulder River at EBR-004A

24 hr rate) treated adit water plus 579 gpm (24 hr rate) gronomic rates

applied at agronomic rates on 194 acres, all ten pivots

der adit TDS concentration; SMC Monitoring Data AD Total LAD season Salt load per acre

s

Hydrometrics (KP 2000c) cs (KP 2000c) AD pond exists for foreseeable impact to ground water (th) allowed by 17.30.517(d)

(d)

TDS concentration derrived from SMC monitoring data

(d)

- d applied at agronomic rates on 194 acres, all ten pivots
- ncentration due to evaporation

n derrived from SMC monitoring data

Appendix E **DEQ 2012** length between end of pivots to East Boulder River, L_3 4,000 ft KP 2000c Apdx K, Tables 3,943 ft width of mixing zone between end of pivots to East Boulder River, W_3 width of source + (tan 5 * length) allowed by 17.30.517(d) 59,146 ft² D * W, allowed by 17.30.517(d) cross sectional area of aquifer between pivots to East Boulder River, A₃ Q₃=kiA, ground water available for mixing below Mason Ditch to East 1,674 ft³/d allowed by 17.30.517(d) Boulder River 224 gpm (24 hr) KP 2000c Apdx K, Tables 25% of total volume of Mason Ditch that is assumed to infiltrate, V_3 43,200 ft³/d

OPERA	TIONS Boe Ranch LAD Ground water salts concentration (LAD season)		During the LAD sease Ranch LAD at agrono 2,500 µmhos/cm.	on, up to 164 gpm (24 hr) plus 57 omic rates. The ground water at E
	assume TDS in Mason Ditch equivalent to median TDS concentration at EBR-007, ${f C_3}$	290 µmhos/cm	186 mg/L	median value for EBR-007 and
	EC of ground water beneath Boe Ranch LAD storage pond from liner leakage	1,085 µmhos/cm	696 mg/L	TDS value calculated from EC
	EC of ground water below LAD area from liner leakage plus applied LAD	1,345 µmhos/cm	862 mg/L	TDS value calculated from EC;
	EC of ground water below Mason Ditch from liner leakage, applied LAD, and Mason Ditch seepage	1,030 μmhos/cm	661 mg/L	TDS value calculated from EC;
	OPERATIONS EC of ground water below Mason Ditch (Boe Ranch). Ca	1,103 µmhos/cm	707 mg/L	TDS value calculated from EC; discharge to East Boulder Rive

OPERATIONS Boe Ranch LAD Land application of 743 gpm (24 hr) treated adit water plus stored pond water at agronomic rates is less than the 2,500 µmhos/cm Class II Beneficial Use criterion.

OPERATIONS Boe Ranch LAD East Boulder River salts concentrations, days 1-1	20	During the LAD seas Ranch LAD at agrone mg/L, and ambient c	on, up to 164 gpm (24 hr) plus 57 omic rates. The East Boulder Riv oncentration at EBR-008 is 340 n
receiving streamflow non-irrigation season, $\mathbf{Q}_{\mathbf{s}}$	432,000 ft ³ /d	5.0 cfs	7Q10 value for East Boulder M season
receiving streamflow irrigation season, $\mathbf{Q}_{\mathbf{s}}$	172,800 ft ³ /d	2.0 cfs	7Q10 value at EBR-008 strear (CES 2008)
receiving stream ambient concentration, \mathbf{C}_{s}	290 µmhos	186 mg/L	median value for EBR-007 and
ground water discharge volume, \mathbf{Q}_{d}	146,652 ft ³ /d	1.7 cfs	volume of ground water discha
ground water concentration downgradient of Mason Ditch, ${f C}_d$	1,103 µmhos/cm	707 mg/L	salt concentration in ground wa
OPERATIONS East Boulder River TDS concentration downgradient of the Boe Ranch LAD area (2.0 cfs)	663 μmhos/cm	425 mg/L	TDS value calculated from EC at irrigation season
OPERATIONS East Boulder River TDS concentration downgradient of the Boe Ranch LAD area at 7Q ₁₀ flow (5.0 cfs)	496 μmhos/cm	318 mg/L	TDS value calculated from EC low flow

579 gpm (24 hr) stored pond water is applied at Boe Boe Ranch has a Class II Beneficial Use, 1,000 to

nd EBR-008 SMC Monitoring data 2011

C; hydraulic evaporation credit taken for LAD

C; hydraulic evaporation credit taken for LAD

C; projected salts concentration in ground water just prior to iver above EBR-008

79 gpm (24 hr) stored pond water is applied at Boe ver ambient TDS concentration at EBR-007 is 270 ng/L. *Ine streamflow assumed at EBR-008, non-irrigation*

mflow after irrigation withdrawals below Boe Ranch LAD

nd EBR-008 SMC Monitoring data 2011

arge to East Boulder River below Boe Ranch LAD

ater just prior to discharge to East Boulder River

; projected salts concentration at EBR-008 during low flow

C; projected salts concentration at EBR-008 during 7Q₁₀

The Alternative 2C Salts OPERATIONS Option 1, 150 gpm: During the LAD season days 1-120, up to 150 gpm (24 hr) treated adit water plus 301 gpm (24 hr) stored pond water would be applied at Boe Ranch LAD at agronomic rates. No water would be disposed of at the East Boulder Mine percolation pond. The remainder of the year (days 121-365), 150 gpm (24 hr) treated adit water would be routed to the Boe Ranch LAD storage pond. The capacity of the Boe Ranch LAD storage pond would be adequate to store eight months of treated adit water (52 MG).

OPERATIONS <i>Boe Ranch LAD</i> Hydraulic Loading Calculations days 1-120	Assume Boe Ranch LAD storage pond contains season; disposal of 150 gpm treated adit water		
capacity of LAD Storage Pond	100 MG	Boe Ranch LAD storage	pond capacity is sufficient f
volume in LAD storage pond, assume 8 months stored at 150 gpm	52 MG	120 days	length of LAD season
pumping rate to empty LAD storage pond during the LAD season	301 gpm (24 hr)	602 gpm (12 hr)	pumping rate to empty LAD st
area available for LAD in section 17, all pivots included	194 ac	1,486 gpm (12 hr)	hydraulic load that can be land Section 17
agronomic application rate (KP Apdx K 2000) 12 hr/day	7.7 gpm/ac	300 gpm (12 hr)	adit flow rate at closure
adit flow rate at closure	150 gpm (24 hr)	902 gpm (12 hr)	hydraulic load of treated adit
amount of water that would be percolated at East Boulder Mine	0 gpm (24 hr)	0 gpm (12 hr)	amount of water that would be

OPERATIONS During the 120 day LAD season, the hydraulic load of 150 gpm (24 hr) adit water plus 602 gpm (12 hr) rate of dewatering 8 months stored water in the LAD storage pond (52 MG) can be managed at Boe Ranch LAD area if all 10 pivots are operating at the proposed agronomic rates.

OPERATIONS Boe Ranch LAD Salinity Calculations days 1-120		Assume Boe Ranch LAI season; disposal of 150	D storage pond contains 52 M0) gpm treated adit water plus 6
2000-2008 median adit EC, calculated from SMC Monitoring Data	944 µmhos/cm	605 mg/L	2000-2008 median adit TDS co
OPERATIONS Boe Ranch LAD Daily salt load	3,274 lbs/day	2,025 lbs/ac/yr	OPERATIONS Boe Ranch LA
OPERATIONS Boe Ranch LAD Total LAD season salt Load	392,847 lbs/yr	To prevent redundancy, t	he above values have been used
volume of applied LAD evaporation credit taken, V_2	121,533 ft ³ /d	902 gpm (12 hr)	adit plus stored Boe Ranch LAI
OPERATIONS <i>Boe Ranch LAD</i> ground water salts concentration below Mason Ditch, C _d	1,072 μmhos/cm	687 mg/L	TDS value calculated from EC; discharge to East Boulder Rive
OPERATIONS Boe Ranch LAD the EC in ground water just prior to discharge to t	he East Boulder River mee	ets the 2,500 μmhos/cm C	lass II Beneficial Use Criterion
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	168,056 ft ³ /d		
ground water concentration below Mason Ditch, \mathbf{C}_{d}	1,072 μmhos/cm	687 mg/L	salt concentration in ground wa
OPERATIONS <i>Boe Ranch LAD</i> East Boulder River TDS concentration during the irrigation season (2.0 cfs)	676 μmhos/cm	433 mg/L	TDS value calculated from EC; at irrigation season
OPERATIONS <i>Boe Ranch LAD</i> East Boulder River TDS concentration at 7Q10 flow (5.0 cfs)	462 μmhos/cm	296 mg/L	TDS value calculated from EC; low flow
OPERATIONS <i>East Boulder Mine LAD</i> Salinity Calculations days 1-120		No percolation would o	ccur at East Boulder Mine day
OPERATIONS <i>East Boulder Mine LAD</i> Salinity Calculations days 121-365		The remainder of the ye Ranch LAD storage por	ear (days 121-365), 150 gpm (24 nd.
	CLOSURE CA	LCULATIONS	

MG treated adit water on the first day of the LAD 602 gpm (12 hr) stored waters at Boe Ranch LAD for 8 months storage of adit water at 150 gpm

torage pond during the LAD season

d applied at agronomic rates on 194 acres, all ten pivots in

water plus stored LAD pond waters

e percolated at East Boulder Mine

G treated adit water on the first day of the LAD 02 gpm (12 hr) stored waters at Boe Ranch LAD oncentration SMC Monitoring Data

D Total LAD season Salt load per acre

I in the calculations below.

D storage pond water; no evaporation credit taken

projected salts concentration in ground water just prior to r above EBR-008

ater just prior to discharge to East Boulder River

projected salts concentration at EBR-008 during low flow

projected salts concentration at EBR-008 during 7Q₁₀

s 1-120

hr) treated adit water would be routed to the Boe

The Proposed Action Alternative 2C Salts CLOSURE Option 1, 737 gpm: The East Boulder tailings impoundment would be dewatered and tailings waters treated at 260 gpm (24 hr) with 737 gpm (24 hr) adit water through the BTS/Anox. Based on the Operations hydraulic load calculations, only 743 gpm (24 hr) can be disposed at Boe Ranch LAD. During the LAD season days 1-120, up to 164 gpm (24 hr) treated adit plus tailings water plus 579 gpm (24 hr) stored pond water is applied at Boe Ranch LAD at agronomic rates, and 833 gpm (24 hr) must be disposed of at the East Boulder Mine. All 833 gpm (24 hr) disposed of at the East Boulder Mine would be routed to the percolation pond. The remainder of the year (days 121-365), 737 gpm (24 hr) treated adit water would be disposed at the East Boulder Mine percolation pond. The time frame for closure is 12 months.

	944 μmhos/cm	605 mg/L	2011 median adit TDS concer
	1,164 µmhos/cm	746 mg/L	2011 median tailings waters T
	1,002 μmhos/cm	642 mg/L	weighted average concentration mixing of mine waters; no salt
CLOSURE East Boulder Mine and Boe Ranch LAD Hydraulic Loading days 1-120		Assume the Boe Ranch	LAD storage pond contains 1
capacity to dispose of all treated mine waters during 120 day LAD season	743 gpm (24 hr)	1,486 gpm (12 hr)	total capacity to dispose of all
adit flow rate at closure	737 gpm (24 hr)	1,000 gpm (24 hr)	capacity of BTS/Anox for nitro
assumed volume in LAD storage pond at beginning of closure	100 MG	98 MG	volume of the East Boulder Ta MG tailings mass water
pumping rate to empty LAD storage pond in 120 days	579 gpm (24 hr)	1,157 gpm (12 hr)	rate to dewater LAD storage p
rate to dewater East Boulder tailings impoundment	263 gpm (24 hr)	259 days	number of days to dewater Ea
rate that treated adit and tailings waters must be managed at East Boulder Mine to dewatered Boe Ranch LAD storage pond during one LAD season	836 gpm (24 hr)	164 gpm (24 hr)	capacity available to land appl Boe Ranch LAD storage pond
rate of percolation of treated adit plus tailings waters	836 gpm (24 hr)	0 gpm (24 hr)	rate of land application at Eas

CLOSURE Boe Ranch LAD Days 1-120: The hydraulic load of 164 gpm (24 hr) treated adit water and tailings waters plus disposal of 579 gpm (24 hr) Boe Ranch LAD stored waters will empty the LAD storage pond and can be managed at Boe Ranch LAD during one LAD season. *East Boulder Mine* Days 1-120: The hydraulic load of 293 gpm (24 hr) can be disposed at LAD Area 6, and the remaining 540 gpm (24 hr) can be disposed at the East Boulder Mine percolation pond. East Boulder Mine Days 121-365: The hydraulic load of 737 gpm (24 hr) treated adit water can be disposed at the East Boulder Mine percolation pond.

ntration; SMC Monitoring Data

FDS concentration SMC Monitoring Data

on of adit plus tailings waters; assume instantaneous t treatment occurs in BTS/Anox system

100 MG on the first day of the LAD season at closure I treated mine waters during 120 day LAD season

ogen treatment; no salts treated

ailings impoundment waters needing disposal; includes 5

bond in 120 days

ast Boulder tailings impoundment

ly treated adit and tailings water at Boe Ranch LAD areas if d was dewatered at full rate

t Boulder Mine LAD Area 6 (full capacity)

CLO	SURE East Boulder Mine Days 1-120: Salinity Calculations		Up to 836 gpm adit plu	us tailings waters would be dis
	area of East Boulder Mine LAD Area 6 (CES 2008)	10.2 ac	245 days	remainder of the year after the
	CLOSURE <i>East Boulder Min</i> e Daily salt load disposed of at <i>LAD Area</i> 6(days 1-120)	0 lbs/day	0 lbs/ac/yr	CLOSURE <i>East Boulder Min</i> 6(days 1-120)
	CLOSURE <i>East Boulder Mine</i> Daily salt load disposed of at the percolation pond (days 1-120)	6,869 lbs/day	0 lbs/sf/yr	CLOSURE <i>East Boulder Min</i> <i>Area</i> 6(days 1-120)
	CLOSURE <i>East Boulder Mine</i> Daily salt load disposed of at the percolation pond (days 121-365)	5,351 lbs/day	2,135,179 lbs/yr	CLOSURE <i>East Boulder Min</i> Days 1-365
	Volume of adit water percolated days 1-120, V_p	160,880 ft ³ /d		
			Up to 836 gpm adit plu	us tailings waters would be dis
	ground water discharge volume days 1-120, Q _d	337,411 ft ³ /d	141,882 ft ³ /d	Volume of adit water percolate

sposed of in the East Boulder Mine percolation pond. ne LAD season

ne Daily salt load disposed of per acre at LAD Area

ne Daily salt load disposed of per square foot at LAD

ne Total salt load disposed of (LAD plus percolation)

sposed of in the East Boulder Mine percolation pond. ted days 121-365, **V**_p

	Appendix E DEQ 2012			
effective calculated TDS in applied waters LAD Area 6; assume pivots 30% evaporation, ${\bf C_2}$	1,431 mg/L	297,927	ground water discharge volume	
volume of applied LAD with evaporation credit taken, $\mathbf{V_2}$	39,484 ft ³ /d	293 gpm (24 hr)	rate of land application at East I	
CLOSURE <i>East Boulder Mine</i> Days 1-120: Salt concentration in ground water	550 mg/L	859 μmhos/cm	projected salt concentration in g	
CLOSURE <i>East Boulder Mine</i> Days 1-120 Salt concentration in East Boulder River below East Boulder Mine	271 mg/L	423 μ mhos/cm	projected salt concentration in t	
CLOSURE <i>East Boulder Mine</i> Days 121-365: Salt concentration in ground water	420 mg/L	655 μmhos/cm	projected salt concentration in g	
CLOSURE <i>East Boulder Mine</i> Days 121-365 Salt concentration in East Boulder River below East Boulder Mine	202 mg/L	315 µmhos/cm	projected salt concentration in t	

CLOSURE 737 gpm (24 hr) Option 1 the EC of ground water at East Boulder Mine meets the Class I Beneficial Use Criterion of 1,000 µmhos/cm. The TDS concentration in the East Boulder River at the East Boulder Mine is less than 500 mg/L.

c	CLOSURE Boe Ranch LAD Days 1-120: Salinity Calculations		Up to 164 gpm (24 hr) m pond containing 100 MC Ranch has a Class II Be	nixed treated adit and tailings G treated adit water and land a neficial Use.
	volume of applied LAD, 30% evaporation applied, $\mathbf{V_2}$	100,129 ft ³ /d	743 gpm (24 hr)	volume of applied treated mine
	calculated EC in applied LAD (mixed waters); evaporation applied, ${\bf C_2}$	1,431 µmhos	642 mg/L	weighted TDS concentration c pond days 1-120
	CLOSURE Boe Ranch LAD Daily salt load	5,725 lbs/day	686,996 lbs/yr	CLOSURE Boe Ranch LAD
	CLOSURE Boe Ranch LAD Ground Water Salinity Calculations		Up to 164 gpm (24 hr) m pond containing 100 MC Ranch has a Class II Be	nixed treated adit and tailings G treated adit water and land a neficial Use.
	EC in ground water downgradient of Mason Ditch, C _d	1,088 μmhos/cm	697 mg/L	TDS value calculated from EC discharge to East Boulder Rive

CLOSURE Boe Ranch LAD The EC of ground water below the Boe Ranch LAD meets the Class II Beneficial Use Criterion.

CLOSURE Boe Ranch LAD East Boulder River Salinity Calculations			Up to 164 gpm (24 hr) mixed treated adit and taili pond containing 100 MG treated adit water and la Ranch has a Class II Beneficial Use.		
	receiving streamflow, Q _s	172,800 ft ³ /d	2.0 cfs	7Q10 value for East Boulder F	
	receiving stream ambient concentration, ${f C}_{{f s}}$	421 μmhos/cm	270 mg/L	median value, SMC monitoring	
	discharge volume, Q _d	146,652 ft ³ /d	1.7 cfs	ground water discharge volum	
	EC in ground water below Mason Ditch, ${f C}_d$	1,088 μmhos/cm	697 mg/L	TDS in ground water below M	
	CLOSURE Boe Ranch LAD East Boulder River TDS concentration area during the irrigation season (2.0 cfs)	656 μmhos/cm	421 mg/L	projected salt concentration in	
	CLOSURE <i>Boe Ranch LAD</i> East Boulder River TDS concentration at 7Q10 flow (5.0 cfs)	492 µmhos/cm	316 mg/L	projected salt concentration in	

Alternative 2C Salts CLOSURE Option 1, 150 gpm: Days 1-120 Up to 150 gpm (24 hr) adit water would be mixed and treated with 286 gpm tailings waters and routed to the Boe Ranch LAD storage pond. The 436 gpm (24 hr) mixed, treated adit and tailings waters would mix with 52 MG of treated stored water in the LAD storage pond, then land applied at Boe Ranch LAD at agronomic rates 743 gpm (24 hr rate). Days 121-365 During the rest of the 12-month closure period, the 150 gpm (24 hr) would be routed to the East Boulder Mine percolation pond.

adit flow rate at closure	150 gpm (24 hr)	605 mg/L	2011 median adit TDS conce
rate to dewater East Boulder tailings impoundment	<mark>292</mark> gpm (24 hr)	746 mg/L	2011 median tailings waters

days 121-365, Q_d

- Boulder Mine LAD Area 6 (full capacity)
- ground water at SP-11
- the East Boulder River at EBR-004A
- ground water at SP-11
- the East Boulder River at EBR-004A

waters would be mixed in the Boe Ranch LAD storage applied at Boe Ranch. The ground water at Boe

ne waters during 120 day LAD season of mixed adit, tailings, and stored waters in LAD storage

Total Salt Load (120 days)

waters would be mixed in the Boe Ranch LAD storage applied at Boe Ranch. The ground water at Boe

C; projected concentration in ground water just prior to /er above EBR-008

waters would be mixed in the Boe Ranch LAD storage applied at Boe Ranch. The ground water at Boe

River streamflow during irrigation season at EBR-008 (CES ng data 2000-2004 at EBR-007

- ne in cubic feet per second
- lason Ditch
- the East Boulder River at EBR-008
- the East Boulder River at EBR-008

entration; SMC Monitoring Data concentration, SMC Monitoring Data

	Appendix E DEQ 2012		
pumping rate to empty LAD storage pond in 120 days	301 gpm (24 hr)	698 mg/L	weighted average concentration mixing of mine waters
CLOSURE Boe Ranch LAD Hydraulic Loading Input Parameters, Days 1-120		Days 1-120: Up to 430 LAD storage pond co area. Day 121: Boe F	6 gpm (24-hr) mixed treated adit ontaining 52 MG treated adit wate Ranch LAD would be decommiss
capacity to dispose of all treated mine waters during 120 day LAD season and total volume of water to be applied at Boe Ranch LAD	743 gpm (24 hr)	233 days	number of days to dewater Ea

CLOSURE Boe Ranch LAD Days 1-120: The hydraulic load of 150 gpm (24 hr) treated adit water plus 293 gpm (24 hr) treated tailings waters and 301 gpm (24 hr) Boe Ranch LAD stored waters can be managed at Boe Ranch LAD in one 120-day LAD season without managing any waters at the East Boulder Mine. Days 121-365: The hydraulic load of 150 gpm (24 hr) treated adit water can be managed at the East Boulder Mine percolation pond.

CLOSURE Boe Ranch LAD Days 1-120: Salinity Calculations		Up to 436 gpm (24 hr pond containing 52 M has a Class II Benefic) mixed treated adit and tailings IG treated adit water and land a sial Use.
volume of applied LAD, 30% evaporation applied, $\mathbf{V_2}$	100,129 ft ³ /d	<mark>698</mark> mg/L	weighted TDS concentration c pond
calculated EC in applied LAD (mixed waters); evaporation applied, ${\bf C_2}$	1,556 µmhos/cm	997 mg/L	calculated TDS in applied LAE
EC in ground water Days 1-120 downgradient of Mason Ditch, C _d	1,173 µmhos/cm	752 mg/L	TDS value calculated from EC discharge to East Boulder Riv
CLOSURE Boe Ranch LAD The EC of ground water is less than the 2,500 µmhos	s/cm Class II Beneficial Use	Criterion.	
discharge volume, $\mathbf{Q}_{\mathbf{d}}$	146,652 ft ³ /d	1.7 cfs	
EC in ground water below Mason Ditch, ${f C}_d$	1,173 μmhos/cm	752 mg/L	
CLOSURE <i>Boe Ranch LAD</i> East Boulder River TDS concentration Days 1-120 (2.0 cfs)	696 μmhos/cm	446 mg/L	projected salt concentration in withdrawals

on of adit plus tailings waters; assume instantaneous

and tailings waters would be mixed in the Boe Ranch er and land applied at 737 gpm at the Boe Ranch LAD sioned.

ast Boulder tailings impoundment

waters would be mixed in the Boe Ranch LAD storage upplied at Boe Ranch. The ground water at Boe Ranch

of mixed adit, tailings, and stored waters in LAD storage

D (mixed waters), 30% evaporation applied

C; projected concentration in ground water just prior to ver above EBR-008

the East Boulder River at EBR-008 during irrigation

CLOSURE <i>Boe Ranch LAD</i> East Boulder Riv 7Q ₁₀ flows Days 1-120 (2.0 cfs)	er TDS concentration at	514	μmhos/cm	329	mg/L	projected salt concentration ir
CLOSURE East Boulder Mine Days 121-365: Salinity	Calculations			Days 121-36 pond.	65: Up to 150	gpm treated adit waters wo
Volume of adit water percolated days 1-120, \boldsymbol{V}_{p}		0	ft ³ /d	0	gpm (24 hr)	treated adit & tailings waters of 120
Volume of adit water percolated days 121-233, V	/p	85,109	ft ³ /d	442	gpm (24 hr)	
Volume of adit water percolated days 234-365, V	/p	28,877	ft ³ /d	150	gpm (24 hr)	treated adit water disposed at
ground water discharge volume days 121-233, C	2 _d	222,156	ft ³ /d	165,924	mg/L	ground water discharge volun
			ft ³ /d	Up to 150 g	pm treated a	dit water would be disposed
CLOSURE <i>East Boulder Mine</i> Days 121-233: ground water	Salt concentration in	384	mg/L	599	µmhos/cm	projected salt concentration ir
CLOSURE <i>East Boulder Mine</i> Days 121-233 S Boulder River below East Boulder Mine	Salt concentration in East	238	mg/L	372	µmhos/cm	projected salt concentration ir
CLOSURE <i>East Boulder Mine</i> Days 234-365: ground water	Salt concentration in	262	mg/L	408	μmhos/cm	projected salt concentration ir
CLOSURE <i>East Boulder Mine</i> Days 234-365 S Boulder River below East Boulder Mine	Salt concentration in East	150	mg/L	234	μmhos/cm	projected salt concentration ir

in the East Boulder River at EBR-008 at 7Q₁₀ streamflows

ould be disposed the East Boulder Mine percolation

disposed at East Boulder Mine percolation pond days 1-

- t East Boulder Mine percolation pond days 121-365
- me days 234-365, **Q**_d
- **d at the East Boulder Mine percolation pond.** In ground water at SP-11
- in the East Boulder River at EBR-004A
- in ground water at SP-11
- n the East Boulder River at EBR-004A

Spreadsheet 2C Nitrogen: Proposed Action Alternative 2C Boe Ranch LAD System Operations and Closure Nitrogen Analyses

Per KP 2000c, if the Boe Ranch LAD system was constructed it would be the preferred disposal option for treated adit water during operations and for treated adit plus tailings waters during the first year of closure. The East Boulder Mine percolation pond would be used for contingency disposal of treated adit water during operations. Monitoring well RMW-3 is located at Boe Ranch downgradient of the proposed LAD area and is considered to represent ambient total inorganic nitrogen (TIN) values. Baseline concentrations of TIN in the East Boulder River average 0.1 mg/L. At closure, all adit and East Boulder tailings waters would be treated through the BTS/Anox system then routed to the Boe Ranch LAD storage pond all year and disposed through LAD pivots during the summer LAD season. For the Boe Ranch LAD, calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the Boe Ranch LAD area any water that percolates below the root zone is assumed to immediately enter the aquifer. It is assumed that the Boe Ranch LAD area would not

have an MPDES permit. The BTS/Anox system would be the same as in Alternative 2B, with treated water routed to Boe Ranch LAD during operations and 12 months of closure. For this analysis 20% of the applied TIN concentrations are expected to flush through the soil column/unsaturated zone to ground water at some point during the year. Ground water beneath the LAD area and LAD storage pond flows downgradient where it is recharged by the Mason Ditch, then discharges to the East Boulder River. These calculations assume that during operations treated adit waters are routed to the Boe Ranch LAD storage pond. During summer LAD, PoleCat evaporators accomplish 30% evaporation and the center pivots accomplish 30% evaporation. In the winter, PoleCat snowmaking accomplishes 30% evaporation up slope of the lined LAD storage pond. At closure, treated adit and tailings waters would be routed to the Boe Ranch LAD storage pond which would hold 100 million gallons (MG) of adit water, and mixing of these waters occurs prior to

disposal at the LAD pivots. A weighted average was used to determine the concentration of TIN in the mixed LAD storage pond water The East Boulder Mine MPDES Permit has an annual average TIN limit of 30 lbs/day. Historical maximum TIN load after BTS/Anox treatment of 20 pounds per day was used in this analysis. These calculations assume that there will be a leak in the Boe Ranch LAD storage pond, and the liner leakage, land-applied water, and Mason Ditch waters contribute to ground water quality prior to discharge into the East Boulder River. It is assumed that all 10 proposed Boe Ranch LAD center pivots on 194 acres in Section 17 will be developed for use during operations and closure, and application of water is at agronomic rates. The TIN concentration of the treated discharge will vary with total flow rate.

OPERATION	S CALCUL	ATIONS

The Alternative 2C Nitrogen OPERATIONS Option 1, 737 gpm: Preferential disposal of all 737 gpm adit water would occur at the Boe Ranch LAD at agronomic rates with contingency disposal of treated adit water at the East Boulder Mine percolation pond.

BTS/Anox capacity	1,000 gpm (24-hr)		
Boe Ranch LAD design capacity	743 gpm (24-hr)	1,486 gpm (12-hr)	
OPERATIONS Boe Ranch LAD Hydraulic Loading Calculations	A	ssume the Boe Ranch LA	D storage pond is full o
assumed volume in Boe Ranch LAD storage pond	100 MG		
area available for LAD in section 17, all pivots included	194 ac	95 days	time to fill the Boe Ranc
agronomic application rate (SMC 2000 Apdx K)	7.7 gpm/ac	1,486 gpm (12-hr)	hydraulic load that can b acres, all pivots in Sectio
adit flow rate at closure	737 gpm (24-hr)	1,474 gpm (12-hr)	adit flow rate at closure

OPERATIONS During the 120 day LAD season, the hydraulic load of 737 gpm adit water can be managed at Boe Ranch LAD area if all 10 pivots are operating at agronomic rates as proposed by SMC (KP 2000c). However, the LAD storage pond would fill the first 95 days of winter and excess adit waters would have to be managed at the East Boulder Mine and by winter snowmaking. During the following LAD season, the hydraulic load of 737 gpm adit water could be managed at Boe Ranch LAD area at agronomic rates, but the LAD storage pond could not be dewatered at the Boe Ranch LAD area. Essentially, the adit water would be managed as in Alternatives 1B and 2B at the East Boulder Mine with similar impacts.

The Alternative 2C Nitrogen OPERATIONS Option 2, 737 gpm: During the LAD season days 1-120, up to 164 gpm (24-hr) treated adit water plus 579 gpm (24-hr) stored pond water is applied at Boe Ranch LAD at agronomic rates, and 573 gpm (24-hr) is disposed at the East Boulder Mine percolation pond. The remainder of the year (days 121-365), 283 gpm (24-hr) treated adit water can be routed to the Boe Ranch LAD storage pond and up to 454 gpm (24-hr) would be disposed at the East Boulder Mine percolation pond.

OPERATIONS Boe Ranch LAD Hydraulic Loading Calculations		Assume Boe Ranch LA days 1-120, up to 164 g applied at Boe Ranch L	D storage pond is full on tl gpm (24 hr rate) treated adi AD at agronomic rates
assumed volume in Boe Ranch LAD storage pond	100 MG	120 davs	time to dewater Boe Ra

n the first day of the LAD season

h LAD storage pond at 737 gpm after the LAD season

be land applied at agronomic rates for 120 days on 194 on 17

he first day of the LAD season. During the LAD season it water plus 579 gpm (24 hr rate) stored pond water is

anch LAD storage pond in one season

	Appendix E DEQ 2012		
area available for LAD in section 17, all pivots included	194 ac	579 gpm (24-hr)	rate to dewater Boe Rand
agronomic application rate (SMC 2000 Apdx K) 12 hr/day	7.7 gpm/ac	1,486 gpm (12-hr)	hydraulic load that can be acres, all Section 17 pivo
adit flow rate at closure	737 gpm (24-hr)	329 gpm (12-hr)	capacity available to land
rate treated adit water must be percolated at East Boulder Mine so Boe Ranch LAD storage pond can be dewatered during LAD season (days 1-120)	573 gpm (24-hr)	164 gpm (24-hr)	adit flow rate land applied Ranch LAD average appl
rate treated adit water is pumped from East Boulder Mine to fill Boe Ranch LAD storage pond for the remainder of the year (days 121-365)	283 gpm (24-hr)	454 gpm (24-hr)	rate that treated adit wate the remainder of the year

OPERATIONS To operationally address the hydraulic volume of adit water and to annually dewater the Boe Ranch LAD storage pond during the LAD season, 164 gpm treated adit water can be land applied at Boe Ranch using agronomic rates, and the remaining 454 gpm must be disposed at the East Boulder Mine percolation pond. During the rest of the year, 283 gpm treated adit water would be routed to the Boe Ranch LAD storage pond, and 454 gpm treated adit water would be percolated at the East Boulder Mine percolation pond.

OPERAT	FIONS East Boulder Mine total inorganic nitrogen Load Calculations		Percolation of capability at the Boe Rand	of treated adit the Boe Rand ch LAD storag	waters at East Boulder ch LAD; Days 121-365, 4 je pond
	OPERATIONS total inorganic nitrogen load at East Boulder Mine from percolation during LAD season days 1-120	573 gpm (24-hr)	2.7	lbs/day	treated adit waters load of
	OPERATIONS total inorganic nitrogen load at East Boulder Mine from percolation the rest of the year days 121-365	454 gpm (24-hr)	2.2	lbs/day	treated adit waters load of
OPERAT	FIONS The total inorganic nitrogen load from percolation of 454 to 573 Permit total inorganic nitrogen 30 lbs/day load limit at 7Q10 streamflow	gpm treated adit water at the l	East Boulder	Mine percolat	ion pond during operation
OPERA1	FIONS Boe Ranch LAD Ground Water total inorganic nitrogen Calculation	ons Days 1-120	737	gpm (24-hr)	adit flow rate at closure (
	OPERATIONS total inorganic nitrogen load at Boe Ranch LAD, days 1-120	3.6 lbs/day	20	lbs/day	historical maximum post
	OPERATIONS total inorganic nitrogen load at Boe Ranch LAD per acre, days 1-120	2.2 lbs/ac	0.4	mg/L	treated concentration of
	length of LAD season	120 days	1,486	gpm (12-hr)	hydraulic load that can b acres
	depth of aquifer, D	15 ft			allowed by 17.30.517(d)
	hydraulic conductivity, k	0.283 ft/d			mid-range estimate, use
	gradient, i	0.1			estimate, used by Hydroi
	width of source (LAD storage pond liner leakage)	10 ft			assume point leakage fro water
	width of mixing zone LAD storage pond liner leakage, \mathbf{W}_{1}	229 ft			width of source + (tan 5 *
	angle of dispersion	0.087421693 tan 5°			allowed by 17.30.517(d)
	length of LAD storage pond liner leakage, L 1	2,500 feet			KP 2000c Apdx K, Table
	cross sectional area of aquifer at LAD storage pond liner leakage, ${\bm A}_{\! 1}$	3,428 ft ²			D * W, allowed by 17.30
	\mathbf{Q}_1 =kiA, ground water available for mixing at liner leakage	97 ft ³ /d			allowed by 17.30.517(d)
	concentration of total inorganic nitrogen in ambient ground water; median value from RMW-3a, ${\bf C}_{\bf A}$	0.1 mg/L			median ambient total inc SMC monitoring data

ch LAD storage pond in one season

- e land applied at agronomic rates for 120 days on 194 ts
- apply adit water at Boe Ranch LAD areas

d at Boe Ranch to meet available capacity using Hertzler lication rate

er is **percolated** at East Boulder Mine percolation pond for (days 121-365)

Mine; Days 1-120, 573 gpm water in excess of the LAD 154 gpm water percolated in excess of water routed to

days 1-120

days 121-365

ions would be 2.2 to 2.7 lbs/day which is less than the

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(24 hr rate)
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BTS/Anox total inorganic nitrogen load

adit waters based on average treatment of BTS/Anox

be land applied at agronomic rates for 120 days on 194

ed by Hydrometrics (KP 2000c)

metrics (KP 2000c)

om LAD pond exists for foreseeable impact to ground

* length) allowed by 17.30.517(d) es .517(d)

organic nitrogen concentration in ground water derived from

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	Appendix E DEQ 2012	
width of LAD application	3,200 ft	KP 2000c Apdx K, Table
length of LAD application, L_2	4,500 ft	KP 2000c Apdx K, Table
width of LAD application mixing zone, \mathbf{W}_2	3,593 ft	allowed by 17.30.517(d)
cross sectional area of aquifer at LAD application, ${f A}_2$	53,901 ft ²	D * W, allowed by 17.30
\mathbf{Q}_2 =kiA, ground water available for mixing at LAD application	1,525 ft ³ /d	allowed by 17.30.517(d)

es es I) 0.517(d) I)

		Appendix E DEQ 2012		
vol	ume of applied LAD end of pipe, no evaporation taken, ${f V_2}$	286,083 ft ³ /d	164 gpm (24-hr)	adit water applied; no evaporation credit taken
Col ass	ncentration of total inorganic nitrogen in applied LAD waters (adit water); sume pivots 30% evaporation, 80% post plant uptake, ${f C_2}$	0.1 mg/L		treated adit water concentration with nitrogen removal cred and plant uptake; the amount of nitrogen that is expected t water
vol	ume of Boe Ranch LAD storage pond liner leakage, ${f V_1}$	27 ft ³ /d		KP 2000c Apdx K, Tables
cal dise	culated total inorganic nitrogen in LAD storage pond liner leakage charge (adit water), C₁	0.4	0.14 gpm (24-hr)	KP 2000c Apdx K, Tables
wid Riv	Ith of aquifer below LAD, includes area of Mason Ditch to East Boulder /er	3,593 ft		KP 2000c Apdx K, Tables
len	gth between end of pivots to East Boulder River, L_3	4,000 ft		KP 2000c Apdx K, Tables
wid	Ith of mixing zone between end of pivots to East Boulder River, ${f W}_3$	3,943 ft		width of source + (tan 5 * length) allowed by 17.30.517(d)
cro	ess sectional area of aquifer between pivots to East Boulder River, ${f A}_3$	59,146 ft ²		D * W, allowed by 17.30.517(d)
Q ₃ = Bot	=kiA, ground water available for mixing below Mason Ditch to East ulder River	1,674 ft ³ /d		allowed by 17.30.517(d)
259	% of the total volume of Mason Ditch that is assumed to infiltrate, $f V_3$	43,200 ft ³ /d	224 gpm (24-hr)	KP 2000c Apdx K, Tables
ass me	sume the total inorganic nitrogen in Mason Ditch is equivalent to the edian concentration at EBR-007, ${f C_3}$	0.1 mg/L		SMC monitoring data
OPERATION	NS Ground water calculations downgradient of Boe Ranch LAD days 1-120		During the LAD season, u Ranch LAD at agronomic ı	p to 164 gpm (24-hr) plus 579 gpm (24-hr) stored pond rates.
tota LAI	al inorganic nitrogen concentration in ground water below Boe Ranch D storage pond from liner leakage	0.1 mg/L		projected total inorganic nitrogen concentration in ground v the Boe Ranch LAD area
tota Rai	al inorganic nitrogen concentration in ground water down gradient of Boe nch LAD area from liner leakage and applied LAD	0.1 mg/L		30% hydraulic evaporation credit applied; projected total in concentration in ground water from assumed Boe Ranch L leakage and LAD area
tota fror	al inorganic nitrogen concentration in ground water below Mason Ditch m liner leakage, applied LAD, and Mason Ditch seepage	0.1 mg/L		projected total inorganic nitrogen concentration in ground v Ditch
OP dov	PERATIONS total inorganic nitrogen concentration in ground water wngradient of Mason Ditch, C _d	0.1 mg/L		projected total inorganic nitrogen concentration in ground v discharge to East Boulder River

OPERATIONS The concentration of total inorganic nitrogen in ground water at Boe Ranch from the LAD of 1,486 gpm (12-hr) would be less than the DEQ-7 ground water standard of 10 mg/L.

OPERATIONS Fact Revider Diver calculations downgradiant of Res Revel I AD		During the LAD seese	n un to 161 ann (21 hr) nlug E70 an
OPERATIONS East Boulder River calculations downgradient of boe Ranch LAD		Ranch LAD at agronor	n, up to 164 gpm (24-hr) plus 579 gp nic rates.
receiving streamflow irrigation season, $\mathbf{Q}_{\mathbf{s}}$	172,800 ft ³ /d	2.0 cfs	7Q10 value at EBR-008 for East withdrawals below Boe Ranch L
receiving streamflow non-irrigation season, \boldsymbol{Q}_{s}	432,000 ft ³ /d	5.0 cfs	7Q10 value for East Boulder Mir season
receiving stream ambient concentration at EBR-007, $\mathbf{C_s}$	0.1 mg/L		SMC monitoring data
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	246,781 ft ³ /d	2.9 cfs	volume of ground water discharg
ground water concentration downgradient of Mason Ditch, $\mathbf{C}_{\mathbf{d}}$	0.1 mg/L		projected total inorganic nitroger discharge to East Boulder River

dit given for evaporation to percolate to ground

water is applied at Boe

water downgradient of

norganic nitrogen AD storage pond

water below the Mason

water just prior to discharge to East Boulder River

s 579 gpm (24-hr) stored pond water is applied at Boe

for East Boulder Mine streamflow after irrigation Ranch LAD (CES 2008) ulder Mine streamflow assumed at EBR-008, non-irrigation

discharge to the East Boulder River in cubic feet per

nitrogen concentration in ground water just prior to

	Appendix E DEQ 2012	
OPERATIONS East Boulder River total inorganic nitrogen concentration, downgradient of Boe Ranch LAD during the irrigation season (2.0 cfs)	0.1 mg/L	projected total inorganic i 008 during irrigation seas
OPERATIONS East Boulder River total inorganic nitrogen concentration, downgradient of Boe Ranch LAD non-irrigation season (>5.0 cfs)	0.1 mg/L	projected total inorganic no 008 during non-irrigation

OPERATIONS The total inorganic nitrogen concentration in the East Boulder River below Boe Ranch from the application of 1,486 gpm (12-hr) LAD waters would be less than 1.0 mg/L.

The Alternative 2C Nitrogen OPERATIONS Option 1, 150 gpm: During the LAD season days 1-120, up to 150 gpm (24-hr) treated adit water plus 301 gpm (24-hr) stored pond water would be applied at Boe Ranch LAD at agronomic rates. No water would be disposed at the East Boulder Mine percolation pond. The remainder of the year (days 121-365), 150 gpm (24-hr) treated adit water would be routed to the Boe Ranch LAD storage pond. The capacity of the Boe Ranch LAD storage pond would be adequate to store eight months of treated adit water (52 MG).

			Boe Ranch LA	AD storage por	id capacity is sufficient for
			120	days	length of LAD season at
OPERATIONS Boe Ranch LAD Hydraulic Loading Calculations			100	MG	volume in the Boe Ranch
volume in LAD storage pond, assume 8 months winter storage of adit water	52	MG	600	gpm (12-hr)	rate to dewater Boe Ran
area available for LAD in section 17, all pivots included	194	ac	1,486	gpm (12-hr)	hydraulic load that can b acres, all pivots in Sectio
agronomic application rate (KP Apdx K 2000) 12 hr/day	7.7	gpm/ac	900	gpm (12-hr)	hydraulic load to be appl dewater the pond and dis
adit flow rate	150	gpm (24-hr)	463	days	time to fill the Boe Ranch
OPERATIONS During the 120 day LAD season, the hydraulic load of 150 gpm (Ranch LAD area if all 10 pivots are operating at the proposed agronomic rates.	24-hr) adit water p	lus 602 gpm (12-hr) rate of	dewatering 8	months stored water in t
OPERATIONS <i>Boe Ranch LAD</i> total inorganic nitrogen Calculations days 1-120		Assume Boe of 150 gpm t	Ranch LAD s reated adit wa	torage pond c iter plus 602 g	ontains 52 MG treated a pm (12-hr) stored waters
			150	gpm (24-hr)	adit flow rate at closure
hydraulic load actually applied at Boe Ranch during the 120 day LAD season to dewater the pond and dispose of all treated adit water	900	gpm (12-hr)	0.4	mg/L	treated concentration of

volume of applied LAD; evaporation credit taken, $\mathbf{V_2}$	60,642 ft ³ /d	630 gpm (12-hr)	hydraulic load of treated credit taken
OPERATIONS total inorganic nitrogen concentration in ground water below Mason Ditch, C _d	0.1 mg/L		projected total inorganic to East Boulder River

OPERATIONS The concentration of total inorganic nitrogen in ground water at Boe Ranch from the LAD of 902 gpm (12-hr) would be less than the DEQ-7 ground water standard of 10 mg/L.

nitrogen concentration in the East Boulder River at EBRson

nitrogen concentration in the East Boulder River at EBRseason

8 months storage of adit water at 150 gpm

Boe Ranch

h LAD storage pond

hch LAD storage pond in one season

be land applied using agronomic rates for 120 days on 194 on 17

lied at Boe Ranch during the 120 day LAD season to ispose of all treated adit water

h LAD storage pond at 150 gpm after the LAD season

the LAD storage pond (52 MG) can be managed at Boe

dit water on the first day of the LAD season; disposal at Boe Ranch LAD

adit waters based on historical maximum concentration

hydraulic load of treated adit plus Boe Ranch LAD storage pond water; evaporation

nitrogen concentration in ground water prior to discharge

OPERATIONS Boe Ranch LAD total inorganic nitrogen Concentrations in the E	Assume Boe Ranch L season; disposal of 1	AD storage pond contains 52 50 gpm treated adit water plu	
ground water discharge volume, Q _d	107,165 ft ³ /d	1.3 cfs	ground water discharge
ground water concentration below Mason Ditch, \boldsymbol{C}_{d}	0.1 mg/L		projected total inorganic to East Boulder River
OPERATIONS East Boulder River total inorganic nitrogen concentration downgradient of the Boe Ranch LAD during the irrigation season (2.0 cfs)	0.1 mg/L		projected total inorganic irrigation season
OPERATIONS East Boulder River total inorganic nitrogen concentration downgradient of the Boe Ranch LAD during non-irrigation season (5.0 cfs)	0.1 mg/L		projected total inorganic non-irrigation season

OPERATIONS The total inorganic nitrogen concentration in the East Boulder River below the Boe Ranch LAD from disposal of 902 gpm (12-hr) would be less than 1.0 mg/L.

CLOSURE CALCULATIONS

The Alternative 2C Nitrogen CLOSURE Option 1, 737 gpm: The East Boulder tailings impoundment would be dewatered and tailings waters treated at 263 gpm with 737 gpm (24-hr) adit water through the BTS/Anox. Based on the Operations hydraulic load calculations, only 743 gpm (24-hr) can be disposed of at Boe Ranch LAD. During the LAD season days 1-120, up to 164 gpm (24-hr) treated adit plus tailings water plus 579 gpm (24-hr) stored pond water is applied at Boe Ranch LAD at agronomic rates, and 833 gpm (24-hr) must be disposed at the East Boulder Mine. The 836 gpm (24-hr) would be routed to the percolation pond. The remainder of the year (days 121-365), 737 gpm (24-hr) treated adit water would be disposed at the East Boulder Mine percolation pond. The time frame for closure is 12 months.

CLOSURE Boe Ranch LAD and East Boulder Mine Hydraulic Loading Calculatio	ns Assu treate 6 and	ime the Boe Ranch LAD ed adit plus tailings wat d 540 gpm percolated	D storage pond contains 100 MG o ters applied at the Boe Ranch LAI	on 1 D; 1
assumed volume in Boe Ranch LAD storage pond	100 MG	1,157 g	gpm (12-hr) rate to dewater Boe F	Ra
volume of East Boulder tailings waters	98 MG	263 g	gpm (24-hr) rate to dewater the Ea system capacity and	ast no
area available for LAD in section 17, all pivots included	194 ac	259 d	days time to dewater the E	as
agronomic land application rate proposed by SMC (KP 2000c)	7.7 gpm/	ac 1,486 g	gpm (12-hr) hydraulic load that ca 17 pivots	n t
adit flow rate at closure	737 gpm	(24-hr) 164 g	gpm (12-hr) capacity available to I areas if Boe Ranch L	lan AE
rate that treated adit and tailings waters must be percolated at East Boulder Mine so Boe Ranch LAD storage pond can be dewatered during one LAD season	836 gpm	(24-hr) 0 g	gpm (24-hr) rate of land applicatio	n a
rate of percolation of treated adit plus tailings waters at East Boulder Mine	836 gpm	(24-hr) 120 d	days length of LAD season	۱a

Boe Ranch LAD Days 1-120: The hydraulic load of 164 gpm (24-hr) treated adit water and tailings waters plus disposal of 579 gpm (24-hr) Boe Ranch LAD stored waters will empty the LAD storage pond and can be managed at Boe Ranch LAD during one LAD season.

East Boulder Mine Days 1-120: The hydraulic load of 293 gpm (24-hr) can be disposed at LAD Area 6, and the remaining 543 gpm (24-hr) can be disposed of at the East Boulder Mine percolation pond. East Boulder Mine Days 121-259: The hydraulic load of 737 gpm (24-hr) treated adit water plus 263 gpm (24-hr) tailings waters can be disposed of at the East Boulder Mine percolation pond. East Boulder Mine Days 260-365: The hydraulic load of 737 gpm (24-hr) treated adit water plus 263 gpm (24-hr) tailings waters can be disposed of at the East Boulder Mine percolation pond. East Boulder Mine Days 260-365: The hydraulic load of 737 gpm (24-hr) treated adit water can be disposed of at that East Boulder Mine percolation pond.

2 MG treated adit water on the first day of the LAD is 602 gpm (12-hr) stored waters at Boe Ranch LAD

volume in cubic feet per second

nitrogen concentration in ground water prior to discharge

nitrogen concentration in the East Boulder River during

nitrogen concentration in the East Boulder River during

the first day of the LAD season at closure; 164 gpm at the East Boulder Mine: 293 gpm routed to LAD Area

Inch LAD storage pond in one season

Boulder tailings impoundment maximizing BTS/Anox

- t exceeding total inorganic nitrogen limit
- st Boulder tailings impoundment

be land applied at agronomic rates on 194 acres, all Section

nd apply treated adit and tailings water at Boe Ranch LAD D storage pond dewatered at full rate

at East Boulder Mine LAD Area 6 (full capacity)

t Boe Ranch

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	Appendix E DEQ 2012		
CLOSURE East Boulder Mine Days 1-120: total inorganic nitrogen load at LAD Area 6	0.0 lbs/day	13.0 lbs/day	CLOSURE East Boulde percolation load
CLOSURE East Boulder Mine Days 1-120: total inorganic nitrogen load at percolation pond plus total inorganic nitrogen load at LAD Area 6	836 gpm (24-hr)	13.0 lbs/day	treated adit plus tailings v
CLOSURE East Boulder Mine Days 121-259: total inorganic nitrogen load at percolation pond	1,000 gpm (24-hr)	15.6 lbs/day	percolation load from tre
CLOSURE East Boulder Mine Days 260-365: total inorganic nitrogen load at percolation pond	737 gpm (24-hr)	3.5 lbs/day	percloation load from tre
CLOSURE East Boulder Mine Total Load Days 1-365	4,106 lbs/yr	365 days	length of closure

CLOSURE Throughout closure at the East Boulder Mine, the total inorganic nitrogen load produced from the disposal of 737 gpm (24-hr) of treated adit water would be less than the MPDES permit total inorganic nitrogen limit of 30 lbs/day.

CLOSURE <i>Boe Ranch LAD</i> : total inorganic nitrogen calculations Days 1-120		Up to 164 gpm (24-hr) mix water in the Boe Ranch LA	ed treated adit and tailing AD storage pond and land
Boe Ranch LAD mixing zone input parameters same as above		737 gpm (24-hr)	adit flow rate at closure (
hydraulic load that can be land applied at Boe Ranch at agronomic rates for 120 days on 194 acres, all Section 17 pivots	1,486 gpm (12-hr)	47.8 mg/L	average concentration of
pumping rate of treated tailings waters	263 gpm (24-hr)	0.4 mg/L	average concentration of
weighted concentration of mixed waters in Boe Ranch LAD storage pond; assumes instantaneous mixing of waters	0.6 mg/L	3.8 mg/L	treated concentration of t treatment efficiency
total inorganic nitrogen load to soil from LAD during closure	1,391 lbs	1.3 mg/L	concentration of treated
volume of LAD applied, 30% evaporation credit taken, ${f V_2}$	100,129 ft ³ /d	1,040 gpm (12-hr)	volume of LAD water app
Days 1-120: Weighted average concentration of total inorganic nitrogen in applied LAD waters (adit water); assume 80% post plant uptake, C_2	0.2 mg/L	7.2 lbs/ac/yr	Total Load of inorganic during CLOSURE
CLOSURE Boe Ranch LAD Days 1-120: total inorganic nitrogen load in ground water		Up to 164 gpm (24-hr) mix water in the Boe Ranch LA	ed treated adit and tailing AD storage pond and land
CLOSURE total inorganic nitrogen concentration in ground water downgradient of Mason Ditch, C _d	0.1 mg/L		projected total inorganic discharge to East Boulde
CLOSURE The concentration of total inorganic nitrogen in ground water at Bo mg/L.	be Ranch from the LAD of 1,48	6 gpm (12-hr) treated adit a	and tailings waters would
CLOSURE Boe Ranch LAD Days 1-120: East Boulder River total inorganic nitrogen concentration downgradient of LAD		Up to 164 gpm (24-hr) mix storage pond containing 1	ed treated adit and tailing 100 MG treated adit water
ground water discharge volume, Q _d	146,652 ft ³ /d	1.7 cfs	ground water discharge
ground water concentration downgradient of Mason Ditch, ${f C}_d$	0.1 mg/L		projected total inorganic

r Mine Days 1-120: total inorganic nitrogen

waters percolation plus LAD load

eated adit plus tailings waters

eated adit waters

gs waters would be mixed with 100 MG treated adit d applied at Boe Ranch at 1,486 gpm (12-hr).

(24 hr rate)

f tailings waters SMC database 2011

adit waters based on BTS/Anox capabilities

tailings waters based on 92% total inorganic nitrogen

mixed adit plus tailings waters

plied; 30% evaporation credit taken

nitrogen disposed of at Boe Ranch (120 days) per acre

gs waters would be mixed with 100 MG treated adit d applied at Boe Ranch at 1,486 gpm (12-hr).

nitrogen concentration in ground water just prior to er River

d be less than the DEQ-7 ground water standard of 10

gs waters would be mixed in the Boe Ranch LAD and land applied at Boe Ranch at 1,040 gpm (12-hr).

volume in cubic feet per second

nitrogen concentration in ground water just prior to discharge to East Boulder River

	Appendix E DEQ 2012	
CLOSURE East Boulder River total inorganic nitrogen concentration, downgradient of Boe Ranch LAD (5.0 cfs)	0.1 mg/L	projected total inorganic r irrigation season
CLOSURE East Boulder River total inorganic nitrogen concentration, downgradient of Boe Ranch LAD (2.0 cfs)	0.1 mg/L	projected total inorganic r non-irrigation season

CLOSURE The total inorganic nitrogen concentration in the East Boulder River below the Boe Ranch LAD from disposal of 1,486gpm (12-hr) would be less than 1.0 mg/L.

nitrogen concentration in the East Boulder River during

nitrogen concentration in the East Boulder River during

Alternative 2C CLOSURE Option 1, 150 gpm: Days 1-120 Up to 150 gpm (24-hr) adit water would be mixed and treated with 293 gpm tailings waters and routed to the Boe Ranch LAD storage pond. The 436 gpm (24-hr) mixed, treated adit and tailings waters would mix with 52 MG of treated stored water in the LAD storage pond, then land applied at Boe Ranch LAD at agronomic rates 737 gpm (24 hr rate). Days 121-365 During the rest of the 12-month closure period, the 150 gpm (24-hr) would be routed to the East Boulder Mine percolation pond.

CLOSURE Boe Ranch LAD Hydraulic Loading Calculations		Days 1-120: Up to 436 gpn Ranch LAD storage pond Ranch LAD area. Day 121	n (24-hr) mixed treated ac containing 52 MG treated : Boe Ranch LAD would
volume in LAD storage pond, assume 8 months winter storage of adit water	52 MG	98 MG	volume of the East Bould
pumping rate to empty Boe Ranch LAD storage pond at hydraulic capacity of LAD	300 gpm (24-hr)	600 gpm (12-hr)	Boe Ranch LAD storage
pumping rate to dewater East Boulder tailings impoundment	293 gpm (24-hr)	586 gpm (12-hr)	East Boulder Tailings im
adit flow rate at closure	150 gpm (24-hr)	300 gpm (12-hr)	adit flow rate
rate to dispose of all treated mine waters during 120 day LAD season	1,486 gpm (12-hr)	1,486 gpm (12-hr)	hydraulic capacity of Boo pivots
weighted average of treated adit, tailings, and stored waters	0.4 mg/L	232 days	number of days to dewa

Days 1-120: The hydraulic load of 150 gpm (24-hr) treated adit water plus 293 gpm (24-hr) treated tailings waters and 300 gpm (24-hr) Boe Ranch LAD stored waters can be managed at Boe Ranch LAD in one 120-day LAD season without managing any waters at the East Boulder Mine. Days 121-365: The hydraulic load of 150 gpm (24-hr) treated adit water can be managed at the East Boulder Mine percolation pond.

CLOSURE East Boulder Mine Days 121-365 nitrogen loading calculations		Days 121-232, 150 gpm Boulder Mine percolation Boulder Mine percolation	of adit water plus 293 gpm on pond. Days 233- 365: 1 on pond.
total inorganic nitrogen load to ground water from percolation (days 121- 232)	7.3 lbs/day	820 lbs/yr	Total inorganic nitroger 121-232
total inorganic nitrogen load to ground water from percolation (days 233- 365)	0.7 lbs/day	96 lbs/yr	Total inorganic nitroger 234-365
Total Load of inorganic nitrogen Load disposed at the East Boulder Mine during CLOSURE Days 1-365	916 lbs/yr		
CLOSURE Boe Ranch LAD Days 1-120 nitrogen loading calculations		Days 1-120, up to 293 g Ranch LAD storage por	pm (24-hr) mixed treated a nd containing 52 MG treate
adit flow rate at closure	150 gpm (24-hr)	1.4 mg/L	weighted average of tre
Daily Load of total inorganic nitrogen disposed at Boe Ranch LAD during CLOSURE	3.6 lbs/day	2 lbs/ac/yr	Total Load of inorganic during CLOSURE
Total Load of inorganic nitrogen Load disposed at Boe Ranch LAD (120 days) during CLOSURE	428 lbs/yr		

dit and tailings waters would be mixed in the Boe d adit water and land applied at 737 gpm at the Boe be decommissioned.

der Tailings impoundment waters needing disposal

e pond dewatering rate

poundment dewatering rate

e Ranch at agronomic rates on 194 acres, all Section 17

ater East Boulder tailings impoundment at above rate

n treated tailings waters would be routed to the East 50 gpm treated adit water would be routed to the East

n load to ground water from percolation during closure days

n load to ground water from percolation during closure days

dit and tailings waters would be mixed in the Boe ad adit water and land applied at Boe Ranch.

eated adit and tailings waters

c nitrogen disposed of at Boe Ranch (120 days) per acre

	Appendix E DEQ 2012		
volume of applied LAD; end of pipe, pre-evaporation at adit flow rate, $\mathbf{V_2}$	143,041 ft ³ /d	743 gpm (24-hr)	LAD application rate
Concentration of total inorganic nitrogen in applied LAD waters (treated adit, tailings, and stored waters); assume 80% post plant uptake, C_2	0.1 mg/L	1,486 gpm (12-hr)	LAD application rate

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CLOSURE Boe Ranch LAD: Days 1-120 inorganic nitrogen concentration in ground water		Up to 443 gpm (24-hr) mixed treated adit and tailing storage pond containing 52 MG treated adit water a
CLOSURE total inorganic nitrogen ground water concentration downgradient of Mason Ditch, C _d	0.1 mg/L	projected total inorganic

CLOSURE The concentration of total inorganic nitrogen in ground water at Boe Ranch from the LAD of 743 gpm (24-hr) would be less than the DEQ-7 ground water standard of 10 mg/L.

CLOSURE Boe Ranch LAD: Days 1-120 inorganic nitrogen concentration in the East Boulder River		Up to 443 gpm (24-hr) mixed treated adit and tailin storage pond containing 52 MG treated adit water	
ground water discharge volume, Q _d	143,041 ft ³ /d	1.7 cfs	ground water discharge
ground water concentration below Mason Ditch, ${f C_d}$	0.1 mg/L		projected total inorganic
East Boulder River total inorganic nitrogen concentration downgradient of Boe Ranch LAD during irrigation season (2.0 cfs)	0.1 mg/L		projected total inorganic irrigation season
East Boulder River total inorganic nitrogen concentration downgradient of Boe Ranch LAD during non-irrigation season (5.0 cfs)	0.1 mg/L		projected total inorganic non-irrigation season

CLOSURE The total inorganic nitrogen concentration in the East Boulder River below the Boe Ranch LAD from disposal of 150 gpm (24-hr) would meet the 1.0 mg/L MPDES Permit nitrogen limit if the flow in the East Boulder River was less than 2.0 cfs.

gs waters would be mixed in the Boe Ranch LAD and land applied at 743 gpm (24-hr) at the Boe Ranch.

nitrogen concentration in ground water

ngs waters would be mixed in the Boe Ranch LAD and land applied at 743 gpm (24-hr) at the Boe Ranch.

- volume in cubic feet per second
- c nitrogen concentration in ground water
- c nitrogen concentration in the East Boulder River during

c nitrogen concentration in the East Boulder River during
Spreadsheet 3A Nitrogen--Revised Agency-Mitigated Alternative 3A Stillwater Mine and Hertzler Ranch LAD Closure Nitrogen Analyses

For Hertzler Ranch, these calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the Hertzler Ranch LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer; that is, no unsaturated zone was considered to determine concentrations of total nitrogen (TN) in ground water. To determine the concentration of TN in ground water at Hertzler Ranch, the agencies assume that there is a leak in the Hertzler Ranch LAD Storage Pond liner in ground water zone Z1; Pivot 7 discharges to ground water in zone Z_2 ; the upper LAD discharges to ground water zone Z2; the agencies assume there is a leak from the Hertzler Ranch tailings impoundment in ground water zone Z4; Z1, Z2, and Z4 flow into Z3 where the lower LAD is discharged, then Z3 flows into Z5. Total area for Hertzler Ranch LAD with the addition of Pivot P7 is 319.7 acres. The 11 lbs/day contribution to the total load from Stillwater Mine nitrogen discharge from the East Waste Rock Dump was included from projections made in the 1998 EIS, but recent data indicate that due to less precipitation than evaporation, no load from the dump exists (see memo Appendix E).

See Hertzler Ranch LAD Ground Water Figure. The concentration of treated adit water is based on actually achieved values through 2011. To address potential administrative timing concerns due to unanticipated closure of the mine, a high precipitation year, or other contingency, and to take advantage of the seasonal flushing of TN observed during operations at Hertzler Ranch LAD and the Stillwater Mine, the Agency-Mitigated Alternative 3A would extend the closure period over two LAD seasons. Adjustments made to spreadsheets in response to comments are highlighted in mauve cells below. Anchor cells are highlighted in green. Changed values in explanatory text are noted in blue.

Agency-Mitigated Alternative 3A Option 1, 2,020 gpm: disposal of tailings waters from both Stillwater and Hertzler impoundments. *Stillwater Mine First Season, Days 1-84*: The 370 gpm of untreated east-side adit water would be disposed of in the Stillwater Mine east-side percolation ponds then routed underground day 85. *Stillwater Mine First Season, Days 1-85*: 370 gpm Stillwater tailings waters mixed and treated with 1,650 gpm west-side adit water and routed to the Stillwater Mine percolation ponds. Stillwater Mine, First Season, From day 85, all adit water and slimes are untreated and would be routed underground. Hertzler Ranch, First Season, Days 1-120: Up to 260 gpm of the untreated 201 MG Hertzler Ranch tailings waters would be routed to the 105 MG of treated adit water in the Hertzler Ranch LAD storage pond and the mixed adit and tailings waters would be disposed of at the Hertzler Ranch LAD area. Hertzler Ranch, Second Season: Any excess water that cannot be disposed of the first year would be land applied at Hertzler Ranch.

this alternative assumes a LAD season of	120 days	147	days	time to dewater Stillwater Tailings impou
The BTS system is assumed to treat up to 2,020 gpm (24 hr)		1,650	gpm (24 hr)	west side adit flow rate at closure adjuste
volume of Stillwater tailings waters plus 5 MG of tailings mass waters (NPRC 48; KP 37)	53 MG	250	gpm (24 hr)	Stillwater tailings flow rate at closure; fixe
volume of Hertzler Ranch LAD storage pond (2010)	105 MG	4.1	mg/L	treated concentration of adit waters based
volume of Hertzler Ranch tailings impoundment plus 5 MG of tailings mass waters (NPRC 142; KP 196)	201 MG	4.3	mg/L	total nitrogen concentration of treated tailing
east side adit flow rate at closure 2011	370 gpm (24 hr)	4.1	mg/L	weighted total nitrogen concentration of treat
rate of Hertzler Ranch upper LAD 2011	2,225 gpm (12 hr)	2,326	gpm (12 hr)	rate to dewater Hertzler Ranch Tailings Imp
rate of Hertzler Ranch upper LAD	214,171 ft ³ /d	53.2	mg/L	Stillwater and Hertzler Ranch tailings im Data 2011
rate of Hertzler Ranch lower LAD 2011	1,150 gpm (12 hr)	1,215	gpm (12 hr)	rate to dewater the Hertzler Ranch LAD sto
rate of Hertzler Ranch lower LAD	110,695 ft ³ /d	2.4	mg/L	concentration of Hertzler Ranch LAD sto (SMC Database average since 2001)
Time to dewater Hertzler Ranch tailings impoundment	120 days	35.8	mg/L	weighted concentration of mixed Hertzler R untreated Hertzler Ranch tailings waters); in 2011 data average 2.4 mg/L)
Input Parameters for Ground Water Calculations Hertzler Ranch LA	D			Source of Data
depth of aquifer, D	15 ft			allowed by 17.30.517(d)
hydraulic conductivity, \mathbf{k}_1 from LAD storage pond	25 ft/d			from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, $\mathbf{k_2}$ from upper LAD	300 ft/d			from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, ${f k}_3$ and ${f k}_5$ from lower LAD	600 ft/d			from Hertzler Tailings Impoundment Seepa
hydraulic conductivity, ${f k}_4$ from tailings impoundment	2 ft/d			from Hertzler Tailings Impoundment Seepa
gradient, i	0.01			estimated, from Hertzler Tailings Impoundr

undment at below rate

ed using 2011 east side adit flow rate (based on available BTS capacity) on BTS data (2011 SMC data)

igs waters based on 92% treatment efficiency

ated west-side adit plus Stillwater tailings waters

poundment in 120 days

npoundment waters TN concentration, SMC Monitoring

brage pond in 120 days

orage pond prior to dewatering tailings impoundments

Ranch LAD storage pond water (treated adit water and instantaneous mixing assumed; (SMC Database 2001-

- age Analysis, Hydrometrics 2003
- ment Seepage Analysis Hydrometrics 2003

		Appendix E DEQ 2012	
width of source (assumed Hertzler Ranch LAD storage pond liner leakage)	10 ft		assumed width based on point seep, Hydrometrics 2003
width of assumed LAD storage pond liner leakage mixing zone, \mathbf{W}_{1}	167 ft		width of source + (tan 5 * length) allowed by 17.30.517(d)
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
length of assumed LAD storage pond liner leakage area, ${f L_1}$	1,800 ft		from Hertzler Tailings Impoundment Seepage Analysis 2003 map
length upper LAD, L ₂	4,800 ft		from Hertzler Tailings Impoundment Seepage Analysis 2003 map
width of upper LAD (including pivots P7 and P3)	2,700 ft		personal communication R Weimer 3/17/2009 and 2010 Hertzler I
width of upper LAD mixing zone \mathbf{W}_{2}	3,120 ft		width of source + (tan 5 * length) allowed by ARM 17.30.517(d)
length of lower LAD, L_3	5,200 ft		from Hertzler Tailings Impoundment Seepage Analysis 2003 map
width of Lower LAD at pivot P4	1,610 ft		personal communication R Weimer 3/17/2009
width of Lower LAD mixing zone \mathbf{W}_{3}	2,065 ft		personal communication R Weimer 2/18/2009
width of source (Hertzler Ranch tailings impoundment liner leakage)	10 ft		assumed width based on point seep, Hydrometrics 2003
width of mixing zone below Hertzler Ranch tailings impoundment liner leakage ${f W}_4$	124 ft		width of source + (tan 5 * length) allowed by 17.30.517(d)
length of W_4 zone, L_4	1,300 ft		from Hertzler Tailings Impoundment Seepage Analysis 2003 map
width of mixing zone to Stillwater River \mathbf{W}_{5}	2,215 ft		width of source + (tan 5 * length) allowed by 17.30.517(d)
length below lower LAD, L_5	3,600 ft		from Hertzler Tailings Impoundment Seepage Analysis 2003 map
width below lower LAD	1,900 ft		from Hertzler Tailings Impoundment Seepage Analysis 2003 map
cross sectional area of aquifer, A_1	2,510 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_2	46,794 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_3	30,969 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, A_4	1,855 ft ²		D * W, allowed by 17.30.517(d)
cross sectional area of aquifer, ${f A}_{{f 5}}$	33,221 ft ²		D * W, allowed by 17.30.517(d)
$\mathbf{Q}_1 = \mathbf{k}_1 \mathbf{i} \mathbf{A}_1$, ground water available for mixing	628 ft ³ /d		calculation per 17.30.517(d)
$\mathbf{Q}_2 = \mathbf{k}_2 \mathbf{i} \mathbf{A}_2$, ground water available for mixing	140,383 ft ³ /d		calculation per 17.30.517(d)
$\mathbf{Q}_3 = \mathbf{k}_3 \mathbf{i} \mathbf{A}_3$, ground water available for mixing	185,813 ft ³ /d		calculation per 17.30.517(d)
$\mathbf{Q}_{4}=\mathbf{k}_{4}\mathbf{i}A_{4}$, ground water available for mixing	37 ft ³ /d		calculation per 17.30.517(d)
$\mathbf{Q}_{5}=\mathbf{k}_{5}\mathbf{i}\mathbf{A}_{5}$, ground water available for mixing	199,325 ft ³ /d		calculation per 17.30.517(d)
Hydraulic imput parameters		10.7 gpm/ac	Hertzler Ranch LAD operational application rate achieving 85% to SMC monitoring data
Stillwater tailings impoundment waters volume	53 MG	4.1 mg/L	weighted total nitrogen concentration of treated west-side adit plus
days to dewater Stillwater tailings impoundment at given rate	147 days	250 gpm (24 hr)	rate to dewater Stillwater tailings impoundment based on available
Hertzler Ranch tailings impoundment waters volume	201 MG	50 mg/L	total nitrogen concentration of untreated Hertzler tailings waters
rate to dewater Hertzler Ranch Tailings Impoundment in one LAD season	2,326 gpm (12	hr) 1,163 gpm (24 hr)	rate to dewater Hertzler Ranch Tailings Impoundment in one LAD
Hertzler Ranch LAD Storage Pond volume	105 MG	116,979 ft ³ /12 hr	LAD storage pond dewater rate used to compare with LAD application

ge Analysis 2003 map ge Analysis 2003 map 09 and 2010 Hertzler Facility Reclamation Map (2-25-ARM 17.30.517(d) ge Analysis 2003 map 09 09 metrics 2003 17.30.517(d) ge Analysis 2003 map / 17.30.517(d) ge Analysis 2003 map

rate achieving 85% total nitrogen removal efficiency;

ted west-side adit plus Stillwater tailings waters ent based on available BTS capacity

oundment in one LAD season

npare with LAD application rate

	A			
rate to dewater Hertzler Ranch LAD storage pond in one LAD season	1,215 gpm (12 hr)	2.4 mg/L	concentration of LAD storage pond prior to	
maximum Hertzler Ranch LAD storage pond volume	875,700,000 ft ³	35.8 mg/L	weighted concentration of mixed Hertzler I untreated Hertzler Ranch tailings waters); 2011 data average 2.4 mg/L)	
capacity of east side percolation pond (MPDES Statement of Basis, p 3)	2,000 gpm (24 hr)	2,000 gpm (24 hr)	capacity of Stillwater Valley Ranch percola	
FIRST SEASON Stillwater Mine Closure Hydraulic Load	Days 1-84: untreated east-sid east-side and Stillwater Valle underground after decommis	de adit water and treated vey Ranch percolation pon ssioning on Day 85.	west-side adit waters plus treated Stillwa ds. Untreated adit water and slimes from	
east-side adit water (untreated)	370 gpm (24 hr)	0.2 mg/L	total nitrogen concentration of untreated ea	
treated west-side adit water	1,650 gpm (24 hr)	71,230 ft ³ /d	volume of adit water in cubic feet per day	
treated Stillwater tailings waters	250 gpm (24 hr)	825 gpm (24 hr)	volume of water percolated at Stillwater Va	
total rate of waters to be percolated at Stillwater Mine	2,270 gpm (24 hr)	1,445 gpm (24 hr)	volume of water percolated at east-side pe	
The percolation capacity of the Stillwater Mine percolation ponds tailings waters.	(East-Side Ponds plus Stillwa	ter Valley Ranch Ponds) i	s adequate to manage the hydraulic load	
FIRST SEASON Hertzler Ranch Closure Hydraulic Load	Days 1-120: 201 MG untreate routed to Hertzler Ranch LAI	d Hertzler Ranch tailings D.	waters plus up to 105 MG treated adit w	
Days 1 - 120 : water entering Hertzler Ranch LAD storage pond	2,326 gpm (12 hr)	1,163 gpm (24 hr)	Hertzler Ranch tailings waters pumped to	
rate stored water pumped from Hertzler Ranch LAD storage pond	1,215 gpm (12 hr)	608 gpm (24 hr)	pumping rate of stored Hertzler Ranch LA	
total volume of waters to be LAD	3,542 gpm (12 hr)	1,771 gpm (24 hr)	required LAD application rate to dispose o	
daily maximum LAD design capacity (2010 Hertzler Ranch LAD Report)	3,700 gpm (12 hr)	1,850 gpm (24 hr)	maximum application rate at Hertzler Rand capacity increased by addition of Piyot 7 (I	

By percolating east and west side adit and Stillwater tailings waters at the Stillwater Mine, the hydraulic load all of the Hertzler Ranch waters may be managed at Hertzler Ranch in one season unless potential problems such as high precipitation year, unanticipated closure, etc. occur.

FIRST SEASON Stillwater Mine Closure total nitrogen load		Days 1-84: 370 gpm untreated east-side adit water, 1,650 gpm tro Stillwater tailings waters would be routed to Stillwater Mine east Day 85, the underground would be decommisioned and all wate			
	east side adit water pumping rate	370 gpm (24 hr)	0.2 mg/L	total nitrogen concentration of untreated ea	
	contribution of east-side adit water to Stillwater River total nitrogen load at Stillwater Mine	0.9 lbs/day	4.1 mg/L	weighted total nitrogen concentration of tre	
	Stillwater waste rock dumps total nitrogen load from infiltrating precipitation*	0 lbs/day	250 gpm (24 hr)	Stillwater tailings waters pumping rate at c	
	treated west-side adit plus tailings waters total nitrogen load	94 lbs/day	1,650 gpm (24 hr)	adit flow rate at closure	
	Days 1- <mark>84</mark> daily total nitrogen load percolated at Stillwater Mine	95 Ibs/day	84 days	The closure nitrogen load meets the MF Stillwater Mine; protective of surface wa	
	After Day 85 daily total nitrogen load infiltrating from waste rock dumps at Stillwater Mine (1998 EIS)*	0 lbs/day		expected outside the mixing zone; on D waters and tailings slimes are routed un occurs to surface water	

o tailings waters mixing

Ranch LAD storage pond water (treated adit water and instantaneous mixing assumed; (SMC Database 2001-

ation ponds (MPDES Statement of Basis, p. 3)

ater tailings waters would be routed to Stillwater Mine m the tailings impoundment would be routed

ast-side adit water

alley Ranch percolation ponds

ercolation ponds

d of 2,020 gpm adit waters plus 250 gpm Stillwater

vater in the Hertzler Ranch LAD storage pond would be

Hertzler Ranch LAD storage pond

D storage pond waters

of waters

hch LAD to achieve 80% total nitrogen treatment efficiency; (P7) (R. Weimer pers. Comm.)

ated wes- side adit water, plus 250 gpm treated -side and Stillwater Valley Ranch percolation ponds. s would be untreated and routed to the underground.

ast side adit water from SMC Monitoring Data

eated west-side adit plus Stillwater tailings waters

losure

PDES total nitrogen limit of 100 pounds per day at the ater, no exceedances of ground water standards are Day 85 the underground is decommissioned and all inderground without treatment; no direct discharge

Total Nitrogen load percolated at the Stillwater Mine during closure (85 days)	7,966	lbs	*Hertzler Ran rock storage f E	ch EIS 1998 facility that w	page 4-3; 2009 Waste Rock Dump Coring R ould contribute a nitrogen load to ground wat
The daily total nitrogen load at the Stillwater Mine complies with t	he MPDES total	nitrogen pern	nit limit of 100	pounds per	day, which is protective of the Stillwater
FIRST SEASON Hertzler Ranch Input parameters and assumption concentrations	s for total nitrog	jen load and	Days 1-120: storage pone	untreated He	ertzler Ranch tailings waters plus up to 10 outed to Hertzler Ranch LAD.
concentration of total nitrogen in ambient ground water (HMW 4)	/· 0.2	2 mg/L	3,700	gpm (12 hr)	FIRST SEASON LAD daily application rate
Closure concentration of total nitrogen in Hertzler Ranch LAD storage pond liner leakage, ${f C_1}$	35.8	3 mg/L			weighted concentration of mixed Hertzler R untreated Hertzler Ranch tailings waters); in 2011 data average 2.4 mg/L)
concentration of total nitrogen in upper and lower LAD discharge (80% post plant uptake credit), C_2 , C_3	10.2	2 mg/L	319.7	ac	area of Hertzler Ranch LAD application with
concentration of total nitrogen in Hertzler Ranch tailings impoundment liner leakage, C ₄	1.1	mg/L			assume equal to Hertzler Ranch tailings im Data 2011
volume upper LAD Discharge; P1, P2, P3, P7; assume 30% evaporates, $\mathbf{V_2}$	149,920) ft ³ /d	2,225	gpm (12 hr)	Upper LAD Discharge total application rate spring 2011: 800 gpm (12 hr)
volume of Hertzler Ranch tailings impoundment liner leakage (1 gpm), ${f V_4}$	193	³ ft ³ /d	9,626	ft ³ /d	pivot P1; 100 (350) gpm 12 hour maximum
volume of Hertzler Ranch LAD storage pond liner leakage (1 gpm), ${\bf V_1}$	193	³ ft ³ /d	31,283	ft ³ /d	pivot P2: 325 (400) gpm 12 hour maximum
volume lower LAD discharge: P4, P5, P6 assume 30% evaporates, ${f V_3}$	99,385	⁵ ft ³ /d	96,257	ft ³ /d	pivot P3; 1,000 (850) gpm 12 hour maximu
daily load of total nitrogen disposed at closure at Hertzler Ranch	454	l lb/day	62,567	ft ³ /d	pivot P4 650 (450) gpm 12 hour maximum
total total nitrogen load disposed at Hertzler Ranch during closure (120 days)	54,450	lbs	60,160	ft ³ /d	pivot P5 625 (450) gpm 12 hour maximum
Annual total nitrogen load per acre per year (319.7 ac)	170	lb/ac/yr	19,251	ft ³ /d	pivot P6 200 (250) gpm for 12 hour applica
Lower LAD discharge total application rate from pivots P4, P5, P6 SMC 2010 Hertzler LAD Report	1,475	5 gpm (12 hr)	77,005	ft ³ /d	pivot P7; 800 gpm for 12 hr application rate flow rates and weighted average concentra
Ground Water concentrations at Hertzler Ranch			Days 1-120: storage pone	untreated He d would be r	ertzler Ranch tailings waters plus up to 10 routed to Hertzler Ranch LAD.
ground water concentration area Z 1	8.6	mg/L			loading calculation for Ground Water zone
ground water concentration area Z_2	5.4	mg/L			loading calculation for Ground Water zone
ground water concentration area Z_4	1.0	mg/L			loading calculation for Ground Water zone
ground water concentration in Z ₃ from Z ₁ , Z ₂ , Z ₃ , Z ₄	4.5	mg/L			cumulative loading calculation for Ground V Hertzler Ranch EIS; the 2 mg/L above bac DEQ-7 ground water criteria apply
ground water total nitrogen concentration in Z_5 from upgradient sources (Z_1 , Z_2 , Z_3 , Z_4)	3.4	mg/L	_		ground water concentration prior to dischar
The total nitrogen concentration in ground water meets the DEQ-	7 ground water	criteria of 10 n	ng/L.		
Stillwater River concentration below Hertzler Ranch			Days 1-120:	untreated He	ertzler Ranch tailings waters plus up to 1

storage pond would be routed to Hertzler Ranch LAD.

Report did not document a wetting front through the waste er; also see 2011 LMB tech memo on metals in Appendix

River at a 7Q₁₀ streamflow at the Stillwater Mine.

5 MG treated adit water in the Hertzler Ranch LAD

- anch LAD storage pond water (treated adit water and nstantaneous mixing assumed; (SMC Database 2001-
- the addition of pivot P7; SMC 2010 Annual Report
- poundment underdrain concentration, SMC Monitoring
- from pivots P1, P2, P3 CES 2008; Pivot 7 P7 added for
- application rate; SMC 2010 Hertzler LAD Report
- application rate; SMC 2010 Hertzler LAD Report
- m application rate; SMC 2010 Hertzler LAD Report
- application rate; SMC 2010 Hertzler LAD Report
- application rate; SMC 2010 Hertzler LAD Report
- ation rate; SMC 2010 Hertzler LAD Report

per R Weimer pers. com.; loading calculation based on tion of mixed LAD storage pond water

5 MG treated adit water in the Hertzler Ranch LAD

 Z_1

 Z_2

 Z_4

Vater zone Z_{3.} at compliance point HMW-10 from 1992 kground operational trigger level does not apply at closure;

ge to Stillwater River

105 MG treated adit water in the Hertzler Ranch LAD

		Appendix E DEQ 2012	
receiving streamflow, Q _s	3,628,800 ft ³ /d	42 cfs	7Q10 at mine site 31.2 cfs; receiving stream
receiving stream ambient total nitrogen concentration, $\mathbf{C}_{\mathbf{s}}$	0.4 mg/L		median ambient total nitrogen concentration the MPDES permit for Stillwater Mine; ambie
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	775,877 ft ³ /d	9.0 cfs	ground water discharge in cubic feet per sec
ground water discharge concentration to Stillwater River, \boldsymbol{C}_{d}	3.4 mg/L		
Stillwater River concentration at 7Q ₁₀	0.9 mg/L	140 cfs	30Q ₁₀ at mine site in cfs based on data colle
Stillwater River concentration at 30Q ₁₀	0.5 mg/L	12,096,000 ft ³ /d	30Q10 at mine site in cf per day based on da September

The total nitrogen concentration in the Stillwater River below the Hertzler Ranch would not exceed 1.0 mg/L MPDES permit effluent limit during closure.

Alternative 3A: 1,302 gpm adit water; disposal of tailings waters from both impoundments *FIRST SEASON. Stillwater Mine.* Days 1-61: untreated east-side adit waters (370 gpm) percolated in east-side percolation ponds; treated west-side adit water (932 gpm) plus treated Stillwater tailings waters (600 gpm) routed to Hertzler Ranch LAD Storage Pond. Days 62-84: untreated east-side adit water (370 gpm) percolated in east-side percolation ponds; treated west-side adit water (932 gpm) routed to Hertzler Ranch LAD Storage Pond. From day 85, all untreated adit water is routed underground. Some west-side adit water may be routed through the BTS to maintain the microbes through the second season. *FIRST SEASON Hertzler Ranch.* Days 1-41: treated west-side adit water (932 gpm) plus treated Hertzler Ranch tailings waters (396 gpm) plus treated west-side adit water (932 gpm) plus treated Hertzler Ranch tailings waters (396 gpm) plus treated west-side adit water (932 gpm) routed to Hertzler Ranch LAD of all waters remaining in the Hertzler Ranch storage pond. *Second LAD SEASON.* Any excess water that could not be disposed of the first year due to high precipitation, financial instability, etc. would be land applied at Hertzler Ranch.

assumed capacity of BTS system	2,000 gpm (24 hr)	370 gpm (24 hr) untreated east-side adit flow rate at closur
		932 gpm (24 hr) Stillwater Mine west-side adit flow rate at
		600 gpm (24 hr) Stillwater tailings impoundment pumping
		4.1 mg/L	treated concentration of adit waters based
		4.2 mg/L	mixed total nitrogen concentration of treated
		1,163 gpm (24 hr) rate to dewater Hertzler Ranch tailings in
Length of LAD season and available time to dewater Hertzler Ranch tailings impoundment	120 days	53.2 mg/L	Hertzler Ranch tailings impoundment wa
		4.1 mg/L	total nitrogen concentration of Hertzler Ran impoundments
Time until adit water is discharged underground	84 days	4.1 mg/L	Days 1-61: total nitrogen concentration of treated adit water plus treated Stillwater waters; assumes instantaneous mixing of the stantaneous mixing
		39 mg/L	Days 85-120: total nitrogen concentratio pond water with Hertzler Ranch tailings volumes
FIRST SEASON Hertzler Ranch Hydraulic Capacity	120 day LAD Season	Days 1-61: Mixed treate impoundment dewatere side adit waters routed water after day 90 (rout storage pond for land a	d west side adit plus Stillwater tailings wated; mixed with Hertzler Ranch tailings wate to Hertzler Ranch LAD storage pond to be ed underground); Days 91-120: untreated H pplication
Stillwater tailings impoundment waters volume	53 MG	600 gpm (24 hr) rate to dewater Stillwater tailings impoundm
Time to dewater Stillwater tailings impoundment based on volume of supernatant and BTS capacity	61 days	932 gpm (24 hr) Stillwater Mine west side adit flow rate at clo
Hertzler Ranch tailings impoundment waters volume Day 1	201 MG	1,163 gpm (24 hr) rate to dewater Hertzler Ranch Tailings Imp

nflow below the Hertzler Ranch LAD estimated n at SMC-12A 1995-2008 SMC monitoring data, based on ient TIN is 0.14 mg/L cond

ected annually by SMC for the month of September

data collected annually by SMC for the month of

re

- closure
- g rate at closure
- on BTS data (2011 SMC database)
- ed west-side adit plus Stillwater tailings waters
- npoundment
- aters concentration

hch LAD storage pond prior to dewatering tailings

- of mixed Hertzler Ranch LAD storage pond water with r tailings waters and untreated Hertzler Ranch tailings of total volumes
- on of remaining mixed Hertzler Ranch LAD storage waters; assumes instantaneous mixing of total

ters routed to Hertzler Ranch LAD storage pond until ers and LAD stored waters; Days 57-90: Treated west mixed with untreated Hertzler Tailings waters; no adit Hertzler tailings waters routed to Hertzler Ranch LAD

- nent
- osure
- poundment in 120 days

Hertzler Ranch tailings impoundment waters volume on d Stillwater impoundment is dewatered	ay 201	MG	0	gpm (24 hr)	R ate to dewater Hertzler Ranch LAD storag on LAD capacity
Hertzler Ranch LAD storage pond initial stored volume on Day 1	105	MG	932	gpm (24 hr)	Rate to dewater Hertzler Ranch LAD storag on LAD capacity (after Stillwater impoundm
volume in Hertzler Ranch LAD storage pond on day Stillwater impoundment is dewatered	105	MG	31	MG	volume in Hertzler Ranch tailings impoundn
Days 85-120: Rate to dewater Hertzler Ranch tailings impoundment	621	gpm (24 hr)	0	gpm (24 hr)	rate to dewater Hertzler Ranch tailings impo
Days 85 - 120: Rate to dewater Hertzler Ranch LAD stora pond	ge 598	gpm (24 hr)	918	gpm (24 hr)	west side adit water and Hertzler Ranch tail dewatered
volume in Hertzler Ranch LAD storage pond on Day 91	73	MG	24	days	number of days adit water is routed to Hertz impoundment (before underground is decor
daily maximum LAD design capacity rate Days 1-120	356,150	ft ³ /d	1,850	gpm (24 hr)	maximum application rate at Hertzler Ranch
			35	days	time remaining to dewater Hertzler Ranch ta

The hydraulic load of adit and tailings waters from both impoundments is too great to be managed at the Hertzler Ranch LAD. To dewater and cap both impoundments the first year, the mine site water needs to be managed at the mine.

FIRST SEASON Hertzler Ranch Hydraulic Capacity Option 2 120 day L Season			FIRST SEASON: Days 1-61: Mixed untreated east-side adit and routed to Stillwater east-side percolation ponds until impounds treated west-side adit waters routed to Stillwater eas- side perc day 84 (routed underground). Days 1-120: 201 MG untreated H storage pond containing 105 MG of stored waters for land applied LAD storage pond would be land applied at the Hertzler Banch		
Hertzler Ranch tailings impoundment waters volume Day 1	201	MG	1,163	gpm (24 hr)	rate to dewater Hertzler Ranch Tailings Imp
Hertzler Ranch tailings impoundment waters volume Day 90	60.3	MG	687	gpm (24 hr)	Available land application capacity for dispo
Hertzler Ranch LAD storage pond initial stored volume on Day 1	105	MG	1,631	gpm (24 hr)	Rate that Hertzler Ranch tailings impoundn dispose of remaining volume Days 91-120
Hertzler Ranch LAD storage pond volume Day 90	22	MG	1,850	gpm (24 hr)	maximum application rate at Hertzler Ranc
FIRST SEASON Stillwater Mine Hydraulic Capacity Option 2			Based on the	e analysis fo	r 1,770 gpm (east- and west-side) adit plu

gpm adit plus Stillwater tailings waters can be managed at the Mine percolation ponds.

The hydraulic load of Hertzler Ranch tailings waters and stored Hertzler Ranch LAD storage pond waters may be managed at Hertzler Ranch in one season unless potential problems such as high precipitation year, bankruptcy, etc. occur.

HERTZLER RANCH: The nitrogen load and ground water concentration data are the same as analyzed above for 2,020 gpm adit water and will not be analyzed further here.

FIRST SEASON Stillwater Mine Closure total nitrogen load	Days 1-90: 370 gpm untreated east-side adit water, 932 gpm treater tailings waters would be routed to Stillwater Mine east-side (up to gpm) percolation ponds.			
east-side adit water pumping rate	370 gpm (24 hr)	0.2 mg/L	total nitrogen concentration of untreated ea	
Daily total nitrogen load potentially infiltrating from East- Side Waste Rock Storage at Stillwater Mine (1998 EIS) *	0 lbs/day		*Hertzler Ranch EIS 1998 page 4-3; 2009 W wetting front through the waste rock storage water: also see 2011 LMB tech memo on m	

ge pond with Stillwater impoundment plus adit water based

- ge pond with adit water and Hertzler tailings waters based nent is dewatered)
- nent when Stillwater tailings impoundment is dewatered
- oundment days 1-56
- lings waters days 57-90; Stillwater tailings impoundment is
- zler Ranch LAD pond after dewatering Stillwater mmissioned and water can be routed underground) h LAD to achieve 80% total nitrogen treatment efficiency
- ailings impoundment in 120 days

- eated west-side adit plus Stillwater tailings waters nt dewatered. Days 62-84: untreated eas- side and ation ponds; no adit water would be percolated after zler tailings waters routed to Hertzler Ranch LAD tion. SECOND SEASON: Excess waters remaining in
- poundment one LAD season
- osal of Hertzler Ranch LAD storage pond waters Days 1-
- nent and storage pond waters must be land applied to
- h LAD to achieve 80% total nitrogen treatment efficiency
- Based on the analysis for 1,770 gpm (east- and west-side) adit plus Stillwater tailings waters, the hydraulic load of 1,302

- ed wes- side adit water, plus 600 gpm treated Stillwater 940 gpm) and Stillwater Valley Ranch (up to 1,330
- st side adit water from SMC Monitoring Data
- Waste Rock Dump Coring Report did not document a ge facility that would contribute a nitrogen load to ground netals in Appendix E

	A		
Days 1-61 daily total nitrogen load percolated at Stillwater Mine from mixed east side adit water plus treated west side adit and tailings waters	63 lbs/day	3.4 mg/L	Days 1-61 weighted average concentration
Days 61-84 daily total nitrogen load percolated at Stillwater Mine from untreated east side water and treated west side adit water	47 lbs/day		The closure nitrogen load meets the MPI 7Q ₁₀ streamflow) at the Stillwater Mine; p water standards are expected outside th
From Day 85 nitrogen load percolated at the Stillwater Mine	0 lbs/day		decommissioned and all adit waters wou occurs to surface water
Total maximum nitrogen load percolated at the Stillwater Mine during closure (84 days)	4,950 lbs/18 mo closure	4,950 lbs/18 mo closure	Total nitrogen load percolated at the Stil contribution included based on less pred

The daily total nitrogen load at the Stillwater Mine complies with the MPDES total nitrogen permit limit of 100 pounds per day, which is protective of the Stillwater River at 7Q₁₀ streamflow at the Stillwater Mine.

of mixed treated Stillwater tailings plus stored waters)

DES total nitrogen limit of 100 pounds per day (for protective of surface water, no exceedances of ground ne mixing zone; on day 84 the underground would be uld be routed underground; no direct discharge

Ilwater Mine during closure (90 days); no waste rock ecipitation than evaporation

Spreadsheet 3A Salts--*Revised* Agency-Mitigated Alternative 3A Stillwater Mine and Hertzler Ranch Salinity Analyses

For Hertzler Ranch, the calculations have been made according to the regulatory requirements (Montana Water Quality Act and Rules and Federal Clean Water Act) regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the Hertzler Ranch LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer; that is, no unsaturated zone was considered to determine the concentrations of total dissolved solids--salts (TDS) in ground water. In ground water, the standard is based on electrical conductivity; in surface water, the goal is concentration in mg/L. The agencies used the factor 1 mg/L TDS = 1.56 umhos/cm EC to convert between units. To determine the concentration of TDS in ground water at Hertzler Ranch, the agencies assume that there is a leak in the Hertzler Ranch LAD Storage Pond liner in ground water zone Z₁; Pivot 7 discharges to ground water in zone Z₂; the upper LAD discharges to ground water zone Z₂; assume there is a leak from the Hertzler Ranch tailings impoundment in ground water zone Z₄; zones Z₁, Z₂, and Z₄ flow into Z₃ where the lower LAD is discharged, then Z₃ flows into Z₅. Salts are not treated in the BTS/Anox or in the Hertzler Ranch LAD, so all salts are expected to flush through the soil column and unsaturated zone to ground water. The agencies assumed that the adit water TDS concentration will equal the median operational Stillwater Mine concentration. The Stillwater Mine MPDES has no TDS or electrical conductivity (EC) limit. The total area for Herzler Ranch LAD with the addition of Pivot 7 is 319.7 acres.

To address potential administrative timing concerns due to unexpected closure of the mine, a high precipitation year, or other contingency, and to take advantage of the seasonal flushing of TDS observed during operations at Hertzler Ranch LAD and the Stillwater Mine, the Agency-Mitigated Alternative 3A would extend the closure period over two summer LAD seasons (18 months). Adjustments made to the spreadsheets in response to current information and comments are highlighted in mauve cells below. Anchor cells are highlighted in green. Changed values in explanatory text are noted in blue.

CLOSURE Agency-Mitigated Alternative 3A Option 1, 2,020 gpm: disposal of tailings waters from both Stillwater and Hertzler impoundments. Stillwater Mine First Season, Days 1-84: The 370 gpm of untreated east-side adit water would be disposed of in the Stillwater Mine east side percolation ponds then routed underground day 85. Up to 250 gpm Stillwater tailings waters would be mixed and treated with 1,650 gpm west-side adit water and routed to the Stillwater Mine percolation ponds. Stillwater Mine, First Season, From day 85, all adit water and slimes are untreated and would be routed underground. Hertzler Ranch, First Season, Days 1- 120: Up to 260 gpm of the untreated 201 MG Hertzler Ranch tailings waters would be routed to the 105 MG of treated adit water in the Hertzler Ranch LAD storage pond and the mixed adit and tailings waters would be disposed of at the Hertzler Ranch LAD area. Hertzler Ranch, Second Season: Any excess water that cannot be disposed of the first year would be land applied at Hertzler Ranch.

1 mg/L TDS = 1.56 μmhos/cm conversion used	120 days	370 g	3pm (24 hr)	east-side adit flow rate at closure
Application area under Hertzler Ranch LAD pivots P1-P7 (2011)	319.7 ac	1,650 g	gpm (24 hr)	west-side adit flow rate at closure
rate untreated east-side plus 600 gpm mixed treated west- side adit and tailings waters entering east side percolation ponds (MPDES Statement of Basis p. 3 permits up to 2,000 gpm total disposal)	970 gpm (2	4 hr) 1,300 g	3pm (24 hr)	rate mixed treated west-side adit p percolation ponds (MPDES Stat disposal)
calculated median west-side adit water EC SMC Data 2011	1,190 µmhos	/cm 763 n	ng/L	median Stillwater TDS west-side a
average 2004-2008 Stillwater east-side adit EC (calculated)	390 µmhos	/cm 250 n	ng/L	average 2004-2008 Stillwater east
EC in both tailings impoundments: Stillwater and Hertzler Ranch (calculated)	1,476 µmhos	/cm 946 n	ng/L	concentration of TDS in both tailin database; 2011)
weighted TDS concentration in mixed eas- side adit plus west- side adit plus Stillwater tailings waters (percolated at east- side ponds)	582 mg/L	250 g	gpm (24 hr)	Stillwater tailings flow rate at clo
calculated EC of mixed east- and west-side adit, and tailings waters	908 µmhos	/cm 2,326 g	gpm (12 hr)	rate to dewater Hertzler Ranch tai
calculated EC in mixed west-side adit plus Stillwater tailings waters	1,228 µmhos	/cm 787 n	ng/L	weighted TDS concentration in mi (percolated at Stillwater Valley Ra
Stillwater tailings impoundment waters volume plus 5 MG tailings mass waters (NPRC 48 MG; KP 37 MG 2011)	53 MG	883 n	ng/L	weighted TDS concentration of mi stored adit water) and untreated H mixing
Hertzler Ranch tailings impoundment waters volume plus 5 MG tailings mass waters (NPRC 142 MG; KP 196 MG 2011)	201 MG	105 N	MG	Hertzler LAD Storage Pond volu
rtzler Ranch LAD Input Parameters for Ground Water Calculation	ns			Source of Data

He

(SMC database 2011)

plus tailings waters entering Stillwater Valley tement of Basis p. 3 permits up to 2,000 gpm total

adit water concentration, SMC Database 2011

t-side adit TDS concentration

igs impoundments: Stillwater and Hertzler Ranch (SMC

osure; fixed by BTS capacity for TN treatment

ilings Impoundment in 120 days

ixed west-side adit plus Stillwater tailings waters nch Ponds)

ixed Hertzler Ranch LAD storage pond water (treated lertzler Ranch tailings waters; assumes instantaneous

ume (2010)

		DEQ	2012
depth of aquifer, D	15	ft	147
hydraulic conductivity, $\mathbf{k_1}$ from Hertzler Ranch LAD storage pond	25	ft/d	
hydraulic conductivity, ${\bf k_2}$ from upper Hertzler Ranch LAD	300	ft/d	
hydraulic conductivity, ${\bf k_3}$ and ${\bf k_5}$ from lower Hertzler Ranch LAD	600	ft/d	
hydraulic conductivity, $\mathbf{k_4}$ from tailings impoundment	2	ft/d	
gradient, i	0.01		
width of source (Hertzler Ranch LAD storage pond liner leakage)	10	ft	
width of Hertzler Ranch LAD storage pond liner leakage mixing zone, ${\bf W_1}$	167	ft	
angle of dispersion	0.087421693	tan 5°	
length Hertzler Ranch LAD storage pond liner leakage area, \boldsymbol{L}_1	1,800	ft	
length upper Hertzler Ranch LAD, L_2	4,800	ft	
width of upper Hertzler Ranch LAD (including pivots P3 and P7)	2,700	ft	
width of Upper Hertzler Ranch LAD mixing zone ${\bf W_2}$	3,120	ft	
length of lower Hertzler Ranch LAD, L_3	5,200	ft	
width of Lower Hertzler Ranch LAD at P4	1,610	ft	
width of Lower Hertzler Ranch LAD mixing $zone W_3$	2,065	ft	
width of source (Hertzler Ranch tailings impoundment liner leakage)	10	ft	
width of mixing zone below Hertzler Ranch tailings impoundment liner leakage ${f W}_4$	124	ft	
length of W_4 zone, L_4	1,300	ft	
width of Mixing Zone to Stillwater River \mathbf{W}_{5}	2,215	ft	
length below lower Hertzler Ranch LAD, L_5	3,600	ft	
width below lower Hertzler Ranch LAD	1,900	ft	
cross sectional area of aquifer, A ₁	2,510	ft ²	
cross sectional area of aquifer, A_2	46,794	ft ²	
cross sectional area of aquifer, A_3	30,969	ft ²	
cross sectional area of aquifer, A_4	1,855	ft ²	
cross sectional area of aquifer, A_5	33,221	ft ²	
\mathbf{Q}_{1} =kiA, ground water available for mixing	628	ft ³ /d	
\mathbf{Q}_{2} =kiA, ground water available for mixing	140,383	ft ³ /d	
\mathbf{Q}_{3} =kiA, ground water available for mixing	185,813	ft ³ /d	
\mathbf{Q}_{4} =kiA, ground water available for mixing	37	ft ³ /d	
Q ₅ =kiA, ground water available for mixing	199,325	ft ³ /d	

days

from Hertzler Tailings Impoundment Seepage Analysis 2003 from Hertzler Tailings Impoundment Seepage Analysis 2003

from Hertzler Tailings Impoundment Seepage Analysis 2003 estimated, from Hertzler Tailings Impoundment Seepage Analysis assumed width based on point seep, Hydrometrics 2003

width of source + (tan 5 * length) allowed by 17.30.517(d)

allowed by 17.30.517(d) from Hertzler Tailings Impoundment Seepage Analysis 2003 map

from Hertzler Tailings Impoundment Seepage Analysis 2003 map personal communication R Weimer 3/17/2009 and 2010 Hertzler Facility Reclamtion map (2-25-2011) width of source + (tan 5 * length) allowed by 17.30.517(d)

from Hertzler Tailings Impoundment Seepage Analysis 2003 map personal communication R Weimer 2/18/2009 personal communication R Weimer 2/18/2009 assumed width based on point seep, Hydrometrics 2003

width of source + (tan 5 * length) allowed by 17.30.517(d)

from Hertzler Tailings Impoundment Seepage Analysis 2003 map width of source + (tan 5 * length) allowed by 17.30.517(d) from Hertzler Tailings Impoundment Seepage Analysis 2003 map from Hertzler Tailings Impoundment Seepage Analysis 2003 map D * W, allowed by 17.30.517(d) calculation per 17.30.517(d)

Annendix F

time to dewater Stillwater Tailings Impoundment at given rate from Hertzler Tailings Impoundment Seepage Analysis 2003

			Append DEQ 2	dix E 2012		
	Stillwater tailings impoundment waters volume	53	MG	946	mg/L	TDS concentration of untreated Stillw
	days to dewater Stillwater Tailings Impoundment at given rate	147	days	250	gpm (24 hr)	Stillwater tailings flow rate at closure;
	Hertzler Ranch tailings impoundment waters volume	201	MG	1,476	mg/L	EC of untreated Stillwater and Hertzle
	rate to dewater Hertzler Ranch Tailings Impoundment in 120 days	2,326	gpm (12 hr)	1,163	gpm (24 hr)	rate to dewater Hertzler Ranch Tailin
	Hertzler LAD Storage Pond volume	105	MG	116,979	ft ³ /12 h	Hertzler Ranch LAD storage pond de LAD application rate
	rate to dewater Hertzler LAD storage pond in 120 days	1,215	gpm (12 hr)	763	mg/L	concentration of Hertzler Ranch LAD
	maximum Hertzler Ranch LAD storage pond volume	875,700,000	ft ³	883	mg/L	weighted TDS concentration of mixed stored adit water) and untreated Hert
Stillwate	er Mine FIRST SEASON Hydraulic Capacity	Days 1-84: untre Mine percolatio frames would c	eated east side a n ponds (east si hange based up	adit water and ide and Stillwa on TI volume)	treated west iter Valley Ra	t side adit waters plus treated Stillw anch). From Day 85: Stillwater tailing
	east-side adit water	370	gpm (24 hr)	250	mg/L	TDS concentration of east-side adit v
	treated west-side adit water	1,650	gpm (24 hr)	787	mg/L	weighted TDS concentration of mixed from BTS percolated at east-side per
	treated Stillwater tailings waters	250	gpm (24 hr)	147	days	days to dewater Stillwater Tailings Im
	total rate of waters to be percolated at Stillwater Mine	2,270	gpm (24 hr)	4,000	gpm (24 hr)	minimum capacity for both east-side MPDES Statement of Basis p.3
The per tailings	colation capacity of the east-side percolation ponds (East waters.	-Side Ponds plu	s Stillwater Vall	ey Ranch Pon	ds) is adequ	ate to manage the hydraulic load o
Hertzler	Ranch LAD FIRST SEASON Hydraulic Capacity	Days 1-120: 201 would be routed	MG untreated H to Hertzler Rar	Hertzler Ranch nch LAD. (time	tailings wat frame chan	ers plus up to 105 MG treated adit w iges based upon TI volume)
	Days 1 - 120 : water entering Hertzler Ranch LAD storage pond	2,326	gpm (12 hr)	1,163	gpm (24 hr)	Hertzler Ranch tailings waters pumper with stored adit waters
	rate stored water pumped from Hertzler Ranch LAD storage pond to be land applied	1,215	gpm (12 hr)	608	gpm (24 hr)	pumping rate of 105 MG stored Hertz
	total volume of waters to be LAD	3,542	gpm (12 hr)	1,771	gpm (24 hr)	required LAD application rate to disp
	daily maximum LAD design capacity (2010 Hertzler Ranch LAD Report) (see cells D109-D115)	3,700	gpm (12 hr)	1,850	gpm (24 hr)	maximum application rate at Hertzler efficiency; capacity increased by Pi
By perco precipita	olating adit and Stillwater tailings waters at the Stillwater N ation year, bankruptcy, etc. occur.	line, the hydraul	ic load of the He	ertzler Ranch v	waters may b	e managed at Hertzler Ranch in on
Stillwate	er Mine FIRST SEASON TDS load	Days 1-84: untre Mine east-side a	eated east-side a and Stillwater Va	adit water and	treated west	t-side adit waters plus treated Stillw

east-side adit water pumping rate	370 gpm (24 hr)	250 mg/L	TDS concentration of east-side a
east-side adit water TDS load to Stillwater River at Stillwater	1,110 lbs/day	787 mg/L	weighted TDS concentration in m
Mine			

illwater and Hertzler Ranch tailings waters re; fixed by BTS capacity for TIN treatment

tzler Ranch tailings waters

ilings Impoundment in **120** days

dewater rate used to compare with Hertzler Ranch

AD storage pond prior to tailings waters mixing

ked Hertzler Ranch LAD storage pond water (treated ertzler Ranch tailings waters; assumes instantaneous

Iwater tailings waters would be routed to Stillwater ings waters would be routed underground. (time

it water percolated at east-side percolation ponds

ked west-side adit plus Stillwater tailings treated water percolation ponds

Impoundment at given rate

de and Stillwater Valley Ranch percolation ponds;

d of 2,020 gpm adit waters plus 250 gpm Stillwater

t water in the Hertzler Ranch LAD storage pond

nped to Hertzler Ranch LAD storage pond for mixing

ertzler Ranch LAD storage pond waters

spose of waters

ler Ranch LAD to achieve 80% TIN treatment **Pivot 7 (P7)** (2010 Hertzler Ranch LAD Report)

one season unless potential problems such as high

lwater tailings waters would be routed to Stillwater Id be routed underground.

dit water from SMC Monitoring Data

nixed west-side adit plus Stillwater tailings waters

	Stillwater East-Side Waste Rock Storage TDS load from percolating precipitation; assumed to be <i>deminimis</i> based on nitrogen and metals loading analysis (See Appendix E technical memo on Metals)	0 lbs/day	1,650 gpm (24 hr)	west-side adit flow rate at closure
	treated west side adit water TDS load	15,584 lbs/day	250 gpm (24 hr)	Stillwater tailings waters pumping
	Stillwater tailings water TDS load	2,361 lbs/day	147 days	time to dewater the Stillwater Taili
	Days 1-84 daily TDS load percolated at Stillwater Mine	19,055 lbs/day	time frames changed based disposed of through percol	l on higher volumes in the Stillwa ation
	After Day 85 daily TDS load percolated at Stillwater Mine	0 lbs/day		no discharge at Stillwater Mine aft and all adit waters routed underground
	Total salts load percolated at Stillwater Mine during closure	1,600,654 lbs/18 months		
here is	s no MPDES permit concentration limit or load limit for salt a	t the Stillwater Mine.		
tillwat	er Mine Ground Water Salts Calculation Input Parameters		Days 1-84: untreated east s waters would be routed to \$	ide adit water and treated west si Stillwater Mine east side and Still
	depth of aquifer, D	15 ft		Original Stillwater MPDES Permit
	hydraulic conductivity east side percolation ponds, \mathbf{k}_{svr}	4,076 ft/day		SMC MPDES Permit Renewal Info
	hydraulic conductivity east side percolation ponds, ${\bf k}_{\rm E}$	539 ft/day		SMC MPDES Permit Renewal Info
	gradient, i	0.006 ft/ft		Original Stillwater MPDES Permit
	length of mixing zone, L _{svR} (2008 MPDES Permit page 3)	500 ft	71,230 ft ³ /d	volume of east side adit water at o
	width of mixing zone at downgradient extent, W_{SVR} (2008 MPDES Permit page 3)	507 ft	48,128 ft ³ /d	volume of Stillwater Tailings water
	length of mixing zone, L_E (2008 MPDES Permit page 4)	2,000 ft	186,738 ft ³ /d	East-side and west-side adit water ponds
	width of mixing zone at downgradient extent, W _E (2008 MPDES Permit page 4)	650 ft	250,267 ft ³ /d	West-side adit water percolated a
	cross sectional area of aquifer, A_{svR}	7,605 ft	582 mg/L	weighted TDS concentration in mi
	cross sectional area of aquifer, $\mathbf{A}_{\mathbf{E}}$	9,750 ft	787 mg/L	weighted TDS concentration in mi (percolated at Stillwater Valley Ra
	Q_{SVR}=k_{SVR}iA_{SVR} , ground water available for mixing	185,988 ft ³ /d		calculation per 17.30.517(d)
	Q_E=k_EiA_E , ground water available for mixing	31,532 ft ³ /d		calculation per 17.30.517(d)
	ambient TDS concentration in ground water at MW-10A Stillwater Mine	81 mg/L	126 µmhos/cm	median concentration of TDS in a
	ground water TDS concentration at end of Stillwater east- side percolation pond mixing zone	510 mg/L	795 µmhos/cm	weighted EC from percolation of h plus 370 gpm east-side adit water
	ground water TDS concentration at end of Stillwater Valley Ranch percolation pond mixing zone	494 mg/L	771 µmhos/cm	cumulative EC from Stillwater Ea

The EC in g

T

rate at closure ings Impoundment at given rate ater Tailings impoundment; affects the total load

ter day 85; Stillwater tailings impoundment dewatered ound

ide adit waters plus treated Stillwater tailings water Valley Ranch percolation ponds.

- calculations penciled in Hydrometrics 1995 formation (Hydrometrics 1995) used for 2008 renewal
- formation (Hydrometrics 1995) used for 2008 renewal
- calculations penciled in Hydrometrics 1995
- closure
- rs at closure
- r percolated with tailings water at east side percolation
- t Stillwater Valley Ranch percolation ponds

ixed east-side adit plus west-side adit plus Stillwater -side ponds) ixed west side adit plus Stillwater tailings waters anch Ponds)

mbient ground water at SMC MW-10A (calculated)

half the west-side adit waters plus 250 Stillwater Tailings rs

ast-Side percolation plus percolation of half the westy Ranch

Stillwater Mine Stillwater River salts concentration				Days 1- <mark>84</mark> : untr waters would b	reated east-si be routed to S	de adit water and treated v tillwater Mine east-side ar	west-si nd Still
receiving streamflow, Q s		2,695,680	ft ³ /d	31.2	cfs	7Q10 at mine site 31.2 cfs	
receiving stream ambient concentration, $\mathbf{C}_{\mathbf{s}}$		45	mg/L	70	µmhos/cm	2008 MPDES Statement of	f Basis,
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$		654,525	ft ³ /d	7.6	cfs	ground water volume in cul	bic feet
discharge concentration to Stillwater River, $\mathbf{C}_{\mathbf{d}}$		494	mg/L	771	µmhos/cm	ground water concentration	ו prior t
Stillwater River TDS Concentration at Stillwat 7Q ₁₀	er Mine at	133	mg/L	207	µmhos/cm	calculated EC	
Stillwater River TDS Concentration at Stillwat 30Q ₁₀	er Mine at	68	mg/L	12,096,000	ft ³ /d	30Q ₁₀ at mine site is 140 ct September	fs base
Hertzler Ranch LAD FIRST SEASON Input parameters	and assumptions	for salts ca	Iculations	Days 1-120: 20 Hertzler Ranch	1 MG untreat LAD storage	ed Hertzler Ranch tailings pond would be routed to	waters Hertzle
concentration of TDS in ambient ground water (H	MW-4)	150	mg/L	234	µmhos/cm	SMC Monitoring Data (calc	ulated
TDS concentration of Hertzler Ranch tailings imp liner leakage, C_4 (2011)	oundment	946	mg/L	1,970	µmhos/cm	weighted TDS and EC of m concentrated by evaporation	iixed H on; no T
TDS concentration of upper and lower Hertzler R discharge at C_2 , C_3	anch LAD	1,263	mg/L	1,378	µmhos/cm	weighted TDS and EC of m adit water) and untreated H	ixed H lertzler
TDS concentration in Hertzler Ranch LAD storag leakage, C 1	e pond liner	883	mg/L	2,225	gpm (12 hr)	application rate of upper LA	\D P1,
volume upper Hertzler Ranch LAD Discharge, a 30% evaporates; P1, P2, P3, P7; V ₂	ssumes	149,920	ft ³ /d	1,475	gpm (12 hr)	application rate of lower LA	JD P4, I
volume of Hertzler Ranch tailings impoundment I (1 gpm), ${f V_4}$	ner leakage	193	ft3/d	9,626	ft ³ /d	P1: 100 gpm for 12-hour ap	oplicatio
volume of Hertzler Ranch LAD storage pond line gpm), $oldsymbol{V_1}$	leakage (1	193	ft3/d	31,283	ft ³ /d	P2: 325 gpm for 12-hour ap	oplicatio
volume lower Hertzler Ranch LAD discharge, as evaporates: P4, P5, P6; V_3	sumes 30%	99,385	ft ³ /d	96,257	ft ³ /d	P3: 1,000 gpm for 12-hour	applica
average daily TDS load disposed at closure a Ranch	Hertzler	31,522	lbs/day	62,567	ft ³ /d	P4: 650 gpm for 12-hour ap	oplicatio
total TDS load disposed at Hertzler Ranch du closure, first LAD season	ing	3,782,654	lbs	60,160	ft ³ /d	P5: 625 gpm for 12-hour ap	oplicatio
annual (120 days)TDS load per acre per year (<mark>320</mark> ac)		11,832	lbs/ac/yr	19,251	ft ³ /d	P6: 200 gpm for 12-hour ap	oplicatio
annual (120 days) TDS load per square foot pe ac)	er year (265	0.3	lbs/ft²/yr	77,005	ft ³ /d	P7: 800 gpm for 12-hour ap	oplicatio
Hertzler Ranch LAD Ground Water salts concentration	IS			Days 1-120: 20 ⁴ Hertzler Ranch	1 MG untreat LAD storage	ed Hertzler Ranch tailings pond would be routed to	waters Hertzle
ground water concentration area Z_1		322	mg/L	503	µmhos/cm	loading calculation Ground	Water
ground water concentration area \mathbf{Z}_{2}		725	mg/L	1,131	µmhos/cm	loading calculation for Grou	und Wa
ground water concentration area Z_4		818	mg/L	1,276	µmhos/cm	loading calculation for Grou	und Wa

ide adit waters plus treated Stillwater tailings lwater Valley Ranch percolation ponds.

, p 9 (calculated EC)

per second

to discharge to Stillwater River

ed on data collected annually by SMC for the month of

s plus up to 105 MG treated adit water in the er Ranch LAD.

EC)

lertzler Ranch LAD storage pond water when IDS credit for plant uptake

Iertzler Ranch LAD storage pond water (treated stored Ranch tailings waters; assumes instantaneous mixing P2, P3, P7

P5, P6

on rate (2010 Hertzler Ranch LAD Report)

on rate (2010 Hertzler Ranch LAD Report)

ation rate (2010 Hertzler Ranch LAD Report)

on rate (2010 Hertzler Ranch LAD Report)

s plus up to 105 MG treated adit water in the er Ranch LAD.

zone Z_1 ; TDS conversion 1 mg/L = 1.56 µmhos/cm

ater zone Z₂, does not meet Class I Beneficial Use

ater zone Z₄, does not meet Class I Beneficial Use

ground water concentration in Z_3 at compliance point HMW-10	632 mg/L	986 µmhos/cm	cumulative loading calculation for G_{3} , Z_{4}); compliance point HMW-10
concentration in Z ₅ from upgradient sources (Z ₁ , Z ₂ , Z ₃ , Z ₄)	508 mg/L	792 µmhos/cm	ground water concentration prior to

The EC in ground water in zones 2 and 4 (Hertzler Ranch LAD) would temporarily exceed the 1,000 µmhos/cm Class I Beneficial Use criterion. Ground water Class I Beneficial Use Criterion is met at compliance well HMW-10 prior to discharge to the Stillwater River

· · · ·			
Hertzler Ranch LAD Stillwater River salts concentration		Days 1-120: 201 MG untreat Hertzler Ranch LAD storage	ted Hertzler Ranch tailings waters e pond would be routed to Hertzle
receiving streamflow, Q _s	3,628,800 ft ³ /d	42 cfs	7Q10 at mine site 31.2 cfs; receiv
receiving stream ambient concentration, $\mathbf{C}_{\mathbf{s}}$	44 mg/L	69 µmhos/cm	median concentration at Hertzler
ground water discharge volume, \mathbf{Q}_{d}	775,877 ft ³ /d	9.0 cfs	ground water discharge volume ir
discharge concentration to Stillwater River, \boldsymbol{C}_{d}	508 mg/L	792 µmhos/cm	ground water concentration prior t
TDS Stillwater River concentration at 7Q ₁₀	126 mg/L	196 µmhos/cm	actual concentration at Hertzler R
TDS Stillwater River concentration at 30Q ₁₀	72 mg/L	12,096,000 ft ³ /d	30Q ₁₀ at mine site is 140 cfs base September; the actual streamflow in lower in-stream TDS concentra

Agency-Mitigated Alternative 3A Option 1, 1,302 gpm - *Stillwater Mine FIRST SEASON*, Days 1-84: The 370 gpm of untreated east-side adit water would be disposed of in the east-side percolation ponds; treated west-side adit water (932 gpm) plus treated Stillwater tailings waters (600 gpm) would be routed to Hertzler Ranch LAD storage pond until the Stillwater impoundment is dewatered. Untreated east-side adit water (370 gpm) and treated west-side adit water (932 gpm) would be routed to Hertzler Ranch LAD storage pond until the underground is decommissioned. *From day 85 on, the untreated east-side adit water would be routed to the underground workings.* Some west-side adit water may be routed through the BTS to maintain the microbes through the second season. *Hertzler Ranch FIRST SEASON:* The 932 gpm of treated west-side adit water would be mixed and treated with 600 gpm of Stillwater tailings water and routed to Hertzler Ranch LAD storage pond containing 105 MG of treated adit water until the Stillwater impoundment is dewatered. Untreated Hertzler Ranch LAD storage pond for disposal at the Hertzler Ranch tailings waters would be routed with 932 gpm of treated west-side adit water to the 105 MG of treated adit water in the Hertzler Ranch LAD storage pond for disposal at the Hertzler Ranch

LAD area. Water remaining in the Hertzler Ranch LAD storage pond would be land applied through the end of the first LAD season (120 days). Hertzler Ranch SECOND LAD SEASON . Any excess water that could not be disposed the first year due to high precipitation, bankruptcy, etc. would be land applied at Hertzler Ranch.

Hertzler Ranch LAD: The hydraulic load of disposal of treated adit and tailings waters plus 201 MG of Hertzler Ranch tailings waters and 105 MG LAD storage pond waters exceeds the hydraulic capacity of the Hertzler Ranch LAD system. The mine site waters need to be managed at the Stillwater Mine. For the hydraulic calculations, please see the Revised Agency-Mitigated 3A Nitrogen sheet, option 1: 932 gpm adit water.

Agency-Mitigated Alternative 3A Option 2, 1,302 gpm - *Stillwater Mine FIRST SEASON*, Days 1-56: The 370 gpm of untreated east-side adit water would be disposed of in the east-side percolation ponds. The 932 gpm west-side adit waters would be mixed with 600 gpm Stillwater tailings waters and treated prior to percolation in the east-side percolation ponds. The Stillwater tailings impoundment would be dewatered on Day 56. From Days 56 - 84, the 370 gpm untreated east-side adit water and 932 gpm treated west-side adit water would be percolated in east-side percolation ponds. From Day 85 on, all adit waters would be untreated and routed to the underground workings. Some west-side adit water may be routed through the BTS to maintain the microbes through the second season, or routed to the Hertzler Ranch LAD. *Hertzler Ranch LAD FIRST SEASON Days 1-120:* Untreated Hertzler Ranch tailings waters would be routed to the LAD storage pond for disposal through the LAD system. *Hertzler Ranch LAD SECOND SEASON:* Excess waters remaining in the LAD storage pond would be land applied at Hertzler Ranch; potentially, adit waters could be routed to the LAD storage pond to provide water to flush salts from soils, if needed.

Hertzler Ranch LAD: Based on the previous analysis of 1,770 gpm (east- and west-side) adit plus Stillwater tailings waters, the hydraulic load of 932 gpm west-side adit and 370 gpm east-side adit plus Stillwater tailings waters can be managed at the Mine percolation ponds. By percolating adit and Stillwater tailings waters at the Stillwater Mine, the hydraulic load of the Hertzler Ranch waters may be managed at Hertzler Ranch in one season unless potential problems such as high precipitation year, bankruptcy, etc. occur. Potentially, adit waters could be routed to the LAD storage pond rather than underground to provide water to flush salts from soils, if needed.

Ground Water zone Z_3 from upgradient sources (Z_1 , Z_2 , per 1998 Hertzler Ranch EIS

o discharge to Stillwater River

rs plus up to 105 MG treated adit water in the ler Ranch LAD.

ing streamflow below Hertzler Ranch LAD is estimated

Ranch SMC-12, SMC monitoring data

n cubic feet per second

to discharge to Stillwater River

Ranch SMC-13 would be less; higher streamflow

ed on data collected annually by SMC for the month of v below Hertzler Ranch LAD is higher and would result ations

	Appendix E DEQ 2012					
	Stillwater tailings impoundment waters volume plus 5 MG tailings mass waters (NPRC 48 MG; KP 37 MG 2011)	53	MG	370	gpm (24 hr)	untreated Stillwater east-side ad
	Hertzler Ranch tailings impoundment waters volume plus 5 MG tailings mass waters	201	MG	120	days	time to dewater Hertzler tailings
	Hertzler LAD Storage Pond volume (2010)	105	MG	250	mg/L	average 2004-2008 Stillwater eas
	rate to dewater Hertzler Ranch Tailings Impoundment	1,163	gpm (24 hr)	390	µmhos/cm	average 2004-2008 Stillwater eas
	calculated median Stillwater EC west-side adit water concentration (SMC Monitoring Data)	1,190	µmhos/cm	932	gpm (24 hr)	Stillwater Mine treated west-side a
	concentration of TDS in both tailings impoundments: Stillwater and Hertzler Ranch (median value SMC database; 2010-2011)	946	mg/L	763	mg/L	median Stillwater TDS west-side a
	EC in both tailings impoundments: Stillwater and Hertzler Ranch (calculated)	1,476	µmhos/cm	600	gpm (24 hr)	Days 1-56 Stillwater tailings imp
	Days 1-120.: TDS mixed Hertzler Ranch LAD storage pond water with untreated Hertzler Ranch tailings waters; assumes instantaneous mixing	883	mg/L	835	mg/L	Days 1-56 weighted TDS concent tailings waters
	Days 1-120.: EC mixed Hertzler Ranch LAD storage pond water with untreated Hertzler Ranch tailings waters; assumes instantaneous mixing	1,378	µmhos/cm	1,302	µmhos/cm	Days 1-56 weighted EC in mixed (calculated)
	TDS concentration of Hertzler Ranch LAD storage pond prior to dewatering tailings impoundments	763	mg/L	61	days	number of days to dewater Stillwa
				90	days	time until adit water is discharge
FIRST S	EASON Hertzler Ranch Hydraulic Capacity Option 2		120 day LAD Season	<i>FIRST SEASOI</i> mixing prior to land applied at	V: Days 1-120 land applica the Hertzler	D: untreated Hertzler tailings wate tion. SECOND SEASON: Excess Ranch.
	Hertzler Ranch tailings impoundment waters volume Day 1	201	MG	1,163	gpm (24 hr)	rate to dewater Hertzler Ranch tail
	volume in Hertzler Ranch tailings impoundment on Day 90	50.25	MG	687	gpm (24 hr)	Available land application capacity waters Days 1-120
	Hertzler Ranch LAD storage pond initial stored volume, Day 1	105	MG	511	gpm (24 hr)	Rate that Hertzler Ranch tailings ir applied to dispose of remaining vo
	volume in Hertzler Ranch LAD storage pond on Day 90	16	MG	1,850	gpm (24 hr)	maximum application rate at Hertz

Hertzler Ranch: FIRST SEASON: The salts load and ground water concentration data are the same as analyzed above for the 2,020 gpm adit water scenario. Potentially, west side adit waters could be routed to the LAD storage pond rather than underground to provide water to flush salts from soils, if needed.

Stillwater Mine FIRST SEASON: Days 1-56: Mixed untreated 370 gpm east side adit and 932 gpm treated west side adit plus 600 gpm Stillwater tailings waters routed to Stillwater east side percolation ponds until impoundment dewatered. Days 57-90: 370 gpm untreated east side and 932 gpm treated west side adit waters routed to Stillwater east side percolation ponds; no adit water percolated after day 90 (routed underground unless needed to prevent soil or ground water salinity concerns at Hertzler Ranch LAD).

time to dewater Stillwater tailings impoundment	61 days	370 gpi	m (24 hr)	untreated east-side adit flow rate a
average 2004-2008 Stillwater east-side adit EC (calculated)	390 µmhos/cm	600 gpi	m (24 hr)	Stillwater tailings impoundment p
average 2004-2008 Stillwater east-side adit TDS concentration	250 mg/L	932 gpi	m (24 hr)	Stillwater Mine treated west-side a

lit flow rate at closure

impoundment and length of LAD season

- st-side adit TDS concentration st-side adit EC (calculated)
- adit flow rate at closure

adit water concentration, SMC Monitoring Data

coundment pumping rate at closure

tration in mixed west-side adit plus Stillwater

west-side adit plus Stillwater tailings waters

vater tailings impoundment

ed underground at the mine

ers routed to Hertzler Ranch LAD storage pond for waters remaining in LAD storage pond would be

ings impoundment in **120 days**

for disposal of Hertzler Ranch LAD storage pond

mpoundment and storage pond waters must be land blume **Days 91-120**

zler Ranch LAD to achieve 80% TN treatment efficiency

at closure Days 1-90

pumping rate at closure

adit flow rate at closure Days 1-90

	calculated median Stillwater EC west-side adit water concentration, from SMC TDS Monitoring Data	1,190 µm	nhos/cm	763 mg/L	median Stillwater TDS west-side a
	EC in both tailings impoundments: Stillwater and Hertzler Ranch	1,476 µm	nhos/cm	946 mg/L	concentration of TDS in both tailin (SMC Database 2010-2011)
	calculated EC in mixed west-side adit plus Stillwater tailings waters	1,302 µm	nhos/cm	835 mg/L	weighted TDS concentration in mix Days 1-56
	rate untreated east-side adit plus mixed treated west-side adit and tailings waters entering east-side percolation ponds Days 1-56	468 gpr	m (24 hr)	372 mg/L	weighted TDS concentration in mix tailings waters Days 1-56
	volume of mixed west-side adit plus tailings waters mixing with east-side adit waters to use percolation capacity Days 1-56	98 gpr	m (24 hr)	1,532 gpm (24 hr)	rate mixed treated west-side adit p percolation ponds (MPDES State disposal) Days 1-56
tillwat	<i>ter Mine</i> Ground Water Salts Calculation Input Parameters			Days 1-56: 370 gpm untreate Stillwater tailings waters we ponds. On day 56 the Stillw adit and 932 gpm treated we all adit water would be route Hertzler Ranch LAD.	ed east-side adit water and 932 g ould be routed to Stillwater Mine e vater impoundment would be dew est-side adit water would be route ed underground unless needed to
	The aquifer parameters are linked to above cells.			370 gpm (24 hr)	untreated east-side adit flow rate a
	untreated east side adit flow rate at closure	71,230 ft ³ /	ď	179,422 ft ³ /d	treated west-side adit flow rate at c
	rate untreated east-side adit plus mixed treated west-side adit and tailings waters entering east-side percolation ponds Days 1-56	90,096 ft ³ /	ď	294,930 ft ³ /d	rate mixed treated west-side adit p percolation ponds Days 1-56
	$\mathbf{Q}_{svR} = \mathbf{k}_{svR} \mathbf{i} \mathbf{A}_{svR}$, ground water available for mixing	185,988 ft ³ /	ď	250,652 ft ³ /d	untreated east-side adit plus treate
	Q_E=k_EiA_E , ground water available for mixing	31,532 ft ³ /	ď	34 days	time after Stillwater impoundment o Days 57-84
	ambient TDS concentration in ground water at MW-10A Stillwater Mine	81 mg	g/L	126 µmhos/cm	median concentration of TDS in an
	Days 1-56 ground water TDS concentration at end of Stillwater east-side percolation pond mixing zone	280 mg	g/L	436 μmhos/cm	weighted concentration of TDS from Stillwater tailings waters with 370 g
	Days 57-84 ground water TDS concentration at end of Stillwater east-side percolation pond mixing zone	198 mg	g/L	309 µmhos/cm	
	Days 1-56 ground water TDS concentration at end of Stillwater Valley Ranch percolation pond mixing zone	519 mg	g/L	810 µmhos/cm	cumulative concentration of TDS side adit plus tailings waters measured
	Days 57-84 ground water TDS concentration at end of Stillwater Valley Ranch percolation pond mixing zone	318 mg	g/L	496 µmhos/cm	cumulative concentration of TDS side adit plus tailings waters measured
a 4 la ! a	accurate Dava 4.00 the EC in anound water at the Stillwater	Mine meete the f	000	Jam Class I Densfield Llas	ultaul au

For this scenario Days 1-90, the EC in ground water at the Stillwater Mine meets the 1,000 µmhos/cm Class I Beneficial Use criterion.

Stillwater Mine Stillwater River TDS concentration Days 1-84		Days 1-56: 370 g Stillwater tailing ponds. On day s adit and 932 gpn all adit water wo Hertzler Ranch L	pm untreate s waters wo 56 the Stillwa n treated we ould be route _AD.	ed east-side adit water and 932 uld be routed to Stillwater Min ater impoundment would be do st-side adit water would be roo ed underground unless needed	g e (e) e e v ut(
receiving streamflow, Q _s	2,695,680 ft ³ /d	31.2 c	cfs	7Q10 at mine site 31.2 cfs	

adit water concentration, SMC Monitoring Data 2011

ings impoundments: Stillwater and Hertzler Ranch

ixed west-side adit plus Stillwater tailings waters

xed east-side adit, west-side adit, plus Stillwater

blus tailings waters entering **Stillwater Valley** tement of Basis p. 3 permits up to 2,000 gpm total

pm treated west-side adit plus 600 gpm treated east-side and Stillwater Valley Ranch percolation vatered. Days 57-84: 370 gpm untreated east-side ed to the east-side percolation ponds. On day 85, o prevent soil or ground water salinity concerns at

at closure

closure

plus tailings waters entering Stillwater Valley

ed west-side adit flow rate at closure Days 57-84

dewatered until adit water can be routed underground

mbient ground water at SMC MW-10A

m percolation of **1,532** gpm west-side adit and gpm east-side adit waters

S from percolation of east-side adit waters plus westsured at the end of the Stillwater Valley Ranch mixing S from percolation of east-side adit waters plus westsured at the end of the Stillwater Valley Ranch mixing

gpm treated west-side adit plus 600 gpm treated east-side and Stillwater Valley Ranch percolation watered. Days 57-84: 370 gpm untreated east-side ted to the east-side percolation ponds. On day 85, to prevent soil or ground water salinity concerns at

receiving stream ambient concentration, $\mathbf{C}_{\mathbf{s}}$	45 mg/L	70 µmhos/cm	median concentration at Hertzler R
Days 1-56 ground water discharge volume, Q_d	673,776 ft ³ /d	7.8 cfs	weighted average ground water dis
Days 57-84 ground water discharge volume, \mathbf{Q}_{d}	468,172 ft ³ /d	5.4 cfs	weighted average ground water dis
Days 1-56 ground water concentration prior to discharge to Stillwater River, C_d	519 mg/L	810 µmhos/cm	ground water concentration prior to
Days 57-84 ground water concentration prior to discharge to Stillwater River, C_d	318 mg/L	496 µmhos/cm	ground water concentration prior to
Stillwater River TDS concentration at the 7Q ₁₀ streamflow Days 1-56	115 mg/L	180 µmhos/cm	
Stillwater River TDS concentration at the 30Q ₁₀ streamflow Days 1-56	63 mg/L	12,096,000 ft ³ /d	Days 1-56 30Q ₁₀ at mine site is 14 month of September
Stillwater River TDS concentration at the 7Q ₁₀ streamflow Days 57-84	85 mg/L		
Stillwater River TDS concentration at the 30Q ₁₀ streamflow Days 57-84	55 mg/L		Days 57-84 30Q ₁₀ at mine site is 1 the month of September

Ranch SMC-12, SMC monitoring data

scharge volume in cubic feet per second scharge volume in cubic feet per second o discharge to Stillwater River

o discharge to Stillwater River

40 cfs based on data collected annually by SMC for the

140 cfs based on data collected annually by SMC for

Spreadsheet 3B Nitrogen--Revised Agency-Mitigated Alternative 3B East Boulder Closure Nitrogen Analyses

The agencies' preferred disposal of treated adit waters is at the mine site LAD areas and then at the percolation pond. For the East Boulder Mine, the calculations have been made according to the regulatory requirements of the existing MPDES permit, Montana Water Quality Act and Rules, and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the East Boulder Mine LAD area, any water that percolates below the root zone is assumed to immediately enter the aquifer (no unsaturated zone was considered). To determine the concentration of total inorganic nitrogen (TIN) in ground water, it was assumed that all ground water flow parallels the East Boulder River and enters the river at a point at, or just downstream of, the permit boundary. Tailings impoundment waters would be treated and routed the same as adit water. The East Boulder Mine MPDES permit has a source-specific mixing zone for the percolation pond that enters the aquifer flowing beneath the tailings impoundment. The MPDES permit has a source-specific mixing zone for the percolation pond that enters the aquifer flowing beneath the tailings impoundment. The MPDES permit has a source-specific mixing zone for the percolation pond that enters the aquifer flowing beneath the tailings impoundment. The MPDES permit so do not allow evaporation credit in discharge to percolation. For the PoleCat evaporators and center pivots, the agencies assume 30% evaporation. For the PoleCat snowmakers, the agencies assume 30% evaporation in winter. The MPDES permit to 30 lbs/day TIN limit. The water disposal design capacities cited below are from CES 2008. The East Boulder Mine is requirements. All waters are treated prior to discharge. All forms of total inorganic nitrogen treatment, such as evaporation, LAD, and BTS/Anox are included to accomplish the 30 lbs/day MPDES total inorgane nitrogen permit limit. The spreadsheet has been edited to account for updated volumes, concentrations, and timeframes.

Agency-Mitigated Alternative 3B, Option 1, 737 gpm: This option would percolate the entire treated 737 gpm (24 hr) adit flow with the maximum volume of treated tailings waters that could be treated in the BTS/Anox and would meet the 30 lbs/day MPDES permit nitrogen limit. The 737 gpm (24 hr) treated adit water and 263 gpm (24 hr) of East Boulder tailings waters would be mixed and treated in the BTS/Anox system. All 1,000 gpm (24 hr) would be disposed in the East Boulder Mine percolation pond as in Proposed Action Alternative 2B. The time frame for closure would be two LAD seasons (18 months). The time frame for closure would be affected by the volume of water in the tailings impoundment.

For all options analyzed in this spreadsheet:			548	days	length of 18-month closure
Maximum rate BTS/Anox system assumed to treat nitrogen	1,000	gpm (24 hr)	737	gpm (24 hr)	adit flow rate at closure (24
Volume that can be accomodated by percolation pond	1,105	gpm (24 hr)	263	gpm (24 hr)	East Boulder tailings pumpi and BTS/Anox system ca
nitrogen effluent limit based on the MPDES permit	30	lbs/day	0.4	mg/L	treated total inorganic nitrog treatment (2009-2011);
untreated total inorganic nitrogen concentration of adit waters (SMC 2011)	47.8	mg/L	2.4	· mg/L	Current BTS/Anox end of p has been made by SMC tha (2009-2011)
East Boulder Percolation total inorganic nitrogen Loading, closure			0.9	mg/L	weighted average post BTS
East Boulder Tailings Impoundment discharge volume (KP 87; SMC 93)	98	MG	259	days	time to dewater the tailings
rate to dewater East Boulder tailings impoundment	263	gpm (24 hr)	526	gpm (12 hr)	rate to dewater the impound
East Boulder adit flow rate	737	gpm (24 hr)	1,474	gpm (12 hr)	adit flow rate
total combined adit plus East Boulder tailings waters flow needing disposal	1,000	gpm (24 hr)	2,000	gpm (12 hr)	total combined flow (adit plu
total inorganic nitrogen load of treated adit plus tailings waters percolated	11.1	lbs/day	2,210	gpm (12 hr)	capacity of East Boulder Mi
Total total inorganic nitrogen load to ground water during 18-month closure	3,890	lbs/18-mos	120	days	length of LAD season
Disposal of adit and tailings waters using only percolation meets the MPDES per	<mark>mit 30 pound/c</mark>	lay total inor	ganic nitrogen lim	nit; however, o	dewatering of the tailings impo
Agency-Mitigated Alternative 3B, Option 2, 737 gpm: The 737 gpm (24 hr) of tread during an 18-month closure period. All approved LAD areas would be constructed	ated adit water ed. No water w	and <mark>263</mark> gpn ould be disc	n (24 hr) of treate harged to the min	d East Bould e percolation	er tailings waters would be pr pond.
East Boulder LAD Areas 2. 3-Upper 4, and 6 Hydraulic Loading, closure			LAD of 737 gpm	treated adit	water with 263 gpm treated tail

East Boulder Tailings Impoundment discharge volume

98 MG

259 days tir

time to dewater the tailings impoundment

period

4 hr rate)

bing rate at closure; fixed by nitrogen load in MPDES permit apacity

gen concentration of adit waters based on BTS/Anox system

bipe treatment efficiency of **95%** for tailings water; Demonstation at tailings waters can be adequately treated in the BTS/Anox

S/Anox concentration of adit water and tailings water

s impoundment

ndment

lus East Boulder tailings waters)

line percolation pond MPDES Statement of Basis p. 4

oundment would take 246 days.

referentially disposed of at the East Boulder Mine LAD areas

ilings waters at the East Boulder LAD Areas 2, 3-Upper, 4,

263 gpm (24 hr)	526 gpm (12 hr)	rate to dewater the
737 gpm (24 hr)	1,474 gpm (12 hr)	Adit Flow rate
1,000 gpm (24 hr)	2,000 gpm (12 hr)	total combined flow
293 gpm (24 hr)	1,450 gpm (12 hr)	hydraulic capacity
56,406 ft ³ /d	<mark>586</mark> gpm (12 hr)	evaporator maximu
26,952 ft ³ /d	<mark>280</mark> gpm (12 hr)	evaporator maximu
26,952 ft ³ /d	<mark>280</mark> gpm (12 hr)	evaporator maximu
29,262 ft ³ /d	304 gpm (12 hr)	center pivot maxim
139,572 ft ³ /d	<mark>550</mark> gpm (12 hr)	Summer excess v
46.6 ac	32.7 ac	Winter area availa
39,465 ft ³ /d	<mark>410</mark> gpm (12 hr)	snowmaker maxim
7,701 ft ³ /d	<mark>80</mark> gpm (12 hr)	snowmaker maxim
7,701 ft ³ /d	<mark>80</mark> gpm (12 hr)	snowmaker maxim
54,866 ft ³ /d	1,430 gpm (12 hr)	Winter excess vo
	263 gpm (24 hr) 737 gpm (24 hr) 1,000 gpm (24 hr) 293 gpm (24 hr) 56,406 ft ³ /d 26,952 ft ³ /d 26,952 ft ³ /d 29,262 ft ³ /d 139,572 ft ³ /d 46.6 ac 39,465 ft ³ /d 7,701 ft ³ /d 7,701 ft ³ /d 54,866 ft ³ /d	263 gpm (24 hr) 526 gpm (12 hr) 737 gpm (24 hr) 1,474 gpm (12 hr) 1,000 gpm (24 hr) 2,000 gpm (12 hr) 293 gpm (24 hr) 1,450 gpm (12 hr) 293 gpm (24 hr) 1,450 gpm (12 hr) 295 gpm (24 hr) 1,450 gpm (12 hr) 295 gpm (24 hr) 1,450 gpm (12 hr) 296 gpt (14 hr) 280 gpm (12 hr) 26,952 ft ³ /d 280 gpm (12 hr) 29,262 ft ³ /d 304 gpm (12 hr) 139,572 ft ³ /d 304 gpm (12 hr) 46.6 ac 32.7 ac 39,465 ft ³ /d 410 gpm (12 hr) 7,701 ft ³ /d 80 gpm (12 hr) 7,701 ft ³ /d 80 gpm (12 hr) 54,866 ft ³ /d 1,430 gpm (12 hr)

The hydraulic load of 737 gpm adit water plus 263 gpm East Boulder tailings waters exceeds the capacity of the approved LAD areas in summer and winter and cannot be managed solely by land application at East Boulder Mine; some excess waters must be percolated.

Agency-Mitigated Alternative 3B, Option 3, 737 gpm: The 737 gpm (24 hr) of adit water and 263 gpm of tailings waters would be treated and preferentially disposed at the mine LAD areas during an 18-month closure period. All approved LAD areas would be constructed. Excess treated waters would be discharged to the East Boulder Mine percolation pond.

length of LAD season	120 days	737 gpm (24 hr)	
time to dewater the tailings impoundment	259 days	263 gpm (24 hr)	tailings flow rate at closure
remaining time in 18-month closure period after dewatering tailings	289 days	0.4 mg/L	treated total inorganic nitro and flow rate
		2.4 mg/L	Current BTS/Anox end of
East Boulder MPDES Source-Specific (percolation pond) mixing zone calculation	S	0.9 mg/L	weighted average post BT
depth of aquifer, D	80 ft		MPDES Statement of Bas
hydraulic conductivity, k	75 ft/d		MPDES Statement of Bas
gradient, i	0.026 ft/ft		MPDES Statement of Bas
width of source	385 ft		MPDES Statement of Bas
length from percolation pond to compliance wells EBMW-6 and EBMW-7, ${f L_1}$	3,600 ft		MPDES Statement of Bas
porosity, ϕ	0.3		MPDES Statement of Bas
ground water velocity, v	6.5 ft/d		MPDES Statement of Bas
volume of ground water flux available for mixing from MODFLOW	400 gpm		MPDES Statement of Bas
upgradient concentration of total inorganic nitrogen in ground water (WW-1), C _{AWW}	0.11 mg/L		SMC Monitoring Data 201
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of mixing zone, \mathbf{W}_{1}	700 ft		width of source + (tan 5 * I
area of mixing zone, A ₁	55,977 ft ²		D * W, allowed by 17.30.5
Volume of ground water available for mixing \mathbf{Q}_1 =kiA	77,005 ft ³ /d		calculation per 17.30.517

2011R1122SMCWQQCalc3BNitrogen.xlsx

impoundment

w (adit plus East Boulder tailings waters) of all East Boulder Mine LAD Areas um flow rate, 10.2 ac (CES 2008) um flow rate, 11.2 ac (CES 2008) um flow rate, 11.3 ac (CES 2008) num flow rate, 13.9 ac (CES 2008) volume of water that must be percolated able for LAD num flow rate, 10.2 ac (CES 2008) num flow rate, 11.2 ac (CES 2008) num flow rate 11.3 ac (CES 2008) num flow rate 11.3 ac (CES 2008) olume of water that must be percolated cannot be managed solely by land application at East Boulder Mine;

e; fixed by BTS/Anox system treatment rate 1000 gpm ogen conc of adit waters based on historical BTS/Anox treatment

pipe treatment efficiency of 95% for tailings water

S/Anox concentration of adit water and tailings water

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sis, p. 25-26;
sis, p. 25-26
1
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length) allowed by 17.30.517(d)
517(d)
'(d);
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Volume of ground water available for mixing $\mathbf{Q_2}$ =kiA ₂	27,914 ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517(
depth of aquifer, D ₂	15 ft		allowed by 17.30.517(d)
width of source	700 ft		MPDES Statement of Basis
length from perc pond to river, L_2	2,900 ft		MPDES Statement of Basis
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of zone, W_2	954 ft		width of source + (tan 5 * le
area of mixing zone, A ₂ 2011 operational concentration of total inorganic nitrogen in ground water beneath tailings impoundment that flows to LAD area (EBMW-6 and -7), C _{AM}	14,303 ft ² 15.0 mg/L		D * W, allowed by 17.30.5 SMC Monitoring Data 2011 the end of the tailings impo salt and nitrogen in the grou

East Boulder Hydraulic Loading Input Parameters, closure		LAD of maximum volume of tre LAD season with percolation of	eated adit plus tailings wate of the excess water at the mi
East Boulder Tailings Impoundment discharge volume	<mark>98</mark> MG	259 days	time to dewater the tailings
rate to dewater East Boulder tailings impoundment	263 gpm (24 hr)	526 gpm (12 hr)	rate to dewater the East B
East Boulder Adit Flow rate	737 gpm (24 hr)	1,474 gpm (12 hr)	adit flow rate
total combined hydraulic load (adit plus East Boulder tailings waters)	1,000 gpm (24 hr)	2,000 gpm (12 hr)	total combined hydraulic lo
Summer LAD Area 6 maximum hydraulic load	56,406 ft ³ /d	586 gpm (12 hr)	evaporator maximum flow
Summer LAD Area 4 maximum hydraulic load	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow
Summer LAD Area 3-Upper maximum hydraulic load	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow
Summer LAD Area 2 maximum hydraulic load	29,262 ft ³ /d	304 gpm (12 hr)	center pivot maximum flow
Summer total LAD hydraulic load	139,572 ft ³ /d	1,450 gpm (12 hr)	hydraulic capacity of all LA
Summer area available for LAD	46.6 ac	32.7 ac	Winter area available for L
Summer total inorganic nitrogen load to soil for microbial degradation and plant uptake Days 1-120	6.4 lbs/day	1.6 lbs/day	Summer LAD total total in
Winter hydraulic capacity of East Boulder Mine LAD Area 6	39,465 ft ³ /d	410 gpm (12 hr)	snowmaker maximum flow
Winter LAD Area 4 snowmaking maximum hydraulic load	7,701 ft ³ /d	80 gpm (12 hr)	snowmaker maximum flow
Winter LAD Area 3 Upper snowmaking maximum hydraulic load	7,701 ft ³ /d	80 gpm (12 hr)	snowmaker maximum flow
Winter total LAD hydraulic load	54,866 ft ³ /d	570 gpm (12 hr)	maximum hydraulic snowr
Winter total inorganic nitrogen load to ground water after evaporation and snowmaking Days 1-120	1.6 lbs/day	1,430 gpm (12 hr)	excess water percolated
Summer volume of excess water that must be percolated Days 1-120	275 gpm (24 hr)	715 gpm (24 hr)	Winter volume of excess
volume of water that must be percolated Days 121-370	1000 gpm (24 hr)	737 gpm (24 hr)	volume of water that must
Summer percolation total inorganic nitrogen load to ground water days 1- 120	3.0 lbs/day	7.9 lbs/day	Winter percolation total in
Summer total (LAD plus percolation) total inorganic nitrogen load to ground water days 1-120	4.7 lbs/day	9.5 lbs/day	Winter total (Snowmaking Days 1-120
days 121-370 total inorganic nitrogen load to ground water	11.1 lbs/day	3.5 lbs/day	days 371-548 total inorga

(d)

sis, p. 25-26 sis, p. 25-26

ength) allowed by 17.30.517(d)

517(d)

1; EBMWs -6 and -7 are compliance wells in the alluvial aquifer at bundment and is considered representative of the existing loads of bund water during operations.

ers at the East Boulder Mine LAD Areas during the 120 day nine percolation pond for the remainder of closure

s impoundment

Boulder tailings impoundment

oad (adit plus East Boulder tailings waters)

v rate, 10.2 ac (CES 2008) v rate, 11.2 ac (CES 2008) v rate, 11.3 ac (CES 2008) w rate, 13.9 ac (CES 2008) AD areas (end of pipe) LAD

norganic nitrogen load to ground water

w rate, 10.2 ac (CES 2008)

w rate, 11.2 ac (CES 2008)

w rate 11.3 ac (CES 2008)

making load at all LAD areas

water that must be percolated **Days 1-120**

be percolated Days 371-548

organic nitrogen load **to ground water Days 1-120** g plus percolation) total inorganic nitrogen load **to ground water**

anic nitrogen load to ground water

Total total inorganic nitrogen load to ground water during closure that			Total total inorganic nitroge
commences in summer	3,119 lbs/18 mos	3,702 lbs/18 mos	winter

For a closure that commences in summer, up to 737 gpm (24 hr) treated adit water and 263 gpm (24 hr) treated tailings waters can be LAD at a rate of 1,450 gpm (12 hr) with percolation of up to 275 gpm (24 hr), the hydraulic capacities of the LAD areas and percolation pond are not exceeded. For a closure that commences in winter, up to up to 737 gpm (24 hr) treated adit water and 263 gpm (24 hr) treated tailings waters can be disposed by snowmaking at a rate of 570 gpm (24 hr) with percolation of up to 715 gpm (24 hr), the hydraulic capacities of the LAD areas and percolation pond are not exceeded.

The MPDES permit 30 lbs/day total inorganic nitrogen limit is met for closure that commences in summer or winter.

Ground Water Inputs East Boulder Mine LAD areas e		LAD of maximum volume of tre excess water at the mine perce	eated adit plus tailings wate plation pond
depth of aquifer, D ₂	15 ft	0.9 mg/L	weighted average post BT
hydraulic conductivity, k	75 ft/d		MPDES Statement of Bas
gradient, i	0.026 ft/ft		MPDES Statement of Bas
width of source	700 ft		MPDES Statement of Bas
length from percolation pond to river, L_2	2,900 ft		MPDES Statement of Bas
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
width of zone, W ₂	954 ft		width of source + (tan 5 *
area of mixing zone, A ₂	14,303 ft ²		D * W, allowed by 17.30.
Volume of ground water available for mixing Q 1=kiA	77,005 ft ³ /d		calculation per 17.30.517
Volume of ground water available for mixing \mathbf{Q}_2 =kiA ₂	27,914 ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517
2011 operational concentration of total inorganic nitrogen in ground wate beneath tailings impoundment that flows to LAD area (EBMWs -6 and	er I -		concentration of total inor nitrogen treatment credit a
7), C _{AM}	15.0 mg/L	0.3 mg/L	
upgradient concentration of total inorganic nitrogen in ground water (WW- C _{AWW}	1), 0.11 mg/L		SMC Monitoring Data 201
Volume of water: summer LAD (evaporation credit applied), \mathbf{V}_{SL}	97,701 ft ³ /d	508 gpm (24 hr)	summer volume from LAE
Volume of water percolated in summer (no evaporation or treatment credit ${f V}_{{f SP}}$:), 52,941 ft ³ /d	275 gpm (24 hr)	summer volume from per
Volume of water: winter snowmaking (evaporation credit applied), $\mathbf{V}_{\mathbf{WL}}$	38,406 ft ³ /d	200 gpm (24 hr)	winter volume from LAD a
Volume of water percolated in winter (no evaporation or treatment credit), $\mathbf{V}_{\mathbf{WP}}$	137,647 ft ³ /d	715 gpm (24 hr)	winter volume from perco
Volume of water that is percolated after the LAD season days 121-335	192,513 ft ³ /d	1,000 gpm (24 hr)	adit plus tailings waters ur
Volume of adit water percolated for remainder of closure period days 336-	548 141,882 ft ³ /d	737 gpm (24 hr)	adit water; to end of closu
Summer total inorganic nitrogen concentration in ground water, Days 1-120 Z ₁	2.0 mg/L		projected concentration of
Summer total inorganic nitrogen concentration in ground water, Days 121-355, Z ₂	0.8 mg/L		projected concentration of
Summer total inorganic nitrogen concentration in ground water, Days 336-548 Z ₃	0.4 mg/L		projected concentration of
Winter total inorganic nitrogen concentration in ground water, Days 1-120 Z ₁	2.0 mg/L		projected concentration of

n load to ground water during closure that commences in

ers at the East Boulder Mine LAD Areas with percolation of the

S/anox concentration of adit water and tailings water

- sis, p. 25-26 sis, p. 25-26 sis, p. 25-26 sis, p. 25-26
- length) allowed by 17.30.517(d) .517(d) 7(d); 7(d)
- ganic nitrogen in weighted mixed land applied waters; 80% applied,C₂

1

- D areas 2, 3, 4, 6 (evaporation credit applied)
- rcolation; excess water needing disposal days 1-120 areas 3, 4, 6 (evaporation credit applied)
- lation; excess water needing disposal days 1-120 ntil impoundment is dewatered Days 121-335
- ure period days 336-548
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11

	Appe DEC	endix E Q 2012	
Winter total inorganic nitrogen concentration in ground Days 121-335, Z ₃	d water, 0.8 mg/L		projected concentration of t
Winter total inorganic nitrogen concentration in ground Days 336-548 Z ₃	d water, 0.4 mg/L		projected concentration of t
otal inorganic nitrogen concentrations in ground water in	both of these summer and winter closure scer	narios meet the DEQ-7 nitroger	n ground water standard of 10 mg
ast Boulder River Concentration below LAD area at Closu	re	LAD of maximum volume excess water at the mine p water was used for this ca	of treated adit plus tailings waters percolation pond; the highest sea llculation
receiving streamflow, Q _s	432,000 ft ³ /d	5 cfs	7Q10 at Boulder River USC
receiving stream ambient concentration, ${f C}_{{f s}}$	0.15 mg/L	255,561 ft ³ /d	discharge volume of ground
discharge volume of ground water corresponding to Si Qd2	ummer days 121-370, 297,433 ft ³ /d	3.5 cfs	credit for evaporative losses
discharge volume of ground water corresponding to W Qd2	′inter days 121-370, 297,433 ft ³ /d	3.5 cfs	
lowest discharge total inorganic nitrogen concentration	n of ground water 2.0 mg/L	4.6 cfs	low value of streamflow from
highest summer discharge total inorganic hitrogen corwater , \mathbf{C}_{ds}	0.8 mg/L		based on projected winter o
highest winter discharge total inorganic nitrogen conce water, \mathbf{C}_{dW}	entration of ground 0.8 mg/L	397,440 ft ³ /d	low streamflow value in cub
projected East Boulder River total inorganic nitrog Summer days 1-120 (5.0 cfs)	en concentration in 0.8 mg/L		
projected East Boulder River total inorganic nitrog Summer days 121-370 (5.0 cfs)	en concentration in 0.4 mg/L		
projected East Boulder River total inorganic nitrog Winter days 121-370 (5.0 cfs)	en concentration in 0.4 mg/L		

The total inorganic nitrogen concentration produced during these summer and winter closure options meet the MPDES permit limit of 1 mg/L for the East Boulder River

Agency-Mitigated Alternative 3B, Option 1, 150 gpm: This option evaluates the feasibility of the East Boulder Mine WMP Proposed Action Alternative 2B 12-month closure period. This option would percolate the entire treated 150 gpm of adit water with the maximum volume of East Boulder tailings waters that could be treated through the BTS/Anox and would meet the 30 lbs/day MPDES permit nitrogen limit. The 150 gpm adit and 350 gpm tailings waters would be treated through the BTS/Anox and would meet the 30 lbs/day MPDES permit nitrogen limit. The 150 gpm adit and 350 gpm tailings waters would be treated in the BTS/Anox system and be preferentially disposed in the mine percolation pond during the closure period. No water would be land applied at closure.

days past the LAD season that mixed treated t be percolated	ailings and adit waters would	74 days	150 gpm (24 hr)	adit flow rate at closure
capacity of East Boulder Mine percolation pone p. 4	J MPDES Statement of Basis 2,2	10 gpm (12 hr)	350 gpm (24 hr)	tailings flow rate at closure
capacity of East Boulder Mine BTS in spring 2)12 5 (0 gpm (24 hr)	0.4 mg/L	2011)
time remaining in the 18-month closure period impoundment	after dewatering the tailings 3!	54 days	2.4 mg/L	Current BTS/Anox end of p
East Boulder Percolation total inorganic nitrogen Lo	ading, closure		1.8 mg/L	weighted average post BT
East Boulder Tailings Impoundment discharge	volume	98 MG	194 days	time to dewater the tailings
rate to dewater East Boulder tailings impoundr	nent 3	50 gpm (24 hr)	67,380 ft ³ /d	volume of tailings water pe
East Boulder Adit Flow rate	1/	50 gpm (24 hr)	28,877 ft ³ /d	volume of adit water per da

total inorganic nitrogen in ground water near SP-11

total inorganic nitrogen in ground water near SP-11 g/L. rs at the East Boulder Mine LAD Areas with percolation of the asonal total inorganic nitrogen concentration in ground

GS gaging station; MPDES Statement of Basis p. 4

d water corresponding to Summer days 1-120, Qd2

es taken in volume calculations

m SMC database

concentration of ground water near SP-11 days 121-370

bic feet per day SMC database 2011

e based on current BTS capacity dit waters based on current efficiency of the BTS (SMC Database

pipe treatment efficiency of 95% for tailings water

S/Anox concentration of adit water and tailings water flows

s impoundment

er day

lay

	Appendix I DEQ 2012		
total combined flow (adit plus East Boulder tailings waters)	500 gpm (24 hr)	96,257 ft ³ /d	total combined flow (adit plus I
Total inorganic nitrogen load of all treated adit and tailings waters disposed at the percolation pond Days 1-185	10.8 lbs/day	2,346 lbs/18 months	Closure total inorganic nitro at the percolation pond, days
Total inorganic nitrogen load of all treated adit and tailings waters disposed at the percolation pond Days 185-548	0.7 lbs/day		
Disposal of 150 gpm adit and 350 gpm tailings waters using only percolation meets t	he MPDES permit 30 pound/	day total inorganic nitrogen	limit.
East Boulder Hydraulic Loading Calculations, Percolation Pond	Per	colation of 150 gpm treated	adit water with 350 gpm treated
The 500 gpm (24 hr) of treated adit plus tailings waters needing disposal is within the	e hydraulic capacity (1,105 g	pm - 24 hr) of the percolation	n pond.
Agency-Mitigated Alternative 3B, Option 2, 150 gpm: The 150 gpm (24 hr) of adit wate during the closure period. No other LAD areas would be built. No percolation would	er would be treated with 350 I be used.	gpm (24 hr) of East Boulder	tailings waters and be preferer
East Boulder LAD Area 6 Hydraulic Loading, closure		D of 150 gpm treated adit wa uld be used	iter with 350 gpm treated tailing
East Boulder Tailings Impoundment discharge volume	98 MG	194 days	time to dewater the tailings imp
rate to dewater East Boulder tailings impoundment	350 gpm (24 hr)	700 gpm (12 hr)	rate to dewater the impoundme
East Boulder adit flow rate	150 gpm (24 hr)	300 gpm (12 hr)	East Boulder adit flow rate
total combined hydraulic load (adit plus East Boulder tailings waters)	500 gpm (24 hr)	1,000 gpm (12 hr)	total combined flow (adit plus
Summer hydraulic capacity of East Boulder Mine LAD Area 6	293 gpm (24 hr)	205 gpm (24 hr)	Winter hydraulic capacity of Ea
Summer hydraulic load that must be percolated Days 1-120	207 gpm (24 hr)	295 gpm (24 hr)	Winter hydraulic load of water
The hydraulic load of 150 gpm (24 hr) adit water plus 350 gpm (24 hr) tailings waters 290 gpm (24 hr) during the LAD season and for the entire 500 gpm during seasons w	cannot be managed solely a hen LAD cannot be used.	t LAD Area 6 during closure	that commences in summer or
Agency-Mitigated Alternative 3B, Option 3, 150 gpm: The 150 gpm (24 hr) of adit wa during the closure period, with excess waters percolated at the mine pond. No other	ater would be treated with 3 r LAD areas would be built.	50 gpm (24 hr) of East Boul	der tailings waters and be pre
East Boulder LAD Area 6 Hydraulic Loading, closure	LAI vol	D of 150 gpm treated adit wa ume of water would be perc	iter with 350 gpm treated tailing olated
As shown in Option 2, 150 gpm (24 hr) Hydraulic Loading, the hydraulic load of 150 g when percolation is used to dispose of up to 208 gpm (24 hr) during the 120-day LAD	gpm (24 hr) adit water plus 34) season and for the entire 50	50 gpm (24 hr) tailings water 00 gpm during seasons whe	rs can be managed at LAD Area n LAD cannot be used.
Fast Boulder LAD Area C total increasis situation Loading alcours	LAI	D of 150 gpm treated adit wa	iter with 350 gpm treated tailing
Summer total inorganic nitrogen load to ground water disposed at LAD Area 6, days 1-120	1.3 lbs/day	0.9 lbs/day	Winter total inorganic nitrog
Summer total inorganic nitrogen load percolated days 1-120	4.5 lbs/day	6.3 lbs/day	Winter total inorganic nitrogen
Summer Total total inorganic nitrogen load, days 1-120	5.7 lbs/day	7.2 lbs/day	Winter Total total inorganic ni

total inorganic nitrogen load percolated, days 121-185 10.8 lbs/day 0.7 lbs/day 1,741 lbs/18 mos Summer closure total inorganic nitrogen load to ground water, 1,923 lbs/18 mos days 1-548

Disposal of 150 gpm adit and 350 gpm tailings waters using land application at LAD Area 6 during both summer and winter with percolation of the excess waters meets the MPDES permit 30 lbs/day total inorganic nitrogen limit.

Ground Water Mixing Inputs Below East Boulder Mine LAD Area 6, at Closure

Please note: all input values used for the following calculations are the same as above for **k**, **i**, lengths, widths, areas, and angle of dispersion. Aquifer depth is 15 feet.

East Boulder tailings waters) gen load of all treated adit and tailings waters disposed s 1-548

d tailings waters at the East Boulder percolation pond.

ntially disposed at the East Boulder Mine LAD Area 6

as waters at the East Boulder LAD Area 6; no percolation

poundment

ent

East Boulder tailings waters)

ast Boulder Mine LAD Area 6 10.2 ac (CES 2008)

that must be percolated Days 1-120

winter. Percolation must be used to dispose of up to

ferentially disposed at the East Boulder Mine LAD Area 6

is waters at the East Boulder LAD Area 6; the excess

6 during closure that commences in summer or winter

is waters at the East Boulder LAD Area 6; the excess

en load to ground water disposed at LAD Area 6, days 1-120

load percolated days 1-120

trogen load, days 1-120

total inorganic nitrogen load percolated, days 185-548

Winter closure total inorganic nitrogen load to ground water, days 1-548

	Append DEQ 2	dix E 012	
Volume of ground water available for mixing \mathbf{Q}_1 =kiA	77,005 ft ³ /d		calculation per 17.30.517(
Volume of ground water available for mixing \mathbf{Q}_2 =kiA ₂	27,914 ft ³ /d		calculation per 17.30.517(
concentration of total inorganic nitrogen in treated adit plus tailings waters, ${f C_1}$	1.8 mg/L	0.5 mg/L	concentration of total inorg credit applied, C 2
concentration of total inorganic nitrogen in ambient ground water, C _A 2011 operational concentration of total inorganic nitrogen in ground water beneath tailings impoundment that flows to LAD area (EBMW-6), C _{am}	0.11 mg/L		Stillwater 2011 data
	15.0 mg/L	0.4 mg/L	treated concentration of ac
Volume of water: summer LAD days 1-120, V_{s1}	39,484 ft ³ /d	410 gpm (12 hr)	summer volume from LAD
Volume of water percolated in summer days 1-120, V_{s2}	39,850 ft ³ /d	207 gpm (24 hr)	Summer volume of excess
Volume of water: winter snowmaking days 1-120, V_{w1}	27,626 ft ³ /d	287 gpm (12 hr)	winter volume from LAD ar
Volume of water percolated in winter days 1-120, $\mathbf{V}_{\mathbf{W2}}$	28,396 ft ³ /d	295 gpm (12 hr)	winter volume of excess w
volume of water that must be percolated Days 121-185	96,257 ft ³ /d	500 gpm (24 hr)	adit plus tailings waters un
volume of water that must be percolated Days 186-548	28,877 ft ³ /d	150 gpm (24 hr)	adit water to end of closure
Summer total inorganic nitrogen concentration in ground water, Days 1- 120 Z ₁	2.8 mg/L		projected concentration of
Summer total inorganic nitrogen concentration in ground water, Days 121- 185, Z ₂	1.3 mg/L		projected concentration of
Summer total inorganic nitrogen concentration in in ground water, Days 186-548 Z ₃	0.7 mg/L		projected concentration of
Winter total inorganic nitrogen concentration in ground water, Days 1-120 Z ₁	3.1 mg/L		projected concentration of
Winter total inorganic nitrogen concentration in ground water, Days 121-185, Z ₃	1.3 mg/L		projected concentration of
Winter total inorganic nitrogen concentration in in ground water, Days 186- 548, Z3	0.4 mg/L		projected concentration of

Concentrations of total inorganic nitrogen in ground water are less than the DEQ-7 water quality standard of 10 mg/L.

East Boulder River Concentration below LAD area at Closure	Only the lowe	est and highest total inorga	nic nitrogen concentrations in g
receiving streamflow, Q _s	432,000 ft ³ /d	5 cfs	7Q10 at Boulder River US
receiving stream ambient concentration, C _s discharge volume of ground water corresponding to Summer days 1-120 .	0.15 mg/L	397,440 ft ³ /d	4.6 cfs in cubic feet per Sl volume corresponds to lov
Q_{dW}	184,255 ft ³ /d	2.2 cfs	concentration, summer clo
discharge volume of ground water corresponding to Summer days 121-185, Q _{ds}	201,176 ft ³ /d	2.4 cfs	volume corresponds to hig concentration, summer cle volume corresponds to lov
discharge volume of ground water corresponding to Winter days 1-120, Q _{dW}	160,941 ft ³ /d	1.9 cfs	concentration, winter clos
discharge volume of ground water corresponding to Winter days 121-185, Q _{dw}	201,176 ft ³ /d	2.4 cfs	volume corresponds to hig concentration, winter clos
projected highest summer discharge total inorganic nitrogen concentration of ground water	2.8 mg/L	projected c	oncentration of total inorganic nitr

'(d) '(d)

ganic nitrogen in land applied waters; 80% nitrogen treatment

dit waters calculated based on historical maximum nitrogen load

- areas 6; 30% evaporation credit taken
- s water percolated
- rea 6; 30% evaporation credit taken
- vater percolated
- ntil impoundment is dewatered Days 121-185
- e period days 186-548
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11
- f total inorganic nitrogen in ground water near SP-11

ground water were used for the following calculations.

SGS gaging station; MPDES Statement of Basis p. 4

MC database 2011

- west projected ground water total inorganic nitrogen losure
- **ghest** projected ground water total inorganic nitrogen losure
- west projected ground water total inorganic nitrogen sure
- **ghest** projected ground water total inorganic nitrogen sure

rogen in ground water near SP-11

	Appendix E DEQ 2012	
projected lowest summer discharge total inorganic nitrogen concentration of ground water , $\mathbf{C}_{\mathbf{dS}}$	0.7 mg/L	projected concentration of total inorganic nitr
projected highest winter discharge total inorganic nitrogen concentration of ground water	3.1 mg/L	projected concentration of total inorganic nitr
projected lowest winter discharge total inorganic nitrogen concentration of ground water, C_{dw}	1.3 mg/L	projected concentration of total inorganic nitro
projected East Boulder River total inorganic nitrogen concentration in summer days 1-120 (5.0 cfs 7Q ₁₀)	0.9 mg/L	
projected East Boulder River total inorganic nitrogen concentration in winter days 121-185 (5.0 cfs 7Q ₁₀) projected East Boulder River total inorganic nitrogen concentration in	0.5 mg/L	
winter days 1-120 (5.0 cfs 7Q ₁₀) projected East Boulder River total inorganic nitrogen concentration in	0.9 mg/L	
summer days 186-548 (5.0 cfs 7Q ₁₀)	0.3 mg/L	

The total inorganic nitrogen concentration produced during these summer and winter closure options meet the MPDES permit limit of 1 mg/L for the East Boulder River for streamflows equal to or greater than the 7Q_{10 of} 5 cfs.

- rogen in ground water near SP-11
- rogen in ground water near SP-11
- rogen in ground water near SP-11

Spreadsheet 3B Salts: Revised Agency-Mitigated Alternative 3B East Boulder Closure Salinity Analyses

The agencies' preferred manner of disposal of treated adit and tailings waters is at the East Boulder Mine LAD areas, then at the East Boulder Mine percolation pond. For the East Boulder Mine site, the calculation assumptions have been made according to the regulatory requirements of the existing MPDES permit, Montana Water Quality Act and Rules, and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the East Boulder Mine site LAD area, any water that percolates below the root zone is assumed to immediately enter the aguifer. The aguifer beneath the East Boulder mine site has Class I Beneficial Use (less than 1000 µmhos/cm EC). The MPDES permit does not set a limit for TDS or EC. The salts load is calculated from TDS. The calculations allow LAD evaporation credit for water volume only and do not allow treatment credit for salts. The calculations do not allow evaporation credit for percolation. No salts treatment occurs in BTS/Anox or LAD. Tailings impoundment waters would be routed the same as adit water. For hydraulic volume calculations, the PoleCat evaporators (summer) accomplish 30% evaporation, center pivots 30%; PoleCat (winter) 30% evaporation. The agencies have used the conversion factor of 1 mg/L TDS equating to 1.56 µmhos/cm EC. The concentrations of TDS or measured EC at spring SP-11 (downgradient of East Boulder Mine LAD area) are assumed to be representative of actual aguifer affected by applied mine waters. The agencies have become aware that the 250 mg/L TDS concentration cited in the 2010 DEIS as protective of trout eggs was based upon Arctic Grayling and incorrectly applied to the East Boulder River. EC values are calculated from the TDS concentration to evaluate ground water guality standards. The spreadsheet has been edited to account for updated volumes, concentrations, and timeframes. All edited cells are highlighted in mauve; changed text is highlighted in blue; all anchor cells that carry through the spreadsheet are highlighted in green.

Agency-Mitigated Alternative 3B, Option 1, 737 gpm: This option would percolate the entire treated 737 gpm (24 hr) adit flow with the maximum volume of treated tailings waters that could be treated in the BTS/Anox and would meet the 30 lbs/day MPDES permit nitrogen limit. The 737 gpm (24 hr) treated adit water and 263 gpm (24 hr) of East Boulder tailings waters would be mixed and treated in the BTS/Anox system. All 1,000 gpm (24 hr) would be disposed in the East Boulder Mine percolation pond as in Proposed Action Alternative 2B. The time frame for closure would be two LAD seasons (18 months). The time frame for closure would be affected by the volume of water in the tailings impoundment.

for all of the calculations in this spreadsheet:	944 µmhos/cm	605	mg/L	adit TDS concentration
Percolation pond can accommodate at least 1,105 gpm rate	1,164 µmhos/cm	746	mg/L	tailings waters TDS con
BTS/Anox system assumed capacity to treat total inorganic nitrogen	1,000 gpm (24 hr)	737	gpm (24 hr)	adit flow rate at closure
18-month closure time frame	548 days	263	gpm (24 hr)	for total inorganic nitr
weighted average EC (calculated) of adit plus tailings waters	1,002 µmhos/cm	642	mg/L	weighted average TDS
East Boulder Hydraulic Loading Input Parameters, closure		120	days	length of LAD season
East Boulder Tailings Impoundment discharge volume (KP 87; SMC 93)	98 MG	259	days	time to dewater the taili
rate to dewater East Boulder tailings impoundment	263 gpm (24 hr)	526	gpm (12 hr)	rate to dewater the imp
volume of water from East Boulder Tailings impoundment per day	50,631 ft ³ /d	141,882	ft ³ /d	volume of adit water pe
East Boulder Adit Flow rate days 1-548	737 gpm (24 hr)	1,474	gpm (12 hr)	adit flow rate
total combined hydraulic load (adit plus East Boulder tailings waters) days 1-335	1,000 gpm (24 hr)	2,000	gpm (12 hr)	total combined flow (ad
Volume of adit plus tailings waters to be percolated in cubic feet per day	192,513 ft ³ /d	2,210	gpm (12 hr)	capacity of East Boulde 4

The volume of treated adit plus tailings waters needing disposal is within the hydraulic capacity of the percolation pond; however, dewatering of the tailings impoundment would take 246 days.

East Boulder MPDES permit source-specific (percolation pond) mixing zone calculations	percolation pond.	
depth of aquifer, D	80 ft	MPDES Statement of Ba
hydraulic conductivity, k	75 ft/d	MPDES Statement of Ba
gradient, i	0.026	MPDES Statement of Ba
width of source	385 ft	MPDES Statement of Ba
length from percolation pond to wells, L_1	3,600 ft	MPDES Statement of Ba
porosity, φ	0.3	MPDES Statement of Ba
ground water velocity, v	6.5 ft/d	MPDES Statement of Ba

(SMC monitoring data 2011) centration (SMC monitoring data 2011)

rate at closure fixed by BTS/Anox treatment capacity ogen

concentration of adit plus tailings waters at closure

nas impoundment

oundment

er day

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it plus East Boulder tailings waters) er Mine percolation pond MPDES Statement of Basis p.

63 gpm treated tailings waters at the East Boulder

asis, p. 25-26 asis, p. 25-26

asis, p. 25-26

		DEQ 2012		
	volume of ground water flux available for mixing from MODFLOW	400 gpm		MPDES Statement of Ba
	upgradient concentration of TDS in ground water (avg at WW-1), ${f C}_{AWW}$	106 mg/L	170 μmhos/cm	MPDES Statement of Ba
	angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
	width of mixing zone, \mathbf{W}_{1}	700 ft		width of source + (tan 5
	area of mixing zone, A ₁	55,977 ft ²		
	Volume of ground water available for mixing \mathbf{Q}_1 =kiA	77,005 ft ³ /d	400 gpm	MPDES Statement of Ba
	2011 operational concentration of TDS in ground water beneath tailings impoundment that flows to LAD area (EBMW-6), C _{AM}			SMC Monitoring Data 20 points at the end of the representative of the e
		515 mg/L	803 µmhos/cm	water during operation
	Volume of ground water available for mixing beneath LAD area \mathbf{Q}_2 =kiA	27,914 ft ³ /d	145 gpm (24 hr)	_calculation per 17.30.51
	Projected salts concentration in ground water near SP-11	491 mg/L	767 µmhos/cm	projected EC of ground v Boulder River
	receiving streamflow, Q _s	432,000 ft ³ /d	5 cfs	7Q10 at Boulder River U
	receiving stream ambient concentration, C _{EBR}	49 mg/L	76 μmhos/cm	calculated EC
	discharge volume of ground water and percolated water, \mathbf{Q}_{dS}	297,433 ft ³ /d	397,440 ft ³ /d	receiving streamflow at 4
	discharge concentration of ground water to East Boulder River, C_{dS}	491 mg/L	767 µmhos/cm	projected EC of ground v Boulder River
	Cfs)	229 mg/L	358 µmhos/cm	projected EC in the East
	Projected salts concentration in the East Boulder River at EBR-004/4A (at 4.6 cfs)	238 mg/L	372 μmhos/cm Percolation of 737 gpm t	projected EC in the East reated adit water with 26
East Bo	oulder Percolation Salts Loading, closure		percolation pond days 1	246; percolation of 737
	Deily celte lead to ground water from nonceletion days 4.040	7 705 lbs/dev	0.544.070 lbs/40 mass	Total calta load to area

Daily salts load to ground water from percolation days 1-246 7,705 lbs/day 3,541,373 lbs/18 mos Total salts load to ground water from closure (548 days) The projected salts concentrations in ground water at SP-11 from the percolation of 737 gpm (24 hr) treated adit water plus 263 gpm (24 hr) treated tailings water is less than the Class I beneficial use criterion of 1,000 µmhos/cm EC. The closure time frame would be 18-months to accomodate for dewatering of the tailings impoundment and ensure two LAD seasons, if needed.

Appendix E

Agency-Mitigated Alternative 3B, Option 2, 737 gpm: The 737 gpm (24 hr) of treated adit water and 263 gpm (24 hr) of treated East Boulder tailings waters would be preferentially disposed at the East Boulder Mine LAD areas during an 18-month closure period. All approved LAD areas would be constructed. No water would be discharged to the mine percolation pond.

East Boulder LAD Areas 2, 3-Upper, 4, and 6 Hydraulic Loading, closure			Areas 2, 3-U	pper, 4, and 6	6; no percolation would b
East Boulder Tailings Impoundment discharge volume	98	MG	259	days	time to dewater the tailing
rate to dewater East Boulder tailings impoundment	263	gpm (24 hr)	526	gpm (12 hr)	rate to dewater the impou
East Boulder Adit Flow rate	737	gpm (24 hr)	1,474	gpm (12 hr)	adit flow rate
total combined hydraulic load (adit plus East Boulder tailings waters)	1,000	gpm (24 hr)	2,000	gpm (12 hr)	total combined flow (adit
Summer hydraulic capacity of East Boulder Mine LAD Area 6	293	gpm (24 hr)	1,450	gpm (12 hr)	hydraulic capacity of all E
Summer LAD Area 6 maximum hydraulic load	56,406	ft ³ /d	586	gpm (12 hr)	evaporator maximum flow
Summer LAD Area 4 maximum hydraulic load	26,952	ft ³ /d	280	gpm (12 hr)	evaporator maximum flow

2011R1122SMCWQQCalc3BSalts.xlsx

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asis, p. 25-26
asis, p. 24
)
* length) allowed by 17.30.517(d)
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asis, p.25-26
011; EBMWs -6 and -7 are two of the compliance
tailings impoundment and considered
existing loads of salt and nitrogen in the ground
ns.
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17(d)

water at SP-11 just prior to discharge to the East

ISGS gaging station; MPDES Statement of Basis p. 4

4.6 cfs (SMC 2011)

water near SP-11 just prior to discharge to the East

t Boulder River at EBR-004 or EBR-004A (5 cfs)

t Boulder River at EBR-004 or EBR-004A (4.6 cfs) **3 gpm treated tailings waters at the East Boulder gpm adit water days 247-548.**

LAD of 737 gpm treated adit water with 263 gpm treated tailings waters at the East Boulder LAD Areas 2, 3-Upper, 4, and 6; no percolation would be used

igs impoundment

undment

t plus East Boulder tailings waters) East Boulder Mine LAD Areas w rate, 10.2 ac (CES 2008) w rate, 11.2 ac (CES 2008)

	Appendix E DEQ 2012		
Summer LAD Area 3 Upper maximum hydraulic load	26,952 ft ³ /d	280 gpm (12 hr)	evaporator maximum flow
Summer LAD Area 2 maximum hydraulic load	29,262 ft ³ /d	304 gpm (12 hr)	center pivot maximum flow
Summer total hydraulic load that must be percolated	52,941 ft ³ /d	<mark>550</mark> gpm (12 hr)	Summer excess volume of
Summer area available for LAD	46.6 ac	32.7 ac	Winter area available for L
Winter hydraulic capacity of East Boulder Mine LAD Area 6	39,465 ft ³ /d	410 gpm (12 hr)	snowmaker maximum flow
Winter LAD Area 4 snowmaking max hydraulic load	7,701 ft ³ /d	<mark>80</mark> gpm (12 hr)	snowmaker maximum flow
Winter LAD Area 3 Upper snowmaking max hydraulic load	7,701 ft ³ /d	<mark>80</mark> gpm (12 hr)	snowmaker maximum flow
Winter total hydraulic load that must be percolated	137,647 ft ³ /d	1,430 gpm (12 hr)	Winter excess volume of

The hydraulic load of 737 gpm adit water plus 263 gpm East Boulder tailings waters exceeds the capacity of the approved LAD areas in summer and winter and cannot be managed solely by land application at East Boulder Mine; some excess waters must be percolated.

Agency-Mitigated Alternative 3B, Option 3, 373 gpm: The 737 gpm (24 hr) of adit water and 263 gpm of tailings waters would be treated and preferentially disposed at the mine LAD areas during an 18-month closure period. All approved LAD areas would be constructed. Excess treated waters would be discharged to the East Boulder Mine percolation pond.

East Boulder Salt Loading Input Parameters, closure	day LAD seas	day LAD season with percolation of the excess water at the m			
Summer LAD and percolation daily salts load during closure Days 1-120	7,705 lbs/day	508 gpm (24 hr)	total summer LAD rate		
Summer volume of excess water that must be percolated Days 1-120	275 gpm (24 hr)	84 lbs/ac/day	Summer LAD salts app		
Winter snowmaking & percolation daily salts load during closure Days 1-120	7,705 lbs/day	200 gpm (24 hr)	total winter snowmaking		
Winter volume of excess water that must be percolated Days 1-120	715 gpm (24 hr)	47 lbs/ac/day	Winter Snowmaking sa		
Daily salts load during closure days 121-246	7,705 lbs/day	289 days	time between the LAD s		
volume of water that must be percolated Days 121-246	1,000 gpm (24 hr)	52,941 ft ³ /d	summer volume of perc		
Daily salts load during closure days 247-548	5,351 lbs/day	137,647 ft ³ /d	winter volume of percola		
volume of water that must be percolated Days 247-548	737 gpm (24 hr)	192,513 ft ³ /d	volume of percolated wa		
Total combined salts loading (LAD plus percolation) during summer closure	6,402,734 lbs/18 mos	141,882 ft ³ /d	volume of percolated wa		
Total combined salts loading (Snowmaking plus percolation) during winter closure	6,402,734 lbs/18 mos	139 days	time after the LAD seas		
	LAD of maxin	num volume of treated a	dit plus tailings waters a		

Ground Water Inputs Below East Boulder Mine LAD area, at Closure

LAD of maximum volume of treated adit plus tailings waters at the East Boulder Min day LAD season with percolation of the excess water at the mine percolation pond

all input values used are the same as above for k, i, lengths, widths, areas, and angle of dispe	ersion. Aquifer dep	oth is 15 feet.			
70% Volume of ground water available for mixing \mathbf{Q}_1 =kiA	77,005 1	ft ³ /d			MPDES Statement of Bas
Volume of ground water available for mixing beneath LAD area \mathbf{Q}_2 =kiA	27,914	ft ³ /d			calculation per 17.30.517
concentration of salt in mixed adit plus tailings waters in percolated waters, C _P 2011 operational concentration of TDS in ground water beneath tailings impoundment that flows to LAD area (EBMW-6), C _{am}	642 i 515 i	mg/L mg/L	605 803	mg/L µmhos/cm	concentration of salt in ad SMC Monitoring Data 201 points at the end of the representative of the ex water during operations
effective concentration of salt applied during LAD (hydraulic evaporation applied; no salts treatment credit), C_{LAD}	917 (mg/L	1,431	µmhos/cm	calculated EC
upgradient concentration of TDS in ground water (avg at WW-1), ${f C}_{AWW}$	106 (mg/L	165	µmhos/cm	calculated EC

2011R1122SMCWQQCalc3BSalts.xlsx

ow rate, 11.3 ac (CES 2008) ow rate, 13.9 ac (CES 2008) e of water that must be **percolated** r LAD ow rate, 10.2 ac (CES 2008) ow rate, 11.2 ac (CES 2008) ow rate 11.3 ac (CES 2008) of water that must be **percolated inot be managed solely by land application at East**

LAD of maximum volume of treated adit plus tailings waters at the East Boulder Mine LAD Areas during the 120day LAD season with percolation of the excess water at the mine percolation pond

plication rate per acre per day

- g rate
- alts application rate per acre per day
- season and end of closure period
- colated water in cubic feet per day, days 1-120
- ated water in cubic feet per day, days 1-120
- ater in cubic feet per day, days 121-246
- ater in cubic feet per day, days 247-548
- son to dewater the tailings impoundment

at the East Boulder Mine LAD Areas during the 120mine percolation pond

asis, p.25-26 17(d)

adit water 011; EBMWs -6 and -7 are two of the compliance e tailings impoundment and considered existing loads of salt and nitrogen in the ground ns.

receiving stream ambient concentration at EBR-001, C_{EBR}	49 mg/L	76 µmhos/cm	1996-1999 median base (Hydrometrics 2001)
Volume of water: summer LAD (hydraulic evaporation applied) days 1-120, V_{SL}	97,701 ft ³ /d	508 gpm (24 hr)	Volume of water applied
Volume of water: summer percolation (no evaporation or treatment credit) days 1-120, V_{SP}	52,941 ft ³ /d		
Volume of water: winter snowmaking (hydraulic evaporation applied) days 1-120, $V_{W\!L}$	38,406 ft ³ /d	200 gpm (24 hr)	winter volume from LAD applied)
Volume of water: winter percolation (no evaporation or treatment credit) days 1-120, V_{WP}	137,647 ft ³ /d		
Volume of water that is percolated after the LAD season days 121-370	192,513 ft ³ /d		
Volume of adit water percolated for remainder of closure period days 371-548	141,882 ft ³ /d		
Summer salt concentration in ground water near SP-11, Days 1-120	572 mg/L	<mark>892</mark> μmhos/cm	days 1-120 projected co summer closure
Summer salt concentration in ground water near SP-11, Days 121-370	497 mg/L	775 μmhos/cm	days 121-370 projected summer closure
Summer salt concentration in in ground water near SP-11, Days 371-548	437 mg/L	682 μmhos/cm	days 371-548 projected summer closure
Winter salt concentration in ground water near SP-11, Days 1-120	520 mg/L	811 μmhos/cm	days 1-120 projected co closure
Winter salt concentration in ground water near SP-11, Days 121-370	492 mg/L	767 μmhos/cm	days 121-370 projected winter closure
Winter salt concentration in in ground water near SP-11, Days 371-548	437 mg/L	681 μmhos/cm	days 371-548 projected winter closure

The EC of ground water during summer and winter closure scenarios meets 1,000 μmhos/cm Class I Beneficial use from the LAD and percolation of 737 gpm (24 hr) treated adit water and 174 gpm (24 hr) treated tailings waters.

East Boulder River Concentration below LAD area	season with percolation of the excess water at the mine percolation pond fo concentration (summer closure days 1-120) was used for this calculation				
receiving streamflow, Q _s	432,000	ft ³ /d	5 cfs	7Q10 at Boulder River L	
receiving stream ambient concentration, C_{EBR}	49	mg/L	76 μmhos/cm	1996-1999 median base (Hydrometrics 2001)	
summer discharge volume of ground water at highest projected salts concentration, \mathbf{Q}_{dS}	255,561	ft ³ /d	3.0 cfs	hydraulic evaporative lo 120	
winter discharge volume of ground water at highest projected salts concentration, Q_{ds}	280,973	ft ³ /d	3.3 cfs	hydraulic evaporative lo	
highest summer projected discharge concentration of salts to East Boulder River, C_{ds}	572	: mg/L	892 μmhos/cm	highest projected EC of	
highest winter projected discharge concentration of salts to East Boulder River, C _{dw}	520	mg/L	811 μmhos/cm	highest projected EC of	
lowest projected East Boulder River salts concentration (5 cfs)	190	mg/L	197 mg/L	lowest projected East	

eline EC concentration from SMC monitoring data

d at LAD areas 2, 3, 4, 6 (evaporation applied)

D areas 3, 4, 6; maximum capacity (evaporation

oncentration of salts in ground water near SP-11,

I concentration of salts in ground water near SP-11,

I concentration of salts in ground water near SP-11,

oncentration of salts in ground water near SP-11, winter

I concentration of salts in ground water near SP-11,

I concentration of salts in ground water near SP-11,

maximum volume of treated adit plus tailings waters at the East Boulder Mine LAD Areas during the 120 day LAD with percolation of the excess water at the mine percolation pond for the remainder of closure; the highest projected

USGS gaging station; MPDES Statement of Basis p. 4 eline EC concentration from SMC monitoring data

osses taken; highest summer salt concentration days 1-

osses taken; highest winter salt concentration days 1-

f ground water during summer closure days 1-120

f ground water during winter closure days 1-121

Boulder River salts concentration (4.6 cfs)

highest summer projected East Boulder River salts concentration (5 cfs)	243 mg/L	254 mg/L	highest summer project cfs)
highest winter projected East Boulder River salts concentration (5 cfs)	235 mg/L	244 mg/L	highest winter projected

Agency-Mitigated Alternative 3B, Option 1, 150 gpm: This option evaluates the feasibility of the East Boulder Mine WMP Proposed Action Alternative 2B 12-month closure period. This option would percolate the entire treated 150 gpm of adit water with the maximum volume of East Boulder tailings waters that could be treated through the BTS/Anox and would meet the 30 lbs/day MPDES permit nitrogen limit. The 150 gpm adit and 350 gpm tailings waters would be treated in the BTS/Anox system and be preferentially disposed in the mine percolation pond during the closure period. No water would be land applied at closure.

	median adit TDS concentration SMC monitoring data	605	mg/L	944 μ mhos/cm		calculated EC
	median tailings waters TDS concentration SMC monitoring data	746	mg/L	1,164	μmhos/cm	calculated EC
	weighted average concentration of TDS (adit plus tailings waters)	704	mg/L	150	gpm (24 hr)	adit flow rate at closure
	calculated EC of weighted adit plus tailings waters	1,098	µmhos/cm	350	gpm (24 hr)	tailings flow rate at clo the BTS (SMC 2011)
East Bo	ulder Hydraulic Loading Calculations, Percolation Pond			Percolation percolation	of 150 gpm tı pond.	reated adit water with 3
	East Boulder Tailings Impoundment discharge volume	98	MG	194	days	time to dewater the tailir
	rate to dewater East Boulder tailings impoundment	350	gpm (24 h)	700	gpm (12 hr)	rate to dewater the impo
	volume of water from East Boulder Tailings impoundment per day	67,380	ft ³ /d	28,877	ft ³ /d	volume of adit water per
	total combined hydraulic load (adit plus East Boulder tailings waters)	500	gpm (24 h)	1,000	gpm (12 hr)	total combined flow (adi capacity of East Boulder
	Volume of adit plus tailings waters to be percolated in cubic feet per day	96,257	ft ³ /d	2,210	gpm (12 hr)	4

The 500 gpm (24 hr) of treated adit plus tailings waters needing disposal is within the hydraulic capacity (1,105 gpm - 24 hr) of the percolation pond.

East Boulder MPDES permit source-specific (percolation pond) mixing zone calculation	Percolation of 150 gpm to percolation pond.	reated adit water with 3	
all input values used are the same as above for k, i, lengths, widths, areas, and angle of dispe	ersion. Aquifer depth is 15 feet		
Volume of ground water available for mixing \mathbf{Q}_1 =kiA	77,005 ft ³ /d	27,914 ft ³ /d	Volume of ground wate 2011 operational cond
upgradient concentration of TDS in ground water (avg at WW-1), C_{AWW}	106 mg/L	515 mg/L	impoundment that flo
projected salts concentration in ground water near SP-11, Days 1-185	449 mg/L	700 µmhos/cm	projected EC of ground Boulder River
projected salts concentration in ground water near SP-11, Days 186-548	285 mg/L	445 μmhos/cm	projected EC of ground Boulder River
receiving streamflow, Q _s	432,000 ft ³ /d	5.0 cfs	7Q10 MPDES Stateme
receiving stream ambient concentration, \mathbf{C}_{EBR}	49 mg/L	76 μmhos/cm	1996-1999 median bas (Hydrometrics 2001)
discharge volume of ground water and percolated water days 1-185, $\mathrm{Q}_{\mathrm{DS1}}$	201,176 ft ³ /d	2.3 cfs	no credit for evaporative
discharge volume of ground water and percolated water days 186-548, Q_{DS2}	133,797 ft ³ /d	1.5 cfs	no credit for evaporative

cted East Boulder River salts concentration (4.6

ed East Boulder River salts concentration (4.6 cfs)

osure based on the spring 2012 500 gpm capacity of

50 gpm treated tailings waters at the East Boulder

ngs impoundment

oundment

r day

it plus East Boulder tailings waters)

r Mine percolation pond MPDES Statement of Basis p.

50 gpm treated tailings waters at the East Boulder

er available for mixing beneath LAD area **Q**₂=kiA centration of TDS in ground water beneath tailings bws to LAD area (EBMW-6), C_{AM}

water at SP-11 just prior to discharge to the East

water at SP-11 just prior to discharge to the East

ent of Basis p. 4 seline EC concentration from SMC monitoring data

ve losses taken in volume calculations, adit plus tailings

ve losses taken in volume calculations, adit water

	Appe DEQ	ndix E 2012		
discharge concentration of ground water to East Boulder River days 1-185, C_{DS1}	449	mg/L	700 µmhos/cm	projected EC of ground wa Boulder River
discharge concentration of ground water to East Boulder River days 186-548, C _{DS2}	285	mg/L	397,440 ft ³ /d	receiving streamflow at 4.6
Projected salts concentration in the East Boulder River at EBR-004/4A days 1- 370 (5.0 cfs)	- 176	mg/L	183 mg/L	Projected salts concentr days 1-370 (4.6 cfs)
Projected salts concentration in the East Boulder River at EBR-004/4A days 371-548 (5.0 cfs)	105	mg/L	108 mg/L	Projected salts concentr days 371-548 (4.6 cfs)
East Boulder Percolation Salts Loading, closure			Percolation of 737 gpm t percolation pond.	reated adit water with 83 g
Daily salts load to ground water from percolation, days 1-185	4,222	lbs/day		
Daily salts load to ground water from percolation, days 186-548	1,089	lbs/day	1,407,539 lbs/18 mos	Total salts load to groun
The salts concentrations in ground water from the percolation of 150 gpm (24 hr) treat. The salts concentration in surface water from the percolation of 150 gpm (24 hr) treated to account for potential delays or equipment break-downs.	ated adit water pl ed adit water plu	us 350 gpm s 350 gpm (2	(24 hr) treated tailings wa 24 hr) treated tailings wate	ater is less than the Class er is less than 250 mg/L TI
Agency-Mitigated Alternative 3B, Option 2, 150 gpm: The 150 gpm (24 hr) of adit wate LAD Area 6 during the closure period. No other LAD areas would be built. No percolat	r would be treate tion would be us	ed with <mark>350</mark> g ed.	gpm (24 hr) of East Bould	er tailings waters and be
East Boulder LAD Area 6 Hydraulic Loading, closure			LAD of 150 gpm treated a Area 6; no percolation w	ndit water with <mark>350</mark> gpm tre ould be used
East Boulder Tailings Impoundment discharge volume	98	MG	194 days	time to dewater the tailings
rate to dewater East Boulder tailings impoundment	350	gpm (24 hr)	700 gpm (12 hr)	rate to dewater the impour
East Boulder adit flow rate	150	gpm (24 hr)	300 gpm (12 hr)	East Boulder adit flow rate
total combined hydraulic load (adit plus East Boulder tailings waters)	500	gpm (24 hr)	1,000 gpm (12 hr)	total combined flow (adit p
Summer hydraulic capacity of East Boulder Mine LAD Area 6	293	gpm (24 hr)	205 gpm (24 hr)	Winter hydraulic capacity
Summer excess volume of water that must be percolated Days 1-120	207	gpm (24 hr)	295 gpm (12 hr)	Winter excess volume of v
The hydraulic load of 150 gpm (24 hr) adit water plus 174 gpm (24 hr) tailings waters ca dispose of up to 295 gpm (24 hr) during the LAD season and for the entire 500 gpm du	annot be manage ring seasons wh	ed solely at L en LAD canr	AD Area 6 during closure not be used.	that commences in summ
Agency-Mitigated Alternative 3B, Option 3, 150 gpm: The 150 gpm (24 hr) of adit wate LAD Area 6 during the closure period, with excess waters percolated at the mine pond.	r would be treate . No other LAD a	ed with <mark>350</mark> g areas would	gpm (24 hr) of East Bould be built.	er tailings waters and be
East Boulder LAD Area 6 Hydraulic Loading, closure			LAD of 150 gpm treated a Area 6; the excess volum	ndit water with 350gpm tre le of water would be perco
As shown in Option 2, 150 gpm (24 hr) Hydraulic Loading, the hydraulic load of 150 gp summer or winter when percolation is used to dispose of up to 295 gpm (24 hr) during	m (24 hr) adit wa the 120-day LAD	ter plus 350) season and	gpm (24 hr) tailings water I for the entire 500 gpm dເ	s can be managed at LAD Iring seasons when LAD c
East Boulder LAD Area 6 salts loading, closure			LAD of 150 gpm treated a Area 6; the excess volum	ndit water with 350 gpm tre ne of water would be perco

Summer salts load to soil and ground water disposed at LAD Area 6, days 1-120

2,474 lbs/day

1,731 lbs/day

120

ater near SP-11 just prior to discharge to the East

- 6 cfs (SMC 2011)
- ation in the East Boulder River at EBR-004/4A
- ation in the East Boulder River at EBR-004/4A
- ppm treated tailings waters at the East Boulder

nd water from closure (548 days)

I beneficial use criterion of 1,000 µmhos/cm EC. DS. The closure time frame would be 18-months

preferentially disposed at the East Boulder Mine

eated tailings waters at the East Boulder LAD

- s impoundment
- ndment
- olus East Boulder tailings waters)
- of East Boulder Mine LAD Area 6
- water that must be **percolated Days 1-120**
- ner or winter. Percolation must be used to
- preferentially disposed at the East Boulder Mine
- eated tailings waters at the East Boulder LAD olated
- Area 6 during closure that commences in cannot be used.
- eated tailings waters at the East Boulder LAD olated
- Winter salts load to soil and ground water disposed at LAD Area 6, days 1-

	Appendix E DEQ 2012		
Summer salts load to soil and ground water disposed at LAD Area 6, days 1-120 per acre	0.01 lbs/ft ²	0.00 lbs/ft ²	Winter salts load to soil 120 per acre
Summer salts load percolated days 1-120	1,748 lbs/day	2,491 lbs/day	Winter salts load perco
salts load percolated, days 121-185	4,222 lbs/day	10.2 ac	LAD Area 6
salts load percolated, days 186-548	1,089 lbs/day	120 days	length of LAD season
Total Summer closure salts load to ground water, days 1-548	1,206,005 lbs/18 mos	1,206,005 lbs/18 mos	Winter closure salts loa
The salts loading (0.01 lbs/ft ²) to soil would not adversely affect soil quality unless salts	s buildup occurs. LAD appli	cation rate should be adju	usted to adequately flus
Ground Water Inputs Below East Boulder Mine LAD area, at Closure		LAD of 150 gpm treated a Area 6; the excess volum	adit water with <mark>350</mark> gpm ne of water would be per
all input values used are the same as above for k, i, lengths, widths, areas, and angle	e of dispersion. Aquifer depth	is 15 feet.	
70% Volume of ground water available for mixing Q₁= kiA	77,005 ft ³ /d	500 gpm (24 hr)	total combined hydraulic
Volume of ground water available for mixing beneath LAD area ${f Q_2}$ =kiA	27,914 ft ³ /d	gpm (24 hr)	
concentration of salt in mixed adit plus tailings waters (percolated waters), C_P 2011 operational concentration of TDS in ground water beneath tailings	704 mg/L	1,098 μ mhos/cm	calculated above
impoundment that flows to LAD area (EBMW-6), C _{am}	515 mg/L	803 µmhos/cm	calculated from TDS
effective salt concentration applied as LAD (evaporation applied; no treatment credit), C_{LAD}	1,005 mg/L	1,568 µmhos/cm	calculated
upgradient concentration of TDS in ground water (avg at WW-1), \mathbf{C}_{AWW}	106 mg/L	165 µmhos/cm	MPDES Statement of B 1996-1999 median base
receiving stream ambient concentration at EBR-001, $\mathbf{C}_{\mathbf{EBR}}$	49 mg/L	76 μmhos/cm	(Hydrometrics 2001)
Volume of water: summer LAD (hydraulic evaporation applied) days 1-120, V _s Volume of water: summer percolation (no evaporation or treatment credit) days 1-	39,484 ft ³ /d	27,626 ft ³ /d	Volume of water: winter 120, V _{w1} Volume of water: winter
120, V_p	39,850 ft ³ /d	56,791 ft ³ /d	1-120, V_{W2}
Volume of water that is percolated after the LAD season days 121-370	96,257 ft ³ /d	28,877 ft ³ /d	Volume of adit water pe days 1-120 projected co
Summer salt concentration in ground water near SP-11, Days 1-120	490 mg/L	764 µmhos/cm	summer closure davs 121-370 projected
Summer salt concentration in ground water near SP-11, Days 121-185	602 mg/L	939 µmhos/cm	summer closure
Summer salt concentration in in ground water near SP-11, Days 186-548	553 mg/L	862 µmhos/cm	summer closure
Winter salt concentration in ground water near SP-11, Days 1-120	477 mg/L	744 µmhos/cm	days 1-120 projected cc closure
Winter salt concentration in ground water near SP-11, Days 121-185	600 mg/L	936 µmhos/cm	days 121-370 projected winter closure
Winter salt concentration in in ground water near SP-11, Days 186-548	317 mg/L	494 µmhos/cm	winter closure

Disposal of 150 gpm adit and 350 gpm tailings waters using land application at LAD Area 6 and percolation of excess waters meets the Class I beneficial use criterion of 1,000 µmhos/cm.

and ground water disposed at LAD Area 6, days 1-

lated days 1-120

ad to ground water, days 1-548

h soil annually. treated tailings waters at the East Boulder LAD rcolated

c load (adit plus East Boulder tailings waters)

asis, p. 24 eline EC calculated from SMC monitoring data

r snowmaking (hydraulic evaporation applied) days 1-

• percolation (no evaporation or treatment credit) days

rcolated for remainder of closure period days 371-548 ncentration of salts in ground water near SP-11,

concentration of salts in ground water near SP-11,

concentration of salts in ground water near SP-11,

ncentration of salts in ground water near SP-11, winter

concentration of salts in ground water near SP-11,

concentration of salts in ground water near SP-11,

East Boulder River Concentration below LAD area		LAD of 150 gpm treated Area 6; the excess volu highest seaasonal proje	l adit water with 350 gpm f me of water would be per ected ground water EC
receiving streamflow	432 000 ft ³ /d	5 cfs	7010 at Boulder River II
receiving stream ambient concentration \mathbf{C}	49 mg/l	76 umbos/cm	1996-1999 median base (Hydrometrics 2001)
discharge volume of ground water at lowest summer salts concentration days 186- 548. Q _{DSI}	43 mg/∟ 133,797 ft ³ /d	1.5 cfs; corresp	oonds to lowest projected ar
discharge volume of ground water at highest summer salts concentration days 1- 120 , Q _{DSH}	184,255 ft ³ /d	2.1 cfs; corresp	oonds to highest projected g
discharge volume of ground water at lowest winter salts concentration days 186- 548, Q_{DWL}	133,797 ft ³ /d	1.5 cfs; corresp	oonds to lowest projected gr
discharge volume of ground water at highest winter salts concentration days 1- 120, Q _{DWH}	189,337 ft ³ /d	2.2 cfs; corresp	oonds to highest projected g
lowest summer projected discharge concentration of salts to East Boulder River, C _{DSL}	553 mg/L	days 186-5	48 projected concentration of
highest summer projected discharge concentration of salts to East Boulder River, С _{DSH}	490 mg/L	days 1-120	projected concentration of s
lowest winter projected discharge concentration of salts to East Boulder River, C _{DWL}	317 mg/L	days 186-5	48 projected concentration of
highest winter projected discharge concentration of salts to East Boulder River, С _{DWH}	477 mg/L	days 1-120	projected concentration of
lowest summer projected concentration of salts in the East Boulder River at EBR- 004/4A (5.0 cfs)	168 mg/L	176 mg/L	lowest summer projecte EBR-004/4A (4.6 cfs)
highest summer projected concentration of salts in the East Boulder River at EBR- 004/4A (5.0 cfs)	181 mg/L	188 mg/L	highest summer projec EBR-004/4A (4.6 cfs)
lowest winter projected concentration of salts in the East Boulder River at EBR- 004/4A (5.0 cfs)	112 mg/L	116 mg/L	lowest winter projected EBR-004/4A (4.6 cfs)
highest winter projected concentration of salts in the East Boulder River at EBR- 004/4A (5.0 cfs)	179 mg/L	187 mg/L	highest winter projected EBR-004/4A (4.6 cfs)

treated tailings waters at the East Boulder LAD rcolated; calculations were only made for the

JSGS gaging station; MPDES Statement of Basis p. 4 eline EC concentration from SMC monitoring data

ground water TDS concentration, summer closure ground water TDS concentration, summer closure ground water TDS concentration, winter closure ground water TDS concentration, winter closure of salts in ground water near SP-11, summer closure salts in ground water near SP-11, summer closure of salts in ground water near SP-11, summer closure salts in ground water near SP-11, winter closure salts in ground water near SP-11, winter closure ted concentration of salts in the East Boulder River at cted concentration of salts in the East Boulder River at d concentration of salts in the East Boulder River at ed concentration of salts in the East Boulder River at

Spreadsheet 3C Nitrogen--Revised Agency-Mitigated Alternative 3C Boe Ranch LAD System Operations and Closure Nitrogen Analyses

If the Boe Ranch LAD was constructed it would be the agencies' preferred disposal option for treated adit water during operations and for treated adit plus tailings waters during the first eighteen months of closure. The East Boulder Mine LAD facilities would first be used for contingency disposal of treated adit water during operations, then the percolation pond. Monitoring well RMW-3A is located at Boe Ranch downgradient of the proposed LAD area and is considered to represent ambient total inorganic nitrogen (TIN) values. Baseline concentrations of TIN in the East Boulder River average 0.1 mg/L. At closure, all adit and East Boulder tailings waters would be treated through the BTS/Anox system then routed to the Boe Ranch LAD storage pond all year and disposed of through LAD pivots during the summer LAD season. For the Boe Ranch LAD, calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the Boe Ranch LAD area any water that percolates below the root zone is assumed to immediately enter the ground water.

The Boe Ranch LAD area would not have an MPDES permit. The BTS/Anox would be the same as Alternative 2B, with treated water routed to Boe Ranch LAD during operations and 18 months of closure. For this analysis, 20% of the applied TIN concentrations are expected to flush through the soil column/unsaturated zone to ground water at some point during the year. Ground water beneath the LAD area and LAD storage pond flows down-gradient where it is recharged by the Mason Ditch, then discharges to the East Boulder River. These calculations assume that during operations treated adit waters are routed to the Boe Ranch LAD storage pond. During summer LAD, PoleCat evaporators accomplish 30% evaporation and the center pivots accomplish 30% evaporation. In the winter, PoleCat snowmaking accomplishes 30% evaporation up slope of the lined LAD storage pond. At closure, treated adit and tailings waters would be routed to the Boe Ranch LAD storage pond water. The East Boulder Ait water, and mixing of these waters would occur prior to disposal at the LAD pivots. A weighted average was used to determine the concentration of TIN in the mixed LAD storage pond water. The East Boulder Mine MPDES permit has a

monthly average TIN limit of 30 lbs/day. Historical maximum TIN load after BTS/Anox system treatment of 20 lbs/day was used in this analysis. These calculations assume that there will be a leak in the Boe Ranch LAD storage pond, and the liner leakage, land-applied water, and Mason Ditch waters contribute to ground water quality prior to discharge into the East Boulder River. It is assumed that only nine of the proposed Boe Ranch LAD center pivots on 166 of the proposed 194 acres in Section 17 will be developed for use during operations and closure. Fifty percent of proposed pivots 4 and 9 would be used, and none of pivot 10 would be used to prevent potential mass wasting/ stability problems. The TIN concentration of treated discharge will vary with total flow rate. The spreadsheet has been edited to account for updated volumes, concentrations, and timeframes. All edited cells are highlighted in mauve; all changed text is highlighted in blue; all anchor cells that carry through the spreadsheet are highlighted in green.

OPERATIONS CALCULATIONS

Alternative 3C Nitrogen Operations Option 1, 737 gpm: SMC would route 284 gpm treated adit water to the Boe Ranch LAD storage pond during the entire year. Treated adit water stored in the Boe Ranch LAD storage pond over fall, winter, and early spring, would be disposed of during the Boe Ranch LAD season. During the 120-day LAD season the 284 gpm treated adit water would be disposed of with up to 579 gpm stored treated adit water on the 166-acre Boe Ranch LAD area at greater than agronomic rates (10.4 gpm/acre). The excess 453 gpm of treated adit water would be disposed of at the East Boulder Mine during the entire year. During the LAD season at the mine, 293 gpm would be land applied at the existing East Boulder Mine LAD Area 6 and 160 gpm routed to the East Boulder Mine percolation pond. During season, 205 gpm could be disposed of at the East Boulder Mine LAD Area 6 and 248 gpm at the percolation pond. The rest of the year, 453 gpm treated adit water would be disposed of at the East Boulder Mine percolation pond.

treated total inorganic nitrogen concentration of adit waters based on BTS/Anox system treatment (2009-2011)	0.4	mg/L		Demonstation has been m treated to the same conce
OPERATIONS Hydraulic Loading Calculations Boe Ranch LAD	assume 120 day	y LAD season a	nd that Boe Ranch LAD	storage pond contains 10
length of LAD season	120	days	863 gpm (24 h)	hydraulic load that can b days on 166 acres, in Sec
area available for LAD in section 17, 9 pivots included (prevent mass wasting issues)	166	ac	1,726 gpm (12 h)	hydraulic load that can b days, using 9 pivots in Se
greater than agronomic land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4	gpm/ac	569 gpm (12 h)	LAD capacity available a Ranch LAD storage pond
assumed volume in Boe Ranch LAD storage pond (2011 105 MG)	100	MG	1,157 gpm (12 h)	rate to dewater Boe Ranc
adit flow rate during operations	737	gpm (24 hr)	1,474 gpm (12 h)	adit flow rate during opera
adit flow rate that must be managed at East Boulder Mine	453	gpm (24 hr)	905 gpm (12 h)	adit flow rate that must be
summer hydraulic capacity available at East Boulder Mine at LAD Area 6	293	gpm (24 hr)	115 days	time to fill Boe Ranch LAD

nade by SMC that tailings waters can be adequately entrations as adit water in the BTS/Anox (2009-2011)

- 5 MG from previous winter
- e land applied at greater than agronomic rates for 120 stion 17
- e land applied at greater than agronomic rates for 120 ction 17
- at Boe Ranch LAD for adit water after dewatering Boe
- h LAD storage pond in one 120-day LAD season
- ations

e managed at East Boulder Mine

O storage pond with adit water after 120 day LAD season

	Appendix E DEQ 2012		
winter hydraulic capacity available at East Boulder Mine at LAD Area 6	205 gpm (24 hr)	1,105 gpm (24 h)	capacity of East Boulder I Basis)
summer excess adit flow rate that must be percolated at East Boulder Mine	160 gpm (24 hr)	248 gpm (24 h)	winter excess adit flow ra

Mine percolation pond (MPDES permit Statement of

rate that must be **percolated** at East Boulder Mine

Appendix E **DEQ 2012** volume of water routed to **Boe Ranch LAD year round** 284 gpm (24 hr) 569 gpm (12 h) volume of water routed to **Boe Ranch LAD year round**

During the 120 day LAD season, the hydraulic load of 284 gpm treated adit water plus 579 gpm treated stored water can be managed at Boe Ranch LAD area if seven pivots are operating at greater than agronomic rates as is done at the Hertzler Ranch LAD area. The excess water 453 gpm would be disposed at the East Boulder Mine LAD Area 6 and percolation pond.

OPERATIONS East Boulder Mine Nitrogen Loading Calculations			Nitrogen load from disposal of 453 gpm at the pond, both winter and summer.		
	OPERATIONS East Boulder Mine Summer nitrogen percolated load	0.8 lbs/day	160 gpm (24 hr)	adit water volume percola	
	OPERATIONS East Boulder Mine Winter nitrogen percolated load	1.2 lbs/day	248 gpm (24 hr)	adit water volume percola	
	OPERATIONS East Boulder Mine Summer LAD Area 6 nitrogen load	0.3 lbs/day	1.0 lbs/day	OPERATIONS East Boul	
	OPERATIONS East Boulder Mine Winter LAD Area 6 nitrogen load	0.2 lbs/day	1.4 lbs/day	OPERATIONS East Boul	
	OPERATIONS East Boulder Mine adit percolated volume	453 gpm (24 hr)	2.2 lbs/day	OPERATIONS East Boul	

3C OPERATIONS The total inorganic nitrogen load produced at the East Boulder Mine in summer by LAD of 293 gpm (24 hr) and percolation of 160 gpm (24 hr) treated adit water does not exceed the MPDES limit of 30 lbs/day at the East Boulder Mine. The total inorganic nitrogen load produced at the East Boulder Mine in winter by LAD of 205 gpm (24 hr) and percolation of 248 gpm (24 hr) does not exceed the 30 lbs/day total inorganic nitrogen limit at the East Boulder Mine. The total inorganic nitrogen load produced at the East Boulder Mine from percolation of 453 gpm (24 hr) does not exceed the 30 lbs/day total inorganic nitrogen limit.

OPEF	ATIONS Boe Ranch LAD Nitrogen Loading Calculations			Disposal of 1,726 gpm (12 hr) at higher than agreed day LAD season		
	length of LAD season	120	days	737	gpm (24 h)	adit flow rate at closure
	historical maximum post BTS/Anox system total inorganic nitrogen load	0	lbs/day	0.4	mg/L	treated total inorganic nitro
	land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4	gpm/ac	1,726	gpm (12 h)	daily hydraulic load that ca
	depth of aquifer, D	15	ft			allowed by 17.30.517(d)
	hydraulic conductivity, k	0.283	ft/d			mid-range estimate, used b
	gradient, i	0.1				estimate, used by Hydrome
	width of LAD storage pond liner leakage source	10	ft			assume point leakage from
	width of mixing zone for the LAD storage pond liner leakage, $\mathbf{W_2}$	229	ft			width of source + (tan 5 * le
	angle of dispersion	0.087421693	tan 5°			allowed by 17.30.517(d)
	length of LAD storage pond liner leakage, L_2	2,500	feet			KP 2000c Apdx K, Tables
	cross sectional area of aquifer at LAD storage pond liner leakage, ${f A_2}$	3,428	ft ²			D * W, allowed by 17.30.51
	volume of LAD storage pond liner leakage, V ₂	27	ft ³ /d	4.1	lbs/day	OPERATIONS Boe Ranch
	Q ₂ =kiA, ground water available for mixing below liner leakage	97	ft ³ /d	3.0	lbs/ac/year	OPERATIONS Boe Ranch
	concentration of total inorganic nitrogen in ambient ground water ; median value from RMW-3a, C_A	0.1	mg/L			median ambient total inorga monitoring data
	width of LAD application	3,200	ft			KP 2000c Apdx K, Tables
	length of LAD application, L_1	4,500	ft			KP 2000c Apdx K, Tables
	width of LAD application ground water mixing area, $oldsymbol{W}_1$	3,593	ft			allowed by 17.30.517(d)
	cross sectional area of ground water at LAD application, ${f A_1}$	53,901	ft ²			D * W, allowed by 17.30.51

Boulder Mine Area 6 LAD and the mine percolation

ted at East Boulder Mine percolation pond in summer

ted at East Boulder Mine percolation pond in winter

Ider Mine total percolation plus LAD load

Ider Mine total percolation plus snowmaking load

Ider Mine percolation only load

nomic rates at the Boe Ranch LAD area over a 120-

gen concentration of adit waters

in be applied on 166 acres, all Section 17 pivots

by Hydrometrics (KP 2000c) etrics (KP 2000c) LAD pond exists for foreseeable impact to ground ength) allowed by statute 17.30.517(d)

17(d)

h LAD total nitrogen load h LAD total nitrogen load per acre

anic nitrogen concentration derived from SMC

Q ₁ =kiA, ground water available for mixing below LAD application area	1,525 ft ³ /d		allowed by 17.30.517(d)
volume of LAD applied; evaporation factor taken, V ₁	116,324 ft ³ /d	1,208 gpm (12 hr)	adit water applied; evaporati
total inorganic nitrogen concentration in applied LAD adit water; assume 80% post plant TIN uptake, C ₁	0.1 mg/L	0.14 gpm (24 hr)	estimate of LAD storage por
total inorganic nitrogen in LAD storage pond liner leakage discharge, \mathbf{C}_{2}	0.4 mg/L		treated total inorganic nitrog
width of aquifer below LAD, includes area of Mason Ditch to East Boulder River	3,593 ft		KP 2000c Apdx K, Tables
length between end of pivots to East Boulder River, L_3	4,000 ft		KP 2000c Apdx K, Tables
width of mixing zone between end of pivots to East Boulder River, ${\bf W_3}$	3,943 ft		width of source + (tan 5 * ler
cross sectional area of aquifer between pivots to East Boulder River, ${\bf A}_{3}$	59,146 ft ²		D * W, allowed by 17.30.517
Q ₃ =kiA, ground water available for mixing below Mason Ditch to East Boulder River	1,674 ft ³ /d		allowed by 17.30.517(d)
volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), ${\rm V_3}$	43,123 ft ³ /d	224 gpm (24 hr)	KP 2000c Apdx K, Tables
assumed total inorganic nitrogen concentration of Mason Ditch, ${\rm C_3}$	0.1 mg/L		assumed equivalent to the a
total inorganic nitrogen concentration in ground water resulting from applied LAD	0.4 mg/L	737 gpm (24 hr)	projected total inorganic nitro Ranch LAD area; assumed concentration in ground wa
total inorganic nitrogen concentration in ground water resulting from liner leakage plus applied LAD	0.4 mg/L		projected cumulative total in the Boe Ranch LAD storage inorganic nitrogen concen
total inorganic nitrogen concentration in ground water at Mason Ditch resultingfrom liner leakage, applied LAD, and Mason Ditch	0.3 mg/L		projected cumulative total in beneath the Mason Ditch; th concentration of total inorg Ditch to the East Boulder I
OPERATIONS total inorganic nitrogen concentration in ground water down-gradient of Mason Ditch. C.	0.3 mg/L		compliance point in ground v concentration prior to discha

receiving streamflow at 7 Q_{10} , Q_s	432,000 ft ³ /d	5.0 cfs	7Q10 value for East Bould
receiving streamflow at full irrigation withdrawal, ${f Q}_{{f s}}$	172,800 ft ³ /d	2.0 cfs	7Q10 value for East Bould
receiving stream ambient concentration, ${f C}_{{f s}}$	0.1 mg/L		KP 2000c, SMC Monitoring
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	162,771 ft ³ /d	1.9 cfs	ground water discharge vol
ground water concentration below Mason Ditch, ${\boldsymbol{C}}_{d}$	0.3 mg/L		projected total inorganic nit discharge to East Boulder
OPERATIONS East Boulder River total inorganic nitrogen concentration below Boe Ranch LAD at 5 cfs	0.1 mg/L		projected total inorganic nit irrigation flow
OPERATIONS East Boulder River total inorganic nitrogen concentration below Boe Ranch LAD at 2 cfs	0.2 mg/L		projected total inorganic nit irrigation withdrawals

OPERATIONS The total inorganic nitrogen concentration in the East Boulder River below the Boe Ranch LAD Area at EBR-008 from the disposal of 1,726 gpm treated adit water is projected to be less than 1.0 mg/L.

ation credit taken ond liner leakage, used by Hydrometrics (KP 2000c)

ogen concentration of adit waters

ength) allowed by 17.30.517(d)

17(d)

average of EBR-007and EBR-008

trogen concentration in ground water below the Boe d to equal the operational total inorganic nitrogen vater for Q₁

inorganic nitrogen concentration in ground water below ge pond; assumed to equal the operational total entration in ground water for Q_2

inorganic nitrogen concentration in ground water this value will be **assumed to equal the operational** rganic nitrogen in **ground water below the Mason** r **River**

d water; projected cumulative total inorganic nitrogen narge to the East Boulder River

gronomic rates is projected to be less than the DEQ-

ler Mine streamflow, non-irrigation season

ler Mine streamflow, irrigation season

g Data

lume in cubic feet per second

trogen concentration in ground water just prior to River

trogen concentration in East Boulder River at non-

itrogen concentration in East Boulder River during
Alternative 3C total inorganic nitrogen OPERATIONS Option 1, 150 gpm: SMC would route 150 gpm (24 hr) treated adit water to the Boe Ranch LAD storage pond all year. The 150 gpm (24 hr) of treated adit water and 301 gpm (24 hr) of stored treated adit water would be disposed at Boe Ranch LAD at greater than agronomic rates during the 120-day LAD season. No treated adit water disposal would occur at the East Boulder Mine.

Assume the BTS/Anox capacity is 1,000 gpm for 24 hours		assume 120 winter	day LAD sea	son and that Boe Ranch LA
Boe Ranch LAD design capacity is 1,486 gpm for 12 hr rate (743 gpm for 24 hr r	rate)	30	lbs/day	MPDES permit total inorga
OPERATIONS Boe Ranch LAD Hydraulic Loading		100	MG	capacity of Boe Ranch I AF
volume in Boe Ranch LAD storage pond; assume 8 months storage of adit water	52 MG	120	days	time to dewater Boe Ranch
area available for LAD in section 17, all pivots included	166 ac	602	gpm (12 h)	rate to dewater Boe Ranch
greater than agronomic land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4 gpm/ac	1,726	gpm (12 h)	hydraulic load that can be a
adit flow rate at closure	150 gpm (24 hr)	902	gpm (12 h)	rate of LAD to dispose of a
OPERATIONS <i>Boe Ranch LAD</i> During the 120 day LAD season, the (24 hr) hyd be managed at Boe Ranch LAD area if 9 pivots are operating on 166 acres at gr	raulic load of 150 gpm adit w eater than agronomic rates, a	vater plus 602 Is is done at H	gpm (12 hr) lertzler Rand	rate to dewater stored wat h LAD.
OPERATIONS Boe Ranch LAD Nitrogen Loading Calculations		150	gpm (24 hr)	adit flow rate
to minimize redundancy, the aquifer parameters link back to, and are the same as, the above values for Boe Ranch in the spreadsheet		0.4	mg/L	treated concentration of ad nitrogen concentration post
		902	gpm (12 hr)	hydraulic load to be applied
volume of LAD storage pond liner leakage, V ₂	27 ft ³ /d	0.14	gpm (24 h)	KP 2000c Apdx K, Tables
Q₂=kiA , ground water available for mixing below liner leakage	97 ft ³ /d			
concentration of total inorganic nitrogen in ambient ground water ; median value from RMW-3a, C_A	0.1 mg/L			median total inorganic nitro monitoring data
\mathbf{Q}_1 =kiA, ground water available for mixing below LAD application area	1,525 ft ³ /d	631	gpm (24 h)	evaporation factor applied t 17 pivots
volume of LAD applied; evaporation factor taken, V_1	121,533 ft ³ /d	1,674	ft ³ /d	Q ₃=kiA, ground water ava River

AD storage pond contains 52 MG from previous

nic nitrogen limit

D storage pond

h LAD storage pond in one season

h LAD storage pond in one season

applied on 166 acres, 9 pivots in Section 17 adit plus stored water ter in the Boe Ranch LAD storage pond (52 MG) can

dit waters based BTS/Anox average total inorganic st treatment (SMC Database 2011)

d on 166 acres, 9 Section 17 pivots

ogen concentration at RMW-3a derived from SMC

to hydraulic load to be applied on 166 acres, 9 Section

ailable for mixing below Mason Ditch to East Boulder

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	Appendix E DEQ 2012		
total inorganic nitrogen concentration in applied LAD adit water; assume 80% post plant total inorganic nitrogen uptake, C ₁	0.1 mg/L	43,123 ft ³ /d	volume of flow from Maso
total inorganic nitrogen in LAD storage pond liner leakage discharge, C ₂	0.4 mg/L	0.1 mg/L	assumed total inorganic ı
total inorganic nitrogen concentration in ground water resulting from applied LAD	0.1 mg/L		projected total inorganic ni Ranch LAD storage pond; concentration of total inorg LAD storage pond
total inorganic nitrogen concentration in ground water resulting from liner leakage plus applied LAD	0.1 mg/L		projected total inorganic ni Ranch LAD area; assumed concentration in ground wa
total inorganic nitrogen concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	0.1 mg/L		projected cumulative total beneath the Mason Ditch; concentration of total inorg
OPERATIONS total inorganic nitrogen concentration in ground water down-gradient of Mason Ditch, C _d	0.1 mg/L		compliance point in ground concentration prior to disch assumed to equal the open ground water below the Ma

OPERATIONS The concentration of nitrogen in ground water below the Boe Ranch LAD area from the disposal of 902 gpm treated adit water at greater than agronomic rates is projected to be less than the DEQ-7 ground water standard of 10 mg/L total inorganic nitrogen.

receiving streamflow at $7Q_{10}$, Q _s	432,000 ft ³ /d	5.0 cfs	7Q10 value for East Bould
receiving streamflow at full irrigation withdrawal, ${\bf Q_s}$ receiving stream ambient concentration, ${\bf C_s}$	172,800 ft ³ /d 0.1 mg/L	2.0 cfs	7Q10 value for East Bould KP 2000 Appx K
ground water discharge volume, ${f Q}_d$ ground water concentration below Mason Ditch, ${f C}_d$	167,979 ft ³ /d 0.1 mg/L	1.9 cfs	ground water discharge vo projected total inorganic ni discharge to East Boulder
East Boulder River below Boe Ranch total inorganic nitrog concentration 5.0 cfs, non-irrigation season	jen 0.1 mg/L		projected total inorganic ni irrigation flow
East Boulder River below Boe Ranch total inorganic nitrog concentration 2.0 cfs, irrigation season	Jen 0.1 mg/L		projected total inorganic ni irrigation withdrawals

OPERATIONS The nitrogen concentration in the East Boulder River below the Boe Ranch LAD Area at EBR-008 from the disposal of 902 gpm treated adit water is projected to be less than 1.0 mg/L.

on Ditch that is assumed to infiltrate (25 % of total), V₃

nitrogen concentration of Mason Ditch, C₃

- itrogen concentration in ground water below the Boe this value will be assumed to equal the operational ganic nitrogen in ground water below the Boe Ranch
- itrogen concentration in ground water below the Boe ed to equal the operational total inorganic nitrogen ater for **Q**₁
- inorganic nitrogen concentration in ground water this value will be assumed to equal the operational ganic nitrogen in ground water at the Mason Ditch
- d water; projected cumulative total inorganic nitrogen harge to the East Boulder River; this value will be rational concentration of total inorganic nitrogen in ason Ditch to the East Boulder River
- der Mine streamflow, non-irrigation season
- der Mine streamflow, irrigation season
- olume in cubic feet per second
- itrogen concentration in ground water just prior to River
- itrogen concentration in East Boulder River at non-
- itrogen concentration in East Boulder River during

CLOSURE CALCULATIONS

Agency-Mitigated Alternative 3C CLOSURE Option 1, 737 gpm: At closure, SMC would treat 737 gpm adit water and 263 gpm tailings waters in the BTS. The closure time frame would be 18 months. *Days 1-120:* SMC would maximize disposal of 284 gpm treated adit and tailings waters at the Boe Ranch LAD area at greater than agronomic rates. SMC would dispose of the remaining 716 gpm at the East Boulder Mine. LAD Area 6 would receive 293 gpm and the excess 423 gpm would be routed to the East Boulder Mine percolation pond during the first 120 day summer LAD season in the 18 month closure period. *Days 121-365:* After day 120, the tailings impoundment would be closed and only 737 gpm of treated adit water would need disposal during the rest of the 18-month closure period. From days 121-365, up to 284 gpm would be routed to the Boe Ranch LAD storage pond, and 453 gpm would be disposed at the East Boulder Mine percolation pond. *Days 366-548:* During the second year 120 day LAD season, 284 gpm would be routed and disposed at greater than agronomic rates with 579 gpm stored waters in the Boe Ranch LAD storage pond. After the

Days 366-548: During the second year 120 day LAD season, 284 gpm would be routed and disposed at greater than agronomic rates with 579 gpm stored waters in the Boe Ranch LAD storage pond. After the second year LAD season, all 737 gpm of treated adit water would be disposed at the East Boulder Mine percolation pond.

CLOSUF	RE Boe Ranch LAD hydraulic loading Days 1-120			Days 1-120: water at the l the percolation	Disposal of 2 Boe Ranch L on pond; no	284 gpm treated adit and ta AD; disposal of 293 gpm a winter LAD disposal woul
	greater than agronomic land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4	gpm/ac	1,726	gpm (12 h)	hydraulic load that can be days on 166 acres, using
	assumed Boe Ranch LAD storage pond volume Day 1 of closure	100	MG	93	MG	East Boulder tailings wat
	rate to dewater Boe Ranch LAD storage pond in one LAD season	579	gpm (24 hr)	1,157	gpm (12 h)	rate to dewater Boe Rand
	adit flow rate during closure	737	gpm (24 hr)	569	gpm (12 h)	LAD capacity available a dewatering Boe Ranch LA
	East Boulder tailings pumping rate at closure; fixed by nitrogen load in MPDES permit with disposal by percolation and LAD	263	gpm (24 hr)	47.8	mg/L	untreated total inorganic n
	nitrogen concentration of treated adit waters	0.4	mg/L	3.8	mg/L	Current BTS/Anox end of
	time to dewater the East Boulder tailings impoundment	246	days	1.3	mg/L	total inorganic nitrogen co (weighted average)
	hydraulic capacity available at East Boulder Mine at LAD Area 6	293	gpm (24 hr)	1,105	gpm (24 h)	capacity of East Boulder N Basis)
	excess adit and tailings waters that must be percolated at East Boulder Mine	423	gpm (24 hr)	716	gpm (24 h)	excess water that must be and LAD
				Days 121-24	6: Of the 737	gpm treated adit water, 2
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365			storage pond 284 gpm wou East Boulder	d and 716 gp uld be routed Mine percol	m would be routed to the l I to the Boe Ranch LAD ste ation pond.
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round	284	gpm (24 hr)	storage pond 284 gpm wou East Boulder 48	d and 716 gp uld be routed Mine percol MG	m would be routed to the l I to the Boe Ranch LAD ste ation pond. assumed East Boulder tai
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246	284 311	gpm (24 hr) gpm (24 hr)	storage pond 284 gpm wou East Boulder 48 0	d and 716 gp uld be routed Mine percol MG MG	m would be routed to the l to the Boe Ranch LAD ste ation pond. assumed East Boulder tai assumed East Boulder tai
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246 volume of adit waters that must be percolated at East Boulder Mine after East Boulder tailings impoundment is dewatered from Day 247	284 311 453	gpm (24 hr) gpm (24 hr) gpm (24 hr)	storage pond 284 gpm wou East Boulder 48 0	d and 716 gp uld be routed Mine percol MG MG	m would be routed to the l to the Boe Ranch LAD sto ation pond. assumed East Boulder tai assumed East Boulder tai assumed Boe Ranch LAD
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246 volume of adit waters that must be percolated at East Boulder Mine after East Boulder tailings impoundment is dewatered from Day 247 RE Boe Ranch LAD hydraulic loading Days 366-486	284 311 453	gpm (24 hr) gpm (24 hr) gpm (24 hr)	storage pond 284 gpm wou East Boulder 48 0 0 0 Days 366-48 agronomic ra would be per	d and 716 gp uld be routed MG MG MG 6: Second 12 ates with 579 rcolated at th	m would be routed to the l to the Boe Ranch LAD sta ation pond. assumed East Boulder tai assumed East Boulder tai assumed Boe Ranch LAD 20-day LAD season, 284 gp gpm stored waters at the the East Boulder Mine perce
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246 volume of adit waters that must be percolated at East Boulder Mine after East Boulder tailings impoundment is dewatered from Day 247 RE Boe Ranch LAD hydraulic loading Days 366-486 Boe Ranch LAD storage pond volume day 366 assumed full at start of second LAD season Day 366	284 311 453 100	gpm (24 hr) gpm (24 hr) gpm (24 hr) MG	storage pond 284 gpm wou East Boulder 48 0 0 0 Days 366-486 agronomic ra would be per 863	d and 716 gp uld be routed MG MG 6: Second 12 ates with 579 rcolated at th gpm (24 h)	m would be routed to the l to the Boe Ranch LAD stand ation pond. assumed East Boulder tai assumed East Boulder tai assumed Boe Ranch LAD 20-day LAD season, 284 gp gpm stored waters at the be East Boulder Mine percent hydraulic load that can be days on 166 acres, using Standard
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246 volume of adit waters that must be percolated at East Boulder Mine after East Boulder tailings impoundment is dewatered from Day 247 RE Boe Ranch LAD hydraulic loading Days 366-486 Boe Ranch LAD storage pond volume day 366 assumed full at start of second LAD season Day 366 rate to dewater Boe Ranch LAD storage pond in one 120-day season	284 311 453 100 579	gpm (24 hr) gpm (24 hr) gpm (24 hr) MG gpm (24 hr)	storage pond 284 gpm wou East Boulder 48 0 0 0 0 Days 366-486 agronomic ra would be per 863 284	d and 716 gp uld be routed MG MG MG 6: Second 12 ates with 579 rcolated at th gpm (24 h) gpm (24 hr)	m would be routed to the l to the Boe Ranch LAD sta- ation pond. assumed East Boulder tai assumed East Boulder tai assumed Boe Ranch LAD 20-day LAD season, 284 gp gpm stored waters at the be East Boulder Mine perce hydraulic load that can be days on 166 acres, using stored waters at the output of treated adit waters
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246 volume of adit waters that must be percolated at East Boulder Mine after East Boulder tailings impoundment is dewatered from Day 247 RE Boe Ranch LAD hydraulic loading Days 366-486 Boe Ranch LAD storage pond volume day 366 assumed full at start of second LAD season Day 366 rate to dewater Boe Ranch LAD storage pond in one 120-day season excess treated adit water that must be percolated at East Boulder Mine	284 311 453 100 579 453	gpm (24 hr) gpm (24 hr) gpm (24 hr) MG gpm (24 hr) gpm (24 hr)	storage pond 284 gpm wou East Boulder 48 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	d and 716 gp uld be routed MG MG MG 6: Second 12 ates with 579 rcolated at th gpm (24 h) gpm (24 hr) MG	m would be routed to the laton pond. assumed East Boulder tai assumed East Boulder tai assumed Boe Ranch LAD 20-day LAD season, 284 gp gpm stored waters at the be East Boulder Mine percent hydraulic load that can be days on 166 acres, using volume of treated adit wa assumed Boe Ranch LAD
CLOSUF	RE Boe Ranch LAD hydraulic loading Days 121-365 volume of water routed to Boe Ranch LAD year round volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 246 volume of adit waters that must be percolated at East Boulder Mine after East Boulder tailings impoundment is dewatered from Day 247 RE Boe Ranch LAD hydraulic loading Days 366-486 Boe Ranch LAD storage pond volume day 366 assumed full at start of second LAD season Day 366 rate to dewater Boe Ranch LAD storage pond in one 120-day season excess treated adit water that must be percolated at East Boulder Mine RE Boe Ranch LAD hydraulic loading Days 487-548	284 311 453 100 579 453	gpm (24 hr) gpm (24 hr) gpm (24 hr) MG gpm (24 hr) gpm (24 hr)	storage pond 284 gpm wou East Boulder 48 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0	d and 716 gp Jd be routed MG MG MG 6: Second 12 ates with 579 rcolated at th gpm (24 h) gpm (24 hr) MG 8: After the s be routed to	m would be routed to the left to the Boe Ranch LAD states assumed East Boulder tail assumed East Boulder tail assumed Boe Ranch LAD 20-day LAD season, 284 gp 9 gpm stored waters at the se East Boulder Mine percently hydraulic load that can be days on 166 acres, using 9 volume of treated adit water assumed Boe Ranch LAD 20-day LAD season, Boe Ranch LAD 20-day 20

2011R1123SMCWQQCalc3CNitrogenOpsCls.xlsx

ailings waters with 579 gpm stored treated adit at the East Boulder Mine LAD Area 6, and 423 gpm at Id occur at East Boulder Mine.

e land applied at greater than agronomic rates for 120 9 pivots in Section 17

ters volume (KP 87; SMC 93)

ch LAD storage pond in one season

at Boe Ranch LAD **for adit plus tailings water** after AD storage pond

nitrogen concentration of tailings waters (SMC 2011)

pipe treatment efficiency of **92%** for tailings water oncentration of mixed treated adit plus tailings waters

Vine percolation pond (MPDES permit Statement of

e managed at East Boulder Mine using percolation

84 gpm would be routed to the Boe Ranch LAD East Boulder Mine percolation pond; Days 247 - 365: orage pond and 453 gpm would be routed to the

ilings waters volume Day 121

ilings waters volume Day 246

D storage pond volume Day 121

pm would be routed and disposed of at greater than Boe Ranch LAD Area. Excess treated adit waters olation pond.

e land applied at greater than agronomic rates for 120 9 pivots in Section 17

ater routed to Boe Ranch LAD year round

D storage pond volume Day 487

Ranch would be closed and all 737 gpm treated adit prcolation pond.

ters volume

The hydraulic load of 737 gpm plus 174 gpm tailings waters can be managed at the East Boulder Mine and the Boe Ranch LAD area under Option 1, 737 gpm.

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Days 1-120 total inorganic nitrogen load at LAD Area 60.9 lbs/day	ast Bould	er Mine.
).4 mg/L	total inorganic nitrogen con system capabilities
Days 1-120 percolation total inorganic nitrogen load at East Boulder Mine 6.6 lbs/day	3.8 mg/L	total inorganic nitrogen con nitrogen removal by BTS//
Days 1-120 LAD Area 6 plus percolation total inorganic nitrogen load at 7.5 lbs/day East Boulder Mine 7.5 lbs/day	.3 mg/L	total inorganic nitrogen cor (weighted average)

CLOSURE Days 1-120 East Boulder Mine: The nitrogen load from disposal of 293 gpm treated adit and tailings waters at the LAD Area 6 and percolation of 334 gpm treated adit and tailings waters at the percolation pond are less than the 30 lbs/day MPDES permit limit.

CLOSURE Boe Ranch LAD nitrogen loading Days 1-120			water at the excess wate above).	Boe Ranch L rs would be	AD so storage pond would disposed at the East Bould
volume of water applied at Boe Ranch LAD	863	gpm (24 hr)	737	gpm (24 hr)	adit flow rate at closure
volume of LAD storage pond liner leakage , V ₂	27	ft ³ /d	0.4	mg/L	737 gpm adit flow assum concentration for ground
Q ₂ =kiA, ground water available for mixing below liner leakage	97	ft ³ /d	0.4	mg/L	737 gpm adit flow assum concentration for ground
upgradient concentration of total inorganic nitrogen in ambient ground water ; median value from RMW-3a, C_A	0.1	mg/L	0.4	mg/L	total inorganic nitrogen of total inorganic nitrogen up
Q₁= kiA, ground water available for mixing below LAD application area	1,525	ft ³ /d	0.4	mg/L	concentration of total inorg beginning of closure, C ₂
volume of LAD applied; evaporation factor applied to hydraulic load to be applied on 166 acres, 9 Section 17 pivots, V_1	116,324	ft ³ /d	1.0	mg/L	weighted average concern storage pond after mixing
Q ₃ =kiA, ground water available for mixing below Mason Ditch to East Boulder River	1,674	ft ³ /d	0.3	mg/L	assumed operational tot in Q_3
volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), V_3	43,123	ft ³ /d	0.1	mg/L	assumed total inorganic
total inorganic nitrogen concentration in ground water resulting from applied LAD	0.4	mg/L	9.7	lbs/ac/year	CLOSURE Boe Ranch L
total inorganic nitrogen concentration in ground water resulting from liner leakage plus applied LAD	0.4	mg/L	1,617	lbs/yr	CLOSURE Boe Ranch L
total inorganic nitrogen concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	0.3	mg/L			projected cumulative nitrog ground water values
CLOSURE total inorganic nitrogen concentration in ground water downgradient of Mason Ditch, C _d	0.3	mg/L			projected cumulative nitrog ground water values
CLOSURE Days 1-120 ground water at the Boe Ranch LAD: The nitrogen conce be less than the DEQ-7 ground water standard of 10 mg/L.	entration in grou	ind water at t	he Boe Ranch	LAD from th	ne disposal of 1,726 gpm (
receiving streamflow, Q _s	432,000	ft ³ /d	5.0	cfs	7Q10 value for East Bould

receiving streamflow, Q _s	172,800 ft ³ /d	2.0 cfs	7Q10 value for East Bould
receiving stream ambient concentration, ${f C}_{{f s}}$	0.1 mg/L		KP 2000 Appx K
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	129,450 ft ³ /d	1.5 cfs	ground water discharge vo

ailings waters at the East Boulder Mine LAD Area 6, percolation pond; no winter LAD disposal would

ncentration of treated adit water based on BTS/Anox

- ncentration of treated tailings waters based on 92% Anox system
- ncentration of mixed treated adit plus tailings waters

Davs 1-120: Disposal of 284 gpm treated adit and tailings waters with 579 gpm stored treated adit d be emptied by the end of the 120-day LAD season; der Mine. (All aquifer and hydraulic parameters from

ned OPERATIONS total inorganic nitrogen I water in Q2

- ned OPERATIONS total inorganic nitrogen I water in Q₁
- concentration in applied LAD; assume 80% post plant otake, **C**₁
- ganic nitrogen in Boe Ranch LAD storage pond at

ntration of total inorganic nitrogen in Boe Ranch LAD with tailings waters

tal inorganic nitrogen concentration for ground water

nitrogen concentration of Mason Ditch, C₃

AD nitrogen load days 1-120

AD total nitrogen load days 1-120

gen ground water concentration using operational

gen ground water concentration using operational

(12 hr) treated adit and tailings waters is projected to

der Mine streamflow, non-irrigation season

der Mine streamflow, irrigation season

olume in cubic feet per second

		Appendix E DEQ 2012		
gro	und water concentration below Mason Ditch, ${f C}_{d}$	0.3 mg/L		projected total inorganic nitr discharge to East Boulder F
CL0 cfs	OSURE East Boulder River total inorganic nitrogen concentration at 5 flow	0.1 mg/L		projected total inorganic niti irrigation flow
CL0 cfs	OSURE East Boulder River total inorganic nitrogen concentration at 2 flow (irrigation season)	0.2 mg/L		projected total inorganic niti irrigation withdrawals
CLOSURE <i>E</i> River is proj	Boe Ranch LAD days 1-120 <i>:</i> The nitrogen concentration in surface ected to be less than 1.0 mg/L.	water downstream of the Bo	e Ranch LAD from the dis	posal of 1,726 gpm (12 hr)
	ast Boulder Mine nitrogen loading calculations Days 121-246		CLOSURE East Boulder I	Mine nitrogen loading calcu
CL(Bou	DSURE Days 121-365 percolation total inorganic nitrogen load at East Ilder Mine	4.8 lbs/day	2.2 lbs/day	CLOSURE Days 247-365 p Boulder Mine
CLOSURE E	ast Boulder Mine nitrogen loading calculations Days 366-486		Days 121-246: Percolatio The tailings impoundmen Second 120-day LAD seas	n of 311 gpm treated adit p It would be empty. Percolat son, treated adit water wou
CL0 Eas	DSURE Days 366-486 percolation total inorganic nitrogen load at at Boulder Mine	2.2 lbs/day	agronomic rates with 579 treated adit waters would	gpm stored waters at the E be percolated at the East E

CLOSURE East Boulder Mine Days 121 -365, and 366 - 486: The nitrogen load from percolation of 453 gpm treated adit and tailings waters at the percolation pond are less than the 30 lbs/day MPDES permit limit.

- trogen concentration in ground water just prior to River
- itrogen concentration in East Boulder River at non-

trogen concentration in East Boulder River during

treated adit and tailings waters in the East Boulder

ulations Days 247 - 365

percolation total inorganic nitrogen load at East

blus tailings waters at the Mine. *Days 247 - 365:* ation of 453 gpm treated adit waters. *Days 366-486:* uld be routed to and disposed of at greater than Boe Ranch LAD Area. The 453 gpm of excess Boulder Mine percolation pond.

CLOSI	URE Boe Ranch LAD nitrogen loading calculations Days 366-486		Days 366-486: Second 1 agronomic rates with 57 treated adit waters woul	20-day LAD season, 284 gp 9 gpm stored waters at the I d be percolated at the East I
	total inorganic nitrogen concentration in ground water resulting from applied LAD	0.1 mg/L	0.1 mg/L	total inorganic nitrogen c post plant total inorganic nit
	total inorganic nitrogen concentration in ground water resulting from liner leakage plus applied LAD	0.1 mg/L	162,771 ft ³ /d	ground water discharge vol
	total inorganic nitrogen concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	0.1 mg/L	1.9 cfs	ground water discharge vol
	CLOSURE total inorganic nitrogen concentration in ground water downgradient of Mason Ditch, C _d	0.1 mg/L	9.7 lbs/ac/year	CLOSURE Boe Ranch LA
	CLOSURE East Boulder River total inorganic nitrogen concentration below Boe Ranch LAD at 5 cfs flow (non-irrigation)	0.1 mg/L	1,617 lbs/yr	CLOSURE Boe Ranch LA
	CLOSURE East Boulder River total inorganic nitrogen concentration below Boe Ranch LAD at 2 cfs flow (irrigation season)	0.1 mg/L	3,233 lbs/yr	CLOSURE Boe Ranch LA
	CLOSURE <i>Boe Ranch LAD</i> Total nitrogen load to ground water during closure, Days 1-486	604 lbs/18-mos	Projected total inorganic n	itrogen load for two LAD seas
CLOSI CLOSI	URE <i>Boe Ranch LAD</i> Days 366-486: The nitrogen concentration in ground URE <i>East Boulder Min</i> e nitrogen loading calculations Days 487-548	d water from the disposal o	<mark>f 863 gpm (24 hr) treated st</mark> <i>Days 487-548:</i> After the Boulder Mine percolatio	<mark>ored adit water is projected</mark> second LAD season, all 737 n pond
	CLOSURE daily nitrogen load from percolation Days 487-548	3.5 lbs/day	0.4 mg/L	total inorganic nitrogen con
	CLOSURE East Boulder Mine Total nitrogen load to ground water from percolation Days 1-548	2,994 lbs/18-mos	110 lbs/18-mos	CLOSURE East Boulder I

CLOSURE East Boulder Mine Days 487-548: The nitrogen load from percolation of 737 gpm treated adit waters at the percolation pond are less than the 30 lbs/day MPDES permit limit.

Agency-Mitigated Alternative 3C CLOSURE Option 1, 150 gpm: SMC would treat 562 gpm (150 gpm adit water and 412 gpm of tailings waters) at closure to reserve hydraulic capacity to empty the East Boulder Mine tailings impoundment in 157 days. The Boe Ranch LAD storage pond would contain 52 MG of treated adit waters on the first day of the 120-day LAD season. To empty the Boe Ranch LAD storage pond during the 120-day LAD season, SMC would maximize treated adit and tailings waters disposal at greater than agronomic rates. After the 120-day LAD season, 150 gpm of treated adit water (plus 412 gpm of treated tailings waters through day 157) would be routed to the Boe Ranch LAD storage pond for disposal during the second LAD season in the 18-month closure period. Up to 150 gpm treated adit water would be disposed at East Boulder Mine days 487 to 548.

LOSURE Boe Ranch LAD Hydraulic Loading Days 1-486			CLOSURE: F gpm stored t (24 hr) would LAD season Ranch LAD. treated adit v	irst LAD Sea reated adit w l occur at the would occur Beginning of vater would b	son: Days 1-120, disposal aters would occur at the E Boe Ranch LAD storage Days 366-486, and treated n day 487, the Boe Ranch be disposed at the East Bo
volume in LAD storage pond, assume 8 months stored at 150 gpm	52	MG	120	days	time to dewater the LAD s
Days 1-120 rate to empty LAD storage pond	301	gpm (24 hr)	602	gpm (12 hr)	LAD storage pond dewate
Days 1-157 rate to dewater East Boulder tailings impoundment to maximize hydraulic load at the Boe Ranch LAD	412	gpm (24 hr)	825	gpm (12 hr)	East Boulder tailings imp
Days 1-548 adit flow rate at closure	150	gpm (24 hr)	300	gpm (12 hr)	adit flow rate
total pumping rate to dispose of all treated mine waters during 120 day	863	gpm (24 hr)	1,726	gpm (12 hr)	total rate of all treated min
volume of the East Boulder Tailings impoundment waters needing disposal	93	MG	863	gpm (24 hr)	total rate of all treated mir

m would be routed and disposed at greater than Boe Ranch LAD Area. The 453 gpm of excess Boulder Mine percolation pond. (above values concentration in applied LAD adit water; assume 80% itrogen uptake, C1 lume in cubic feet per day

lume in cubic feet per second

- AD per acre nitrogen load days 366-486
- AD nitrogen load days 366-486
- AD Total nitrogen load days 1-486

sons

to be less than the DEQ-7 ground water standard gpm treated adit water would be routed to the East

ncentration of treated adit water

- Mine Total nitrogen load from LAD Days 1 548

of 412 gpm treated adit and tailings waters with 301 Boe Ranch LAD. Days 158-365, storage of 150 gpm pond until the second LAD season. The second adit and stored waters would be disposed at Boe LAD would be decommissioned and all remaining oulder Mine percolation pond.

- storage pond
- tering rate
- **coundment** dewatering rate

ne waters needing disposal during 120 day LAD season ne waters needing disposal during 120 day LAD season

area available for LAD in section 17, all pivots included	166 ac	157 days	number of days to dewater
greater than agronomic land application rate	10.4 gpm/ac	1,726 gpm (12 hr)	hydraulic load that can be
rate that adit water is routed to the Boe Ranch LAD storage pond days 1- 486	150 gpm (24 hr)	150 gpm (24 hr)	rate of disposal at East Bo

Days 1-120: The hydraulic load of 150 gpm (24 hr) treated adit water plus 286 gpm (24 hr) treated tailings waters and 301 gpm (24 hr) Boe Ranch LAD stored waters can be managed at Boe Ranch LAD in one 120 day LAD season without managing any waters at the East Boulder Mine. Days 121-365: The hydraulic load of 150 gpm (24 hr) treated adit water can be stored at the Boe Ranch LAD over the first fall, winter, and spring for disposal during days 366-486. After day 486, the 150 gpm (24 hr) would be percolated at the East Boulder Mine.

LOSURE Boe Ranch LAD nitrogen loading calculations Days 1-120		gpm stored treated adit v	vater would occur at the Be
adit flow rate at closure (24 hr rate)	150 gpm	0.4 mg/L	treated concentration of ac Days 1-548
weighted average concentration of treated adit, storage pond, and tailings waters days 1-120	2.2 mg/L	3.8 mg/L	concentration of treated ta removal by BTS/Anox
Days 1-157 rate to dewater East Boulder tailings impoundment	412 gpm (24 hr)	2.9 mg/L	weighted average of treate
volume in Boe Ranch LAD storage pond on day 120 if water is applied at greater than agronomic rate listed above	0.0 MG		Boe Ranch LAD pond is de
volume of LAD storage pond liner leakage, V ₂	27 ft ³ /d		
Q₂= kiA, ground water available for mixing below liner leakage	97 ft ³ /d	0.1 mg/L	assumed operational tota
concentration of total inorganic nitrogen in ambient ground water ; median value from RMW-3a, C_A	0.1 mg/L		at closure, this concentration entering the LAD
Q₁=kiA , ground water available for mixing below LAD application area	1,525 ft ³ /d	0.1 mg/L	assumed operational tota in \mathbf{Q}_1
volume of LAD applied ; evaporation factor taken, V 1	116,324 ft ³ /d	604 gpm (24 hr)	evaporation factor applied;
total inorganic nitrogen concentration in applied LAD adit water; assume 80% post plant total inorganic nitrogen uptake, C 1	0.6 ft ³ /d		concentration of total inorg beginning of closure

C

• East Boulder tailings impoundment at above rate

applied

oulder Mine during **days 487-548** of closure

First LAD Season: Days 1-120, disposal of 562 gpm (24 hr) treated adit and tailings waters with 301 gpm stored treated adit water would occur at the Boe Ranch LAD.

dit waters based on historical maximum nitrogen load;

ilings waters based on 92% total inorganic nitrogen

ed adit plus tailings waters days 1-97

lewatered at the end of the first LAD season

tal inorganic nitrogen concentration for ground water

tion is assumed to be present only in ground water

tal inorganic nitrogen concentration for ground water

; hydraulic load to be applied on 166 acres, 9 Section janic nitrogen in Boe Ranch LAD storage pond at

	Ap Di	pendix E EQ 2012		
weighted average total inorganic nitrogen in LAD storage pond liner leakage discharge days 1-120, C ₂	2.2	mg/L		weighted average concentra storage pond after mixing w
Q ₃ =kiA, ground water available for mixing below Mason Ditch to East	1,674	ft ³ /d	0.1 mg/L	assumed operational tota
volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), V_3	43,123	ft ³ /d		
assumed total inorganic nitrogen concentration of Mason Ditch , C ₃	0.1	mg/L		assumed equivalent to the a
total inorganic nitrogen concentration in ground water resulting from applied LAD	0.6	mg/L		projected nitrogen concentr
total inorganic nitrogen concentration in ground water resulting from liner leakage plus applied LAD	0.6	mg/L		projected cumulative nitroge ground water values
total inorganic nitrogen concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	0.5	mg/L		projected cumulative nitroge ground water values
CLOSURE total inorganic nitrogen concentration in ground water downgradient of Mason Ditch, C _d	0.5	mg/L		projected cumulative nitroge ground water values
CLOSURE Days 1-120 ground water at the <i>Boe Ranch LAD</i> : The nitrogen conception projected to be less than the DEQ-7 standard of 10 mg/L.	entration in grou	nd water do	wnstream of the Boe Rar	ich LAD from the disposal of
receiving streamflow non-irrigation season, Q s	432,000	ft ³ /d	5.0 cfs	7Q10 value for East Boulde
receiving streamflow irrigation season, ${f Q}_{{f s}}$	172,800	ft ³ /d	2.0 cfs	7Q10 value for East Boulde
receiving stream ambient concentration, C _s	0.1	mg/L		KP 2000 Appx K
aquifer discharge volume, Q _d	162,771	ft ³ /d	1.9 cfs	ground water discharge in c
aquifer concentration below Mason Ditch, $\mathbf{C}_{\mathbf{d}}$	0.5	mg/L		total inorganic nitrogen con Boulder River
East Boulder River total inorganic nitrogen concentration non- irrigation season (5.0 cfs)	0.2	mg/L		projected total inorganic niti irrigation flow
East Boulder River total inorganic nitrogen concentration irrigation	0.3	mg/L		projected total inorganic nit

season (2.0 cfs)

CLOSURE Days 1-120 surface water at the Boe Ranch LAD: The nitrogen concentration in surface water downstream of the Boe Ranch LAD from the disposal of 1,726 gpm (12 hr) treated adit and tailings waters in the East Boulder River is projected to be less than 1.0 mg/L.

ration of total inorganic nitrogen in Boe Ranch LAD with tailings waters for the 120-day season

al inorganic nitrogen concentration for ground water

average of EBR-007and EBR-008

tration using operational ground water values

gen ground water concentration using operational

gen ground water concentration using operational

gen ground water concentration using operational

f 1,726 gpm (12 hr) treated adit and tailings waters is

ler Mine streamflow non-irrigation season ler Mine streamflow irrigation season

cubic feet per second ncentration in aquifer just prior to discharge to East

trogen concentration in East Boulder River at non-

trogen concentration in East Boulder River during

irrigation withdrawals

	Appendix E DEQ 2012			
CLOSURE Boe Ranch LAD nitrogen loading calculations Days 121-365		During days 121-365 Ranch LAD storage p	no disposal of treated adit water would occur; it would be stored at the Bo ond.	е
CLOSURE <i>Boe Ranch LAD</i> nitrogen loading calculations Days 366-486		During the second LA stored water would b water disposal would	AD season, days 366-486, 150 gpm of treated adit water plus 301 gpm of tre e disposed at Boe Ranch LAD at greater than agronomic rates. No treated I occur at the East Boulder Mine.	ated adit
weighted average total inorganic nitrogen in LAD storage pond liner leakage discharge, ${\rm C_2}$	0.4 mg/L	0.1 mg/L	total inorganic nitrogen concentration in applied LAD adit water; assurpost plant total inorganic nitrogen uptake, C ₁	me 80%
CLOSURE total inorganic nitrogen concentration in ground water down-gradient of Mason Ditch, C _d	0.1 mg/L	86,809 ft ³ /d	volume of ground water discharged in cubic feet per day from 451 gpm LA	١D
East Boulder River below Boe Ranch total inorganic nitrogen concentration 5.0 cfs, non-irrigation season	0.1 mg/L		projected total inorganic nitrogen concentration in East Boulder River at no irrigation flow	on-
East Boulder River below Boe Ranch total inorganic nitrogen concentration 2.0 cfs, irrigation season	0.1 mg/L		projected total inorganic nitrogen concentration in East Boulder River durir irrigation withdrawals	ng
CLOSURE <i>Boe Ranch LAD</i> Total nitrogen load to ground water during closure Days 1-486	642 lbs/18-mos			
CLOSURE Boe Ranch LAD nitrogen load Days 487-548		During days 487 - 548	3, no water would be disposed at the Boe Ranch LAD.	
CLOSURE East Boulder Mine nitrogen load to ground water Days 487-548		Days 487 - 548: Up to	150 gpm treated adit water would be percolated at the East Boulder Mine.	
CLOSURE Days 487-548 percolation total inorganic nitrogen load at East Boulder Mine	0.7 lbs/day	y 0.4 mg/L	total inorganic nitrogen concentration of treated adit water	
CLOSURE Total total inorganic nitrogen load to ground water disposed at East Boulder Mine during closure days 486-548	45 lbs/18-mos			
CLOSURE Days 487-548 at the East Boulder Mine: The nitrogen load from perce	plation of 150 gpm treated	adit and tailings wate	ers at the percolation pond are less than the 30 lbs/day East Bouler Mine	MPDES

permit limit.

er would occur; it would be stored at the Boe

Spreadsheet 3C Salts: Revised Agency-Mitigated Alternative 3C Boe Ranch LAD System Operations and Closure Salinity Analyses

Per KP 2000c, if the Boe Ranch LAD were constructed it would be the agencies' preferred disposal option for treated adit water during operations and for treated adit plus tailings waters during the first eighteen months of closure. The East Boulder Mine percolation pond would be used for contingency disposal of treated adit water during operations. Monitoring well RMW-3A is located at the Boe Ranch downgradient of the proposed LAD and is considered to represent ambient electrical conductivity (EC) values. Based on EC measurements at RMW-3A, the average EC of ground water at Boe Ranch is 1,025 µmhos/cm having a Class II Beneficial Use with an electrical conductivity criteria between 1,000 to 2,500 µSiemens/cm (equivalent to µmhos/cm). The measured median total dissolved salts (TDS) concentration of the ground water is 721 mg/L. For this analysis, the agencies calculated the TDS concentration from the EC of ground water. Ambient median salts concentrations in the East Boulder River up- and downstream of the Boe Ranch are 186 mg/L TDS at EBR-007 and 290

mg/L at EBR-008, respectively. At closure, adit and East Boulder tailings waters would be treated for nitrogen through the BTS/Anox system then preferentially routed to Boe Ranch LAD storage pond and disposed of through LAD pivots during the summer LAD season. For the Boe Ranch LAD calculations have been made according to the regulatory requirements of the Montana Water Quality Act and Rules and Federal Clean Water Act regarding surface and ground water mixing zones. No dilution from precipitation (recharge) was assumed. For the Boe Ranch LAD any water that percolates below the root zone is assumed to immediately enter the aquifer. The Boe Ranch LAD area would not have an MPDES permit. Salts are not treated in the BTS/Anox system or during LAD, so all concentrations of salt are expected to flush through the soil column/unsaturated zone to ground water. Ground water flows beneath the LAD area and LAD storage pond, flows downgradient where it is recharged by the Mason Ditch, then discharges to the East Boulder River. These calculations assume that during operations, treated adit waters are routed to the Boe Ranch LAD storage pond. PoleCat evaporators accomplish summer 30% evaporation, center pivots 30%; PoleCat winter snowmaking 30% evap-

oration up slope of the lined LAD storage pond. At closure, treated adit and tailings waters would be routed to the Boe Ranch LAD storage pond which would hold up to 100 MG of adit waters, and mixing of these waters occurs prior to disposal at the LAD pivots. A weighted average was used to determine the concentration of salts in the mixed LAD storage pond water. The East Boulder Mine MPDES permit sets no total dissolved solids (TDS) or electrical conductivity (EC) limits. Median adit and tailings TDS concentrations were used in these calculations. Salts loading is calculated using TDS concentrations. These calculations assume that there will be a leak in the Boe Ranch LAD storage pond, and the liner leakage, applied LAD, and Mason Ditch waters contribute to ground water quality prior to discharge into the East Boulder River. It is assumed that 9 of the 10 proposed Boe Ranch LAD center pivots on 166 acres will be developed for use during operations and closure. Only 50 percent of pivots 4 and 9 were used to address concerns regarding mass wasting. The spreadsheet has been edited to account for updated volumes, concentrations, and timeframes. All edited cells are highlighted in mauve; changed text is highlighted in blue; all anchor cells that carry through the spreadsheet are highlighted in green.

OPERATIONS CALCULATIONS

Alternative 3C Operations Option 1, 737 gpm: SMC would route 284 gpm treated adit water to the Boe Ranch LAD storage pond during the entire year. Treated adit water stored in the Boe Ranch LAD storage pond over fall, winter, and early spring, would be disposed during the Boe Ranch LAD season. During the 120-day LAD season the 284 gpm treated adit water would be disposed with up to 579 gpm stored treated adit water on the 166-acre Boe Ranch LAD area at greater than agronomic rates (10.4 gpm/acre) to prevent salts build-up in the soil. The excess 453 gpm of treated adit water would be disposed at the East Boulder Mine during the entire year. During the LAD season at the mine, 293 gpm would be disposed at the East Boulder Mine LAD Area 6 and 160 gpm at the East Boulder Mine LAD Area 6 and 248 gpm at the percolation pond. The rest of the year, 453 gpm treated adit water would be disposed at the East Boulder Mine percolation pond.

1 ppm TDS = 1.56 μmhos/cm		120 days	length of LAD season
OPERATIONS Boe Ranch LAD Hydraulic Loading Calculations		OPERATIONS: assume	Boe Ranch LAD storage po
area available for LAD in section 17, not all pivots included (prevent mass wasting issues)	166 ac	1,726 gpm (12 hr)	hydraulic load that can be 166 acres
greater than agronomic land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4 gpm/ac	569 gpm (12 hr)	LAD capacity available at I LAD storage pond
assumed volume in Boe Ranch LAD storage pond	100 MG	1,157 gpm (12 hr)	rate to dewater Boe Ranch I
adit flow rate during operations	737 gpm (24 hr)	1,474 gpm (12 hr)	adit flow rate during operation
adit flow rate that must be managed at East Boulder Mine	453 gpm (24 hr)	905 gpm (12 hr)	adit flow rate that must be n
summer hydraulic capacity available at East Boulder Mine at LAD Area 6	293 gpm (24 hr)	115 days	time to fill Boe Ranch LAD s
winter hydraulic capacity available at East Boulder Mine at LAD Area 6	205 gpm (24 hr)	1,105 gpm (24 hr)	capacity of East Boulder Mir
summer excess adit flow rate that must be percolated at East Boulder Mine	160 gpm (24 hr)	248 gpm (24 hr)	winter excess adit flow rate

and is full on the first day of the LAD season land applied at greater than agronomic rates for 120 days on

Boe Ranch LAD for adit water after dewatering Boe Ranch

LAD storage pond in one 120-day season

ons

managed at East Boulder Mine

storage pond with adit water after 120 day LAD season

ne percolation pond (MPDES permit Statement of Basis)

that must be percolated at East Boulder Mine

284 gpm (24 hr) volume of water routed to Boe Ranch LAD year round 569 gpm (12 hr) volume of water routed to **Boe Ranch LAD year round** OPERATIONS During the 120 day LAD season, the hydraulic load of 284 gpm treated adit water plus 579 gpm treated stored water can be managed at Boe Ranch LAD area if seven pivots are operating at greater than agronomic rates as is done at the Hertzler Ranch LAD area. The excess water 453 gpm would be disposed at the East Boulder Mine LAD Area 6 and percolation pond. **OPERATIONS** *East Boulder Mine* Mixing Zone Salinity Calculations **OPERATIONS** The aguifer at the East Boulder Mine has a Class I Beneficial Use. East Boulder Source-Specific percolation pond mixing zone imputs **160** gpm (24 hr) adit water percolated at East Boulder Mine percolation pond in **summer** These data inputs are carried through below, but not repeated to reduce redundancy 248 gpm (24 hr) adit water percolated at East Boulder Mine percolation pond in winter 80 ft MPDES Statement of Basis, p. 25-26; not used in calculations depth of aquifer, D 75 ft/d hydraulic conductivity, k MPDES Statement of Basis, p. 25-26 0.026 ft/ft MPDES Statement of Basis, p. 25-26 gradient, i width of source 385 ft MPDES Statement of Basis, p. 25-26 3600 ft MPDES Statement of Basis, p. 25-26 length from percolation pond to wells, L₁ 0.3 MPDES Statement of Basis, p. 25-26 porosity, 6.5 ft/d MPDES Statement of Basis, p. 25-26 ground water velocity, v volume of ground water flux available for mixing from MODFLOW 400 gpm MPDES Statement of Basis, p. 25-26 77,005 ft³/d 515 ma/L ambient concentration of TDS in ground water (median at WW-1 is 106; 803 µmhos/cm CES 2008 Apdx D, EBoulder Mine TDS Table p 2, central value EBMW-6 operational concentration is 515), C_A angle of dispersion 0.087421693 tan 5° 10.2 ac area of East Boulder Mine LAD Area 6 700 ft width of mixing zone, W_1 width of source + (tan 5 * length) allowed by 17.30.517(d) 55,977 ft² D * W, allowed by 17.30.517(d) area of mixing zone, A_1 70% volume of ground water available for mixing Q_1 =ki A_1 76,409 ft³/d MPDES Statement of Basis, p.25-26 2.0 cfs Projected flowrate of the East Boulder River below Boe Ranch after irrigation Volume of adit water percolated in summer, V_{pS} 30,707 ft³/d withdrawals 172,800 ft³/d Projected flowrate of the East Boulder River below Boe Ranch after irrigation Volume of adit water percolated in winter, V_{pW} 47,648 ft³/d withdrawals 15 ft depth of aquifer, D_2 allowed by 17.30.517(d) hydraulic conductivity, k 75 ft/d MPDES Statement of Basis, p. 25-26 0.026 ft/ft gradient, i 85,070 lbs/ac/yr **OPERATIONS** East Boulder Mine LAD Area 6 Salts Load 700 ft width of source 138,960 lbs/yr **OPERATIONS** East Boulder Mine Percolation Pond Summer Salts Load length from perc pond to river, L_2 2,900 ft 215,625 lbs/yr **OPERATIONS** East Boulder Mine Percolation Pond Winter Salts Load angle of dispersion 0.08742169 tan 5° 394,221 lbs/yr **OPERATIONS** East Boulder Mine Percolation Pond Non-LAD Season Salts Load 954 ft width of source + (tan 5 * length) allowed by 17.30.517(d) width of zone, W₂ 14,303 ft² D * W, allowed by 17.30.517(d) area of mixing zone, A_2 Volume of ground water available for mixing Q₂=kiA 27,891 ft³/d 145 gpm (24 hr) calculation per 17.30.517(d) 39,484 ft³/d 205 gpm (12 hr) capacity of East Boulder LAD Area 6 in summer, evaporation credit taken volume of adit water land applied in summer, V_{2S} volume of adit water land applied in winter, V_{2W} 27,626 ft³/d 144 gpm (12 hr) capacity of East Boulder LAD Area 6 in winter, evaporation credit taken median concentration of salt in adit water (SMC database 2011), C1 effective concentration of salt in land applied waters 605 mg/L 864 mg/L 1996-1999 median baseline EC concentration from SMC monitoring data (Hydrometrics receiving stream ambient concentration at EBR-001, Q_c 49 mg/L 76 umhos/cm

2011R1123SMCWQQCalc3CSaltOpsCls.xlsx

2001)

3C Revised S-2

receiving streamflow, Q _s	423,000 ft ³ /d	5.0 cfs	7Q10 at Boulder River USGS g
OPERATIONS East Boulder Mine Summer Salinity Calculations		OPERATIONS Summer: Area 6	Percolation of 160 gpm (24 hr
salts concentration in ground water East Boulder Mine	610 mg/L	951 μmhos/cm	projected summer salts concer
salts concentration in East Boulder River below East Boulder Mine	205 mg/L	319 µmhos/cm	projected summer salts concer
OPERATIONS: Summer disposal of 293 gpm (24 hr) treated adit water at LAD Are in the East Boulder River at the East Boulder Mine.	a 6 and 160 gpm (<mark>24 hr) at the</mark>	percolation pond would	not exceed the 1,000 μmhos/c
OPERATIONS East Boulder Mine Winter Salinity Calculations		OPERATIONS Winter: P Area 6	ercolation of 248 gpm (24 hr)
salts concentration in ground water East Boulder Mine	579 mg/L	904 μmhos/cm	projected winter salts concentration
salts concentration in East Boulder River below East Boulder Mine	210 mg/L	328 μmhos/cm	projected winter salts concentra
OPERATIONS: Winter disposal of 205 gpm (24 hr) treated adit water at LAD Area in the East Boulder River at the East Boulder Mine.	6 and 248 gpm (2 <mark>4 hr) at the </mark>	percolation pond would r	not exceed the 1,000 µmhos/c
OPERATIONS: East Boulder Mine Percolation Salinity Calculations		OPERATIONS: Percolat	ion of up to 453 gpm (24 hr) at
salts concentration in ground water East Boulder Mine	556 mg/L	917 μmhos/cm	projected salts concentration in
salts concentration in East Boulder River below East Boulder Mine	149 mg/L	233 µmhos/cm	projected salts concentration in
OPERATIONS Boe Ranch LAD Mixing Zone Salinity Calculation Input Values The carried through below, but not repeated to reduce redundancy	se data inputs are	OPERATIONS: LAD of 2 greater than agronomic	84 gpm treated adit water plus rates on 166 acres; the aquife
2000-2008 median East Boulder adit EC concentration, calculated from TDS	944 μmhos/cm	605 mg/L	2000-2008 median East Bould
depth of aquifer, D	15 ft		allowed by 17.30.517(d)
hydraulic conductivity, k	0.283 ft/d		mid-range estimate, used by H
gradient, i	0.1		estimate, used by Hydrometric
width of LAD storage pond liner leakage source	10 ft		assume point leakage from LA
width of mixing zone for the LAD storage pond liner leakage, ${f W_2}$	229 ft		width of source + (tan 5 * lengt
angle of dispersion	0.087421693 tan 5°		allowed by 17.30.517(d)
length of LAD storage pond liner leakage, L_2	2,500 feet		KP 2000c Apdx K, Tables
cross sectional area of aquifer at LAD storage pond liner leakage, ${f A_2}$	3,428 ft ²		D * W, allowed by 17.30.517(c
volume of LAD storage pond liner leakage, V ₂	27 ft ³ /d	0.14 gpm (24 hr)	KP 2000c Apdx K, Tables
Q ₂ =kiA, ground water available for mixing below liner leakage	97 ft ³ /d		KP 2000c Apdx K, Tables
concentration of salts in ambient ground water ; median value from RMW-3a, $\mathbf{C}_{\mathbf{A}}$	1,025 μmhos/cm	657 mg/L	median ambient TDS concentr
width of LAD application	3,200 ft		KP 2000c Apdx K, Tables

gaging station; MPDES Statement of Basis page 4

r) at East Boulder Mine and 293 gpm (24 hr) at LAD at

Intration in ground water near SP-11 ntration in surface water near EBR-004/EBR-004A

cm EC Class I beneficial use criterion or 500 mg/L TDS

at East Boulder Mine and 205 gpm (24 hr) at LAD at

ration in ground water near SP-11

ration in surface water near EBR-004/EBR-004A

m EC Class I beneficial use criterion or 500 mg/L TDS

the East Boulder Mine when LAD cannot occur

n ground water near EBMW-006 or EBMW-007 n surface water near EBR-004/EBR-004A

or 500 mg/L TDS in the East Boulder River at the East

s up to 579 gpm (24 hr) stored treated adit water at er at the Boe Ranch has a Class II Beneficial Use.

ler adit TDS concentration; CES 2008 page 13

Hydrometrics (KP 2000c) cs (KP 2000c) AD pond exists for foreseeable impact to aquifer th) allowed by 17.30.517(d)

ration derived from SMC monitoring data

	DEQ 2012		
width of LAD application ground water mixing area, $oldsymbol{W}_1$	3,593 ft		allowed by 17.30.517(d)
cross sectional area of ground water at LAD application, ${f A}_1$	53,901 ft ²		D * W, allowed by 17.30.51
Q ₁ =kiA, ground water available for mixing below LAD application area	1,525 ft ³ /d		allowed by 17.30.517(d)
volume of LAD applied; evaporation factor taken, V ₁	116,324 ft ³ /d	1,208 gpm (12 hr)	treated adit water stored in
salts concentration in applied LAD adit water; assume pivots 30% evaporation, no post plant salt uptake credit, C_1	1,348 μmhos/cm	864 mg/L	effective applied LAD TDS of
salts in LAD storage pond liner leakage discharge, C ₂	944 μmhos/cm	4,530 lbs/ac/yr	OPERATIONS Salts load a
width of aquifer below LAD, includes area of Mason Ditch to East Boulder River	3,593 ft		KP 2000c Apdx K, Tables
length between end of pivots to East Boulder River, ${\sf L}_3$	4,000 ft		KP 2000c Apdx K, Tables
width of mixing zone between end of pivots to East Boulder River, ${f W}_3$	3,943 ft		width of source + (tan 5 * le
cross sectional area of aquifer between pivots to East Boulder River, ${f A}_3$	59,146 ft ²		D * W, allowed by 17.30.51
Q ₃ =kiA, ground water available for mixing below Mason Ditch to East Boulder River	1,674 ft ³ /d		allowed by 17.30.517(d)
volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), \mathbf{V}_3	43,123 ft ³ /d	224 gpm	KP 2000c Apdx K, Tables
assumed salts concentration of Mason Ditch , ${\rm C}_3$	290 μmhos/cm	186 mg/L	SMC Monitoring Data, assu 008
TIONS Ground water calculations down-gradient of Boe Ranch LAD		OPERATIONS: LAD of 2	284 gpm treated adit water p

salts concentration in ground water resulting from applied LAD	1,344	µmhos/cm	862 mg/L	projected salts concentration in grou to equal the operational salts con
salts concentration in ground water resulting from liner leakage plus applied LAD	1,344	μmhos/cm	861 mg/L	projected cumulative salts concentr storage pond; assumed to equal th for Q 2
salts concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	1,062	μmhos/cm	681 mg/L	projected cumulative salts concentra value will be assumed to equal the water below the Mason Ditch to the
OPERATIONS salts concentration in ground water below Mason Ditch, \mathbf{C}_{d}	1,061	µmhos/cm	680 mg/L	compliance point in ground water; pr discharge to the East Boulder River

OPERATIONS: Summer disposal of 863 gpm (24 hr) treated adit water at the Boe Ranch LAD would result in a ground water concentration less than the Class II Beneficial Use criterion of 2,500 μmhos/cm EC.

Appendix F

OPERATIONS East Boulder River calculations down-gradient of Boe Ranch LAD		OPERATIONS: LAD or greater than agronor	of 284 gpm treated adit water p nic rates on 166 acres; the aqu
receiving streamflow non-irrigation season, Q _s	423,000 ft ³ /d	5.0 cfs	7Q10 value for East Boulder
receiving streamflow irrigation season, $\mathbf{Q}_{\mathbf{s}}$	172,800 ft ³ /d	2.0 cfs	7Q10 value for East Boulder
receiving stream ambient concentration, ${\bm C}_{\bm s}$	290 μmhos/cm	186 mg/L	SMC Monitoring Data, assur 008; period of record
ground water discharge volume, \mathbf{Q}_{d}	162,771 ft ³ /d	1.9 cfs	ground water discharge volu
aquifer concentration below Mason Ditch, ${f C}_d$	1,061 µmhos/cm	680 mg/L	salt concentration in aquifer

2011R1123SMCWQQCalc3CSaltOpsCls.xlsx

17(d)

Boe Ranch LAD storage pond; evaporation credit taken concentration

at the Boe Ranch

ength) allowed by 17.30.517(d) 17(d)

med equal to median of all values from EBR-007 and EBR-

OPERATIONS: LAD of 284 gpm treated adit water plus up to 579 gpm (24 hr) stored treated adit water at greater than agronomic rates on 166 acres; the aquifer at the Boe Ranch has a Class II beneficial use.

on in ground water below the Boe Ranch LAD area; **assumed** salts concentration in ground water for **Q**₁

concentration in ground water below the Boe Ranch LAD equal the operational salts concentration in ground water

concentration in ground water beneath the Mason Ditch; this **qual the operational concentration of salts** in ground ch to the East Boulder River, Q_3

water; projected cumulative salts concentration prior to ler River

blus up to 579 gpm (24 hr) stored treated adit water at uifer at the Boe Ranch has a Class II beneficial use.

- Mine streamflow non-irrigation season
- Mine streamflow irrigation season
- med equal to median of all values from EBR-007 and EBR-

ume in cubic feet per second

r just prior to discharge to East Boulder River

East Boulder River salt concentration down-gradient of LAD at 5.0 cfs	504 µmhos/cm	323 mg/L	TDS value calculated from E
East Boulder River salt concentration down-gradient of LAD at 2.0 cfs	664 μmhos/cm	426 mg/L	TDS value calculated from E

Alternative 3C OPERATIONS Option 1, 150 gpm: SMC would route 150 gpm (24 hr) treated adit water to the Boe Ranch LAD storage pond all year. The 150 gpm (24 hr) of treated adit water and 301 gpm (24 hr) of stored treated adit water would be disposed at Boe Ranch LAD at greater than agronomic rates during the 120-day LAD season. No treated adit water disposal would occur at the East Boulder Mine.

OPERATIONS Hydraulic Loading Calculations for Boe Ranch LAD		OPERATIONS assume 1 previous winter; LAD of Ranch has a Class II ber	20 day LAD season and tha 150 gpm treated adit water neficial use
capacity of LAD Storage Pond	100 MG	120 days	time to dewater the LAD sto
assumed volume in LAD storage pond	52 MG	301 gpm (24 hr)	pumping rate to empty Boe
area available for LAD in section 17, not all pivots included	166 ac	602 gpm (12 hr)	Boe Ranch LAD storage po
greater than agronomic land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4 gpm/ac	1,726 gpm (12 hr)	hydraulic load that can be
adit flow rate	150 gpm (24 hr)	902 gpm (12 hr)	rate of LAD to dispose of ac

OPERATIONS During the 120 day LAD season, the (24 hr) hydraulic load of 150 gpm adit water plus 602 gpm (12 hr) rate to dewater stored water in the Boe Ranch LAD storage pond (52 MG) can be managed at Boe Ranch LAD area if not all pivots are operating on 166 acres at greater than agronomic rates, as is done at Hertzler Ranch LAD.

OPERATIONS Boe Ranch LAD Salinity Calculations			OPERATIO previous w Ranch has	NS assume 1 inter; LAD of a Class II be	20 day LAD season and that 150 gpm treated adit water a neficial use
volume of LAD storage pond liner leakage, V ₂	27	ft ³ /d	0.14	gpm (24 hr)	KP 2000c Apdx K, Tables
Q2=kiA, ground water available for mixing below liner leakage	97	ft ³ /d			KP 2000c Apdx K, Tables
concentration of salts in ambient ground water ; median value from RMW- 3a, C_A	1,025	µmhos/cm	657	mg/L	median ambient TDS concen
Q₁=kiA , ground water available for mixing below LAD application area	1,525	ft ³ /d			allowed by 17.30.517(d)
volume of LAD applied; evaporation factor taken, V1	121,533	ft ³ /d	631	gpm (12 hr)	treated adit water stored in B
salts concentration in applied LAD adit water; assume pivots 30% evaporation, no post plant salt uptake credit, C 1	1,348	µmhos/cm	864	mg/L	effective applied LAD TDS co
salts in LAD storage pond liner leakage discharge, C ₂	944	μ mhos/cm	605	mg/L	median adit TDS concentration
Q ₃ =kiA, ground water available for mixing below Mason Ditch to East Boulder River	1,674	ft ³ /d	150	gpm (24 hr)	adit flow rate
volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), V_3	43,123	ft ³ /d	150	gpm (24 hr)	rate that adit water is routed t
assumed salts concentration of Mason Ditch , ${\rm C}_3$	290	µmhos/cm	186	mg/L	SMC Monitoring Data, assum 008; period of record
salts concentration in ground water resulting from applied LAD, in \mathbf{Q}_1	1,344	µmhos/cm	862	mg/L	projected salts concentration to equal the operational sale
salts concentration in ground water resulting from liner leakage plus applied LAD, in ${f Q}_2$	1,344	μmhos/cm	861	mg/L	projected cumulative salts co storage pond; assumed to e for Q ₂

EC at 5 cfs

EC at 2 cfs

at Boe Ranch LAD storage pond contains 52 MG from r and 301 gpm stored water; the aquifer at the Boe

brage pond

e Ranch LAD storage pond

nd dewatering rate

applied on 166 acres, in Section 17

dit plus stored water

at Boe Ranch LAD storage pond contains 52 MG from and 301 gpm stored water; the aquifer at the Boe

ntration derived from SMC monitoring data

Boe Ranch LAD storage pond; evaporation credit taken concentration

ion derived from SMC monitoring data

to LAD Storage Pond year round

med equal to median of all values from EBR-007 and EBR-

In in ground water below the Boe Ranch LAD area; **assumed** alts concentration in ground water for Q_1 concentration in ground water below the Boe Ranch LAD equal the operational salts concentration in ground water

3C Revised S-5

salts concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch, in Q_3	Apı DE	pendix E EQ 2012				
	1,071	µmhos/cm	686 mg/L	projected cumulative salts co value will be assumed to equ water below the Mason Ditch		
OPERATIONS salts concentration in ground water below Mason Ditch, C_d	1,070	μmhos/cm	686 mg/L	compliance point in ground w discharge to the East Boulder		

OPERATIONS: Summer disposal of 902 gpm (24 hr) treated adit water at the Boe Ranch LAD would result in a salts concentration in ground water less than the Class II beneficial use criterion of 2,500 µmhos/cm.

OPERATIONS East Boulder River calculations down-gradient of Boe Ranch LAD		OPERATIO previous w Ranch has	NS assun inter; LAI a Class II	ne 120 day LAD season and the D of 150 gpm treated adit water beneficial use	
receiving streamflow non-irrigation season, ${f Q}_{{f s}}$	423,000	ft ³ /d	5.0	cfs	7Q10 value for East Boulde
receiving streamflow irrigation season, $\mathbf{Q}_{\mathbf{s}}$	172,800	ft ³ /d	2.0	cfs	7Q10 value for East Boulde
receiving stream ambient concentration, ${\bf C_s}$	290	µmhos/cm	186	mg/L	SMC Monitoring Data, assu 008; period of record
ground water discharge volume, $\mathbf{Q}_{\mathbf{d}}$	167,979	ft ³ /d	2.0	cfs	ground water discharge volu
aquifer concentration below Mason Ditch, $\mathbf{C}_{\mathbf{d}}$	1,070	µmhos/cm	686	mg/L	compliance point in ground discharge to the East Bould
OPERATIONS East Boulder River salt concentration below Boe Ranch LAD area 5.0 cfs	512	μmhos/cm	328	mg/L	TDS value projected from E
OPERATIONS East Boulder River salt concentration below Boe Ranch LAD area 2.0 cfs	675	µmhos/cm	432	mg/L	TDS value projected from E

CLOSURE CALCULATIONS

Agency-Mitigated Alternative 3C CLOSURE Option 1, 737 gpm: At closure, SMC would treat 737 gpm adit water and 263 gpm tailings waters in the BTS. The closure time frame would be 18 months. Days 1-120: SMC would maximize disposal of 284 gpm treated adit and tailings waters at the Boe Ranch LAD area at greater than agronomic rates. SMC would dispose of the remaining 716 gpm at the East Boulder Mine. LAD Area 6 would receive 293 gpm and the excess 423 gpm would be routed to the East Boulder Mine percolation pond during the first 120-day summer LAD season in the 18 month closure period. Days 121-365: After day 259, the tailings impoundment would be closed and only 737 gpm of treated adit water would need disposal during the rest of the 18-month closure period. From days 260-365, up to 284 gpm would be routed to the Boe Ranch LAD storage pond, and 453 gpm would be disposed at the East Boulder Mine percolation pond.

Days 366-548: During the second year 120-day LAD season, 284 gpm would be routed and disposed at greater than agronomic rates with 579 gpm stored waters in the Boe Ranch LAD storage pond. After the second year LAD season, all 737 gpm of treated adit water would be disposed at the East Boulder Mine percolation pond.

2000-2005 average field and laboratory EC at RMW-3A, SMC Monitoring Data	1,025 μmhos/cm	657 mg/L	calculated TDS concentration
2000-2008 calculated median adit EC	944 μmhos/cm	605 mg/L	median adit TDS concentration
2000-2008 calculated median tailings waters EC	1,164 μmhos/cm	746 mg/L	median tailings waters TDS of
weighted average calculated EC in mixed adit plus tailings waters	1,002 μmhos/cm	642 mg/L	weighted average TDS conce
CLOSURE Hydraulic Routing for 737 gpm adit water <i>Days 1-120</i>		CLOSURE: Days 1-120: adit water at the Boe Ra percolation pond; no wi	Disposal of 284 gpm treated nch LAD; disposal of 293 at nter LAD disposal would oc
area available for LAD in section 17, to prevent potential mass wasting/stability issues	166 ac	1,726 gpm (12 hr)	hydraulic load that can be la 166 acres, in Section 17
assumed Boe Ranch LAD storage pond volume	100 MG	10.4 gpm/ac	greater than agronomic lar Monitoring data)
adit flow rate at closure	737 gpm (24 hr) 2011R1123SMCWQQCalc3CSalt	284 gpm (24 hr) OpsCls.xlsx	volume of water sent to Boe

- ncentration in ground water beneath the Mason Ditch; this ual the operational concentration of salts in ground to the East Boulder River, **Q**₃
- ater; projected cumulative salts concentration prior to River
- at Boe Ranch LAD storage pond contains 52 MG from r and 301 gpm stored water; the aquifer at the Boe
- r Mine streamflow non-irrigation season
- r Mine streamflow irrigation season
- med equal to median of all values from EBR-007 and EBR-
- ume in cubic feet per second
- water; projected cumulative salts concentration prior to ler River
- EC at 5 cfs
- EC at 2 cfs

- n at RMW-3A, based on SMC Monitoring Data
- ion (SMC Database 2011)
- concentration (SMC Database 2011)
- entration of treated adit plus tailings waters
- adit and tailings waters with 579 gpm stored treated the East Boulder Mine LAD Area 6, and 423 gpm at the cur at East Boulder Mine
- and applied at greater than agronomic rates for 120 days on
- nd application rate used at Hertzler Ranch LAD area (SMC
- Ranch LAD storage pond year round

	App DE	endix E Q 2012		
rate to dewater East Boulder tailings impoundment fixed by nitrogen load in MPDES permit with disposal by percolation	263	gpm (24 hr)	98 MG	volume of the East Boulder Ta
time to dewater the East Boulder tailings impoundment	259	days	569 gpm (12 hr)	LAD capacity available at Boo LAD storage pond
hydraulic capacity available at East Boulder Mine at LAD Area 6	293	gpm (24 hr)	716 gpm (24 hr)	excess water that must be ma
excess adit and tailings waters that must be percolated at East Boulder Mine	423	gpm (24 hr)	579 gpm (24 hr)	rate to dewater Boe Ranch L /
rate to dewater Boe Ranch LAD storage pond in one season	1,157	gpm (12 hr)	1,105 gpm (24 hr)	capacity of East Boulder Mine
CLOSURE Boe Ranch LAD Hydraulic Loading Calculations Days 121-365			CLOSURE: Days 121-25 LAD storage pond and 7 365: The impoundment pond and 453 gpm woul Nitrogen for volume call Pond.	9: Of the 737 gpm treated adit 716 gpm would be routed to th would be dewatered and 284 g Id be routed to the East Bould culations for the East Boulder
volume of water routed to Boe Ranch LAD year round	284	gpm (24 hr)	453 gpm (24 hr)	excess adit waters that must b
volume of adit and tailings waters that must be percolated at East Boulder Mine until tailings impoundment is dewatered Day 259	716	gpm (24 hr)	365 days	length of year
CLOSURE Boe Ranch LAD Hydraulic Loading Calculations Days 366-486			CLOSURE: Days 366-48 than agronomic rates w percolated at the East B	6: Second 120-day LAD seaso ith 579 gpm stored waters at t oulder Mine percolation pond
greater than agronomic land application rate used at Hertzler Ranch LAD area (SMC Monitoring data)	10.4	gpm/ac	1,726 gpm (12 hr)	hydraulic load that can be lan 166 acres, in Section 17
assumed Boe Ranch LAD storage pond volume	100	MG	0 MG	East Boulder tailings waters v
rate to dewater Boe Ranch LAD storage pond in one season	579	gpm (24 hr)	1,157 gpm (12 hr)	rate to dewater Boe Ranch LA
volume of water routed to Boe Ranch LAD year round	284	gpm (24 hr)	453 gpm (24 hr)	excess treated adit water that r
CLOSURE East Boulder Mine Hydraulic Loading Calculations Days 487-548			CLOSURE: Days 487-54 treated adit water would	8: After the second LAD seaso I be routed to the East Boulde
treated adit water that must be percolated at East Boulder Mine	737	gpm (24 hr)	0 MG	East Boulder tailings waters w
The hydraulic load of 737 gpm plus 263 gpm tailings waters can be managed at t	the East Boulder Mi	ne and the E	3oe Ranch LAD area und	er Option 1, 737 gpm.
CLOSURE East Boulder Mine salinity calculations Days 1-120			CLOSURE: Days 1-120: Area 6, and 423 gpm tre occur at East Boulder M	Disposal of 293 gpm treated a ated adit and tailings waters a line; the aquifer at the East Bo
70% Volume of aquifer available for mixing \mathbf{Q}_1 =kiA ₁	76,409	ft ³ /d	515 mg/L	median ambient TDS concentr
Volume of adit water percolated at East Boulder Mine, $\mathbf{V}_{\mathbf{p}}$	81,338	ft ³ /d	423 gpm (24 hr)	volume of treated adit and tailing
Volume of aquifer available for mixing beneath the LAD ${f Q_2}$ =kiA	27,891	ft ³ /d	145 gpm (24 hr)	calculation per 17.30.517(d)
weighted average TDS concentration in mixed percolated waters, $\boldsymbol{C}_{\boldsymbol{P}}$	642	mg/L	1,002 µmhos/cm	weighted average EC in mixed

2011R1123SMCWQQCalc3CSaltOpsCls.xlsx

ailings impoundment waters needing disposal

be Ranch LAD for adit water after dewatering Boe Ranch

anaged at East Boulder Mine

AD storage pond in one season

percolation pond (MPDES permit Statement of Basis)

water, 284 gpm would be routed to the Boe Ranch he East Boulder Mine percolation pond; Days 260 gpm would be routed to the Boe Ranch LAD storage der Mine percolation pond. Please see sheet 3C Tailings Impoundment and Boe Ranch LAD Storage

be **percolated** at East Boulder Mine

on, 284 gpm would be routed and disposed at greater the Boe Ranch LAD Area. Excess waters would be

nd applied at greater than agronomic rates for 120 days on

volume

AD storage pond in one season

must be percolated at East Boulder Mine

on, the Boe Ranch would be closed and all 737 gpm er Mine percolation pond

volume

adit and tailings waters at the East Boulder Mine LAD at the percolation pond; no winter LAD disposal would oulder Mine has a Class I beneficial use

ration derived from SMC monitoring data

ngs waters percolated at East Boulder Mine

percolated waters, CP

	Apj DE	pendix E EQ 2012			
effective weighted average TDS concentration in mixed land applied waters, \mathbf{C}_{LAD}	917	mg/L	1,431	µmhos/cm	effective weighted average E
volume of land applied treated adit plus tailings waters (evaporation credit taken), $\mathbf{V}_{\mathbf{2LAD}}$	39,484	ft ³ /d	205	gpm (24 hr)	Days 1-120 rate land applica
receiving stream baseline ambient concentration at EBR-001, $\mathbf{Q}_{\mathbf{c}}$	49	mg/L	76	µmhos/cm	1996-1999 median baseline l 2001)
receiving streamflow, Q _s	423,000	ft ³ /d	5.0	cfs	7Q10 at Boulder River USGS
CLOSURE <i>East Boulder Mine</i> Days 1-120: Salts concentration in ground water	681	mg/L	1,063	µmhos/cm	projected salts concentration
CLOSURE <i>East Boulder Mine</i> Days 1-120 Salts concentration in East Boulder River	268	mg/L	419	μmhos/cm	projected salts concentration Area 6
CLOSURE <i>East Boulder Mine</i> Days 1-120 Total Salts load to LAD Area	270,908	lbs/18 mos	2,461,929	lbs/18 mos	CLOSURE East Boulder Mi

CLOSURE *East Boulder Mine* Days 1-120: Percolation of 423 gpm (24 hr) treated adit and tailings waters and land application of 293 gpm (24 hr) at LAD Area 6 at the East Boulder Mine would temporarily exceed the ground water Class I Beneficial Use criterion of 1,000 µmhos/cm EC during closure.

CLOSURE East Boulder Mine salinity calculations Days 121-365		CLOSURE: Days 121-36 routed to the Boe Ranch percolation pond	5: Of the 1,000 gpm mixed t h LAD storage pond and 710
volume of water routed to Boe Ranch LAD storage pond days 121-365	284 gpm (24 hr)	100 MG	volume of water in Boe Ran
days 121-365: volume of adit water percolated at East Boulder Mine, $\mathbf{V}_{\mathbf{p}}$	137,744 ft ³ /d	716 gpm (24 hr)	volume of treated adit and ta pond
weighted average TDS concentration in mixed adit and tailings percolated waters, ${\bf C}_{\rm P}$	642 mg/L	1,002 µmhos/cm	weighted average EC in mix
effective average TDS concentration in treated adit waters, ${f C}_{P}$	605 mg/L	944 µmhos/cm	effective average EC of trea
CLOSURE <i>East Boulder Mine</i> Days 121-365: Salts concentration in ground water	583 mg/L	909 µmhos/cm	projected salts concentration
CLOSURE <i>East Boulder Mine</i> Days 121-365: Salts concentration in East Boulder River below East Boulder Mine at 7Q ₁₀	243 mg/L	379 µmhos/cm	projected salts concentration

CLOSURE East Boulder Mine Days 121-365: Percolation of 453 gpm (24 hr) treated adit water at the East Boulder Mine would meet the Class I Beneficial Use criterion of 1,000 µmhos/cm EC during closure.

CLOSURE East Boulder Mine salinity calculations Days 366-486		CLOSURE: Days 366-48 than agronomic rates w percolated at the East B	6: Second 120-day LAD sea ith 579 gpm stored waters a oulder Mine percolation po
volume of water routed to Boe Ranch LAD days 366-486	284 gpm (24 hr)	579 gpm (24 hr)	rate that Boe Ranch LAD sto
2000-2008 median adit TDS concentration; CES 2008 page 13	605 mg/L	944 μmhos/cm	2000-2008 calculated media
days 366-486: volume of adit water percolated at East Boulder Mine, ${f V}_p$	87,113 ft ³ /d	453 gpm (24 hr)	volume of treated adit water
CLOSURE <i>East Boulder Mine</i> Days 366-486: Salts concentration in ground water	556 mg/L	867 μmhos/cm	projected salts concentration

EC in mixed land applied waters, $\mathbf{C}_{\mathsf{LAD}}$

ation at East Boulder Mine LAD Area 6 (evaporation applied)

EC concentration from SMC monitoring data (Hydrometrics

S gaging station; MPDES Statement of Basis page 4

n near SP-11 from percolation and disposal at LAD Area 6

n at EBR-004/004A from percolation and disposal at LAD

line Days 1-548 Total Salts load percolated

treated adit and tailings waters, 284 gpm would be 6 gpm would be routed to the East Boulder Mine

nch LAD storage pond on day 365

ailings waters percolated at East Boulder Mine percolation

ked percolated waters, CP

ated land applied adit waters

n near SP-11 from percolation

n at EBR-004/004A from percolation of treated adit water

ason, 284 gpm would be routed and disposed at greater at the Boe Ranch LAD Area. Excess waters would be ond. tored waters are applied at Boe Ranch

an adit EC rs percolated at East Boulder Mine percolation pond

n near SP-11 from percolation of treated adit water

CLOSURE <i>East Boulder Mine</i> Days 366-486 Salts concentration in East Boulder River below East Boulder Mine at 7Q ₁₀	207 mg/L	323 μ mhos/cm	projected salts concentration a
CLOSURE East Boulder Mine salinity calculations Days 487-548		CLOSURE: Days 487-54 the East Boulder Mine p	8: After the second LAD seas percolation pond
volume of water routed to Boe Ranch LAD days 487-548	0 gpm (24 hr)	0 MG	volume of water in Boe Rancl
days 487-548: volume of adit water percolated at East Boulder Mine, $\mathbf{V}_{\mathbf{p}}$	141,882 ft ³ /d	737 gpm (24 hr)	adit flow rate at closure
CLOSURE <i>East Boulder Mine D</i> ays 487-548: Salts concentration in ground water	567 mg/L	884 μmhos/cm	projected salts concentration r
CLOSURE <i>East Boulder Mine</i> Days 487-548: Salts concentration in East Boulder River below East Boulder Mine	239 mg/L	373 μmhos/cm	projected salts concentration a
CLOSURE <i>East Boulder Mine</i> Days 366-548: Percolation of 453 to 737 gpm (24 closure.	nr) treated adit water at the Eas	st Boulder Mine would m	eet the ground water Class I
CLOSURE Boe Ranch LAD salt calculations Days 1-120		CLOSURE: Days 1-120: adit water at the Boe Ra excess waters would be	Disposal of 284 gpm treated a nch LAD so storage pond wo e disposed at the East Boulde
volume of LAD storage pond liner leakage, V ₂	27 ft ³ /d	737 gpm (24 hr)	adit flow rate at closure
Q ₂ =kiA, ground water available for mixing below liner leakage	97 ft ³ /d	861 mg/L	projected salts concentration i to equal the operational salt
concentration of salts in ambient ground water ; median value from RMW-3a, $\mathbf{C}_{\mathbf{A}}$	1,025 µmhos/cm	657 mg/L	median ambient TDS concent

volume of LAD applied; evaporation factor taken, V₁

salts concentration in applied LAD adit plus tailings water; assume pivots 30% evaporation, no post plant salt uptake credit, C₁
salts in LAD storage pond liner leakage discharge, C₂

Q₃=kiA, ground water available for mixing below Mason Ditch to East Boulder River

volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), V_3

assumed salts concentration of Mason Ditch , $\ensuremath{\mathsf{C}_3}$

salts concentration in ground water resulting from applied LAD

salts concentration in ground water resulting from liner leakage plus applied LAD

salts concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch

21	ft°/d	131	gpm (24 nr)	adit now rate at closure
97	ft ³ /d	861	mg/L	projected salts concentrat
1,025	μmhos/cm	657	mg/L	median ambient TDS cond
1,525	ft ³ /d	862	mg/L	projected salts concentrat to equal the operational
116,324	ft ³ /d	604	gpm (12 hr)	treated stored water plus a evaporation credit taken
1,348	µmhos/cm	880	mg/L	effective applied LAD TDS
944	μmhos/cm	616	mg/L	weighted average adit and pond
1,674	ft ³ /d	686	mg/L	projected salts concentrat to equal the operational
43,123	ft ³ /d	224	gpm	KP 2000c Apdx K, Tables
290	µmhos/cm	186	mg/L	SMC Monitoring Data, ass 008; period of record
1,342	µmhos/cm	860	mg/L	projected salts concentrat
1,342	µmhos/cm	860	mg/L	projected cumulative salts storage pond; assumed to for Q ₂
1,060	μmhos/cm	680	mg/L	projected cumulative salts value will be assumed to

n at EBR-004/004A from percolation of treated adit water

ason, all 737 gpm treated adit water would be routed to

ch LAD storage pond on day 487

n near SP-11 from percolation

n at EBR-004/004A from percolation of treated adit water

I Beneficial Use criterion of 1,000 µmhos/cm EC during

d adit and tailings waters with 579 gpm stored treated vould be emptied by the end of the 120-day LAD season; der Mine

in ground water below the Boe Ranch LAD area; **assumed alts concentration** in ground water for Q_2 intration derived from SMC monitoring data

ncentration in ground water below the Boe Ranch LAD area; **assumed** rational salts concentration in ground water for **Q**₁ er plus adit and tailings waters in the Boe Ranch LAD storage pond;

AD TDS concentration

adit and tailings TDS concentration in the Boe Ranch LAD storage

ncentration in ground water below the Boe Ranch LAD area; assumed rational salts concentration in ground water for Q_3

bata, assumed equal to median of all values from EBR-007 and EBR-

ncentration in ground water below the Boe Ranch LAD area; **assumed** rational salts concentration in ground water for Q_1 ive salts concentration in ground water below the Boe Ranch LAD umed to equal the operational salts concentration in ground water

projected cumulative salts concentration in ground water beneath the Mason Ditch; this value will be **assumed to equal the operational concentration of salts** in ground water below the Mason Ditch to the East Boulder River, \mathbf{Q}_3

		Appendix E DEQ 2012		
	CLOSURE Days 1-120 <i>Boe Ranch LAD</i> salts concentration in ground water below Mason Ditch, C_d	1,083 μmhos/cm	694 mg/L	compliance point in ground v discharge to the East Boulde
	CLOSURE Days 1-120 <i>Boe Ranch LAD</i> Salt concentration in East Boulder River below LAD area, non-irrigation season (5.0 cfs)	510 μmhos/cm	327 mg/L	This value is less than 500
	CLOSURE Days 1-120 <i>Boe Ranch LAD</i> Salt concentration in East Boulder River below LAD area, irrigation season (2.0 cfs)	675 μmhos/cm	432 mg/L	This value is less than 500
CLOSU	RE Boe Ranch LAD salt calculations Days 366-486		CLOSURE Days 366-48 disposed at greater tha waters would be percol	6: Second 120-day LAD seas n agronomic rates with 579 g ated at the East Boulder Mir
	salts concentration in ground water resulting from applied LAD	1,344 µmhos/cm	862 mg/L	projected salts concentration
	salts concentration in ground water resulting from liner leakage plus applied LAD	1,344 μmhos/cm	862 mg/L	projected cumulative salts constructed storage pond using the assure
	salts concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	1,062 μmhos/cm	681 mg/L	projected cumulative salts co the assumed operational cor to the East Boulder River, Q
	CLOSURE Boe Ranch LAD salts concentration in ground water below Mason Ditch, C_d	1,062 μmhos/cm	694 mg/L	compliance point in ground v discharge to the East Boulde
	CLOSURE Days 366-486 <i>Boe Ranch LAD</i> Salt concentration in East Boulder River below LAD area, non-irrigation season (5.0 cfs)	505 μmhos/cm	323 mg/L	This value is less than 500
	CLOSURE Days 366-486 <i>Boe Ranch LAD</i> Salt concentration in East Boulder River below LAD area, irrigation season (2.0 cfs)	665 μmhos/cm	426 mg/L	This value is less than 500
	CLOSURE Days 1-486 Boe Ranch LAD Total Salt Load	1,940,462 lbs/18 mos	11,690 lbs/ac/yr	

CLOSURE Boe Ranch LAD Days 120-486: Disposal of treated adit water with stored water produces a salts concentration in ground water less than the Class II beneficial use criterion of 2,500 µmhos/cm at the Boe Ranch.

Agency-Mitigated Alternative 3C CLOSURE Option 1, 150 gpm: SMC would treat 562 gpm (150 gpm adit water and 412 gpm of tailings waters) at closure to empty the East Boulder Mine tailings impoundment in 157 days. The Boe Ranch LAD storage pond would contain 52 MG of treated adit waters on the first day of the 120-day LAD season. To empty the Boe Ranch LAD storage pond during the 120-day LAD season, SMC would maximize disposal of treated adit and tailings waters at the Boe Ranch LAD area at greater than agronomic rates. After the 120-day LAD season, 150 gpm of treated adit water (plus 412 gpm of treated tailings waters through Day 157) would be routed to the Boe Ranch LAD storage pond for disposal during the second LAD season in the 18-month closure period. Up to 150 gpm treated adit water would be disposed at the East Boulder Mine tailings waters at the 18-month closure period.

CLOSURE Boe Ranch LAD Hydraulic Loading Calculations Days 1-486		gpm stored treated adit hr) would occur at the B season would occur Day LAD. Beginning on day water would be dispose	waters would occur at the B oe Ranch LAD storage pond ys 366-486, and treated adit a 487, the Boe Ranch LAD wo d at the East Boulder Mine p
initial volume in LAD storage pond, assume 8 months stored at 150 gpm	52 MG	120 days	time to dewater the LAD stor
Days 1-120 and Days 366-486 rate to empty LAD storage pond	301 gpm (24 hr)	602 gpm (12 hr)	LAD storage pond dewatering
Days 1-165 rate to dewater East Boulder tailings impoundment	412 gpm (24 hr)	824 gpm (12 hr)	East Boulder tailings impour

2011R1123SMCWQQCalc3CSaltOpsCls.xlsx

water; projected cumulative salts concentration prior to er River

mg/L TDS projected at 5 cfs.

mg/L TDS projected at 2 cfs.

son, 284 gpm treated adit water would be routed and gpm stored waters at the Boe Ranch LAD Area. Excess ne percolation pond.

n in ground water below the Boe Ranch LAD area

oncentration in ground water below the Boe Ranch LAD imed operational salts concentration in ground water for ${f Q}_2$

concentration in ground water beneath the Mason Ditch using oncentration of salts in ground water below the Mason Ditch \mathbf{Q}_3

water; projected cumulative salts concentration prior to er River

mg/L TDS projected at 5 cfs.

mg/L TDS projected at 2 cfs.

CLOSURE: First LAD Season: Days 1-120, disposal of 412 gpm treated adit and tailings waters with 301 gpm stored treated adit waters would occur at the Boe Ranch LAD. Days 121-365, storage of 150 gpm (24 hr) would occur at the Boe Ranch LAD storage pond until the second LAD season. The second LAD season would occur Days 366-486, and treated adit and stored waters would be disposed at Boe Ranch LAD. Beginning on day 487, the Boe Ranch LAD would be decommissioned and all remaining treated adit water would be disposed at the East Boulder Mine percolation pond.

orage pond

ing rate

undment dewatering rate

		Ap Di	pendix E EQ 2012			
	Days 1-548 adit flow rate at closure	150	gpm (24 hr)	300	gpm (12 hr)	adit flow rate
	volume in LAD storage pond Day 120	0	MG	80	MG	volume in LAD storage po
	volume in LAD storage pond Day 165	37	MG	20	MG	capacity remaining in pon
	total pumping rate to dispose of all treated mine waters during 120 day LAD season	863	gpm (24 hr)	1,726	gpm (12 hr)	total rate of all treated mine
	volume of the East Boulder Tailings impoundment waters needing disposal	98	MG	863	gpm (24 hr)	total rate of all treated mine
	area available for LAD in section 17, all pivots included	166	ac	165	days	number of days to dewater I
	land application rate that would empty the LAD storage pond in 97 days	10.4	gpm/ac	1,726	gpm (12 hr)	hydraulic load that can be ap
	rate that adit water is routed to the Boe Ranch LAD storage pond days 1- 486	150	gpm (24 hr)	150	gpm (24 hr)	rate of disposal at East Boul
CLOSU	IRE Boe Ranch LAD Days 1-120: Mixing Zone Salinity Calculations			CLOSURE: gpm stored Beneficial U	First LAD Se treated adit Jse.	eason: Days 1-120, disposal water would occur at the B
	2000-2008 calculated median adit EC	943.8	µmhos/cm	605	mg/L	2000-2008 median adit TDS
	2000-2008 calculated median tailings waters EC	1,164	µmhos/cm	746	mg/L	2002-2006 median tailings
	weighted average calculated EC in mixed adit plus tailings waters	1,066	µmhos/cm	684	mg/L	weighted average TDS conc waters
	volume of LAD storage pond liner leakage, V ₂	27	ft ³ /d	365	days	start of the second LAD sea
	Q ₂ =kiA, ground water available for mixing below liner leakage	97	ft ³ /d	1,344	µmhos/cm	projected cumulative salts constorage pond; assumed to e water for Q ₂
	concentration of salts in ambient ground water ; median value from RMW-3a, $\mathbf{C}_{\mathbf{A}}$	1,025	μmhos/cm	657	mg/L	KP 2000c Apdx K, Tables
	Q ₁ =kiA, ground water available for mixing below LAD application area	1,525	ft ³ /d	1,344	μmhos/cm	projected cumulative salts of storage pond; assumed to a
	volume of LAD applied ; evaporation factor taken, V_1	116,324	ft ³ /d	604	gpm (24 hr)	the rate of adit, tailings, and evaporation factor applied
	salts concentration in applied LAD adit plus tailings water; assume pivots 30% evaporation, no post plant salt uptake credit, C ₁	1,523	µmhos/cm	976	mg/L	EC calculated from TDS ;
	salts in LAD storage pond liner leakage discharge, ${\bf C_2}$	1,066	μmhos/cm	684	mg/L	EC calculated from TDS ;
	Q ₃ =kiA, ground water available for mixing below Mason Ditch to East Boulder River	1,674	ft ³ /d	1,071	μmhos/cm	projected cumulative salts constrained to example the storage pond; assumed to example a for Q ₃
	volume of flow from Mason Ditch that is assumed to infiltrate (25 % of total), V_3	43,123	ft ³ /d	224	gpm (24 hr)	KP 2000c Apdx K, Tables
	assumed salts concentration of Mason Ditch , ${\rm C}_3$	290	µmhos/cm	186	mg/L	SMC Monitoring Data, assur 008; period of record

2011R1123SMCWQQCalc3CSaltOpsCls.xlsx

ond Day 365

nd Days 165-365

waters needing disposal during 120 day LAD season

waters needing disposal during 120 day LAD season

East Boulder tailings impoundment at above rate

pplied at a greater than agronomic rate

Ider Mine during days 487-548 of closure

l of <mark>562</mark> gpm treated adit and tailings waters with 301 Soe Ranch LAD. The aquifer at Boe Ranch has a Class II

S concentration; CES 2008 page 13

waters TDS concentration (CES 2008 p 13)

centration of treated mixed adit, tailings, and stored

ason

concentration in ground water below the Boe Ranch LAD equal the operational salts concentration in ground

concentration in ground water below the Boe Ranch LAD equal the operational salts concentration in ground

I stored waters that would be LAD at the Boe Ranch,

concentration in ground water below the Boe Ranch LAD equal the operational salts concentration in ground

med equal to median of all values from EBR-007 and EBR-

	Appendix E DEQ 2012		
salts concentration in ground water resulting from applied LAD	1,521 µmhos/cm	975 mg/L	projected TDS concentration
salts concentration in ground water resulting from liner leakage plus applied LAD	1,521 μmhos/cm	975 mg/L	projected TDS concentration
salts concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	1,191 μmhos/cm	764 mg/L	projected cumulative salts co value will be assumed to equ water below the Mason Ditch
CLOSURE <i>Boe Ranch LAD</i> Days 1-120 EC concentration at in ground water below Mason Ditch, C_d	1,190 µmhos/cm	763 mg/L	compliance point in ground w discharge to the East Boulder
receiving streamflow non-irrigation season, ${f Q}_{{f s}}$	432,000 ft ³ /d	5.0 cfs	7Q10 value for East Boulder
receiving streamflow irrigation season, \mathbf{Q}_{s}	172,800 ft ³ /d	2.0 cfs	7Q10 value for East Boulder
receiving stream ambient concentration, ${f C}_{{f s}}$	290 μmhos/cm	186 mg/L	SMC Monitoring Data, assum
discharge volume, Q _d	162,771 ft ³ /d	1.9 cfs	nns, period of lecold
EC concentration at in ground water below Mason Ditch, $\mathbf{C}_{\mathbf{d}}$	1,190 µmhos/cm	764 mg/L	
CLOSURE <i>Boe Ranch LAD</i> Days 1-120 East Boulder River TDS concentration during non-irrigation season (5 cfs)	536 μmhos/cm	344 mg/L	This value is less than 500
CLOSURE <i>Boe Ranch LAD</i> Days 1-120 East Boulder River TDS concentration during irrigation season (2 cfs)	727 µmhos/cm	466 mg/L	This value is less than 500

CLOSURE Boe Ranch LAD Days 1-120: Disposal of treated mixed adit, tailings, and stored waters produces a salts concentration in ground water less than the Class II beneficial use criterion of 2,500 µmhos/cm EC at the Boe Ranch.

CLOSURE Boe Ranch LAD Days 121-365: Salinity Calculations	CLOSURE: Days 121-165, storage of 150 gpm trea occur at the Boe Ranch LAD. Days 166-365, stora storage pond. No disposal of water would occur		
CLOSURE East Boulder Mine Days 121-365 Salinity Calculations		CLOSURE: Days 121-36	5 No disposal of water wou
CLOSURE Boe Ranch LAD Days 366-486: Salinity Calculations		CLOSURE: Second LAI waters would be dispose decommissioned.	D season Days 366-486, <mark>150</mark> sed at Boe Ranch LAD. Beg
Day 365 volume in LAD storage pond; days 121-157 mixed treated tailings plus adit water; days 158-365 treated adit water	80 MG	461 gpm (24 hr)	rate to dewater LAD storage
volume of LAD applied; evaporation factor taken, \boldsymbol{V}_1	82,389 ft ³ /d	428 gpm (24 hr)	the rate of adit, tailings, and evaporation factor applied
salts concentration in applied LAD adit water; assume pivots 30% evaporation, no post plant salt uptake credit, C ₁	976 mg/L	1,523 μmhos/cm	calculated EC in applied LAI
salts concentration in ground water resulting from applied LAD	977 μmhos/cm	977 μmhos/cm	salts concentration in grou
salts concentration in ground water at Mason Ditch resulting from liner leakage, applied LAD, and Mason Ditch	793 μmhos/cm	796 μmhos/cm	CLOSURE Boe Ranch LAI Ditch, C _d
CLOSURE <i>Boe Ranch LAD</i> East Boulder River TDS concentration during non-irrigation season (5 cfs)	238 mg/L	371 μmhos/cm	TDS value projected from E
CLOSURE <i>Boe Ranch LAD</i> East Boulder River TDS concentration during irrigation season (2 cfs)	291 mg/L	454 μmhos/cm	TDS value projected from E
	πομεσιειχίεχ		

- in ground water for Q₁
- in ground water for Q₂
- ncentration in ground water beneath the Mason Ditch; this ual the operational concentration of salts in ground to the East Boulder River, Q₃
- vater; projected cumulative salts concentration prior to r River
- Mine streamflow, non-irrigation season
- Mine streamflow, irrigation season
- ned equal to median of all values from EBR-007 and EBR-
- mg/L TDS projected at 5 cfs.
- mg/L TDS projected at 2 cfs.
- ed adit water with 412 gpm treated tailings waters would e of 150 gpm treated adit water in the Boe Ranch LAD the Boe Ranch.
- Id occur at the East Boulder Mine
- gpm of treated adit water and 433 gpm treated stored inning on Day 487, the Boe Ranch would be
- pond, second LAD season in 120 days
- stored waters that would be LAD at the Boe Ranch,
- D waters
- und water resulting from liner leakage plus applied LAD
- D EC concentration at in ground water below Mason
- C at 5 cfs
- C at 2 cfs

CLOSURE Boe Ranch LAD Days 366-486: Disposal of tr	eated adit water with stored water produces a salts concentration	in ground water less than the Class II ben
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CLOSURE Boe Ranch LAD Days 487-548: Salinity Calculations			CLOSURE: Days 487-548, no disposal would occur		
CLOSURE East Boulder Mine Days 487-548 Salinity Calculations		CLOSURE:	Days 487-54	8, 150 gpm adit water would	
upgradient concentration of TDS in aquifer (average of WW-1 and EBMW-6/EBMW-7), C_A	311 mg/L	484	μmhos/cm	EC calculated from TDS; Stil	
70% Volume of aquifer available for mixing \mathbf{Q}_1 =kiA ₁	76,409 ft ³ /d	150	gpm (24 hr)	treated adit water percolated	
Volume of adit water percolated at East Boulder Mine, $oldsymbol{V}_p$	28,877 ft ³ /d	145	gpm (24 hr)	calculation per 17.30.517(d)	
Volume of aquifer available for mixing \mathbf{Q}_2 =kiA	27,891 ft ³ /d	605	mg/L	projected TDS calculated fro	
based on Stillwater east side adit water salts concentration decline data after cessation of blasting and mining, ${f C_2}$	944 µmhos	s/cm 76	μmhos/cm	1996-1999 median baseline 2001)	
receiving stream baseline ambient concentration at EBR-001, $\mathbf{Q}_{\mathbf{c}}$	49 mg/L	5.0	cfs	7Q10 at Boulder River USGS	
receiving streamflow, \mathbf{Q}_{s}	423,000 ft ³ /d				
CLOSURE <i>East Boulder Mine</i> Days 487-548: Salt concentration in ground water below East Boulder Mine	591 mg/L	922	µmhos/cm	projected ground water EC ir	
CLOSURE <i>East Boulder Mine</i> Days 487-548 Salt concentration in East Boulder River below East Boulder Mine at 7Q ₁₀	378 mg/L	589	μmhos/cm	projected TDS in East Bould	
CLOSUPE Fast Pouldar Mine Dave 487 548; Paraelation of 150 gpm (24 br) at th	a Fact Rouldor Mine we	auld produce on EC	Loop than t	he around water Class I Pe	

CLOSURE *East Boulder Mine* Days 487-548: Percolation of 150 gpm (24 hr) at the East Boulder Mine would produce an EC less than the ground water Class I Beneficial Use criterion of 1,000 µmhos/cm EC at the East Boulder Mine.

eficial use criterion on 2,500 µmhos/cm EC.

at the Boe Ranch LAD

d be disposed at the mine percolation pond.

illwater Monitoring Data

d at East Boulder Mine percolation pond) om EC EC concentration from SMC monitoring data (Hydrometrics

S gaging station; MPDES Statement of Basis page 4

in aquifer at SP-11

ler River at EBR-004/4A