

8. RESPONSE TO COMMENTS

8.1. DRAFT EIS COMMENT PERIOD

The 60-day comment period on the Draft EIS started March 11, 2019, and ended May 10, 2019. During that time, DEQ received comments at the public meetings, by regular mail, and by electronic mail. This chapter presents a compilation of all substantive comments received as described below. Substantive comments pertained to the analysis and contained information or suggestions to be carried forward into the Final EIS. Non-substantive comments were identified by DEQ as those (1) outside the scope of the Project analysis; (2) irrelevant to the decisions to be made; (3) conjectural and not supported by scientific or factual evidence; or (4) those that MEPA does not allow for certain analysis.

8.2. COMMENT RESPONSES

Written responses to substantive comments with specific questions or concerns related to the content of the Draft EIS are shown below. Many comments resulted in modifications to the EIS as reflected in the Final EIS. Substantive comments were organized into broad themes to respond to multiple comments received on the topic. Additional comments beyond these themes (and responses to them) are captured in Section 8.2.2, Draft EIS Comment Response Matrix.

8.2.1. Consolidated Responses to Comments on the Draft EIS

The consolidated responses presented below were grouped by broad themes. See **Table 8.2-1** for a list of the consolidated response topics, and the sections below for the responses to them.

Table 8.2-1
Issue Codes for Consolidated Responses to Comments on the Draft EIS

| Code | Issue |
|--------|---|
| ALT-1 | Concerns Regarding Alternatives Screening Process and Dismissal Rationale |
| ALT-2 | Concerns Regarding Elevating the CTF Above the Water Table |
| ALT-3 | Concerns Regarding Alternative CTF Locations |
| ALT-4 | Concerns Regarding De-Pyritization of Tailings |
| AQ-1 | Concerns Regarding Impacts on Aquatic Life in Sheep Creek |
| AQ-2 | Concerns Regarding Characterization of Aquatic Life in Sheep Creek |
| AQ-3 | Concerns Regarding Fish Tissue Analysis |
| AQ-4 | Concerns Regarding Increases in Temperature to Sheep Creek |
| CUM-1 | Concerns Regarding Cumulative Effects Due to Expansion of the Project |
| CUM-2 | Concerns Regarding Analysis of Additional Projects in Cumulative Assessment |
| CUM-3 | Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed |
| FIN-1 | Concerns Regarding Bonding and Protection for Taxpayers |
| MEPA-1 | Concerns Regarding Public Comment Periods |

| Code | Issue |
|--------|---|
| MEPA-2 | Concerns Regarding Climate Change |
| MEPA-3 | Concerns Regarding Changes to the Project |
| PD-1 | Concerns Regarding Tailings Storage Facility Design Documents |
| PD-2 | Concerns Regarding Examples of Proposed Technology |
| PD-3 | Concerns Regarding Failure Scenarios and Catastrophic Events |
| PD-4 | Concerns Regarding Liner and Pipeline Performance |
| PD-5 | Concerns Regarding Cement Breakdown Due to Acid Formation |
| WAT-1 | Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows |
| WAT-2 | Concerns Regarding Impacts on Surface Water Resources in The Project Area |
| WAT-3 | Concerns Regarding Fracturing Resulting from Blasting |
| WAT-4 | Concerns Regarding Sheep Creek Dewatering |
| WAT-5 | Concerns Regarding Potential Thermal Effects on Water Resources and Ecosystems |

Consolidated Response ALT-1

Concerns Regarding Alternatives Screening Process and Dismissal Rationale

DEQ received comments from the public expressing confusion about the process of screening alternatives for the Project, including suggestions from the public scoping period.

There was a rigorous screening process to assess potential ideas and alternatives, per the following criteria: meeting Project purpose and need and technical feasibility. Section 2.3.2, Alternatives Considered but Dismissed from Detailed Analysis, of the Final EIS (which was Section 2.4 of the Draft EIS) discusses alternatives that were considered for the Project, but were dismissed from detailed analysis. Subsequent sections discuss the rationale for dismissing the 12 alternatives proposed during scoping, including whether or not they would have environmental benefits over the Proposed Action. Text regarding the screening process and potential environmental benefits was reviewed to confirm it was sufficiently clear to the reader. Additional text was added to Section 2.3, Alternatives to the No Action and Proposed Action Alternatives, of the Final EIS.

Consolidated Response ALT-2

Concerns Regarding Elevating the CTF Above the Water Table

DEQ received comments from the public asking why the CTF could not be built above the water table so there would be no interaction between potential seepage from the liner and water table.

Appendix B and Section 2.3.2.7, Elevate the CTF above the Water Table, of the EIS describe why elevating the CTF above the water table was dismissed. In summary, there would be no net environmental benefit to water quality or flow by elevating the CTF compared to the CTF elevation in the Proposed Action. Groundwater intercepted by the CTF would be diverted beneath the composite liner system and/or captured by the foundation drains. In either case, these

are considered diversions, not removals from or degradation to, the overall baseline water system. As designed, the CTF underdrain would lower the water table such that there would be no groundwater pressure against the CTF liner. Therefore, potential impacts on groundwater would not necessarily be reduced by raising the elevation of the CTF. Additionally, an elevated CTF would have a larger footprint (with greater wetland impacts), additional geotechnical stability requirements, and greater visibility impacts than the Proposed Action design. For example, the visual impact would expand as the CTF increases in elevation, with concomitant embankment extension downslope to the north, east, and south. A lift of 30 feet would be visible from portions of U.S. Highway 89. As such, the Draft EIS dismissed this as a potential alternative.

Consolidated Response ALT-3

Concerns Regarding Alternative CTF Locations

The public proposed using alternative locations for the CTF.

The “Tailings Management Alternative Evaluation” (Geomin Resources, Inc. 2016), which is included as Appendix Q of the MOP Application (Tintina 2017a), presented and analyzed four potential locations for the CTF. (1) The West Impoundment location would be a short valley to the west of the other Project facilities, and it would be in a different drainage basin than other facilities. Within that drainage, the location of Black Butte Creek would limit the extent of the West Impoundment footprint, so the facility would only provide a fraction of the tailings storage capacity necessary for the Project. This site would have limited expansion capacity, requiring additional extensive excavation. As such, it would not achieve the purpose and need of the Project and was dismissed by DEQ. (2) The Central Impoundment location would provide adequate storage capacity for the Project, and it would require a disturbance footprint of 97.7 acres, the relocation of a county road, a tailings discharge pipeline length of 0.93 mile, and approximately 6.56 acres of disturbance to wetlands. (3) The East Impoundment location would provide similar storage capacity as the Central Impoundment site, but it would require a larger disturbance footprint of 128.9 acres, a tailings discharge pipeline length of 1.43 miles, and approximately 11.05 acres of disturbance to wetlands. (4) The fourth potential CTF location would provide adequate storage capacity for the Project, but it would require a smaller disturbance footprint of 87.7 acres, a tailings discharge pipeline length of 0.87 mile, and approximately 0.71 acre of disturbance to wetlands.

Regarding an alternative CTF design with a less steep embankment slope, a review of DEQ’s deficiency questions clarifies that the intent of considering a less steep slope was not to improve embankment stability, but rather to better blend the feature with natural landforms in the area, which tend to have slopes less steep than 2.5:1. DEQ did not pursue this as an alternative because the larger embankment would require more excavation to provide construction material, would disturb more land than the Proposed Action, and would impact more wetlands. Embankment failure due to the proposed design was not an issue. The alternative was not considered further due to the greater impacts it would have to other resources.

Based on the analysis of these alternative designs, the Central and East Impoundments were considered to have greater environmental impacts. DEQ concluded that the fourth CTF location, which was selected for the Proposed Action, would result in the least environmental impacts, particularly to wetlands. Therefore, the alternative impoundment locations were dismissed and not carried forward for further detailed analysis.

Consolidated Response ALT-4

Concerns Regarding De-Pyritization of Tailings

DEQ received comments asserting that full sulfide separation (i.e., de-pyritization) of tailings would be environmentally beneficial.

Appendix C and Section 2.3.2.8, Separate Sulfide Prior to Tailings Disposal, of the EIS discuss the consideration of full sulfide separation (de-pyritization) of tailings prior to disposal. This concept was screened through the process defined in Consolidated Response ALT-1 and Section 2.3, Alternatives to the No Action and Proposed Action Alternatives, of the EIS, but was ultimately dismissed as an Alternative Considered but Dismissed from Detailed Analysis. There is no net environmental benefit to full sulfide mineral separation prior to tailings disposal when compared to the Proposed Action. The appendix and EIS indicate that while full sulfide mineral separation from tailings may have some environmental benefits (e.g., reduced risk of ARD formation) over the Proposed Action, other issues such as appropriate onsite or offsite long-term storage and disposal would be challenging.

The tailings de-pyritization process would generate a larger volume of non-Potentially Acid Generating (nPAG) tailings and a smaller fraction of Potentially Acid Generating (PAG) concentrated sulfides, the latter corresponding to a potentially more hazardous pyritic sulfide-rich waste stream in comparison to either the remaining tailings or the Proposed Action. The suitability of placing a concentrated (95 percent) pyrite tailing stream underground as either unconsolidated tailings or cemented tailings was not specifically tested as the environmental risks and potential impacts produced by creating a separate pyrite concentrate stream were deemed too significant. De-pyritization also poses a number of technical challenges. For example, while it might be possible to store and dispose of separated sulfide concentrate waste underground in the backfilled tailings, it may not be possible to use them as cemented structural support backfill because of the almost 100 percent pyrite character of the material. It would also be possible to store this material aboveground in the CTF, but either storage option would result in potentially greater environmental impacts compared to the disposal of the cemented paste tailings underground and in the CTF. For example, production of the concentrated pyritic sulfide-rich waste stream would require the use of considerably more chemicals (e.g., acids, bases, and organic flotation chemicals). Handling of these materials also requires an additional new, different, and larger pyrite flotation circuit in the mill, a separate tailing pumping system, a separate PWP similar in size and volume to the proposed PWP, and potentially a new and separate storage facility (tailings impoundment) for handling and disposal of the excess pyrite concentrate that could not be stored underground.

Only about 45 percent of the total tailings could be physically placed underground as backfill. Pyrite concentrate may not be feasible to convert into a paste that would set up and provide adequate ground support in the underground backfill. Full pyrite separation and backfill of sulfide tailings underground may thus require mining a significant amount of un-mineralized rock in order to provide room for its storage underground, thereby generating additional amounts of waste rock (perhaps as much as 7.6 million tons) to be disposed of on the surface.

Whether the sulfide-rich waste would be stored in a surface impoundment, as underground backfill, or both, additional management strategies would have to be developed for long-term storage to mitigate oxidation (i.e., acid formation) and/or spontaneous combustion. Development and implementation of such special management methods may not be technically feasible.

DEQ could not find active mineral processing operations in Montana or other western states that accept sulfide concentrates for disposal or use as combustion fuels produced at other mines (i.e., so that the Project would not have to store its sulfide mineral concentrate on site). Additionally, transporting the sulfide mineral concentrate for offsite disposal or use would further increase the truck traffic on roads. Due to all these factors, an alternative requiring full pyrite separation was considered but dismissed from detailed analysis.

Consolidated Response AQ-1

Concerns Regarding Impacts on Aquatic Life in Sheep Creek

Several commenters asserted that the proposed Project would impact Sheep Creek aquatic life, as well as trout spawning that occurs in the tributary, due to changes in water quality or water quantity.

Sheep Creek and Smith River Baseline Water Quality and Water Quantity

The Smith River is included in DEQ's 303(d) list of impaired streams for temperature, total phosphorus, *E. coli*, substrate alterations, flow, and stream-side littoral vegetative cover. Agriculture and rangeland grazing are listed as potential sources for those constituents. Nuisance algae growth has been observed in the Smith River, which may be exacerbated by dynamic nutrient concentrations (i.e., total nitrogen and phosphorous) and temperature conditions more favorable for algae growth.

In addition to the aluminum and *E. coli* impairments occurring in Sheep Creek and aluminum impairments in Moose Creek (see Section 3.5.2.2, Surface Water Quality, of the EIS), other tributaries to the Smith River are included in DEQ's 303(d) list of impaired streams. These include Beaver Creek (chlorophyll-a, total nitrogen, total phosphorous, sedimentation), Benton Gulch (*E. coli*), Camas Creek (*E. coli*), Elk Creek (total nitrogen), Hound Creek (chlorophyll-a, total nitrogen), Newlan Creek (*E. coli*, sedimentation), and Thompson Gulch (total nitrogen, sedimentation). The agricultural activities, rangeland grazing, grazing in riparian or shoreline zones, and irrigated crop production that impact surface water quality in the Smith River watershed are not associated with the Project and are likely to continue in the future.

As stated in Section 3.4.3.2, Proposed Action: Post-closure Groundwater Quality, the combined flow rate of potential chemical sources (i.e., contact groundwater) from the Proposed Action is expected to be less than about 3 gpm. Referring to **Figure 3.4-8**, the groundwater flow rate in Ynl A within the mine area is estimated to be about 90 gpm. If 3 gpm of contact groundwater were to completely mix with Ynl A groundwater, and the Ynl A water does not have significant concentrations of the same solutes found in the contact groundwater, one would expect a 30:1 dilution of the solutes existing in the contact groundwater.

Affected water in the Ynl A would eventually flow into the Sheep Creek alluvium, which has an estimated groundwater flow rate of 200 gpm. Complete mixing of the chemical source water with the alluvial groundwater would be expected to dilute the original COCs by a factor of 67.

The alluvial groundwater eventually becomes groundwater discharge to Sheep Creek, which has a minimum flow rate of 6,700 gpm. Complete mixing of the chemical source water with Sheep Creek surface water would dilute the original COC concentrations by a factor of 2,200 or more.

Regardless of the above dilution analysis, all parameters in underground mine water post-closure are predicted to remain within non-degradation limits (i.e., comparable to existing groundwater quality). Therefore, water of similar quality already flows from the aquifer to adjacent streams and no changes to surface water quality are projected. Therefore, the Project would not likely have any direct or secondary impacts on aquatic life in Sheep Creek or further downstream in the Smith River.

Nuisance Algae

Any elevation in nitrate in surface waters in the Project area may increase blooms of nuisance algae, which can reduce water quality for other aquatic organisms and may adversely affect fish or other aquatic life. These impacts would be limited to the immediate area near the source, and most mobile aquatic life would move to areas with more favorable habitat conditions. Less mobile aquatic organisms could experience minor impacts in the short term. As part of the MPDES permitting process, DEQ determined that during maximum discharge to the UIG, the concentration of total nitrogen in the ditched portion of Coon Creek and in Sheep Creek could exceed the non-degradation criteria. However, because all water would be collected for treatment to meet groundwater and surface water non-degradation criteria, the water management plan was revised to preclude nutrient impact on downgradient water. To avoid seasonal nutrient exceedances, a TWSP would be in place to store WTP effluent during periods when total nitrogen exceeds effluent limits, which are applicable from July 1 to September 30. Treated water from the WTP would be pumped through a 6-inch diameter HDPE pipeline to the TWSP. During the rest of the calendar year, water stored in the TWSP would be pumped back to the WTP via a 6-inch diameter HDPE pipeline, where it would be mixed with the WTP effluent and allow for the blended water to be sampled before being discharged according to the MPDES permit (Zieg et al. 2018). Total nitrogen would be monitored year-round whenever there is a discharge to the UIG, per requirements of the MPDES permit. DEQ does not anticipate temperature impacts on surface water from the Project to exceed the limitations provided in rule ARM 17.30.623 (2)(e) for a B-1 stream. Monitoring of surface water temperature would be required to

ensure temperature criteria are not exceeded for the Project. In addition, the water temperature in the NCWR and TWSP would be monitored, if needed, and engineering controls would be used to help control the temperature of the water that leaves the facilities. This would prevent impacts on aquatic life in Sheep Creek and downstream. Based on the above, the Proposed Action is unlikely to contribute to accumulation of nuisance algae (see also Consolidated Response AQ-2, Aquatic Monitoring).

Trout Fishery

During operations, the temperature of water in the NCWR and TWSP would continuously change in response to changing ambient air temperatures, solar radiation, evaporation, water inflows and outflows. On July 25, 2019, the Proponent delivered a technical memorandum evaluating potential thermal effects resulting from the NCWR discharge (Zieg 2019d). In the tables attached to the July 25 memorandum, the Proponent calculated monthly average temperatures of (1) water in the creek (NCWR Inlet Temperature), (2) volumes of water added to, discharged from, and stored in the NCWR, by month, and (3) the temperature of water discharged from the NCWR, by month. Water from the NCWR would be discharged, as necessary to maintain stream flows within required ranges, to Coon Creek (via a UIG), to Black Butte Creek (via a UIG), and to Sheep Creek (via the Wet Well) (final designs, including volume and discharge locations, pending review and approval by the DNRC). Discharges to these UIGs are expected to result in equilibration of water temperatures with ambient ground temperatures prior to entering surface water; therefore, thermal impacts are not anticipated.

On August 1, 2019, the Proponent delivered a separate memo addressing potential thermal effects resulting from discharge from the TWSP (Zieg 2019b). Water discharged from the WTP would be similar to the temperature of groundwater; however, as this water would be stored in the TWSP during the months of July through September (unless treatment achieves seasonal non-degradation criteria for nutrients), its temperature would increase during storage. The TWSP water would then be discharged to the Sheep Creek UIG in subsequent months in combination with water derived directly from the WTP. From October to February, the average water temperature leaving the TWSP would be slightly warmer than the average temperature in Sheep Creek (SW-1) (Zieg 2019a). The Proponent would be bound by legal requirements to not change the temperature of surface water beyond the range allowed by water quality rules (ARM 17.30.623(2)), so the water temperature in the mixed effluent (TWSP plus WTP) would be monitored to ensure surface water temperature exceedances are not occurring. Also, the MPDES permit would require that the discharge could not alter the temperature of groundwater, as compared to an observation well upgradient of the UIG. If needed, engineering controls would be used to help control the temperature of water discharged to the Sheep Creek UIG (see Consolidated Response AQ-4 for descriptions of the engineering controls). This would prevent impacts on aquatic life and the trout fishery in Sheep Creek and downstream.

Consolidated Response AQ-2

Concerns Regarding Characterization of Aquatic Life in Sheep Creek

Several commenters asserted that the fish populations and other aquatic life in Sheep Creek and other local tributaries were not adequately characterized.

Baseline Data

Baseline sampling reaches were established in the Sheep Creek and Little Sheep Creek basins upstream and downstream of the Project area from 2014 to 2017 (see **Figure 3.16-1** of the EIS) (Stagliano 2018). The survey locations are arranged in consideration of a Before, After, Control (upstream and offsite reference), and Impact (BACI) (within and downstream) sampling design (see **Table 3.16-1** of the EIS) in relation to proposed mine activity. The BACI sampling design means that upstream control sites and an offsite reference location are sampled in addition to the impact sites that are within and downstream of the Project area. This allows the data to be analyzed using both univariate and multivariate statistical methods between years, streams, treatments, and stations. Tenderfoot Creek, located north of the Project area and Sheep Creek watershed, was chosen as the offsite control reach. The creek is a 40-mile-long tributary to the Smith River that has a total watershed area of 108 square miles. As part of the BACI sampling design, a biological monitoring plan (Stagliano 2017c) was submitted (see Aquatic Monitoring below).

Baseline aquatic sampling was completed for 5 years and is ongoing to identify the existing natural variability and to document the current influence of water quality and other anthropogenic effects on stream communities and habitat. Seasonal baseline surveys of fish, macroinvertebrates, periphyton, and stream habitat were conducted on similar dates along the same designated reaches of Sheep, Little Sheep, and Tenderfoot creeks from 2014 to 2017. These surveys are summarized in Section 3.16.2, Affected Environment, of the EIS, as referenced from Stagliano (2015, 2017a, 2018). Seventy-three seasonal fish survey events, 96 macroinvertebrate survey events, and 30 periphyton survey events occurred from 12 established monitoring stream reaches from 2014 to 2017.

Prior to the baseline surveys, no standardized biological sampling or monitoring had been conducted within the assessment area of Sheep Creek (Stagliano 2018). These baseline aquatic surveys (Stagliano 2015, 2017a, 2018) were the primary sources used to determine the fish, macroinvertebrate, and periphyton distribution in the assessment area; however, literature and database searches were also conducted. The EIS uses some existing tables and figures from the baseline reports. In response to comments, these tables and figures were reviewed for legibility and edited, if possible.

In response to comments, the Final EIS was edited to clarify the existing fish population and redd data, and to include additional fish population and length data from the baseline studies in Section 3.16.2.3, Fish Communities. Brook trout redds were included in **Figure 3.16-6** of the EIS and were restricted to Little Sheep Creek sites LS.1 and LS.7 in 2016, 2017, and 2018, and in Moose Creek (MO.1) in 2018. The map was updated to include 2017 and 2018 data as well as

the Moose Creek redd counts. No fish were captured at Coon Creek in 2014 or 2015, so this tributary was only sampled for macroinvertebrates in 2016 and 2017.

Macroinvertebrate sample characteristics and metrics, including number of taxa and macroinvertebrate density, are listed in **Table 3.16-5** of the EIS. This table was compiled from data in Stagliano (2015 and 2017b), which included fractions for Ephemeroptera, Plecoptera, and Trichoptera taxa. The methodology was clarified in the Final EIS. Additional data were added to Section 3.16.2.5, Macroinvertebrate Communities, of the Final EIS in response to comments.

The baseline studies only reported chlorophyll-a levels from Sheep Creek sites sampled by MDEQ in 2015 (DEQ 2017a). No chlorophyll-a samples were collected by the Proponent in 2017 because benthic algal levels had been low (less than 50 mg/m², one-third the nuisance level of 150 mg/m²) at all transects of the stream reaches. Additional chlorophyll-a data were added to Section 3.16.2.5, Macroinvertebrate Communities, of the Final EIS and are available in the sources cited in the EIS.

Given that ongoing data collection is using the BACI sampling design and a biological monitoring plan is being implemented, the 5 years of baseline data included in the Final EIS are adequate. The sampling techniques over the 5 years of sampling have evolved with FWP consultation to become more robust and to meet the needs of the Final EIS.

Aquatic Monitoring

Monitoring is discussed in Section 3.16.3.2, Proposed Action, of the EIS. Adequate monitoring is necessary to verify whether the required mitigations are effective in reducing environmental impacts on acceptable levels. Aquatic monitoring is outlined in the “Final Aquatic Biological Monitoring Plan for the Black Butte Copper Project in Sheep Creek Basin in Meagher County, MT” (Stagliano 2017c). The objective of the biological monitoring plan is to confirm that aquatic beneficial uses and fisheries are being protected and that non-degradation requirements (narrative and numeric standards) are being met in the Sheep Creek drainage during mine construction and operations, and after closure.

Aquatic monitoring would occur annually at 15 established sites, including 5 stations on Sheep Creek and 1 each on Little Sheep and Coon creeks that are within or downstream of the Project disturbance boundary lines. Fall-spawning brown and brook trout and spring-spawning rainbow trout redd counts would be completed for all Sheep and Little Sheep Creek reaches. Population densities of each salmonid species and size groups captured during the study would be estimated per unit length of stream, where adequate sample sizes permit. Non-salmonid fish species collected would be reported as total numbers per electrofishing time, and catch-per-unit effort. Length–frequency data collected would be analyzed to determine salmonid cohort strength, catchable size numbers, and whether species are reproducing in or near the stream reaches. These data would be used to monitor changes. Qualitative benthic chlorophyll-a samples would be collected annually at each site sampled for periphyton. In addition, two sites on the Smith River, upstream and downstream of the Sheep Creek confluence, would be quantitatively sampled for macroinvertebrates to detect any future changes in these communities during Project operations; these sites have previously been sampled in 2016 and 2017 by the UMOWA (Stagliano 2017d).

Under the MPDES permit, the Proponent would be required to meet surface water standards for any water discharge to Sheep Creek. Additionally, MPDES limits require compliance with non-degradation, which sets maximum allowable concentrations in the effluent at only a fraction of the standard. The MPDES/surface water standards are protective of human health and aquatic species. Compliance with surface water standards would prevent impacts on aquatic life and fisheries in Sheep Creek and its tributaries.

The WTP discharge point would be sampled for water quality, including temperature (see Consolidated Response AQ-4). If stream flow were to be augmented via direct discharge from the NCWR, the temperature would be monitored, and discharges limited as necessary, to prevent impacts on aquatic life. In addition, water temperature would be monitored during the spring, summer, and fall at all surface water and aquatic monitoring stations.

In response to comments, the Final EIS was updated to include additional information on aquatic monitoring in Section 3.16.3.2, Proposed Action: Required Monitoring.

Consolidated Response AQ-3

Concerns Regarding Fish Tissue Analysis

Several commenters are concerned about the health impacts of metals in fish.

Metals in Fish

Metals in fish are discussed in Section 3.16.2.3, Fish Communities, of the EIS. Prior to the baseline surveys, no standardized biological sampling or monitoring had been conducted within the assessment area of Sheep Creek (Stagliano 2018). These baseline aquatic surveys (Stagliano 2015, 2017a, 2018) were the primary sources used to determine the fish distribution in the assessment area as well as the current exposure to metals.

Currently, there are no state-wide fish consumption advisories for Montana. However, the FWP, DEQ, and Montana Department of Health and Human Services (FWP et al. 2014) have published sport fish consumption guidelines with specific guidelines for some waterbodies. No waterbodies in the Project vicinity or Smith River currently have consumption advisories or specific guidelines. Results of the baseline whole body metal analysis performed on Rocky Mountain sculpin and juvenile salmonids in 2016 and 2017 are presented in **Table 3.16-4** of the EIS. The reported values for all metals in the fish tissue are below the impairment threshold for Aquatic Life Standards (DEQ 2017b). Mercury was not reported at any site at detectable levels in 2016 or 2017.

Baseline fish tissue analysis of aluminum was not reported in the baseline studies; however, it has been included for the 2018 fish tissue analysis and would be included for all future fish tissue analyses. Elevated levels of aluminum can affect some species' ability to regulate ions and can inhibit respiratory functions. During the baseline studies, dissolved aluminum concentrations often exceeded the chronic aquatic criterion of 0.087 mg/L during periods of high runoff in Sheep Creek (SW-1, SW-2) and in Black Butte Creek (SW-11). The guideline was consistently exceeded at SW-5. Sheep Creek is included in DEQ's 303(d) list of impaired streams for

dissolved aluminum. DEQ conducted a broad water quality monitoring program in the Sheep Creek drainage that was used to update baseline data and existing impairment determinations for several streams, including Sheep Creek. The data would be used for an aluminum TMDL.

Water from the facilities would be collected and treated by the RO treatment plant prior to discharge via the alluvial UIG in non-wetland areas beneath the floodplain of Sheep Creek southwest of Strawberry Butte. No impacts on Sheep Creek water quality are anticipated during the construction and operations phases since modeling has shown that the solute concentrations of infiltrated water would be low and meet both the surface and groundwater non-degradation standards before discharge to the alluvial UIG (see Sections 3.4, Groundwater Hydrology, and 3.5, Surface Water Hydrology, of the EIS). The quality of the groundwater reporting to Sheep Creek would be the same as, if not better than, baseline conditions. However, groundwater from the underground workings would not be treated after final closure (i.e., once non-degradation criteria are met). All parameters in underground mine water post-closure are predicted to remain within non-degradation limits (i.e., comparable to existing groundwater quality). Therefore, water of similar quality already flows from the aquifer to adjacent streams and no changes to surface water quality are projected. Based on the above, the Proposed Action is not expected to increase aluminum (or other metal) concentrations in Sheep Creek or the Smith River. The Proponent would be required to implement a biological monitoring plan to confirm that aquatic beneficial uses and fisheries are being protected and that non-degradation requirements (narrative and numeric standards) are being met in the Sheep Creek drainage during and after mine construction and operations (see AQ-2 and Section 3.16.3.2, Proposed Action, of the EIS).

Consolidated Response AQ-4

Concerns Regarding Increases in Temperature to Sheep Creek

Several commenters asserted that aquatic life would be impacted by increases in water temperature due to the Proposed Action. See also Consolidated Response WAT-5 and Water Temperature Thermal Analysis Methods and Results in Section 3.5.3.2, Surface Water Quality and Temperature.

As part of the Proposed Action, the Proponent would discharge water from the NCWR and TWSP to creeks via UIG systems and direct discharge via the wet well. The Proposed Action and AMA require the Proponent to conduct water temperature monitoring related to TWSP discharge. Thermal analyses conducted by the Proponent (Zieg 2019d, 2019b) and outlined in Section 3.5.3.2, Surface Water Quality and Temperature: Water Temperature Thermal Analysis Methods and Results, supports the determination of no significant temperature effects on streams.

During operations, water temperatures in the NCWR and TWSP would continuously change in response to changing ambient air temperatures, solar radiation, evaporation, and water inflows and outflows. Water temperatures in the NCWR and TWSP facilities were estimated using measured groundwater and Sheep Creek water temperature data (2011 to 2016) (Zieg 2019a). This additional data have been incorporated into the Final EIS, as appropriate. In Table 1 of that Memorandum, the Proponent provides calculated monthly average temperatures of (1) water in

the creek, and (2) water that would leave the NCWR. Comparison of those two sets of numbers indicates that for most of the year, the temperature of the water leaving the NCWR would be lower than the temperature of the creek's water. As such, discharge of water from the NCWR into the environment would not cause an increase in the creek's water temperature. Such discharge might in fact decrease its temperature.

During the fall and early winter, the temperature of the water leaving the NCWR is projected to be slightly warmer than the creeks (the water may be used to augment flows in Coon Creek, Black Butte Creek, and Sheep Creek). The temperature of water discharged from the NCWR is projected to exceed ambient stream temperature (as measured at SW-1 in Sheep Creek [Zieg 2019d]) during the months of October through February. Hydrometrics, Inc. (2019b) projects that discharge to Sheep Creek from the NCWR during these months has the potential to raise instream temperature in Sheep Creek only during the month of October (by 0.5°F). Water is not proposed to be discharged to Black Butte Creek during these months. Therefore, the potential for thermal impacts from NCWR discharges during these months would be limited to Coon Creek, where discharge would occur via UIG to alluvium connected to Coon Creek. This reach of Coon Creek does not support a fishery. Furthermore, upper Coon Creek (which is monitored above the Sheep Creek Road at SW-3) is normally frozen during winter months, and the addition of slightly warmer augmentation water via UIG during these months is not expected to prevent the creek from freezing. Any localized increases in temperature are not anticipated to persist downstream where fish may be present. Thus, because increases in temperature of the creeks' water would have negative effects on the ecosystem mainly during summer months, it is concluded that no impacts to ecosystems due to thermal alterations are likely as a result of discharging the NCWR water (Zieg 2019a). The Proponent would be bound by legal requirements to not change the temperature of creeks within 2 degrees of the naturally occurring surface water temperature (see ARM 17.30.623(2) for details). The water temperature in the NCWR and TWSP would be monitored and, if needed, engineering controls would be used to control the temperatures of the water that leaves the facilities, including but not limited to (1) changing the depth the water is pulled from the NCWR/TWSP, (2) managing the combined flows from the TWSP and treated groundwater, and/or (3) installing heat exchange unit(s). This would prevent impacts on aquatic life and the trout fishery in Sheep Creek and downstream.

During operations, excess water pumped from the mine would be treated to non-degradation standards and released through the UIG located in the Sheep Creek alluvial aquifer system. Modeling has shown that the solute concentrations of infiltrated water would be low and meet both the surface and groundwater non-degradation standards (see Sections 3.4, Groundwater Hydrology, and 3.5, Surface Water Hydrology, of the EIS). The WTP discharge point would be sampled for water quality, including temperature (see Section 3.16.3.2, Proposed Action: Thermal Impacts). In addition, temperature would be monitored during the spring, summer, and fall at all surface water and aquatic monitoring stations (see Section 3.16.3.2, Proposed Action: Required Monitoring). Further discussion regarding thermal impacts is provided under Potential Thermal Effects Resulting from Discharging WTP and TWSP Water via UIG of the Consolidated Response WAT-5.

Water stored in the NCWR would be allowed to seep from the reservoir floor to the downstream catchment, which is a natural drainage area as described in Section 3.4, Groundwater Hydrology, of the EIS, to offset a portion of the mine's consumptive use of groundwater. Seepage from the reservoir (estimated to range from 22 to 26 gpm during summer months) would migrate to Little Sheep Creek via subsurface (groundwater) flow and is expected to equilibrate with ground temperatures prior to entering surface water; therefore, this seepage is not expected to have a detectable influence on the creek's water temperature and impacts on aquatic life are not anticipated. Water transfers from the NCWR to Coon Creek and Black Butte Creek are expected to equilibrate with groundwater temperatures as a result of (1) flow through buried pipelines, and (2) equilibration with subsurface temperatures following discharge to UIGs. If stream flow were to be augmented via direct discharge from the NCWR, the temperature would be monitored and discharges limited as necessary to prevent impacts on aquatic life.

Consolidated Response CUM-1

Concerns Regarding Cumulative Effects Due to Expansion of the Project

Some commenters suggested that the EIS should evaluate the entire Project, including analysis of mining additional deposits (e.g., Lowry Deposit) or an expanded 50-year mining district and not segment these out from the analysis.

Section 75-1-201(1), MCA, requires DEQ to evaluate environmental impacts of the Proposed Action and alternatives to the Proposed Action. The Proponent has proposed mining the Johnny Lee Deposit. Thus, DEQ is limited to evaluating the environmental impacts related to the mining of that deposit. Section 75-1-220(1), MCA, defines "alternatives analysis" to preclude DEQ from evaluating alternatives to the proposed project itself. Thus, DEQ is not allowed to evaluate the impacts of the Proponent mining a deposit that is not included in its Proposed Action.

Moreover, § 75-1-208(11), MCA, requires an agency, when appropriate, to evaluate the cumulative impacts of a proposed project. However, related future actions may only be considered when these actions are under concurrent consideration by any agency through pre-impact statement studies, separate impact statement evaluations, or permit processing procedures. As mining of any other deposits or properties beyond that set forth in the MOP Application is not currently being proposed to or evaluated by any agency, it cannot be analyzed in the environmental review. If the Proponent is issued a permit, they would have to submit an application to amend the MOP to conduct any expanded mining. DEQ's action on the MOP amendment would be subject to its own environmental review under MEPA. Any further exploration would require the Proponent to submit an application to amend its exploration license. DEQ would be required to conduct an environmental review under MEPA prior to taking action on the application to amend the exploration license.

Consolidated Response CUM-2

Concerns Regarding Analysis of Additional Projects in Cumulative Assessment

Some commenters suggested that the cumulative impact assessment (Chapter 4 of the EIS) should evaluate other additional proposed or potential projects and activities in combination with Project activities. These additional projects and activities include:

- Controlled burns associated with the Castle Mountains Restoration Project in the nearby Helena-Lewis and Clark National Forest;
- Natural wildfires during the summer months;
- Open pit mining of nearby copper deposits;
- Expanded refinery output in Great Falls as a result of rezoning the West Gate Mall to heavy industrial use;
- Increased pollution from the development of the Giant Springs Industrial Park development as a result of rezoning the area above and adjacent to the Giant Springs State Park; and
- Increased truck traffic in the Missouri River corridor as a result of the approval of these two industrial rezones.

Section 75-1-208(11), MCA, requires an agency, when appropriate, to evaluate the cumulative impacts of a proposed project. However, related future actions may only be considered when these actions are under concurrent consideration by any agency through pre-impact statement studies, separate impact statement evaluations, or permit processing procedures. As natural wildfires during future summer months are not planned activities and are not under concurrent consideration by any state agency, they cannot be analyzed in the environmental review. Similarly, other potential projects, such as development projects, cannot be analyzed in the environmental review if they are not currently being proposed to or evaluated by any state agency.

Consolidated Response CUM-3

Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed

Some commenters suggested that the Draft EIS fails to include potential cumulative impacts on waters beyond the Sheep Creek Watershed, namely the Smith and Missouri rivers, located downstream of the proposed Project.

The predictions and impact assessment as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling, not arbitrary or qualitative criteria, to support the impacts assessment, including the delineation of appropriate assessment boundaries (see Section 3.4.1, Analysis Methods, Section 3.4.2, Affected Environment, Section 3.5.1, Analysis Methods, and Section 3.5.2, Affected Environment, of the EIS). The analysis area described in Section 3.5, Surface Water Hydrology, of the EIS includes the geographic extent to which water resources (surface water quantity and quality), may be

impacted by the Project. For surface water resources, the analysis focused on the Sheep Creek watershed and its tributaries. As detailed in the EIS and summarized below, the surface water resources geographic extent (where cumulative impacts from past, present, and future projects and actions could potentially impact the resource) appropriately focuses on the Sheep Creek Watershed; effects beyond this boundary, including cumulative, are not predicted by modeling efforts and in light of planned mitigation and management measures.

As discussed in Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, of the EIS, the combined impacts on water resources based on the Proposed Action are expected to be minor; surface disturbance is less than 1 percent of local watershed area and base flow depletion for all streams except Coon Creek would be minimal (i.e., less than 10 percent). The Project is proposed to be an underground mine and the only significant amounts of Project contact water would be excess water sent from the WTP to the UIG. The water released to the alluvial aquifer via the UIG during the mine construction and operation phases would be treated to assure compliance with groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a). As such, no impacts on the receiving water quality (Sheep Creek and Coon Creek) are anticipated since water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge to the alluvial UIG (Hydrometrics, Inc. 2017b). The quality of the groundwater reporting to Sheep Creek and Coon Creek would be the same, if not better, than baseline conditions because the treated water discharged to the alluvial UIG would meet groundwater non-degradation criteria (Hydrometrics, Inc. 2016b). Coon Creek base flow reduction would be offset with water from the NCWR and through an agreement with the water rights holder to utilize the water rights (pending approval with the DNRC). At the downstream monitoring location on Sheep Creek (SW-1), simulated base flow depletion was estimated at 2 percent (well within natural variability; Section 3.5.3.1, Surface Water Quantity, of the EIS) and no impacts on water quality are predicted (Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS).

There is no direct hydrogeologic connection between groundwater in the Project area to the Smith River or its alluvium. Further, the only chemical pathway from the site downstream of the Sheep Creek watershed is via Sheep Creek's surface water itself. Since the proposed Project would not cause Sheep Creek's surface water to exceed water quality standards, the mine would also not cause standards to be exceeded downstream, directly or cumulatively, including in the Smith River (see discussion presented in Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS). Ongoing operational monitoring would be required to validate model predictions. Monitoring would continue on Sheep Creek downstream of the MOP Application Boundary and along Coon Creek, as described in Section 3.5, Surface Water Hydrology, of the EIS.

Consolidated Response FIN-1

Concerns Regarding Bonding and Protection for Taxpayers

Several commenters have suggested that the Proponent be required to post a bond to ensure financial responsibility for construction, operation, closure, and post-closure, and that the bond information be included in the environmental review (Final EIS).

Under § 82-4-338(1), MCA, an applicant for an operating permit is required to file with DEQ a reclamation bond payable to the state of Montana with surety satisfactory to DEQ in the sum determined by and conditioned upon the faithful performance of the requirements of the MMRA, rules adopted under the MMRA, and the operating permit. The applicant's reclamation bond must be submitted and approved by DEQ before DEQ issues the operating permit.

The amount of the reclamation bond may not be less than the estimated cost to the state to ensure compliance with the Montana Air Quality Act, the Montana Water Quality Act, the MMRA, the administrative rules adopted under the MMRA, and the operating permit. Estimated costs would include the potential cost of DEQ management, operation, and maintenance of the site upon temporary or permanent operator insolvency or abandonment, until full bond liquidation can be affected. DEQ may not release or decrease a reclamation bond until the public has been provided an opportunity for a hearing and the hearing has been held, if requested. DEQ shall conduct a bond review annually and is required to conduct a comprehensive bond review every 5 years to make sure the amount of the bond remains sufficient to perform the required reclamation and adjusting for increases in costs.

An operator is required to maintain the reclamation bond for the life of the mine. If the operating permit is transferred to a new operator, the new operator is required to submit and gain DEQ approval of the new operator's bond before the permit is transferred.

Consolidated Response MEPA-1

Concerns Regarding Public Comment Periods

DEQ received comments requesting additional time to review the Draft EIS document.

ARM 17.4.620(2) requires that the agency shall allow 30 days for the public comment period of an EIS, which may be extended an additional 30 days. The comment period for the Project Draft EIS was extended to the maximum 60 days to allow the public additional review time. There were multiple methods to provide comments, including verbally at the public meetings, in writing on comment forms from the meetings, or electronically via email. All types were considered equally, and multiple methods could be submitted. DEQ believes that the public was given sufficient time to make meaningful comment on the Draft EIS.

Consolidated Response MEPA-2

Concerns Regarding Climate Change

Several commenters have suggested that the EIS consider impacts on and from the Project due to climate change and changing weather conditions.

Under § 75-1-201(2), MCA, an environmental review conducted under MEPA may not include a review of actual or potential impacts beyond Montana's borders. Nor may it include actual or potential impacts that are regional, national, or global in nature. Because effects of climate change are regional, national, or global in nature, MEPA does not allow consideration of climate change as direct, secondary, or cumulative impacts.

Consolidated Response MEPA-3

Concerns Regarding Changes to the Project

DEQ received comments asserting that important Project changes were not included in time for the public to review.

Pursuant to § 82-4-337(2)(a), MCA, after issuance of a draft permit but prior to receiving a final permit, an applicant may propose modifications to its application. If the proposed modifications substantially change the proposed plan of operation or reclamation, DEQ has the authority to terminate the draft permit and restart the application review process.

DEQ reviewed the Proponent's proposed modifications to its application and determined that the proposed modifications were not substantial. For example, the original MOP Application proposed the use of three UIGs for the disposal of treated water. Two UIGs were proposed in the upland areas adjacent to the proposed facilities and one UIG was proposed in the Sheep Creek alluvium. The Proponent proposed use of the upland UIGs to dispose the designed maximum discharge rate of 575 gpm of treated water. The alluvial UIG was proposed as a backup to dispose of treated water. The Proponent subsequently proposed discharge of the 575 gpm of treated water only to the alluvial UIG.

DEQ determined that shifting function of the alluvial UIG from serving as a contingent water disposal location to serving as the location where all treated water would be discharged was not a substantial change requiring DEQ to restart the permitting process under § 82-4-337(2)(a), MCA. The modification did not change the basic nature of the Proponent's proposed method of disposing of treated mine water (i.e., to UIGs). Nor did it change the quality or quantity of the treated water to be discharged. Moreover, the impacts associated with discharging treated water to the alluvial UIG would have to be analyzed to the same extent, whether the alluvial UIG was being proposed as a contingency or as the only location for disposal of treated water. While the analysis obviously reflects the increased volume of treated water that is proposed to be disposed at the alluvial UIG, the increase is reflected in the analysis and does not affect the nature of the analysis. The overall concern regarding the proposed underground disposal of treated water (i.e., potential impacts on surface or underground water resources) remains the same.

The proposed modifications also did not change DEQ's completeness and compliance determination when the draft permit was issued. Documentation for DEQ's review of each change is cited below and explained further in Section 1.3, Project Location and History, of the EIS.

- DEQ letter dated January 30, 2018 (DEQ 2018a), "Update to Proposed Treated Water Disposition for the Black Butte Project," which includes UIGs to Sheep Creek alluvium;
- DEQ letter dated January 30, 2018 (DEQ 2018b), "Update to Proposed Rail Load Out Facilities for Shipment of Containerized Copper Concentrates;" and
- DEQ letter dated November 21, 2018 (DEQ 2018c), "Update to Mine Operating Permit Application for the Black Butte Copper Project, Proposed Holding Pond Facility for Treated Water, Revision to Annual Water Balance, and Addition of a Wet Well."

These DEQ reviews and determinations were added to the Final EIS Project/permit history.

Consolidated Response PD-1

Concerns Regarding Tailings Storage Facility Design Documents

DEQ received several comments about the Draft EIS not including information about the legally mandated (§ 82-4-376, MCA) report and findings of the independent review panel for tailings storage.

Under § 82-4-376, MCA, a permit applicant proposing to construct a new tailings storage facility must submit a design document to DEQ containing a certification by an engineer of record. The design document must demonstrate compliance with the design requirements set forth in § 82-4-376, MCA, for tailings impoundment safety and stability, including a dam breach analysis, a failure modes and effects analysis or other appropriate detailed risk assessment, and an observational method plan addressing residual risk. The impoundment design must also demonstrate that the seismic response of the tailings storage facility would not result in the uncontrolled release of impounded materials when subject to the ground motion associated with the 1-in-10,000-year event or the maximum credible earthquake, whichever is greater. Under § 82-4-377, MCA, an independent review panel consisting of three independent review engineers is required to review the design document. The panel is required to submit its review and recommended modifications to the permit applicant. The panel's determination is conclusive. The engineer of record is required to modify the design document to address the recommendations of the independent review panel.

The Project's CTF does not meet the definition of "Tailings Storage Facility" as described in § 82-4-303(34), MCA, because it would store less than 50 acre-feet of water within it. However, the Proponent conducted a safety and stability review of the proposed CTF under §§ 82-4-376 and 377, MCA. Knight Piésold Consulting prepared a Tailings Storage Facility Design review in September 2017, which served as the tailings storage facility design document, pursuant to § 82-4-376, MCA (Knight Piésold 2017a). An independent review panel of three scientists or engineers reviewed the design document, pursuant to § 82-4-376, MCA. The design document

was modified to incorporate the recommendations of the independent review panel. Section 9 of the Tailings Storage Facility Design document concludes, “The likelihood of embankment failure and uncontrolled loss of tailings due to foundation and slope instability under static conditions is ‘Very Low’.” It continues, “An earthquake could potentially induce deformations and settlement of the embankment crest, which could theoretically lead to a potential loss of freeboard and overtopping. However, this has a very low probability of occurrence as the CTF is designed to withstand the 1 in 10,000 year earthquake event, and would have to be simultaneously flooded by a storm event at the time of failure. Because the CTF is designed to retain the Probable Maximum Precipitation event of 22 inches (which is estimated to be a 1-in-10,000-year event as well) in addition to water derived from melting of the 1-in-100-year snowpack (equivalent to 11.4 inches) without discharging (and still retaining some freeboard), the odds of the combination of these extreme earthquake and storm events occurring within 1 month of each other is extremely low.

Additionally, Knight Piésold Consulting prepared a Tailings Operations, Maintenance, and Surveillance Manual in July 2017, which is included as Appendix I of the Tailings Storage Facility Design document, pursuant to § 82-4-379, MCA. Appendix G of the Tailings Storage Facility Design document also contains a dam breach risk assessment. Chapter 2, Description of Alternatives, of the Final EIS includes information about these design standards and documents referenced here.

Consolidated Response PD-2

Concerns Regarding Examples of Proposed Technology

Some commenters asserted that the technology and/or facilities proposed for the Project are experimental and not proven elsewhere.

Surface Paste Tailings

Enviromin (2018) noted in a white paper on surface placement of cemented paste tailings that, “studies of surface placement of cemented-paste tailings began in the early 2000s.” Alakangas et al. (2013) noted, “With the recent developments in understanding the flow and the depositional behavior of the paste coupled with the availability of more advanced thickening equipment, the technology is evolving from being an underground disposal method to a more viable surface disposal method (Newman et al. 2001). The growing number of the thickened/paste tailings storage facilities around the world and reports of relatively successful results are the supporting evidence for the reliability of paste as a surface disposal method.”

Surface paste tailings have been used in other mines or applications, including the Bulyanhulu Gold Mine in Tanzania and the Sunrise Dam Gold Mine in Australia. Alakangas et al. (2013) also explained, “Furthermore, personal communications with Rens Verburg at Golder Associates regarding the surface disposal of paste at Neves Corvo (which has been underway for about a year now) reveal that very little oxidation in the tailings profile (this is monitored through periodic coring of the paste and taking paste pH measurements) has taken place. However, the overlying water is acidic due to some oxidation occurring on the paste surface. The pH is being

adjusted by adding lime. This was expected and not a surprise since the dikes and berms are made of acid generating waste rock as well. The key observation is that the bulk of the paste mass was unoxidized. Once a final paste layer has been placed in each cell, a low-flux cover will be constructed, thereby generating clean runoff while maintaining a high degree of saturation and preventing seepage. Evaluation of disposal of thickened paste as backfill at Kidd Creek, Ontario shows that the drainage have been improved, but this has not been sufficient to prevent ARD formation (MEND 2006 and references therein). As long as tailings are covered with a fresh layer within 12-18 months then acid generation does not become a problem.”

These case study examples suggest that surface placement of cemented paste tailings shows little oxidation within the massive tailings. Potential acid runoff is caused by surficial reactions; however, this acidic water would be contained and captured by the CTF sump, to be routed to the PWP for potential pre-treatment and re-use in the milling process (Appendix N of the MOP Application [Enviromin 2017a]). The CTF would be operated with little to no water in the facility, with the exception of periods directly following storm events. Storage of water in the CTF is not proposed.

Cemented Paste Tailings as Backfill

Enviromin (2018) noted that many laboratory studies and case studies exist to document the implementation of cemented paste tailings as backfill material. They stated that, “Cemented-paste tailings backfill technology was used as early as 1957 (Tariq and Yanful 2013) and revolutionized mining. Today, it is a common method for underground tailings placement: as of 2010, at least 100 facilities were reported to employ paste or cemented-paste backfill techniques (Yumlu 2010), and that number has undoubtedly risen. A range of materials can be placed as fill, including waste rock, paste tailings, and cemented-paste tailings, using a variety of binders.” Other mines that have used cemented paste tailings as backfill include: BHP Cannington mine in Australia, Stratoni Operations (Madem Lakkos and Macres Petres) in Greece, Zinkgruvan mine in Sweden, Langlois mine in Quebec, and the Barrick Goldstrike mine in Nevada (Moran et al. 2013). Using cemented paste tailings as backfill improves the stability of the underground workings, which reduces the risk of subsidence and reduces the oxidative weathering of rock surfaces (Alakangas et al. 2013; Enviromin 2018).

Hydraulic Plugs

Additionally, hydraulic plugs have been used successfully in underground mining operations for many years (Lang 1999; Chekan 1985). Section 7.3.3.5 of the MOP Application states, “Although hydraulic walls and hydraulic plugs are relatively common in mining operations and closure applications they are designed based on site-specific observable geotechnical and hydraulic conditions, and their construction locations are carefully chosen based on rock quality, and fracture patterns and density. Hydraulic walls and plugs would be designed for long-term stability by mining, geotechnical and hydraulic engineers.” Additionally, this section explains that “Hydraulic plugs commonly are surrounded by both formation grouting out into adjacent rock to minimize groundwater flow in fractures around the plug, and contact grouting of the cement / bedrock contact around the entire perimeter of the plug for a tight seal.” When

combined with cemented paste tailings as backfill and grouting, the plugs provide an effective barrier to oxygen and water transmission, which can reduce or prevent acid rock drainage concerns and restore the pre-existing groundwater profile.

Consolidated Response PD-3

Concerns Regarding Failure Scenarios and Catastrophic Events

DEQ received comments asserting that the Draft EIS should include failure scenarios against unforeseen events, and an analysis of various technology or facilities against different threats (e.g., wildfires, earthquakes, polar vortex, terrorism/vandalism, inactive caldera/volcanos, etc.).

See Consolidated Response PD-1 for additional information about the CTF design document and assessment of seismic risks. See Submittal ID BBC00931, Comment Number 10 for more information about claims regarding an inactive caldera/volcano.

Reasonably foreseeable and/or potential environmental consequences and effects due to the Project have been analyzed in the EIS. The failure analysis of Project facilities and processes is described in more detail in the “Failure Modes Effects Analysis” (Geomin Resources, Inc. 2015), which is included as Appendix R of the MOP Application (Tintina 2017a). Knight Piésold Consulting prepared a Tailings Operations, Maintenance, and Surveillance Manual in July 2017, which is included as Appendix I of the Tailings Storage Facility Design document (Knight Piésold Consulting 2017b).

In addition, Appendix G (Dam Breach Risk Assessment) of the Tailings Storage Facility Design document analyzes the risk of seismic activity on the CTF. Appendix G states, “Tailings deposited in the CTF will be mixed with binding agents (cement and/or fly-ash) prior to deposition, and once set will be a non-flowable mass. In the very unlikely event of a breach of the CTF embankment and tearing of the liner system the tailings may slump in place, but will not flow out to the downstream receiving environment” (Knight Piésold Consulting 2017b). Although the probability of failure is very low, the consequence of failure under normal operating conditions or an earthquake event is considered to be “Moderate,” which means there could be serious deformation, but no uncontrolled release of containment (Knight Piésold Consulting 2017b).

Section 9.1 of the Tailings Storage Facility Design document concludes, “The probability of failure for the various hazards (foundation and slope instability, overtopping, internal erosion and piping) is either not credible or ‘Very Low’. The CTF is designed for the storage of non-flowable cemented tailings, and is not a water retaining impoundment. Therefore, the resulting consequences of failure for the credible but ‘Very Low’ probability items are ‘Moderate’. This indicates an overall ‘Very Low’ risk related to a breach of the CTF” (Knight Piésold Consulting 2017b).

Chapter 2, Description of Alternatives, of the Final EIS includes additional information about the potential risks associated with the Project facilities or processes.

Consolidated Response PD-4

Concerns Regarding Liner and Pipeline Performance

Some commenters asserted that liners and pipelines would leak due to manufacturing defects or installation errors, and the resulting seepage or spills would cause water quality issues.

Liner Performance

Section 2.2.2, Construction (Mine Years 0–2), of the EIS states, “Both the PWP and CTF impoundments would be double-lined. Each of the two liner layers would be constructed of 0.1-inch HDPE geomembrane with a 0.3-inch high flow geonet layer sandwiched between the geomembrane layers. Any seepage through the upper geomembrane layer into the geonet would be directed via gravity to a sump and pump reclaim system at a low point in the PWP or CTF basin, and would be pumped back into the PWP.” Section 3.5.7.2 of the MOP Application (Tintina 2017a) describes that the estimated potential seepage from a fully saturated CTF to the geonet layer would be approximately 4.2 gallons per day; however, the CTF would be operated with little to no stored water in the facility, and so seepage rates are expected to be less. Seepage through the lower liner of the CTF would be limited by the upper liner at the rate of 4.2 gallons per day (assuming inundated conditions). Seepage through the lower liner would be collected in the CTF foundation drain system. The PWP double liner system was estimated to produce potential seepage rates of 6.9 to 22.7 gallons per day to the foundation drain system, which would be collected and pumped back to the PWP.

The life expectancy of HDPE geomembrane liners was evaluated and reported in MOP Application Section 3.5.6, Longevity of HDPE Geomembranes, and Appendix K-3, Life Expectancy of HDPE Geomembrane Lining Systems (Knight Piésold Consulting 2017a). The 2003 published article referenced in Appendix B of the EIS (Technical Memorandum 2) states that HDPE geomembranes used in landfills should last for about 400 years (Peggs 2003). The last paragraph in Section 3.5.6.4, Project Liner Systems and Estimated Longevity, of the MOP Application states, “Based on the design details of the Black Butte Copper CTF HDPE lining system as described above, the ambient temperature range documented at the Project site (Table 2-2), and the recommended CTF construction method defined above (i.e., materials placed on top of the CTF lining system) that implements typical QA/QC and conformance testing protocols as defined above, Knight Piésold (2016d) estimates the service life of the CTF lining system to be in the order of 400 years or more.” Section 2.2.2, Construction (Mine Years 0–2), of the Final EIS includes this liner lifespan estimate.

Pipeline Performance and Pump Selection

Section 3.6.11 of the MOP Application states, “All pipelines carrying potentially contaminated water (WRS and copper-enriched stockpile to CWP, CTF to PWP, PWP to WTP, CWP/Brine pond to WTP, and CTF Foundation Pond to WTP or PWP) will have secondary containment.” Further, Section 3.6.8.11 of the MOP Application states, “The [CTF] pipeline will be constructed with secondary containment to capture and contain tailings in the event of a main pipeline leak, (one alternative includes a double-walled pipeline between the mill site and the CTF and

between the mill and the portal, another such as a lined trench with a cover may be more appropriate for the project. Secondary containment will not be required on the CTF crest as tailings will flow onto the liner and into the CTF in the event of a leak. The pipeline will have an internal HDPE liner to prevent corrosion.” Section 2.2.6, Pipelines and Ditches, of the Final EIS includes these design details.

The Proponent would utilize either GEHO® or Putzmeister® hydraulic dual piston pumps, which are both positive displacement pumps that would be equipped with pulsation dampeners, for the transport of cemented paste tailings from the paste plant to the CTF (Zieg 2019c).

Appendix A (Technical Memorandum 1) of the EIS presents information related to the “pumpability” of the tailings: “The cement contents have been developed through extensive bench tests run on exploration samples (MOP, Section 3.3.2.5, pp. 166–168; Section 3.5.9, pp. 205–211).” Also, “pumpability of the cement paste is critical for the success of this method. A long set or flash time can be critical in maintaining pumpable flow. Low to moderate cement contents are a primary means to achieve pumpability and avoid system upsets. Rheology and strength testing has been conducted to support the selected cement contents.”

Cemented tailings would be deposited from several deposition locations around the CTF such that a uniform, sloping tailings beach would form. Active tailings beach management by mine operators would ensure even tailings distribution. Deposition in winter months would be managed so that deposition is closer to the water reclaim point, allowing water removal prior to freezing. Winter tailings deposition would be rotated more frequently around the CTF perimeter to account for reduced tailings runout in cold temperatures. Per the DEQ’s deficiency review, the following text was also noted in the responses dated May 8, 2017 (Tintina 2017c): “Cemented paste would likely not flow over snow but would either melt it as the front of the tailings lobe advances or be dammed up behind it as it solidifies. Subsequent deposits of flowing paste could however, override deposits of snow. In the event that the tailings do not melt the snow on contact, but rather overflow it and compact it into ice lenses it still will not affect the ability of the CTF to contain tailings and contact water. The tailings will be cemented to the degree that they are non-flowable, but they are not rock solid, and it is expected that trapped ice lenses will eventually melt and the water will be reclaimed via the seepage reclaim system. The tailings will settle to fill the void space over time and would be subsequently covered by the deposition of overlying layers of cemented paste. If substantial build-up of snow drifts adversely affects tailings deposition the tailings offtake can be repositioned as needed to optimize tailings placement.”

Section 3.6.8.11 of the MOP Application also states, “The Project will be operating in freezing temperatures for a significant portion of each year. The pipeline will be insulated or heat traced to protect against freezing. Additionally, the pipeline will be flushed with about 5,000 gallons of water per pumping cycle (every 6–7 days) and drained when not in use so that no standing water or tailings are left in the pipeline to freeze or set up.”

Consolidated Response PD-5

Concerns Regarding Cement Breakdown Due to Acid Formation

Several commenters asserted that cement within the tailings stored in the surface CTF and underground backfill would degrade or break down over time due to acid formation, which would cause water quality issues.

Underground Backfill

These comments assume there is a structural breakdown or degradation of the cemented backfill, creating sufficient surface area available for the continual oxidation of sulfide minerals to produce acidity. It also relies on the presence of sufficient concentrations of oxygen and water to support sulfide oxidation. With the near-complete backfilling of the stopes and secondary access tunnels that cross sulfide zones, there would be very little exposed area for reactions to occur. During backfill, it is estimated that “flat lying stopes would have an average fill ratio of 96% and angled stopes would have an average fill ratio of 95%” (Appendix K-6 of the MOP Application [Knight Piésold Consulting. 2017a]). If there are any voids, it is expected that they would be a small, tight volume (perhaps due to an air pocket) rather than a long sloping void along the length of the backfill. Voids could be observed and filled when mining a secondary stope next to a primary stope. This backfill strategy would reduce exposure of backfill surfaces and the opportunity for oxidation to occur.

The construction of bulkheads and the lateral confinement of the backfill in the stope would minimize void space to allow for the expansion, degradation, and exposure of the backfill. Following the flooding and saturation of the backfilled workings post-closure, the availability of oxygen and potential for oxygen diffusion would be low. This is very similar to the pre-mining background conditions for the underground sulfide zones (i.e., saturated, low permeability, low-oxygen), which occur within a carbonate-rich formation that has available neutralizing potential. This hydrogeologic setting does not currently result in contamination of Sheep Creek or Smith River.

Per DEQ’s second deficiency review and Section 7.3.3.5 of the MOP Application (Tintina 2017c), “Prior to backfilling the stopes or access drifts, a shotcrete wall will be built at the stope/access drift entrance as a retaining wall against which to pump and confine backfill. This structurally strong wall will consist of a design of wire mesh screen, rock bolted in place, faced with burlap and multiple layers of shotcrete. The wall will remain in place indefinitely, and will eliminate direct exposure of the cemented paste backfill to the open mine workings operationally and to flooded workings in closure. These walls will also prevent direct in situ erosion and degradation of the cemented paste backfill by providing lateral support and a chemical isolation across the wall. Construction of these types of backfill walls is standard industry practice and will prevent the risk of exposure anticipated by this comment.” Further, “Oxygen will be very low at closure, and there will be very limited transport of what little is available into these materials, regardless of the availability of cement to provide alkalinity. For these reasons, sulfide oxidation during closure will be insignificant.”

Levens et al. (1996) provided, “Greater water retention by cemented backfill (as compared to uncemented sandfill) reduces the surface area exposed to oxidation, which in turn reduces the amount of acid produced. The acid is neutralized by the cement and minerals contained in the backfill. The grain-size distribution of tailings used for backfill affects the structural integrity of cemented backfill under attack by acidic water; breakdown of the backfill structure releases neutralizing materials faster. Backfilled stopes in rock with low hydraulic conductivities will constitute preferential flow paths after mine flooding; however, the rate of flow through backfill will be much slower than when the stope is partially saturated during mine operation. Considering all factors, acid generation and release of metal ions from cemented backfill should be less than in uncemented sandfill.”

Additionally, the Proponent is proposing to treat water from the underground workings for a period of time after mining has ceased. Section 7.3.3.6 of the MOP Application states, “Tintina has committed to treating water from the underground mine until water quality meets non-degradation criteria for groundwater with respect to pre-mining background chemistry. Specifically, Tintina plans to flood portions of the workings with an initial rinse of unbuffered reverse osmosis (RO) permeate while pumping to remove the solute-affected water for treatment. This continual loop of injection and withdrawal of unbuffered and then buffered RO permeate will initially rinse the lower (Ynl B) decline between the VVF (Upper VVF plug) and the lower USZ (Below USZ, Figure 7.4, Figure 7.5, and Table 7-2). A hydraulic plug will be placed below the USZ, to isolate it for rinsing. In subsequent rinses, the RO permeate will be buffered and ultimately the injection rate will be reduced relative to groundwater inflow so that groundwater replaces the injected water as rinsing is completed.” The final flooding and saturation step would allow ambient groundwater to saturate the backfilled workings, creating hydrogeologic and geochemical conditions that are similar to pre-mining conditions. As a result, this setting would also not be expected to result in contamination of Sheep Creek or Smith River.

Surface Cemented Tailings Facility

As commenters suggested, the raw/unamended tailings produced acid quickly during the aggressive weathering conditions of humidity cell tests (HCT). However, the purpose of the cement and binders is not to delay or prevent ARD formation. Section 2.4.3.1 of the MOP Application (Tintina 2017a) states, “The neutralization potential resulting from the addition of 2 percent to 4 percent cement is not sufficient to neutralize the sulfide in the tailings; this was not the intent of cement addition, however. Cement was added to provide structural strength in support of drift and fill mining methods underground, and to change the physical properties of the material to a stable, non-flowable material with low hydraulic conductivities on the order of 10^{-9} meters per second in both surface and underground settings.” Elevated sulfide content in the tailings does not necessarily equate to extreme acid production. For the internal sulfides to oxidize and produce sulfate, the right physical and chemical conditions for oxidation are required; this is precluded if the material limits sufficient ingress of water and oxygen. Section 4.3.2 of Appendix N (Enviromin 2017a) of the MOP Application states, “Kempton et al. (2009) point out that physical processes (i.e., oxygen diffusion) are more important than chemical

processes for determining intrinsic rate coefficients for sulfide oxidation, as suggested by the ‘shrinking core’ model (Davis et al. 1986).”

For example, it has been observed that oxidation of paste backfill materials often occurs at the edges and on the surface (Alakangas et al. 2013). Further, Alakangas et al. (2013) found that, “The addition of alkaline binders can reduce the mobility of released metals and metalloids due to precipitation of secondary minerals or adsorption to particle surfaces. Cemented paste backfill (CPB) usually consists of 3-7 percent binders and 75-85 percent tailings and the remainder is water.”

According to Appendix K-5 of the MOP Application (Knight Piésold Consulting 2017a), “Among other benefits of using slag, or fly ash, as partial cement replacement compared to Portland Cement is their improved resistance to sulfate attack.” Slag as an additive, “provides good engineering performance at reduced costs and has significant improved resistance to sulfate attack over cement.” Further, Section 3.3.1.5 of the MOP Application states, “Tintina may seek to optimize performance of the cement and binder additions over time operationally. Other binders and different ratios of binders may be used. Binder content is used to provide strength characteristics in underground applications and to provide a mass with non-flowable characteristics in the surface CTF. Chemical constituents of the materials used remain locked in the rock mass in underground stopes or within a HDPE lined facility and the seepage from both facilities is treated.”

Appendix Q (Geomin Resources, Inc. 2016) of the 2017 MOP Application, and Appendix A and Sections 2.3.2.6, Increase Cement Content in Tailings, and 3.6.3.2, Proposed Action, of the EIS show that the cement and binder contents proposed for both the surface CTF (0.5 to 2 percent) and the cemented tailings backfill (4 percent) of the underground mine are sufficient to achieve necessary strength and comply with water quality protection requirements. Increasing the cement and binder content in the paste tailings in either location would not provide additional environmental benefits, and if too much cement and binder were added, it would not be possible to pump the tailings through a pipeline. Section 3.6.3.2, Proposed Action, states, “To date, the testing regimen supports the selected cement content levels of 2 percent for cemented tailings reporting to the CTF, and does not indicate a need for or benefit from increased cement contents.”

The quantity of cement and binder proposed to be added to the paste tailings is not intended to delay or prevent ARD formation. Rather, it is meant to provide structural strength and to change the physical properties of the solidified tailings to a stable, non-flowable material with low hydraulic conductivity. Elevated sulfide content in the tailings does not necessarily equate to acid production. In order for the internal sulfides to oxidize and produce sulfate, the right physical and chemical conditions for oxidation are required. This is precluded if the material has low hydraulic conductivity and it sufficiently limits ingress of water and/or oxygen.

The tested quantities of cement and binder (2 percent and 4 percent) were determined to be sufficient to limit blowing dust (i.e., in the CTF) and reduce the formation of acidity on the tailings surface, although the test cylinders were unsupported and eventually disaggregated and further oxidized. In the underground mine, the cemented paste tailings backfill would solidify in

approximately 1 month, but the potential for expansion, disaggregation, and exposure of the backfill would be limited due to placement methods. The cemented paste tailings backfill would be confined by a shotcrete bulkhead. The backfill would solidify in the stope within low conductivity bedrock, further reducing the potential for physical degradation and oxidation of the tailings surfaces and the resulting impacts on water quality.

Enviromin (2018) noted in a white paper on surface placement of cemented paste tailings that, “In 2008, Deschamps et al. conducted a series of 30-week layered column leaching tests using varying proportions of Portland cement as a binder in sulfidic paste tailings. Their study included micro-scale investigation of porosity and surface area, as well as some geochemical characteristics. Overall, they determined that addition of modest amounts of Portland cement was an effective way to stabilize sulfide minerals in a surface placement scenario.” Enviromin (2018) further stated, “Following the 2008 column study, Deschamps et al. (2011) published initial results of a long term study of lab-scale surface-placed cemented-paste tailings, which were placed in strategic layers within layers of paste tailings using the test apparatus described in Benzaazou et al., 2004. The authors observed that the pH did not drop despite the development of preferential oxidation paths and persistent desiccation cracking.”

The tailings surface in the CTF would be covered by successive layers of paste tailings within 7 to 30 days, before extensive oxidation and degradation could occur. Near closure, whether permanent or temporary, the upper lift of cemented paste tailings would contain additional cement and binder (4 percent) (Tintina 2017a). This would decrease the potential for dust, increase the surface strength, and create a more durable surface for equipment to perform reclamation activities. No tailings would be left exposed near the surface in closure. Sections 2.2.2, Construction (Mine Years 0–2), and 2.2.8, Reclamation and Closure (Mine Years 16–19), of the EIS describe that the CTF foundation would be double lined with HDPE liners, and the top would be capped with a HDPE geomembrane liner covered by a minimum of 5 feet of non-reactive fill material and soil, which would then be revegetated. Any seepage or contact water within the liner during the reclamation steps or following closure would be captured by the internal sump and pumped to the WTP. As with the underground backfill, when the CTF has been encapsulated, there is very limited potential for breakdown or disaggregation of the cemented tailings. The vegetated reclamation cover and upper liner placement would also restrict water and oxygen from entering the CTF, precluding sulfide oxidation on exposed surfaces and impacts on water quality.

Consolidated Response WAT-1

Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows

Several commenters have suggested that the EIS significantly underestimates mine dewatering rates and groundwater inflows into the mine during operations.

The mine hydrogeological model was developed by Hydrometrics based upon years of on-site research, including well drilling and aquifer testing, examination of drill cores from exploration drilling, and geologic mapping. See Section 3.4.1.4, Baseline Monitoring, Aquifer, and Permeability Tests, of the EIS, which discusses a series of aquifer tests that were conducted at

the site. This includes both slug tests and short-term and long-term pumping tests to characterize the hydrogeological characteristics of the principal stratigraphic units and the fault systems that bound the ore bodies (Hydrometrics, Inc. 2017a). The number and scope of the completed tests represent a standard practice for this type of a project. The development of the numerical groundwater model was informed by the results of those tests and other data (e.g., groundwater levels, discharge to streams, estimates of recharge) and the model was calibrated to measured values of various parameters. The reliability of the model predictions was assessed considering data limitations and results of a model sensitivity analysis (Hydrometrics, Inc. 2016a). The predictions and analyses as presented are considered appropriate and sufficient to support the EIS and the proposed mitigation measures are sufficient for handling of water during operations and closure.

Several commenters reference the “Myers model” (Myers 2019) as providing a more realistic assessment of the mine dewatering rates—the rates that are much higher than calculated by the regional groundwater model developed by Hydrometrics (Hydrometrics, Inc. 2017a).

On July 18, 2019, Hydrometrics published a technical memorandum discussing a subject titled “Initial Review Comments on the Tom Myers Black Butte Modeling Report” (Hydrometrics, Inc. 2019a). This memorandum offers a conclusion that the model “is fatally flawed and does not provide an accurate or realistic assessment of mine dewatering rates, effects to groundwater, or effects to surface water from the Black Butte Project.” The memorandum enumerates the following main flaws in the Myers model:

- The use of an inappropriate (for the problem at hand) modeling code—MODFLOW 2000;
- The use of substantially thicker model layers compared to the Hydrometrics model;
- The use of parameter zones with detailed parametric assignments in portions of the model domain where there has been no hydrogeology characterization work completed;
- Assigning unrealistically low hydraulic conductivities to shallow units in the mine area and unrealistically high hydraulic conductivities to units surrounding the mine workings, which is counter to direct measurements at the site;
- The Buttress fault is not shown in the Myers model and is a significant consideration in estimating the mine inflow rates;
- The Myers model uses very high recharge rates applied locally in alluvium and much lower rates applied to the granitic unit in the Moose Creek Drainage; water level and flow disparities in the calibration analysis suggest recharge rates may not be accurate in those areas;
- The Myers model is inadequately calibrated in the vicinity of surface water to accurately assess the interactions of groundwater and surface water;
- Reported inflows in mine simulations include exaggerated short-term effects that are an artifact of the time steps used in implementing the drain cells;

- The high estimated mine inflows appear to be directly related to the exaggerated hydraulic conductivity assigned to the upper Newland and granite basement rock that is configured in that model to be in direct connection with the lower ore body; the assigned values of hydraulic conductivity are inconsistent with extensive drilling and testing results; and,
- While the Myers model predicts the higher mine water inflow rates, UIG infiltration rates are not correspondingly increased, thus creating water mass balance inaccuracy—part of the water pumped from the mine is effectively removed from the model domain, implying that it would be permanently removed from the watershed.

The Myers model appears to assume that the bedrock surrounding the deepest portion of the proposed mine is much more permeable than indicated by available site-specific data used in the Hydrometrics model. Myers' assumption appears to be based on higher permeability conditions observed at well PW-6N, which was drilled through the Volcano Valley Fault and then through the Buttress Fault and into the Neihart Quartzite, a geologic unit that is not present in the area proposed for mining. Well PW-7, which was drilled through the Volcano Valley Fault and into the Lower Newland Formation, which hosts the Lower Copper Zone, documented very low permeability conditions in this geologic unit.

The Lower Copper Zone occurs south of the Buttress fault, whereas the Neihart Quartzite (and the bottom of well PW-6N) are located north of this fault. Well PW-6N yielded a substantial quantity of water because the Neihart Quartzite is highly fractured in this area; this discovery led the Proponent to revise their mine plan, which had previously involved the construction of access tunnels within the Neihart Quartzite on the north side of the Buttress Fault. The revised plan avoids this area and keeps all development work within the Lower Newland formation on the south side of this fault. Myers' assumption that bedrock in the area of the Lower Copper Zone may have higher permeability similar to that of the Neihart Quartzite is not substantiated by available data, and is one example of how this model's reliability is diminished by a lack of familiarity with the site-specific conditions.

Recognizing that there is always some degree of uncertainty involved with groundwater model predictions, the Proponent proposed contingency plans that would mitigate higher than anticipated mine inflows. One is to grout water-bearing fractures encountered during underground development to limit the amount of water flowing into tunnels. Through grouting, the Proponent should be able to maintain mine inflow rates within desired levels. Also, the Proponent's proposed RO water treatment system is composed of units that can be operated in parallel. Anticipated mine inflows could be managed/treated by operating two RO treatment units, each sized for 250 gpm. A third unit would be kept in reserve, either for when one of the other units needs to be taken offline for maintenance, or for use during short-term periods when larger quantities of water require treatment. If inflows remain higher than anticipated, additional treatment units could be added to the RO system. It is important to recognize that the progressive development of underground mine tunnels results in incremental increases in groundwater inflow rates rather than inflow suddenly reaching a maximum rate. Therefore, increased flows can be managed as they develop and measures (e.g., grouting of fractures) to limit those flows to desired rates can be implemented as necessary.

Consolidated Response WAT-2

Concerns Regarding Impacts on Surface Water Resources in the Project Area

Several commenters have expressed concerns that the Project would adversely impact surface water resources and downstream water users.

As is industry standard practice, the EIS includes quantitative surface water and groundwater modeling to generate predictions to support the assessment application and, further, as tools to inform mitigation and management strategies (see Sections 3.4.1, Analysis Methods, 3.4.2, Affected Environment, 3.5.1, Analysis Methods, and 3.5.2, Affected Environment, of the EIS). The Project is proposed to be an underground mine, and a primary planned mitigation measure is that the only significant amounts of contact water would be excess water sent from the WTP to the UIG. The water released to the alluvial aquifer via the UIG during the construction and operations phases would be treated by RO to assure compliance with groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a). RO is a highly efficient treatment process that targets dissolved metals and nutrients, including nitrate. RO with pretreatment would be used to treat mine dewatering flow during operations and closure. Further, surface water diversions for the Project would be limited to the irrigation period of the year when water is available and leased water rights permit water withdrawal (Section 3.5.1, Analysis Methods, of the EIS).

In light of planned mitigation measures, the combined impacts on water resources based on the Proposed Action are predicted to be minor; the complete effects assessment is presented in Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, of the EIS. Surface disturbance is less than 1 percent of the local watershed area, and simulated base flow depletion for all streams except Coon Creek would be minimal (i.e., less than 10 percent). Coon Creek base flow reduction would be offset with water from the NCWR and through an agreement with the water rights holder to utilize the water rights (pending approval with the DNRC). The quality of the groundwater reporting to Sheep Creek and Coon Creek would be the same, if not better, than baseline conditions as the treated water discharged to the alluvial UIG would meet groundwater non-degradation criteria (Hydrometrics, Inc. 2016b). As such, no impacts on the receiving water quality (Sheep Creek and Coon Creek) are anticipated.

Consolidated Response WAT-3

Concerns Regarding Fracturing Resulting from Blasting

Several comments have expressed concern regarding the creation of fractures as a result of blasting activity in the underground mine. The common underlying concern is the creation of flow pathways for water to seep from the underground mine (containing ammonia and nitrate dissolved from blasting materials and oxidation products) to surface water, and thus affect surface water quality.

The fracturing that propagates into the host rock resulting from blasting in underground mines has been a topic of academic study since at least the 1970s. There are several methods that have been used to estimate the extent of fracturing, with consideration of the explosive material

properties, blast-hole diameter, and rock mass properties (a summary is included in Silva et al. 2019). The extent of the fractured zones reported in the literature for low compressive and tensile strength rock ranges as high as 15 meters (e.g., Sun 2013), with shorter fracture zones for higher compressive and tensile strengths. Conditions more commonly found in underground mines (e.g., higher lithostatic pressure and higher rock strength) have been observed to have maximum extents of blasting-associated fracturing of 0.3 to 1 meter (Enviromin 2017a). Therefore, the fractures reasonably expected to develop in the bedrock beyond the extent of the underground mine as a result of blasting would not be long enough to create flow pathways connecting the underground mine with surface water.

The water quality modeling study included simulation of the fracturing associated with blasting, as discussed in the MOP Application, Appendix N, Section 4.3.2 (Enviromin 2017a). The fracture density and reactive zone thicknesses used to calculate the reactive mass of mine wall surfaces was assigned using the literature documenting blasting-associated fracturing observed at existing underground mines (Enviromin 2017a). The base case model used an extent of blasting-associated fracturing of 1 meter, and sensitivity analysis simulations were conducted varying the fracturing extent up to 2 meters.

Moreover, water with concentrations of blasting residues and oxidation products exceeding standards in the underground mine is not expected to seep into the groundwater system. Dewatering during construction and operations would create a sink for groundwater. In other words, groundwater near the underground mine would be directed radially inwards towards the mine as a result of dewatering, reporting to the sumps in the mine, then pumped to the surface and treated prior to discharge. This groundwater sink has been demonstrated in both numerical hydrogeological models that have been developed for the Project (i.e., the model prepared by Hydrometrics, Inc. on behalf of the Proponent, and the model prepared by Tom Myers on behalf of third-party reviewers [Myers 2019a]). Following closure, the mine would be flooded and water in the underground mine would seep into the bedrock, while bedrock groundwater levels would also generally rise and rebound following the operational dewatering. However, the closure mine flooding plan includes iterative flushing (Technical Memorandum 8, Appendix H of the EIS) that is expected to reduce blasting residue and oxidation product concentrations to within non-degradation criteria.

Consolidated Response WAT-4

Concerns Regarding Sheep Creek Dewatering

Several comments have expressed concern that mine dewatering would result in reduced flow in Sheep Creek.

Hydrological and hydrogeological studies conducted for the Project included an examination of the reduction in flows in Sheep Creek resulting from mine dewatering. The effects are discussed in Section 3.5.3.1, Surface Water Quantity, of the EIS, and were determined to be insignificant because the reduction in base flow is small, below the non-degradation threshold, reversible, and largely offset by discharge of mine inflows into Sheep Creek via the UIG.

Reduction in base flow to creeks is expected where these creeks flow within the area that mine dewatering would cause drawdown of the groundwater table. The hydrogeological modeling (documented in Hydrometrics, Inc. 2016a and discussed in Section 3.4, Groundwater Hydrology, of the EIS) simulated mine dewatering and the resulting groundwater table drawdown, as well as the flow rates for groundwater discharging to surface water (defined as base flow) while mine dewatering is underway.

The hydrogeological modeling indicated that mine dewatering would result in reductions in base flow in Sheep Creek reaching a maximum of 0.45 cfs (202 gpm), contrasting with total base flow of 32.2 cfs (14,452 gpm), as calculated for the watershed above the pour point in the model domain. This maximum base flow reduction corresponds with 1.4 percent of total base flow, which is less than the non-degradation threshold, and reverts to pre-construction conditions when mining stops and the underground mine is flooded.

The base flow reduction in Sheep Creek (202 gpm) is less than the quantity of water that would be returned to Sheep Creek via discharge of treated water through the UIG (398 gpm annual average), compensating for the reductions resulting from mine dewatering.

During summer months (July to September), however, discharge through the UIG is not planned. Without the compensating effect on flows associated with UIG discharge, the flow rates downstream are still expected to be reduced by less than the non-degradation limit. Under the rare 7Q10 low flow conditions, Sheep Creek flow is calculated to be 5.67 cfs (2,545 gpm) and non-degradation rules limit a decrease in flow to less than 255 gpm (greater than predicted base flow losses associated with mine dewatering).

The predicted decrease in flow in Sheep Creek resulting from mine dewatering (202 gpm across the hydrogeological model domain, or 157 gpm above monitoring station SW-1) does not account for contributions to flow resulting from seepage through the NCWR (the NCWR is designed to leak, with seepage providing recharge to the groundwater system). Water from the NCWR could also be returned to Sheep Creek via the wet well during summer months to augment stream flow as required. The rate of water discharge to the UIG and subsequently to Sheep Creek is nearly equal to the base flow reduction in Sheep Creek resulting from mine dewatering, nearly completely offsetting the total streamflow loss.

Consolidated Response WAT-5

Concerns Regarding Potential Thermal Effects on Water Resources and Ecosystems

Several commenters asserted that the discharge of water to Sheep Creek and the decrease in Sheep Creek's base flow may increase the temperature of the water in Sheep Creek. The commenters assert that the increase in temperature may cause algae growth and have other adverse temperature-related impacts including adverse impacts on trout.

Potential Thermal Effects in Sheep Creek Resulting from Mine Dewatering

The simulated loss of Sheep Creek's base flow caused by mine dewatering amounts to approximately 2 percent (Hydrometrics, Inc. 2017a). Myers (2019) provides higher estimates for

base flow loss, but his alternative groundwater model used to derive those estimates is not supported by the site data (see Consolidated Response WAT-1: Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows). Groundwater contributions from the Project area represent only a small contributing proportion of Sheep Creek flow most of the year, and any losses due to dewatering would be compensated by discharge of TWSP water through the UIG and augmentation of groundwater via NCWR seepage. Given that the proportion of the creek's flow being lost by dewatering and replaced by augmentation is small relative to total flow most of the year, it is as unlikely that these activities would cause a detectable increase in Sheep Creek's water temperature.

Potential Thermal Effects Resulting from Discharging TWSP Water via UIG

The rate at which the Project would discharge water to the alluvial aquifer represents a small percentage of Sheep Creek's total discharge. In addition, water discharged via the UIG would migrate through the alluvial aquifer for some distance before discharging to the creek. During that migration, the UIG injected water would equilibrate with ambient groundwater and be influenced by the temperature of the sediments, which generally retain or approach the mean annual surface air temperature year-round. As a result, the difference in temperature between the discharge water and groundwater would decrease.

Regardless, future monthly TWSP water temperatures were estimated by calculating the total heat transferred into the pond for July, August, and September using (1) an overall heat transfer coefficient, (2) the average area of the pond, (3) the average temperature of groundwater being pumped into the reservoir following treatment, and (4) the average site ambient air temperature. The heat transfer coefficient accounts for heat lost by long-wave radiation, convection, and evaporation less the heat gained by short-wave radiation (Williams 1963). The end of the month temperature difference was calculated by dividing the total heat energy in the reservoir. The estimated temperature was calculated by subtracting the temperature difference by the temperature of the incoming water. For all other months (October through June), the TWSP temperature was calculated using the previous month's calculated TWSP water temperature. Known factors, inputs, and assumptions are outlined in an August 1, 2019, technical memorandum (Zieg 2019b).

Results indicate that water temperatures in the TWSP would be lower than the projected maximum allowable temperature for water being discharged to the UIG for all months except October and November. The thermal analysis does not account for equilibration with ambient subsurface temperature during seepage through the alluvial sediments after discharge. Water discharged via the UIG would migrate through the alluvial aquifer for some distance before discharging to the creek. The discharge would be governed by an MPDES permit. The rate at which the Project would discharge water to the alluvial aquifer represents a small percentage of Sheep Creek's total discharge. Thermal analyses conducted by the Proponent (Zieg 2019b) and outlined below supports the determination of no significant temperature effects on streams.

The higher water temperatures introduced by discharge from the TWSP in October and November are expected to be rapidly attenuated. For example, temperature differences between

TWSP discharge and the projected maximum allowable temperature in the UIG is 1.5°F in October and 3.6°F in November (Zieg 2019b). Considering the analyses, it is unlikely there would be thermal impacts as a result of discharging the TWSP water.

Regardless of the conclusions presented above, the final MPDES permit has been amended in response to comments and would require that discharge to the UIG be no more than 1°F above or 2°F below the temperature monitored in an upgradient groundwater monitoring well. This effluent limitation would ensure that the discharge does not change the existing temperature of the groundwater more than allowed by the surface water quality standard. By the time the discharge reaches Sheep Creek, buffering by the groundwater temperatures would ensure that the change to temperature in surface water is nonsignificant. Additionally, the Proposed Action and AMA require the Proponent to monitor water temperature in the TWSP discharge and at the stream monitoring sites (MOP Application Section 6.3.1; Tintina 2017a). If water temperatures violate the Montana Water Quality Act, including non-degradation standards, the Proponent would be required to implement engineering controls sufficient to avoid any temperature-related adverse effects, including, but not limited to:

- Engineering Control 1: Changing the depth at which water is pulled from the TWSP

The Proponent plans to pull deeper water from the TWSP. As a result, water leaving the TWSP would consist of deeper, colder water. As long as depletion of water in the TWSP is insignificant, discharge of TWSP water would not result in rising creek temperature.

- Engineering Control 2: Managing the combined flows from the TWSP and treated groundwater

Mixing TWSP water with water from the WTP represents another engineering control. The WTP would receive water from the following main sources (Tintina 2018b Figure 3.44):

- Mill catchment runoff (at a rate of 13.1 gpm);
- Water from the foundation drain of the CTF (at a rate of 20 gpm); and
- Water pumped from the mine (at a rate of 499.7 gpm).

Most of the water received by the WTP would be groundwater pumped from the mine and delivered to the WTP via underground pipes. Temperature of that groundwater would be close to average annual air temperature, thereby regulating any seasonal temperature variation. Subsequently, water temperature leaving the WTP is not expected to be significantly higher than the water pumped from the mine. Mixing TWSP water with WTP water at the appropriate proportion may allow for controlling the temperature of the water discharged to the Sheep Creek UIG, such that instream temperatures are not altered. Prior to discharge, the blended water would be sampled/monitored as required in the MPDES permit.

- Engineering Control 3: Installing heat exchange units

If engineering controls 1 and 2 are insufficient to prevent thermal impacts on Sheep Creek, heat exchange units could be installed. Heat exchange units move heat from one medium where it is readily available to another medium that can accept it. Here, routing TWSP water through a refrigeration circuit is proposed. During this process, energy is absorbed from the

refrigerant (here: TWSP water), thereby lowering the water temperature as needed to comply with set average monthly and maximum daily temperature changes as outlined in the MPDES permit.

Discharge of NCWR Water

Future monthly NCWR water temperatures were estimated using Newton's Law of cooling and mass flow equations to calculate (1) the total heat transferred into the reservoir in May and June using an overall heat transfer coefficient, (2) the average area of the reservoir (average of previous and current months), (3) the average temperature of the creek water coming into the reservoir (at station SW-1), and (4) the average site ambient air temperature. The heat transfer coefficient accounts for heat lost by long-wave radiation, convection, and evaporation less the heat gained by short-wave radiation (Williams 1963). The NCWR temperature was estimated July through April using similar methods; however, since the discharge to the reservoir would be small (estimated at 106 gpm during July through September [Zieg 2019d]) compared to the total volume, discharge to the reservoir was not considered during these months. Known factors, inputs, and assumptions are outlined in a July 25, 2019, technical memorandum (Zieg 2019d).

Results indicate that water temperature in the NCWR would be greater than in Sheep Creek during the following 5 months:

- May (mean creek temperature 41.6°F vs. NCWR water temperature 41.8°F)
- June (mean creek temperature 49.6°F vs. NCWR water temperature 49.7°F)
- August (mean creek temperature 53.2°F vs. NCWR water temperature 54.7°F)
- September (mean creek temperature 46.9°F vs. NCWR water temperature 51.9°F)
- October (mean creek temperature 39.7°F vs. NCWR water temperature 51°F).

Of these 5 months during which NCWR water temperature exceeds Sheep Creek water temperature, the Proponent only proposes to transfer water from the NCWR to Sheep Creek via the wet well during the month of October (Zieg 2019d). Mixing analysis shows that the NCWR discharge to Sheep Creek would only increase the temperature in Sheep Creek during the month of October, and the increase would be about 0.5 °F (Hydrometrics, Inc. 2019b), which is less than the 1 degree change allowed according to ARM 17.30.623(2)(e).

Direct discharges are not proposed from the NCWR via the wet well to Sheep Creek during May to September. Seepage from the reservoir (estimated from 22 to 26 gpm during summer months) would migrate to Little Sheep Creek via subsurface (groundwater) flow and is expected to equilibrate with ground temperatures before entering surface water; therefore, this seepage is not expected to have a detectable influence on the creek's water temperature. Water transfers from the NCWR to Coon Creek and Black Butte Creek are expected to equilibrate with groundwater temperatures as a result of (1) flow through buried pipelines and (2) equilibration with subsurface temperatures following discharge to the UIGs.

Regardless of the conclusions presented above, the Proposed Action and AMA require the Proponent to monitor water temperature in the NCWR and in the water leaving the facility (MOP Sections 3.6.9.5 and 6.3.1, Tintina 2017a). In the unlikely scenario that water transfers from the NCWR would cause water temperatures that violate the Montana Water Quality Act, including

non-degradation standards, the Proponent would be required to implement engineering controls such as changing the depth the water is pulled from the NCWR. Changing the depth from which NCWR water is pulled represents a highly effective engineering control allowing for access to deeper, colder water. As long as depletion of water in the NCWR is insignificant, discharge of NCWR water would not result in rising creek temperature.

8.2.2. Draft EIS Comment Response Matrix

Beyond the consolidated response themes, DEQ received comments on the Draft EIS as individual or “unique” comment submissions and as “form letter” submissions. The comments were submitted in letters, postcards, emails, and compact disks.

8.2.2.1. Individual (Unique) Comment Submittals

The Draft EIS Comment Response Matrix table below presents the substantive comments received on the Draft EIS and responses to them. **Table 8.2-2** lists the Submittal ID number, comment number, name of the commenter, organization or affiliation, the source of the comments, the substantive comments submitted, and the DEQ responses to those substantive comments. Where appropriate, responses in the matrix refer to a consolidated response or other comment.

**Table 8.2-2
Unique Comments on the Draft EIS**

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
|--------------------|----------------|----------------|---------------|------------------|--|--|
| Air Quality | | | | | | |
| HC-003 | 81 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS also ignores key issues concerning the mine’s potential air quality impacts. The Draft EIS asserts that there will be no significant fugitive dust emissions from the surface of the CTF because the tailings “material would be moist ... and would be stabilized with cement additions to provide a non-flowable mass.” Draft EIS at 3.2-27. The Draft EIS, however, fails to substantiate its claim that additions to the surface of the tailings facility will adequately prevent the surface from drying under warm and dry weather conditions, and thus prevent the facility from generating fugitive dust. Cf. Exhibit 48 (Sanderson et al., Windblown fugitive dust emissions from smelter slag, 13 Aeolian Research 19 (Mar. 22, 2014)) (evaluating particulate emissions from smelter slag); Exhibit 49 at 9-12 (Hecla Greens Creek Mining Company, 2017 Annual Report (Apr. 15, 2018)) (discussing fugitive dust emissions from a tailings impoundment at the Greens Creek Mine). The EIS should therefore provide adequate data and analysis to support the conclusion that the CTF will not produce significant quantities of toxic fugitive dust. | A more complete description of the tailings processing for the Project was provided in Section 3.2.4.2, Proposed Action: Operations Phase Surface Operation Emission Sources, in the EIS: “A paste plant in the mill complex would mix fine-grained tailings from the milling process with a binder (the binder is a combination of cement and fly ash) for deposition both underground and in the CTF. Dust sources included in the paste plant would be controlled by enclosed conveyors and dust collectors. The use of cemented tailings inhibits dust formation from the tailings impoundment, and provides added surface crust strength.” Given the inclusion of a binder in the treated tailings, there is no need to “prevent the surface from drying.” The cured surface of the cemented tailings would not become subject to dust emissions due to drying out in warm weather. The cemented crust of the completed tailings surfaces would more closely resemble cured concrete, and would not contribute significant quantities of dust. Ongoing facility inspections required by the Site Fugitive Dust Control Plan within the air quality permit would further validate that the CTF is not a source of wind-blown dust. |
| HC-003 | 82 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS further discounts potential air quality impacts from blasting operations within the mine. Although the Draft EIS acknowledges that blasting would result in the release of noxious gases and particulates, it nevertheless asserts that these emissions “would not be a significant contributor to total annual emissions for [particulates] and other pollutants” because blasting “occurs infrequently and is confined to the underground mine areas.” Draft EIS at 3.2-25. The Draft EIS, however, provides no data or analysis to support this summary conclusion. Indeed, it seems implausible that these emissions will be confined to the underground workings, because Tintina plans to use external exhaust raises to, among other things, “clear fumes from blasting.” Draft EIS at 3.2-24. | The underground emissions due to blasting are tabulated in Table 3.2-6 as source ID UG, ANFO underground explosive. It is generally found that larger particulates generated by the blasts would settle out within the underground workings; that is not necessarily the case for fine particulates and gaseous emissions. The emissions due to blasting were included in the modeled results presented in the Draft EIS as part of the mine vent point sources. The amount of explosive used is limited on an annual basis as a condition of the air quality permit. The air quality permit also regulates the exhaust ports as point sources for purposes of opacity restrictions and also must be included in the Site Fugitive Dust Control Plan. |
| HC-003 | 83 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS also omits critical information about air quality impacts caused by the use of emergency generators at the project site. The Draft EIS indicates that the emergency generators will produce particulate matter, but it does not disclose the levels of expected particulate emissions: the table summarizing “Emergency Generator Impacts” only lists the expected level of nitrogen dioxide emissions. Draft EIS at 3.2-32. In addition to omitting key information about the emergency generators’ air quality impacts, the Draft EIS fails to analyze the potential for air quality exceedances due to the combination of emergency generator emissions and emissions from normal project operations. The Draft EIS indicates that ordinary mine operations will result in pollution levels up to 80% of the 10 micron particulate matter standard and up to 81% of the nitrogen dioxide standard. Draft EIS at 3.2-31. In turn, emergency generator emissions, which the Draft EIS “evaluated separately,” are expected to produce emissions up to 85% of the nitrogen dioxide standard, as well as an unquantified amount of particulate emissions, independent of normal mine emissions. Draft EIS at 3.2- | The emergency generators are only required for emergency purposes and as such, normal mine operations would not continue when the emergency generators are being used for real emergency situations. The generators would require periodic testing to ensure their reliability but this use is incidental and minor in nature. Emissions for the emergency generators and other emergency engines are completely tabulated in Table 3.2-6 of the EIS for each criteria pollutant. These units were modeled separately in the assessment of NAAQS conformance because their schedule is limited to 500 hours per year, rather than the 8,760 hours assumed for other Project sources. The full results of this modeling were added to the Final EIS, and revised tables provided for the emergency engine modeling. They show that, with the exception of PM _{2.5} 24-hour average, the highest receptor results are below the SIL for Class II areas, which is a concentration that is a small fraction of the NAAQS. Since the PM _{2.5} 24-hour average was above the SIL, maximum modeling results were directly compared to the NAAQS. That result was found to be 30 percent of the standard, at a |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
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| | | | | | 31-3.2-32. Thus, it seems likely that operating the emergency generators will, when combined with emissions from normal mine operations, cause exceedances of both particulate and nitrogen dioxide ambient air quality standards. The Draft EIS, however, does not analyze or discuss this possibility. Draft EIS at 3.2-31-3.2-32. | location that would not overlap with the highest impacts from other Project sources. A replacement Table 3.2-10 was included to document this result. |
| HC-003 | 91 | Josh Purtle | Earth Justice | Hard Copy Letter | Finally, the Draft EIS fails to discuss the ways in which climate change may impact DEQ's predictions about the mine's environmental impacts. According to the 2017 Montana Climate Assessment: Montana is projected to continue to warm in all geographic locations, seasons, and under all emission scenarios throughout the 21st century. By mid century, Montana temperatures are projected to increase by approximately 4.5-6.0°F (2.5-3.30C) depending on the emission scenario These state-level changes are larger than the average changes projected globally and nationally. Exhibit 50 at 9. As a result of temperature increases, precipitation across the state "is projected to increase in winter, spring, and fall; precipitation is projected to decrease in summer." Id. at 10. "The largest decreases are expected to occur during summer in the central and southern parts of the state," in the region where the Black Butte Mine would be developed. Id. These changes in temperature and precipitation patterns may affect Tintina's ability to ensure that the Black Butte Mine does not cause significant environmental impacts over the long term. | See Consolidated Response MEPA-2. |
| HC-003 | 93 | Josh Purtle | Earth Justice | Hard Copy Letter | It is reasonable to expect that the effects of climate change will be felt throughout mine construction, operation, closure, and post-closure, including more frequent and severe storm events, earlier snowmelt, more frequent rain-on-snow events, and higher temperatures. Yet the Draft EIS fails to consider the effects of climate change when evaluating the Black Butte Mine and its impacts. The EIS should include an additional section discussing these and any other impacts associated with climate change that could affect the EIS's predictions about the mine's environmental impacts. | See Consolidated Response MEPA-2. |
| HC-003 | 86 | Josh Purtle | Earth Justice | Hard Copy Letter | For example, the Draft EIS fails to fully analyze the potential for cumulative impacts to air quality. DEQ's air quality model for the mine indicates that particulate emissions from mine facilities are likely to reach 80% of the national ambient air quality standard for the project area. Draft EIS at 3.2-31. The Draft EIS does not analyze, however, whether other potential sources in the region, combined with these high emissions from the mine, could cause an air quality standard exceedance. In fact, the Draft EIS acknowledges that controlled burns associated with the Castle Mountains Restoration Project in the nearby Helena-Lewis and Clark National Forest will also produce particulate emissions, but summarily dismisses these impacts because they will occur 15 to 20 miles away from the project site and will be "temporary." Draft EIS at 4-9-4-10. The Draft EIS does not explain, however, why the distance from the project site and temporary duration of particulate emissions from controlled fires will avoid any risk of an air quality standard violation, including a temporary violation. Similarly, it is likely that natural wildfires during the summer months could, when combined with emissions from the mine, cause significant levels of particulate pollution in the region. The EIS should analyze whether these and other pollutant sources in the area could cause the mine emissions to contribute | See Consolidated Response CUM-2. The impacts of existing projects and activities in the region are assumed to be included in the monitored air pollutant background concentrations that were included in the air modeling to assess conformance with NAAQS and MAAQS. The modeled Project impacts were added to the monitored background as a measure of air quality characteristics after implementation of the Project. As a result, the cumulative effects of the existing projects plus the Project sources are reflected in the NAAQS analysis results. See Section 3.2.2.2, Assessment of Direct and Secondary Impacts, through Section 3.2.2.3, Atmospheric Deposition and Regional Haze, as well as Tables 3.2-8 and 3.2-9 of the EIS. Fires, including controlled burns, can have adverse impacts that can temporarily exceed NAAQS, usually for PM ₁₀ . The impact of the Project would increase the likelihood that the added emissions from a controlled burn, even at some distance from the Project site, could result in cumulative local and temporary exceedances. However, controlled burns or uncontrolled wildfire may cause these temporary exceedances, with or without the Project. |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
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| | | | | | to a temporary violation of national ambient air quality standards for particulate emissions. | |
| Alternatives | | | | | | |
| HC-003 | 9 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS further fails to consider and disclose several feasible project alternatives. These include alternatives that Tintina itself considered in developing its project proposal, but dismissed for reasons that are not clear from documents currently in the public record. DEQ must independently consider these alternatives, determine whether any are feasible under MEPA, and disclose the alternatives' expected environmental impacts. Most importantly, DEQ must disclose whether any of these feasible alternatives would avoid environmental impacts expected from the mine as currently proposed. | See Consolidated Response ALT-1. |
| HC-003 | 19 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS also fails to provide a reasonable analysis of feasible project alternatives. Under DEQ's MEPA regulations, an EIS must include "an analysis of reasonable alternatives to the proposed action, including the alternative of no action and other reasonable alternatives that may or may not be within the jurisdiction of the agency to implement." ARM 17.4.617(5). An "alternative" is "an alternate approach or course of action that would appreciably accomplish the same objectives or results as the proposed action," and includes alternate "design parameters, mitigation, or controls other than those incorporated into a proposed action by an applicant or by an agency prior to preparation of an EA or draft EIS." ARM 17.4.603(2)(a). Such alternatives must be discussed if they are "achievable under current technology" and "economically feasible as determined solely by the economic viability for similar projects having similar conditions and physical locations and determined without regard to the economic strength of the specific project sponsor." MCA § 75-1-201 (1)(b)(iv)(C). The Draft EIS discusses in detail only three project alternatives: a no action alternative, in which the Black Butte Mine would not go forward; Tintina's project as currently proposed; and an "agency modified alternative," which would adopt Tintina's proposal but require slightly more backfilling of the mine workings with cemented tailings before closure. See Draft EIS at 2- I -2-16. The Draft EIS briefly discusses additional alternatives, but dismisses them without analyzing their potential environmental impacts. Draft EIS at 2-17-2-23. The Draft EIS's treatment of only three alternatives-and one of those the no-action alternative that an EIS must always discuss-fails to comply with MEPA's requirement that the EIS analyze all "reasonable" and "feasible" alternatives to the proposed action. ARM 17.4.617(5); MCA § 75-1-201 (I)(b)(iv)(C). There are several alternatives that the Draft EIS should have carried forward to its environmental analysis. These include alternatives that Tintina considered and dismissed in developing its project proposal, though it is not clear from the public record why Tintina dismissed some of these alternatives. DEQ must consider all of the potentially feasible alternatives discussed below, including those dismissed by Tintina, and either explain why they are not reasonable under the circumstances, or analyze and disclose the expected environmental impacts of the omitted alternatives. See ARM 17.4.617(5). | See Consolidated Response ALT-1. |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
|--------------|----------------|----------------|---------------|------------------|--|--|
| HC-003 | 20 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>First, the Draft EIS fails to meaningfully consider alternative methods for processing and disposing tailings waste produced by the mine. Analyzing such alternatives is critical, because, as discussed, the tailings waste produced by the mine will contain high levels of toxic metals and acid-generating sulfide minerals. Whether Tintina successfully contains these materials, or a portion of the materials is discharged to groundwater or surface water in the Sheep Creek and Smith River watersheds, will depend on the success of Tintina’s selected tailings disposal method.</p> <p>One of these omitted disposal methods is the use of a pyrite separation circuit, which would allow Tintina to separate acid-generating pyrite waste from non-acid-generating waste before disposal, and thus limit the amount of acid-generating waste stored aboveground in the CTF. See Draft EIS app. Cat 4; Exhibit 14 at 1 (Letter from David M. Chambers, Ph.D., Ctr. for Sci. in Pub. Participation, to Craig Jones, DEQ (May 1, 2019)). As the Draft EIS concedes, pyrite waste has “a higher acid potential ... compared to depyritized tailings.” Draft EIS app. Cat 2. A release of pyrite waste would therefore be more harmful than a release of depyritized tailings. Further, storing acidic pyrite waste in the CTF creates a risk, discussed further below, that acidic mine waste could dissolve cement in the tailings, thus compromising CTF stability over the long term. See Exhibit 14 at I. As a result, storing pyrite waste in the CTF greatly increases the risk of acid mine drainage in the Smith River basin in the event that the CTF containment dam fails or the CTF liners leak.</p> <p>However, Tintina could mitigate this threat by separating out pyrite waste using a pyrite separation circuit and storing all or most of the pyrite waste underground. The Draft EIS nevertheless dismissed this alternative primarily on the ground that “long-term storage and disposal” of sulfide concentrate “would be challenging.” Draft EIS at 2-2I. However, DEQ did not consider whether it would be feasible to store sulfide concentrate in the backfilled tailings underground, or whether doing so would provide environmental benefits over storing sulfide waste indefinitely in the aboveground CTF. See Exhibit I4 at 3. Indeed, because the use of a pyrite circuit would reduce the proportion of acid-generating tailings “from 100% to approximately 5%” of the total amount of tailings, it appears that it would be feasible to dispose of all of the acid-generating waste as mine backfill. Exhibit I4 at 3. Given the conceded environmental benefits of separating out sulfide waste, see Draft EIS at 2-2I, DEQ should have evaluated this alternative in more detail.</p> | See Consolidated Response ALT-4. |
| HC-003 | 21 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Tintina also dismissed using a dry stack tailings method to dispose the tailings waste. According to Tintina’s analysis, this disposal method would avoid some of the potential stability issues associated with the CTF: indeed, a dry stack “waste facility would be sufficiently stable to eliminate the need for a retaining dam.” MOP Application Rev. 3, app. Qat 4. Tintina raised some concerns about using this method in practice, see id., but it is not clear whether these operational concerns would be more serious than those associated with the proposed cemented tailings facility. In the end, it is not clear why Tintina rejected this alternative, or what role cost played in that decision. See id. at 6, 17 (citing “[h]igher capital costs” and “[h]igher operating costs” associated with dry stack method). DEQ should analyze and disclose whether the dry stack method could be a feasible alternative to the CTF, and whether dry stack</p> | <p>Appendix C (Technical Memorandum 3) of the EIS discusses dry stacking tailings, indicating that there can be air quality issues due to dust and that separate storage of process water and contaminated water would also be required. A detailed assessment of tailings management is discussed in Appendix Q (Geomir Resources, Inc. 2016) of the MOP Application (Tintina 2017a; summarized here). There are additional environmental and operational concerns associated with dry stack tailings (e.g., the need to store the contaminated process water, potential drying issues, and potential air quality issues). According to Appendix Q, “A large working group composed of 18 scientists and engineers from Tintina Resources, Inc., SRK Consulting, Geomin Resources Inc., Enviromin Inc., Knight Piésold, Tetra Tech Inc., and International Metallurgical Inc., was formed in 2015 to identify feasible tailings storage methods for the</p> |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
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| | | | | | disposal would avoid some of the risks associated with a dammed tailings facility. | <p>Black Butte Copper operations and rank the alternatives in order to select the most appropriate method specific to the project” (Geomir Resources, Inc. 2016). Given that the tailings are expected to be very fine, it may not be possible to dry the tailings sufficiently to implement dry stacking (i.e., the alternative would not be technically feasible, given site-specific factors). In conditions where the tailings could be adequately dried, they would be transported by trucks to a disposal site, where the very fine particles that comprise the majority of the tailings would be subject to wind erosion and could therefore generate excessive fugitive dust. With cemented paste tailings, the added cement and increased moisture content would minimize blowing dust. Appendix K (Knight Piésold Consulting 2017a) of the MOP Application (Tintina 2017a) also states that dewatered tailings may become unstable when they are saturated, due to ice lenses in winter or localized liquefaction in wet seasons.</p> <p>From the standpoint of geochemical reactivity, the dry stack tailings would behave similarly to the “raw” (non-amended) tailings that underwent sub-aerial kinetic testing (see MOP Application, Appendix D [Enviromin 2017b]). The dry, non-amended tailings exhibited the highest rates of acid and metals release, and reacted more quickly than any other scenarios that were tested for tailings disposal (i.e., non-amended subaqueous, amended with 2 percent or 4 percent cement and binder). It would not be feasible to prevent the exposure of tailings to air and wetting cycles in a dry stack facility. Making the tailings susceptible to oxidation through a dry stack facility would not be an environmental benefit, and in order to properly manage the contact water interacting with the tailings, further water containment, handling, and likely more-rigorous water treatment would be necessary. There are other factors why dry stack tailings would not provide benefits or better environmental protections than cemented paste tailings. While it was noted that dry stack tailings could be sufficiently stable to eliminate the need for a retaining dam (assuming the tailings could in practice be dewatered sufficiently), the same could also be said of cemented paste tailings (once paste tailings cure, they form a solid mass that would not need to be contained behind a dam). Paste tailings would at a minimum require berms to restrict how far they flow before they cure). Appendix Q does note that dry stack tailings would also require containment berms. While neither dry stack tailings nor paste tailings may require retaining dams for geotechnical reasons, both methods would likely require construction of dams for the purpose of water quality protection. In either case, the tailings storage facility would be exposed to rainfall, which would result in water infiltration, seepage, runoff, erosion, and transport of sediment (tailings) away from the storage site due to storm water runoff. To contain seepage and storm water that may impact water quality, either type of facility would have to be lined and would need lined embankments (i.e., dams) to retain storm water runoff prior to treatment.</p> |
| HC-003 | 22 | Josh Purtle | Earth Justice | Hard Copy Letter | First, the Draft EIS does not adequately address the alternative of using a higher cement content in the CTF tailings. Tintina plans to use only 2% cement in the tailings it will store in the CTF. Tintina’s own tests indicate, however, that such tailings quickly degrade under weathering conditions, which may pose problems for the stability of the tailings and the CTF as a whole. See, e.g., MOP Application Rev. 3, app. Nat 44-45. Tailings containing 4% cement, by | Appendix A and Sections 2.3.2.6, Increase Cement Content in Tailings, and 3.6.3.2, Proposed Action, of the EIS indicate that increasing the cement content of the tailings in the CTF beyond the 2 percent proposed level would not offer any additional environmental benefits and that the proposed 2 percent cement mixture would be sufficient to achieve necessary strength and water quality protection. Section 3.6.3.2, Proposed Action, states, “To date, the testing regimen |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
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| | | | | | <p>contrast, would be much more stable. See id. In particular, 4% tailings will be more resistant to attack by acids in the mine waste than 2% tailings. Exhibit 15 at 3-5 (Letter from Kendra Zamzow, Ph.D., Ctr. for Sci. in Pub. Participation, to Craig Jones, DEQ (May 9, 20 19)); Exhibit 16 at 13 (Aldhafeeri & Fall, Sulphate induced changes in the reactivity of cemented tailings backfill, 166 Int'l J. of Min. Processing 13 (Sept. 10, 2017)) (“Regardless of the initial sulphate content, increasing the cement content and/or replacing cement with mineral admixtures leads to the reduction in the reactivity of the paste.”). DEQ itself raised this issue in its comments on Tintina’s mine operating permit application, writing: “Cemented paste tailings research indicates that changing the type of binder... and the binder content ... can have significant effects on the cemented paste’s short-term strength and setting time, long-term strength, and resistance to internal expansion and fracturing.” DEQ, First Deficiency Review, Pending Operating Permit 00 I 88 at 14 (Mar. 2016) (“First Deficiency Review”). DEQ, however, did not carry this concern forward to its analysis in the Draft EIS.</p> <p>Tintina’s consultant dismissed this alternative as well, stating without supporting citation that “[t]o date, the testing regimen supports the selected cement content levels ... and does not indicate a need for or benefit from increased cement contents.” Draft EIS app. A at 6; see also Draft EIS at 3.6-17. However, this statement ignores the evidence cited above that 2% tailings will be much less stable than 4% tailings. Indeed, the Draft EIS’s assertion that the use of 4% cement “would not provide additional environmental benefits,” Draft EIS at 2-20, appears to rest on DEQ’s unsubstantiated assumption that the risk of CTF failure is essentially zero. See Part VILA, below. Tintina’s permit application further suggests that Tintina may have dismissed using a higher percentage of cement in the tailings because of the greater cost, but the available documents are not clear on this point. See MOP Application Rev. 3, app. Q at 17 (noting that “[o]perating costs” of using 2% tailings are “lower” than for 4% tailings). Given the conceded benefits of using 4% tailings, DEQ should consider this alternative in more detail, including by disclosing the environmental benefits of adopting this alternative. Otherwise, DEQ should provide a rational explanation, supported by scientific evidence, why this more environmentally-protective alternative is not “feasible” for MEPA purposes. See Mont. Wildlife Fed’n, ~ 43 (“The agency must examine the relevant data and articulate a satisfactory explanation for its action, including a rational connection between the facts found and the choice made.”) (quoting Clark Fork Coal., ~ 47).</p> | <p>supports the selected cement content levels of 2 percent for cemented tailings reporting to the CTF, and does not indicate a need for or benefit from increased cement contents.”</p> <p>This issue is further addressed in Appendix Q, Tailings Management Alternatives Evaluation, of the MOP Application, page 5, Sections 2.3.5 and 2.3.6. A reference to Appendix Q (Geomin Resources, Inc. 2016) of the MOP Application (Tintina 2017a) was added to Section 2.3.2.6, Increase Cement Content in Tailings, of the EIS. Both quantities of cement were determined to be sufficient to limit blowing dust and reduce the formation of acidity on the tailings surface for short periods of time, until the CTF surface is covered by the next layer of tailings. The small quantity of cement proposed to be added to the paste tailings is not intended to delay or prevent ARD formation; rather, it is to provide structural strength and to change the physical properties of the tailings to a stable, non-flowable material with low hydraulic conductivities. Elevated sulfide content in the tailings does not necessarily equate to extreme acid production. In order for the internal sulfides to oxidize and produce sulfate, the right physical and chemical conditions for oxidation are required; this is precluded if the material limits sufficient ingress of water and oxygen. These sections also note that either cement addition rate would result in a tailings deposit sufficiently stable to maintain structural integrity in the event of an embankment failure (i.e., the tailings deposit would remain in place even if the dam did not). Paste tailings do not present the risk of catastrophic failure that is associated with conventional saturated tailings impoundments. Appendix N (Enviromin 2017a) of the MOP Application, pages 44-45, referenced in this comment, does not indicate that degradation of tailings poses a stability risk for the CTF. This reference also notes that the method of testing that was employed (i.e., laterally unconfined cylinders) promotes rapid disaggregation of the cemented paste tailings, and this is not directly comparable to the way that this material would be placed in successive thin lifts and contained within the CTF. The additional compressive strength provided by higher cement and binder content would not be necessary for the material placed in the CTF, like it would be for the backfill placed underground. The CTF surfaces would be regularly covered by new layers of paste tailings, creating a low conductivity cover over the underlying layers, and maintaining low oxygen ingress within the cemented mass. Any contact water interacting with the tailings would be contained within the CTF and continuously removed for treatment, maintaining little to no water in the CTF.</p> <p>Near closure (whether permanent or temporary), the upper lift of cemented paste tailings would contain additional binder (4 percent) (Tintina 2017a). This would decrease the potential for dust, increase the surface strength, and create a durable surface for equipment to perform reclamation activities. No tailings would be left exposed near the surface in closure. Sections 2.2.2, Construction (Mine Years 0–2), and 2.2.8, Reclamation and Closure (Mine Years 16–19), of the EIS describe that the CTF foundation would be double-lined with HDPE liners, and the top would be capped with a HDPE geomembrane liner covered by a minimum of 5 feet of non-reactive fill material and soil, which would then be revegetated. Any seepage or contact water within the liner (during the reclamation steps or</p> |

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| | | | | | | <p>following closure) would be captured by the internal sump and pumped to the WTP. As with the underground backfill, when the CTF has been encapsulated, there is very limited potential for breakdown or disaggregation of the cemented tailings. The vegetated reclamation cover and upper liner placement would also restrict water and oxygen from entering the CTF, precluding sulfide oxidation on exposed surfaces.</p> <p>See Consolidated Responses PD-2 and PD-5 for more information about the cement content and acid formation. Also, see Submittal ID BBC00830, Comment Number 3, for more information about sulfate attack on cemented tailings. Consolidated Responses PD-1 and PD-3 address comments about stability of the CTF and failure scenarios.</p> |
| HC-003 | 23 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS also improperly dismisses the alternative of building the CTF above the water table. As currently designed, the CTF would sit within the water table, such that groundwater from the surrounding geology would flow against the liner on the bottom of the CTF. See Draft EIS at 2-20. This groundwater pressure threatens CTF stability and increases the risk that groundwater will enter the CTF through defects in the bottom CTF liner. Exhibit 14 at 4; Exhibit 15 at 16.</p> <p>Tintina’s consultant dismissed placing the CTF above the water table because raising the CTF ten or more vertical feet would require more fill and create possible stability issues. See Draft EIS app. B at 3; see also Draft EIS at 2-20 (positing that “elevated CTF would have a larger footprint” and greater visual impacts). However, elevating the CTF at its currently planned location is not the only way to build it above the water table; Tintina could also move the CTF further up the hillside, or place it in a different location entirely. Exhibit 14 at 4. Indeed, Tintina’s own analysis of the depth to groundwater in the project area suggests that it “may be possible to move the [CTF] upgradient until the bottom is above the water table. Id. at 4 (discussing Draft EIS app. B at 1 and MOP Application Rev. 3 at 249). DEQ should analyze and disclose whether it would be feasible to build the CTF above the water table by placing it at a different location.</p> <p>Alternative CTF locations may provide other environmental benefits as well. For example, the west impoundment site described in an appendix to Tintina’s mine operating permit application may cause fewer environmental impacts, particularly to wetlands, than the proposed CTF site. See MOP Application Rev. 3, app. Q at 10. The Draft EIS inexplicably contradicts these conclusions in Tintina’s own permit application, asserting that the alternative west impoundment location would actually cause greater impacts to wetlands and drainages, and on that basis declines to consider further the west impoundment site and other alternative CTF locations. Draft EIS at 2-17. Given this error, and the apparent environmental benefits of alternative tailings sites, the EIS should revisit its analysis of these sites and disclose whether any of them would provide a feasible alternative to Tintina’s proposed CTF site.</p> <p>The Draft EIS further fails to consider an alternative that would decrease the slope of the CTF at closure, thus increasing long-term CTF stability. DEQ proposed this alternative specifically, a CTF slope at a 2.5:1 grade rather than the 3:1 grade Tintina proposed in its application-in its review of Tintina’s mine</p> | <p>The commenter references Appendix B of the EIS when stating that the Proponent’s consultant dismissed the option of elevating the CTF above the water table. Note that all Technical Memoranda attached as appendices to the EIS were prepared independently by DEQ’s consultant and not by the Proponent’s consultants.</p> <p>See Consolidated Responses ALT-2 and ALT-3.</p> <p>Lastly, the commenter references DEQ’s second deficiency review of the MOP Application with regard to the potential development of an alternative CTF design with a less steep embankment slope. Review of DEQ’s deficiency questions clarifies that the intent of considering a less steep slope was not to improve embankment stability but rather to better blend the feature with natural landforms in the area, which tend to have slopes less steep than 2.5:1. DEQ did not pursue this as an alternative because the larger embankment would require more excavation to provide construction material, would disturb more land than the Proposed Action, and would impact more wetlands. Embankment failure due to the proposed design was not an issue. The alternative was not considered further due to the greater impacts it would have to other resources.</p> |

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| | | | | | operating permit application, DEQ, Second Deficiency Review, Pending Operating Permit 00188 at 33 (Dec. 15, 20 16) (“Second Deficiency Review”), but, without explanation, did not carry this recommendation forward to the Draft EIS. DEQ should explain whether reducing the CTF slope at closure would reduce the risk of CTF failure, and whether such a reduced slope would be “feasible” under the circumstances. | |
| HC-003 | 24 | Josh Purtle | Earth Justice | Hard Copy Letter | In addition to the tailings waste disposal alternatives discussed above, the EIS further should consider requiring Tintina to grout the mine’s access declines and tunnels during mine construction. The Draft EIS acknowledges that such grouting “could provide long-term benefits in reducing hydrologic impacts to the groundwater system” by decreasing “the magnitude and extent of groundwater drawdowns” and causing “smaller reductions in stream base flows associated with the Project.” Draft EIS at 3.4-56. For example, grouting “would reduce the inflow to the Surface Decline by an order of magnitude during Phase I (from 220 [gallons per minute] without grouting to 22 [gallons per minute] with grouting).” Draft EIS at 3.4-56. During later stages of mine construction, the benefits of grouting would be “less pronounced,” but grouting would still reduce “the mine dewatering rate by ... 15 to 25 percent.” Draft EIS at 3.4-56. The Draft EIS states, however, that grouting “may” occur, depending on “groundwater inflows and rock stability observed during the initial excavation of the mine openings.” Draft EIS at 3.4-55. The Draft EIS does not explain how the decision to grout or not would be made, or who would make the decision. The Draft EIS should have considered an alternative requiring access decline and tunnel grouting, rather than leaving the decision whether to grout up in the air. | Appendix T, Pressure Grouting Plan, of the MOP Application (Geomin Resources undated) describes where and when mine access decline and tunnels would be grouted. A reference to Appendix T, and a description of when grouting would occur, were added to Section 3.4.3.2, Proposed Action: Grouting Access Decline and Tunnels During Construction, of the Final EIS. |
| HC-003 | 25 | Josh Purtle | Earth Justice | Hard Copy Letter | The EIS should also consider alternative or additional measures to limit oxidation in the mine workings. Oxidation reactions will occur when the underground mine workings are exposed to air, producing harmful pollutants including acid mine drainage. There are proven and inexpensive methods for minimizing oxidation, however, including applying potassium permanganate or shotcrete to reactive substrates. See Exhibit 14 at 3; Exhibit 17 at 12 (Mem. from Ann Maest, Ph.D., Buka Environmental, to Craig Jones, DEQ (May 9, 2019)). DEQ raised the issue of mitigating oxidation reactions in its review of Tintina’s mine operating permit application, asking Tintina whether there are “technologies that could be applied locally to high sulfide bedrock to prevent or limit oxidation up front?” Second Deficiency Review at 19. The Draft EIS, however, does not carry DEQ’s inquiry forward, and ignores potential measures to mitigate oxidation reactions, including the use of potassium permanganate. The EIS should consider whether using potassium permanganate or other cost-effective methods to reduce oxidation reactions would be feasible under the circumstances, and whether the use of such chemicals and methods would reduce the mine’s environmental impact to groundwater chemistry. | Technical Memorandum 6 (see Appendix F of this EIS) reviewed several additional potential methods for controlling groundwater inflow and applying surface treatments to limit oxidation during operations. Technical Memorandum 6 concluded that most of the commonly used methods in the mining industry to control inflow are already proposed for the Project, and other water source control options would be no more effective than the proposed best practice methods. The modeling of post-closure conditions demonstrates compliance with non-degradation groundwater criteria, so additional methods of inflow control are not deemed necessary. Further, EIS Appendix F (Technical Memorandum 6) and Section 2.3.2.9, Tunnel Operations: Add Water Source Controls to Limit Oxidation during Operations, discuss various options to limit oxidation of surfaces in the mine workings. The technical memorandum found that specifically, asphalt and wax could be somewhat successful to limit oxygen transfer on surfaces. While the application of asphalt, synthetic spray-on covers, or wax barriers could be used to limit oxidation on tunnel surfaces, they would be subject to degradation and would not be practical for underground mining. Polypropylene fiber reinforced shotcrete is proposed to be used to aid in ground support for underground stability, as well as a cementitious surface cover over the bulkheads used for sealing backfilled mine surfaces. The use of potassium permanganate was not reviewed in detail for its potential to prevent oxidation because the stopes that could primarily contribute to acid generation would be backfilled within a short timeframe of exposure (1 to |

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| | | | | | | <p>2 months). As demonstrated by kinetic testing of the mineralized bedrock (Appendix D of the MOP Application [Enviromin 2017b]), the surfaces that would be exposed by mining would have considerable buffering capacity to counteract the generation of acidity, even though there are elevated sulfide concentrations in the rock. These surfaces would be backfilled before sufficient oxidation could occur and result in net acid generation. The application of a reagent like potassium permanganate utilizes the oxidizing ability of the permanganate ion to create a manganese-iron oxide coating on sulfidic rock. All treated surfaces would still have potentially reactive rock below the coating, and oxidation could return if the outer manganese-iron oxide coating is removed, whether by physical or chemical means. The stope backfill approach is considered to be more permanent and effective at limiting the exposure and oxidation of reactive surfaces, than the application of a surface treatment.</p> <p>In developing its MOP Application (Tintina 2017a), the Proponent considered high-pressure washing of the mine walls to remove stored oxidation products and the placement of shotcrete on high-sulfide zones in the workings to cover and immobilize oxidation products. It is important to note that post-closure models predict non-degradation groundwater criteria would be achieved without either of these measures. However, high-pressure washing of the mine walls to remove stored oxidation products and the placement of shotcrete on high-sulfide zones in the workings could optimize the closure process. Implementation of one or both of these measures could allow the Proponent to conduct fewer rinsing cycles of the mine workings.</p> <p>The most technically appropriate approach would be to observe the evolution of water quality with respect to modeled predictions before using shotcrete or other surface applications on access tunnels that transect sulfide zones. The MOP Application proposes testing the proposed high-pressure washing and shotcrete mitigation strategies in localized individual heading scale once mining has begun in the USZ. If the Proponent decides to implement the high-pressure washing and/or shotcrete strategies based on the results of the testing, the Proponent would be required to request a modification of its permit and DEQ would conduct the appropriate level of environmental review.</p> |
| HC-003 | 26 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further dismisses the need for bird netting to prevent birds from accessing the mine's process water pond, which will contain high levels of acids and toxic chemicals throughout the life of the mine. Draft EIS at 3.15-21. Given the high toxicity of the process water pond and the low cost of bird netting, the EIS should evaluate whether installing netting over the process water pond would be a feasible method for reducing the project's impacts to wildlife.</p> | <p>All water from the CTF and some water from the WTP would report to the PWP where it would mix with water from the mill (i.e., thickener overflow), direct precipitation, and run-on. Assessments of predicted water quality of the PWP during operations are provided in Section 3.5.3.2, Surface Water Quality and Temperature, and Section 3.15, Wildlife, of the EIS. The PWP would be drained at closure. Predicted water quality of the PWP is slightly acidic (pH of 5.81 s.u.), with concentrations of most water quality parameters predicted to be less than available DEQ numerical water quality standards. Minor exceptions were observed, where elevated concentrations were predicted for copper, nickel, lead, and zinc in operations. Note, the predictive model for the PWP is based on the principle of mass balance and, for example, does not include likely geochemical processes that would occur in situ to attenuate metal concentrations (e.g., sorption of metals to ferrihydrite, or metals removal via flocculation and settling of particulate matter). Thus concentrations of these parameters may be</p> |

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| | | | | | | <p>overestimated. Predicted water quality in the PWP would pose little acute threat to waterfowl that may land on the pond, precluding the need for netting to limit avian access. However, ongoing operational monitoring is stipulated by DEQ and has been proposed to validate model predictions and to identify potential impacts on water resources in a timely manner and trigger the implementation of operational changes and/or mitigation measures (Section 6 of the MOP Application).</p> <p>Section 3.6.7 of the MOP Application (Tintina 2017a) states, “The CWP is designed to collect surface run-off from the mill area, portal pad, WRS pad, copper-enriched rock storage pad, CTF road north of the mill, and from the CWP itself, as well as water from underground mine dewatering.” The CWP would normally store only a minimal volume of water during mine operations.</p> <p>Given the size of the 24-acre PWP, it would also not be possible to maintain netting over it. Netting is proposed for the much smaller (approximately 3 acres) CWP brine pond, which would contain poorer quality water. Additional text was added to Section 3.15, Wildlife, in the Final EIS to clarify why the PWP does not merit netting, and is not technically feasible.</p> |
| BBC00830 | 23 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>Depyritizing the tailings is an alternative that was discussed and dismissed. This alternative needs to be brought back with further discussion and analysis, as described in detail in other comments (Chambers 2019). This method was used at the Musselwhite Mine (Ontario) where sulfur was reduced from 1.5% to 0.3% before placing thickened tailings in a surface disposal site (Kam et al. 2010), and tested at the Doyon Mine (Quebec) where 5% cement/slag binder was added to desulfurized tailings and no sulfate attack was observed (Alakangas et al. 2013).</p> | <p>See Consolidated Response ALT-4.</p> |
| BBC00830 | 24 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>As planned, the CTF foundation would be within the water table at certain times of the year, with groundwater depth from 2 m below the CTF base to 9.5 m above it (DEIS Appendix B; Tintina 2017 Section 3.6.8.1; Tintina 2017 Appendix K Figure C2003). This placement risks contact between groundwater and waste if the liners are compromised. The design could be changed to avoid the water table: more tailings or waste rock placed as underground tunnel backfill or the embankments be raised above the original topography. The argument that changing the design would impair the view is disingenuous, particularly given the realistic expansion of the CTF to accommodate the Lowry deposit. Prior to a decision to place more backfill in tunnels, diffusion testing should be done for a much longer period of time, without replacing the test water and until geochemistry stabilizes, to determine whether internal sulfate attack will compromise the cement over time, and lead to serious groundwater contamination in the flooded tunnels.</p> | <p>See Consolidated Responses ALT-2, CUM-1, and PD-5.</p> <p>Longer diffusion testing: Binder addition is not solely meant to neutralize potential sulfide oxidation. For sulfide oxidation to occur, there must be sufficient water and oxygen present to react. The cemented tailings cylinders subjected to HCT and diffusion tests showed far more disaggregation than what would be anticipated in a backfilled stope or lift placed within the CTF. During diffusion testing, the pH dropped from 8.89 to 7.15, and the acidity rose from -1 to 22 mg/L (while alkalinity increased slightly from 7.8 to 9.4 mg/L) in the last two analyses (Appendix D of the MOP Application [Enviromin 2017b]). Considering the degree of disaggregation in the unsupported cylinder, this likely overestimates the dissolution/leaching potential of the tailings. This test exposes additional reactive surface area, overestimating the reaction and acid production potential of the cemented tailings. The water-quality prediction models used the laboratory data to demonstrate compliance with non-degradation criteria. Like other humidity cell testing, this is an aggressive treatment of samples (particularly when unsupported/unconfined) and 11 days of testing does not correlate directly to an equivalent length of time of field conditions.</p> <p>Replacement of diffusion testing water: The testing methodology called for the solution to be refreshed to develop a leaching profile. Although this does not</p> |

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| | | | | | | provide constant exposure to sulfate in the leach solution (which would increase within the solution until reaching an equilibrium point), the use of deionized water is a more aggressive leaching solution and provides a conservative estimate of leaching potential. Per DEQ's first deficiency review of the MOP Application, "ASTM-1308-08 (subsection 7.1) describes use of 'demineralized water' as an appropriate option: 'The leachant can be selected with regard to the material being tested and the information that is desired. Demineralized water, synthetic or actual groundwater, or chemical solutions can be used.'" (DEQ 2016) |
| BBC00849 | 4 | David Chambers | Center for Science in Public Participation | Email | <p>Separate Sulfide Prior to Tailings Disposal</p> <p>The benefits from placing only non-acid generating material on the surface are apparent. In addition, the gist from the DEIS is that the cement tailings storage facility (TSF) will remain cemented indefinitely. From the geochemical information in the DEIS it is readily apparent this material will remain "cemented" only temporarily, both above ground and underground. If the bulk tailings to be stored on the surface can be de-pyritized to the point where the buffering in the cement will provide more than enough neutralization capacity to prevent the remaining sulfide from eventually dissolving the cement, then any seepage from the tailings can be drained in the long-term without the need for metals removal. (This will not, however, prevent metals leaching, so this is still a concern for long-term contamination.) De-pyritized tailings on the surface provides multiple long-term management options. Yet in the EIS it is noted: "There is no net environmental benefit to full sulfide mineral separation prior to tailings disposal, when compared to the Proposed Action." And it then goes on to say: "Analysis presented in Technical Memorandum 3 (see Appendix C of this EIS) concludes that while full sulfide mineral separation from tailings may have some environmental benefits (e.g., reduced risk of ARD formation) over the Proposed Action, other issues such as appropriate onsite or offsite long-term storage and disposal would be challenging." The disconnect here is obvious. De-pyritization of tailings, and backfilling the pyritic tailings fraction underground, with the remaining de-pyritized tailings stored on the surface, is an option that is discussed in Technical Memorandum 3 (Appendix C).</p> | See Consolidated Response ALT-4. |
| BBC00849 | 6 | David Chambers | Center for Science in Public Participation | Email | <p>Nevertheless, even if the rougher underflow is potentially acid-generating, it is still possible to install a separate pyrite removal circuit for this flow path. If a pyrite separation circuit is installed, the amount of PAG tailings could be reduced from 100% to approximately 5%, all of which could easily be backfilled in the underground mine. This means all of the tailings stored on the surface would be non-acid generating. This could lower the long-term risk of treating seepage water from the tailings in the case of liner leaks and/or depletion of the neutralizing cement in the impoundment. Also, if a dam failure were to occur, the material released would not be acid-generating. Since it is likely that the amount of sulfide tailings would not be enough to provide backfill material on their own, the EIS fails to consider the option of combining the sulfide tailings with de-pyritized tailings for backfill material. This would remove any requirement for the surface storage of the pyritic tailings, while the tailings remaining for surface storage would now be non-acid generating.</p> <p>MDEQ's own consultant made this recommendation in Technical</p> | See Consolidated Response ALT-4. |

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| | | | | | <p>Memorandum 3: “It is recommended that more consideration be given to technical feasibility and the pros/cons of the various tailings management alternatives rather than cost feasibility.” Recommendation: Since this alternative was not given any detailed analysis in the DEIS and supporting documents, it is not clear whether this approach would be more advantageous than the proposed closure. But, as is suggested in Technical Memorandum 3, sulfide separation deserves more detailed consideration.</p> | |
| BBC00849 | 7 | David Chambers | Center for Science in Public Participation | Email | <p>Tunnel Operations: Add Water Source Controls to Limit Oxidation during Operations The EIS notes that: “Technical Memorandum 6 concluded that other water source control options would be no more effective than the best practice methods in the Proposed Action.” The materials considered in Technical Memorandum 6 included asphalt, wax, and a spray-on membrane. It was determined in Technical Memorandum 6 that all of these materials had fatal flaws, although the memorandum did not elaborate on why a spray-on-membrane would not work. It also failed to describe the type of the spray-on-membrane(s) that were considered. In particular, potassium permanganate should have been given consideration. Potassium permanganate has been used successfully to inhibit acid generation in the exposed walls of open pits. The primary disadvantage of potassium permanganate is that pit walls crumble and expose new rock faces that will oxidize, so that potassium permanganate needs to be re-applied to be effective. The use of potassium permanganate for underground workings might be more effective since tunnel walls do not crumble like pit walls, and the goal of the spray coating would only be to limit oxidation until the workings were backfilled and closed. Recommendation: The option of using potassium permanganate was not discussed in either the EIS or Technical Memorandum 6, and should be evaluated in more detail in the EIS itself.</p> | See response to Submittal ID HC-003, Comment Number 25. |
| BBC00849 | 8 | David Chambers | Center for Science in Public Participation | Email | <p>Elevate the CTF above the Water Table Elevating the Cemented Tailings Facility (CTF) above the Water Table alternative is dismissed in the DEIS primarily on the basis that the liner system diverts, but does not intercept groundwater flow, and that the increased height required to raise the impoundment would cause visual disruption. This alternative is also dismissed because it reportedly does not provide any environmental advantage over the CTF as proposed. However, the DEIS analysis incorrectly assumed that the issue with keeping the liner system above the water table is interception/diversion of groundwater flow. The real concern is that when the liner system sits below the water table, it is susceptible to groundwater flow entering the seepage collection system, or even into the impoundment itself, if there are flaws, tears or breaks in the bottom liner. It is safer, with less potential for seepage complications, to keep the bottom of the liner system above the water table so there is no physical way water could enter the CTF from below. Instead of just raising the present structure at its planned location, which is the implementation analyzed, the location of the entire impoundment could be shifted uphill slightly, avoiding the problems with additional fill mentioned in the EIS. It is noted in Technical Memorandum 2</p> | See Consolidated Responses ALT-2 and ALT-3. |

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| | | | | | <p>that: “The pre-construction groundwater table ranges from 31 feet (9.5 meters) above the CTF base elevation on the west side of the impoundment to 6 feet (2 meters) below on the east side ...”</p> <p>From the attached Figure: “Cemented Tailings Facility Grading Plan” it appears that it may be possible to move the Cemented Tailings Facility upgradient until the bottom is above the water table. This would probably necessitate relocating the road alignment, but that is not a major engineering consideration. It is not clear where the groundwater level contours fall in this area, but this is something that should have been given consideration in the DEIS.</p> <p>Recommendation: Moving the CTF so that it is above the water table should be given a more detailed analysis in the EIS, and should not be dismissed in the preliminary considerations of alternatives.</p> | |
| BBC00933 | 22 | Ann Maest | Buka Environmental | Email | <p>Separation of pyrite in the flotation circuit should be reconsidered. Placement of cemented pyritic tailings and PAG waste rock below the water table would greatly improve the environmental performance of the project. Additional kinetic testing on this option should be conducted. Separation of pyrite in the flotation circuit and burying these highly reactive tailings below the water table with cement could be the only way to avoid severe water quality problems.</p> | See Consolidated Response ALT-4. |
| BBC00884 | 5 | Scott Bosse | American Rivers | Email | <p>To reduce the potential for the mine tails to create acid mine drainage, Chambers, Maest and Zamzow suggest that the DEQ analyze an alternative in which the bulk tailings would be depyritized prior to surface tailings disposal. The DEQ earlier dismissed such an alternative, stating: “There is no net environmental benefit to full sulfide mineral separation prior to tailings disposal, when compared to the Proposed Action.” We believe this alternative deserves another look.</p> | See Consolidated Response ALT-4. |
| PM2-12 | 4 | Bruce Farling | | Public Meeting Transcript | <p>Some ideas that you guys could analyze a little further or analyze for the first time, look at removing pyrite from all the surface tails before you stick them in that surface impoundment. You could definitely put the whole facility out of the groundwater table area there. And that might mean a couple things: Moving it further upstream; it might mean having it higher, as you have evaluated in the Draft EIS. The other thing you can do is you could take less material out of the ground and have a smaller footprint from your tailings impoundment.</p> | See Consolidated Response ALT-4. |
| BBC00992 | 3 | Michael Enk | | Email | <p>DEQ simply must insist on a back-up remediation plan for technologies which have yet to stand the test of time, especially when the threat of acid generation and toxic drainage is so high due to the geochemistry of the ore deposits and processed material.</p> | <p>The comment does not specify the technologies it is referring to, or what type of remediation plan is suggested, but a few potentially relevant items are described here.</p> <p>See Consolidated Responses PD-2 and PD-3.</p> <p>The DEQ would require the Proponent to adhere to a Reclamation Plan, pursuant to § 82-4-336, MCA, which states that all “disturbed lands must be reclaimed consistent with the requirements and standard set forth in this section.” Monitoring would be required during construction, operation, closure, and post-closure, to confirm all parameters are within the appropriate range with regards to water quality and geotechnical stability.</p> |

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| 34_Combined | 2 | Doretta Reisenweber | | Spreadsheet | Has dry-stacking been considered for this mine? That alternative was dismissed out of hand in Mn. It is not the cheapest method, but provides some measure of protection. | See response to Submittal ID HC-003, Comment Number 21. |
| Aquatic Resources | | | | | | |
| PM1-06 | 5 | Bonnie Gestring | Earthworks | Public Meeting Transcript | The bottom line is that this mine plan risks increasing pollution of the Smith River's most important trout spawning tributary. This EIS needs to be better. It needs to be better because this is a really special place. | See Consolidated Response AQ-1. |
| PM2-10 | 5 | Mike Fiebig | Northern Rockies office of American Rivers | Public Meeting Transcript | The DEIS does not adequately characterize the fish populations and other aquatic life in Sheep Creek and other local tributaries. And the Smith River will be -- we are concerned that the Smith River will be impacted if the Black Butte Mine is built. Without this baseline information, it will be impossible to accurately gauge whether and to what extent the mine is adversely affecting aquatic life and what mitigation will need to be done. | See Consolidated Responses AQ-1 and AQ-2. |
| PM4-02 | 4 | Malcolm Gilbert | | Public Meeting Transcript | So there are glaring deficiencies in the, in the Draft EIS relating to the aquatic biology, the counting for macro invertebrates, the differentiation between the frequency of different trout species -- or different trout sizes and species. | See Consolidated Response AQ-2. |
| HC-001 | 3 | Martha Williams | Montana Fish, Wildlife, and Parks | Hard Copy Letter | Given the DEIS acknowledges that some level of impact may occur to aquatic life in Sheep Creek (e.g., potential changes in water temp, nutrients, algae blooms and impacts on insects and fish, NCWR screened pump impacts on fish, etc.), FWP appreciates DEQ's consideration on whether those impacts might affect the aquatic resources in the Smith River due to its connectivity with Sheep Creek. | See Consolidated Responses AQ-1, AQ-4, and WAT-5. The Smith River is approximately 19 river miles downstream of the Project and is the receiving water for Sheep Creek. As discussed in Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, significant impacts are not expected on surface water quantity or water quality in Sheep Creek or the receiving waters of the Smith River due to the Proposed Action. Groundwater from the proposed mining area contributes only a small fraction of the base flow in Sheep Creek and is not predicted to significantly change in quality or quantity as a result of the proposed Project. Analyte concentrations in groundwater are predicted to decrease to within standards—as presently occurs under baseline conditions in the vicinity of the ore deposit—before discharging to Sheep Creek (see Figure 3.4-8, Section 3.4.3.2, Postclosure Groundwater Quality, and Section 3.16.3.2, Changes in Water Quality, of the EIS). Thus, the Proposed Action is unlikely to contribute to water quality impairments currently observed in the Smith River (see Section 3.16.3.2 in the Final EIS). Therefore, the Project would not likely have any direct or secondary impacts on aquatic life in the Smith River. |
| HC-001 | 4 | Martha Williams | Montana Fish, Wildlife, and Parks | Hard Copy Letter | As noted in the DEIS, mitigation would take place if monitoring indicates that thermal limits in Sheep Creek have been exceeded, or if discharge from the Non-Contact Water Reservoir can't be used to augment stream flows. An effective thermal monitoring plan is needed to avoid impacts on aquatic life, and FWP is willing to consult with DEQ and contribute our expertise to DEQ's development of such a plan. | See Consolidated Responses AQ-4 and WAT-5. The WTP/TWSP discharges to alluvial groundwater would be regulated via the MPDES permit and would be sampled for water quality, including temperature. If stream flow were to be augmented via direct discharge from the NCWR, the temperature would be monitored, and discharges limited as necessary, to prevent impacts on aquatic life. In addition, water temperature would be monitored during the spring, summer, and fall at all surface water and aquatic monitoring stations (see Section 3.5.3.2, Water Temperature Thermal Analysis Methods and Results, of the EIS). |

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| HC-001 | 5 | Martha Williams | Montana Fish, Wildlife, and Parks | Hard Copy Letter | FWP suggests that DEQ continue to examine the fisheries in Sheep Creek and its tributaries, and specifically the role Sheep creek may play in providing staging habitat, rearing habitat, or seasonal habitat, e.g., winter refuge to numerous fish species. We base this suggestion on our assessment that two years of baseline (pre-mine) fisheries monitoring in Sheep Creek may not provide enough information to make conclusions about the benefits that Sheep Creek and its tributaries provide to resident and migratory fish populations. This aquatic system has seasonal, annual and longer phases of fish use and provides different values and ecological services at different times. One or two seasons of initial fisheries assessments may not be indicative of a real baseline. For example, the reported lower fish densities in Sheep Creek could be a product of low efficiency in sampling the larger water of Sheep Creek. Similarly, FWP observes that high flows and turbidity may have impeded conducting accurate rainbow trout redd surveys. | See Consolidated Response AQ-2. |
| HC-003 | 11 | Josh Purtle | Earth Justice | Hard Copy Letter | Trout, and in particular westslope cutthroat and rainbow trout, require very cold and clean water to reproduce, and therefore even a slight change in water quality or quantity in the Sheep Creek watershed could impair the survival of these fish species. See Exhibit 5 (Montana FWP, Rainbow Trout); Exhibit 2 at 5. Indeed, as discussed in more detail below, flows in Sheep Creek and the Smith River are already often insufficient to protect the fishery; the mine's impacts on surface water quantity will only exacerbate that problem. Exhibit 1 at 2. Likewise, Sheep Creek and the Smith River are at risk for algal blooms in the summer, which can deplete oxygen in surface water and thus harm or kill resident fish. Exhibit 6 at 3 (DEQ, Mont. Dep't of Pub. Health & Human Res., Toxic Algae (Cyanotoxins) in Montana (July 20 17)). Any nitrogen pollution or temperature changes caused by the mine will make algal blooms larger and more prevalent in the future. Exhibit 7 (National Ocean Service, Why do harmful algal blooms occur?); Exhibit 8 at I (EPA, Climate Change and Harmful Algal Blooms). These potential impacts are particularly concerning for westslope cutthroat trout in the project area, which "have declined from historical levels over part or all of their historical range" in Montana. Exhibit 9 at ii (Shepard, FWP, Status of Westslope Cutthroat Trout (<i>Oncorhynchus clarkii lewisi</i>) in the United States: 2002 (Feb. 2003)). As discussed, the Sheep Creek and Smith River fisheries are prized by people throughout the State. DEQ must therefore account for all potential impacts to these fisheries in the EIS, and further ensure to the maximum extent possible that the Black Butte Copper Mine will not degrade some of Montana's most important trout streams. | See Consolidated Responses AQ-1, AQ-2, AQ-4, and MEPA-2. The westslope cutthroat trout (<i>Oncorhynchus clarkii lewisi</i>) is reported to occur in the Project area in Sheep Creek (MTNHP and FWP 2017). While there have been no documented occurrences, pure westslope cutthroat trout have been documented in Daniels Creek and Jumping Creek, upstream tributaries to Sheep Creek (FWP 2014). Therefore, pure westslope cutthroat trout are probably in the Project area at low densities. |
| HC-003 | 39 | Josh Purtle | Earth Justice | Hard Copy Letter | The MPDES permit further ignores a Montana narrative water quality standard that prohibits discharges to surface waters that are harmful to fish and other aquatic life. ARM 17.30.637(1)(d). As discussed further below, several aspects of Tintina's plan of operations threaten impacts to water quality that are ignored in the Draft EIS and the MPDES permit. For example, Tintina's use of a treated water storage pond creates a risk that effluent discharges will impermissibly increase temperatures in Sheep Creek. Further, the omissions and errors in the MPDES permit described above threaten additional impacts to aquatic life in Sheep Creek and other surface waters. The EIS should analyze whether, in light of these deficiencies, Tintina's activities will impermissibly harm fish and other aquatic life. | See Consolidated Responses AQ-1, AQ-4, and WAT-5. |

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| HC-003 | 70 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further does not adequately address potential impacts to fish and other aquatic organisms in the Sheep Creek watershed. At the outset, the Draft EIS fails to provide adequate baseline information about aquatic organisms in the project area. The Draft EIS first omits important data concerning "fish-length frequency [and] biomass." Exhibit 43 at 1 (Ken Knudsen, MS, A Critique of the Aquatic Biology Section of the Draft Environmental Impact Statement for the Proposed Black Butte Copper Project in Meagher County, Montana (May 1, 2019)). As Ken Knudsen states in his comments on the Draft EIS:</p> <p>This lack of length-frequency data is a major shortcoming because this information ... is often used by fisheries biologists to evaluate whether changes are occurring within size classes of the species at any section [of a creek] from year to year. This in turn can be used to estimate whether changes to the populations' age structures are occurring. The use of length/frequency graphs are especially useful as a way to confirm that reproduction is continuing to be successful at any given location, by documenting whether or not the frequency-occurrence of young-of-the-year (YOY) fish is remaining relatively constant from year to year. For example, if the number of YOY salmonids at locations downstream of the proposed mine were to suddenly drop, while remaining relatively constant at the upstream and reference sites, environmental contamination from the project area is a probable cause. Exhibit 43 at 4.</p> | See Consolidated Response AQ-2. |
| HC-003 | 71 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further omits any data about the numbers of aquatic macro invertebrates in waterbodies in the project area from 2017, as well as any data from sampling locations on Sheep Creek, and provides "inaccurate values for some of the metrics used to evaluate the condition" of macro invertebrate communities. Exhibit 43 at 1. Complete macroinvertebrate data is essential to gaging the baseline health of Sheep Creek and other surface waters in the project area, because macroinvertebrate diversity is a good proxy for the extent to which a stream is impaired. See Exhibit 44 at 2 (Kenney et al., Benthic macroinvertebrates as indicators of water quality: The intersection of science and policy 2 Terrestrial Arthropod Reviews 99 (2009)).</p> | <p>See Consolidated Response AQ-2.</p> <p>Text in Section 3.16.2.5 of the Final EIS has been corrected to read, "The 2014 to 2018 aquatic baseline surveys..."</p> |
| HC-003 | 72 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS also provides no data about chlorophyll-a levels except in year 2015. Exhibit 43 at 1. "This is a major deficiency" in the Draft EIS' s baseline data, because if even a small amount of nitrate pollution from the mine enters "Sheep Creek via groundwater or surface runoff, nuisance levels of periphyton will likely develop." Exhibit 43 at 6. Data about current chlorophyll levels in surface water in the project area is therefore critical to evaluating the risk of adverse impacts to aquatic biology.</p> | See Consolidated Responses AQ-1 and AQ-2. |
| HC-003 | 73 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further provides no data about baseline habitat quality in Sheep Creek. Because both water quality and water quantity impacts can degrade stream habitat, this baseline data will be critical to ensuring that the mine does not impact important fish habitat, including spawning habitat, in Sheep Creek. The EIS must provide the missing or incomplete data about aquatic biology, so that the public may understand the current condition of surface waters in the project area, and so that DEQ and Tintina can determine whether mine operations are having an adverse impact on aquatic organisms in these waters.</p> | The Final EIS includes additional data on site community integrity in Section 3.16.2.2, Habitat Evaluations. |

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| HC-003 | 74 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>In addition to failing to provide adequate baseline data about aquatic organisms in the project area, the Draft EIS also does not rationally address impacts to fish and other aquatic organisms in Sheep Creek and the Smith River due to changes in surface water quantity. First, as discussed further above, the Draft EIS does not account for the possibility that drawdown from the mine will be much greater than Tintina anticipates, whether due to higher conductivity in fault zones adjacent to the mine site, greater flows through bedrock deep in the mine workings, or greater flows through the bedrock underlying Sheep Creek's alluvial aquifer. Such increased drawdown could exacerbate impacts to flows in Sheep Creek. Further, although Tintina has proposed to mitigate lost flows in Sheep Creek by discharging water through the UIG built in Sheep Creek's alluvial aquifer, the Draft EIS does not account for the fact that the UIG may not operate from July 1 to September 30, when the effluent may not be clean enough to meet stricter summer nitrate standards. Draft EIS at 2-8. Thus, the UIG will not mitigate flows for three months of the year, including months during which other appropriators will be withdrawing water from Sheep Creek for use in irrigation. See Draft EIS at 3.5-12 (irrigation occurs from May 1 through September 30). Tintina also plans to lease or purchase some existing Sheep Creek water rights for use in mine operations, but the Draft EIS does not evaluate whether these rights are not currently in use, such that Tintina's renewed use of these potentially longdormant water rights could impact actual total flows in Sheep Creek.</p> <p>Evaluating these potential surface water quantity impacts is important, because flows in Sheep Creek are already inadequate at certain times of year to support the creek's fishery. As FWP informed DEQ at an earlier stage of Tintina's project, FWP owns an instream flow water right of 30 cubic feet per second for Sheep Creek to ensure minimum flows necessary to sustain fish and wildlife habitat. See Exhibit 1 at 2. Because FWP's instream flow right is "often not met," FWP has recently called on junior water right holders to cease diversions from Sheep Creek. Id. "Such a request is unfortunately common in the Smith River basin where stream flow is too often not adequate to fully support the fishery." Id. Hydrology impacts from the mine may further contribute to a failure to meet FWP's instream flow right, for the reasons described above. The Draft EIS, however, ignores this potential violation of FWP's flow right, and the accompanying impacts to the fishery.</p> | <p>See Consolidated Responses AQ-1, AQ-2, WAT-1, and WAT-4. See also responses to Submittal ID HC-003, Comment Numbers 44 and 75, and Submittal ID BBC00589, Comment Number 38.</p> <p>The TWSP would be in place to store WTP effluent during periods when total nitrogen in the treated water (estimated to be 0.57 mg/L) exceeds non-degradation effluent limits (0.097 mg/L). The total nitrogen effluent limit is only in effect 3 months per year (July 1 to September 30). Water would be stored in the TWSP until the total nitrogen effluent limit is no longer in effect, and then it would be pumped back to the WTP, where it would be mixed with the WTP effluent. The blended water would be sampled prior to being discharged to the alluvial UIG per the MPDES permit (Zieg et al. 2018). During the 3 months when the total nitrogen effluent limit is in effect, any stream flow depletions in Sheep Creek would be mitigated by the discharge from the NCWR to Sheep Creek via the wet well. Therefore, FWP's in-stream flow water rights should not be impacted by the Proposed Project.</p> <p>Stream drawdowns resulting from mine dewatering were quantified in the hydrogeological modeling conducted by Hydrometrics (2016a) and are discussed in EIS Section 3.5.3.1. See Consolidated Response WAT-4 for details regarding the estimated drawdown in Sheep Creek, and Consolidated Response WAT-1 for discussion of the validity of the mine dewatering estimates.</p> <p>The hydrogeological model estimates a maximum reduction in flow in Black Butte Creek of 0.1 cfs (4 percent of base flow), 0.12 cfs in Coon Creek (70 percent of base flow), and no reduction in base flow in Moose Creek. The Proponent has committed to mitigate the base flow reduction in Coon Creek by pumping water from the NCWR into the headwaters of the creek to maintain flows within 15 percent of average monthly pre-construction flows.</p> <p>Impacts on aquatic life due to potential changes in water quantity are discussed in Section 3.16.3.2. Water rights are discussed in Section 3.5.3.1. Water diversion would be limited to the annual irrigation period when water is available and leased water rights allow/permit water withdrawal. Potential impacts due to the diversion of streamflow to fill the NCWR would be nominal, as diversion is based on using existing leased water rights along Sheep Creek (pending review and approval by the DNRC) and/or a new water right during high flow conditions when Sheep Creek flows exceed 85 cfs and withdrawals would not affect any existing rights.</p> |
| HC-003 | 76 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>All of these potential water quality impacts could harm fish and other aquatic organisms in Sheep Creek, but the Draft EIS fails to adequately address such potential impacts. Rainbow and westslope cutthroat trout in particular would be affected by even slight changes to surface water quality or temperature, because they require very cold and very clean water to reproduce. Exhibit 2; Exhibit 5; Exhibit 45 at 721 (Lessard & Hayes, Effects of elevated water temperature on fish and macroinvertebrate communities below small pams, 19 River Research & Applications 721 (Apr. 2, 2003)) (finding that "[i]ncreasing temperatures downstream coincided with lower densities of several cold-water fish species,"</p> | <p>See Consolidated Responses AQ-1, AQ-2, and AQ-4.</p> <p>Impacts to aquatic life due to potential changes in water quantity are discussed in Section 3.16.3.2 of the EIS.</p> |

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| | | | | | including brown trout and brook trout). Increases in temperature, as well as pollutants such as nitrate, could also cause larger and more frequent algal blooms, which have already become a reoccurring problem in Sheep Creek and the Smith River. Such algal blooms can deoxygenate surface waters and thus kill or harm fish. Exhibit 6 at 3. The Draft EIS must therefore account for all potential impacts to Sheep Creek and the Smith River, so that the public can understand the extent to which these potential impacts will degrade the health of the region's most beloved trout fisheries. | |
| HC-003 | 92 | Josh Purtle | Earth Justice | Hard Copy Letter | Climate change impacts are particularly concerning for the fishery. One study concluded that 65% of westslope cutthroat trout habitat in the United States will be impaired by the impacts of climate change—specifically "increased summer temperatures, uncharacteristic winter flooding, and increased wildfires." Exhibit 53 at 533 (Williams et'al., Potential Consequences of Climate Change to Persistence of Cutthroat Trout Populations, 29(3) N. Am. J. of Fisheries Mgmt. 533 (Jan. 8, 2011)). As discussed, Tintina's proposed mine will add even more stress to the Smith River watershed's struggling cutthroat trout population, thus exacerbating the impacts of climate change. | See Consolidated Response MEPA-2. |
| BBC00574 | 3 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | This Aquatic Biology section of the dEIS must clearly describe the existing condition of the fish, macroinvertebrate and periphyton (attached algae) communities in Sheep Creek and its nearby tributaries. Without a clear and thorough description of the baseline condition of these aquatic communities, it would not be possible to determine if impacts to these aquatic resources would be occurring if or when the mine begins operation. Any potential environmental consequences of the Proposed Action to fish and other aquatic life must also be clearly presented in the dEIS. | See Consolidated Response AQ-2. Potential environmental consequences to aquatic life are discussed in Section 3.16.3 of the EIS. |
| BBC00574 | 4 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | The most striking example of improper and poor presentation of fisheries data is with the population estimates. The dEIS attempts to present these data in Figures 3.16-3, 3.16-4 and 3.16-5, which are labeled as "Seasonal Average Fish Abundance per Mile with Standard Deviation Bars" for the electrofishing sections on Sheep Creek, Tenderfoot Creek and Little Sheep Creek. The most significant problem with these Figures is that the authors try to present the population estimates for rocky mountain sculpin, which numbered over several thousand individuals per mile, on the same graphs as the estimates for the salmonids (trout and mountain whitefish), which often numbered less than a hundred individuals per mile. This results in the salmonid values often being little more than small, incomprehensible blips on these Figures, while the sculpin numbers are so large that they exceeded the scale shown on the y-axis for average number per mile for most of the sections. Instead of presenting the fish population estimates ("or fish abundance" values) on largely illegible graphs as shown on Figures 3.16-3, 3.16-4 and 3.16-5, these data must be clearly summarized on a Table with the following columns shown for each sampling location and sample period: the exact day of the survey; the total measured length of the electrofishing section; the number of fish of each species collected during electrofishing pass 1, pass 2, and -if was necessary- pass 3; the population estimate (based on the number of fish that were collected during these sequential passes); the estimated number of fish per mile (based on the section length presented in the first column of this table); the standard | See Consolidated Response AQ-2. |

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| | | | | | deviation error for each population estimate; and finally, the average biomass (kg) per mile for each species. Without presenting the baseline electrofishing data on such a clear and concise Table, it will not be possible to ascertain whether or not changes are occurring to the fish populations at the “impact” sampling locations if or when the mine begins operation. Figures displaying fish abundance should be limited to values for the salmonid populations, with numbers on the y-axis ranging from 0-500 fish. | |
| BBC00574 | 5 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | Figure 3.16-7, showing “Average Number of Redds per 100 meters within the Project Area”, is also an unsuitable presentation of these data. First of all, this figure lumps the data for brown trout and brook trout together, rather than differentiating between the species. The six sentences that are devoted to redd counts only discuss the findings for two survey sites on Sheep Creek and the two on Little Sheep Creek. This limited discussion raises several questions. Were the redds found at SH22.7 and SH15.5 made by brown trout or brook trout? Where or what is sampling site 18.2_FS that is shown on this figure? Why are there standard deviation bars shown on this figure? What was the length of stream that was surveyed at each section? As with the fish population numbers, the results of the redd count surveys must be shown on a table that shows the following information: the exact day of the survey; the total length of the survey section; the number of redds of each species that were found; and, the redd density (number/100 meters) at each location. | See Consolidated Response AQ-2. |
| BBC00574 | 6 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | Another way to monitor the viability of fish populations is to determine the length-frequency distributions, which are the number of fish of each species collected within selected size categories, at the various sampling locations. On page 3.16-6 it is stated that “Each fish collected was identified to species, weighed (grams) and measured (total length in millimeters)”. Yet nowhere in the dEIS is any mention made regarding the number of fish of various size classes that were collected at any of the electrofishing sections. This lack of length-frequency data is a major shortcoming because this information, when plotted on a graph, is often used by fisheries biologists to evaluate whether changes are occurring within size classes of the species at any section from year to year. This in turn can be used to estimate whether changes to the populations’ age structures are occurring. The use of length/frequency graphs are especially useful as a way to confirm that reproduction is continuing to be successful at any given location, by documenting whether or not the frequency-occurrence of young-of-the-year (YOY) fish is remaining relatively constant from year to year. For example, if the number of YOY salmonids at locations downstream of the proposed mine were to suddenly drop, while remaining relatively constant at the upstream and reference sites, environmental contamination from the project area is a probable cause. These graphs can also be used determine whether or not the number of fish in larger size classes are changing over time, which would also warrant further fisheries investigations. | See Consolidated Response AQ-2. |
| BBC00574 | 7 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | Table 3.16-5 attempts to summarize “Macroinvertebrate Sample Characteristics and Metrics” for sampling locations in the project area, but contains several shortcomings and inaccuracies: (1) No data for the Smith River sample sites or for SH.1 near the mouth of Sheep Creek are presented. (2) No aquatic macroinvertebrate data from the 2017 field season are shown, and the only data | See Consolidated Response AQ-2. The text in Section 3.16.2.5 of the Final EIS has been corrected to read, "The 2014 to 2018 aquatic baseline surveys..." In addition, Section 3.16.2.5 has been updated to include Smith River macroinvertebrate data as well as 2017 and 2018 |

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| | | | | | <p>from 2015 are from the Coon Creek sample site. (3) How the numbers for the column titled “EPT Taxa” were derived is a total mystery, since the numbers given are presented as fractions (1/10th) of a taxa, which, of course, is impossible since a taxa (or kind of organism) is either present or not; furthermore, the range of numbers in this table are not even closely similar to the range of numbers of EPT Taxa shown in Stagliano (2018). (4) The average rows (shown as avg. on the table) are not useful as far as determining changes to the aquatic communities at any given sampling location. If averages are to be used they should instead be calculated for the years at each individual sampling site and arranged from upstream to downstream in the study area.</p> <p>Given the problem with the number of EPT taxa in Table 3.16-5 noted above, the values shown for the %EPT Taxa in Figure 3.16-8 should be carefully checked for their accuracy. This Figure should also be expanded to include graphs showing the total numbers of taxa (or “taxa richness”) and total numbers of EPT taxa for all of the sampling locations.</p> | <p>data from the aquatic baseline surveys. Table 3.16-6 in Section 3.16.2.5 has also been updated to include the 2017 and 2018 data. More than one sample was taken at each location during each survey. The numbers were averaged, which is why decimals are presented in the table. For a more detailed description of the macroinvertebrate communities data analyses, refer to Stagliano 2019.</p> |
| BBC00574 | 8 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | <p>Table 13.6-6 summarizes some periphyton metrics for samples collected in 2014, 2016 and 2017. This table displays numerical values for the percent probability of impairment (% PI), but there is no discussion as to what these values are based on (e.g. Teply’s Trophic Diatom Index?). Nor does it give a threshold value above which impairment is indicated (i.e. 50%). Numeric values are also presented on the table for the percent relative abundance of the dominant taxa (%RI), but the threshold where impairment is indicated by this metric is not discussed. This is important, since the higher the %RI, the more likely that impairment is occurring. During 2014, stations 17.5 had the highest value for this metric (19.3%), and during 2016 and 2017, station SH 18.3 had the highest values- 27.5% and 16.7%, respectively. Since both the %PI and the %RI metrics have similar ranges of values (0-100%), it would also be useful if they were displayed as bar graphs in the dEIS, with lines showing the impairment thresholds for these metrics.</p> | <p>See Consolidated Response AQ-2.</p> <p>Prior to the baseline surveys, no standardized biological sampling or monitoring had been conducted within the assessment area of Sheep Creek (Stagliano 2018). These baseline aquatic surveys (Stagliano 2015, 2017a, 2018) were the primary sources used to determine the periphyton distribution in the assessment area. The Final EIS includes Figure 3.16-14, which shows the impairment threshold.</p> |
| BBC00574 | 9 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | <p>On page 3.16-25 it is stated that chlorophyll-a (chl-a) samples were collected from Sheep Creek and Moose Creek in 2015 and that their concentrations were all well below the threshold indicative of nuisance levels for periphyton communities (150 milligrams per square meter), with the highest level being only 65.2 mg/sq m at SH 17.5. No information is presented for samples collected at the other sampling sites. Furthermore, no chl-a sample have been collected since 2015 to confirm the relatively nuisance-free, or low primary production baseline conditions for periphyton existing in Sheep Creek. This is a major deficiency of the baseline studies for the dEIS, since when or if the mine begins operation, hundreds, if not thousands, of pounds of explosives containing high levels of nitrogen compounds will be used for blasting at the project site. Even if a small portion of these compounds enter Sheep Creek via groundwater or surface runoff, nuisance levels of periphyton will likely develop. This underscores the need for more intensive chl-a monitoring within and downstream of the project area.</p> | <p>See Consolidated Responses AQ-1 and AQ-2.</p> |
| BBC00574 | 11 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | <p>Regarding dewatering impacts, groundwater model simulations predict that the base flow of Coon Creek would be reduced by approximately 70%. Coon Creek is the smallest tributary in the project area, which is often totally diverted</p> | <p>See Consolidated Responses AQ-1, AQ-4, WAT-4, and WAT-5.</p> |

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| | | | | | during the irrigation season and is mostly frozen during winter. It therefore supports very little fish habitat except for some YOY resting places near its mouth, which could be affected by the mine's disruption to local groundwater flows. The model also predicts about a 2% reduction in the base flow of Sheep Creek just downstream of the project area. If the model is correct, this small reduction in base flow in Sheep Creek should not measurably reduce the wetted perimeter and thus the habitat for fish and other associated aquatic life in the stream. As well, water diverted from Sheep Creek to the Non-Contact Water Reservoir should not significantly affect the flow regime or wetted perimeter (available aquatic habitat) of Sheep Creek if no more than 7 cfs is withdrawn during high streamflow periods, e.g., when the stream discharge of Sheep Creek exceeds 84 cfs. If water is withdrawn during other, lower streamflow periods, significant impacts to the wetted perimeter and possibly water temperatures would occur. | |
| BBC00574 | 12 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | <p>Except for the effects sediment runoff, other potential impacts to the water quality of Sheep Creek and the Smith River are not adequately described and are largely downplayed in the dEIS. On page 3.16-31 it is stated that during the mine's operation:</p> <p>"The quality of groundwater reporting to Sheep Creek would be the same if not better than baseline conditions" and "no changes to surface water quality are projected".</p> <p>However, any water that is present within the proposed project area would be dramatically altered by surface and underground mining activities, including the extensive use of nitrate-laden explosives. Also, much of the ore body contains sulfide ores, which would produce sulfuric acid when exposed to water and oxygen within the underground workings and/or when it is deposited on the surface. This acid would then dissolve heavy metals from the exposed ore (i.e., cadmium, copper, lead and zinc), which are very toxic to aquatic life. In theory, this toxic and nitrate-laden waste water would be pumped to a reverse osmosis treatment plant before eventually being discharged to the alluvium of Sheep Creek, but this tidy expectation assumes that 100% of the wastewater generated at the mine site would be captured and treated. However, underground workings are rarely, if ever, closed and impervious systems. Constant blasting causes fractures to happen in the bedrock that surrounds the ore body, which often allows acidic, untreated wastewater to eventually seep into local groundwater and then to surface waters. To suggest that fractures to bedrock, leading to contamination of groundwater wouldn't occur is being overly optimistic at best. It is also very optimistic to assume that no surface runoff would ever occur from the proposed mine site. Because of climate change, the frequency and intensity of largely unprecedented precipitation events will continue to increase in the future. The question is not whether any contamination to the surface waters of Sheep Creek would occur from the activities of the proposed mine, but rather how soon and how much. The bold predictions that "the quality of groundwater reporting to Sheep Creek would be the same if not better than baseline conditions" and that "no changes to surface water quality are expected" are very likely untrue and are highly unsubstantiated statements to make in an EIS for any proposed mine.</p> | <p>Please refer to Section 3.4, Groundwater Hydrology, of the EIS for a detailed discussion of potential impacts to groundwater.</p> <p>See Consolidated Responses MEPA-2, PD-5, WAT-2, and WAT-3.</p> <p>The portal pad, waste rock and ore storage pads, mill, and CTF, as well as the haul roads connecting these facilities, were planned such that all storm water runoff from these mine drainage areas would report to containment in either the CWP or PWP. Both ponds have the capacity to contain all runoff from very large storm events (see Section 2.2, Proposed Action, of the EIS).</p> |

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| BBC00574 | 13 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | <p>To reduce algal growth and to comply with DEQ water quality standards for nitrate in Sheep Creek, the mine is proposing to hold treated mine water in a storage pond from July 1 through September 30. Yet, allowing water to be discharged to the stream during other times of the year will not remove the potential for outbreaks of nuisance algal growths like cladophora, since water temperatures in Sheep Creek and the Smith River are usually high enough from mid-April through late October to promote these nuisance growths. This is particularly true during years with higher than average air temperatures and lower than normal snow packs, which are conditions that are likely to increase in the future due to the effects of climate change.</p> <p>On page 3.16-33 it is stated that: “Abundant filamentous algae outbreaks have already been observed at the lower Sheep Creek sites (SH 15.5U and 15.5D) and confirmed with cladophora being the dominant periphyton taxa at both sites in 2016”.</p> <p>It should also have been stated that cladophora out breaks also occurred on the Smith River downstream of Sheep Creek for the first time in anyone’s memory during 2017 and 2018. If the mine is permitted to operate, wastewater containing relatively high concentrations of nitrate would be discharged into the alluvium of Sheep Creek during the majority of the year. It is therefore highly probable that nuisance growths of cladophora will only get worse on Sheep Creek and the Smith River during much of the growing season. Furthermore, discharging nitrogen-laden wastewater into infiltration basins will not provide any additional reduction in nitrate concentrations, since nitrogen compounds, unlike other algal-stimulating nutrients like phosphorus compounds, are not absorbed by soil particles in the alluvium. The resulting increase in nitrate concentrations in surface waters downstream of the mine would lead to corresponding increases in the abundance, frequency and spatial distribution of cladophora outbreaks. The increase in these unsightly algal growths would then lead to lowered instream dissolved oxygen concentrations, impacts to salmonid reproduction(by covering spawning gravels with filamentous growths), as well as changes to the diversity and abundance of aquatic macroinvertebrate populations.</p> | <p>Model predictions for underground water are described in detail in Appendix N (Enviromin 2017a) of the MOP Application (Tintina 2017a). Nitrate was predicted to exceed the DEQ groundwater quality standard in the operational base case as well as in several sensitivity scenarios (see Enviromin 2017a, Table 4-4). However, because all water would be collected for treatment to meet groundwater and surface water non-degradation criteria, the identified exceedances would not affect downgradient water. Further, DEQ (via Circular DEQ-12A [DEQ 2014]) has determined that streams such as upper Sheep Creek would be protected from nuisance algal growth if total nitrogen concentrations in stream are kept below 0.3 mg/L. The Proponent has included provisions in the mine plan specifically to address elevated nitrogen concentrations sourced in the underground contact water. In addition to RO water treatment upstream of the UIG, the mine plan includes diversion of treated water to storage in the TWSP if nitrogen concentrations exceed the effluent limit between July 1 and September 30. Starting October 1, the stored water would be blended with the WTP effluent prior to discharge, and the blended water sampled/monitored as required in the MPDES permit. As the MPDES permit does not authorize a mixing zone, it does not depend on mixing/diluting with either groundwater or surface water having low nitrogen concentrations to achieve nutrient standards in Sheep Creek.</p> <p>See Consolidated Responses AQ-1 and MEPA-2.</p> |
| BBC00884 | 7 | Scott Bosse | American Rivers | Email | <p>The DEIS did not adequately characterize the fish populations and other aquatic life in Sheep Creek, other local tributary streams, and the Smith River that will be impacted if the Black Butte copper mine is built. Without this baseline information, it will be impossible to accurately gauge whether and to what extent the mine is adversely impacting aquatic life.</p> <p>In his critique of the DEIS, aquatic biologist Ken Knudson states: “Descriptions of the existing conditions for the aquatic communities of Sheep Creek and the Smith River are incomplete, poorly presented and, in some cases, inaccurate.”</p> <p>Specifically, the DEIS did not include length-frequency data for fish that were sampled during electrofishing surveys. This information is critical because it is used to evaluate whether changes are occurring within certain size classes, which, in turn, can be used to estimate whether changes to the populations’ age structures are occurring due to mining related impacts. Additionally, the DEIS did not include recent information about chlorophyll-a levels in Sheep Creek to confirm that low primary production baseline conditions for periphyton exist</p> | <p>See response to Submittal ID BBC00574, Comment Numbers 3 through 9, 12, and 13. Also, see additional information in the Consolidated Responses CUM-3 and AQ-1.</p> |

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| | | | | | <p>there. Knudson states in his critique: “This is a major deficiency of the baseline studies for the DEIS, since when or if the mine begins operation, hundreds, if not thousands, of pounds of explosives containing high levels of nitrogen compounds will be used for blasting at the project site. Even if a small portion of these compounds enter Sheep Creek via groundwater or surface runoff, nuisance levels of periphyton will likely develop.” Knudson concludes his critique of the DEIS by stating: “The overriding message in the Environmental Consequences section of Chapter 3.16 is that any potential impacts to the aquatic communities in Sheep Creek and the Smith River resulting from activities at the proposed mine would be minor, localized and short-term. However, as just discussed above, it is more likely that these impacts would be significant, basin-wide and long-term.”</p> | |
| HC_044_William Adams_U | 5 | William Adams | | Hard Copy Letter | 5) The DEIS has not properly or sufficiently looked at the aquatic life in the Smith and its tributaries that this mine will threaten. | See Consolidated Responses AQ-1 and AQ-2. |
| BBC00574 | 1 | Ken Knudson | Montana Chapter of Trout Unlimited | Email | However, I strongly believe that this chapter needs to be much better written so that everyone can clearly understand the existing condition of the aquatic communities of Sheep Creek, its tributaries and The Smith River. Without such a clear and concise baseline description of these resources, including easy to read tables and figures, it would not be possible to assess whether or not impacts to these communities are occurring when or if the mine were to begin operation. | Thank you for your comment. See Consolidated Response AQ-2. |
| BBC00584 | 7 | Brian McCurdy | | Email | An EIS is required to take “hard look” at the direct, indirect, and cumulative impacts of the proposed action. However, the DEIS has not properly or sufficiently examined threats to the aquatic life in the Smith River and its tributaries. The DEIS needs to be redone to properly look at the direct, indirect and cumulative impacts. | See Consolidated Responses AQ-1, AQ-2, and CUM-3. As shown in Table 4.1-1 of the EIS, the Smith River is outside the cumulative impacts assessment area for aquatic biology. The geographic extent of potential cumulative impacts includes the area or location of resources potentially impacted by the Project. MEPA requires the use of reasonable and rational spatial boundaries (e.g., hydrologic unit codes, wildlife management units, subbasins, areas of unique recreational opportunity, viewshed) that would result in a meaningful and realistic evaluation. |
| BBC00586 | 4 | Nancy York | | Email | The DEIS did not adequately characterize the fish populations and other aquatic life in Sheep Creek, other local tributary streams, and the Smith River that will be impacted if the Black Butte copper mine is built. Without this baseline information, it will be impossible to accurately gauge whether and to what extent the mine is adversely impacting aquatic life. | See Consolidated Response AQ-2. |
| BBC00726 | 2 | Smith Wells | | Email | Fish population analyses in the DEIS are incomplete and data is misrepresented. For example, brook trout and brown trout are lumped together in some reports and sculpin populations are presented in comparison to trout species. | See Consolidated Response AQ-2. |
| HC_036 | 3 | Shelley Liknes | Fopp Family Trust | Hard Copy Letter | The DEIS fails to provide information for the minimum instream flows in Sheep Creek to maintain the minimum aquatic life. Please modify the effects and show the existing minimum flows that occur in the low flow periods in mid to late summer and fall in Sheep Creek when the Underground Infiltration Gallery will not be operated both during mining and at the end of mining and what the effects of the proposed project would be to aquatic life. Please also | See Consolidated Response AQ-1. See also responses to Submittal ID BBC00589, Comment Numbers 11 and 38. Surface water hydrology is discussed in Section 3.5.2, which includes a discussion of low flow statistics. Additional low flow data is available in “DEQ Low Flow Stats Calculations for the Black Butte Copper Project MPDES Permit” |

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| | | | | | identify the mitigation measures that will be taken to eliminate these effects and provide discussion how the dewatering relates to surface water rights including water reservations. | <p>(DEQ 2018e). The TWSP would be in place to store WTP effluent during periods when total nitrogen in the treated water (estimated to be 0.57 mg/L) exceeds non-degradation effluent limits (0.097 mg/L). The total nitrogen effluent limit is only in effect 3 months per year (July 1 to September 30). Water would be stored in the TWSP until the total nitrogen effluent limit is no longer in effect, and then it would be pumped back to the WTP where it would be mixed with the WTP effluent. The blended water would be sampled prior to being discharged to the alluvial UIG per the MPDES permit (Zieg et al. 2018).</p> <p>Diversion of water from Sheep Creek when flows exceed 84 cfs would be based on a new water right and is subject to review and approval by the DNRC. Based on the baseline data collected for the Project, flows would exceed 84 cfs in May and June, providing the water to the NCWR required to address depletion of surface water flow in the affected watersheds associated with consumptive use of groundwater during operations.</p> <p>No adverse effects are predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and the Proposed Action, which includes augmentation from the NCWR during low flow. The reliability of the model predictions was assessed considering data limitations and through completion of a model sensitivity analysis, as is standard practice. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| BBC00510 | 1 | Grayce Holzheimer | | Email | Montana Fishing Guide - now signifies with a symbol of a skull and crossbones that every single lake in the state of Montana is contaminated with high levels of mercury and other toxic materials and mothers who are pregnant and infants and children should not eat the fish out of these lakes. Every single lake in Montana. | Thank you for your comment. Metals in fish are discussed in Section 3.16.2.3 of the EIS. Also refer to the “Montana Sport Fish Consumption Guidelines” (FWP et al. 2014.). Fish from many waterbodies have not been tested for contaminants; therefore, as a precaution, certain sensitive human populations should limit consumption of certain types of fish, particularly if it is not known whether the lake they are fishing in has been tested or not. |
| BBC00598 | 4 | Kim Stromberg | | Email | The DEIS did not adequately characterize the fish populations and other aquatic life in Sheep Creek, other local tributary streams, and the Smith River that will be impacted if the Black Butte copper mine is built. Without this baseline information, it will be impossible to accurately gauge whether and to what extent the mine is adversely impacting aquatic life. | See Consolidated Response AQ-2. |
| BBC00616 | 5 | Jes Falvey | | Email | 10. Fish population analyses are incomplete, and existing data was misrepresented. Brook and brown trout were lumped together in some reports, and sculpin populations were presented in the same graphs as trout. 11. Size and frequency-of-length were not considered in evaluating the impact on fish populations—will a certain size class be harmed more substantially than another? This could significantly decrease reproductive success. | See Consolidated Response AQ-2. |
| BBC00967 | 5 | Katie Gaut | | Email | 10. Fish population analyses are incomplete, and existing data was misrepresented. Brook and brown trout were lumped together in some reports, and sculpin populations were presented in the same graphs as trout. 11. Size and frequency-of-length were not considered in evaluating the impact on fish populations—will a certain size class be harmed more substantially than another? This could significantly decrease reproductive success. | See Consolidated Response AQ-2. |

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| BBC00973 | 3 | Jim Parker | | Email | Regarding the fish report. This section was done wrong. Fish population analyses are incomplete, and existing data was misrepresented and must be fixed. 1] Brook and brown trout were lumped together in some reports, and sculpin populations were presented in the same graphs as trout; 2] Size and frequency-of-length were not considered in evaluating the impact on fish populations—will a certain size class be harmed more substantially than another? This could significantly decrease reproductive success. Fully analysis is mandated. This must be fully acknowledged and completed correctly before any more steps are taken. | See Consolidated Response AQ-2. |
| BBC00978 | 5 | Bruce Farling | | Email | <p>The DEIS indicates that the measures for collecting fishery data improved from the first report submitted for the mine permit application. Collecting population data using a multiple-pass depletion method with block nets and longer sample sections should have resulted in more confidence in the data. However the utility of the data displayed is constrained and thus poses challenges for determining potential effects from the mine. For instance:</p> <ul style="list-style-type: none"> • Figures 3.16-2, 3-16-3 and 3.16.4, which purport to show abundance data for salmonids and Rocky Mountain sculpin are difficult to read in the electronic version of the DEIS. They are fuzzy and look like bad photocopies. Further, it's odd that sculpin are included in the same figures as the salmonids because the bar indicating their numbers can't even fit into the graphs, while the salmonid bars and error bars, in attempt to get all the fish data in one figure, look minuscule in comparison and thus misleading. Sculpin data should be in a separate figure. • In order to determine the effects of metals mining on fish it is important to consider how metals and other pollutants effect fish populations. Simple "abundance" is not enough. Generally, abundance can be adversely affected by the chronic and acute effects of total and dissolved metals in the water column, food chain impacts resulting from metals accumulation in sediments and organisms lower on the trophic scale, and avoidance of certain reaches because of the presence of warm water or high concentrations of metals in the water column can agitate gills or otherwise interfere with respiration. The literature is rife with good examples of these relationships, among the best produced was for the natural resource damage claim the State of Montana filed to compensate for damages in the upper Clark Fork River basin. In addition to metals contamination, nutrients generated by mining that trigger unnatural concentrations of algae contributing to reduced dissolved oxygen, as well as dewatering and temperature modifications caused by hydrological modifications, also adversely affect abundance. In order to determine whether the mine is harming a population of salmonids or other fishes, fishery data should be characterized for each species and, for salmonids at least, include information on length-frequency distribution, length/weight ratios (to determine condition), total biomass, observed fitness and fish distribution. Because mine-related impacts such as metals pollution can inordinately affect reproductive success as well as young fish, getting size class distribution information is important. Similarly, metals and other pollutants can reduce food resources, and thus condition factors in fish can be affected. Moreover, metals, temperature changes and reduced foraging can cumulatively cause stress that affect condition, ability to reproduce and health (making fish more susceptible | <p>See Consolidated Responses AQ-1, AQ-2, AQ-3, and AQ-4.</p> <p>The Draft EIS was drafted prior to the release of the literature cited (Lance 2019) by the commentor, which does not seem to be publically available and therefore was not included in the Final EIS.</p> |

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| | | | | | <p>to pathogens). Yes, all these items can affect overall population abundance. However, in order to better track the direct influences of metals mining it is important to include data on length-frequency distribution, condition factors, distribution, total biomass and where the fish are encountered (distribution). These data are not in the DEIS, though the consultant might have collected them. If so, they should be included in the DEIS to more accurately identify a baseline for subsequent monitoring.</p> <ul style="list-style-type: none"> • It is beneficial that Tintina collected redd count data. But it is not as helpful when the data displayed such as in 3.16-7 appears to combine data for brown and brook trout. Further, though the DEIS says that redd count data were collected in 2016 and 2017, the only location information shown is for 2016 (Figure 3.16-6). Where for example were the additional redd count reaches on Moose Creek? • The DEIS only briefly touches on fish movement within the upper Smith River watershed, including Sheep Creek and its tributaries. It mentions briefly an MTFWP telemetry study from 2012 (Grisak 2012), as well as fish encountered from a recent FWP/MSU PIT tag study (2014-2018). The DEIS mentions only in passing that fish move throughout the Smith River watershed, including in and out of Sheep Creek and its tributaries. However, the DEIS should have elaborated on findings that demonstrate exactly how important Sheep Creek and its tributaries are to recruitment of fish to the main stem Smith River (and possibly the Missouri River). It is important not to gloss over fish movement information, which the DEIS does, because it indicates that indeed Smith River resources – fish that people angle for there – can be affected by mining that can potentially harm one of the river’s primary recruitment sources, Sheep Creek and its tributaries. A report from the primary investigator for the PIT study to FWP and project funding sources (Lance 2019) includes important information that should have been included in the DEIS and part of any evaluation of potential impacts on resident and migratory fish in Sheep Creek and the Smith River. Among the findings: <ul style="list-style-type: none"> • Since 2014, the study tagged 7,621 fish with unique PIT tags, including, among other species, brown and rainbow trout, mountain whitefish and burbot. This is a huge sample size, indicating conclusions on fish movement are on solid ground. 35,283 movements were logged, representing 5,763 fish – data that provide compelling insights about the importance of fish movement. • Migrant diversity was most pronounced in the main-stem Smith River and “along most of the length of Sheep Creek.” This indicates a lot of different fish of varying species move in and out of Sheep Creek and disperse throughout the Smith River drainage. • Access for whitefish and rainbow trout into Tenderfoot Creek AND Sheep Creek is critical for the overall Smith River whitefish and rainbow populations. • “Juveniles (rainbows) tagged in Sheep Creek moved throughout the entire Smith River drainage from Birch Creek to Truly Bridge near the Missouri.” This demonstrates that Sheep Creek is crucial for rainbow trout recruitment for much of the length of the Smith River. • Rainbow trout from throughout the watershed moved into Sheep Creek for spawning. Mountain whitefish moved into Sheep Creek during spring and summer for feeding and thermal refuge (indicating the importance of avoiding | |

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| | | | | | <p>increasing temperatures in Sheep Creek). Mountain whitefish also moved into Sheep Creek to spawn, and...”Brown trout moved from upper Sheep Creek to spawn in Birch Creek.” This information highlights how important Sheep Creek is to the fishery of the entire Smith River drainage, a finding that is not disclosed or evaluated appreciably in the DEIS. It also calls into question DEQ’s premature conclusion that the Black Butte Mine will have no effect on the Smith River, its fishery and the anglers who visit it.</p> | |
| BBC00978 | 5a | Bruce Farling | | Email | <p>The DEIS indicates that the measures for collecting fishery data improved from the first report submitted for the mine permit application. Collecting population data using a multiple-pass depletion method with block nets and longer sample sections should have resulted in more confidence in the data. However the utility of the data displayed is constrained and thus poses challenges for determining potential effects from the mine. For instance:</p> <ul style="list-style-type: none"> • Figures 3.16-2, 3-16-3 and 3.16.4, which purport to show abundance data for salmonids and Rocky Mountain sculpin are difficult to read in the electronic version of the DEIS. They are fuzzy and look like bad photocopies. Further, it’s odd that sculpin are included in the same figures as the salmonids because the bar indicating their numbers can’t even fit into the graphs, while the salmonid bars and error bars, in attempt to get all the fish data in one figure, look minuscule in comparison and thus misleading. Sculpin data should be in a separate figure. | See Consolidated Response AQ-2. |
| BBC00978 | 5b | Bruce Farling | | Email | <p>In order to determine the effects of metals mining on fish it is important to consider how metals and other pollutants effect fish populations. Simple “abundance” is not enough. Generally, abundance can be adversely affected by the chronic and acute effects of total and dissolved metals in the water column, food chain impacts resulting from metals accumulation in sediments and organisms lower on the trophic scale, and avoidance of certain reaches because of the presence of warm water or high concentrations of metals in the water column can agitate gills or otherwise interfere with respiration. The literature is rife with good examples of these relationships, among the best produced was for the natural resource damage claim the State of Montana filed to compensate for damages in the upper Clark Fork River basin. In addition to metals contamination, nutrients generated by mining that trigger unnatural concentrations of algae contributing to reduced dissolved oxygen, as well as dewatering and temperature modifications caused by hydrological modifications, also adversely affect abundance. In order to determine whether the mine is harming a population of salmonids or other fishes, fishery data should be characterized for each species and, for salmonids at least, include information on length-frequency distribution, length/weight ratios (to determine condition), total biomass, observed fitness and fish distribution. Because mine-related impacts such as metals pollution can inordinately affect reproductive success as well as young fish, getting size class distribution information is important. Similarly, metals and other pollutants can reduce food resources, and thus condition factors in fish can be affected. Moreover, metals, temperature changes and reduced foraging can cumulatively cause stress that affect condition, ability to reproduce and health (making fish more susceptible to pathogens). Yes, all these items can affect overall population abundance.</p> | See Consolidated Responses AQ-2, AQ-3, and AQ-4. |

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| | | | | | However, in order to better track the direct influences of metals mining it is important to include data on length-frequency distribution, condition factors, distribution, total biomass and where the fish are encountered (distribution). These data are not in the DEIS, though the consultant might have collected them. If so, they should be included in the DEIS to more accurately identify a baseline for subsequent monitoring. | |
| BBC00978 | 5c | Bruce Farling | | Email | It is beneficial that Tintina collected redd count data. But it is not as helpful when the data displayed such as in 3.16-7 appears to combine data for brown and brook trout. Further, though the DEIS says that redd count data were collected in 2016 and 2017, the only location information shown is for 2016 (Figure 3.16-6). Where for example were the additional redd count reaches on Moose Creek? | See Consolidated Response AQ-2. |
| BBC00978 | 5d | Bruce Farling | | Email | <p>The DEIS only briefly touches on fish movement within the upper Smith River watershed, including Sheep Creek and its tributaries. It mentions briefly an MTFWP telemetry study from 2012 (Grisak 2012), as well as fish encountered from a recent FWP/MSU PIT tag study (2014-2018). The DEIS mentions only in passing that fish move throughout the Smith River watershed, including in and out of Sheep Creek and its tributaries. However, the DEIS should have elaborated on findings that demonstrate exactly how important Sheep Creek and its tributaries are to recruitment of fish to the main stem Smith River (and possibly the Missouri River). It is important not to gloss over fish movement information, which the DEIS does, because it indicates that indeed Smith River resources – fish that people angle for there – can be affected by mining that can potentially harm one of the river’s primary recruitment sources, Sheep Creek and its tributaries. A report from the primary investigator for the PIT study to FWP and project funding sources (Lance 2019) includes important information that should have been included in the DEIS and part of any evaluation of potential impacts on resident and migratory fish in Sheep Creek and the Smith River. Among the findings:</p> <ul style="list-style-type: none"> • Since 2014, the study tagged 7,621 fish with unique PIT tags, including, among other species, brown and rainbow trout, mountain whitefish and burbot. This is a huge sample size, indicating conclusions on fish movement are on solid ground. 35,283 movements were logged, representing 5,763 fish – data that provide compelling insights about the importance of fish movement. • Migrant diversity was most pronounced in the main-stem Smith River and “along most of the length of Sheep Creek.” This indicates a lot of different fish of varying species move in and out of Sheep Creek and disperse throughout the Smith River drainage. • Access for whitefish and rainbow trout into Tenderfoot Creek AND Sheep Creek is critical for the overall Smith River whitefish and rainbow populations. • “Juveniles (rainbows) tagged in Sheep Creek moved throughout the entire Smith River drainage from Birch Creek to Truly Bridge near the Missouri.” This demonstrates that Sheep Creek is crucial for rainbow trout recruitment for much of the length of the Smith River. • Rainbow trout from throughout the watershed moved into Sheep Creek for spawning. Mountain whitefish moved into Sheep Creek during spring and summer for feeding and thermal refuge (indicating the importance of avoiding increasing temperatures in Sheep Creek). | The Draft EIS was drafted prior to the release of the literature cited (Lance 2019) by the commentor, which does not seem to be publically available and therefore was not included in the Final EIS. |

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| | | | | | Mountain whitefish also moved into Sheep Creek to spawn, and..."Brown trout moved from upper Sheep Creek to spawn in Birch Creek." This information highlights how important Sheep Creek is to the fishery of the entire Smith River drainage, a finding that is not disclosed or evaluated appreciably in the DEIS. It also calls into question DEQ's premature conclusion that the Black Butte Mine will have no effect on the Smith River, its fishery and the anglers who visit it. | |
| BBC01014 | 2 | Guido and Lee Rahr | | Email | Lack of robust baseline for aquatic biota. There will be no way to measure the future impacts of this project without a more comprehensive baseline of aquatic fauna and flora in both Sheep Creek and the Smith River itself. Specifically, the impacts of temperature water temperature increases in July and August and pollution impacts of aquatic macro invertebrates and fish. | See Consolidated Responses AQ-2 and AQ-4. |
| BBC01067 | 5 | John W. Herrin | | Email | f. Is aluminum in fish in the area an health concern? g. What about the e coli. Is the source livestock and what health concern does it pose people like irrigators, fishermen or children coming in contact with the Sheep Creek Water. | See Consolidated Response AQ-3. Sheep Creek is included in DEQ's 303(d) list of impaired streams for dissolved aluminum and <i>Escherichia coli</i> (E. coli), with sources listed as grazing in riparian zones, disturbances associated with human activities, and natural sources. The agricultural activities, rangeland grazing, grazing in riparian or shoreline zones, and irrigated crop production that impact surface water quality in the Smith River watershed are not associated with the Project and are likely to continue in the future. Most strains of E. coli are harmless, but a few can cause severe abdominal cramps, diarrhea, and vomiting. DEQ conducted a broad water quality monitoring program in the Sheep Creek drainage that was used to update baseline data and existing impairment determinations for several streams, including Sheep Creek. The data were used to complete an E. coli TMDL; according to the DEQ TMDL Program website last updated in 2017 (DEQ 2017), the baseline data will be used for an aluminum TMDL. The completion schedule for the aluminum TMDL is linked to the MPDES surface water permit completion schedule to ensure internal DEQ consistency. |
| Cultural Resources | | | | | | |
| HC-002 | 10 | William Avey | USDA Forest Service | Hard Copy Letter | In response to a previous public notice for the same project, a letter was mailed to your office, dated December 15, 2016, accompanied by a confidential map. The information and concerns that it contains are still valid. Direct and indirect impacts to adjacent and line-of-site cultural resources, on National Forest lands, should be considered. Please reach out to one of the contacts listed below if you need another copy. | DEQ met with Forest Service archaeologist Mark Bodily on January 11, 2017, to discuss the Proposed Action and possible treatments and/or mitigations to sites of concern on Forest Service lands. This meeting was summarized by a follow-up letter dated January 11, 2017 from Mr. Bodily (USDA 2017). All of the suggested treatments and mitigations for sites with potential adverse effects, including 24ME1111, are still under consideration and have not been finalized. As was acknowledged in the January 12 letter, all actions being taken to minimize effects to cultural resources are being done on a voluntary basis by the proponent. |
| BBC00700 | 1 | John Murray, THPO | Blackfeet Nation | Email | ...as the Blackfeet THPO, I am requesting a traditional land use study (ethnography) be conducted of the area before construction can begin. | Under the requirements of the MMRA, MPDES, or a MAQP, DEQ cannot require an applicant to conduct a traditional land use study. The Proponent and the Blackfeet Nation are welcome to work together in conducting this study. DEQ has forwarded your request on to the Proponent. |
| BBC00843 | 4 | Dave Keddell | | Email | There is a statement in the DEQ EIS referencing a federal law (Section 106) which applies to federal agencies. The statement is "the project's location is on private land and there is no federal involvement therefore the federal laws relating to the protection of cultural resources (e.g. Section 106 of the National | Section 106 of the NHPA applies when there is a federal undertaking, which is a project, activity, or program either funded, permitted, licensed, or approved by a federal agency. The Black Butte Copper Project as a whole is not funded, permitted, licensed, or approved by a federal agency, so it does not fall under |

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| | | | | | <p>Historic Preservation Act) do not apply.” It is not a state responsibility to make the declaration that 106 does not apply. Section 106 applies to all land (federal, state or private). Why was there no information in the EIS from the federal agencies to confirm the 106 process was complete? One of the shortcomings of this EIS is the DEQ making declarations without the appropriate backup for actions taken by others.</p> <p>The federal involvement in this project consists of at least the EPA for Air quality, noise pollution and the Corps of Engineers wetland permit. The Corps permit is for wetland fills and stream crossings requiring fills which are the sole access to the project. When a Corps permit is controlling the access to the site then their permit area is the entire project area and not just the culvert. All federal entities such as the Corps and EPA involved in any way in a project must make their own declaration of applicability for 106. Since there is federal involvement for this project, Section 106 does appear to apply. Did the DEQ coordinate with the federal agencies before making their inappropriate declaration that 106 does not apply to the project? Why were the federal approvals and findings not documented in the EIS by adding those documents in the amendments of the EIS? The state comment about 106 with appropriate backup should be that..... the federal agencies involved have found that 106 does or does not apply, see attached approvals.</p> <p>Did the SHPO coordinate with Advisory Council on Historic Preservation (ACHP) and the federal agencies along with any interested tribes to address historic areas that may be included nationally under 106? If such properties exist then the SHPO should be coordinating with ACHP about those properties and cultural landscapes. Why is there no information about the SHPO work for determining potential effects on this project? Explanations of why there is or is not an effect is important. Were the owners of properties which are historic coordinated with and advised of the SHPO decisions on potential effects? Summary comments from DEQ do not provide enough information for the public to review and comment on.</p> | <p>requirements of Section 106 of the NHPA.</p> <p>Neither the USEPA nor USACE identified historic properties within their permitted areas within the Project area. The USACE consulted with the SHPO and Indian tribes, and no adverse effects to historic properties were identified within the Project area.</p> <p>The Advisory Council on Historic Preservation (ACHP) is consulted if a federal agency finds there is an adverse effect to a historic property (i.e., a cultural resource listed or eligible for listing in the NRHP) where impacts cannot be avoided, minimized, or mitigated. There are no adverse effects to historic properties under federal or state jurisdiction, so DEQ did not consult with the ACHP for the Project.</p> |
| BBC00843 | 6 | Dave Keddell | | Email | <p>After this primer, was any process initiated with ACHP at any government level? Are the properties and cultural areas of federal interest identified to ACHP so they know such properties will have issues? If the SHPO took the time to have properties nationally listed or identified as potentially nationally listable to ACHP, should ACHP be alerted to what will happen by the SHPO and DEQ? What a surprise it will be to ACHP if at some future time the national records at ACHP are a waste.</p> | <p>Section 106 of the NHPA applies when there is a federal undertaking, which is a project, activity, or program either funded, permitted, licensed, or approved by a federal agency. The Black Butte Copper Project as a whole is not funded, permitted, licensed, or approved by a federal agency so it does not fall under requirements of Section 106 of the NHPA.</p> <p>Neither the USEPA nor USACE identified historic properties within their permitted areas within the Project area. The USACE consulted with SHPO and Indian tribes, and no adverse effects to historic properties were identified within the Project area.</p> <p>The ACHP is consulted if a federal agency finds there is an adverse effect to a historic property (i.e., a cultural resource listed or eligible for listing in the NRHP) where impacts cannot be avoided, minimized, or mitigated. There are no adverse effects to historic properties under federal or state jurisdiction, so DEQ did not consult with the ACHP for the Project.</p> |

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| Cumulative Impacts | | | | | | |
| PM1-03 | 1 | David Brooks | Montana Trout Unlimited | Public Meeting Transcript | I want to focus on one section of the draft EIS tonight, and that's the cumulative impact section. That section begins with this definition of cumulative impacts: Cumulative impacts are "changes to resources that can occur when incremental impacts from one project combine with impacts from other past, present, and future projects." Given that definition within the Draft EIS, it's clear that this document has failed to address risks that would be compounded by the expansion of this mine. A future action, as per the definition of cumulative impacts, that's related to this mine in terms of its expansion is far from being hypothetical. The company proposing this project promotes the expansion of this mine to shareholders. They've done so publicly, including claiming that this mine could be a 50-year project and a major mining complex, with a much bigger footprint and hence much bigger impacts to the environment. The company has identified additional ore bodies already that are in the Draft EIS. Once infrastructure has been built and investment has been made in the toehold project that is now being proposed, it's, quite frankly, ludicrous to expect that there would not be expansion, that that would not happen. And finally, the company has heavily invested in more than 500 mining claims on more than 10,000 acres of public land surrounding the current project, which is, again, an indication of intent to expand. | See Consolidated Response CUM-1. The Proponent's past exploration activities have identified another copper deposit (referred to as the Lowry deposit) in the area; it is not known at this time whether that deposit could be economically developed as a mine. From a practical standpoint, DEQ cannot evaluate the potential impacts associated with the development of this deposit at this time because no preliminary mine design information is available and any analysis would be far too speculative. No baseline hydrogeologic data have been collected at that site, and no geochemical testing is known to have occurred to date. The commenter cites a sentence generally characterizing "cumulative impacts." The statutory definition of "cumulative impacts" is set forth in § 75-1-220(4), MCA, as follows: "Cumulative impacts" means the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction with other past, present, and future actions related to the proposed action by location or generic type." The definition of "cumulative impact" in ARM 17.4.603(7) adds the additional provision that, "Related future actions must also be considered when these actions are under concurrent consideration by any state agency through preimpact studies, separate impact statement evaluation, or permit processing procedures." While the Proponent may have made statements to its shareholders that it has identified an additional copper deposit and that the mine could be expanded to have a 50-year mine life, this is not a related future action under ARM 17.4.603(7) because it is not under concurrent consideration by any state agency through preimpact studies, separate impact statement evaluation, or permit processing procedures. Despite forward-looking statements made to shareholders, the Proponent may not pursue mining of the additional ore deposit. Should DEQ approve the Proponent's current permit application and the Proponent decides in the future to mine the Lowry deposit, the Proponent would have to apply for an amendment to the operating permit, which would involve a future state action requiring its own environmental review under MEPA. |
| PM1-03 | 2 | David Brooks | Montana Trout Unlimited | Public Meeting Transcript | We will have similar other comments about other cumulative impacts, such as climate change, which the Draft EIS also ignores or dismisses, and the need to address those kind of impacts to water quality, water quantity, habitat, and even mine operations. The point I will leave with is that any expansion of this mine, as there is evidence will happen, will exacerbate or increase the risk of any other possible impacts that you may hear about tonight or during the other comments: Water quantity, water quality, mine operations. | See Consolidated Response CUM-1 and MEPA-2. |
| PM2-03 | 2 | Jeannette Blank | | Public Meeting Transcript | The other two that I think are really important are the -- one is related to subsequent development of existing mineral rights that this company has. I believe they're currently exploring those minerals right now, and I think that it's important to understand whether this mine is generating the income needed to further develop those mineral rights. And if that's so, then that is a connected action, and the impacts of that further exploration/development should be assessed as well. | See Consolidated Response CUM-1. |

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| PM2-10 | 6 | Mike Fiebig | Northern Rockies office of American Rivers | Public Meeting Transcript | We also have concerns about the cumulative effects section of the EIS and the fact that Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands in the vicinity. And the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. We believe that these cumulative effects should also be analyzed within the DEIS. | See Consolidated Response CUM-1. |
| PM2-11 | 2 | Max Hjortsberg | Park County Environmental Council | Public Meeting Transcript | And also to add to that, the operations and everything that are spelled out are for the existing mine as it is, but as others have pointed out, there is a lot of room and a lot of potential for expansion. And if that expansion will continue to be handled by the facilities as they are, or if those facilities need to change and expand with the mine, and, with that, could that increase the impacts? | See Consolidated Response CUM-1. |
| PM4-05 | 1 | Derf Johnson | MEIC | Public Meeting Transcript | I just wanted to raise one issue in particular that I think that the EIS really failed entirely in capturing, and that's that Tintina, now Sandfire, plans to turn this into a 50-year mining district. They've acquired the mineral leases from private parties. They have federal claims. They're selling this to investors as such. They've done additional mineral -- additional drilling over in the Lowry Deposit. For all intents and purposes, that's their end goal. And I think it's wrong to segment this out and only look at the smaller impacts associated with just the Johnny Lee copper deposit. | See Consolidated Response CUM-1. |
| PM4-11 | 1 | Chris Phelps | | Public Meeting Transcript | I want to second what Derf mentioned about establishing a 50-year mining district and that the DEIS should evaluate that as well. I'm aware of ranchers who have property that borders the Smith that have been approached three years ago about leasing their land to the mine. So I think it's a little bit disingenuous of Sandfire-slash-Tintina to say that they're protecting -- their plan is to protect the river, it's going to be environmentally safe, when they're going to be leasing mineral rights right on the riverbank of the Smith River. | See Consolidated Response CUM-1. |
| PM5-01 | 6 | Linda Semones | | Public Meeting Transcript | The company is saying that the permit will be for 15 years. And I looked on the website, and it shows a 50-year development plan. I also understand it's bought the mineral rights from landowners all around the currently mapped mine site. So why is this deception being allowed? Why are we not planning for 50 years and basing the impact statement on a 50-year time period? Are the liners in the tailing ponds guaranteed to last 50 years? As far as I know, liners always break; it's just a matter of time. And I feel like we're courting an environmental disaster here if this river -- if this mine is permitted. | See Consolidated Response CUM-1. |
| HC-003 | 8 | Josh Purtle | Earth Justice | Hard Copy Letter | On the substance, the Draft EIS fails first to discuss the impacts of future mining operations Tintina has planned for the mine site, and which will be facilitated by the mine infrastructure Tintina would build according to the plan of operations now before DEQ. | See Consolidated Response CUM-1. |
| HC-003 | 17 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS improperly omits analysis of the full scope of Tintina's foreseeable operations. Documents available in the public record and statements by the company disclose Tintina's plans to expand the Black Butte mine in the future to encompass additional copper deposits in the project area, including the so-called Lowry deposit. See, e.g., Exhibit 13 at 3-4 (Sandfire Resources NL, Sandfire Secures Cornerstone Position in Advanced, High-Grade USA Copper Project (Aug. 28, 2014)) (describing Lowry deposit, which is separate from the Johnny Lee copper deposit described in Tintina's plan of | See Consolidated Response CUM-1. |

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| | | | | | operations). This expanded mining would, of course, involve significant additional impacts, including additional drawdown (due to expanded mine workings), additional waste production, and prolonged disturbance of the project area, among other impacts. DEQ declined to consider these impacts, however, because future expansion is not “currently proposed or under consideration by any agency.” Draft EIS at 4-7. | |
| HC-003 | 85 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS fails to rationally analyze the potential cumulative impacts caused by the mine and other projects in the area. The Draft EIS dismisses several classes of cumulative impacts on the ground that impacts from the Black Butte Mine will not physically “overlap” with impacts from other activities in the region. See., e.g., Draft EIS at 4-11. However, cumulative impacts are not limited to impacts that cause overlapping harm to the same area or the same animals. Cumulative impacts under MEPA are broader, and include “the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction” with other state actions. MCA § 75-1-220(4). Thus, there is a cumulative impact if 600 acres of wildlife habitat are eliminated by one project in one area, and another 600 acres are eliminated by another project in another area: the collective effect on the environment in the region is a cumulative 1200 acres of lost habitat. DEQ should correct this error and disclose “the collective impacts” on the human environment of the Black Butte Mine and other projects in the region. MCA § 75-1-220(4).</p> | <p>Chapter 4, Cumulative, Unavoidable, Irreversible and Irretrievable, and Secondary Impacts and Regulatory Restrictions, of the Final EIS has been revised by replacing the term “overlap” and “overlapping” impacts with more encompassing terms such as, “in conjunction with,” and “in combination with,” or “cumulative” impacts to better reflect the extent to which cumulative impacts were evaluated. Cumulative impacts are defined under § 75-1-220(4), MCA, and are defined in Section 4.1, Methodology, of the Final EIS as, “the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction with other past, present, and future actions related to the proposed action by location or generic type.” The last portion of the definition that states, “...the past, present, and future actions related to the proposed action by location or generic type,” determines the scope of the cumulative area under MEPA. In each resource section of the EIS, the cumulative study areas are defined by considering the location and generic type of activity that, in combination with the Project, could impact a particular resource. The commenter fails to quote the entire definition of cumulative impacts in their comment.</p> <p>The Final EIS includes the entire definition of cumulative impacts per MCA and ARM. The statutory definition of “cumulative impacts” is set forth in § 75-1-220(4), MCA, as follows: “ ‘Cumulative impacts’ means the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction with other past, present, and future actions related to the proposed action by location or generic type.” The definition of “cumulative impact” in ARM 17.4.603(7) adds the additional provision that, “Related future actions must also be considered when these actions are under concurrent consideration by any state agency through preimpact studies, separate impact statement evaluation, or permit processing procedures.” The portion of the definition which states “...the past, present, and future actions related to the proposed action by location or generic type” narrows the scope of the cumulative area under MEPA and does not broaden it as the commenter would suggest. As an agency subject to the laws of Montana, DEQ has to look at the entire definition when conducting its analysis. In each resource section of the EIS, the cumulative study areas are defined by the location and generic type of activity, as provided in the definition of cumulative impacts.</p> |
| HC-003 | 86 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>For example, the Draft EIS fails to fully analyze the potential for cumulative impacts to air quality. DEQ’s air quality model for the mine indicates that particulate emissions from mine facilities are likely to reach 80% of the national ambient air quality standard for the project area. Draft EIS at 3.2-31. The Draft EIS does not analyze, however, whether other potential sources in the region, combined with these high emissions from the mine, could cause an air quality standard exceedance. In fact, the Draft EIS acknowledges that</p> | <p>The impacts of existing projects and activities in the region are included in the monitored air pollutant background concentrations that were included in the air modeling to assess conformance with NAAQS and MAAQS. The modeled Project impacts were added to the monitored background as a measure of air quality characteristics after Project implementation. As a result, the cumulative effects of the existing projects plus the Project sources are reflected in the NAAQS analysis results. See Section 3.2.4.2, Proposed Action; Figures 3.2-2 and</p> |

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| | | | | | controlled burns associated with the Castle Mountains Restoration Project in the nearby Helena-Lewis and Clark National Forest will also produce particulate emissions, but summarily dismisses these impacts because they will occur 15 to 20 miles away from the project site and will be “temporary.” Draft EIS at 4-9-4-10. The Draft EIS does not explain, however, why the distance from the project site and temporary duration of particulate emissions from controlled fires will avoid any risk of an air quality standard violation, including a temporary violation. Similarly, it is likely that natural wildfires during the summer months could, when combined with emissions from the mine, cause significant levels of particulate pollution in the region. The EIS should analyze whether these and other pollutant sources in the area could cause the mine emissions to contribute to a temporary violation of national ambient air quality standards for particulate emissions. | 3.2-5; and Tables 3.2-8 and 3.2-9 of the EIS. Fires, including controlled burns, can have adverse impacts that can temporarily exceed NAAQS, usually for PM ₁₀ ; however, these temporary exceedances would occur with or without the Project. See also Consolidated Response CUM-2. |
| HC-003 | 87 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS should also consider the cumulative impacts of the Black Butte Mine in conjunction with the effects of climate change. For example, the Draft EIS does not consider the cumulative effects of flow reductions in surface waters due to mine operations together with the impacts of climate change on stream flows. In this regard, the Draft EIS predicts a 3-4% reduction in flows in Black Butte Creek due to mine drawdown, Draft EIS at 3.5-14, but does not provide any analysis of the cumulative effects of these reduced stream flows in conjunction with possible additional stream flow reductions associated with climate change. See Exhibit 50 at 14 (Mont. Inst. on Ecosystems, 2017 Montana Climate Assessment, Executive Summary (Sept. 2017)). In fact, the Draft EIS’s analysis of cumulative impacts does not mention climate change at all. DEQ should evaluate and disclose these potential cumulative impacts as well. | See Consolidated Response MEPA-2. |
| BBC00830 | 18 | Kendra Zamzow | Center for Science in Public Participation | Email | The steepness of the beach slope affects the total storage volume in the storage facility and the frequency with which perimeter dams need to be raised. It is not uncommon for tailings facilities to be expanded, including with the construction of upstream dams on the tailings. This is activity that could conceivably be considered if the Lowry deposit were to be mined; 3 Lowry is expected to add another 3 years to the mine operation life. Although the Lowry deposit is not considered in this DEIS, the potential for CTF expansion should be built into the design as a reasonable cumulative effect. | See Consolidated Response CUM-1. |
| BBC00884 | 9 | Scott Bosse | American Rivers | Email | In chapter 4 of the DEIS, cumulative impacts are defined as “the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction with other past, present, and future actions related to the proposed action by location or generic type.” (§ 75-1-220, MCA). While the cumulative effects chapter included a discussion of past mining activities in the project area dating back to 1973, and it examined potential impacts of the Black Butte Copper Project from the time it would be constructed until the anticipated end of its lifespan in 2037, it did not include a discussion of future impacts that would occur from additional mining in the vicinity beyond 2037. Such a discussion is of paramount importance because Tintina holds 525 mining claims on nearly 10,000 acres of adjacent federal lands, and the company’s former CEO, Bruce Hooper, is on record telling | See Consolidated Response CUM-1. |

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| | | | | | potential investors that the company plans to create a 50-year industrial mining district in the vicinity. The cumulative effects analysis should reveal whether open pit mining of nearby copper deposits would be allowed, and if so, what environmental impacts that would have on land, water, fish and wildlife resources. In addition, the cumulative effects analysis did not consider a broad enough geography, particularly when it comes to the potential impacts of the project on aquatic life. Page 4-2 of the DEIS shows that the assessment area for aquatic biology impacts is limited to the Sheep Creek watershed, tributaries that feed Sheep Creek, and Black Butte Creek. This assessment area should be expanded to include the entire Smith River system, as recent research has demonstrated that rainbow trout and other fish species that utilize Sheep Creek migrate long distances, including to the Missouri River. | |
| HC_043_Jim Steitz_U | 4 | Jim Steitz | | Hard Copy Letter | Moreover, the company's own representations to its investors conflict with the DEIS cumulative impact analysis. While DEIS evaluates impacts over a time horizon to 2037, the former CEO has said, to his purely financially motivated audience, the company's intentions for a 50-year industrial mining district. Given Sandfire's possession of 525 mining claims on nearly 10,000 acres of adjacent federal lands, this is no idle threat, and MDEQ cannot ignore these explicit threats in delineating the scope of its analysis. The 'Lowry Deposit,' immediately adjacent to the existing ore, appears to be next in succession for Sandfire's plan for sequential, creeping exploitation. If this company is allowed to strike its first blow against the precious Smith River, its thirst for profitable Montana copper, regardless of the devastation to the vibrant ecosystems above, will become unquenchable. | See Consolidated Response CUM-1. |
| HC_044_William Adams_U | 4 | William Adams | | Hard Copy Letter | 4) The DEIS evaluates an artificially small mine footprint because it fails to consider the cumulative effects of mining the Lowry Deposit which is immediately adjacent to the existing ore deposit. | See Consolidated Response CUM-1. |
| BBC00727 | 1 | William B Webb | | Email | The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Response CUM-1. |
| BBC00884 | 7 | Scott Bosse | American Rivers | Email | The cumulative effects analysis should reveal whether open pit mining of nearby copper deposits would be allowed, and if so, what environmental impacts that would have on land, water, fish and wildlife resources...This assessment area should be expanded to include the entire Smith River system, as recent research has demonstrated that rainbow trout and other fish species that utilize Sheep Creek migrate long distances, including to the Missouri River. | No existing or proposed open pit mines of copper deposits are in the proposed Project vicinity. Cumulative impacts related to the operation of existing mines was evaluated in Section 4.2.1.4, Existing Mines, of the EIS. Potential cumulative impacts were evaluated for air quality, transportation, and wildlife. As discussed in Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, of the EIS, significant impacts are not expected on surface water quantity or water quality in Sheep Creek, or the receiving waters of the Smith River, due to the Proposed Action. As further described in Consolidated Response AQ-1, the quantity of groundwater that currently flows through the underground copper deposits, and that would flow through the underground mine workings after mine closure, is very small compared with shallow groundwater flows or surface water flow rates. Geochemical predictions indicate that groundwater in these areas after mine closure would be similar in quality to existing conditions. Given that groundwater flow rates and quality near the |

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| | | | | | | <p>underground workings are projected to be similar post-closure to current conditions, the mine workings are unlikely to contribute to water quality impairments currently observed in the Smith River. Therefore, the Project would not likely have any direct or secondary impacts on aquatic life in the Smith River.</p> <p>Sections 3.5.3.1, Surface Water Quantity, and 3.5.3.2, Surface Water Quality and Temperature, of the EIS evaluated potential water quantity and quality impacts on surface water in the Smith River. Sheep Creek provides the only pathway of interaction for Project-related discharges to the Smith River. Water quantity impacts on the Smith River were evaluated as insignificant and water quality impacts were not identified. Similarly, Section 3.16.3.2, Proposed Action, of the EIS indicates that the Project would not likely have any direct or secondary impacts on aquatic life in the Smith River. The EIS also evaluates potential impacts on Smith River aquatic life that migrates into the Project area, which was identified as a potential minor impact with the use of BMPs and appropriate soil erosion and sediment controls. As such, cumulative impacts within the Smith River were identified as minor or less.</p> <p>Also, see additional information in the Consolidated Responses CUM-3 and AQ-1.</p> |
| BBC00891 | 2 | Robert Prince | | Email | Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC00992 | 5 | Michael Enk | | Email | The conclusion that environmental effects would therefore be minor when viewed from this larger perspective begins to lose credibility when the prospects of a more expansive, long-lived mining district is considered. Yet we are keenly aware of Tintina's acquisition of mineral rights for thousands of additional acres in the watershed and we've heard about their pitching to shareholders of potential future profits from the Black Butte area...At the very least, the DEIS should acknowledge this established interest in the broader area's mining potential and reassure the public that future proposals would be evaluated in the context of potential cumulative effects with this project. | See Consolidated Response CUM-1. |
| HC_036 | 2 | Shelley Liknes | Fopp Family Trust | Hard Copy Letter | The spatial and temporal extent of cumulative impacts impacts for surface waters needs to include areas impacted by the proposed Tintina Montana's Black Butte Copper Mine Project. However, the effects analysis limited the surface water hydrology geographic extent where cumulative impacts from past, present, and future projects and actions could potentially impact the resource to just the Sheep Creek watershed. This is arbitrary and capricious based on the surface hydrology in the basin and lacks documentation that shows these extents used were based on the use of reasonable and rational boundaties. | <p>The predictions and impact assessment as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling, not arbitrary or qualitative criteria, to support the impacts assessment, including the delineation of appropriate assessment boundaries.</p> <p>See additional information in the Consolidated Response CUM-3.</p> |
| BBC00598 | 5 | Kim Stromberg | | Email | The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Response CUM-1. |

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| BBC00629 | 4 | Cheryl C. Mitchell | | Email | The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Response CUM-1. |
| BBC00787 | 4 | Robin Tyner | | Email | The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Response CUM-1. |
| BBC00847 | 3 | Erin Sharaf | | Email | • Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC00917 | 2 | John Rhodes | | Email | 5. Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis | See Consolidated Response CUM-1. |
| BBC00919 | 4 | Mark Giese | | Email | The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Response CUM-1. |
| BBC00922 | 5 | Chris Lish | | Email | The DEIS evaluates an artificially small mine footprint because it fails to consider the cumulative effects of mining the Lowry Deposit that is immediately adjacent to the existing ore deposit even though the company is telling its investors that it is part of its mining plans for the area. The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Response CUM-1. |
| BBC00945 | 2 | Michael Scott | | Email | B. The environmental document does not analyze the potential impacts of full mine development. The environmental review is limited to the proposed action; an adit mine with a 10-14 year lifespan. However, Sandfire has secured rights to mine over a large area of private and public land in upper Sheep Creek. The company's filings with the SEC and prospectus for potential investors notes this opportunity. It's clear that a small underground mine is more of a prospecting opportunity than a reflection of buildout. The environmental document should be revised to include a thorough full-development scenario and an analysis of its potential impacts. This is only fair to the public and the company. For instance, it may be that proposed action analyzed in the environmental document uses up all the potential degradation increment allowable on Sheep Creek. If this is the case, subsequent development in the area could not be allowed. The company, and | See Consolidated Response CUM-1. |

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| | | | | | the public, need to know this up-front as it could well affect potential investor interest, the profitability of the company, and whether DEQ should grant a permit. | |
| BBC00931 | 3 | Stuart Lewin | | Email | The DRAFT EIS fails to cover the entire project at one time not just this initial phase. Further recently the mine and a citizen's group in Meager County has agreed there will be no open pit mining for 25 years. Does this mean that the mining company plans on open pit mining there after? This recent development and the potential for open pit mining in 25 years has not been considered in the draft EIS. | See Consolidated Response CUM-1. |
| BBC00931 | 7 | Stuart Lewin | | Email | <p>The cumulative effects analysis in the DRAFT EIS is woefully inadequate. It fails to include the following analysis:</p> <p>1. The cities of Great Falls and Fort Benton take their drinking water from the Missouri River (MR). The proposed mine is in the Sheep Creek drainage which is part of the headwaters of the Smith River which runs into the MR above the City of Great Falls intake pipes.</p> <p>2. The MR below Great Falls but above Fort Benton is heavily impacted by mining waste from Belt Creek from underground mines around Belt. A million dollar study by the Butte School of Mines of the clean up costs concluded it was not economically feasible to stop the leakage from the underground mines into Belt Creek.</p> <p>3. The City of Great Falls, Missouri River Corridor Plan (MRCP), listed 6 super fund sites some of which are migrating toward the MR on the City's bend of the river (see pages 24-26 of the MRCP). The DRAFT EIS does not consider the potential cumulative effects of mine leakage on the MR below these super fund sites,</p> <p>7. The MR is heavily impacted from agricultural waste from the Sun River as it empties into the MR at Great Falls. The draft EIS does not consider acid drainage from the mines in the event of the failure of the mine's mitigation measures.</p> <p>8. The Missouri River Urban Corridor Inventory and Assessment prepared by the Cascade County Conservation District and made a part of the MRCP mapped numerous discharge and withdrawal pipes on the 73,530 linear feet between White Bear Island and Black Eagle Dam. To date there has been no study of these pipes to determine what they are dumping in the river. The cumulative impact analysis under the DRAFT EIS has not considered the impact of these unregulated pipes to river quality when the potential of acid drainage from the mine is added into the mix.</p> | <p>Regarding comments 1, 2, 3, 7, and 8, the EIS does not evaluate the possible contributions of Superfund sites in the area of Great Falls, Montana, in combination with the Project's potential impacts on the Missouri River, as discussed in Section 1.6.3.3, Cumulative Impacts, of the EIS. The impact assessment does not indicate that there would be a potential impact on the Missouri River as a result of the Project.</p> <p>See additional information in the Consolidated Response CUM-3.</p> |
| BBC00931 | 8 | Stuart Lewin | | Email | <p>The cumulative effects analysis in the DRAFT EIS is woefully inadequate. It fails to include the following analysis:</p> <p>4. Recently the Great Falls Commissioners rezoned the West Gate Mall to heavy industrial use. This is resulting in doubling the output of the oil refinery (as reported in the Great Falls Tribune August 9, 2013). The refinery is a superfund site which under state law is currently permitted to leak into the MR because they are working to correct the problem (for many, many years we would add!!!). The DRAFT EIS fails to consider mine leakage on the pollution caused by the expanded refinery in Great Falls.</p> <p>5. The Commissioners of Great Falls have also recently rezoned the area above</p> | Regarding the other project comments (4, 5, and 6), see Consolidated Response CUM-2. |

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| | | | | | and adjacent to the Giant Springs State Park as heavy industrial and approved a TIFF to promote its development. The cumulative analysis of the DRAFT EIS fails to consider potential mine drainage on the increased pollution from the development of this Giant Springs Industrial Park development. 6. No environmental analysis by the state has been undertaken of which we are aware to consider the cumulative effects of both of these new industrial sites in the Missouri River Corridor to the MR. This analysis should consider the increased truck traffic in the MR corridor as a result of the approval of these two industrial rezones and the pollution caused to the river by this increased traffic when added to the potential acid drainage when the mines mitigation measure to prevent acid drainage fails. | |
| BBC00931 | 9 | Stuart Lewin | | Email | The cumulative effects analysis in the DRAFT EIS is woefully inadequate. It fails to include the following analysis: 9. Cumulative Impacts of the mine if all lands, mining claims currently owned by or leased to the mining company has not been analyzed under the EIS. | Regarding the mine expansion comment, see Consolidated Response CUM-1. |
| BBC00931 | 10 | Stuart Lewin | | Email | The cumulative effects analysis in the DRAFT EIS is woefully inadequate. It fails to include the following analysis: 10. The impact of beginning tremors etc of the nearby inactive caldera/ volcano on the cement technology proposed by Tentina to prevent acid drainage in not analyzed in the DRAFT EIS. | The MOP Application Section 1.4 (Tintina 2017a) and the Project EIS Section 3.6, Geology and Geochemistry, describe the geology of the region surrounding the Project area. Thrust faulting occurred near the Project area approximately 65 million years ago, and other igneous (volcanic) rocks intruded the much older Paleozoic and Belt Supergroup rocks that occur in the region. The most recent igneous activity occurred during the Eocene, between approximately 56 and 34 million years ago, meaning that the risk of current or future eruptions from these features is nonexistent. Caldera or volcanic features have not been identified in the region that could initiate seismic events (i.e., tremors) due to igneous activity. Movement along faults would be a more probable source of seismic events, and this was analyzed as part of the required stability analysis of the CTF (see Consolidated Responses PD-1 and PD-3). |
| BBC00931 | 11 | Stuart Lewin | | Email | The cumulative effects analysis in the DRAFT EIS is woefully inadequate. It fails to include the following analysis: 11. The comment period does not allow the public adequate time to consider and meaningfully analyze this complex and long DRAFT EIS | Regarding the public comment process, see Consolidated Response MEPA-1. |
| BBC00957 | 4 | Will Swearingen | | Email | <ul style="list-style-type: none"> Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. The Australian-owned mining company pushing for this mine is cut-and-run when profitability ceases. | See Consolidated Response CUM-1. |
| BBC00960 | 3 | Max Hjortsberg | Park County Environmental Council | Email | <p>Connected Actions</p> <p>While the DEQ claims that there are no cumulative impacts, or related future actions due to there only being one proposal on the table, we think that is a narrow interpretation of the Montana Environmental Policy Act (MEPA). MEPA states: “Cumulative impacts” means the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction with other past, present, and future actions related to the proposed action by location or generic type. 75-1-208 (4)</p> <p>Sandfire has made statements, intimations and actions that imply the project will grow beyond its current scope and permitted plan. This clearly</p> | See Consolidated Response CUM-1. |

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| | | | | | <p>demonstrates that there will be cumulative impacts that need to be addressed prior to the commencement of the BBC mine operations. Sandfire has made statements that back this up. “Tintina’s President and CEO Bruce Hooper has pitched interested investors in part on long-term exploration and mining potential for the area. Materials for prospective investors echo the possibilities, mentioning “numerous untested extensions along strike over 20km” and “district-wide potential to extend mine life and establish a 50-year district.” (http://helenair.com/news/natural-resources/tintina-touts-potential-for--year-miningdistrict/article_17bef819-afa1-55d5-b8e7-2b72dfb52597.html) Hooper also added in the same Helena IR article that “Once it’s in operation, then we’ll certainly look to extend the mine life. That’s a positive for the community we’ve invested in as well that it’s not just a short-term operation and they’ll benefit from any new discovery.”</p> <p>Additionally, thousands of acres of mining claims outside of the current mine permit boundary on US Forest Service land back this prospect up. Mine expansion and longer term operations of the BBC are a significant concern. We recommend that the the DEQ and BBC address this concern in their Permit and in the DEIS as a future action and cumulative impact.</p> <p>All current operations, reclamation, and closure proposals can be considered inadequate and insufficient if BBC’s mining operations are extended to a 50 year lifespan. Can a mine designed to operate for 20 years handle another 30 years without incident? Can reclamation and closure occur in the safe manner after the needed underground expansion to service the expanded operation? With an expanded mine operation, closure plans outlined in the DEIS are no longer sufficient. This issue needs to be addressed by DEQ prior to any authorizations to proceed with the BBC project.</p> | |
| BBC00963 | 3 | Brian S Smith | | Email | Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC00970 | 2 | Jim Steitz | | Email | Moreover, the company’s own representations to its investors conflict with the DEIS cumulative impact analysis. While DEIS evaluates impacts over a time horizon to 2037, the former CEO has said, to his purely financially motivated audience, the company’s intentions for a 50-year industrial mining district. Given Sandfire’s possession of 525 mining claims on nearly 10,000 acres of adjacent federal lands, this is no idle threat, and MDEQ cannot ignore these explicit threats in delineating the scope of its analysis. The ‘Lowry Deposit,’ immediately adjacent to the existing ore, appears to be next in succession for Sandfire’s plan for sequential, creeping exploitation. If this company is allowed to strike its first blow against the precious Smith River, its thirst for profitable Montana copper, regardless of the devastation to the vibrant ecosystems above, will become unquenchable. | See Consolidated Response CUM-1. |
| BBC00972 | 2 | Jerry DeBacker | | Email | Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC00973 | 2 | Jim Parker | | Email | I am very concerned about the long term impacts of the proposed actions by Sandfire and they must ALL be accounted for. Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS | See Consolidated Response CUM-1. |

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| | | | | | should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | |
| BBC00974 | 2 | Riley Meredith | | Email | • Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC00979 | 3 | Alex Ohman | | Email | • Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC00997 | 4 | Jennifer Swearingen | | Email | 4) The DEIS hugely underestimated impacts of this mining project by examining only a very small portion of the planned extraction. It is no secret that the Australian-owned mining corporation has made large investments to create a vast mining district, which would have far greater environmental impacts than those analyzed in the DEIS. It is imperative to consider the cumulative impacts of the entire project and not allow Sandfire to exploit the process by deceptively understating the size of the planned mining operation. | See Consolidated Response CUM-1. |
| BBC01010 | 4 | Tomas M. Thompson | | Email | • Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| BBC01014 | 3 | Guido and Lee Rahr | | Email | The DEIS fails to adequately address possible cumulative impacts of the mine to the health of the Smith river ecosystem. Tintina holds mining claims on almost 10,000 acres in the Smith River basin, and the company's former CEO is on record telling investors that the company plans to create a 50-year mining district in the area. The cumulative impacts this scale of development must be evaluated | See Consolidated Response CUM-1. |
| BBC01019 | 4 | Faye Bergan | | Email | Authorizing the proposed project would be a decision in principle that would set a precedent that would commit the State to future actions - all with significant negative environmental impacts. ARM 17.4.608(f). DEQ is evaluating one proposed project, however, the permit applicant's statements and actions indicate that a much broader mining operation is contemplated. This piecemeal approach to permitting is a strategic ploy to implement a more expansive mining project. It is essential that the precedential potential of this environmental review be recognized and addressed. Sandfire has been clear about growing this project into a mining district. The EIS must evaluate the entire project and its impacts. Piecemeal evaluation is contrary to the letter and spirit of Montana's environmental legislation. This permit would be an irreversible and irretrievable commitment of resources. | See Consolidated Response CUM-1. |
| BBC00684 | 5 | Willie Rahr | | Email | I worry that this is only the early phase of a much bigger project. Tintina has hinted to investors of expansion plans. Do you know what those are? Do you know what the impacts will be of a larger mine? Is incremental expansion easier to get approval for than the first step? It is surely the camel's nose under the tent! Would you approve this mine if it were several times larger than what Tintina is telling you now? | See Consolidated Response CUM-1. |
| BBC00419 | 3 | Patricia Simmons | | Email | What about the big picture of likely mine expansion to adjacent properties? You must consider forever and expansion and the money-making goal of the investors. They don't care about the Smith River ecosystem. Your job uses my tax money and we fund you to protect us citizens 100% and not be beholden to | See Consolidated Response CUM-1. |

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| | | | | | a private developer's rape of the Earth! I totally disapprove your "Agency Modified Alternative" and the entire project. | |
| BBC00597 | 2 | Elena Hodges | | Email | Finally, Tintina is planning a major expansion from what they initially applied for. They have acquired additional mineral interests around the Smith River basin, and if they end up getting cleared to go ahead with the Black Butte mine, it could be just the beginning of large-scale industrialization and damage in the area. Please do the responsible thing, for our water and our environment, and do not allow this mine to go forward. | See Consolidated Response CUM-1. |
| HC_030 | 4 | Curtis G. Thompson | | Hard Copy Letter | The company has made it clear that it intends to mine much more than is initially announced and evaluated. Mineral rights have been obtained beyond the project addressed by the draft EIS. The company has reportedly advised investors that it intends to expand mining operations over the years. The intention to develop this mining operation far beyond that which has been initially proposed and evaluated is no secret; it is known to the company, known to the public, and critically, known to the Montana DEQ. It is beyond dispute that the potential for the environmental impacts grows as the size of the project grows. Yet, no consideration is given to expansion of the mining operations and the impact to the environment by that expansion. Again, with this information known, Montana DEQ is acting irresponsibly by not including consideration of the future expansion in the draft EIS. | See Consolidated Response CUM-1. |
| Financial Assurance | | | | | | |
| PM1-04 | 1 | Richard Liebert | | Public Meeting Transcript | With that said, accountability is foremost, because whenever this mine stops operating, there's got to be reclamation or cleanup. And as we all know in Montana, we've got a lot of Superfund sites right in our own community: The smelter, Zortman-Landusky, all these other places that taxpayers -- And all of us are taxpayers, and I don't care where you are on the political spectrum, we all have to end up paying for this. And also, I want to know -- And it's not in the EIS. I know the EIS crunches numbers, like over \$8 million for the local school district in White Sulphur Springs, which is tremendous. I can understand the aspirations and also what it does for ranchers and leasing and stuff like that. But what is the cost estimate for reclaiming and for cleaning up this site? In 15 years, 20 years, 25 years, what's it going to be? Is it going to a lockbox? What's the bonding procedure? We have to know this so the taxpayers have a clear understanding what we're going to be left on the hook for. Because these corporations, they change hands. Remember when ARCO was in town and they went bankrupt? Or what if Sandfire Resources out of Australia -- I know they have a U.S. subsidiary, Sandfire Resources America. But look at the corporate structure and how often a corporation changes. So we have to look at that to make sure accountability is transferred to the next corporate owner and so forth. If they go out of business, we've got to make sure that this is cleaned up. Hopefully, we have the proper science, due diligence, oversights to make sure this is all done properly. | See Consolidated Response FIN-1. |
| PM1-05 | 3 | Curtis Thompson | | Public Meeting Transcript | The Draft Environmental Impact Statement fails to address the costs of cleanup in that event. Once the toxic release starts to occur, how will it be cleaned up? Once the environmental disaster starts and becomes observable, Tintina or any other mining company will be long gone. The Smith River Canyon is very unique. It is generally inaccessible. When the time comes for cleanup, as it will, | See Consolidated Response FIN-1. |

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| | | | | | of this mine, as it has with all others, the cost of cleanup will be astronomical. Simply carving access into the Smith River Canyon, which is generally inaccessible, will be cost prohibitive to remediate an environmental catastrophe, not to mention the further rape of the Smith River Corridor which will occur when these roadways and access sites are created. | |
| PM1-07 | 2 | Lita Sharone | | Public Meeting Transcript | And my other comment is Tintina is a foreign company, so no matter what they promise in terms of money to be held accountable for mitigation later on and cleanup and monitoring, the monitoring is only planned for after everything is done and cleaned up. No planning for later on when things happen, cement cracks, plastic cracks. There will be leakage. Perhaps we have an earthquake. We can't predict all those things. But what we can predict is that there will be pollution and problems further down in the future. And where will Tintina be? It's a foreign company from Australia. They can return to Australia. How do we know if they're not bought by another company and another company and another company, and how can we hold them accountable? | See Consolidated Response FIN-1. |
| PM1-12 | 2 | Kathy Gessaman | | Public Meeting Transcript | I'd like to see some, some hard numbers about if this is going to work. Basically, you know, we the taxpayers, other people have said, are going to be responsible, and I think it's critical that we know what we're in for. | See Consolidated Response FIN-1. |
| PM1-13 | 3 | Stuart Lewin | Missouri River Citizens | Public Meeting Transcript | I also am not happy about the fact that the bonding situation appears that you guys are going to eventually create a bond that supposedly is going to cover whatever you approve, yet, we the public do not have any real input into what that bond ought to be. And do we have input into whether the bond is adequate? Who is backing up the bond? And if it doesn't work and you have to come back later, how do we know you people are still going to be here? | See Consolidated Response FIN-1. |
| PM4-12 | 4 | Dave Ewan | | Public Meeting Transcript | Our state has got places all over the state, Landusky, Beal Mountain, Butte, you can just go on and on and on and point out the places that the copper mining companies come in and say, well, we'll just take this out of here, you'll never know it. And then 20 years, 30 years down the road, our grandkids and our grandkids' grandkids are paying for the cleanup of all these misappropriated and misguided mining companies. | See Consolidated Response FIN-1. |
| PM5-01 | 9 | Linda Semones | | Public Meeting Transcript | We should ask for a gigantic, responsible bond before they're even allowed to start their mine. | See Consolidated Response FIN-1. |
| HC-003 | 69 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS must also provide an estimate of the cost of post-closure reclamation, maintenance, and monitoring activities for purposes of establishing an appropriate bond amount. DEQ must provide detailed, site-specific cost estimates for post-operational reclamation and long-term treatment that will substantiate any conclusion about the appropriate amount of the bond. Given the issues with Tintina's reclamation plan identified above and the long history of perpetual hard rock mining pollution in this state, such information is critical to ensuring that Tintina is adequately bonded to address and remedy all potential postclosure impacts. | See Consolidated Response FIN-1. |
| BBC00584 | 1 | Brian McCurdy | | Email | The draft EIS discusses a number of solutions that will be implemented after the closure of the mine. And in Section 3.5.3.2, the EIS mentions that "the limited variation between the base case and sensitivity scenarios reflects the robust design and plan for management of the UG..." However, there is no financial assurance that the Black Butte mine will implement the solutions at | See Consolidated Response FIN-1. |

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| | | | | | closure. If the mine is uneconomic, and therefore closes, the owner of the mine will not commit financial resources to implement the closure plan. Montana DEQ must require Sandfire to put the entire cost of the closure in an escrow account to ensure funds will be available for the closure plan. | |
| BBC00708 | 1 | Ron Glovan | | Email | Any EIS for the proposed copper/gold mine along Sheep Creek, a major tributary to the Smith River, should take into account the cost of treating copper contaminated acid mine drainage into perpetuity, and have a large enough developer paid fund dedicated to the treatment of the contaminated water, that will generate funds into perpetuity. This money should be paid up front | See Consolidated Response FIN-1. |
| BBC00850 | 1 | Mayor Bob Kelly | Great Falls | Email | If the mine goes forward I would ask that the City of Great Falls be "covered" regarding any environmental cleanup bonding or insurance that Tintina may have to put in place. The potential for downstream damage should qualify us for inclusion in the risk assessment. Please keep us informed as to how we can be in that discussion going forward. | See Consolidated Response FIN-1. |
| HC_030 | 6 | Curtis G. Thompson | | Hard Copy Letter | The gap in bonds posted for environmental remediation and the actual costs of clean up related to past projects is huge and growing. This is known to Montana DEQ. The gap is the result of companies being allowed to post bonds which are not sufficient in the amount to assure the funding of eventually needed work to address environmental impacts from mining operations. Often, these impacts are incurred or observed long after the mining company has exited the site, the jurisdiction of the country. In Montana alone, based on past mining operations, the bond hap - the amount the Montana taxpayer may have to pay - is potentially \$30 Million to \$50 Million. This is not a problem unique to Montana. Other states have had the same experience with the same result of huge expenses being passed on to the taxpayer. The fact that Montana taxpayers are paying and will continue to pay huge sums due to past mining operations, and the fact that this is a recurring theme anywhere hard rock mining is performed in the United States and is indisputable and is known to Montana DEQ. In light of that information, it is irresponsible and a breach of the public trust to fail to include that analysis in any draft EIR for the hard rock mining, including the subject one. The draft EIS is woefully deficient in that respect. | See Consolidated Response FIN-1. |
| HC_030 | 7 | Curtis G. Thompson | | Hard Copy Letter | Noting the significant bond gap addressed above, and recognizing that the mining company will eventually pack up and leave the state and the country, when the inevitable pollution occurs, what is that remedy? The bond for clean up will be insufficient, as all past bonds have been insufficient. The mining company will be beyond the reach of the administrative and judicial power of this jurisdiction. The draft EIS does not address the subject of future liabilities and enforcement of liabilities. This suggests that Montana DEQ embraces the default of tax payer liability for acts and omissions of the mining company. This renders the draft EIS incomplete and evinces a bias in favor of the mining company in disregard of the interests of the State of Montana and the Montana taxpayer. | See Consolidated Response FIN-1. |
| HC_016 | 2 | Steven D. Taylor | | Hard Copy Letter | I do question why bonding for potential future problems are not discussed! This is a concern for many because of tax payer burdens from past projects. Why is the bonding issue held secret only to the company and the DEQ? | See Consolidated Response FIN-1. |

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| BBC00843 | 3 | Dave Keddell | | Email | <p>Part of the DEQ plan is the company will post bonds to cover perceived costs if this project starts, fails or goes out of business. Is the security bond a one-time amount? The bond should not be a one-time donation. Is the DEQ requiring a yearly contribution to a bond account? How is the bond amount determined? This project has already applied to adjust their work efforts because of their long range mining plan for the area. Their long term plan does not appear in this project application. Why not? Their plans extend far beyond this phase one. My understanding is that the plan is for the next 100 years, growing in size and location all the while. If authorized there should be a yearly commitment to add monies to any security bond by the current mine owner(s), the land owner(s) and any other entity that becomes part of this project in the future. The landowner(s) needs to be made liable for any recovery costs if the mining operation is a failure because the landowner(s) are leasing this property to the mining interest. If a new owner(s) and or mining interest(s) come into the picture then they must all agree to the conditions of the DEQ permit or the DEQ permit should automatically be revoked until an application process is completed by the new owner(s) and mining interest(s). One time donation protections are never enough to cover future costs. How many times have financial problems revolving around mining activities been played out in Montana? Enforcement of restoration and or recovery operations involve many years and legal processes when a mine is either abandoned requiring cleanup. The goal of any bond is to avoid another project that has an accident and or is abandoned with not enough or no financial resources to repair the inevitable environmental and economic damage to the environment as well as area businesses from the mining operation. Montana has suffered many setbacks in their environment and the state environment and its people deserve better protection than what they have been given in the past. How many superfund sites come to mind with issues because of the lack of funds from the past mining operations? Why was a copy of the proposed security bond not attached to the EIS? Would the applicant and the public be better served by joint reviews of overlapping regulatory agencies? Certainly the cracks the DEQ process has in this EIS project review would be better filled.</p> | <p>See Consolidated Response FIN-1 for information about the bonding process. See Consolidated Response CUM-1 for information about any potential future mining projects.</p> |
| BBC00945 | 5 | Michael Scott | | Email | <p>E. The company promises state of the art mitigation that will protect Sheep Creek and the Smith River, yet does not offer the full resources or its parent companies to back up the assertion Sandfire's only asset is the proposed mine. Should there be a mitigation failure it is likely that Sandfire would file for bankruptcy, leaving Montana taxpayers on the hook for remediation costs. I understand that approval of the permit would come with a bond but the bond that will be posted is highly unlikely to cover the costs of mitigation failure. By their nature such failures are unanticipated, as is the cost. If the company is so confident in its plans, and DEQ agrees, DEQ should require its parent company, Sandfire Resources Australia, to agree to assume any failure liability. Failure to do so on DEQ's part means that Montana taxpayers would have to foot the bill for extensive, and expensive, litigation that seeks to establish parent company liability. Montana taxpayers already pay tens of millions of dollars a year because mining shell companies have filed bankruptcy and walked away from their responsibilities. DEQ has an obligation to ensure this will not happen here.</p> | <p>See Consolidated Response FIN-1.</p> |

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| BBC00931 | 4 | Stuart Lewin | | Email | The DRAFT EIS does not determine how much of a bond should be required to pay for cleanup of spills and acid drainage and how it can be insured that Tintina will have moneys available for cleanup if Tintina goes bankrupt. The DRAFT EIS should require that the mine deposit actual cash with the state rather than simply purchasing a bond from a bonding company which could fail. F. The current plan is to determine the bond required after the preferred alternative has been approved. This prevents the public from providing adequate comment time, meaningful input and oversight. | See Consolidated Response FIN-1. |
| BBC00960 | 5 | Max Hjortsberg | Park County Environmental Council | Email | Additional bonding must be secured for any and all potential haul routes from the mine site, as well as for the multiple proposed railhead locations. Bonding currently in place for the mine operation does not take into account potential costs resulting from environmental impacts that may occur when transporting the ore from the mine site. | See Consolidated Response FIN-1. |
| BBC00425 | 1 | Kyle Paulson | | Email | I would like to voice my opposition to the Black Butte Copper Project. Growing up in Montana I understand the value that mining can have on local communities and the justifiable need for pulling resources from the earth. However, after listening to several representatives from Sandfire Resources and also taking the time to hear out local pro's and con's on the project, I am unconvinced that Sandfire's vision for the mine project, especially it's goals pertaining to reclamation can be realized. Hearing the same rhetoric from the mining proponents in Libby when I was growing up, the so-called commitment to "responsible development" vanished once the resource was extracted. The aftermath, no different than Butte, Zortman, Soda Butte, and Anaconda will fall on the EPA shoulders. Unless Sandfire can front the entire reclamation funding to the EPA prior to putting their first shovel in the ground this project should not be permitted to move forward. The history of mining projects degrading Montana natural environment is long and storied. There have been a few reclamation and revegetation success sites in Montana, always on a smaller scale, and nothing in the size and scope that the Black Butte Copper Project will impact. There are still too many unfinished mine and mill sites in Montana that need to be reclaimed by the EPA before we can begin planning another one in the Little Belts. | See Consolidated Response FIN-1. |
| General Topics | | | | | | |
| HC-003 | 10 | Josh Purtle | Earth Justice | Hard Copy Letter | In addition, the Draft EIS fails to consider and disclose potential environmental impacts that could be caused by the proposed mine, including, but not limited to (1) impacts caused by catastrophic events, such as failure of Tintina's cemented tailings facility; (2) impacts to surface and groundwater quality; (2) impacts to hydrology, including groundwater drawdown caused by mining operations; (3) impacts to fish and other aquatic organisms; (4) air quality impacts; and (5) cumulative impacts. DEQ must analyze and disclose all of these impacts to the public before approving Tintina's proposal, so that Montana citizens may fully understand the environmental consequences of moving forward with the Black Butte Mine. | See Consolidated Response PD-3. Reasonably foreseeable and/or potential environmental consequences and effects due to the Project have been analyzed in the EIS, including Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, Section 3.16, Aquatic Biology, Section 3.2, Air Quality, and Section 4, Cumulative, Unavoidable, Irreversible and Irrecoverable, and Secondary Impacts and Regulatory Restrictions. |
| BBC00933 | 19 | Ann Maest | Buka Environmental | Email | To improve the transparency and clarity in the Final EIS, the following additions are recommended: | Thank you for your comment. Individual Draft EIS sections are provided on the MDEQ website (http://deq.mt.gov/Mining/hardrock/Tintina-EIS). A full, compiled PDF exceeds the maximum upload size limit for the website. |

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| | | | | | • Provide a unified DEIS (all chapters, without appendices) on the MDEQ website | |
| BBC00397 | 1 | David Saslav | | Email | Would it be possible to get a list of the DEQ representatives / researchers who: - organized last night's paper handouts and CDs - worked on the visual aids and charts on display during the open house - reviewed and passed the initial EIS from the Scoping Phase without requiring any additional disclosures or contingency plans from the Australian mining company - performed the actual EIS analysis, and who can explain to the public the measures taken to conduct failure analysis in subsequent polar vortex, fire, earthquake, acts of terrorism or vandalism, or other anticipatable failure scenarios? | See Consolidated Response PD-3. Chapter 7, List of Preparers, of the EIS includes a list of preparers for those who were involved in the development of the EIS and those who conducted the public meetings. After the scoping period in Fall of 2017, the EIS was developed per the environmental review procedure described in § 75-1-208 (4), MCA. The Draft EIS considered comments received from the public during the scoping period. |
| BBC00397 | 2 | David Saslav | | Email | I was a little disappointed that the very first document I was handed last night was an agenda for a previous meeting (the Public Scoping meeting) - the first 20-25 of us to arrive at 6pm last night could easily have been misled into thinking we were in an earlier project phase than we actually are. Was another, correct agenda document prepared for last night, and then simply not printed out or made available, by accident? Also - are the public comments made at last night's meeting going to be transcribed and posted anywhere during the public comment period? I had to leave the event before the public comments got started. | The incorrect agenda was mistakenly printed for the Great Falls meeting. All other materials were correct for the EIS review phase. The public comments gathered during the public comment period (including transcriptions from the public meetings) and responses to comments are available in the Final EIS. |
| BBC00400 | 1 | Al Hayes | | Email | I completely disagree with the latest EIS results. The Smith River is not the only concern with any mine. If you look at Montana mining history it is disgusting. There are about 20 EPA superfund sites in Montana. Who pays for this? The government. The citizens hire the government to take care of business. City, county, state, federal, including the agency you work for. Apparently there is great concern over many of our mines. East Pacific, Republic, Butte Silver Bow Creek, Zortman, Landusky. The list goes on and on. Zortman and Landusky were touted as great successes after millions of dollars were spent treating water. And millions more to be spent in perpetuity. Millions of public taxpayer dollars forever. 52 U.S. mines have had spills since 1980 using modern mining techniques. I sincerely hope additional study goes into the Black Butte Copper Mine. It is time to take a 50 and 100 year look of all mines. | See Consolidated Response FIN-1. |
| BBC00584 | 2 | Brian McCurdy | | Email | The draft EIS mentions in a number of locations that the water quality would be seriously diminished without the closure plan in place. The Gold King Mine accident in Colorado is a reminder that closure plans are subject to failure and risk. The EIS should require planning for a scenario where the primary closure plan fails; that was not considered in the draft EIS and must be considered so that my kids and grandkids can access the same resource in the Smith River that I am trying to access with my kids. | See Consolidated Response PD-3. |
| BBC00884 | 4 | Scott Bosse | American Rivers | Email | Rather than make these overly optimistic assumptions, the DEIS should evaluate what will happen when the cement in the tailings is dissolved by acid, which is inevitable due to the fact that the tailings from the Black Butte Project would have a 26% sulfide content, which is extremely acidic. | See Consolidated Response PD-5. |
| BBC01033 | 2 | Dana Field | | Email | Please ensure the water quality effects on these economic issues are properly evaluated. Request an endowment to support agency oversight staff positions. | All reasonably foreseeable and/or potential water quality or socioeconomic effects are analyzed in the EIS (Section 3.4, Groundwater Hydrology, |

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| | | | | | If there is not clear and convincing state agency capacity to properly manage the water quality threats of this project, the mining permits should be denied. | Section 3.5, Surface Water Hydrology, and Section 3.9, Socioeconomics, respectively). Although an endowment for the DEQ is not included, an estimated bond amount would include the potential cost of DEQ management, operation, and maintenance of the site upon temporary or permanent operator insolvency or abandonment, until full bond liquidation could be effected. DEQ would be required to conduct a comprehensive bond review every 5 years to make sure the amount of the bond remains sufficient to perform the required reclamation, adjusting for increases in costs, etc. |
| HC_030 | 1 | Curtis G. Thompson | | Hard Copy Letter | The spirit and purpose of required public comment is undermined and rendered unfair by the unreasonable time constraints imposed in public meetings. Three (3) minutes is not a realistic amount of time for anyone to make a meaningful substantive comment. The draft EIS is lengthy and technical. Citizens desiring to verbally comment are unduly prevented from doing so due to the three (3) minute time constraint. The time allowed for written comments is unfairly insufficient. The draft EIS is lengthy and complicated. It is unrealistic to believe that accurate and researched comments on the document of that length and depth can be provided in the short time between the release of the draft EIS and the deadline for comments. | See Consolidated Response MEPA-1. |
| BBC00424 | 2 | Patricia Ames | | Email | It is troubling that you have only allowed the public 60 days for review of a technical document containing over 800 pages. An adequate comment period is essential to guarantee that the public can adequately review the document and comment on it. I request the DEQ and Sandfire extend the comment deadline. | See Consolidated Response MEPA-1. |
| BBC00532 | 1 | Douglas Dodge | | Email | I am retired, with over 35 years experience working for BLM and the USFS, including working as a District Ranger on the Lewis & Clark NF. A large part of my career was dealing with mining issues (including writing mining regulations for the Bodie ACEC in eastern California; and teaching classes in environmental analysis and land use planning for BLM). I would like to see your draft EIS - can you either mail it or email it to me? My biggest concern is that I have never seen any mining operation (on public or private lands) that lived up to its hype about its ability to protect the watershed within which it lies. This is a very real concern when we're talking about a proposal within the headwaters of a river like the Smith. | Thank you for your comment. Individual EIS sections are provided on the MDEQ website (http://deq.mt.gov/Mining/hardrock/Tintina-EIS). |
| BBC00537 | 1 | Dave Keddell | | Email | I was just wondering, is it possible to get the EIS in word so I can copy and paste for my comments? | Thank you for your comment. Individual EIS sections are provided in PDF format on the MDEQ website (http://deq.mt.gov/Mining/hardrock/Tintina-EIS). Copies of the EIS are not available in Microsoft Word format. |
| BBC00977 | 1 | Daniel A. Horgan | | Email | It is my strong belief that permitting the establishment of a new major hard rock mining operation owned by Sandfire Resources in the Smith River drainage would be a short-sighted action by the agency tasked with ensuring the environmental health of the citizens of Montana. The permit would fail to take into account the well documented history of mineral extraction operations in our State and the legacy of injurious public health impacts and state-wide economic hardships that could have been avoided if government agencies had been more forward thinking, and historically conscious, about a less destructive future for Montana land-use. Even if there is only a percent possibility for the harm envisioned, that should | See Consolidated Response PD-3. |

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| | | | | | <p>be enough to choose caution as the correct course of action because the risk of failure is unnecessary. The evidence of those past failures litters our State. It is time that the leadership of Montana, entrusted in our State agencies, leave behind the historically destructive industries that ruined our communities and landscape for short term profits that enriched a few. Find new, less ruinous ways of bringing economic growth to our State.</p> <p>If you permit this operation and it fails and destroys a cherished and valuable natural resource it will not be enough to say that “it was unforeseen.” It was foreseen and you were asked to proceed with prudence.</p> | |
| Geotechnical Stability | | | | | | |
| PC-01 | 2 | Cory Beattie | | Public Meeting Comment Form | The EIS doesn’t evaluate impacts of an “unforeseen” event. Many tailings dams that claimed a breach or leak was unforeseen and they leaked. | See Consolidated Responses PD-1 and PD-3. |
| HC-003 | 29 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Further, as Tintina has conceded, “mixing cement into tailings prior to surface storage is a relatively new and still-innovative technique.” Draft EIS app. A at 4. Tintina asserts that the CTF design “follows logically” from other disposal methods, but cites no prior experience with this method which could substantiate Tintina’s claims that the CTF will succeed in holding the tailings in place. Indeed, in a report prepared for the Black Butte Mine project, Tintina’s consultant acknowledged that “[w]idespread implementation of cemented-paste tailings placement in surface facilities is limited by insufficient long-term evidence of predicted benefits, as well as a lack of defined testing framework for generating reliable predictions of performance.” Exhibit 25 at 17 (Enviromin, Inc., Surface-Placed Cemented-Paste Tailings); see also Exhibit 15 at 5 (“No mine has ever used” the technique Tintina proposes “for surface disposal.”).</p> <p>As discussed in detail in the Zamzow Comments, Tintina’s proposed CTF design presents a host of logistical problems, all of which DEQ and Tintina have failed to address in the Draft EIS and the mine operating permit process. Exhibit 15 at 5-16; see also Exhibit 26 at 31 (Davies, Tailings Impoundment Failures: Are Geotechnical Engineers Listening?, Waste Geotechnics (Sept. 2002)) (describing myriad technical problems facing tailings impoundment designers). Given the fact that the safety and effectiveness of Tintina’s new tailings disposal method is untested, DEQ must analyze and disclose the risk that the CTF dam will fail. See San Luis Obispo Mothers for Peace, 449 F.3d at 1033 (concluding that risk of a terrorist attack on a nuclear facility was not so “speculative” that the Nuclear Regulatory Commission could ignore it for purposes of a NEPA analysis).</p> <p>One of the specific potential issues for long-term CTF containment ignored in the Draft EIS is degradation of the cement binder in the cemented tailings. “The ‘cement’ tailings facility will remain cement for only a short time,” because acid in the tailings will eventually dissolve the cement. Exhibit 14 at 1.</p> <p>According to Kendra Zamzow’s comments on the Draft EIS: Cemented tailings can undergo external attack-in which the surface oxidizes and forms acid-or internal attack-in which sulfate attacks the cement. Both of these cause cement to disaggregate and fall apart. . . . Portland cement is particularly susceptible to</p> | See Consolidated Responses PD-1, PD-2, PD-3, and PD-5. |

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| | | | | | <p>internal sulfate attack ... and may not prevent reactivity even for underground backfill[.] Exhibit 15 at 3; Exhibit 27 at 140 (Tariq & Yanful, A review of binders used in cemented paste tailings for underground and surface disposal practices, 131 J. of Env'tl. Mgmt. 138 (20 13)); Exhibit 28 at 507 (Wu et al., Compressive strength behaviour of sulphur tailings paste backfill: effects of binders and additives (2018)). In addition to compromising CTF stability, cement dissolution could also cause subsidence of the ground surface above the CTF, potentially compromising the top CTF liner and allowing water to seep into the facility after closure. Exhibit 15 at 15-16. The Draft EIS, however, does not discuss the implications of cement breakdown for the long-term stability of the CTF, or assess whether the CTF will adequately prevent tailings release in the event that the tailings lose this key structural element.</p> | |
| HC-003 | 30 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS also ignores the impact of mine subsidence on the stability of the CTF over the long-term. Subsidence in the underground mine workings could propagate to the surface and impact the integrity of the CTF tailings dam or the CTF liner, thus causing a release of tailings. See Exhibit 29 (Aitun et al., A short review on the surficial impacts of underground mining, 5(21) Sci. Research & Essays 3206 (Nov. 4, 2010)) (describing impacts of subsidence in underground mines on the surface).</p> <p>An analysis of the risk of CTF failure, and the environmental consequences of such failure, is critical because of the severe impacts that could occur in the event of failure. The CTF will contain approximately half of all tailings waste produced by the mine. The waste will be laced with sulfide minerals-which produce acid mine drainage when exposed to air and water-as well as toxic metals including nickel, thallium, strontium, copper, lead, arsenic, and uranium. Given the severity of these potential impacts, DEQ must also provide "reasonable assurance" that tailings CTF impoundment failure "will not occur." ARM 17.4.608(1)(b).</p> <p>Conducting a thorough risk analysis would not be difficult. Indeed, several researchers have offered methods for evaluating the risk and consequences of tailings dam failure. See Exhibit 23; Exhibit 30 (Larrauri & Lall, Tailings Dam Failures: Updated Statistical Model for Discharge Volume and Runout, Environments (Feb. 15, 20 18)); Exhibit 31 (Pastor et al., Modelling tailings dams and mine waste dumps failures, 52(8) Geotechnique 579 (Oct. 2002)); Exhibit 32 (Rico et al., Floods from tailings dam failures, 154 J. Hazardous Materials 79 (Oct. 2, 2007)). DEQ should therefore provide a risk analysis of CTF dam failure, consistent with methods published in the scientific literature. As part of meeting this requirement, DEQ must at a minimum disclose for public review the tailings facility design document Tintina is required to prepare under MCA § 82-4-376. This document should contain critical information about the CTF's stability, including "a dam breach analysis, a failure modes and effects analysis or other appropriate detailed risk assessment." Id. § 82-4-376(2)(n). The design document will therefore help the public understand the risks associated with the CTF, as well as the analysis underlying Tintina and DEQ's belief that the risk of CTF failure outweighs the facility's potential benefits. Unless and until this document is prepared and disclosed, neither DEQ nor the public can fully evaluate the potentially significant environmental consequences of Tintina's proposed CTF design.</p> | <p>See Consolidated Responses PD-1, PD-2, PD-3, and PD-5.</p> <p>Regarding the risk of subsidence impacting the integrity of the CTF dam or liner, the AMA proposes additional backfill of the mineralized zones with cemented paste tailings, which should increase stability and reduce risks of subsidence (see Section 2.3.1, Agency Modified Alternative: Additional Backfill of Mine Workings, of the EIS). Additionally, even if subsidence of underground mine workings were to occur, the CTF is not located above the mine workings, so no subsidence could occur in the area of the CTF.</p> |

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| HC-003 | 77 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS relies on Tintina’s proposed CTF, which will store half of the mine’s tailings in perpetuity, to avoid potentially catastrophic, long-term contamination, yet irrationally fails to acknowledge or evaluate practical problems with the CTF’s untested design.</p> <p>At the outset, the Draft EIS fails to describe how the CTF meets the requirements of MCA §§ 82-4-376 and 82-4-377. These provisions, which require a mine operator proposing to construct a new tailings storage facility to submit a tailings facility design document to DEQ and an independent expert panel for review, was developed in the wake of the Mount Polley tailings dam failure with the intent to reduce the potential for catastrophic tailings failures. The analysis of the independent tailings review panel required under these provisions must be incorporated into the Draft EIS and made available for public review.</p> <p>Further, Tintina’s CTF design relies on the fact that cemented tailings will flow freely across the surface of the CTF during mine operations, such that each layer of tailings does not remain exposed to oxidizing air for extended periods of time. See Draft EIS at 3.6-21; MOP Application Rev. 3 at 101. However, as DEQ asserted in a deficiency notice concerning Tintina’s mine permit application, free tailings flow may be impeded by snow or ice on the tailings surface, thus potentially causing the tailings surface to degrade in ways that Tintina has not anticipated. Second Deficiency Review at 3. The Draft EIS, however, ignores this potential problem entirely. And although Tintina asserted in a revised mine permit application that the tailings flow would somehow melt any ice or snow on the surface of the facility, it provided nothing to substantiate that prediction. Indeed, this is just one of several potential issues identified in the literature with operating a cemented paste facility in a cold climate. See Exhibit 46 (Alakangas et al., Literature Review on Potential Geochemical and Geotechnical Effects of Adopting Paste Technology under Cold Climate Conditions (Aug. 13, 2013)). Given the fact that proper operation of the CTF is essential to ensuring that the Black Butte Mine does not cause pollution in the Smith River basin, DEQ should evaluate whether operating the CTF in cold weather conditions will create operational problems that may lead to additional environmental impacts.</p> | See Consolidated Responses PD-1, PD-2, PD-3, and PD-4. |
| HC-003 | 78 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS also ignored concerns associated with incorporating brine into the tailings disposed in the CTF. Tintina plans to dispose of brine—that is, reverse osmosis reject produced by the water treatment plant “in the tailings thickener.” Draft EIS at 2-12. As DEQ asserted in its review of Tintina’s mine operating permit application, brine in the cemented tailings could have an “adverse effect” on their “strength and stability.” Second Deficiency Review at 17; see also Exhibit 47 at 62 (Wang & Villaescusa, Influence of water salinity on the properties of cemented tailings backfill, II 0 Transactions of the Insts. of Mining & Metallurgy 62 (Sept. 5, 2013)). The Draft EIS, however, does not address the stability impact of incorporating brine into the tailings. The EIS should analyze this potential stability issue.</p> | <p>Section 3.3.2.5 of the MOP Application discusses RO brine to be added to the tailings thickener: “RO brine can be added to the tailings thickener as means of brine disposal. This will control the brine addition prior to entering the paste thickener. The effect on concrete properties from high concentrations of chloride, sulfate, and other deleterious ions in the brine would be expected to be minor and will have no effect on the final strength or structure of the cemented tailings. However, the preferred method for brine disposition will be returning it to the PWP for reuse in the mill with ultimate salt disposal with the cemented paste either underground or in the CTF.”</p> <p>Further, Response to Deficiency Review Comment 2-DEQ-53 (May 8, 2017) states: “after conducting a further review of this issue with them [the paste tailings engineers], it was determined that the solids content of the brine is the more important factor rather than water content. The dissolved salts present in the RO brine is approximately 2.88 dry tons/day, which is less than 0.1% of the total</p> |

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| | | | | | | solids (3,197 tons/day of tailings). ...the dissolved salt content of any brine produced by the RO treatment system for this project will be a very small fraction of the total solids load in the paste facility.” |
| HC-003 | 79 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS further fails to analyze the long-term consequences of the deterioration of the CTF liners. Because the liners do not have an infinite lifespan, such deterioration is inevitable. See Exhibit 34 at 372. Yet the CTF-which must function in perpetuity in order to prevent pollution in the Smith River watershed-will no longer effectively contain the tailings after the liners inevitably degrade. See id. at 373. The Draft EIS, however, does not disclose when the CTF liners will break down, such that they will no longer provide an effective barrier to groundwater or precipitation entering the CTF tailings. DEQ must disclose the expected lifespan of the liners, and what the consequences of their inevitable degradation will be for the prospects of long-term tailings storage at the mine site. | See Consolidated Response PD-4. |
| HC_030 | 10 | Curtis G. Thompson | | Hard Copy Letter | Water takes the path of least resistance driven by gravity and hydrological force. Water, as a constant force, carves through the path of least resistance. The mining company asserts contaminants will be contained by the plugging material. However, the plugging material is softer than the hard rock layers from which the copper ore will be mined. And, the seams of the plugging material are not impermeable. The seams are the weak spot. The force of water is tremendous both in the instant and over time. The draft EIS fails to accurately evaluate the integrity of the plugging material and its resistance to break down. The draft EIS fails to accurately evaluate the impact of the release of toxins due to the break down of the plugging material and break down of the seals created at the seams of the plugs. | See Consolidated Responses PD-2 and PD-5. |
| HC_030 | 11 | Curtis G. Thompson | | Hard Copy Letter | That seismic activity has been increasing is documented. Greater frequencies and increased magnitude of seismic activity is not included in the draft EIS. Of course, significant earthquakes change the subterranean structures. Plates and layers of rock shift. New fissures and pathways are opened or closed. The draft EIS fails to address the integrity of the pivotal “plugging material” in light of increased seismic activity. Compared to other formations and subterranean substances, the “plugging material” will have the least strength and integrity. It is the weak link, and its seam or edges the weakest point. Seismic activity has the potential to render the entire “plugging material” approach impotent to restrain the releases of toxins. The failure of the draft EIS to address this known fact renders it incomplete and inadequate. | The hydraulic plugs were not analyzed against seismic activity by the Proponent or its consultants. However, the seismic stability of the hydraulic barriers would not be a major concern because the estimated time to rinse and flood the mine only ranges from 7 to 13 months (Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS; Section 7.3.3.5 of the MOP Application [Tintina 2017a]). In addition, after the rinsing/flushing has been completed, the regional groundwater table would re-equilibrate with pre-mining conditions and would flood the majority of the remaining open underground mine workings, including the installed hydraulic barriers. Increased seismic activity in the region has not been documented, and there are no geologic reasons to expect greater frequencies or magnitudes of earthquakes in the future. Also, given that the AMA would require that all underground mine openings within the Upper and Lower Sulfide zones be backfilled with low permeability cemented paste tailings during mine closure, all spaces between hydraulic plugs in these regions would become filled with low permeability material comparable to the plugs themselves, and they would not provide conduits for migration of groundwater, regardless of the integrity of the plugs or the occurrence of seismic activity. |
| HC_030 | 12 | Curtis G. Thompson | | Hard Copy Letter | The draft EIS fails to address the impact of increased seismic activity on surface collection, storage and treatment facilities. One significant earthquake may result in breaches with catastrophic environmental impacts. The draft EIS | See Consolidated Responses PD-1 and PD-3. |

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| | | | | | must address this eventuality and assess the project with the assumption that there will be a significant breach and release of toxins. It is a foreseeable and likely environment impact which has not been addressed. | |
| BBC00978 | 3 | Bruce Farling | | Email | <p>The proposed application of cement-paste tailings is, in theory, an improvement over standard subaqueous or dry-stack disposal. In fact, it makes sense for underground disposal that occurs in sequence with mining, especially when tailings will ultimately be placed in a reducing environment in groundwater in plugged mine workings. However, the proposals for both underground and surface disposal include shortcomings. They include:</p> <p>A. Rinsing oxidized material from the underground workings to reduce acid mine drainage seems like asking for trouble because it is possible, if not probable, the volume of effluent will overwhelm the collection and treatment systems, likely creating “emergencies” that result in unlawful discharges of acid and metals-bearing solution. DEQ should instead require Tintina to apply shotcrete to sulfide bearing walls to arrest oxidation.</p> <p>B. The location and design of the surface tailings impoundment is very problematic. Disposing tailings below the groundwater table is simply a bad idea. It is inherently risky. DEQ assumes in the DEIS that the lining and drainage system will be installed and operate perfectly, and thus they will prevent groundwater from seeping into the tailings, or, it will prevent potential leachate from leaking out. Here’s the problem: There is nothing special in this liner system design, or the BMPs proposed to be used in its construction that haven’t been used elsewhere. The odds are very good the liner system will not be installed perfectly. Liners get tears in them. Seams are not completely sealed. That’s the history of tailings impoundment and leach pad liners. And it’s obvious why: They are installed in imperfect conditions, they cover large surface areas using heavy equipment, and, they are meant to contain hard, sharp particles that abrade and tear. Tintina, however, has several other available options: They can move the impoundment further upstream to avoid groundwater (and wetlands); or, it can design a smaller footprint for the facility, which simply means storing less material above ground, perhaps meaning less can be mined. The point is DEQ should accommodate the lowest-risk design before it accommodates the company’s desired high-risk location. Move the impoundment or shrink the footprint and get the tailings above the groundwater table.</p> <p>C. The amount of sulfides and acid generation potential in the tailings Tintina proposes to place in the surface tailings facility is a significant problem. A twenty-six percent sulfide content merits special handling. That this material will be mixed with a cement or fly ash paste does not entirely remedy the potential for releases of acidic and metals-bearing discharges to groundwater. The DEIS admits that the paste cement will not significantly offset the pyrite content (in both the underground and surface tailings). The DEIS and technical memoranda pretty much admit that the proposal is experimental (Technical Memorandum, Appendix A). No data are disclosed indicating with any confidence what the long-term fate is of cement-paste tails in a surface facility. It is, at best, a guess. Moisture will reach the material, cracking will occur, oxidation will ensue, and leachate is likely to escape. In the long run it is probable that in both the short-term and undoubtedly after mining that the</p> | <p>A. Shotcrete: Under the Proposed Action, polypropylene fiber reinforced shotcrete would be used as a cementitious surface cover for sealing mined surfaces. In addition, see Section 7.3.3.9 of the MOP Application (Tintina 2017a): “Tintina has considered both high pressure washing of the mine walls to remove stored oxidation products as well as the possibility of shotcreting high sulfide zones in the workings to cover and immobilize oxidation products. These potential mitigation measures could be used prior to rinsing and water treatment described above, and would likely reduce the time required to meet closure goals. However, the best scientific and technically most appropriate approach would be to observe the evolution of water quality with respect to modeled predictions before using shotcrete in sulfide zones, which could change chemistry sufficiently to interfere with changes in predicted geochemistry. It will be possible to test the proposed high pressure washing and shotcrete mitigation strategies in localized individual heading scale once mining has begun in the USZ. The rinsing closure model could also be tested during mining operations on a controlled and smaller scale within a bulkheaded portion of a sulfide-rich heading. Thus, the testing and consideration of mitigation measures to optimize the closure of the underground workings during the operational life of the mine will ensure that any mitigation measures are necessary and effective before they are incorporated into the closure procedures. Such mitigation would only be implemented to further optimize the closure process, as the models indicate that non-degradation standards to groundwater will be achieved without such additional mitigation.”</p> <p>B. CTF location, water table, and liner: See Consolidated Responses ALT-2, ALT-3, and PD-4.</p> <p>C. Integrity of CTF: See Consolidated Responses PD-1, PD-2, PD-3, PD-4, and PD-5.</p> <p>Pyrite Separation: See Consolidated Response ALT-4.</p> <p>Also, see response to Submittal ID HC-003, Comment Number 25 for more information.</p> |

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| | | | | | <p>tailings impoundment will be a serious environmental hazard. This implicates long-term liability for the landowner and a risk to public waters. Preventing acid generation during disposal depends on the ability of the operators to provide subsequent lifts on top of previous lifts in time to retard oxidation. This, of course, will be complicated by weather, equipment breakdowns and interruptions in the tailings and concentrate circuits. Nothing in the DEIS or supporting materials indicate that the company has tested, even at a bench scale, a paste plant, nor how easily the proposed cement-paste tails mix can be pumped and transported. The consistency of the paste-tails will undoubtedly be tested by changes in how they are handled during flocculant addition and agitation, by cementmix consistency and possibly even by slight changes in mineralogy. The DEIS does not evaluate the potential for tailings line spills, nor what will happen should there be a breakdown in the needed timing for depositing lifts so that previous lifts are covered before oxidation occurs (a matter of a few weeks).</p> <ul style="list-style-type: none"> • Removing pyrite from the tailings before they are placed in the tailings impoundment could alleviate the potential for short-and long-term acid generation in the tailings facility (assuming that the waste rock has been amply evaluated to have zero AMD potential – one of the analyses that should be handled by a third-party review panel). As the DEIS and associated technical memorandum indicate, this is quite feasible technically. In fact, pyrite is removed during the flotation circuit that produces the copper concentrate. The pyrite could be removed and mixed with cement-paste tails that are deposited underground below the groundwater table. DEQ should require de-pyritization. • The DEIS is largely silent on the post-reclamation and closure fate of the disturbed areas, including the tailings impoundment. It simply says that after closure the landowner is expected to go back to using the site for cattle grazing. This ignores important issues regarding long-term impacts and environmental liability for the landowner. Instead of ignoring post-mining management, the DEIS should have analyzed and recommended that the tailings repository upon satisfactory closure be treated as a hazardous waste facility, fenced off and managed in perpetuity under legally enforceable institutional controls that help ensure it will not be disturbed by future activities, including road construction, well drilling, buildings, excavation (say, to access waste rock for construction purposes), off-road vehicle use, human-caused fire and, possibly for livestock grazing. In addition a plan should be in place to monitor in perpetuity impoundment stability, erosion and ground and surface water in the area. Without required long-term monitoring and prevention of disturbance, the likelihood of contaminant release from the tailings impoundment in the future, and potential pollution of public waters and wildlife, will be a high probability certainty. | |
| BBC01057 | 2-E | Bonnie Gestring | | Email | <p>There are many inadequacies in the DEIS, including but not limited to:</p> <p>6) Failure to consider operational failures of the Cement Tailings Facility even though this technology has not been implemented at any other mine (Enviromin).</p> <p>8) Failure to consider liner system failures, pipeline spills and other equipment failures that are common occurrences at mining operations. Failure to demonstrate that the water quality monitoring sites are appropriately sited to</p> | <p>6) See Consolidated Responses PD-1, PD-2, PD-3, and PD-4.</p> <p>8) Monitoring locations established for baseline studies and ongoing monitoring (Section 3.5.1, Analysis Methods, of the EIS) have been selected to provide the best quality data possible, including capture of potential effects from the Project. Upstream of SW-1, Sheep Creek is braided as it flows across an alluvial plain and the unstable nature of the channel is not conducive for establishing a continuous</p> |

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| | | | | | detect water quality impacts. The DEIS fails to describe how the CTF meets the requirements of 82-4-376 and 82-4-337. The analysis of the independent tailings review panel must be incorporated and made available for public review. | monitoring gauging station. Additionally, operational monitoring is stipulated by DEQ and has been proposed to identify potential impacts on water resources in a timely manner and trigger the implementation of operational changes and / or mitigation measures (Section 6 of the MOP Application [Tintina 2017a]). Monitoring would continue on Sheep Creek downstream of the MOP Application Boundary and along Coon Creek as described in Section 3.5, Surface Water Hydrology, of the EIS. Additional monitoring would be implemented on Upper Coon Creek as described in Section 6 of the MOP Application. |
| Hazardous Materials | | | | | | |
| HC_030 | 9 | Curtis G. Thompson | | Hard Copy Letter | The entire draft EIS is premised on the viability of the plugging technique of backfill in the proposed mine. There has been no demonstrated success of this technique. At this point, it is simply a new version of mining company snake oil. All mining companies promise minimal environmental impact and each has its own new idea to sell to the public and regulatory agencies. Time and again, the sales pitch has proven to be hollow and the environment catastrophically impacted. The new “plugging technique” proposed and forming the foundation of the draft EIS is simply another pitch. And while it may be a sophisticated pitch, it is nevertheless unproven. Montana DEQ should not endanger precious natural resources on the premise of an unproven experimental mode of plugging. The draft EIS is insufficient and defective in that it does not require actual proof of the viability of the new “plugging technique.” | See Consolidated Response PD-2. |
| HC_025 | 3 | John Kowalski | | Hard Copy Letter | Toxic waste. Given the history of storing toxic waste from mines, I don’t feel comfortable buying into the “newest technology available” story the mine is selling. We have been told this by every new mining venture that comes along and unless you can prove otherwise, they all end up leaking at some point. Can DEQ and the company guarantee this mine will not create acid mine drainage that will eventually find it’s way into Sheep Creek and the Smith River? | See Consolidated Responses PD-2, PD-4, and PD-5. |
| BBC00510 | 2 | Grayce Holzheimer | | Email | I have researched this “new” method being used by Copper Mines across the country and there is not one single Copper Mine in the entire USA that has NOT contaminated the groundwater of the area of the Copper Mine in question. I would send you links, but the Copper Mines now have taken down their information on their web sites so I no longer can link you to the source. They all have to comply and report, so I ask you to do your due diligence and look at all the Copper Mines currently in the USA that are using this “new” technique and how they are contaminating the groundwater of the area involved. You have the capability to ask and them and they will comply to a state inquiry. Minnesota has one of the largest newer Copper Mines currently running in the U.S.A. 3. Recently Carl Puckett, Tribune Reporter highlighted the challenges of cleaning up Belt Creek from the toxic tailings from the old Coal Mines near Stocket and Sand Coulee which affect the town of Belt. He did not mention the recent Fish, Wildlife and Parks Fish Cage Study in which they put trout in cages in various points along upper Belt Creek to see how long they lived and then do scientific research on the bodies of the fish to see what they absorbed while they were in the cages. a. The fish in the cages up Hughesville lived 15 minutes. (study was done 5 years ago.) | See Consolidated Response PD-2. There are currently no copper mines in operation in Minnesota to compare against, although the PolyMet NorthMet Mine has secured permits to begin construction. Additionally, DEQ is unaware of any copper mines currently in operation using the exact same combination of technologies proposed by the Black Butte Copper Project. However, components of the technologies referenced have been used successfully around the world. |

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| | | | | | <p>b. The fish in the cages up Carpenter Creek lived 12 minutes. (About 20 old abandoned silver mines are up Carpenter Creek.)</p> <p>c. The fish in cages set below the bridge at FS road 6511 lived 5 hours. (This is the area below my cabin and land.)</p> <p>d. The fish in cages set up above Neihart lived 5 hours.</p> <p>e. The fish in cages below the Sluice Boxes, before the toxic run off comes in from Stockett lived 3 days.</p> <p>Lesson learned? Only eat the fish below the Sluice Boxes and before the run off from the old Coal Mines. The theory is that the limestone from the Sluice Boxes filter most of the arsenic, mercury and lead out of the water so the fish live longer and are safer to eat.</p> <p>I will not eat them. Neither will my family. I also tell everyone I know with small children not to go swimming in Belt Creek, Carpenter Creek and Dry Fork Creek.</p> <p>Therefore, because of the knowledge of the mines and toxic legacy they left behind, my family only fishes and eat the fish on the south side of King's Hill. What stream do we fish? The Smith River and tributaries and Sheep Creek respectively. Once this mine goes in, we will no longer be able to fish and eat the fish with trust that we are not being poisoned by toxic exposure.</p> | |
| BBC00518 | 1 | James Spaulding | | Email | <p>Section 2.4.1.8 of the Draft EIS discusses the possibility of fully separating rock that contains sulfide from the tailings of the project prior to disposing of them in either the double-lined Cement Tailings Facility or within the mine itself as backfill. I was pleased to see that this option, raised during scoping, was fully addressed and finally dismissed.</p> <p>While it sounds like a sensible solution to dealing with ARD, your analysis illuminates the technical and environmental challenges sulfide removal would present. Technical Memorandum 3 concludes that issues such as onsite or offsite storage and ultimate disposal may not be technically feasible and would not be environmentally safer than the ARD protection processes proposed by Tintina</p> | Thank you for your comment. |
| BBC00629 | 2 | Cheryl C. Mitchell | | Email | <p>Sandfire's plans to keep mine tailings and toxic waste in place for decades is very experimental. Neither the mining company nor the DEQ provided evidence that this will work. I remember two winters ago when thousands of snow geese died when they landed on a body of water in Montana that consisted of mining wastes. Here is the link to the article: www.theguardian.com/us-news/2016/dec/07/thousands-of-snow-geese-die-in-montana-after-landing-on-contaminated-water</p> <p>But you are aware of what happened, I am sure. The reality is, there is no such thing as a leak-proof tailings pond, even if the pond has a double-lined bottom and the tailings are rendered "non-flowable." And an open pond is an invitation to disaster. Wasn't it such a pond that was breached in Colorado several years ago that allowed toxic chemicals to flow into the public water system? I clearly remember reading about this in the newspaper.</p> | <p>See Consolidated Responses PD-1, PD-2, and PD-3.</p> <p>The CTF would consist of cemented paste tailings (with 0.5 to 2 percent cement content) rather than an open tailings pond. The ultra-thickened, cemented paste tailings would be dewatered to approximately 79 percent solids (Appendix K of the MOP Application). Any water that collects on the CTF surface would be pumped to the WTP for treatment. Additionally, no surficial mining-related water features are proposed to remain post-closure.</p> <p>The incident at the Gold King Mine in Colorado was not caused by the failure of an open pond. It was related to a draining mine adit that collapsed; the Black Butte Copper Project is designed such that no draining adits would be created.</p> |
| BBC00777 | 3 | William Adams | | Email | <p>The Black Butte Project presents a significant long-term risk to water quality because the mine waste must be isolated from air and water in perpetuity to prevent the formation of acid mine drainage. Yet, the proposed cement tailings</p> | See Consolidated Responses PD-2, PD-3, and PD-5. |

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| | | | | | facility is new technology that is entirely untested. The DEIS fails to take a hard look at the potential for operational failures. | |
| Human Health and Safety | | | | | | |
| HC-003 | 84 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS further declines to provide a human health risk assessment associated with hazardous air pollutants produced at the project site, including “arsenic, antimony, cadmium, chromium, and lead.” Draft EIS at 3.2-32. The Draft EIS notes that such a risk assessment “is not explicitly required by Montana air quality regulations,” and that “[n]o Montana risk assessment guidance exists for this source type.” Draft EIS at 3.2-32. Nevertheless, MEPA requires DEQ to disclose all the project’s environmental impacts, including potential impacts to human health. See ARM 17.4.609(3)(e); 17.4.617(4)(a). Therefore, the EIS should analyze the human health risks caused by hazardous air pollution associated with the project pursuant to MEPA, whether or not such a risk assessment is also required under Montana air quality regulations. | The cited language in the Draft EIS has been updated in Section 3.2.4.2, Proposed Action, of the Final EIS to state, “The Project is not explicitly required by Montana air quality regulations (ARM 17.8 Subchapter 7) to assess human health risks from HAP emissions. No Montana risk assessment guidance exists for this source type, so a full risk assessment was beyond the scope of this analysis.” This section also states, “the total estimated amount of HAPs emitted from the fuel and ore processing would be 0.40 tpy. At this level, the Project would be classified by DEQ as a minor or ‘area source’ with respect to HAPs.” ARM 17.8.4.609 requires an evaluation of impacts on human health, and quantification of the low levels of HAP emissions satisfies that element. Criteria pollutants were modeled to comply with NAAQS and MAAQS, and HAP emissions are estimated to be even lower, so marginal impact on human health is expected. Any site exposure risks are further mitigated by the remote mine location and infrequent use of the area by the general public. As required by all mines, following occupational safety and health rules would be required to protect employees working on the site. |
| HC-003 | 89 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS also ignores scientific literature documenting human health impacts associated with the boom-bust cycle of mining, including increased prevalence of “acute cardiovascular disease and mental disorders during decline and bust periods.” Exhibit 52 at 62 (Shandro, The Demographic, Economic, and Health Fabric of Mining Communities in British Columbia, Canada (2011)). The Draft EIS should evaluate these impacts as well. | Section 3.9.3.2, Proposed Action, of the EIS discusses the potential effects of the Project on human health and quality of life, as it relates to the boom-bust cycle of mining. |
| BBC00510 | 5 | Grayce Holzheimer | | Email | The owners say that an accident will NEVER HAPPEN. How can they say this? They have no idea. An accident is called an accident. I am actually more afraid and concerned about the owners attitude and ability to shrug off any idea that an accident can happen. So that means to me that they do not even have an adequate accident plan if they are not covering all their bases and considering all the possibilities of how an accident could happen based about their own “new” type of copper extraction. 9. I grew up swimming and playing Belt Creek and so did my sisters. We all have developed neurological challenges. What affects neurological aspects of the human body? Mercury, lead, arsenic and who knows what else. | See Consolidated Response PD-3. The EIS does not state that an accident would never happen; however, the Project is not anticipated to cause significant impacts (e.g., release of mercury, lead, arsenic, or other contaminants) to Sheep Creek or the surrounding environment. Failure modes analysis is discussed in Chapter 2, Description of Alternatives, of the Final EIS for additional clarity. |
| Land Use, Recreation, and Visual Resources | | | | | | |
| HC-002 | 3 | William Avey | USDA Forest Service | Hard Copy Letter | The Moose Creek Road, County Road 119, provides important, year-round recreational and management access to public land users and Forest Service land managers. This route accesses numerous federal recreation facilities including a campground, rental cabin, motorized, non-motorized, and winter trails, public land hunting, the Sheep Creek fishing access, as well as providing access for forest management activities such as wood cutting, timber harvest, prescribed burning, and livestock grazing. Please ensure project permitting of the proposed activities continues to provide safe and appropriate access to public lands. | County Road 119 is the primary access to the Project area and would remain open to the public during construction and operations of the Project. Increases in traffic and road congestion associated with the Project can be found in Section 3.12.3.2, Proposed Action, of the EIS. |

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| HC-002 | 5 | William Avey | USDA Forest Service | Hard Copy Letter | There are property boundary fences between private lands of the project area and federal lands. Private-federal land boundary fences are the responsibility of the private landowner. The fence line locations need to be verified to ensure project activities do not result in encroachments on federal lands. Where fences do not occur on landownership boundaries, it is equally important to ensure accurate property boundary locations so that encroachments do not occur. | The Project would be located entirely on private lands, and a fence would be installed around the surface facilities. No Project activities would occur on federal lands. |
| HC-003 | 49 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS should also consider potential pollutant discharges from the soil Tintina plans to use for reclamation. Draft EIS at 3.6-14. During mine operations, Tintina plans to stockpile large amounts of soil for use in reclaiming the mine site after closure. See Draft EIS at 3.10-10. These soils exhibit levels of lead, zinc, copper, arsenic, and cadmium that “exceed DEQ baseline background values for these inorganic elements.” Draft EIS at 3.10-13-3.10-14. Although the Draft EIS acknowledges that “stockpiled soil would be susceptible to erosion,” it does not discuss the possibility that such erosion may cause toxic metal discharges to surface water or groundwater, or harmful sedimentation of surface water. DEQ must consider these potential impacts. | Per § 82-4-336, MCA, the Project would require erosion control practices throughout the life of the mine, including during reclamation. Section 7 of the MOP Application (Tintina 2017a) states that one of the objectives of reclamation is, “Stabilization of disturbed areas using erosion and sediment control BMPs, and revegetation measures to prevent air and water pollution.” Erosion control measures would be used throughout operations, during short-term temporary closure, and during permanent closure. Soils used for reclamation would be sourced onsite and would not reflect a difference in the amount of metals than currently exists. The referenced background study involved the analysis of two soil samples per county throughout Montana, and avoided areas associated with historic mining; therefore, it is logical that the background values are not representative of soils in naturally mineralized areas. BMPs would be used to minimize erosion and sedimentation. Storm water outfalls would be monitored to verify compliance with water quality criteria. |
| BBC00356 | 1 | Brady Richardson | | Email | <p>I am writing on behalf of the proposed Tintina mine. My family owns land directly adjacent to the proposed mine site north of white Sulphur springs. My family has been ranching on this land for over a hundred years. I have multiple concerns with this company and their proposed plans. First, they did not notify us of a new water treatment pond that they are required to build now. This makes me very nervous about what else they are not telling us. Next, they ask us for our opinions on roads, buildings etc., and they end up doing it the way they want to build regardless of the input we have. Additionally, I am very concerned about the water quality our cattle will be consuming out of sheep creek and the creeks that will be having water pumped into them from the mine treated water.</p> <p>I ask that the Montana DEQ considers landowners concerns on the proposed mine, as any flaw on their plan or mistake on their part can ruin our family’s way of life and our ranching operation.</p> | <p>See Consolidated Response MEPA-3.</p> <p>As is standard practice, the EIS includes extensive quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and further, as tools to inform mitigation and management strategies, including design of the water treatment facilities to minimize potential impacts on surface and groundwater (see Section 3.4.1, Analysis Methods, Section 3.4.2, Affected Environment, Section 3.5.1, Analysis Methods, and Section 3.5.2, Affected Environment, of the EIS). Note, the Project is proposed to be an underground mine and a primary planned mitigation measure is that the only significant amounts of Project contact water would be excess water sent from the WTP to an UIG; the water released to the alluvial aquifer via the UIG during the mine construction and operations phases would be treated to assure compliance with groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a). As detailed in the EIS and summarized below, there are no significant impacts on surface water hydrology/flows due to the Project, and water quality of Sheep Creek is predicted to comply with water quality standards. Ongoing operational monitoring is stipulated by DEQ and has been proposed to validate model predictions and to identify potential impacts on water resources in a timely manner and trigger the implementation of operational changes and/or mitigation measures (Section 6 of the MOP Application, Tintina 2017a). Monitoring would continue on Sheep Creek downstream of the MOP Application Boundary and along Coon Creek as described in Section 3.5, Surface Water Hydrology, of the EIS.</p> <p>As discussed in Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, of the EIS, the combined impacts on water resources based on the Proposed Action are expected to be minor; surface disturbance is less than</p> |

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| | | | | | | <p>1 percent of local watershed area, and base flow depletion for all streams except Coon Creek are within surface base flow measurement error (± 10 percent). Coon Creek base flow reduction would be offset with water from the NCWR and through an agreement with the water rights holder to utilize the water rights (pending approval with the DNRC). Similarly, no impacts on the receiving water quality (Sheep Creek and Coon Creek) are anticipated since water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge to the alluvial UIG (Hydrometrics, Inc. 2017b). The quality of the groundwater reporting to Sheep Creek and Coon Creek would be the same, if not better, than baseline conditions as the treated water discharged to the alluvial UIG would meet groundwater non-degradation criteria (Hydrometrics, Inc. 2016b). At the downstream monitoring location on Sheep Creek (SW-1), simulated base flow depletion was estimated at 2 percent (very little and well within natural variability; see Section 3.5.3.1, Surface Water Quantity, of the EIS) and no impacts on water quality were predicted (see Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS).</p> |
| BBC00978 | 7 | Bruce Farling | | Email | <p>The DEIS gives short shrift to the potential impact of the mine and the increase in population on recreation. For example:</p> <ul style="list-style-type: none"> The only discussion related to potential increase in use or conflicts on the Smith River is limited to the 59-mile reach requiring a permit to float. And potential impacts are summarily dismissed because floating (but not wade fishing) is by permit only. The river, however, is 125 miles long and 36 miles of it are between Camp Baker and Buckingham Bridge, where the North Fork and South Fork join. The DEIS completely ignores potential impacts to the non-regulated reaches of the Smith, which currently do support recreation. It also ignores potential effects on existing recreation, mainly angling, on the South and North Forks, as well as other tributaries. Further, the DEIS completely ignores whether non-floating recreation will increase from other landownerships, including private properties, within the permit-only-for floating corridor. The DEIS considers effects on recreation only within a 15 mile radius of the mine site even though the majority of workers and their families are projected be commuting from as far as 110 miles away. Subsequently, the DEIS ignores the majority of the potential effects mine workers and their families will bring to bear on existing hunting, fishing, hiking, horseback riding and camping opportunities in the region. Curiously, the DEIS does include figures showing hunting pressure that currently occurs within several hunting districts that stretch far beyond the 15-mile radius. It is unclear what to take from this. The DEIS should have examined all existing recreational data available, including angling pressure on local waters available from FWP, hunting pressure and number of special licenses and permits available on all hunting districts in the region, and recreational data available from the Forest Service and projected how these numbers will be affected by an influx of workers and their families to the region. Nowhere in the DEIS are there data or projections on how much more wildlife law enforcement and public land maintenance needs will be required to absorb a potential significant increase in recreational use. Nor is there any evaluation of the potential for increased private land trespass, which is likely to | <p>Comment noted. Section 3.7, Land Use and Recreation, of the EIS focuses on the 15-mile radius around the mine site for impacts on recreation that could occur from the increase in activity at the site itself related to noise and visual impacts. As discussed in Section 3.7.3, Environmental Consequences, of the EIS, the population increase from mine employees and contractors may increase the number of people using recreation areas around the Project area. Recreational resource demands may be higher during construction and operations given the increase in local population from construction workers and mine operators.</p> |

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| | | | | | increase with the population influx in the region. This information could help inform recreationists within the impact area as to what they can expect for changes in their current recreational experiences. | |
| MEPA | | | | | | |
| HC-003 | 7 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS DEQ has prepared for the Black Butte Mine is deficient in several respects. At the outset, DEQ should provide a new scoping period, and provide an additional round of mine operating permit review, so that the public has an adequate opportunity to comment on significant recent changes in Tintina’s plan of operations that fundamentally alter the project’s expected environmental impacts.</p> <p>The Draft EIS also fails to address the state’s public trust obligations concerning state-owned minerals under Sheep Creek, which Tintina may access during its planned mine excavation.</p> | <p>One purpose of scoping is to identify the issues related to the Proposed Action that are likely to involve significant impacts that will be analyzed in depth in the EIS. DEQ determined that the changes to the Proponent’s plan of operations were not significant and did not fundamentally change the project’s expected environmental impacts. DEQ specifically determined that the changes did not substantially change the proposed plan of operation or reclamation and, therefore, DEQ did not have the discretion to restart the permitting process under § 82-4-337(2)(a), MCA. See Consolidated Response MEPA-1. Moreover, all the changes were incorporated into the Proposed Action, the expected environmental impacts of the changes were disclosed in the Draft EIS, and the public has had an opportunity to comment on the impact analysis of the changes set forth in the Draft EIS.</p> <p>The mine plan that DEQ analyzed during this environmental review includes mining of potential ore under Sheep Creek. The Proponent, however, has indicated that inclusion of mining under Sheep Creek is the result of statistical modeling of drill results from drill testing further to the west, and is not a direct indication of a minable resource under Sheep Creek. Without considerable additional drill data, the Proponent does not know if an economically minable copper resource exists under the creek. The Proponent also asserts that it is not established that the State of Montana owns any mineral deposit under Sheep Creek. If the state does not own the minerals, the Proponent asserts that it holds valid mineral leases from the private landowner covering the minerals under Sheep Creek. In its letter to DNRC dated January 23, 2017 (Zieg 2017), the Proponent proposed to DNRC to defer the question of state leasable minerals under Sheep Creek until additional drill data has been collected. However, in this same letter, the Proponent also stated they had no current plans to collect additional drilling data in that area.</p> <p>While DEQ included reviewing the environmental impacts resulting from mining under Sheep Creek, issuance of an operating permit would not confer to the Proponent a legal right to mine under Sheep Creek. If it is determined that a minable resource extends under Sheep Creek and that the state owns the mineral interest, the Proponent would be required to obtain a lease from DNRC before it could mine ore under Sheep Creek.</p> |
| HC-003 | 12 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>First, DEQ should provide for an additional round of public comment on Tintina’s mine operating permit application. Under the Metal Mine Reclamation Act (“MMRA”), if “[a]fter issuance of a draft [mine operating] permit but prior to receiving a final permit,” the permit applicant makes modifications to its application that “substantially change the proposed plan of operation or reclamation, the department may terminate the draft permit” and conduct a further review of the permit application to determine if it is complete and it complies with MMRA requirements. MCA § 82-4-337(2)(a).</p> | <p>See Consolidated Response MEPA-1 and MEPA-3.</p> <p>In the Proponent’s original application, treated water would be discharged into Sheep Creek for 12 months of the year, assuming that the concentration of nitrogen would satisfy MPDES limits for nitrogen year-round. During analysis in connection with the Proponent’s MPDES application (Hydrometrics, Inc. 2018a), DEQ determined that the more stringent nutrient standards in effect during the summer months would not be met. As a result, the Proponent changed its mining</p> |

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| | | | | | <p>Termination of Tintina’s draft permit followed by an additional round of public comment is warranted here, because the plan of operations described in the Draft EIS differs substantially from the plan of operations DEQ approved in issuing a draft mine operating permit to Tintina in September 2017. Further, because the public was not apprised of these changes before the last MEPA scoping process, which occurred about 18 months ago, DEQ should conduct a new scoping process so that the public has an adequate opportunity to provide feedback on Tintina’s modified plan of operations prior to DEQ’s environmental review. The significant changes to Tintina’s plan of operations that have occurred in the last 18 months include: (1) the addition of major mine facilities (including the 20-acre Water Storage Pond), (2) the addition of underground infiltration galleries in the alluvium of Sheep Creek, rather than UIGs upland from the creek, (3) water withdrawals from Sheep Creek, (4) revisions to the annual water balance for the project site, and (5) a wet well adjacent to Sheep Creek to divert water to the non-contact water reservoir. These changes constitute major changes to the mine plan that were not subject to the public MEPA scoping process and warrant further permit review under the MMRA.</p> | <p>permit application to include the TWSP, which would store the treated water during the summer months when the more stringent nitrogen standards would be in effect. Addition of the TWSP, however, does not change the environmental issue being analyzed, namely, the environmental impact resulting from the discharge of treated water into the Sheep Creek alluvium. Nor does the change affect the type of water treatment to be used or the volume and quality of treated water to be discharged. Water stored in the TWSP would comply with all non-degradation criteria for groundwater.</p> <p>Regarding the water balance, as initially proposed, 55 gpm of process water from the PWP was to be sent to the WTP where it would be treated and discharged via the UIG. To avoid the mine process water discharge, the Proponent changed its proposed water handling to direct the 55 gpm of process water directly to the mill for reuse. In turn, 55 gpm of treated water would be sent from the WTP to the mill. Thus, the change in the water balance constituted a rerouting of water internal to Project operations. The change in the water balance did not increase the volume of water needing treatment or the volume of treated water discharged via the UIG.</p> <p>DEQ believes that the “water withdrawals from Sheep Creek” and the “wet well” refer to the same change in the Proponent’s application. The information that DEQ received on the wet well adjacent to Sheep Creek was not a change in the Proponent’s MOP Application (Tintina 2017a). The wet well was conceptually described in the original application. Subsequent to submission of the application, the Proponent submitted a design for the wet well that would withdraw water from Sheep Creek.</p> <p>As discussed above and in Consolidated Response MEPA-3, the changes to the Proponent’s initial MOP Application are not substantial and do not affect DEQ’s completeness and compliance determination under § 82-4-337, MCA, or additional scoping under MEPA.</p> |
| HC-003 | 16 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Tintina’s proposal includes plans to mine state-owned minerals underlying Sheep Creek, which requires a lease from the Montana Board of Land Commissioners. To the extent that the state intends to rely on DEQ’s Draft EIS for the mine operating permit to satisfy the Land Board’s MEPA obligations related to leasing state-owned minerals, the EIS also must evaluate whether the lease is consistent with the Land Board’s statutory and constitutional public trust obligations. The Land Board is bound by the constitutional requirement that “[t]he state and each person shall maintain and improve a clean and healthful environment in Montana for present and future generations.” Mont. Const., art. IX, § 1. This mandate is particularly meaningful for the Land Board, which serves as the public’s trustee of state lands. Id., art. X, § 11(1) (state lands are “held in trust for the people”); MCA § 77-1-202 (state lands “are held in trust for the support of education and for the attainment of other worthy objects helpful to the well-being of the people of this state”); MCA § 77-3-301 (Land Board shall manage state resources in a manner that is “in the best interests of the state”). The Land Board’s obligation “to protect the best interests of the state ... necessarily includes considering consequences to ... the</p> | <p>DEQ did not prepare this EIS to serve as a basis for any state action that may or may not be required by the Montana Board of Land Commissioners or the DNRC. Rather, this EIS has been prepared to evaluate DEQ’s action on the Proponent’s application for an operating permit under the MMRA. DEQ is not segmenting or piecemealing its action on the Proponent’s MOP Application (Tintina 2017a) to avoid consideration of the environmental impacts of the entire mining Project as described by the Proponent in its application.</p> |

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| | | | | | environment.” Ravalli Cnty. Fish & Game Ass’n v. Mont. Dep’t of State Lands, 273 Mont. 371, 379 (1995). The Land Board’s “duty to avoid environmental harm is mandatory.” Id. at 387. The Draft EIS, however, fails to evaluate whether Tintina’s proposal is consistent with these obligations. In a letter to the Department of Natural Resources and Conservation dated January 23, 2017, Tintina asked the state to defer addressing this issue “until after the permit process has been completed and additional drill date [sic] has been collected,” Exhibit 12 (Letter from Jerry Zieg, Tintina Resources Inc., to Danna Jackson, Dep’t of Nat. Res. & Conservation (Jan. 23, 20 17)), but failing to address this issue in the Draft EIS would unlawfully segment DEQ’s environmental review of the proposed project, contrary to MEPA requirements. See W. Radio Servs. Co. v. Glickman, 123 F.3d 1189, 1194 (9th Cir. 1997) (noting that courts applying MEPA’s federal analogue, NEPA, had rejected “agency attempts to bypass NEPA’s protections by illegally segmenting projects in order to avoid consideration of an entire action’s effects on the environment”). The EIS should therefore evaluate the state’s public trust obligations in state-owned minerals under Sheep Creek now. | |
| HC-003 | 18 | Josh Purtle | Earth Justice | Hard Copy Letter | DEQ ignored, however, MEPA’s requirement to evaluate a project’s secondary environmental impacts, ARM 17.4.609(3)(d), including any “further impact to the human environment that may be stimulated or induced by or otherwise result from a direct impact of the action.” Id. 17.4.603(18); see also 40 C.F.R. § 1508.8 (an action’s “indirect” environmental effects are those that “are caused by the action and are later in time or farther removed in distance, but are still reasonably foreseeable”). Here, the proposed mine would provide all the infrastructure necessary for Tintina’s planned mine expansion, and as a result facilitate that expansion. Indeed, Tintina has indicated in the media that it intends to pursue the Lowry deposit together with the copper deposits it identified in its plan of operations. See, e.g., Exhibit 13. Given that the current mining proposal would enable and induce future mine expansion, DEQ should consider the impacts of such mine expansion as a secondary impact of the currently proposed project. See ARM 17.4.609(3)(d), 17.4.603(18). | ARM 17.4.603 defines “secondary impact” to mean “a further impact to the human environment that may be stimulated or induced by or otherwise result from a direct impact of the action.” MEPA’s definition of “secondary impact” is different from the definition of “indirect effects” set forth in NEPA. The state definition set forth in MEPA governs. Any future expansion to access the Lowry Deposit is not a secondary impact because it is not stimulated or induced or otherwise does not result from a direct impact of the mining proposed in the MOP Application (Tintina 2017a) currently before DEQ. To conduct any mining of the Lowry Deposit, the Proponent would be required to submit an application to DEQ to amend its operating permit to allow such mining. DEQ’s action on the application to amend the operating permit would be subject to its own environmental review. DEQ would retain the authority to either approve or deny the permit amendment application. See Consolidated Response CUM-1. |
| HC-003 | 94 | Josh Purtle | Earth Justice | Hard Copy Letter | In sum, the Draft EIS fails to provide a meaningful evaluation of project alternatives and further omits critical information about potential environmental impacts caused by the proposed Black Butte Copper Mine. DEQ should provide the missing analysis and recirculate a revised Draft EIS for public review that fully evaluates and discloses all the project’s environmental impacts and feasible alternatives. Further, given the significant changes in Tintina’s proposal since the MEPA scoping period ended 18 months ago, DEQ should provide an additional opportunity for public comment on the revised Draft EIS. If DEQ declines to prepare and recirculate an adequate Draft EIS that rationally supports a conclusion that mining in the Smith River watershed will not cause unacceptable degradation to water quality and fisheries, DEQ must select the “no action” alternative to avoid apparently significant environmental consequences. See Mont. Const., art. IX, § 1 (1) (“The state and each person shall maintain and improve a clean and healthful environment in Montana for present and future generations.”). The importance of this watershed to the | See Consolidated Response MEPA-1 and MEPA-3. The Montana Legislature enacted the MMRA mindful of its constitutional obligations under Article II, Section 3, and Article IX of the Montana Constitution (§ 82-4-301(1), MCA). DEQ understands the importance of the Smith River and its watershed to the people of Montana. DEQ will not approve the Project unless it determines that the requirements of the MMRA are satisfied. |

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| | | | | | people of Montana demands that DEQ take every possible measure to protect Sheep Creek and the Smith River from the threat of perpetual mine pollution. | |
| BBC00830 | 25 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>Climate change There appears to be no assessment of climate change, although it was brought up in Scoping. It does not appear to be addressed in the DEIS, including in the DEIS cumulative impacts section, or in the MOP, or in specific Appendices such as MOP Appendix A-2 (Design for Storm Events) or MOP Appendix M (Hydrologic Modeling). These are areas in which climate needs to be considered to reasonably reduce risk through mitigation and engineering and to assess the cumulative impacts that the mine would add to climate-related impacts that vegetation, soil, waters, and wildlife may already be or will be experiencing. Climate also needs to be considered with respect to tailings management.</p> <p>For example, a very small increase in rainfall – as predicted for this area – can have large impacts on road systems.⁶ It will also impact the ability to capture, divert, and control storm runoff and increase the flows entering the WTP. Increased temperatures could increase the risk of wildfire, with potential impacts on general operations and, for in-perpetuity post-closure, the CTF cover system. Sporadic rainfall with longer periods of dry spells, along with increased temperatures and changing landscape ecology, may affect the success of revegetation post-closure.</p> <p>Consulting firms have been addressing engineering and water management issues with respect to mine design for climate change for nearly a decade (Journeaux 2012, Wobus et al. 2015, Rykaart et al. 2016, Munoz et al. 2017). Munoz and Rykaart address design for water management, Wobus et al. integrate climate scenarios into hydrologic modeling at a specific mine site. Journeaux recommends “dry stacking” waste as underground backfill as much as possible in cold regions; the Black Butte Mine proposal to backfill tunnels with cemented-paste tailings falls in line with this recommendation (although the reactivity of flooded cemented-paste tails with high sulfide content should be better researched), the surface disposal does not.</p> <p>The lack of attention to climate change is inexcusable. The lack of field studies to determine real-world operational issues, compounded by ignoring anticipated climate changes, increases the risk of operational upset and potential water contamination.</p> | <p>See Consolidated Response MEPA-2 for the topic of climate change.</p> <p>Climate change has been added to the issues not considered for detailed analysis in Chapter 2, Description of Alternatives, of the Final EIS. The probable maximum precipitation of the Project area is estimated to be 22 inches. The probable maximum flood is defined as the largest flood that could occur (estimated to be the probable maximum flood event plus the 1 in 100-year snow accumulation of 11.4 inches), which is estimated to be a combined 33.46 inches (or 1.5 times the total annual precipitation of the Project area). Section 3.7.5.1 of the MOP Application (Tintina 2017a) states that, “The Project facilities including the CWP, PWP, and CTF were designed to store the [probable maximum flood] volume in addition to their normal operations volume.” Given the excess capacity of the facilities, it is unlikely that additional precipitation due to climate change would cause a failure during operations. The Project is proposed to use RO to treat water at the WTP. RO treatment is known to scale well by simply adding more units, and the Proponent proposes to have a backup unit available to treat up to 750 gpm (Section 1 of the MOP Application). If there is a need to treat additional water due to higher than anticipated precipitation levels, it should be evident with enough time to secure additional units given the proposed monitoring protocols. See Consolidated Response WAT-1 for information about the RO treatment system. In closure, all facilities would be reclaimed and capped, and the CTF diversion ditch/channel would direct storm flows off and away from the CTF.</p> <p>See Consolidated Response PD-2 and PD-5 for information about tailings storage in the CTF and underground, and the performance of cemented sulfide tailings.</p> |
| BBC00777 | 2 | William Adams | | Email | 1. The DEIS for this project was unacceptable rushed and it was based on an incomplete mine plan. Major changes were made to the mine plan after the public scoping process. | See Consolidated Response MEPA-3 and response to Submittal ID HC-003, Comment Number 12. |
| BBC00922 | 2 | Chris Lish | | Email | <p>Montana has a long history of mining projects that have promised no impacts to water quality or quantity; only to result in substantial harm. The proposed Black Butte copper mine is no different. Specifically, I believe the DEQ’s draft Environmental Impact Statement (DEIS) contained the following serious flaws that must be addressed:</p> <p>1) The DEIS for this project was unacceptably rushed and it was based on an incomplete mine plan. Major changes were made to the mine plan after the public scoping process. These changes need to be addressed in the DEIS.</p> | See Consolidated Response MEPA-3 and response to Submittal ID HC-003, Comment Number 12. |

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| BBC01057 | 2-B | Bonnie Gestring | | Email | There are many inadequacies in the DEIS, including but not limited to: 3) Incorporation of major changes to the mine plan that were not subject to public scoping. | See Consolidated Response MEPA-3 and response to Submittal ID HC-003, Comment Number 12. |
| BBC01057 | 2-C | Bonnie Gestring | | Email | There are many inadequacies in the DEIS, including but not limited to: 4) Failure to consider the effects of climate change in mine operations, design and management. | See Consolidated Response MEPA-2. |
| BBC01057 | 2-D | Bonnie Gestring | | Email | There are many inadequacies in the DEIS, including but not limited to: 5) Failure to evaluate the potential effects of the project during closure and postclosure. | The resource sections in Chapter 3, Affected Environment and Environmental Consequences, of the Draft EIS evaluate the potential environmental consequences throughout each phase of the mine (i.e., construction, operation, closure, and post-closure). |
| BBC01057 | 2-F | Bonnie Gestring | | Email | There are many inadequacies in the DEIS, including but not limited to: 7) Failure to consider the potential for mine expansion into the Lowry deposit. | See Consolidated Response CUM-1. |
| BBC00933 | 24 | Ann Maest | Buka Environmental | Email | In general, insufficient information from the MOP is reproduced in the DEIS. All pertinent information needed to evaluate the potential environmental impacts of the project should be included in the body of the EIS. For example, the basis for selecting the 2012 metal mobility samples is described in Appendix A to Appendix D of the MOP and is not reproduced in the DEIS. The method used for selecting the 2015 samples for metal mobility is unclear. The basis for selecting the samples is important because it determines the outcome of the water quality predictions and the resulting impacts to groundwater and surface water. The FEIS must include all information needed to determine whether a "hard look" at metal mobility and water quality impacts has taken place. | Environmental reviews conducted under MEPA are intended to provide an analytical review of potential effects; the analysis is not intended to be encyclopedic. Appendix D-1 and Appendix K of the MOP Application provide additional information to support the conclusions made in the Draft EIS, including the basis for selecting the 2015 metal mobility samples. |
| Noise and Vibration | | | | | | |
| PM1-09 | 1 | Larry Antonich | | Public Meeting Transcript | And my concern is noise that the mine is going to produce, unacceptable continual noise generated by the mine, audible at a subdivision on Little Moose Creek during both the construction and operation phase of the mine. My greater concern is based on the unprofessional and incomplete investigation and conclusions reached by the DEQ EIS. The words and the charts have been thrown together in an incomplete attempt to gloss over the subdivision and the adverse environmental quality, noise, that the mine will generate. Noise field studies and measurements were not conducted at the subdivision to the mine. The EIS concerning noise has been accomplished in a less than professional manner. The subdivision within the affected area was not even mentioned in the preliminary EA or EIS. It appears to me that the Montana DEQ, Tintina, and the noise study contractor had little concern about the noise and the effect on destroying the quiet and calm at the subdivision. I can state for fact that there will be 24/7 continuous audible and irritable noise from crushers and numerous other noise-producing equipment that will sincerely affect the quality of life that we now enjoy in the subdivision. Common sense justifies the fact, as I tolerated many drilling and associated noises during the exploratory phase of the project over the past few years. The fact that the noises generated from the construction and operation phases of the mine will be further separated from my property than the exploratory work is not another excuse to face the facts. | As described in Section 3.11.3, Environmental Consequences, of the EIS, noise levels associated with construction and operation of the Project would be only occasionally audible within 1 to 2 miles of the Project area. Because the Little Moose Subdivision is greater than 2 miles from the Project area (approximately 3 miles from the mill pad), the noise attributable to the Project construction and operation at the Little Moose Subdivision would be less than the noise levels estimated for Location 2 outlined in Section 3.11.3, Environmental Consequences, of the EIS. Therefore, the EIS concluded that noise attributable to the Project would only be occasionally audible at the Little Moose Subdivision. Blasting noise associated with construction of the Project may also be audible at the Little Moose Subdivision. The analysis presented in the EIS adequately characterizes the potential noise associated with Project construction and operation and the associated impacts on nearby noise sensitive areas, including the Little Moose Subdivision. |

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| | | | | | The analysis encompasses an area potentially affected by project facilities along Sheep Creek and Butte Creek, with no mention of the Little Moose Creek Subdivision. The subdivision is an inhabited area, with each residence spaced within a 40-acre plot. Noise is virtually nonexistent other than an occasional snowmobile or ATV. | |
| BBC00378 | 1 | Lawrence Antonich | | Email | I am extremely concerned with the inevitable and unacceptable continuous noise generated from the mine, audible at my Lodge on Little Moose Creek, during both the construction and the operation phase of the proposed mine... the EIS addressing NOISE is incomplete, inaccurate and will severely impact the quality of life at my Lodge and devalue the property substantially | As described in Section 3.11.3, Environmental Consequences, of the EIS, noise levels associated with construction and operation of the Project would be only occasionally audible within 1 to 2 miles of the Project area. Because the Little Moose Subdivision is greater than 2 miles from the Project area (approximately 3 miles from the mill pad), the noise attributable to the Project construction and operation at the Little Moose Subdivision would be less than the noise levels estimated for Location 2 outlined in Section 3.11.3, Environmental Consequences, of the EIS. Therefore, the EIS concluded that noise attributable to the Project would only be occasionally audible at the Little Moose Subdivision. Blasting noise associated with construction of the Project may also be audible at the Little Moose Subdivision. The analysis presented in the EIS adequately characterizes the potential noise associated with Project construction and operations and the associated impacts on nearby noise sensitive areas, including the Little Moose Subdivision. |
| HC_030 | 2 | Curtis G. Thompson | | Hard Copy Letter | While there is an evaluation of noise in the draft EIS, the evaluation does not particularly considered the noise level on nearby cabins and a nearby development with capacity for additional cabins. For those individuals and families with cabins and camping sites nearby the site, their ability to enjoy the outdoors and remoteness in peace and quiet would be permanently destroyed. | The noise analysis presented in Section 3.11, Noise, of the EIS presents the potential noise impacts associated with Project construction and operations on existing noise sensitive areas, which includes cabins, located between approximately 0.5 to 2.5 miles from the Project site. Any future developments added to the region would experience similar noise levels associated with the Project as the noise sensitive areas presented in the EIS. The MMRA does not give DEQ any regulatory authority over noise impacts. Furthermore, while MEPA requires DEQ to disclose impacts, MEPA is procedural in nature and does not give DEQ any authority to withhold, deny, or impose conditions on any permit under § 75-1-201(4), MCA. |
| Permitting and Regulatory Considerations | | | | | | |
| HC-003 | 15 | Josh Purtle | Earth Justice | Hard Copy Letter | These changes in Tintina's mine operating plan may also require an amendment to Tintina's federal Clean Water Act section 404 permit, which authorizes Tintina to fill certain wetlands and waterways at the project site. See 33 U.S.C. § 1344. DEQ should therefore evaluate and disclose whether the additional and reconfigured facilities proposed in Tintina's new plan of operations will involve additional dredge-and-fill, such that another round of consultation with the U.S. Army Corps of Engineers is warranted. DEQ should also coordinate with the Army Corps of Engineers in developing the federal NEPA documentation that will be required for Tintina's section 404 permit. | The Proponent was issued a Department of the Army permit (NWO-2013-01385-MTH) under Section 404 on November 27, 2017. The proposed modifications to the MOP Application did not include any additional wetland disturbance. Because there would be no new impacts, a new Section 404 permit and consultation were not required. On July 3, 2019, DEQ issued a joint public notice with the USACE, certifying that the Project amendments/changes would not violate water quality standards under Section 401, which are special conditions of the Section 404 permit (DEQ 2019). |
| HC-003 | 34 | Josh Purtle | Earth Justice | Hard Copy Letter | First, DEQ in developing the draft MPDES permit failed to establish technology-based effluent limitations for multiple pollutants of concern. All MPDES permits must contain technology-based effluent limitations, also known as "pretreatment standards" or "pre-discharge treatment standards," that are based on the use of available pollution-control technology that is determined to be cost-effective under standards established in the Clean Water Act. 33 U.S.C. § 1311(b); MCA § 75-5-401(2); 40 C.F.R. § 125.3(a); ARM 17.30.1203(1). Technology-based effluent limitations "prevent degradation of | The MPDES permit typically includes two types of wastewater control, Technology-based Effluent Limitations (TBELs) and Water Quality-based Effluent Limitations (WQBELs). USEPA promulgated TBELs in the Effluent Limit Guidelines (ELG) for the Ore Mining and Dressing point source category, including the Copper, Lead, Zinc, Gold, Silver, and Molybdenum Ores subcategory (40 CFR 440 Subpart J). The ELG addresses three types of wastewater generated from this industry: |

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| | | | | | <p>water quality by requiring treatment before discharging wastewater into the receiving waterways.” N. Cheyenne Tribe v. Mont. Dep’t of Env’tl. Quality, 2010 MT 111, 22, 356 Mont. 296, 234 P.3d 51.</p> <p>Despite this requirement, the draft MPDES permit omits technology-based effluent limitations for multiple pollutants of concern, including total nitrogen, total phosphorous, ammonia, temperature, aluminum, arsenic, iron, selenium, thallium, uranium, cyanide, and several others. DEQ, Mont. Pollutant Discharge Elimination Sys., Permit Fact Sheet, Permit No. MT0031909 at 23 (“MPDES Fact Sheet”). The EIS should explain why technology-based effluent limitations are not required for these pollutants of concern. The EIS should further analyze the environmental consequences of failing to establish technology-based effluent limitations for these parameters, including whether the absence of such limitations will cause greater pollution in Sheep Creek and groundwater underlying the mine.</p> | <ul style="list-style-type: none"> • Process wastewater, • Mine drainage, and • Industrial storm water. <p>ARM 17.30.1203(5)(a) directs DEQ to include TBELs in the MPDES permit. The Proponent is authorized to discharge mine drainage from Outfall 001 that complies with the final effluent limits found in Part 2.1, Table 2 of the final permit. The permittee is prohibited from discharging process wastewater from Outfall 001 except under two limited exceptions found in the permit. If the permittee discharges process wastewater under one of these limited exceptions, the discharge still must comply with the final effluent limits found in Part 2.1, Table 2 of the final permit.</p> <p>When implemented, the process wastewater zero discharge prohibition controls all pollutants present in the waste stream. None of the mine drainage TBELs, except pH, are implemented as final limits in the permit because TBELs are all significantly less stringent than the WQBELs also developed in the Fact Sheet (40 CFR § 124.56).</p> <p>As described in the USEPA-developed 2010 NPDES Permit Writers’ Manual (USEPA 2010), the purposes of TBELs, particularly for new sources subject to NSPS, is for permittees to choose and install state-of-the-art, most-efficient production processes during new facility planning and construction. The TBEL selection is typically set through USEPA-developed national, uniform ELGs. ELGs are based on the technological and economic ability of dischargers in the same industry category to control the pollutant discharges in the production process wastewater. This uniform industry-wide approach maximizes achievable pollutant reductions based on affordability and availability of technology across an entire industry. NSPS require, where practicable, no pollutant discharges.</p> <p>In the MPDES permit, DEQ disagrees that additional TBELs are required because the Proponent:</p> <ul style="list-style-type: none"> • Proposes the waste stream receive RO treatment twice, and • Is held to the most stringent TBEL available, typically referred to as zero discharge of process wastewater or 100 percent recycle (excluding two limited exceptions). <p>Both of these technologies represent state-of-the-art TBELs implemented in MPDES permits. When USEPA re-examined the issued ELGs, USEPA also found additional TBELs are not required for the Ore Mining and Dressing point source category ELG in the September 2011 Ore Mining and Dressing Preliminary Study Report (USEPA 2011) and again in 2018. On May 2, 2018, USEPA published the Final 2016 Effluent Guidelines Program Plan, 83 <i>Federal Register</i> 85 19281 (May 2, 2018). The 2016 Plan identified any new or existing industrial categories selected for updating or development. The Ore Mining and Dressing point source category ELG was not identified as needing any updates or changes.</p> |

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| | | | | | | <p>During development of the TBELs, USEPA considered a large group of parameters, including all 129 priority pollutants plus conventional and non-conventional pollutants, and determined many of them did not warrant TBELs for the Ore Mining and Dressing point source category. The development document describes the parameters considered and the process for either establishing TBELs or exclusion from TBEL development. Of the specific parameters listed in the comment, USEPA in its development document specifically noted, ammonia, antimony, arsenic, beryllium, chromium, iron, nickel, selenium, silver, thallium, and cyanide. The development of best professional judgment TBELs is unnecessary because doing so would result in no additional control of the pollutants listed in the comment.</p> <p>Regarding flow, there is no numeric water quality standard for flow. MPDES permits regulate point source discharges of pollutants to state waters. Flow is not a pollutant.</p> <p>The comment also misunderstands the purpose of identifying pollutants of concern. The list of the parameters of concern is a list of pollutants that might be present within the discharge. The possible occurrence of a pollutant does not necessarily mean that it poses a risk to public health and the environment. As a result, a pollutant merely being recognized as a possibility does not mandate limit development, but simply suggests further consideration. Analyses behind WQBELs identify which parameters of concern may pose a risk if left untreated in the discharge. Assuming that there is a requirement to do case-by-case TBELs for the additional parameters listed in the comment, DEQ has already concluded that the zero-discharge requirements, combined with the proposed water storage, double-RO, and groundwater infiltration technology to reach nearly nondetectable, nonsignificant WQBELs is equal to, or better than, any technology demonstrated for similar sources.</p> <p>Additionally, 40 CFR § 122.44(d) requires DEQ to implement effluent limitations in addition to, or more stringent than, promulgated ELGs (TBELs) to achieve water quality standards, including narrative standards; DEQ must control all pollutants with a reasonable potential to cause or contribute to an exceedance of state water quality standards. This permit has no mixing zone or dilution allowance. Thus, when assessing the need for WQBELs, DEQ must impose effluent limits at the end of pipe that would comply with the water quality standard.</p> <p>DEQ developed WQBELs for all pollutants of concern. The promulgated TBELs for cadmium, copper, lead, mercury, and zinc were compared to the WQBELs and the more stringent limit was implemented in the permit. The WQBELs ranged from 125 to 4,000 times more stringent than the TBELs for those parameters. Additionally, the WQBELs in this permit are so stringent that they would require double-RO treatment, which is generally considered the limit of technology. In the case of total nitrogen, the WQBEL is so stringent that it may not be achievable with technology and would require the permittee to hold wastewater during the period when the total nitrogen standard applies.</p> |

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| HC-003 | 35 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Relatedly, the draft permit fails to provide numeric or narrative technology-based effluent limitations for stormwater discharges from the mine facility. Instead, the permit provides for Tintina to implement best management practices (“BMPs”) to manage stormwater, and to document these practices in a stormwater plan submitted to DEQ after the MPDES permit is finalized. MPDES Fact Sheet at 17, 41-50. At the outset, permitting Tintina to submit a stormwater discharge plan after the permit is issued vitiates public participation in the MEPA and MPDES process, because the public will not have access to key information about Tintina’s plan for managing stormwater until after DEQ approves the MPDES permit. See <i>Bryan v. Yellowstone Cnty. Elementary Sch. Dist. No.2</i>, 2002 MT 264, P 45-46, 312 Mont. 257, 60 P.3d 381 (public participation in government decision was a “mere formality” where citizen “participated under a distorted perspective in light of the [government’s] partial disclosure of information”). Further, DEQ has not justified the use of best management practices in place of technology-based effluent limitations in this case. DEQ may dispense with numeric effluent limitations only if it rationally demonstrates that such limits “are infeasible,” 40 C.F.R. § 122.44(k)(3); ARM 17.30.1344(2) (adopting federal rule), but neither the Draft EIS nor the MPDES permit Fact Sheet explain why numeric limitations for Tintina’s stormwater discharges would be infeasible under these circumstances. Further, the draft MPDES permit does not mandate implementation of any particular BMPs as enforceable permit conditions, but provides instead that Tintina will select the BMPs after the MPDES permit is final. This approach of allowing a discharger to select its own pollution controls constitutes impermissible self-regulation in violation of the Clean Water Act. See <i>Waterkeeper All., Inc. v. EPA</i>, 399 F.3d 486, 500 (2d Cir. 2005) (invalidating EPA rule that allowed livestock operations to select BMPs that functioned as technology-based effluent limitations without agency oversight). Moreover, it falls short of requirements in DEQ’s MEPA rules, which allow the agency to deem impacts insignificant based on mitigation only where “enforceable controls or stipulations or both imposed by the agency or other government agencies” are in place to prevent or minimize harms. See ARM 17.4.607(4) (emphasis added). Mitigation is not enforceable if it is not even identified. Further, “[w]hile it is true that mitigation measures can justify an agency’s conclusions that a project’s impact is not significant, an agency must explain exactly how the measures will mitigate the project’s impact.” <i>Ravalli Cnty. Fish & Game Ass’n</i>, 273 Mont. at 383, 903 P.2d at 1370 (citation omitted). Thus, even if BMPs were an adequate substitute for technology-based effluent limitations in Tintina’s MPDES permit-and they are not-MEPA requires DEQ to identify such BMPs in the Draft EIS, demonstrate their enforceability, and explain how they will prevent significant impacts from stormwater discharges.</p> | <p>BMPs are technology-based effluent limitations at Outfalls 002 through 014, as allowed by ARM 17.30.1345 and 40 CFR § 122.44(k). The Fact Sheet (40 CFR § 124.56) and the draft MPDES permit (Hydrometrics, Inc. 2018a) specify several TBEL BMP requirements that the permittee must design and submit for approval before construction of storm water outfalls may commence. The permit requires the submission and approval of a storm water pollution prevention plan (SWPPP) that must implement at least the minimum BMP requirements outlined in the permit. The act of a permittee choosing between BMP requirements in an MPDES permit does not constitute a new effluent limit requiring further public participation before the permit can take effect (<i>Upper Missouri Water Keeper v. DEQ</i>, 2019 MT 81, ¶20). The established BMPs for industrial storm water include long-standing practices developed and required by the USEPA. The MPDES requirements for storm water discharges in the permit are compatible with those established by the USEPA and incorporated federal regulations.</p> <p>The permit and the Fact Sheet disclose the BMP requirements the permittee must address and include in the SWPPP. These minimum requirements were available for public review and comment satisfying all MPDES and related MEPA requirements.</p> <p>Further, DEQ did identify the minimum requirements that must be addressed in the permittee’s SWPPP. DEQ determined that the implementation of BMPs would result in storm water discharge compliance with the water quality standards. Also, to ensure no degradation of state waters occurs, DEQ imposed an additional water quality-based requirement that BMPs must be designed to detain all storm water from a 10-year, 24-hour event or produce a storm water effluent quality equivalent to storm water discharge after detention of the 10-year, 24-hour event.</p> <p>BMPs are implemented in lieu of numeric effluent limitations as allowed by 40 CFR § 122.44(k). Storm water discharges are variable and unpredictable, depending on the severity of the storm event. Due to this variability, storm water is typically regulated with BMP requirements because of the difficulty in quantifying the expected pollutant concentration, flow rates, and receiving water conditions that make the numeric demonstration of reasonable potential to exceed the water quality standards difficult to perform with accuracy. This permit requires the permittee to monitor storm water discharges and compare those results to background conditions during at least two storm events each year. Background storm water quality is the natural storm water quality that the receiving waters collect in the absence of the mining Project.</p> <p>The 10-year, 24-hour requirements prevent pollutants from most storm water events from reaching the receiving waters. Where storm water effluent values exceed background, the permit requires the permittee to make improvements to storm water BMPs, revise the SWPPP, and notify DEQ of the improvement to meet natural, background levels. Because the Project runoff must meet background water quality, there is no reasonable potential to exceed water quality standards or degrade water quality. The permit requirements are much more</p> |

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| | | | | | | stringent than typical storm water requirements, which allows the discharge of pollutants that may be above background concentrations. |
| HC-003 | 36 | Josh Purtle | Earth Justice | Hard Copy Letter | The draft MPDES permit also does not appear to comply with the so-called “zero discharge” federal effluent limitation guideline, which provides that a mine may not discharge any process wastewater unless an established exception applies. See MPDES Fact Sheet at 15. “Process wastewater,” as defined in the MPDES Fact Sheet, is “any water which, during manufacturing or processing, comes into direct contact with, or results from the production or use of any raw material, intermediate product, finished product, by-product, or waste product.” Id. at 15. The draft MPDES permit appears to consider only “water introduced into the mill process” to be process wastewater subject to the discharge prohibition, id., but that narrow treatment does not appear to be consistent with the broad definition of such wastewater stated in the Fact Sheet. Indeed, water produced by the CTF and waste rock storage facility drains, and even groundwater pumped from the mine itself, all qualify as water that has “come[] into direct contact with ... raw material, ... by-product, or waste product.” Id. The EIS should therefore explain why it is lawful to exclude these additional water sources from the “zero discharge” requirement. The EIS should further evaluate the environmental impacts of allowing discharges of water produced by the CTF, the waste rock storage facility, and the mine workings themselves, and analyze the potential environmental benefits of prohibiting discharges of water from these sources. | <p>The NSPS allow the discharge of mine drainage. Table 1-1 titled Categories of Discharges from Mining Operations found in the Ore Mining and Dressing Preliminary Study Report, USEPA, 2011, states that mine drainage includes water drainage from refuse, storage piles, wastes, rock dumps, and mill tailings derived from the mining, cleaning, or concentration of metal ores. Mine drainage may include process water still contained in the mine. Storm water runoff and infiltration can contribute to mine drainage.</p> <p>The permit properly regulates the water produced by the CTF and waste rock storage facility drains as mine drainage.</p> |
| HC-003 | 62 | Josh Purtle | Earth Justice | Hard Copy Letter | Moreover, the Draft EIS does not indicate whether the project will satisfy requirements under Clean Water Act section 404, which regulates activities that fill or drain wetlands. Tintina represented in its permit application that it will “work with [the U.S. Army Corps of Engineers] to evaluate and develop mitigation strategies for the permanent impacts to jurisdictional wetlands and streams,” MOP Application Rev. 3 at 319, but until such consultation is complete, any finding that the project’s wetlands impacts will not be significant, and that mitigation Tintina implements will comply with section 404, is premature. At a minimum, DEQ must incorporate any mitigation measures required by the Corps into Tintina’s mine operating permit and evaluate their enforceability and efficacy. | <p>The proposed modifications to its application that the Proponent made after issuance of the draft permit did not include any additional wetland disturbance. Because there would be no new impacts, a new Section 404 permit and consultation were not required.</p> <p>Section 3.14.3, Environmental Consequences, of the EIS states, “To compensate for the 0.85 acre of direct wetland impacts and functional assessment areas, the Proponent would be required to purchase 1.3 acres of wetland mitigation credits from an approved wetland mitigation bank or In-Lieu Fee program (ILF). Specifically, the conditions of the USACE 404 Permit NOW-2013-01385-MTH state that: ‘In order to provide compensatory stream and wetland mitigation for the unavoidable impacts to 0.85 acre of wetland and 696 linear feet of stream channel, Tintina is required to purchase 1.275 acres of advanced or pre-certified wetland credit and 4,750 advanced or pre-certified stream credits from the MARS In-lieu Fee Program. If certified credits are available at the time of credit purchase, 0.85 acre of certified wetland credits and 3,167 certified stream credits from the MARS In-lieu Fee Program must be purchased. Proof of credit purchase must be provided to the Corps prior to placing any fill material into waters of the U.S.’ (USACE 2017).”</p> |
| BBC01024 | 4 | Jeannette Blank | | Email | In addition to understanding how the proposed Rule [Revised Final Rule for the Waters of the U.S.] change could affect your analysis of the proposed project, DEQ needs to understand what this Rule change will mean for your departments; how this proposed Rule change will shift liability onto the State; and how the State will handle these changes administratively. All of this needs to be clearly understood before DEQ issues a Final EIS or approves a subsequent discharge permit. | The Final EIS considers any new rule changes to the definition of the Waters of the United States as it relates to the water or wetlands analysis. However, at the time of publishing the Final EIS, the Revised Final Rule has not been made effective in the <i>Federal Register</i> . |

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| Project Description | | | | | | |
| BBC00978 | 2 | Bruce Farling | | Email | <p>The DEIS fails in its disclosure of many potential impacts by not including a number of key items requiring analysis that will require decisions significantly affecting the human environment. These include:</p> <p>The DEIS does not include the legally mandated (MCA 82-4-376) report and findings of the independent review panel for tailings storage. The DEIS should include the group's findings and allow the public to examine them before a final EIS is issued. Importantly, the Metal Mine Reclamation Act requires the review panel to "...assess the practicable application of current technology in the proposed design." This is critical given the experimental nature of Tintina's proposal to bury cement-paste sulfide-bearing tailings in a surface repository. The Metal Mine Reclamation Act also requires Tintina to produce an operational, maintenance and surveillance manual (MCA 82-4-379) prior to issuance of a draft permit. It must include a number of required actions and performance parameters. This manual is supposed to have been produced -- and perhaps it has -- but it is not disclosed for public consideration in the DEIS. It should have been included.</p> <ul style="list-style-type: none"> • The DEIS does not disclose nor analyze the details of Tintina's reclamation plan. It should have. The DEIS should also include an evaluation of plans that would be necessitated by temporary cessation of mining, which is not an unlikely development given the history of mining economics and fluctuating markets. • The DEIS does not include a plan for closure or long-term monitoring of the site, especially the proposed surface tailings facility. This is a major failing of the DEIS. • The DEIS does not include a proposed performance and reclamation bond, which given the State's history of chronically falling short in its bonding, is a matter of acute interest that the public should be allowed to evaluate. There is nothing in statute that says bonds can only be calculated after a final permit is issued, which has been the State's standard practice. DEQ would benefit by having more eyes involved in this process. A proposed bond should have been included in the DEIS. <p>Finally, because regulatory agencies and even industry have identified tailings impoundments as particularly problematic items at hardrock mines, Montana adopted a statute requiring third party review of these facilities. It would behoove DEQ, though the law does not require it, to farm out objective third-party reviews of other technical matters that have had large negative consequences when predictions commonly went awry.</p> | <p>See Consolidated Responses PD-1 and FIN-1.</p> <p>Section 2.2.8, Reclamation and Closure (Mine Years 16–19), of the EIS discusses the reclamation plan components, and states, "The reclamation plan requires removal of all buildings and their foundations and surface facilities including the portal pad, copper-enriched rock stockpile pad, PWP, CWP, plant site, and NCWR." The Reclamation Plan is also discussed in Section 7 of the MOP Application (Tintina 2017a). Section 7.1 of the MOP Application states, "Monitoring programs will continue during construction, operations, temporary closure, and in permanent closure until closure objectives have been met." DEQ would require the Proponent to adhere to a Reclamation Plan, pursuant to § 82-4-336, MCA, which states that all "disturbed lands must be reclaimed consistent with the requirements and standard set forth in this section."</p> |
| PM1-06 | 3 | Bonnie Gestring | Earthworks | Public Meeting Transcript | <p>We are also concerned about the cement tailings facility. The Black Butte Project is a sulfide deposit, so it presents a particularly high risk to water quality because the mine waste must be isolated from air and water in perpetuity to prevent the formation of acid mine drainage. Yet, the cement tailings facility is relatively new technology that hasn't been tested over time. The Draft EIS also fails to consider the potential for liner failures and spills. Both are common occurrences at mining operations.</p> | <p>See Consolidated Responses PD-1, PD-2, and PD-3.</p> |

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| PM2-10 | 4 | Mike Fiebig | Northern Rockies office of American Rivers | Public Meeting Transcript | We also have concerns about the tailings. Tintina's plan to keep mine tailings and toxic waste in place for decades is experimental. Neither the mining company nor DEQ provided evidence guaranteeing that it will work. The reality is there is no such thing as a leak-proof tailings pond, even if the pond has a double-lined bottom and the tailings are non-flowable. Acid mine drainage is a huge risk in an ore body like this. | See Consolidated Responses PD-1, PD-2, and PD-3. |
| PM2-11 | 1 | Max Hjortsberg | Park County Environmental Council | Public Meeting Transcript | My primary concerns coming out of reading the Draft EIS are the assumptions that are made that everything will work according to plan and exactly as they're spelling out. Which one hopes they will, but there are no sections that address the potential for systems failures, the plugs not holding the water back, the backfilling, the cemented tailings confinements potentially failing and releasing acid mine drainage in perpetuity. So I would like to see some more concrete analysis of contingency plans in that respect. | See Consolidated Response PD-3. |
| PM2-12 | 2 | Bruce Farling | | Public Meeting Transcript | The main thing I really want to focus on tonight is the proposal for tailings disposal. I think putting a bunch of the tailings underground is a really excellent proposal. It's a really good idea, and I've complimented the company for that in the past. However, leaving 55 percent of the tailings that are produced on the surface, as you've already heard, is experimental. Even the technical memoranda that you guys included in your Draft EIS says that. You only cite one literature -- or every literature source in that memoranda talks about backfill situations. There's nothing in there in terms of a literature cite showing that it has worked, especially in a complex situation like this, on the surface. Therefore, we don't have any analysis on the life cycle or degradation rate of these cemented paste tails on the surface. And largely, the conclusion you guys have come up with is kind of conjecture, and I think we can do a better job on that. | See Consolidated Responses PD-1, PD-2, and PD-3. |
| PM4-05 | 3 | Derf Johnson | MEIC | Public Meeting Transcript | [I don't think that you're going to capture] the potential for them to go open pit on other places on the mine, which is as simple as the change of a contract and an amendment to their permit; | To date, only the Black Butte Copper Project has been proposed for mining. Any future proposed mines or expansions would require a separate MEPA environmental review and permitting, which would include public disclosure and input. See Consolidated Response CUM-1. |
| HC-003 | 28 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS must analyze and disclose the risk of catastrophic events at the mine, which could cause significant and long-lasting pollution in the Smith River basin. Under MEPA, DEQ is required to evaluate "the probability that the impact will occur if the proposed action occurs," ARM 17 .4.608(1)(b), and where the environmental consequences of an impact are "potential[ly] sever[e]," DEQ is required to provide "reasonable assurance . . . that the impact will not occur." Id. This analysis is similar to what is required under the National Environmental Policy Act ("NEPA"), the federal MEPA analogue: under NEPA, agencies must consider and disclose "potentially catastrophic consequences 'even if their probability of occurrence is low.'" See San Luis Obispo Mothers for Peace v. Nuclear Regulatory Comm'n, 449 F.3d 1016, 1033 (9th Cir. 2006) (quoting 40 C.F.R. § 1502.22(b)(4)). Thus, an EIS cannot ignore potential environmental impacts merely because the probability those impacts will occur may be low. See id. The Draft EIS, however, does not rationally analyze potentially high- | See Consolidated Responses PD-1, PD-2, and PD-3. |

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| | | | | | <p>consequence environmental impacts associated with the mine. In particular, the Draft EIS arbitrarily ignores the potential that the CTF containment system will fail. The Draft EIS appears to acknowledge that a “release of tailings” is possible “in response to impoundment failure or seismic events,” Draft EIS at 3.5-24, but the Draft EIS makes no attempt to quantify the risk of such failure, characterize the environmental consequences of tailings release, or provide “reasonable assurance” that tailings CTF impoundment failure “will not occur.” ARM 17.4.608(1)(b).</p> <p>Tintina’s mine operating permit application does provide a perfunctory analysis of the risk of CTF failure, but this analysis does not pass muster under MEPA. See MOP Application Rev. 3, app. R. Tintina’s analysis concludes that CTF embankment failure is “Unlikely” and that the impacts of failure would be “Modest” at most, but provides no analysis or citations to support these conclusions. Id. at 8-9. Tintina’s qualitative risk analysis also makes no attempt to quantify the likelihood of CTF failure or the extent of impacts associated with such failure. See id. Further, this analysis reflects no independent determination by DEQ that the risk of CTF embankment failure is low and the potential impacts of such failure are insignificant. DEQ must perform its own evaluation of this risk, including by quantifying the risk and the potential impacts to the extent possible, in order to comply with its obligations under MEPA.</p> | |
| HC-003 | 32 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Further, the Draft EIS does not address the risk of seepage through the liners under the CTF and process water ponds. The Draft EIS assumes that such seepage will be “minimal to non-measurable.” Draft EIS at 3.4-52. However, as Tintina’s mine operating permit application acknowledged, there is a quantifiable risk that defects in these liners will allow contaminated water to seep into groundwater. See MOP Application Rev. 3 at 201-03. Defects are inherent in any geomembrane liner, and further defects may form when the liner is installed. Exhibit 34 at 373 (La Touche & Garrick, Hydraulic performance of liners in tailings management and heap leach facilities (2012)); Exhibit 35 (Pakzad, Research Update on Geomembranes at Tailings Storage Facilities, Geotechpedia blog (Sept. 6, 2017)).</p> <p>The Draft EIS does not elaborate on the risk of seepage at all. Tintina’s permit application did discuss this issue, but Tintina inexplicably assumed there would be one defect per acre, each two millimeters in size, purportedly based on industry-standard assumptions provided in publications by Giroud and Boneparte (1989) and Giroud (1997). Exhibit 36 at 9 (Geomin Resources, Inc., A Summary of CTF Design Features and Seepage Analysis during Operations and Closure, Black Butte Copper Project, Meagher County, MT (Oct. 17, 2018)). However, these assumptions do not account for holes of 10 millimeters or larger that cannot be observed by quality assurance personnel, yet commonly occur due to punctures during installation of the drainage layer over the liner or from other post-installation causes, such as wildlife. See Exhibit 37 at 64 (Giroud and Boneparte, Leakage through Liners Constructed with Geomembranes, 8 Geotextiles & Geomembranes 27 (1989)). Thus, there is a risk that significant liner defects, whether due to installation error or manufacturing error, could cause seepage that is much greater than what Tintina predicted in its permit application.</p> | See Consolidated Responses PD-1, PD-3, and PD-4. |

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| | | | | | Seepage does not need to be catastrophic to cause negative impacts to waters downstream from the mine. One study of a uranium mine in Australia found that while seepage from the mine's waste storage facility was "insignificant (e.g., -5 kg of [uranium] per year), surface waters downstream of the tailings impoundment possess [total dissolved solids], [uranium] and [sulfate] concentrations" that exceeded governing water quality standards. Exhibit 38 at 119 (Lottermoser & Ashley, Tailings dam seepage at the rehabilitated Mary Kathleen uranium mine, Australia, 85(3) J. of Geochemical Exploration 119 (Apr. 2005)). "Thus, in areas with a semiarid climate, even insignificant load releases of contaminants from capped tailings repositories can still cause deterioration of water quality" Id. DEQ must therefore fully analyze the potential effects of liner system failure throughout mine operations and after mine closure. See San Luis Obispo Mothers for Peace, 449 F.3d at 1033. DEQ should also provide reasonable assurance that these potentially severe impacts will not occur, as required by the MEPA regulations. ARM 17.4.608(1)(b). | |
| HC-003 | 42 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further fails to address impacts due to leaks and seepage through liners and pipelines at the facility. At the outset, the Draft EIS fails to consider the effect of seepage through the liners of various holding facilities at the mine, including the process water pond and the CTF. DEQ's analysis essentially assumes that there will be no meaningful seepage from any of these facilities. See Draft EIS at 3.4-9. However, as Tintina's permit application acknowledged, some seepage through the liners is anticipated, whether due to defects in the liner system or failure to properly install the liner. See MOP Application Rev. 3 at 201-203. Such seepage could impact DEQ's assessment of potential harmful discharges to groundwater. See Exhibit 15 at 14-15; see also Part VILA, above.</p> <p>The Draft EIS also fails to discuss the risk that seepage from the non-contact water reservoir will leach contaminants from the soil and bedrock underneath that reservoir. The non-contact water reservoir would, according to Tintina's plan of operations, store water pumped from Sheep Creek, which Tintina will later use to mitigate diminished flows in Coon Creek. See Draft EIS at 2-8, 2-11. Tintina does not plan to line this reservoir, and water will seep freely through the bottom of the facility. Draft EIS at 3.4-52. This is by design, because Tintina intends that the seepage will "offset a portion of mine site water consumptive use." Draft EIS at 3.4-52. However, it is possible that the seepage will dissolve harmful minerals and pollutants while passing through the soil and bedrock on its way to the water table. According to Tintina's own testing, soil and near-surface bedrock contain an assortment of harmful chemicals, including zinc, copper, arsenic, and cadmium. See Draft EIS at 3.10-13-3.10-14. Thus, seepage from the non-contact water reservoir presents another possible source of pollution for Sheep Creek, which the EIS should consider.</p> | <p>See Consolidated Response PD-4.</p> <p>According to Section 3.6.9.5 of the MOP Application (Tintina 2017a), seepage rates from the NCWR are estimated at approximately 26 to 68 gpm when it is at full capacity, and lower when the NCWR drains. Soils, bedrock, and construction fill (weathered bedrock from the CTF excavation) used for construction of the NCWR would be sourced from on site and would not reflect a difference in the amount of metals than currently exists.</p> |
| HC-003 | 43 | Josh Purtle | Earth Justice | Hard Copy Letter | Similarly, the Draft EIS does not address potential pipeline spills or leaks at the facility. As described in the Draft EIS, Tintina plans to pump wastewater and tailings among different facilities at the project site as a part of normal mine operations. See, e.g., Draft EIS at 2-7-2-8; 2-10. The Draft EIS, however, ignores the possibility that these pipes will leak, thus causing unanticipated discharges to groundwater or surface water. See Exhibit 4 at 4. As discussed in | See Consolidated Response PD-4. |

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| | | | | | the Zamzow comments, Tintina’s proposed pipeline design, which it believes will prevent such leaks, has not been tested with “actual tailings material.” Exhibit 15 at 9. Further, a 2013 Earthworks report on copper porphyry mines in the United States found that all 14 mines evaluated in the study experienced “pipeline spills or other accidental releases” of mine pollution. Exhibit 4 at 4. The Draft EIS therefore has not substantiated its implicit assumption that discharges from pipelines will be minimal. The EIS should evaluate the risk of such discharges and the potential impacts if the discharges do occur. | |
| HC-003 | 67 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS fails to rationally evaluate Tintina’s reclamation plan, which Tintina has claimed will avoid long-term pollution due to contamination in groundwater in the mine workings and permanent aboveground tailings storage at the project site. The reclamation plan is a major component of any mine operating permit application, see MCA §§ 82-4-335(5)(c), 82-4-336, but the Draft EIS either ignores entirely or fails to adequately address potential environmental issues associated with Tintina’s proposed reclamation.</p> <p>At the outset, Tintina’s reclamation plan does not comply with governing legal requirements concerning postclosure monitoring. MCA § 82-4-336(13) requires that a reclamation plan include “the requirements for postclosure monitoring of a tailings storage facility agreed to by a panel pursuant to 82-4-377.” The Draft EIS provides no indication that an independent panel has even been established, let alone that it has reviewed the design of the CTF or other long-term storage facilities and recommended monitoring. To comply with MCA §§ 82-4-336 and 82-4-377, the reclamation plan must be amended to include findings and recommendations of an independent review panel with respect to all proposed tailings storage facilities.</p> <p>The Draft EIS further ignores several practical issues with Tintina’s proposed reclamation plan. First, as discussed, Tintina’s plan for long-term storage of tailings in the CTF does not adequately ensure that tailings and water that has contacted tailings will not be discharged to the Sheep Creek watershed. The Draft EIS does not account for the possibility of CTF containment failure, such as through cement disintegration due to the presence of sulfide minerals in the tailings, or through failure of the CTF embankment. The Draft EIS further does not address the risk of seepage through the CTF liners, or estimate, according to accepted methods, the number of defects expected to occur in the liners and the rate of potential seepage through those defects. An analysis of these issues is required for DEQ and the public to fully understand whether Tintina’s reclamation plan will be adequate to ensure tailings waste stays in the tailings waste facility over the long term.</p> | <p>Section 2.2.8, Reclamation and Closure (Mine Years 16–19), of the EIS discusses the Reclamation Plan components, and states, “The reclamation plan requires removal of all buildings and their foundations and surface facilities including the portal pad, copper-enriched rock stockpile pad, PWP, CWP, plant site, and NCWR.” The Reclamation Plan is also discussed in Section 7 of the MOP Application (Tintina 2017a). Section 7.1 of the MOP Application states, “Monitoring programs will continue during construction, operations, temporary closure and in permanent closure until closure objectives have been met.” The DEQ would require the Proponent to adhere to a Reclamation Plan, pursuant to § 82-4-336, MCA, which states that all “disturbed lands must be reclaimed consistent with the requirements and standards set forth in this section.”</p> <p>See Consolidated Responses PD-1, PD-3, and PD-4.</p> |
| BBC00574 | 14 | Ken Knudson | Prepared for: The Montana Chapter of Trout Unlimited | Email | <p>Finally, a great deal of discussion and public relation efforts have been made by Tintina about their plans to encapsulate the proposed mine’s tailings with cement, as well as backfilling portions of the underground workings with these cemented paste tailings as part of the mine’s closure plans. What is not adequately discussed by the company or within the dEIS is that this cementing process is not a permanent fix. Over time, the cement paste will break down, leaving the tailings and the underground workings susceptible to corrosion and acidification as if nothing had been done in the first place. Again, it is not a question of whether or not this will happen, but rather how soon and how much. Since Tintina is not proposing to treat any water originating from the</p> | <p>See Consolidated Responses PD-5 and FIN-1.</p> |

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| | | | | | proposed project area after closure, it is very likely that Sheep Creek and the Smith River would be faced with perpetual water quality contamination problems or, more likely, that the State of Montana would be faced with perpetual waste treatment costs. | |
| BBC00589 | 3 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | Liner tears were not considered in the analysis of the project (DEIS, 3.4-9). The calculated seepage rates were therefore miniscule and have little effect on groundwater quality, which is discussed below. Failing to consider liner tears and therefore subsequent higher discharge rates means the DEIS assumed perfect operation and has not considered any contingencies beyond its engineering working perfectly. The DEIS should consider the effect of a substantial leak reaching the groundwater from various locations on the minesite. | See Consolidated Response PD-4. |
| BBC00589 | 24 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | Second, during closure, the proposal is to harden the upper layers with additional cement paste, but the same concern manifests in that the cement will break down and any decreased permeability or sealing will be lost. | See Consolidated Response PD-5. |
| BBC00589 | 25 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | Third, the surface of the CTF will be capped with an HDPE cover (DEIS, p3.4-52). The DEIS does not address the fact that HDPE liners break down so that in the future the liner will not prevent seepage from reaching the cemented tails, which will have begun to break down, as described above. | See Consolidated Responses PD-4 and PD-5. |
| BBC00830 | 2 | Kendra Zamzow | Center for Science in Public Participation | Email | The project proposes to mine copper ore that contains highly potential acid generating (PAG) material. The resulting tailings waste will produce acid and release metals. This will occur whether the tailings are stored dry (as dry stack or paste tailings) or subaqueously (as traditional tailings slurry). Highly acidic tailings can combust, but creating paste tails reduces the risk: Paste based on sulphide-rich tailings can reduce the potential of the tailings to produce ARD, as oxygen diffusion into the sulphides decrease due to the high water content and reduced porosity. Uncemented backfill of pyrrhotite-rich slimes at Brunswick Mine in New Brunswick resulted in self-combustion in the upper surface, which resulted in ARD production for two decades that could not be controlled. (MEND 2006) To delay the onset of acid drainage, and presumably to prevent combustion, cemented-paste tailings will be manufactured. Tailings will have water | See Consolidated Responses PD-2 and PD-5. |

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| | | | | | removed through filter presses to create a paste consistency, after which cement and fly ash or slag will be added to create “cemented-paste tailings.” The material will be thin enough to pump while maintaining enough structure to allow for additional lifts in the surface impoundment. As each lift is deposited, oxygen diffusion to the lower lift(s) is impeded, slowing surface oxidation and the onset of acid drainage. The material will be pumped to the double-lined Cement Tailings Facility (CTF) every one to four weeks, and on off periods will be pumped as cement backfill into underground tunnels. While cemented tails backfill has been used for underground disposal, and paste tailings disposed in surface facilities, cemented-paste tailings surface disposal is a new concept which has not been attempted at any mine site. | |
| BBC00830 | 3 | Kendra Zamzow | Center for Science in Public Participation | Email | Tailings at the Black Butte Project, with 18%-30% sulfide content, will be extremely acidic, with a net neutralizing potential of -800 t CaCO ₃ /1000t and NP:AP of 0.01 (Tintina 2017 Appendix D Table 4-2). They essentially produce acid immediately. To delay the onset of acid, the project proposes to mix the tailings with binder (0.5% to 4% by weight). The mixture proposed is 50% Portland cement and 50% slag (Tintina 2017 Appendix D Section 4.1), that is, for a 4% binder paste tailings, 96% would be tailings, 2% would be cement, and 2% would be slag. This reduces the sulfide content slightly, to 22% (DEIS Appendix C). However, the extreme acidity of the tailings poses serious issues that the cement mixture does not alleviate. Cemented tailings can undergo external attack – in which the surface oxidizes and forms acid – or internal attack – in which sulfate attacks the cement. Both of these cause cement to disaggregate and fall apart. While the sulfate in the cement could come from other sources, the oxidation of sulfides in the PAG tailings will add a large amount of sulfate to the cement and enhance its degradation. Portland cement is particularly susceptible to internal sulfate attack (Alakangas et al. 2013; Tariq and Yanful 2013; Wu et al. 2018), and may not prevent reactivity even for underground backfill: The underground cement content of 4 percent is not expected to significantly offset the pyrite contents (DEIS 2019 Appendix A p6) | See Consolidated Response PD-5. |
| BBC00830 | 4 | Kendra Zamzow | Center for Science in Public Participation | Email | While the statement above was made with respect to why arsenic would likely not migrate from the backfill – cement was not expected to raise pH enough to mobilize it – it could also be construed as an indication that pyrite could overcome any neutralization provided by the cement and release sulfuric acid and metals. This seems to be at odds with the statement in the same document that the cement binder would render the material inert. The project expects slag material, which could be part of the cementing mix, to mitigate internal attack: The paste backfill test program indicated the 4% binder samples continued to develop strength in the 28-56 day time period. If internal sulfide oxidation was an issue, we would normally see the 28 day strength start to reduce in the 28-56 day time period. The addition of slag provides superior protection from sulfate attack. (Tintina 2016 Section 9 p469) The statement above refers to underground cemented tailings fill, proposed to have 4% cement mix binder. Diffusion testing was conducted to represent flooded backfilled tunnels by placing cemented paste tailings or a mixture of cemented paste tailings and waste rock under saturated conditions to determine | See Consolidated Response PD-5. Binder addition is not solely meant to neutralize potential sulfide oxidation. In order for sulfide oxidation to occur, there must be sufficient water and oxygen present to react. The cemented tailings cylinders subjected to HCT and diffusion tests showed far more disaggregation than what would be anticipated in a backfilled stope or lift placed within the CTF. During diffusion testing, the pH dropped from 8.89 to 7.15, and the acidity rose from -1 to 22 mg/L (while alkalinity increased slightly from 7.8 to 9.4 mg/L) in the last two analyses (Appendix D of the MOP Application; Tintina 2017a). Considering the degree of disaggregation in the unsupported cylinder, this likely overestimates the dissolution/leaching potential of the tailings. This test exposes additional reactive surface area, overestimating the reaction and acid production potential of the cemented tailings. The water quality prediction models used the laboratory data to demonstrate compliance with non-degradation criteria. Like other HCT, this is an aggressive treatment of samples (particularly when unsupported/confined) and 11 days of testing does not correlate directly to an equivalent length of time of |

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| | | | | | <p>oxidation rates. However, diffusion tests were only conducted for 11 days (Tintina 2017 Appendix D Sec 4.1.2 and Table 4-3), not nearly long enough to understand the rate of potential sulfate attack. In addition, deionized water was used in the test and regularly refreshed (Tintina 2017 Appendix D Section 4.1.2). This approach would minimize the sulfate content of water in the diffusion tests. Diffusion testing was terminated as pH sharply dropped and acidity sharply rose in the cylinder of tailings with 4% binder, and there was a trend of acidity increasing faster than alkalinity for tailings with waste rock and a 4% binder (Tintina 2017 Appendix D Fig 4-1 and Subappendix D Table D-1).</p> | <p>field conditions.</p> <p>The testing methodology called for the solution to be refreshed to develop a leaching profile. Although this does not provide constant exposure to sulfate in the leach solution (which would increase within the solution until reaching an equilibrium point), the use of deionized water is a more aggressive leaching solution and provides a conservative estimate of leaching potential. Per DEQ's first deficiency review of the MOP Application, "ASTM-1308-08 (subsection 7.1) describes use of 'demineralized water' as an appropriate option: 'The leachant can be selected with regard to the material being tested and the information that is desired. Demineralized water, synthetic or actual groundwater, or chemical solutions can be used.' Prior to initiating these tests, Enviromin consulted on this topic with WETLab (Western Environmental Testing Laboratory, Sparks, Nevada), which is certified by the state of Nevada to conduct diffusion testing with the intention of gathering geochemical data for mining operations. WETLab conducted these tests for the Black Butte Copper Project. Enviromin agreed to use deionized water based on feasibility of accessing and shipping groundwater in a timely fashion, as well as the fact that all other tests (static and HCTs) had been or were being conducted with deionized water. Use of deionized water in all tests thus facilitates comparison of the data. It should be noted that the weakly acidic and unbuffered quality of deionized water is a more aggressive [leaching solution] than buffered groundwater. Enviromin's decision to use deionized water was therefore appropriate in estimating solute release rates." (DEQ 2016)</p> <p>The sample of tailings with waste rock and a 4 percent binder (i.e., 4 percent plus ROM) does not represent a scenario/facility proposed for the project. Per the DEQ's second deficiency review of the MOP Application (May 8, 2017), "Enviromin does not believe that the 4 percent plus ROM sample is representative of Tintina's final designs for paste placement. These data were thus not used in any of the modeling and they have been removed from the MOP discussion to avoid further confusion."</p> |
| BBC00830 | 5 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>While there are documents that suggest underground cement tailings backfill with high sulfide content may maintain integrity for decades (Ouellet et al. 2006), there is very little long-term geochemistry information available on surface or underground cemented paste tail reactivity. A report titled "Paste Backfill Geochemistry - Environmental Effects of Leaching and Weathering" [MEND 2006]...was to summarize the current practice in geochemical characterization of uncemented and cemented paste backfill based on a literature review and also on a survey of mines that were known to use paste backfill. It was concluded that there was a lack of detailed information at the mine sites as well as a lack of monitoring for evaluation of former performance predictions.... It was also concluded that few studies have been performed about the long-term effect on surface and groundwater quality related to the use of paste backfill....The situation regarding the lack of information has not changed much up to this date despite the fact that backfill from non-ferrous mines have the potential to generate contaminated drainage in long term....(Alakangas et al. 2013)</p> | <p>See Consolidated Responses PD-2 and PD-5.</p> <p>The Alakangas et al. (2013) report also states, "In spite of the lack of information on surface and groundwater monitoring from paste backfill, the impact of paste technology on the environment is being advocated as an advantage (MEND, 2006)." Long-term, field-scale tests provide meaningful data, but until this technology is implemented at other sites, case studies/investigations are limited. Larger scale tests often necessitate the approval/permitting of the facilities that are needed to establish the test area.</p> <p>To meaningfully simulate the specific conditions of the Project site, the components of the Project would need to be approved and implemented (i.e., it would require a mill and paste plant, construction of an impoundment, placement of cemented tailings to the surface, development of underground workings within representative ore lithology and backfilling stopes, and monitoring/sampling those facilities for a long period). The Proponent has noted the need to optimize</p> |

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| | | | | | <p>...The difference between conditions in an underground mine and laboratory experiments complicate the interpretation of laboratory results ...The water contained within rock walls have different temperature and air quality from the water used while paste production. These factors have been shown to interact. Conditions may also change from the time of backfilling when the underground voids are dry until they become flooded upon closure. The change in the geochemical properties of the paste caused by these effects is not well known. (Alakangas et al. 2013)</p> <p>The extreme acidity of the waste material at the Black Butte Project strongly suggests that samples should undergo pilot plant testing that would better simulate real world conditions and for a much longer period of time. Cemented-paste tailings placed in the CTF will have less binder (0.5% to 2%) and react even faster.</p> | the paste plant and cement/binder composition during operations, and perform monitoring of contact water and oxidation within the mine during operations (see Sections 3.3.2.5, 3.5.8, and 6 of the MOP Application; Tintina 2017a). |
| BBC00830 | 6 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>A considerable amount of literature is coming out with regards to both cemented-paste backfill and some literature more recently on paste tailings surface disposal. No mine has ever used a technique that combines the two methods, cemented-paste backfill and surface paste, into “cemented-paste tailings” for surface disposal (Enviromin, 2018). Although the MOP states that “feasibility level designs have been prepared for the waste and water management facilities” (Tintina 2017 Appendix K Summary), quite a bit of necessary ground work has not been conducted. In short, they do not appear to have the information they need to actually build and operate a cemented-paste facility.</p> | See Consolidated Response PD-2. |
| BBC00830 | 7 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>Disposal of (un-cemented) paste tails in a surface facility is itself a new technique, with only a handful of mines in the world employing the technology. “On a global scale, surface paste disposal is very rare.... At the present time, paste is relatively unproven compared to other methods of surface tailings disposal”.¹ [http://www.tailings.info/disposal/paste.htm Accessed April 28, 2019]</p> <p>In 2006, there were three mines placing paste tailings on the surface: Myra Falls, British Columbia; Bulyanhulu, Tanzania; and Kubaka, Russia. An additional five mines in Canada and the US were intending to dispose of tailings in this manner (MEND 2006). By 2013, surface paste disposal was occurring at Snap Lake and was planned at Nunavik and NICO, all cold-climate Canadian locations (Alakangas et al. 2013). By 2015, the Nunavik mine was in operation (Kam et al. 2015) and by 2017 the Siilinjärvi mine in Finland began surface paste disposal (Fitton et al. 2018, Ruhanen et al. 2018, Vlot and Riihimäki 2018). [See Table 1 in original comment letter]</p> | See Consolidated Response PD-2. |
| BBC00830 | 8 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>Paste plant The processes of thickening tails (with flocculant), adding cement, and adding slag or fly ash are all separate processes subject to disruption from differences in tailings mineralogy and differences in binder consistency. Simply maintaining paste solids consistency, without the added complication of cement, requires significant design work prior to starting up the plant, and may require significant daily management (Ruhanen et al. 2018, Fitton et al. 2018, www.tailings.info). At the Siilinjärvi Mine, they proceeded from a pilot plant (2012) to a demonstration plant before adopting technology at full scale (2017).</p> | See Consolidated Responses PD-2, PD-4, and PD-5. |

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| | | | | | Slurry freezing in the feed and underflow lines, and water freezing in the cone thickener were some of the issues that had to be resolved. At Neves Corvo Mine, laboratory testing in 2000 was expanded to field tests in 2002-2005 before a pilot plant was built to test paste tailings with waste rock (Alakangas et al. 2013). There is no discussion or analysis in the Black Butte Project DEIS of the complexities that may be involved with the paste plant, nor has any pilot plant work has been conducted. At this stage, there should be significant progress towards a paste plant design. | |
| BBC00830 | 9 | Kendra Zamzow | Center for Science in Public Participation | Email | Tailings delivery system The MOP states that tailings will be delivered as 79% solids (Tintina 2017 Section 3.6.8.11; Tintina 2017 Appendix K Section 4.4) or 74% solids (Tintina 2017 Appendix K Subappendix E Table 1) as the optimum percent solids based on cone slump tests (Tintina 2017 Appendix K-5). However, only paste consistencies of 75%-85% were tested and only results from material with 79%-84% solids are shown (Tintina 2017 Appendix K-5C Tables 3-1, 3-6, 3-7). Mines that currently have surface paste tailings disposal facilities appear to thicken them to only 67-74% solids, not 79%. In underground mines, cemented tailings thickened to 75%-85% have been used for backfill; however, delivery is aided by gravity. Even so, plugging of the borehole or pipeline can be an issue. The pumping and pipeline systems are an important piece of mine operations, and the challenges are not seriously discussed in the DEIS or the MOP. | See Consolidated Responses PD-4 and PD-5. |
| BBC00830 | 10 | Kendra Zamzow | Center for Science in Public Participation | Email | Pumping and pipeline Small scale laboratory testing generally does not provide good information on tailings behavior in the field (Alakangas et al. 2013); it should be followed by scaled up field or pilot testing. When the Siilinjarvi Mine switched recently from traditional slurry tailings (45-48% solids) to paste (66-72% solids), considerable work went into designing the tailings delivery system (Vlot et al. 2018). Initial testing determined that a centrifugal pump, the type used to deliver slurry tailings, was ineffective. Thick paste required a positive displacement (PD) pump. In two places, the Black Butte Project MOP notes the high cost of PD pumps, mentioning they “significantly impact capital and operating costs” (Tintina 2017 Appendix K Section 3.2). While the MOP says PD pumps are “often required” to transport cement tailings, they fall short of saying they will use PD pumps; in the “preferred option” section, there is no mention of pumps (Tintina 2017 Appendix K Section 3.2.4). Plant operating conditions can lead to large changes in pumping behavior, including higher discharge pressure (Vlot et al. 2018) (Table 2). Enough testing has been done at Black Butte to know that rheology is expected to be sensitive to water content, which can affect the pipeline pressure gradient (Tintina 2017 Appendix K Subappendix E Section 7). [See Table 2 in original comment letter] | See Consolidated Responses PD-2 and PD-4. |
| BBC00830 | 11 | Kendra Zamzow | Center for Science in Public Participation | Email | The required pumping pressure will increase with the percent solids. Too much pressure when placing cement backfill in underground stopes can lead to pipelines bursting. ² At Siilinjarvi Mine in Finland, the pump operating pressure | See Consolidated Response PD-4. |

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| | | | | | <p>to move tailings 3,000 m over a lift of 100 m (later reduced to 40 m) was determined to be 5,400 kPa for 70% solids and 7,800 kPa for 72% solids was 7,800 kPa; they designed the pump pressure for 11,000 kPa (Vlot et al. 2018). The Black Butte Project intends to pump 79% solids over 1,300 m with an 18 m vertical lift (Tintina 2017 Appendix K Subappendix E), which is roughly similar to the operations in Finland. However, the Black Butte pumping/pipeline system has unique issues due not only to the cement content, not present in Siilinjarvi or any other surface tailings disposal operation, but also to the intent to pump cemented tailings to both surface and underground disposal sites. Tailings intended for the surface impoundment will contain less cement binder (0.5%-2%) than the underground tailings (4%). The general idea is to pump for some number of days to the CTF, and then for some number of days to the underground tunnels. There is no discussion of the operational challenges this could pose.</p> <p>Since the pipelines will have cement material in them, they cannot just be shut off. Pipelines need to be flushed, and the project anticipates using 5,000 gallons of water to do this, likely on a weekly basis (Tintina 2017 Section 3.6.8.11). For five or six months out of the year, they need to ensure that flushing does not leave water in the pipeline where it can freeze and cause ruptures. This means that in addition to optimizing the operating pressure for the pump and pipeline system, they need to test design systems for water pressure and restart pressure (Tintina 2017 Appendix K Subappendix E).</p> | |
| BBC00830 | 12 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>The MOP also notes that overland pipelines may be subject to internal and external corrosion, leading to leaks or rupture (Tintina 2017 Appendix K Subappendix E). An HDPE liner in the steel pipe is intended to stave off corrosion. However, there have been no tests pumping actual tailings material. “No corrosion information is available on the Black Butte tailings or process water. However ...potentially acid generating sulfide minerals often lead to corrosive slurry/water. The paste and water will be assumed to be corrosive to carbon steel until proven otherwise by corrosion testing. A cased pipe may also be subjected to corrosion of the metal forming the walls of the annulus and spacers...” (Tintina 2017 Appendix K Subappendix E)</p> <p>The pumping system needs to be chosen and tested with pipeline designs prior to full scale operation, as the paste plant and tailings delivery system need to be designed together for optimal function. A pilot plant should be set up to do the testing.</p> | See Consolidated Responses PD-3 and PD-4. |
| BBC00830 | 14 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>The time it will take for cement to disaggregate under field conditions is not known, as field tests have not been conducted. Kinetic lab testing indicates the pH of tailings with 2% binder began dropping within 2 weeks, and was at pH 3.6 by week 4 (Tintina 2017 Appendix D Subappendix D Table D-2). Although the MOP states that the kinetic humidity cell testing (HCT) represents very aggressive conditions unlikely to be experienced in the actual facility, this ignores the fact that there will likely be as little as 0.5% binder, which was not tested, and that no testing was conducted on oxidation rates for a block or cylinder of cement tailings exposed only to air. Additionally, when the CTF surface is exposed to wetting and drying conditions (rain or melting snow followed by a dry spell), this is similar to HCT conditions. Therefore, we should assume, until or unless field conditions are simulated and show</p> | <p>See Consolidated Responses PD-2 and PD-5.</p> <p>See response to Submittal ID BBC00830, Comment Number 4 for more information about kinetic lab tests.</p> <p>A test conducted with a block or cylinder of cement tailings exposed only to air would not be representative of expected field conditions (wet and dry cycles). According to Appendix N of the MOP Application (Tintina 2017a), “Tintina proposes to place 0.5 to 2% cemented paste tailings in its surface CTF, and to continuously collect and remove water from that impoundment. Importantly, the observed disaggregation in the 2% HCT did not occur immediately, and the rate of weathering in a HCT is recognized to be greater than in the field, particularly</p> |

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| | | | | | otherwise, that the kinetic tests do in fact represent the reactivity of the surface placement of cemented-paste tailings. Tailings mixed with only 0.5% binder could react similarly to raw tailings, which under HCT conditions went acidic immediately (Tintina 2017 Appendix D Figure 4-1 and Subappendix D Table D-2). | for the small, unconfined cylinder of paste cement with a high surface area to mass ratio as was used in the HCTs. Therefore, in the CTF, each newly added lift of cemented paste tailings will behave as a massive block of material with low transmissivity, with a thin upper surface that will be exposed to some degree of oxidation before being covered by fresh paste tails within 60 days of placement. If material is covered in the manner described in the mine operation plan (generally within a week but never more than 60 days), oxidation, acidity, and leaching of metals would be limited to the immediate surface of the cemented paste tailings. Any water interacting with oxidized tailings will subsequently travel through the ramp and rock drain, where it will react with waste rock as it is collected for treatment to meet water quality standards prior to discharge in the infiltration galleries.” |
| BBC00830 | 15 | Kendra Zamzow | Center for Science in Public Participation | Email | Attempting to solve the problem by frequent addition of new lifts ignores internal sulfate attack within the cement tailings. By adding cement the mining company is balancing two opposing issues: creating a paste that is liquid enough to pump, and creating a material that will set up like cement to slow tailings and waste rock oxidation and resulting acid generation. However, they are also balancing another set of opposing issues: cement takes time to set up, and the tailings material is so acidic it doesn’t afford that time. Testing shows that tailings with a 2% binder do not set up for 28 days; tailings with a 4% binder set up in 4 days (Tintina 2017 Appendix K-5 Section 4.0). As noted above, the 2% binder paste tailings go acid in as little as 2 weeks, and 4% binder tailings within 3-5 weeks (Tintina 2017 Appendix D Subappendix D Table D-2), with consequent metal release | See Consolidated Response PD-5. See response to Submittal ID BBC00830, Comment Number 4 for more information about kinetic lab tests. Additionally, the 2 percent binder cylinder that is noted to “go acid in as little as two weeks,” is derived from testing that was performed on a cylinder that already achieved “final set.” The same applies to the 4 percent binder cylinder, which was allowed to set up prior to testing. The cylinders were not observed to produce acidic leachate, or be precluded from setting up, due to premature oxidation during the curing time. HCT time is not equivalent to real time. |
| BBC00830 | 16 | Kendra Zamzow | Center for Science in Public Participation | Email | A white paper written by Enviromin, the geochemistry firm contracted for the Black Butte Project, specifically says that “site-specific binders” need to be researched to reduce sulfate attack (Enviromin 2018)– yet no site specific work has been done outside of some laboratory testing (Tintina 2017 Appendix K-5). The acidic paste tailings at Bulyanhulu developed sulfate salts on the surface, which could then be flushed and produce sulfate-rich water during rain events (Alakangas et al. 2013). Is this a possibility with cemented-paste tails, and was this considered when determining operations water quality? | See Consolidated Responses PD-2 and PD-5. The laboratory testing cited in Enviromin (2018) white paper was site-specific in the sense that a small batch of tailings was produced from representative core sections from the site. The cement/binder materials used to create the samples were representative of what would be used in the Project (i.e., the materials were sourced from Montana). Enviromin (2018) also explained, “the inclusion of pozzolanic material, such as fly ash or slag, with the cement improves strength and reduces negative risks of internal disaggregation due to recrystallization of sulfate minerals (also known as ‘sulfate attack’). The benefits of this binary approach to binder mixing were confirmed by Yilmaz et al. (2015), who reported that cemented/paste-containing slag binders performed better, with respect to consolidation, than paste with Portland cement alone or Portland cement with fly ash.” There is potential for the surface tailings to oxidize and release some species (including sulfate) within the lined facility. However, oxidation would likely only occur on the surface where water would be routed to the WTP for treatment. According to Alakangas (2013), “Monitoring of the water quality from the pilot cells during two years showed that a cover system decreased the sulfide oxidation compared to uncovered paste tailings. The pH decreased to 2 in uncovered tailings, and in the covered tailings pH was retained above 6.5. The only indicator of sulfide oxidation measured was pH.” |

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| BBC00830 | 17 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>The final CTF lift is to have 4% cement binder mixed into the tailings. The HCT results show that the 4% binder mixed into the paste tailings and possibly waste rock, would begin to go acidic in 3-5 weeks as noted above. Within this period of time reclamation intended to isolate the cemented-paste tailings from the environment would need to occur to limit oxidation: laying and welding the geomembrane cover, adding 5 feet of fill, and revegetating 72 acres. However, site reclamation is expected to take several years, and no progressive reclamation of the CTF was mentioned in the DEIS. While the cement may reduce hydraulic conductivity, laboratory testing clearly shows that the material will be reactive subaerially.</p> <p>This becomes an issue if there are interruptions in tailings delivery (e.g. mechanical breakdowns, pipeline rupture). It also becomes an issue if there is temporary closure, where the 4% cemented-paste tailings lift is not put in place in a timely fashion, or is put in place but left exposed to air due to reluctance to place reclamation cover and fill over the surface disposal site. Similarly, disaggregation could occur in the cemented layers in the tunnels during temporary closure due to reluctance to flood underground workings.</p> <p>This also changes the expected water quality; constituent concentrations were modeled using HCT data from weeks 0-4 of the 4% binder cement tails. It was after week 4 that the pH dropped and metal concentrations increased (Tintina 2017 Appendix D Subappendix D Table D-2 and D-3).</p> | <p>See Consolidated Response PD-5.</p> <p>See Submittal ID BBC00830, Comment Number 14 for more information about HCT data.</p> <p>Section 7.1.2 of the MOP Application (Tintina 2017a) explains that temporary suspension/closure conditions would not persist; the operator would implement final closure actions after 1 year. “When a temporary closure has continued for one year, Tintina will start implementing the permanent closure plan outlined in Section 7.1.3, below. Tintina will continue mine dewatering and the WTP operations (i.e., water treatment and brine generation and proper disposal) as they prepare to close the underground mine, draw down water levels in the PWP and implement the permanent closure plan as described below in Section 7.1.3.”</p> <p>Additionally, after the placement of a cushion rock layer and HDPE liner, there should be minimal seepage into the CTF. Any seepage within the tailings mass would still be contained by the double HDPE liner foundation and collected by the CTF sump. The placement of fill, soil, and vegetation would then follow; however, the primary sealing step would have already been completed.</p> |
| BBC00830 | 19 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>How tailings settle is affected by plant operations, including changes in ore mineralogy, and mill and pipeline upsets. Tailings beaches are affected by how tailings are discharged and the duration of discharge. Discharging from multiple spigots provides a more uniform beach than end of pipe discharge, but spigots can clog in cold environments. At the Musselwhite Mine (Ontario), the deposition point was moved closer to the thickener site during freezing conditions to minimize clogging (Kam et al. 2015). At Black Butte, the pipeline will extend the entire length of the CTF before depositing, which may substantially increase the risk of clogging; there was no discussion on potential for freezing or clogging.</p> <p>Uncemented paste tailing operations in cold climates are expected to need to shift discharge locations more frequently than slurry tailings operations to avoid exaggerated mounds near discharge points in freezing conditions (Journeaux 2012). Undulations and depressions in the slope may affect the extent to which water pools on the surface or is directed against perimeter berms. These add more operational complexity not discussed in the DEIS.</p> <p>At Siilinjärvi, the beach slope ranged from 6% (near the discharge) to 1.6% (at runout) with tailings percent solids of 66-68% (Fitton et al. 2018) (Figure 1). Bulyanhulu had a reported 7.4% slope, one of the highest in the reported literature in 2013 (Alakangas et al. 2013). Both mines used the method of discharging from a central tower. In general at paste tailings disposal facilities slopes are 2% to 4%, with laboratory results suggesting they may go as high as 10%.4</p> <p>The MOP expects an even, gentle slope of 0.5% to 2% (Tintina 2017 Figure 3.33 and 3.34) at the Black Butte Project through “selective spigot placement” (Tintina 2017 Section 3.6.8.11) which is not defined other than it appears to be</p> | <p>See Consolidated Response PD-4.</p> |

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| | | | | | designed to discharge from the perimeter. Meteoric and bleed water are anticipated to flow towards the sump at the north end of the facility (Figure 2). | |
| BBC00830 | 20 | Kendra Zamzow | Center for Science in Public Participation | Email | An imperfect installment or leaks in the liner would release much more contamination. The CTF basin as proposed would be built partly below the level of the water table. If groundwater entered the CTF through tears, abrasion, or degradation of the bottom liner over time, the tailings and waste rock material would be exposed to the fluctuations of a water table rising and falling seasonally. These are conditions that are similar to laboratory HCT conditions, and could result in metal release within a matter of weeks (Table 3). [See Table 3 in original comment letter] | See Consolidated Response PD-4. |
| BBC00830 | 21 | Kendra Zamzow | Center for Science in Public Participation | Email | The CTF cover will include a final lift of 4% cemented-paste tailings, a geomembrane cover, and 5 feet of fill topped with vegetation. In addition to the risk of imperfect installment, leading to unanticipated higher seepage into the basin or foundation drains, there are additional ways in which geomembrane covers could be compromised. The MOP mentions in passing the potential for ice damage to covers or liners. There is also mention that geomembranes are susceptible to thermal degradation (Tintina 2017 Section 3.5.6), but no mention of the potential damage due to wildfire. Increasing risk from wildfire may occur as climate change drives hotter summers with potentially longer periods between rain events, depending on location. This may be a risk for the cover, which will need to last in perpetuity, particularly if subsidence, erosion, or human activity decreases the depth from surface to cover. An additional risk occurs if cement degrades. If it degrades after placing the cover, the fill layer covering the CTF is likely to slump or subside, potentially tearing the cover. If this occurs, meteoric water will enter and flush through the waste material, exiting out the foundation drain or entering groundwater. A CTF saturated with water would have a higher rate of seepage in even an intact bottom liner, roughly ten times the rate of an unsaturated CTF. A related risk is damage from human activity, particularly if subsidence or erosion has already compromised the liner or decreased the fill depth above the cover. The DEIS has no discussion of post-closure institutional controls, or potential complications of placing institutional controls on private land. | See Consolidated Responses PD-3, PD-4, and PD-5. |
| BBC00830 | 22 | Kendra Zamzow | Center for Science in Public Participation | Email | Given that waste will be highly acid generating with or without cement, regulators should consider the CTF as if it were an uncemented paste surface disposal facility, and until there is longer term diffusion testing or field testing, MDEQ should more seriously consider the risks of cemented-paste tailings as underground backfill when sulfide content is this high. | See Consolidated Response PD-5. The EIS does not predict that the CTF would be highly acid generating. |
| BBC00830 | 26 | Kendra Zamzow | Center for Science in Public Participation | Email | The original design for the WTP appeared to be undersized, intended to treat 510 gpm (Tintina 2016). The size has been increased, to treat 588 gpm, but this is still based on an annual average flow (Table 4). The mine site and treatment plant design need to ensure that there is room to treat or contain additional water should mining hit an area with high hydraulic conductivity, which would increase the flow rate and volume of dewatering water, potentially to as high as 2,000 gpm (Myers 2019). Dewatering water makes up 90% of the anticipated inflow to the water treatment plant; an unanticipated sustained increase above the average annual flow, or a very high short term increase would overwhelm the WTP and storage systems. | See Consolidated Response WAT-1 for information about the assumptions in the hydrogeological model and more information about the RO treatment system. The Project is proposed to use RO to treat water. RO treatment is known to scale well by simply adding more units, and the Proponent proposes they would have a back-up unit available to treat up to 750 gpm (see Section 1 of the MOP Application; Tintina 2017a). If there is a need to treat additional water, it should be evident with enough time to secure additional units given the proposed monitoring protocols. |

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| | | | | | The DEIS notes that if additional capacity is needed, the 250 gpm construction WTP will be on hand, and the company can simply buy more equipment. However, systems do not always scale up smoothly. | |
| BBC00830 | 27 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>Near-surface lithologies Ynl Ex and Tgd were tested for potential to leach contaminants. Tgd is unlikely to go acidic, but Ynl Ex is more complicated (Maest 2019) and did leach selenium in the first four weeks of testing (DEIS p3.6-14 and Appendix D). This should not be discounted. As construction material undergoes repeated wetting and drying cycles, selenium could continue to leach with each cycle. About 2 million cubic yards of Ynl Ex is expected to be used in construction (DEIS p3.6.-17).</p> <p>One lithology remained untested. This was labeled Yne and was described as material that might be used in construction (Figure 3) and is the Neihart Quartzite. Lithology Yne is no longer mentioned in the MOP (Tintina 2017 Appendix D) or the DEIS. No valid testing for metal leaching has been conducted on the Yne material.</p> <p>...</p> <p>If mining is no longer expected to encounter this lithology, this should be stated. If Yne will be encountered, the expected disposition of the waste rock should be stated (e.g. whether it goes to the CTF or is used in construction) and geochemical testing appropriate to understand the environmental impact of the end use should be conducted.</p> | <p>Section 3.6, Geology and Geochemistry, of the EIS discusses the Neihart Quartzite lithology, labeled as Yne on Figure 3.6-3. Figure 3.6-3 shows that Yne is unlikely to be encountered during construction of the mine workings. It is estimated to represent less than 1 percent of the total waste rock units. Due to its close proximity to the mine workings, it was discussed in the geochemical characterization in Appendix D of the MOP Application (Tintina 2017a).</p> <p>As stated in Section 3.4.2.6 of the MOP Application (Tintina 2017a), “Excavated granodiorite will be used to construct the sub-grade bedding layer below the CTF HDPE liner system, while excavated granodiorite (Tgd), excavated Ynl Ex, and/or preproduction waste rock will be utilized to construct the sub-grade bedding layer above the CTF HDPE liner system.” The Ynl Ex material would potentially be used as sub-grade bedding only above the CTF liner system, meaning that any water interacting with this rock would be contained in the facility prior to being collected in the CTF sump and pumped to the treatment facility. See additional information regarding this clarification in the responses to Submittal ID BBC00933 (Comment Number 17) and Submittal ID BBC00933 (Comment Number 18), as well as information about the potential for seepage from the Ynl Ex as construction material.</p> |
| BBC00830 | 28 | Kendra Zamzow | Center for Science in Public Participation | Email | <p>In a 2012 study, 14 of the 16 operating copper mines in the US experienced pipeline spills or accidental releases; the other two mines were not surveyed (Gestring 2012). Twelve of these had pipeline or other accidental release failures that occurred between 2007 and 2012. All 14 had impacts on surface and/or groundwater quality. There is a high likelihood that spills and leaks will happen at every mine site; the only question is the extent of the damage. This emphasizes the need for backup systems, secondary containment, shut off valves, and other mitigation measures.</p> <p>It also emphasizes the importance of understanding – before operations begin – the complex tailings disposal system proposed at this site. Without robust testing of the components that will be required to manufacture and pump cemented-paste tailings, preferably in a pilot plant, there may be a higher risk of pipeline ruptures. There may also be long delays if equipment – not thoroughly vetted ahead of time – needs to be replaced or requires unexpected long periods of maintenance. Extended periods of down time would prevent the regular laying down of new cemented-paste tailings at the CTF and underground workings required to prevent cement disaggregation and the release of acid drainage.</p> | See Consolidated Responses PD-2, PD-3, and PD-5. |
| BBC00830 | 29 | Kendra Zamzow | Center for Science in Public Participation | Email | The proponents of the Black Butte Project would take highly acid-producing waste material and, using a disposal system which is not used at any other mine, place the disposal facility partly below the level of the water table, relying entirely on geomembranes to prevent highly contaminated water from moving into groundwater and streams in perpetuity. The development and use of a surface cemented-paste tailings system as a disposal concept is one that is worthy of further investigation, but for the first attempt to be under these | See Consolidated Responses PD-2, PD-5, and ALT-4 |

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| | | | | | <p>conditions is foolhardy. Neither does the failure of the proponent to do necessary groundwork for the development of the paste tailings manufacturing and delivery system inspire confidence. Pilot scale testing should be done to better understand the components that would need to go into a surface cemented-paste tailings facility and the operational limits of the tailings delivery system, but in the end the overall concept of placing highly acidic tailings in the CTF should be reconsidered. Consideration should be given to adding 4% cement binder to surface-disposed tailings to allow them to set up more quickly. The alternative to depyritize the tailings should be reconsidered. Additionally, further work is required to understand the long-term leaching potential of underground cemented-paste tailings backfill using tailings with this high of a sulfide content.</p> | |
| BBC00849 | 5 | David Chambers | Center for Science in Public Participation | Email | <p>The present Mine Operating Permit Application (MOP) calls for both rougher and cleaner flotation (Tintina 2017, Figure 3.10). The cleaner flotation circuit is essentially producing a high-sulfur tailings – i.e. a pyrite separation circuit. I was not able to determine the sulfur concentration in the rougher circuit tailings (underflow) from any of the documents associated with the DEIS or the MOP. A similar situation exists for the underflow for the 1st and 2nd cleaner circuits. This information is certainly available in the reports on the metallurgical testing for the mine, but is not available in the EIS or supporting documents. Are the rougher tailings non-acid generating? Why aren't the 1st and 2nd cleaner tailings thickened separately and diverted to the backfill plant? These are important questions that are not addressed in the DEIS.</p> | <p>The Project would use a flotation process to recover and upgrade copper values to produce a saleable copper concentrate. The generalized flotation circuit description for the Project is described in Section 3.3.2.4 of the MOP Application (Tintina 2017a) and is also illustrated on Figure 3.8 (Simplified Process Flowsheet Showing Key Unit Operations) in the MOP Application. The generalized process flow sheet (plant) is described in the Executive Summary of the EIS on page ES-4 in Section 5.2, Proposed Action, and in Section 2.2.3, Operations (Mine Years 3–15), of the EIS, on page 2-10.</p> <p>The flotation process acts as a pyrite separation circuit by depressing the pyrite over chalcopyrite recovery. The flotation process would remove approximately 10 percent of the sulfide mass as part of the final concentrate, which would include a makeup of chalcopyrite/chalcocite/tennantite/pyrite. The remaining pyrite would report to the tailings streams. By distribution, the final tailings stream would contain approximately 87 percent of the iron in the final tailings stream, while recovering 13 percent to the concentrate. If all copper losses to the final tailings are assumed to be associated with 100 percent chalcopyrite composition, then almost 98 percent of the iron in the tailings stream can be associated with iron sulfides. The reality is that both the iron and sulfur content would drop only slightly from the actual feed grades from the mass loss associated with the final concentrate. Therefore the tailings sulfur content is actually not being concentrated, as it would be lower than the original feed values.</p> <p>Sulfide tailings, especially pyrite, are subject to sulfide oxidation and therefore “acid generating.” This is limited by the oxidation rate of the sulfides when saturated by water; hence it is slow when first depositing the tailings, as the oxygen is limited to dissolved oxygen content in water. It is also slow under high pH conditions, as those found when exiting the circuit. Adding cement to the tailings would also limit the ability for oxidation to occur.</p> <p>The second cleaner tailings report back to Cleaner 1, so only the cleaner scavenger tails exit the process. While this stream would have a higher iron and sulfur content, the mass is approximately 19 percent, compared to approximately 71 percent for the rougher tails. Separately thickening the cleaner tailings streams</p> |

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| | | | | | | would complicate the circuit design adding additional capital and operating cost aspects and would likely not have much of a material effect to the final process. For example, rougher tailings assayed at approximately 21.6 percent iron and 27.3 percent sulfur compared to the final tailings (23.2 percent iron, 28.9 percent sulfur). |
| BBC00849 | 9 | David Chambers | Center for Science in Public Participation | Email | <p>Reclamation Plan</p> <p>There is no reclamation plan included in the supporting documents in the DEIS. A reclamation plan is important because provides a space in which to develop a logical closure plan. It appears from the DEIS that there is an assumption that this facility will just be decommissioned and then abandoned. This clearly cannot be the case, yet there is no discussion in the DEIS of long-term closure management, including water treatment, long-term monitoring and maintenance, and the costs associated with these activities.</p> <p>Recommendation: A reclamation plan and associated cost analysis should be included in the DEIS.</p> | Section 2.2.8, Reclamation and Closure (Mine Years 16–19), of the EIS discusses the reclamation plan components, and states, “The reclamation plan requires removal of all buildings and their foundations and surface facilities including the portal pad, copper-enriched rock stockpile pad, PWP, CWP, plant site, and NCWR.” The Reclamation Plan is also discussed in Section 7 of the MOP Application (Tintina 2017a). Section 7.1 of the MOP Application states, “Monitoring programs will continue during construction, operations, temporary closure and in permanent closure until closure objectives have been met.” The DEQ would require the Proponent to adhere to a Reclamation Plan, pursuant to § 82-4-336, MCA, which states that all “disturbed lands must be reclaimed consistent with the requirements and standard set forth in this section.” |
| BBC00933 | 16 | Ann Maest | Buka Environmental | Email | <p>A high-level Failure Modes and Effects Analysis (FMEA) is presented as Appendix R of the MOP (Tintina Montana, 2017). The FMEA primarily examines physical failure scenarios (overflowing, embankment failure, inadequate or no liner) and concludes that with mitigation, all failure scenarios are reduced to low or very low risk, as shown in Figures 2 – 12 of Appendix R (green or blue areas in the schematic probability vs. consequence plots). In general, the probabilities decrease with mitigation, but the consequences do not. The summary in Table 5 does not always match the rosier Figures. Specifically, the failure to collect contact water or leakage and the failure to trap sediments probability after mitigation in Table 5 are labeled “Infrequent,” but in Figure 9 they are shown as having lower probability (remote or unlikely). One of these is incorrect.</p> <p>The FMEA does not examine any failure scenarios as a modeling exercise. The predicted pH and concentrations in CTF leachate and the Process Water Pond (PWP) during Year 6 of mining are shown in Table 2. Both waters are predicted to be acidic, and concentrations of the constituents shown in Table 2 exceed Montana groundwater or surface water standards (or both for copper, nickel, and lead), often by many times, especially for the CTF. If the liners do fail during mining, or the facilities overtop, or capture is not complete, the contaminants could be transported to shallow groundwater and to Sheep Creek via Coon Creek or Brush Creek. The mitigated consequences for all PWP failure scenarios are Critical or Catastrophic (see Table 5, App. R), indicating that failure of this facility presents a high environmental risk. Mitigated consequences for overflowing and discharge of the CTF also remain Catastrophic. Because of the high risk, a modeling scenario should be completed for the Final EIS that examines overtopping and leakage without capture for the CTF and the WP facilities. The scenario would assume leakage of PWP and CTP water with the concentrations in Table 2 and the effects on groundwater and surface water quality.</p> | See Consolidated Responses PD-1 and PD-3. |
| BBC00933 | 17 | Ann Maest | Buka Environmental | Email | The two units tested for construction fill were Ynl Ex and Tgd. Ynl Ex is only defined as near-surface Lower Newland Formation (elsewhere it is described as | Appendix D-1 (Enviromin 2017c) of the MOP Application (Tintina 2017a) states that the shallow, weathered, highly-fractured, and oxidized near-surface bedrock |

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| | | | | | <p>a shale), and Tgd is described as near-surface granodiorite intrusions (MOP, App. D-1, Table 2-1). Static results from the Tgd suggest that is is non-PAG. All construction materials are assumed to be non-PAG and to leach low concentrations of metals and other contaminants (MOP, App. D-1). However, many of the Ynl Ex samples have %S values >1 (Figure 2-1 in MOP App. D-1). As with the waste rock units, the HCTs are composites, and the only leachate information is from the single HCTs. No information is given on the distribution of materials in the HCTs, and no static tests were conducted on the composites. Therefore, it is not known if more reactive areas are present in the Ynl Ex unit that would potentially leach higher concentrations. Even with the compositing, the one HCT for Ynl Ex had peaks in arsenic and selenium in the early weeks of testing. Selenium concentrations exceeded Montana surface water quality standards, and arsenic concentrations were 6 µg/L (groundwater standard is 10 µg/L).</p> <p>No mineralogy was performed on the construction fill materials. The NAG pH values are unusually high (many are pH 10-11; see Table 303 in MOP App. D-1), but this is not discussed in the text. An explanation should be provided.</p> | <p>zones of the Lower Newland Formation (Ynl Ex) and sill-form granodiorite intrusive rocks (Tgd) would be excavated and used for sub-grade bedding under lined facilities. The appendix states that the Tgd exhibited no acid generation or metal release during kinetic HCTs. Section 3.4.2.3 of the MOP Application also states that the upper 20 meters of the Ynl formation is oxidized, deeply weathered, and leached, and that HCT results indicate that the material is unlikely to generate acid. Although Ynl rock released low concentrations of selenium (exceeding surface water standards) in the early weeks of testing, HCT testing time is not equivalent to real time.</p> <p>As explained in Appendix D-1 of the MOP Application, “Representative subsets of the Tgd and Ynl Ex samples were selected for environmental geochemical testing through analysis of static multi-element geochemical data. Subsamples were identified to represent the mean concentrations of 10 select elements exhibited by the larger pool of available data for each lithotype using a method based on Runnells et al. (1997).” Information regarding mineralogy is provided in Appendix D-1 and appendices therein, particularly with regard to acid base accounting, asbestiform minerals, and analysis of kinetic testing residues.</p> <p>The range of sulfur concentrations in Figure 2-1 of Appendix D-1 (as referenced by the comment) show that although some samples of Ynl Ex contained >1 percent sulfur, the average sulfur content for all Ynl Ex samples was 0.59 percent. Appendix D-1 further states, “The kinetic HCT of Ynl Ex remained consistent with the static geochemistry results. This representative composite is primarily comprised of samples with very low sulfur content, but also included a few samples with higher sulfur content (as confirmed by ABA).” Within Appendix D-1 of the MOP Application, Table A2 of sub-Appendix A presents a complete list of samples selected for analysis, along with multi-element data and averages by rock unit. Sampling locations are shown in Figures 1-1 and 1-2.</p> <p>The relatively high NAG pH values (approximately 10 to 11 s.u.) that were observed in both the Tgd and Ynl Ex samples do not seem unusual when considering the available neutralizing potential that was consistently measured in these rock units. The neutralizing potential exceeded acid potential in each Ynl Ex sample, even those with relatively elevated sulfur content. The net alkaline nature of this unit was further demonstrated through kinetic testing. For the Ynl Ex, “alkalinity was detected in all weekly extracts and concentrations ranged from 34 (week 34) to 109 (week 0) mg CaCO₃ equivalents/L. Maximum available alkalinity in the Ynl Ex sample was 199,000 mg/kg, but only 891.07 mg CaCO₃/kg was consumed (0.45 percent of total) during the HCT.” “Acidity was not detected in any weekly extract.” (Enviromin 2017c)</p> <p>Regarding the potential for contaminant leaching, the kinetic testing of Ynl Ex released concentrations of selenium in weeks 0 through 4 (0.005 to 0.011 mg/L) that met or exceeded the surface water standard (0.005 mg/L), but not the groundwater standard (0.05 mg/L). Appendix D-1 of the MOP Application further states: “Early exceedances of selenium surface water standards were followed by declining concentrations that were eventually below the method</p> |

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| | | | | | | <p>detection limit, which suggests that elevated selenium release is linked to weathering of freshly exposed surfaces, and not long-term leaching potential.” Although the arsenic concentrations measured for Ynl Ex leachate increased slightly during Weeks 1 and 2, the measured leachate concentrations did not exceed any water quality standards.</p> <p>As stated in Section 3.4.2.6 of the MOP Application, “Excavated granodiorite will be used to construct the sub-grade bedding layer below the CTF HDPE liner system, while excavated granodiorite (Tgd), excavated Ynl Ex, and/or preproduction waste rock will be utilized to construct the sub-grade bedding layer above the CTF HDPE liner system.” With the Ynl Ex material being used only above the CTF liner system, any water interacting with this rock would be contained in the facility prior to being collected in the CTF sump and pumped to the treatment facility. See additional information regarding this clarification in the response to Submittal ID BBC00933, Comment Number 18.</p> <p>As stated in Section 3.6.8.3 of the MOP Application, “The embankment material is expected to consist of fresh to moderately weathered Ynl Ex and Tgd rock fill and will be placed and compacted to 95% Modified Proctor laboratory density as described in Section 3.4.2.1.” The MOP Application, Section 4.3.3 further states, “Tintina proposes to construct embankments for multiple facilities using near-surface rock to be excavated from highly weathered and oxidized surface exposures of Ynl Ex and Tgd. Infiltration of precipitation and snowmelt through embankment construction materials derived from near-surface materials has the potential to affect downgradient water. Compliance with non-degradation criteria was evaluated for operations at all facilities and in closure for the CTF. The relative magnitude of any discharge to groundwater beneath constructed embankments depends on the rate of infiltration and the quality of consequent seepage. The acid generation and metal release potential of the near surface Ynl Ex and Tgd has shown to be low using static and kinetic test methods.”</p> <p>The potential for seepage through embankments was described in MOP Application, Section 4.3.3.1: “The HELP model estimates very low percolation rates through the CTF, WRS, PWP, and CWP embankments and the mill and WRS pads. Predicted values range from 0.01 to 0.11 gpm (0.03 to 0.42 Lpm) for the different facilities. The highest modeled percolation rate results of 0.11 gpm (0.42 Lpm) were for the CTF and the mill pad embankments whereas the lowest modeled percolation rate (0.009 gpm; 0.034 L/min.) is associated with the CWP embankment (2017c). The modeled percolation rate associated with the PWP embankment is 0.07 gpm (0.27 Lpm). When the modeled percolation results for each facility are reported as a flow per unit area (gpm/square foot), they range from 2×10^{-6} to 3×10^{-6} gpm/ft². These very low modeled embankment seepage percolation rates indicates that embankment seepage will not significantly impact the regional groundwater system. There is therefore no need for the embankment seepage to be considered further as it is a non-issue.”</p> |
| BBC00884 | 4 | Scott Bosse | American Rivers | Email | Tintina’s plan to keep the cemented mine tailings and toxic waste in place for decades is experimental and unproven. As Zamzow points out in her critique of the DEIS: | See Consolidated Responses PD-1, PD-2, PD-3, PD-4, and PD-5. |

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| | | | | | <p>“While cement tails backfill has been used or underground disposal, cement-paste tailings surface disposal is a new concept which has not been attempted at any mine site.”</p> <p>Neither Tintina nor the DEQ provided evidence that it will work, particularly over the long-term and after the mine site has been abandoned. The DEIS assumes that the double-liner underlying the mine tailings will be installed perfectly, perform exactly as designed, never tear, and therefore not leak any acid mine drainage. Rather than make these overly optimistic assumptions, the DEIS should evaluate what will happen when the cement in the tailings is dissolved by acid, which is inevitable due to the fact that the tailings from the Black Butte Project would have a 26% sulfide content, which is extremely acidic.</p> <p>In his critique of the DEIS, geophysicist Dave Chambers of the Center for Science in Public Participation states:</p> <p>“The cement tailings facility will remain cement for only a short time. After the acid in the tailings neutralizes/dissolves the cement, the cement tailings facility must become either a dry drained tailings storage facility (TSF), or a wet TSF. There is no discussion of how this facility will be managed when degradation of the cement in the TSF happens.”</p> <p>In his critique of the DEIS, hydrologist Tom Myers states:</p> <p>“Failing to consider liner defects and therefore subsequent higher discharge rates means the DEIS assumed perfect operation and has not considered any contingencies beyond its engineering working perfectly. The DEIS should consider the effect of a substantial leak reaching the groundwater from various locations on the mine site.”</p> | |
| BBC00884 | 8 | Scott Bosse | American Rivers | Email | <p>In the section entitled “Issues Considered but Not Studied in Detail” on page I-13, the DEIS states, “No Wild and Scenic Rivers would be affected by any of the alternatives.” While this statement is factually correct, there are two waterways – the public lands reaches of Tenderfoot Creek and the Smith River – that have been found to be “eligible” for Wild and Scenic designation by the Helena – Lewis and Clark National Forest (the Forest). Under the Wild and Scenic Rivers Act, no federal agency may issue permits for any projects or activities that would degrade the free-flowing character, water quality and outstandingly remarkable values (ORVs) that exist on these two waterways. On the Smith River, these ORVs include scenery, recreation (especially fishing), geology, wildlife and cultural. On Tenderfoot Creek, ORVs include scenery, recreation and fisheries. The DEIS should include a discussion on how the Black Butte Copper Project might adversely impact water quality and ORVs on these two Wild and Scenic eligible waterways, especially if acid mine drainage and other pollutants enter Sheep Creek.</p> | <p>Section 3.5, Surface Water Hydrology, of the EIS explains that impacts on surface water quantity in Sheep Creek are expected to be minor, and therefore potential impacts on water quantity in the Smith River would be negligible. Additionally, because adverse impacts on Sheep Creek water quality due to the Proposed Action are not predicted, no impacts on the Smith River are anticipated. Because the Smith River is not expected to be affected, no “eligible” Wild and Scenic Rivers would be affected. On the Smith River, there would be no effects to the following outstandingly remarkable values (ORVs): scenery, recreation, geology, wildlife, and cultural. Portions of Tenderfoot Creek are also listed as eligible for Wild and Scenic River designation, but this river would not be affected by the Project as it is located about 15 miles north of the Project area and is not connected to Sheep Creek. As such, no eligible Wild and Scenic Rivers would be affected.</p> |
| 34_Combined | 1 | Bruce Thompson | | Spreadsheet | <p>Despite Sandfire’s assurances to the contrary, we all know that long term attempts to contain toxic waste from the operation are at-best well meaning, but not guaranteed-- and given the worldwide track record of the mining industry, likely doomed to failure before even begun. I think little or no weight should be attributed to “new methods” until there has been a lengthy trial period looking at durability, potential effects of “unexpected” catastrophic events (eg. earthquakes, forest fires, flooding), and taking into account the impact on the micro-environment of the excavation of so much surface area in the creation of</p> | <p>See Consolidated Responses PD-2 and PD-3.</p> |

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| | | | | | the holding system. Also, the size of the holding areas would need to be immense to handle the amount of tailings from such a large operation as could eventually develop. | |
| Socioeconomics | | | | | | |
| PM1-05 | 4 | Curtis Thompson | | Public Meeting Transcript | The Draft Environmental Impact Statement fails to address the significant adverse economic impact which will occur as a result of contamination. Even the town of White Sulphur Springs enjoys significant economic benefits from recreation involving the Smith River. When the company is gone and the leakage is polluting the Smith River, that community, as well as others, will suffer the loss of significant activity, economic activity, because people do not pay to float in toxic water. | DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application. |
| PM1-09 | 2 | Larry Antonich | | Public Meeting Transcript | To summarize, the EIS addressing noise is incomplete, inaccurate, and severely impacts the quality of life at the subdivision and also devalues the property substantially. Contributing to the noise not addressed in my comment is the armada of very large trucks hauling continuously. | Noise is addressed in Section 3.11, Noise, of the EIS, which includes assessment of impact on nearby receptors, including the Little Moose Subdivision. Noise associated with the construction phase of the Project would be audible for several miles around the Project area. Noise associated with the operations phase of the Project would be equivalent to background sound levels and only occasionally audible within 1 to 2 miles of the Project area. See Section 3.11.3.2, Proposed Action, of the EIS. |
| PM1-10 | 2 | Roger Peffer | | Public Meeting Transcript | They say that about 220 good-paying mining jobs will come from this mine. How many jobs will be lost from the people that guide float trips down the Missouri River? Down the Smith River? They're going to be trashed, basically. People won't float it. And then the other thing you have to look at is the farms and ranches. What's the economic impact there when the spill occurs? We have to consider all these things. They're looking at short-term gains versus long-term detriments. The long-term detriments outweigh those short-term gains. | Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics, of the EIS. DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application. |
| PM2-03 | 1 | Jeannette Blank | | Public Meeting Transcript | I kind of glanced through the EIS, and the areas I see -- that I would like to see more work done on this that I see lacking are related to connected actions. So there's kind of three areas of connected actions. One I would say, and this is probably the lesser of the three, although very important, is assessment of the current infrastructure in White Sulphur to be able to realistically handle the major uptick in the number of people that will be there, the number of additional housing and supported services, all the way leading up to water rights, what their waste -- all of their systems are going to be able to handle; and whether those local agencies and governments can handle the major influx that's going to be happening in that town. We've seen that boom-bust cycle happening across small towns where natural resources extractions happen. So that's a major impact to those towns. And some of it's beneficial, but, at the same time, when they're not prepared to handle that, that's where a lot of unforeseen impacts occur. | The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs, and fiscal and economic impacts. |
| PM2-03 | 3 | Jeannette Blank | | Public Meeting Transcript | And then coming back kind of to this community of Livingston and also Townsend, I feel like the transportation section is woefully underdeveloped. There's no detailed route maps of where these trucks would go to in these towns. Here in Livingston in particular, I know I did see it talked about going | See the response to Submittal ID HC-040, Comment Number 3. |

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| | | | | | down Park Street and down to the east end of town. That goes by our hospital. I would want to know how this is going to affect the rail traffic. Are we going to get held up on the south end of town longer and more often? Do we anticipate that there's going to be more train traffic in the middle of the night that's going to keep a lot of us up in the middle of the night? I'd be interested in knowing the timing and hours of the loading activity. Is there potential for that mine-related traffic to impact local traffic patterns? We have a high congestion on Park Street, and emergency services, would that impact our emergency systems? | |
| PM2-11 | 4 | Max Hjortsberg | Park County Environmental Council | Public Meeting Transcript | And then to address an issue a little more locally, the transportation plan really doesn't address much in the way of the increased vehicular traffic and heavy truck traffic. They do state that the railroads are not that crowded, can handle additional traffic, which may be the case, but can they handle the type of traffic that this mine will be producing? Also, for the Livingston section, there's nothing mentioned in there for a very frequent occurrence that happens here, which is when I-90 is closed due to high winds and all traffic is routed through Livingston, and how the additional mining traffic coming into town would play into that scenario. There is no opportunity for trucks to wait for a train crossing at Bennett Street. In the case of a wind closure, you have traffic backed up onto the interstate. How would that affect people getting through to emergency services? And also the general concerns around health and safety and wellbeing of all the communities this traffic would travel through. | Rail capacity was not within the scope of the EIS. Loaded mining haul trucks would enter I-90 at Exit 340, travel 2.3 miles west, then turn onto Highway 89/Park Street at Exit 337. A 2018 study commissioned by MDT found that I-90 in the vicinity of Livingston is impacted by high winds two to three times per week from October through March (CDM Smith and MDT 2019). Impacts can result in four potential levels of restrictions: (1) severe cross-winds warnings; (2) partial I-90 closure between Exits 330 and 337 (west and east of Livingston), requiring that trucks exit the highway and go through Livingston instead; (3) full I-90 closure between Exits 330 and 337, requiring that all vehicles exit the highway and travel through Livingston instead; and (4) full I-90 closure for a longer portion extending east or west of Livingston, a less common occurrence generally due to blowing snow. During such closures, congestion at Exit 337 (U.S. Route 89), which would be used by haul trucks traveling to and from Livingston, causes backups onto the interstate and throughout Livingston. |
| PM4-02 | 2 | Malcolm Gilbert | | Public Meeting Transcript | These are people that will be impacted by the mine. These are jobs that we can count on to be around for decades, maybe longer, where with the mine we can't count on the fact that they'll be there for, you know, more than a decade or two. And where does that leave all these people that have good work that bring money back to the state? All the money we make stays here -- And just to make it clear, I guide on the Smith River as well as work for MEIC. All the money that we make stays here in the state, and there aren't foreign companies reaping the profits. | The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs, and fiscal and economic impacts. |
| PM4-06 | 1 | Metta Barnhart | | Public Meeting Transcript | The Smith River is predictable. Millions of dollars are brought in to the state of Montana through outfitters and everything that the tourists do on their way, spending money in the towns buying groceries and getting to the river. It's one of the most beautiful places on Earth and it is one of the most important places to me; often one of the first things I tell my out-of-state friends about, and, coincidentally, one of the things that brings my friends to the state of Montana. | DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics, of the EIS. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application. |

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| PM4-12 | 3 | Dave Ewan | | Public Meeting Transcript | The amount of jobs that it's going to produce has been way exaggerated by the mining company. | Employment projections are estimates. However, accurate workforce projections are critical to effective budgeting and planning. |
| HC-001 | 6 | Martha Williams | Montana Fish, Wildlife, and Parks | Hard Copy Letter | FWP suggests that the Socioeconomic section of the Affected Environment, 3.9-1, include information on angler expenditures associated with the Smith River, which FWP estimates to be \$9.1 million annually based on the number of angler days and angler expenditures for the Smith River and its North and South fork tributaries. | The Final EIS has been amended to include publicly available information on angler expenditures. |
| HC-002 | 11 | William Avey | USDA Forest Service | Hard Copy Letter | The U.S. Highway 89 corridor from White Sulphur Springs to the junction of US 89 and US 87 near Belt, Montana is a nationally designated Scenic Byway, as designated in 1991. The outstanding scenery of this corridor helps to enhance the economic viability of the small rural communities along its 70 miles stretch. Options for maintaining or enhancing the scenery along this corridor should be considered. | The Project would impact views along this road segment only at the intersection with Sheep Creek Road, where intersection improvements would be made to improve sight distance and intersection safety. The improvements would not affect the scenic views from the road. |
| HC-003 | 31 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The mine creates other risks that the Draft EIS ignores or dismisses without making any attempt to quantify the risks, explain the consequences if the project's safeguards fail, or provide reasonable assurance that the impacts will not come about. Tintina plans to ship copper concentrate produced by the mine by truck to rail terminals in Livingston and/or Townsend. See Draft EIS at 2-10. The concentrate will be shipped in sealed containers that, according to the Draft EIS, will "minimize or avoid potential leakage or spillage during transport and eliminate dust potential and spills." Draft EIS at 2-10. The Draft EIS does not, however, attempt to quantify the risk of a spill, which could contaminate surface water and groundwater with toxic metals and sulfide minerals contained in the copper concentrate. See id. Instead, the Draft EIS states that "transportation of mine concentrate would not result in spills or leakage except, in the case of an accident severe enough to compromise the integrity of the container." Draft EIS at 3.12-11. Given the sheer quantity of material Tintina proposes to ship from the mine every day, totaling 6,570 truck trips each year, it is not reasonable to conclude that the risk of a spill, whether due to mishandling of the shipping containers or a traffic accident, would be negligible. See Exhibit 33 (Oliver, Cleanup underway on zinc concentrate spill near Red Dog Mine, The Arctic Sounder (Jan. 27, 2017)). DEQ must quantify this risk as well. In particular, because the Draft EIS acknowledges that a severe accident could compromise the shipping containers, DEQ must disclose the risk that such an accident would occur as well as the potential consequences of such an accident for groundwater and surface water. See San Luis Obispo Mothers for Peace, 449 F.3d at 1033 (requiring analysis of high-impact, low-probability event in EIS).</p> | <p>The chance of traffic collisions generally increases with increased vehicle miles travelled. The following estimates of the frequency of a crash involving Project vehicles (regardless of outcome) are based on the highest projections of traffic estimated to be generated by mine operations, and the higher of either (1) generally anticipated accident rate on rural roads of 0.5 to 1 incident per 1 million vehicle miles traveled, or (2) the recorded rate of incidents.</p> <ul style="list-style-type: none"> • U.S. Route 89 from Sheep Creek Road to White Sulphur Springs: estimated 2,194,380 vehicle miles per year; 1 to 2 traffic incidents or collisions per year. • U.S. Route 12/89 from White Sulphur Spring south to U.S. Route 12 intersection: 254,040 vehicle miles per year; estimated 0.1 to 0.2 incident or collisions per year (i.e., one accident every 5 to 10 years). • U.S. Route 12 from U.S. Route 89 west to Townsend: 888,629 vehicle miles per year; at the past accident rate of 2.13 accidents per million vehicle miles, 1.9 collisions per year. Safety improvements completed in 2016 may reduce the accident rate, as noted in Section 3.12.2.2, Traffic Safety Data, of the EIS. • U.S. Route 89 from U.S. Route 12 south to I-90: 1,526,065 vehicle miles per year; estimated 0.75 to 1.5 incidents or collisions per year. • I-90 and U.S. Route 89 to the Yellowstone River (4 miles): 108,040 vehicle miles per year; estimated 0.05 to 0.1 incident or collisions per year (i.e., one accident every 10 to 20 years). <p>The mode of transporting mine concentrate would minimize the risk of mine concentrate spills. The use of sealed containers would eliminate the need for material handling at rail stations or other intermediate points, and reduce the risk of spills if an accident occurs. According to the Proponent, the containers are "strong and rugged enough that they are unlikely to release concentrate during shipping accidents or mishandling" (Tintina 2017a).</p> <p>As noted in Section 2.2.3, Operations (Mine Years 3–15), of the EIS, the mine concentrate would not be a liquid, but rather would be thickened and pressed to remove water, with a moisture content of approximately 10 percent. The texture of the concentrate would be roughly comparable to wet sand, thus limiting its</p> |

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| | | | | | | <p>ability to spread or flow. Based the limited available information, a crash severe enough to cause release of mine concentrate would have similar traffic impacts on a crash and release of other bulk materials, such as sand, concrete, or agricultural products. Depending on the severity and nature of the crash, roads could be partially or fully closed for an hour or more.</p> <p>The MOP Application Appendix P (Emergency Response Plan; Tintina 2017b) has general procedures for all spills, including concentrate spillage from a haul truck accident (specifically, see Section 4.2, General Rules for Responding to a Spill or Release, and 4.3, Reportable Quantities and Agency Notification, in MOP Application Appendix P). The Proponent’s anticipated response to spills from sealed concentrate containers as a result of a haul truck crash are summarized below (Zieg 2019c):</p> <ul style="list-style-type: none"> • The Proponent would have trained safety and environmental personnel respond immediately. • The Proponent would isolate and contain the spilled material, notify appropriate agencies, clean and dispose of the spill material, and then conduct an investigation of the spill. Appropriate equipment would be used to clean the spill, such as loaders, dump trucks, vacuum trucks, and hydro excavation trucks. The type of equipment used would depend upon the quantity and location of the spill, weather, and road conditions. • The Proponent would remove all traces of the spill and properly dispose. • The Proponent would conduct post-spill monitoring of the spill site where it is warranted, especially if a stream was impacted by the spill. • Handling/cleanup procedures specific to mine concentrate spills from the sealed containers would be addressed in detail before mine operations begin. The Proponent is in the process of formalizing a Safety Data Sheet for the Black Butte Copper concentrate that would include information critical to concentrate spill response. The Proponent is also preparing a formal Spill Prevention, Control, and Countermeasures Plan that would be submitted to the Montana State Fire Marshal and DEQ. |
| HC-003 | 88 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS does not adequately analyze socioeconomic impacts that will be caused by the mine, especially after the mine closes. ARM 17.4.609(3)(e); 17.4.617(4)(a) (MEPA regulations requiring evaluation of impacts to “social and economic circumstances”). The Draft EIS predicts that the mine will cause an approximately 23% population increase in White Sulphur Springs, the city closest to the mine. Draft EIS at 3.9-16. Significant changes in infrastructure will likely accompany this population boom: For example, many more housing units will likely be built to accommodate the predicted population increase. See Draft EIS at 3.9-17 (“The Montana Business Assistance Connection estimates that an additional 112 housing units may be needed as a result of the Project ...”). The Draft EIS, however, does not analyze the impacts to the local community that will result when the mine closes and the population boom subsides, leaving excess infrastructure and unused housing in White Sulphur</p> | <p>The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs, and fiscal and economic impacts.</p> |

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| | | | | | Springs and elsewhere in the region. See Exhibit 51 at 2 (Pembina Inst., Boom to Bust, Social and Cultural Impacts of the Mining Cycle (Feb. 2008)). | |
| HC-003 | 90 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS briefly refers to an increased number of car collisions in the region due to greatly increased traffic associated with trucks and employees traveling to and from the mine site. Draft EIS at 3.12-10. However, the Draft EIS makes no attempt to quantify this increase in traffic incidents, or even give a qualitative estimate of the increase. The EIS should provide additional analysis of this impact. The Draft EIS also fails to consider the potential impacts along the transportation corridors from the release of mine concentrate from the shipping containers as a result of truck accidents severe enough to compromise the integrity of the containers. Draft EIS at 3.12-11; Exhibit 33. | See response to Submittal ID HC-003, Comment Number 31. |
| HC-040 | 3 | Nancy S. Kessler | | Hard Copy Letter | Finally, my hometown of Livingston is one of two destinations along with Townsend selected through which the copper ore would be transported from the mine and transferred to shipment by rail to the west coast. Health and safety concerns are myriad around heavy truck traffic traveling down Highway 89, through the communities of Wilsall and Clyde Park, to the final destination of the rail yard in Livingston. These concerns arise not only from possible accidents involving such large trucks, but also from potential injury caused by exposure to the ore dust. And, Livingston already is challenged by difficult cross-railroad track traffic issues, which would only be further exacerbated by these trucks. | Mine products would be transported in sealed shipping containers (EIS Section 3.12.3.2, Proposed Action). The sealed containers would be transferred to rail cars, eliminating any material handling at the rail yards. The response to Submittal ID HC-003, Comment Number 31, addresses accident rates. Haul traffic would exit I-90 at Exit 337 and enter Livingston on Highway 89 (Park St.). The specific location of the Livingston railhead shipping facility was not identified in the application, and the EIS (Section 3.12.2.1, Existing Road Network) assumed that the Livingston haul route would terminate west of the Yellowstone River in the vicinity of existing rail yards. However, the Proponent's traffic study (Abelin Traffic Services 2018) states that the Proponent would create a new railhead shipping facility along the Montana Rail Link tracks east of the Yellowstone River at a location to be determined. This option would minimize the distance that haul traffic would travel within Livingston and avoid haul truck traffic within the town's commercial and residential areas. The Livingston Health Care Center is on the south side of Highway 89 (Park Street) approximately 1,800 feet (0.35 miles) east of the Yellowstone River. |
| BBC00704 | 1 | Norman A. Bishop | | Email | The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. Further, outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. The draft EIS should evaluate any potential impacts to this burgeoning and sustainable industry. | DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics, of the EIS. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. |
| BBC00716 | 2 | Gregory Dibble | | Email | <ul style="list-style-type: none"> The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. Further, outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. The draft EIS should evaluate any potential impacts to this burgeoning and sustainable industry. | DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics, of the EIS. Section 3.9.2.2, Employment and Income, of the Final EIS was amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. |
| BBC01048 | 5 | David and Nike Stevens | | Email | The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they | DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are |

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| | | | | | generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. The draft EIS should evaluate impacts to this increasing and sustainable industry. | addressed in Section 3.9, Socioeconomics, of the EIS. Section 3.9.2.2, Employment and Income, of the Final EIS was amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. |
| HC_036 | 6 | Shelley Liknes | Fopp Family Trust | Hard Copy Letter | The DEIS demonstrates that the proposed project’s decrease in flow at 0.35 cfs along will have an adverse effect that rises to a significant level on the Fopp Family Trust water rights in late summer and adversely affect features of the property that affect the land’s value. The Draft EIS failed to consider these effects and no mitigation measures were identified. | <p>As described in Section 3.5.1, Analysis Methods, of the EIS, surface water quantity data were collected from May 2011 through December 2017. Monthly flow measurements and automated gauging stations on Sheep Creek provide detailed seasonal baseline data.</p> <p>There are no adverse effects predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and further, as tools to inform mitigation and management strategies. See Section 3.4.1, Analysis Methods, Section 3.4.2, Affected Environment, Section 3.5.1, Analysis Methods, and Section 3.5.2, Affected Environment, of the EIS.</p> <p>UIG recharge and the loss of base flow in Sheep Creek (approximately 0.35 cfs or 2 percent of the average base flow) caused by mine dewatering would partially offset each other and thus further minimize the predicted changes to stream flow. For example, Section 3.5.3.1, Surface Water Quantity, of the Draft EIS states, “Predicted depletion of 0.35 cfs (157 gallons per minute [gpm]) is less than the quantity of water that would be returned to Sheep Creek alluvium through the UIG, which would be an average of 530 gpm from the WTP (from October through June).” This section also states, “The predicted decrease in flow (157 gpm) does not account for additions to base flow from seepage from the NCWR.” Simulated base flow depletion for all streams except Coon Creek are within surface base flow measurement error (± 10 percent). In Coon Creek, base flow reduction would be offset with water from the NCWR and through an agreement with the water rights holder to utilize the water rights. See Section 3.5.3, Environmental Consequences, of the EIS.</p> |
| HC_030 | 8 | Curtis G. Thompson | | Hard Copy Letter | The release of toxins into down gradient waterways is statistical certainty based on all hard rock mining operations in Montana history. The economic benefits of the Smith River from its recreational allure are well known and documents. The draft EIS includes no consideration of the adverse economic impact of the proposed mining operation from the loss of the recreational revenues. | <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> |

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| BBC00024 | 2 | Tim and Miriam Barth | | Email | As business owners, we welcome the possibility of a stable, strong business to our community. We welcome the much needed tax revenue both for our county as well as the State of Montana. We have owned Stageline Pizza and the Strand Theatre located on main street, White Sulphur Springs for nearly 31 years and we look forward to the positive challenges of expanding our kitchen to better serve the incoming mine work force. We look forward to again showing a movie to a full theater and we look forward to having a larger employee work pool from which to keep our hiring needs fulfilled! | Thank you for your comment. |
| BBC00048 | 1 | Butch Kallem | | Email | Your job is to assure that a mine is properly setup, properly managed and that safety and clean-up is financed and paid for by fees on mined product. Instead you have turned into the worst thing that we can have happen in this country. You try to harass companies, rather than assist them. Rather than working for the people of this country and State you actually work for the nuts that wish no human being were alive. To approve a mine, it should take no more than 3 months after plans, projections and operations testing is completed. Not years. Once you passed 6 months you just want to see how many people you can put on a payroll. Already we have seen several mines just go away that were good designs, properly setup and would have had very good cleanup and safety. Like the one in the Paradise Valley. That was a good mine, and we now allow China to import several minerals that could have come from that mine alone. Time for the Government to start working for the people they represent, not some eco-terrorist group. It is like you are afraid of them and refuse to do your job, or just do not know how to do your job. | DEQ takes seriously its purpose to thoroughly review the Proponent's Project as set forth in its operating permit application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA. |
| BBC00057 | 1 | David Hebert | | Email | The Draft EIS is very complete and includes an analysis of the potential impact the project might have on the transportation systems in the area. For those who live in the area, studying the increase in traffic that will come with constructing and operating of the Black Butte Mine is important. In Section 3.12, Pages 1 through 12, accomplishes this task in a responsible manner. Thank you. As the study revealed, when the mine is operating, the road system in the area that would receive the most incremental increase in traffic compared to 2016 is US Route 89. Table 3.12-2 shows that average traffic on this road, except for a few areas just north of I-90 near Livingston, has remained fairly static since 2005. Section 3.12.3, Page 8, explains that: "These roads typically operate at 5 to 10 percent of their carrying capacity. Based on MDT assumptions, baseline traffic not associated with the Project would increase about 20 percent (above the traffic volumes shown in Table 3.12-2) by the end of the Project's operational life, and total traffic on Project-area roads would still be less than 20 percent of total capacity." In other words, even with the increase in traffic from the badly needed economic development the area would enjoy during the mine's operation, the existing road system is more than capable of handling the increase in use. | Thank you for your comment. |
| BBC00057 | 2 | David Hebert | | Email | I was pleased to see that Tintina Montana proposes to encourage carpooling and would provide a shuttle service out of White Sulphur Springs as mitigation for these small increases in traffic. I was also pleased to see that the company intends to work with the Montana Department of Transportation in addressing possible safety concerns at the intersection of U.S. Highway 89 and Sheep | Thank you for your comment. |

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| | | | | | Creek Road; U.S. Route 12 (Milepost 28.0 to 29.9); will review school bus schedules and project truck traffic to limit the risk of interactions with school bus traffic; and will use on-board systems to monitor and limit concentrate truck speeds on their routes (Section 3.12, Page 11). In an area that has suffered through years of economic malaise, the socioeconomic impact of over 200 family-wage jobs is a huge positive compared to the small increase in road traffic the project will bring to road systems that are being utilized far below carrying capacities. This is especially true when Tintina Montana's plan is to be pro-active in mitigating for the increase. | |
| BBC00062 | 1 | Joshua Juarez | | Email | In reviewing the socioeconomic portion of the DEIS (3.9) it is abundantly clear that Meagher County is in dire need of the economic stimulus that the BBCP could provide. Meagher County ranks in the bottom categories of nearly every measurement in the socioeconomic analysis area. In looking at the five measures used in the analysis, unemployment, average earnings per job, per capita personal income, and families with income below the poverty level, it is clear that the DEQ made the right conclusion. The data indicates a "less healthy economy" in Meagher than that of the surrounding counties (3.9-5). With the median wage in MT being \$32,750 in 2016 (Montana DLI 2016), any new mining jobs anywhere in our state will raise that very poor number. This is due to the average median wage of a mining sector job being nearly double the state's median wage at \$60,190 (3.9-4). These are just the kinds of jobs that a county like Meagher needs. With an aging demographic that is ten years higher than the states' median age (3.9-3), the skilled labor positions making family wages will lower that number and significantly contribute to the goals of the White Sulphur Springs Growth Policy articulated on page (3.9-9). While there are certainly going to be some front-end strains on public infrastructure and services with the influx of these skilled workers (3.9-17), the Hard Rock Impact Plan will help prepare Meagher County for these stresses through the prepayment of Metal Mine License Taxes. Once up and running, the county is estimated to receive 1.4 million a year in these taxes on top of an additional 8 million in taxable valuation at peak copper production (3.9-17). | Thank you for your comment. |
| BBC00075 | 3 | Janet Carlson | | Email | The conclusion, reached by me and by the DEQ, appears quite simple. The environmental impacts of the proposed mine have been avoided or mitigated by the proposed, worldclass, plan of operation and the mine should be permitted as soon as possible. The activity of creating family-wage jobs in economically depressed Meagher County should get under way immediately upon a positive decision and the posting of the required bond. | Thank you for your comment. |
| BBC00076 | 1 | David Philpott | | Email | The Socioeconomic Section 3.9 does a good job of underscoring the need for this project in Meagher County. The area has seen out-migration of young families due to the lack of jobs that can pay a family sustaining wage and include full benefit packages providing good family insurance, ample vacation and personal days, contributions to retirement plans, wellness programs, etc. The population of Meagher County has decreased over the last decade and those that have remained in the area are faced with a per-capita income that is 30% less than the Montana average (Section 3.9, page 5, table 3). Thank you for including in the Draft EIS a thorough discussion of the area's quality of life | Thank you for your comment. |

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| | | | | | <p>(Section 3.9, pages 1 through 11). This analysis clearly shows that the vitality of the area is compromised with the lack of economic development and that the impacts go far beyond paychecks. As the Draft EIS notes, “Health and quality of life are dependent on a number of factors, particularly access to education, public services, healthcare, recreation, and social services.” The Draft EIS also correctly states that, “According to the White Sulphur Springs Growth Policy, residents are increasingly interested in ensuring new growth and development be located in suitable locations, and that it be designed and constructed to ensure the health, safety, and livability for residents (CTA 2017).” The average income of miners in Montana, \$60,190, is nearly double the income of the average job in Meagher County (Section 3.9, page 4) and would be a huge game-changer for the individuals and the families that call the area home. The Black Butte Project will directly employ 235 individuals and another 151 would find employment with contractors or other employers servicing the mine (Section 3.9, page 13, Table 9). Goods and services purchased by the miners themselves throughout the local area and state will create additional jobs for Montanans. In addition, taxes that will be paid by the mining company while in production will add millions to local government coffers. For instance, the metal mines tax is estimated to be \$4 million per year to the State of Montana (Section 3.9, page 17) with over \$1.4 million of that amount to be distributed to Meagher County each year during the projected 11 years of production. Thankfully, the unique-to-Montana Hard Rock Mining Impact Act, the local area will be able to prepare for the influx of workers. The provisions of this act, as spelled out in Section 3.9, page 17, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area fiscal and economic impacts.</p> | |
| BBC00077 | 2 | Carlina Quintero | | Email | <p>The area certainly needs the jobs. Sawmill closures and logging job losses have contributed to a prolonged contraction of economic vitality in the White Sulphur Springs area. Meagher County has, sadly, some 18.3% of the population base living below the poverty level (Section 3.9, Table 3) and a median household income that is \$11,000 less than Montana’s average. Wage earners with families have been forced to look elsewhere for family-wage jobs and K-12 school enrollment has decreased by over 20% between 2010 and 2016 (Section 3.9, Page 8). This project would substantially change the economic well-being of Meagher County. Section 3.9, Table 10 shows that as many as 165 of the 235 projected mine employees would move into the area during the years of mine operations. Those in-migrating employees are projected to have an average of 2.46 people per household (Section 3.9, Page 14) and I assume that some of the 1.46 non-employees in those households will be school children. In 2016, the average wages earned by Montana mine workers was \$60,190 (Section 3.9, Page 4) or over 300% of the current per-capita personal income of the area (Section 3.9, Table 3). When these individuals and families spend their earnings and pay their taxes the entire area will benefit. Thankfully, this economic development can and will be able to occur without significantly impacting the local environment (Sections 3.1 through 3.16), including the locally cherished and nationally renowned Smith River.</p> | Thank you for your comment. |

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| BBC00104 | 2 | Janet Carlson Krob | | Email | The application produced by Tintina Montana, reviewed by the DEQ, and the subsequent EIS conducted by a 3rd party and DEQ to assure that the tough rules are either met or exceeded by the mining company, proves that we do not have to choose. We can have a healthy environment and the jobs that come from the modern mine being proposed in Meagher County. The area certainly needs the jobs. Sawmill closures and logging job losses have contributed to a prolonged contraction of economic vitality in the White Sulphur Springs area. Meagher County has, sadly, some 18.3% of the population base living below the poverty level (Section 3.9, Table 3) and a median household income that is \$11,000 less than Montana's average. Wage earners with families have been forced to look elsewhere for family-wage jobs and K-12 school enrollment has decreased by over 20% between 2010 and 2016 (Section 3.9, Page 8). This project would substantially change the economic well-being of Meagher County. Section 3.9, Table 10 shows that as many as 165 of the 235 projected mine employees would move into the area during the years of mine operations. Those in-migrating employees are projected to have an average of 2.46 people per household (Section 3.9, Page 14) and I assume that some of the 1.46 non-employees in those households will be school children. In 2016, the average wages earned by Montana mine workers was \$60,190 (Section 3.9, Page 4) or over 300% of the current per-capita personal income of the area (Section 3.9, Table 3). When these individuals and families spend their earnings and pay their taxes the entire area will benefit. | Thank you for your comment. |
| BBC00107 | 2 | Mark Cheshier | | Email | I would like to provide comments regarding the incredible economic boost the Black Butte Copper Project will bring to Meagher County. In reviewing the socioeconomic portion of the DEIS (3.9) it is abundantly clear that Meagher County is in dire need of the economic stimulus that the BBCP could provide. Meagher County ranks in the bottom categories of nearly every measurement in the socioeconomic analysis area. In looking at the five measures used in the analysis, unemployment, average earnings per job, per capita personal income, and families with income below the poverty level, it is clear that the DEQ made the right conclusion. The data indicates a "less healthy economy" in Meagher than that of the surrounding counties (3.9-5). With the median wage in MT being \$32,750 in 2016 (Montana DLI 2016), any new mining jobs anywhere in our state will raise that very poor number. This is due to the average median wage of a mining sector job being nearly double the state's median wage at \$60,190 (3.9-4). These are just the kinds of jobs that a county like Meagher needs. With an aging demographic that is ten years higher than the states' median age (3.9-3), the skilled labor positions making family wages will lower that number and significantly contribute to the goals of the White Sulphur Springs Growth Policy articulated on page (3.9-9). While there are certainly going to be some front-end strains on public infrastructure and services with the influx of these skilled workers (3.9-17), the Hard Rock Impact Plan will help prepare Meagher County for these stresses through the prepayment of Metal Mine License Taxes. Once up and running, the county is estimated to receive 1.4 million a year in these taxes on top of an additional 8 million in taxable valuation at peak copper production (3.9-17). This project will be an incredible stimulus for Meagher County. My hope is the DEQ gets | Thank you for your comment. |

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| | | | | | through the public review process as quickly as possible to give Sandfire a permit and get this project into construction. | |
| BBC00210 | 4 | Sandra Salisbury | | Email | Please approve the proposed project. The Black Butte Project will protect the environment, create some great jobs, benefit the area with spending on main street and increase the needed tax revenue at both the local and state level. If this project is vetoed by people who do not live in Meagher County, perhaps this lost revenue by the governments and the local individuals should be considered a “unlawful taking” by the state government. Lost revenues should then be paid to the local governments and the Meagher residents. Monies could be raised by a tax (user fee) on floats, sportsmen/women and a general recreation tax place on all those living in other counties. Just a rough idea but it could refined as necessary. | Thank you for your comment. |
| BBC00222 | 2 | Jed Munday | | Email | <p>The Socioeconomic Section 3.9 does a good job of underscoring the need for this project in Meagher County. The area has seen out-migration of young families due to the lack of jobs that can pay a family sustaining wage and include full benefit packages providing good family insurance, ample vacation and personal days, contributions to retirement plans, wellness programs, etc. The population of Meagher County has decreased over the last decade and those that have remained in the area are faced with a per-capita income that is 30% less than the Montana average (Section 3.9, page 5, table 3).</p> <p>Thank you for including in the Draft EIS a thorough discussion of the area’s quality of life (Section 3.9, pages 1 through 11). This analysis clearly shows that the vitality of the area is compromised with the lack of economic development and that the impacts go far beyond paychecks. As the Draft EIS notes, “Health and quality of life are dependent on a number of factors, particularly access to education, public services, healthcare, recreation, and social services.”</p> <p>The Draft EIS also correctly states that, “According to the White Sulphur Springs Growth Policy, residents are increasingly interested in ensuring new growth and development be located in suitable locations, and that it be designed and constructed to ensure the health, safety, and livability for residents (CTA 2017).”</p> <p>The average income of miners in Montana, \$60,190, is nearly double the income of the average job in Meagher County (Section 3.9, page 4) and would be a huge game-changer for the individuals and the families that call the area home. The Black Butte Project will directly employ 235 individuals and another 151 would find employment with contractors or other employers servicing the mine (Section 3.9, page 13, Table 9). Goods and services purchased by the miners themselves throughout the local area and state will create additional jobs for Montanans. In addition, taxes that will be paid by the mining company while in production will add millions to local government coffers. For instance, the metal mines tax is estimated to be \$4 million per year to the State of Montana (Section 3.9, page 17) with over \$1.4 million of that amount to be distributed to Meagher County each year during the projected 11 years of production.</p> <p>Thankfully, the unique-to-Montana Hard Rock Mining Impact Act, the local area will be able to prepare for the influx of workers. The provisions of this act, as spelled out in Section 3.9, page 17, are intended to mitigate fiscal impacts of</p> | Thank you for your comment. |

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| | | | | | a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area fiscal and economic impacts. | |
| BBC00222 | 4 | Jed Munday | | Email | I have worked the mining industry for 15 years at several different properties across Montana. But due to a lot of the cut backs in the industry here in Montana in past years I have been forced to look for work else where. I would like to get back to work in the mining industry here in Montana again. With this being a new mine and creating so many new jobs I hope to be part of the project in some way in the near future. Mines create great jobs for people and it does a lot of good for local communities along with the state of Montana. Mining can be done safely for the people, the communities, the state of Montana, and the environment too! | Thank you for your comment. |
| BBC00413 | 2 | Mark Ahlborn | | Email | Much has already been made by opponents of this proposal to largely unsubstantiated adverse impacts to the area's socioeconomic and recreational opportunities which can broadly summarized in one category – the Smith River. Having floated the Smith many times, both pre and post lottery, I have always enjoyed the float, the fishing and the overall experience. However, those of us who do know the river must acknowledge that just because there is 60 miles between put in and take out does not mean there is 60 miles of pristine wild river. There are homes and cabins, working and dude ranches, and all manner of recreation seekers. So it must be noted that the Smith is already an impacted stream, a victim of its own popularity. | Thank you for your comment. |
| BBC00440 | 1 | Jeff Buszmann | Streamline Appraisals, LLC | Email | Montana has been abused time and time again by mining companies. We have several large superfund sites that the taxpayers of Montana are on the hook for and we don't need another. If we can't learn from our past mistakes, we will fail. The few jobs this might create are temporary and the profits will leave the area immediately. The risks way out weigh the benefits and in no way should this mine move forward. Thinking this time will be different is the definition of insanity: doing the same thing over and over and expecting different results. | DEQ takes seriously its purpose to thoroughly review the Proponent's Project as set forth in its operating permit application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA. |
| BBC00503 | 2 | Tim and Joanne Linehan | Linehan Outfitting Company | Email | My wife and I own Linehan Outfitting Company and have been in business for 27 years as a Montana fly fishing outfitter. Our life and business relies on the absolute health of Montana's rivers and streams. Montana's outdoor industry and the economic driving force that surrounds it are critically important to small, family owned businesses. As a body, the resident and non-resident recreationists that enjoy the Smith River, make a living oaring its currents, and enjoy multi-generation family experiences, deserve more of an opportunity to comment on the draft EIS for the following reasons. | <p>DEQ acknowledges the outstanding outdoor recreational opportunities afforded by Montana's rivers and streams and recognizes their economic contribution. Recreation and use of the Smith River are addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>Public participation is addressed in Section 1.6.1, Public Participation, of the EIS. Also, see Consolidated Response MEPA-1.</p> |

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| BBC00505 | 2 | Todd O'Hair | President & CEO Montana Chamber of Commerce | Email | Simply put, this copper mine is set to deliver economic opportunity for central Montana and the state overall. Some of the benefits include: - employment for up to 200 people during the mine's construction phase; - 204 full time jobs and 50 full time contractors during its operational phase; - approximately \$218 million of direct investment in mine construction, according to the Pre Economic Assessment (PEA); - significant revenue for Meagher County and the State of Montana in the form of production taxes and single income taxes, including a countywide taxable value increase of more than \$20 million during operation; - projected annual retail sales increase of \$3.4 million in Meagher County during the life of the mine. | Thank you for your comment. |
| BBC00505 | 4 | Todd O'Hair | President & CEO Montana Chamber of Commerce | Email | The Montana Chamber of Commerce is a not-for-profit, 501 (c)(6) and member-driven organization, representing small mom-and-pop operations to large companies, from retail to manufacturing to tourism to agriculture. Envision 2026, the Montana Chamber's 10-year strategic plan for Montana's future, endorses responsible natural resource development to bolster our state's economy. | Thank you for your comment. |
| BBC00507 | 1 | Becky Townsend | Executive Director Meagher County Stewardship Council | Email | The Meagher County Stewardship Council is a non-profit citizens group that champions the long-term environmental, cultural, and economic interests of county residents, and advocates for a vibrant and sustainable future for all of Meagher County. The Council is to be open to the public, the voice of the community, and will act on the interests and concerns of the citizens of Meagher County. The Council is invested in ensuring that Sandfire Resources America, Inc. is held to the highest standard and that Black Butte Copper has a net positive impact on the community. The Council is made up of 11 members: Chad Evans (Rocking C's Ranch-Manager), Dan Vermillion (Sweetwater Travel Company), David Voldseth (Ranch Owner), Gordon Doig (Community Leader), Jay Kolbe (Wildlife Biologist, MT FWP), Katie Boedecker (Council Chair and General Manager, Showdown Montana), Lacey Rasmussen (Meagher County Conservation District-District Administrator), Megan Shroyer (MT President for Northwest Farm Credit Services), Nicolle Sereday (Pharmacist, Owner of Castle Mtn Drug & Castle Mtn Grocery), Rob Brandt (CEO, Mountainview Medical Center), Ron Burns (Rancher/Ranch Manager for Canyon Ranch), Sarah Calhoun (Owner, Red Ants Pants) and Becky Townsend (Executive Director of Meagher County Stewardship Council and Rancher). The Council has been aided in its organization by Bill Bryan of One Montana, Jackson Rose (MSU Grad Student), and Julia Haggerty (MSU Geography Professor). | Thank you for your comment. |
| BBC00539 | 2 | Evan Youngblood | | Email | As a guide on the Smith River, I can personally attest to its value to the state both economically and culturally. In recent research, the Smith has been shown to bring approximately \$10 million in revenue to the state annually. This includes wages for guides like me, money spent in the town of White Sulfur Springs, and tax revenue that directly benefits the state. In addition, the Smith River is an incredibly popular float that is shared by many Montanans every year. It's popularity has led to it being the only permitted river in Montana and it is easy to see why. Soaring limestone walls, peregrine falcons, and abundant | DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS includes publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. |

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| | | | | | brown and rainbow trout make this river a truly special place that we need to preserve for generations of Montanans to enjoy. | |
| BBC00616 | 2 | Jes Falvey | | Email | <p>1. The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue.</p> <p>2. Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc.</p> <p>3. Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases.</p> <p>4. \$50 million in Montana tax dollars already goes to mine clean-up. Do we want to add a failed mining experiment on the Smith River to the list, at the cost of existing, perpetual Montana jobs?</p> <p>5. Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis.</p> | <p>DEQ takes seriously its purpose to thoroughly review the Proponent’s Project as set forth in its MOP Application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA.</p> <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs, and fiscal and economic impacts.</p> <p>See Consolidated Responses CUM-1 and FIN-1.</p> |
| BBC00628 | 2 | Susan Thomas | | Email | <p>My second concern is transportation, both the hauling of ore in sealed containers down the Shields Valley and/or through the narrow Deep Creek Canyon to Townsend. The potential for accidents, leakage, damage to the containers and spills along these routes and the proximity of the rivers is of concern. All of our roads around Livingston are seeing an increase in traffic and the population of our town is projected to keep increasing during the life of this mine. I therefore think your estimates for increased traffic, based on previous year’s traffic, seems too low. Also, even though Hwy 89 has been widened and now has shoulders in places where there were none, the highway still has no dedicated turn lanes. As traffic increases, I could see this becoming a huge problem with 18 heavy trucks hauling ore to town. And what happens when the weather is so hazardous that they can’t haul ore? Does that mean some days will see double or triple the truck traffic?</p> <p>There is also the problem of Hwy 90 closures due to high winds in Livingston. This backs traffic up on Hwy 10, the same route these ore trucks would be taking, and there are no turn lanes for any vehicles making right of left turns off Hwy 10. This includes the at-grade railroad crossing which these trucks would be using. The potential problems this traffic would cause along that route to and from our hospital is worrisome.</p> | <p>The risk of spills is addressed in the response to Submittal ID HC-003, Comment Number 31. The response to Submittal ID PM2-11, Comment Number 4 addresses weather closures. As indicated in Section 3.12.2.1, Existing Road Network, of the EIS, Highway 89 traffic volumes are low. Project-related traffic would not result in congestion, as indicated in Section 3.12.3.2, Proposed Action, and Proponent’s traffic study (Abelin Traffic Services 2018).</p> |
| BBC00660 | 1 | Jackie Singer | | Email | <p>Montana’s major resource is natural beauty, clean water and clean air. The tourist industry is critical to the state’s economy. No one will be trout fishing on the Smith River when it is contaminated with toxins from the Sandfire mine.</p> <p>The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. Further, outfitters will launch 73 of 1,361 total Smith River permits in</p> | <p>DEQ takes seriously its purpose to thoroughly review the Proponent’s Project as set forth in its MOP Application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface</p> |

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| | | | | | <p>2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. The draft EIS should evaluate any potential impacts to this burgeoning and sustainable industry.</p> <p>Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases.</p> <p>Please look to the future and protect the environment from industrial contamination. It is really appalling that a copper mine is even being considered. This must be stopped!</p> | <p>Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics, of the EIS. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>See Consolidated Response FIN-1.</p> |
| BBC00804 | 1 | Cathy Baumbauer | | Email | <p>I have followed the discussion on the proposed Black Butte Mine, and taken the tour they offer on a monthly basis. It was very interesting, but I support the Trout Unlimited position. However, that is not why I am writing.</p> <p>During the tour of the proposed mine site, Jerry Zeig said there will be semi-trucks with tanks of “copper slurry” going to Livingston or Townsend 24 hours a day, 7 days a week, all year round. They will transport the slurry to a railroad so it can be shipped to the west coast for overseas processing. In the discussions of the impact of the mine, I have not heard anyone questioning the effect of this truck traffic on two lane highways through farm and ranch country, and/or National Forest.</p> <p>The obvious problems are: - increased traffic which raises danger for farm equipment moving along the road - high school drivers traveling to and from school and events will have to negotiate these large trucks - serious wear and tear on the highway surface - the need for more winter maintenance to accommodate increased truck and employee traffic - the high potential for environmental damage as a result of crashes and/or spills, particularly in the National Forest.</p> <p>Please take these ripple effects into consideration when making a decision on the mine. They are not specific to the mine itself, geographically, but they are legitimate concerns that result from the mine’s development.</p> | <p>The EIS (Section 3.12.3.2, Proposed Action) addresses the capacity of the rural highways to handle the mine traffic without resulting in congestion. Safety concerns have not been identified, except at the intersection of Sheep Creek Road and Highway 89, where improvements are needed to increase sight distance. All drivers, including teens and farm equipment, would continue to share the road with a modest increase in volume and an increase in truck traffic. This increase is proportionally high (compared to existing traffic), but still modest in comparison to the capacity of the roadway to accommodate traffic. The risk of spills is addressed in the response to Submittal ID HC-003, Comment Number 31. In addition, description of the concentrate as a “slurry” appears to have been an error. The copper concentrate would contain approximately 10 percent moisture after dewatering and being sent through a filter press, which is roughly equivalent to damp sand.</p> |
| BBC00932 | 2 | Andy Johnson | | Email | <p>The project proposed by Tintina Montana Black Butte Copper Project will be a significant economic boost for this area of Montana and I strongly recommend it be allowed to proceed as planned.</p> | <p>Thank you for your comment.</p> |
| BBC00944 | 1 | Taya Cromley | | Email | <p>The transportation study outlined in the draft EIS is insufficient and requires greater analysis, specifically the proposed route to transport ore to Livingston via highway 89. The transportation study took data at 0.5 mile south of U.S.</p> | <p>The EIS relied on traffic data available from MDT. The Final EIS includes traffic counts for U.S. Route 89 in Wilsall and Clyde Park, as well as a traffic count location 6 miles south of Ringling. Generally, traffic volumes increase along U.S.</p> |

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| | | | | | <p>Route 12 and south of the Yellowstone River bridge. These two points do not account for the daily commuting that occurs between the three communities that exist within these two data collection points: Ringling, Wilsall, and Clyde Park. Many of the residents who live between these two data collection points both live and work in this area and use Hwy 89 for daily commuting and transport (as well as moving cattle). The transportation study does not account for the significant amount of daily commuting that occurs WITHIN this section of highway. This commuting activity, because it takes place within the two data collection points, would not be accounted for in the current study. This commuting It is not only adults who are commuting on this section of highway, but also children who either commute via Hwy 89 by bus and car to the Shields Valley Elementary School located in Wilsall or the Shields Valley high school in Clyde Park. The amount of traffic added by trucks transporting ore between the mine site and Livingston would significantly disrupt the daily commuting that occurs on this section of road, as well as put children and families at risk who commute each day to school along this section of highway.</p> <p>The study also does not account for additional traffic occurring in this area since approval of a large logging project in the Crazy Mountains (just north of Wilsall) in 2017. The increased number of logging trucks between Wilsall and the junction of Interstate 90 is missing from the 2016 data and needs to be analyzed if an informed decision is to be made.</p> | Route 89 as the highway travels south, towards I-90. The Final EIS explains that the local communities would experience increased traffic, which may feel more acute in communities accustomed to low traffic levels, but the traffic volumes would not result in traffic congestion. |
| BBC00947 | 1 | Fred Thomas | Montana State Senate | Email | <p>As Montana State Senate Majority, we are writing to you today in support of Black Butte Copper project. This mine will provide Montana with 240 high quality jobs for the next 14 years. We ask for your support of the project by distributing the proper permits required for keeping the progress on track. Black Butte mine places equal importance on protecting Montana's environment, while being economically sustainable source of income for the state. In 2017, Mental Mines Gross Proceeds for Tax Collections totaled \$16.7 million; Black Butte Copper project would significant increase this revenue. According to the Montana Business Assistance Connection, the countywide taxable value may quadruple, to approximately \$12 million. Furthermore, the average wage at the mine would be \$65,000 per year for the new 240 employees. THis number does not include the more than 20 contractors and businesses this project would employ. Black Butte mine has assured they would be focused on hiring local Montanans to fill these high quality jobs.</p> | Thank you for your comment. |
| BBC00960 | 4 | Max Hjortsberg | Park County Environmental Council | Email | <p>Transportation The proposed BBC mine will affect Park County directly if Livingston is chosen as the proposed railhead for ore being trucked from the mine site. There are serious environmental concerns regarding the proposed mine operation itself, and those issues, in the form of concentrated copper sulfide ore that will be subsequently traveling through Park County on a daily basis for approximately 15 years, and up to 50 years if the mine operations are expanded. If Livingston is the chosen railhead, haul trucks will travel down Highway 89 through the Shields Valley and right through the Main Street and the heart of the communities of Wilsall and Clyde Park. This type of traffic will pose</p> | Regarding specific communities, see the response to Submittal ID BBC00944, Comment Number 1. Spills are addressed in the response to Submittal ID HC-003, Comment Number 31. Weather closures are addressed in the response to Submittal ID PM11-2, Comment Number 4. The sealed shipping containers would be transferred directly from trucks to railcars, avoiding any need for material handling at the rail yards. |

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| | | | | | <p>serious health and safety concerns for everyone who lives and works in northern Park County and Livingston.</p> <p>In Section 3.12.1.2 of the DEIS it suggests that, “As stated in the traffic study, “due to the relatively low traffic volumes along the study roadways compared to the roadways capacity, no specific LOS calculations were performed for the study roadways” (Abelin Traffic Services 2018).” We believe that because of the very nature of these rural roads the impacts from increased traffic will be profound and have an even greater effect on the areas and communities the roads pass through. The DEIS does not even recognize, or take into consideration that these routes are often the only road between communities, the only way to access homes. If an accident were to occur that blocks the highway emergency personnel would be cut of from responding to an emergency call. In fact, entire communities could be isolated in this respect. The DEIS needs to recognize and address this matter.</p> <p>An all too familiar picture from the Bakken Oil Fields in eastern Montana and North Dakota comes to mind when thinking about the impacts of heavy industrial traffic moving through small, rural communities and along two-lane highways. It is no stretch of the imagination to presume a similar impact to the towns and roads on the chosen haul route to become equally congested and as dangerous as they are in the Bakken.</p> <p>All of the proposed transport routes repeatedly cross and/or run next to streams and rivers. The proposed route on Highway 89 through the Shields Valley crosses the Shields River and its tributaries multiple times. The concentrated copper ore being transported poses a serious risk, especially to aquatic environments, which the DEIS completely ignores.</p> <p>The DEIS states in Section 3.12.3.2 that the copper ore concentrate will be transported in enclosed shipping containers, stating “The Proponent proposes to transport mine concentrate in sealed shipping containers from the Project area to the MRL rail facilities. Assuming the shipping containers are transferred directly onto rail cars, transportation of mine concentrate would not result in spills or leakage except, in the case of an accident severe enough to compromise the integrity of the container.” This statement is vague in its language and offers no important detail with regard to the integrity of the containers in question. The DEIS needs to address the potential impacts from an accident “severe” enough to cause a spill, especially if that accident were to occur next to a waterway, or other sensitive environment.</p> <p>The DEIS will need to address the impacts of heavy industrial traffic on an already congested at grade railroad crossing and major travel route in Livingston. Ore truck traffic traveling from the north to Livingston will need to access the Montana Rail Link (MRL) facilities via the Bennet Street crossing off of East Park Street. Major traffic studies have evaluated the issues of Livingston’s railroad crossings and documented increased congestion already at the existing crossings due to growth in the city and increasing tourist and commercial traffic.</p> <p>Little room exists currently at the Bennet St. crossing for west bound vehicles waiting for passing train traffic. The addition of ore trucks to this congestion, with no feasible alternative crossing location in Livingston, would exacerbate the existing issues and cause traffic to be backed up and halted while waiting</p> | |

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| | | | | | <p>for the crossing to clear. This situation could impact emergency vehicle traffic and public health and safety as East Park St. and Highway 89 routinely experience heavy traffic and delays when Interstate 90 is closed due to frequent high winds in the Livingston area. This is also the primary route to our hospital, Livingston Healthcare.</p> <p>Additionally, the route will take the heavy truck traffic from Bennett St. to Gallatin St., which is a residential street, and the only access to the NW neighborhood of Livingston. Increased congestion, related air pollution and noise (not to mention negatively affecting property values) from this traffic has the real potential to disrupt the quality of life for residents of this neighborhood who moved there, and live there, with the assumption that a major shipping and receiving operation was not a part of the fabric of that neighborhood.</p> <p>The DEIS needs to take into more consideration the current remediation status of the MLR railyard when evaluating the potential for using Livingston as the designated railhead. The Livingston rail yard was until August, 2017 classified as State Superfund site. Using the Livingston MRL rail facilities as a railhead for offloading hazardous materials in the form of concentrated copper ore could have the potential to add negative and adverse conditions to a site already undergoing extensive cleanup and remediation resulting from a legacy of environmental neglect.</p> | |
| BBC00960 | 6 | Max Hjortsberg | Park County Environmental Council | Email | <p>Local government, including County Commissioners, City Commissioners, Town Councils, City Managers and Mayors, and Emergency Response Officials along any and all haul routes and railhead locations need to be engaged and aware of the ongoing permitting process and included in all communications and decisions relating to any and all future mine operation plans and activities that will impact neighboring communities. According to Chapter 6 of the DEIS, no one in Park County, or the Cities of Wilsall, Clyde Park and Livingston (as well as Townsend) have been consulted regarding the impacts, and the potential thereof, to the health and safety of our communities. Coordination and communication with neighboring counties and communities need to occur prior to any mine operations and before subsequent mine traffic commences.</p> | <p>Chapter 6, Consultation and Coordination, of the EIS addresses this topic. Section 3.12, Transportation, of the EIS discloses the Project's potential traffic impacts in Livingston, Montana, as well as in Wilsall and Clyde Park, as part of the U.S. Route 89 corridor.</p> |
| BBC00966 | 1 | Matthew Ellsworth | American Exploration and Mining Association | Email | <p>The American Exploration & Mining Association (AEMA) appreciates the opportunity to submit unique comments on the Montana Department of Environmental Quality (MDEQ) Draft Environmental Impact Statement (DEIS) for the proposed Black Butte Copper Mine Project proposed by Tintina Montana, Inc.</p> <p>When the world-class mine is operating, it will support 240 full-time employees and up to 50 full-time contractors. These jobs will provide a significant and positive economic foundation for Meagher County and Central Montana in an environmentally responsible manner. Current and future local hires will remain critical in helping ensure a stable work force and supporting the local economy. These jobs are critical to the rural areas of Montana. Furthermore, the mine will produce critical and strategic minerals helping to secure the American manufacturing supply chain and reduce dangerous dependence of foreign sources.</p> | <p>Thank you for your comment.</p> |
| BBC00967 | 2 | Katie Gaut | | Email | <p>While experts continue digging into details of the DEIS so that we can more specifically address deficiencies within the narrow scope of the analysis, there</p> | <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the</p> |

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| | | | | | <p>are a number of issues that stand out. As the public weighs-in on the DEIS in comments to DEQ, there are a number of things to consider:</p> <ol style="list-style-type: none"> 1. The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. 2. Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. 3. Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases. 4. \$50 million in Montana tax dollars already goes to mine clean-up. Do we want to add a failed mining experiment on the Smith River to the list, at the cost of existing, perpetual Montana jobs? | <p>Smith River are addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>See Consolidated Response FIN-1.</p> |
| BBC00968 | 1 | Ronda Wiggers | | Email | <p>My comments are primarily focused on the socioeconomic portion of the DEIS (3.9). Having had the opportunity to work with the County Treasurer, the Commissioners, local ranchers and those involved in this project, it is abundantly clear that Meagher County is in need of the economic stimulus that the mine will provide. With the median wage in MT being \$32,750 in 2016, any new mining jobs anywhere in our state will raise that number. This is due to the average median wage of a mining sector job being nearly double the state’s median wage at \$60,190 (3.9-4). These are just the kinds of jobs that Meagher County needs. With an aging demographic that is ten years higher than the states’ median age (3.9-3), the people employed by this project, and their families will lower this number. With wages high enough to support a family, young skilled labor and their families will likely move to the area, significantly contributing to the goals of the White Sulphur Springs Growth Policy articulated on page (3.9-9). Unlike other industries, the mine will assist the County with the up-front strains on public infrastructure and services with the influx of these skilled workers (3.9-17), thru the Hard Rock Impact Plan and the prepayment of Metal Mine License Taxes. Once up and running, the county is estimated to receive 1.4 million a year in these taxes on top of an additional 8 million in taxable valuation at peak copper production (3.9-17). This is a huge economic boom to a county that is financially struggling. Along with increasing the county tax revenue, it will allow the property taxes to decrease for the area ranchers.</p> | Thank you for your comment. |
| BBC00972 | 1 | Jerry DeBacker | | Email | <p>I have a fair amount of experience with mitigation projects and corporate obligations having secured and stewarded conservation easements that allowed Agrium, Union Pacific Railroad, Monsanto, and Simplot to secure necessary permits. I am this week finalizing the sixth conservation easement required of Crown Resources for their gold mining activity, and its impacts on the watershed, in the Kettle River drainage of north central Washington state. I am old enough to know that these corporations do not do these mitigation obligations willingly, but instead were drug kicking and screaming to the table of societal responsibility.</p> | <p>DEQ takes seriously its purpose to thoroughly review the Proponent’s Project as set forth in its MOP Application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA.</p> |

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| | | | | | <p>Sandfire is an Australian-owned mining company that will pocket the profits and leave when profitability ceases. In Bellingham WA the community is still paying the expense of cleaning up a Georgia Pacific site- if we can't secure responsibility from an American company what might be the challenges of dealing with an Australian corporation?</p> <p>\$50 million in Montana tax dollars already goes to mine clean-up. Do we want to add a failed mining experiment on the Smith River to the list?</p> | |
| BBC00973 | 4 | Jim Parker | | Email | <p>Finally, Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases. We have seen this from extractive industries in the past. \$50 million annually in Montana tax dollars already goes to mine clean-up. I do not want to add a failed mining experiment on the Smith River to the list, at the cost of existing, perpetual Montana jobs. Do NOT agree to allow this operation to further deteriorate our pristine Smith River.</p> | <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>See Consolidated Response FIN-1.</p> |
| BBC00974 | 1 | Riley Meredith | | Email | <ul style="list-style-type: none"> • The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. • Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. • Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases. • \$50 million in Montana tax dollars already goes to mine clean-up. Do we want to add a failed mining experiment on the Smith River to the list, at the cost of existing, perpetual Montana jobs? | <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>See Consolidated Response FIN-1.</p> |
| BBC00978 | 6 | Bruce Farling | | Email | <p>The DEIS's section purporting to analyze transportation impacts is wholly unsatisfactory. For example:</p> <ul style="list-style-type: none"> • The only data depicting daily traffic is from 2016 (Figure 3.12-1). There is no way to determine if data from this single year represents the average annual traffic volume on the select routes. The DEIS analysis should include several years data. It is also unclear if these data include local traffic within the select reaches, or, if it only covers traffic that moves from the select points, or intersections, that describe the routes. For instance, do these data cover daily local traffic, say, on Highway 89 between Wilsall and Clyde Park? • Because the DEIS concludes that a majority of the contractors and Tintina employees working at the mine, especially during the peak employment years, will not be living in White Sulphur Springs, it means they will be commuting | <p>See Table 3.12-2 in the EIS for historic annual average daily traffic. Traffic data were taken at the specific count locations shown on Figure 3.12-1. The Proponent's traffic study assumed that most employee and contractor commuter traffic would occur between White Sulphur Springs and the mine site, including a Proponent-provided shuttle (Abelin Traffic Services 2018). Traffic study findings are briefly summarized in Section 3.12.3.2, Proposed Action, of the EIS. Section 3.12.2.2, Traffic Safety Data, of the EIS provides accident data for Highway 12 and notes the safety improvements installed by Montana Department of Transportation in 2016. Concerns about shipping container breakage are addressed in the response to Submittal ID HC-003, Comment Number 31.</p> |

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| | | | | | <p>from other communities. But the DEIS does not determine exactly from which communities, and thus it is impossible to conclude which routes in the region will be affected by the increased traffic associated with mine workers and their families.</p> <ul style="list-style-type: none"> • The DEIS neglected taking a hard look at how the increase in daily truck traffic – 36 daily trips at least -- with half involving hazardous materials – could cause problems on particularly perilous road reaches, such as Highway 12 between Townsend and the top of the divide above Deep Creek. Deep Creek canyon is an extremely dangerous route, especially in winter with icy road conditions, marginal space between the road and the creek and many curves with limited sight distance. It is not unreasonable to expect accidents with trucks hauling concentrate, especially during winter, in this reach over the life of the mine. The DEIS completely ignores evaluating winter conditions on Highway 12, including factoring in the increase in traffic that occurs during winter on weekends when skiers from Helena, Townsend and other communities use Highway 287 are headed to Showdown Ski Area. • The DEIS does not disclose any analysis on the integrity of the containers that will be used to ship the ore. For example, how will they fare should a truck overturn and the containers bounce off the rocky sidewalls of Deep Creek Canyon and into Deep Creek? This is not an unlikely possibility. • The DEIS does not include any spill response plan should trucks hauling concentrate topple into surface waters, including into Deep Creek or at crossings on the Shields River. | |
| BBC00978 | 8 | Bruce Farling | | Email | <p>While it is certainly up to the residents of White Sulphur Springs and Meagher County to determine how much they want their communities to change, it certainly seems they would have been better served if the DEIS didn't leave some of the descriptions of impacts and mitigation to a draft Hardrock Mine Impact Act plan that is referenced but not included in the DEIS. Similarly, the DEIS should have included whatever constitutes Meagher County's growth management policy and plan. Besides enumerating potential effects on population, income and tax revenue, the DEIS should have detailed more specifically where workers and their families will be housed, how specifically local services (schools, law enforcement, fire, public water, etc.) will be affected, and how local businesses will benefit or be adversely affected. Including this information in the DEIS would certainly increase the comfort – or discomfort – levels of local residents as they attempt to evaluate the effects of this mine proposal.</p> | <p>Section 3.9, Socioeconomics, of the EIS addresses this topic. The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs and fiscal and economic impacts. The Meagher County Growth Policy was reviewed and referenced in Section 3.9, Socioeconomics, of the EIS. The Final EIS has been amended to include more specific information regarding how the Project is consistent with the Meagher County Growth Policy.</p> |
| BBC00991 | 1 | Hayley Couture | | Email | <p>As a member of the Confederated Kootenai Salish Tribes and a geologist, I feel compelled to comment on the Black Butte Copper Project in central Montana. My Tribal heritage, and my own life experiences, has given me a deep connect and respect for our environment. I want to make sure we protect animals, plants and nature. However, I also want to make sure we give people opportunities to support themselves and their families. The Black Butte Copper Project was designed with the environment in mind and will provide more than 200 well-paying jobs. This project is a win for Montana in my mind.</p> <p>Tintina Montana has already spent more than \$60 million to get their project to this point. This investment in Meagher County has had a positive impact on the</p> | <p>Thank you for your comment.</p> |

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| | | | | | community. If the project moves forward, the company believes they will spend another \$300 million to bring the Black Butte Copper into production and hire 240 full-time employees. These are stable, family-wage jobs and can help build a solid economic foundation across the region. Not only will Tintina Montana invest in the company and local businesses but employees will have more money to spend in the community. Tintina Montana can help build a strong local economy and that will benefit the entire community, whether they work for the company or not. | |
| BBC01003 | 1 | Erica Evans Mita | | Email | <p>I oppose all mining permits near pristine habits, including the Smith River. My husband and I moved to Montana from New York City because of the outstanding outdoor recreation and wildlife opportunities that Montana still has to offer. Pristine, unpolluted environments are a rare resource that:</p> <ul style="list-style-type: none"> • draw 12 million visitors annually to our State • directly supported 34,670 jobs statewide • generated \$181 million in state & local taxes • lowered taxes on each Montana household by over \$426 • The Smith River generates \$10 million in economic activity alone. <p>I am 100% against the SandFire mine. Montanans taxes are already covering \$50 million of environmental cleanup from mines. Stating that the SandFire mine won't negatively impact the environment is not accurate - just look at the history of mining. No mines should be allowed to to diminish the great asset we have or the financial benefits of protecting it.</p> | <p>DEQ takes seriously its purpose to thoroughly review the Proponent's Project as set forth in its operating permit application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA.</p> <p>The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs and fiscal and economic impacts.</p> <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>See Consolidated Response FIN-1.</p> |
| BBC01010 | 3 | Tomas M. Thompson | | Email | <ul style="list-style-type: none"> • The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. Further, outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. The draft EIS should evaluate any potential impacts to this burgeoning and sustainable industry. • Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases. • \$50 million annually in Montana tax dollars already goes to mine clean-up. Do we want to add a failed mining experiment on the Smith River to the list? | <p>DEQ takes seriously its purpose to thoroughly review the Proponent's Project as set forth in its operating permit application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA.</p> <p>The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs, and fiscal and economic impacts.</p> |

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| | | | | | | <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Sections 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>See Consolidated Response FIN-1.</p> |
| BBC01054 | 2 | Scott Bischke and Katie Gibson | | Email | <p>Please include these facts as part of registering our comments against permitting the Tintina operations (data provided by the Save our Smith Coalition of Concerned Montanans):</p> <ol style="list-style-type: none"> 1. The Smith River generates \$10 million in annual economic activity to the State of Montana, including the small town of White Sulphur Springs. The outdoor recreation industry generates \$7 billion in state revenue. 2. Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. | <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> |
| BBC01061 | 2 | Ronald C. McGlennen | | Email | <p>In this time when industries based outside of the United States enjoy unreasonable tax incentives to extract resources from our own country, it is therefore reasonable to look at the impact of the Black Butte mine from a global economic view. From research hosted by The National Science Foundation of China and reported by the American Chemical Society, the cost effectiveness of “urban mining” to reclaim copper and gold, principally from electronic waste, is “13 times less costly” than to extract ore for the same metals. A recent study from Tsinghua University Beijing, China shows that, with some government subsidies, urban mining in China could recover copper at less than US\$2 a kilogram (2 pounds), which is less than a third of the international market price. It makes better economic sense to reclaim our own waste and bring those longstanding profits back to our state and community. By contrast, Tintina has failed to show their interest in doing the right thing for the environment, with their reliance on age-old approaches to extraction of ores from places far away from their corporate home. The simple fact that Tintina</p> | <p>Section 75-1-220(1), MCA, defines “alternatives analysis” as “an evaluation of different parameters, mitigation measures, or control measures that would accomplish the same objectives as those included in the proposed action by the applicant. For a project that is not a state-sponsored project, it does not include an alternative facility or an alternative to the proposed project itself.” DEQ cannot consider “urban mining” in its analysis of the alternatives because it does not accomplish the same objectives as those included in the Proposed Action by the Proponent.</p> <p>See Consolidated Response FIN-1.</p> |

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| | | | | | <p>was compelled to change their corporate name to obfuscate their national origins, and to potentially hide the money trail from their proposed profits is typical of the hard-rock mining industry, in general. The same cryptic behavior has been shown by PolyMet, the Swiss-based mining interest seeking to develop copper mining in northern Minnesota.</p> <p>Additionally, the failure to pass the Montana referendum I-186 last November, which sought to ensure that the mining interest would at least do the right thing and secure the money to reclaim the site of their mining operations for perpetuity, was fought strenuously by Tintina and other industry advocates. Based on that history, the intentions to make right with Montana were made clear. We, as residents of this community expect that Tintina will take their profits and run, leaving us with the polluted mess in their wake.</p> | |
| BBC01061 | 4 | Ronald C. McGlennen | | Email | <p>The numbers speak for themselves. More than 10 million in revenue to the state of Montana and that amount is growing. Furthermore, the Outdoor Recreation Industry generates \$7 billion in state revenue. Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the revenues they generate remain in the state creating a ripple effect on the economy—airfare, hotels, travel, etc. The draft EIS should evaluate any potential impacts to this burgeoning and sustainable industry. So, doing the math, it is apparent that more jobs are created with the recreational industry that also seek to preserve the Smith River than the temporary employment that the Tintina mine proposes, with the obvious risk to the environment, lifestyle and health of Montana at stake. Lastly, consider the stresses of our daily lives. Is it worth the risk to compromise the natural treasure that is the Smith or any other Montana waterway, as a place of refuge and escape? Our citizenry say no. We say preserve the Smith from the insult of the Tintina mine.</p> <p>In summary, our family is opposed to the Tintina mine. We do entrust our environment, our economy, and frankly our national security to this foreign company to do the right things to preserve the Smith River. We thank you for the opportunity to make comments and we urge the Montana Department of Environmental Quality to require added study and analysis to the current findings within the environmental Impact Statement for the proposed Black Butte Mine.</p> | <p>DEQ takes seriously its purpose to thoroughly review the Proponent's Project as set forth in its operating permit application to determine whether the proposed operating and reclamation plans comply with the Montana Air Quality Act, the Montana Water Quality Act, and the MMRA.</p> <p>The provisions of the Montana Hard Rock Mining Impact Act, as referenced in Section 3.9, Socioeconomics, of the EIS, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area worker influx, infrastructure needs and fiscal and economic impacts.</p> <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River are addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>DEQ does not predict contamination/pollution of the Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are being protected. See Section 6 of the MOP Application.</p> <p>See Consolidated Response FIN-1.</p> |
| Wetlands | | | | | | |
| HC-002 | 8 | William Avey | USDA Forest Service | Hard Copy Letter | <p>The maps of the groundwater modeling results in Appendix M only display out to the 10 foot contour for draw down and do not show the full spatial extent of lesser drawdown (0.01ft- 9.99ft). On National Forest lands adjacent to the project, decreases of as little as 1 to 2 feet of drawdown have the potential to impact wetlands and associated plant/wildlife habitat, as well as livestock watering from developed springs. Project development and operational</p> | <p>Section 3.4 of the EIS summarizes the potential impacts of the mine dewatering on the groundwater and surface water system in the Project area. Elements of the referenced analysis indicate that loss of base flow in the nearby creeks would be minimal, while the water table would be lowered more than 2 feet for thousands of feet around the mine workings. Those drawdowns and small loss of base flow are predicted to dissipate within a few years after completion of mine dewatering.</p> |

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| | | | | | activities should not result in a reduction of wetland area or quality on National Forest lands. | It is unlikely that the drawdowns and the lateral extent of a cone of depression would be much larger than predicted by the groundwater model. However, if secondary impacts develop that are associated with the loss of wetlands from groundwater drawdown, the wetland monitoring during the construction, operations, and closure phases would capture the extent of the secondary wetland impacts. If the spring has a beneficial use and DEQ determines that a loss in the quantity of the water in the spring is caused by Tintina's mining operation, DEQ may order Tintina to provide the needed water immediately on a temporary basis and replace the water supply within a reasonable time. The springs associated with these wetlands on Forest Service lands are currently being monitored and would continue until DEQ determines monitoring is no longer required. Moreover, baseline groundwater monitoring indicates that 2 feet of seasonal fluctuations of the water table are now occurring and are within the typical range of seasonal groundwater fluctuations, so the predicted potential drawdown of groundwater by 2 feet would not permanently affect the groundwater-dependent wetlands, as indicated by existing conditions. The wetlands that are dependent on perched groundwater or surface water flow would not be affected by mine dewatering and are not expected to be affected from loss of stream base flow. Furthermore, it is not feasible to model accurate impacts of drawdown from a groundwater model to the 1-foot contour level. |
| HC-003 | 61 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS fails to adequately analyze the potential impacts of mine drawdown on wetlands in the project area. As Tom Myers discusses further in his comments on the Draft EIS, "lowering the water table in the bedrock could reduce the upward gradient . . . and make less water available" for wetlands. Exhibit 39 at 29. The Draft EIS agrees that "lowering groundwater elevations for Project operations," which is expected to occur due to dewatering of the mine void, "could result in a reduction of the primary water source for these wetlands." Draft EIS at 3.14-18; see also id. at 3.14-11 ("The wetlands delineated within the analysis area exhibit hydrology that is primarily groundwater-dependent."). The Draft EIS predicts, however, that any impacts to wetlands will be mitigated by water inputs to Coon Creek and the underground infiltration gallery. Draft EIS at 3.14-18. Inputs to Coon Creek are unlikely to mitigate wetland impacts, however, because the wetlands are fed by groundwater-not surface water in Coon Creek and Sheep Creek. See Draft EIS at 3.14-11. As to the underground infiltration galleries, the Draft EIS provides no modeling or other data to support its prediction that flow in these galleries will protect all wetlands impacted by mine drawdown. See Draft EIS at 3.14-18. The Draft EIS's prediction in this regard seems implausible, because a significant portion of the wetlands-in particular the wetlands adjacent to Little Sheep Creek-appear to be within the drawdown cone but far from the underground infiltration gallery. Compare Draft EIS at 3.14-10 with Draft EIS at 2-3. The EIS should provide a complete analysis of potential drawdown impacts to wetlands, including sufficient evidence to support DEQ's prediction that the proposed mitigation measures will prevent significant wetland impacts. | <p>Mine dewatering would result in lowering groundwater levels within the Project area (LSA). Figures 3.4-9 and 3.4-10 in Section 3.4.1.5 of the EIS show model-predicted drawdowns in the shallow and deeper HSUs at mine Years 4 and 15, respectively. Groundwater and surface water modeling analysis indicates that loss of base flow in the nearby creeks would be minimal, while the water table would be lowered more than 2 feet for thousands of feet around the mine workings. Water inputs back to the groundwater and surface water from underground injection and the NCWR would mitigate these potential impacts (groundwater drawdown). It is acknowledged that lowering the water table for the duration of the operations phase of mining may impact some ecosystems, even if drawdown is less than 2 feet. However, in the Project area, ecosystems depend not only on groundwater (defined as water below the water table), but on perched water (which is water in the ground but above the regional water table). As such, lowering the regional water table, or deep groundwater associated with mine dewatering, has often only a limited effect on ecosystems. In instances where small, isolated wetlands exist outside the area affected by the underground injection of groundwater, and no perched water table is available, reduction in available groundwater could cause these wetlands to dry up. If this scenario occurs, these wetland areas would likely become dominated by upland vegetation during this drawdown timeframe. However, they likely would revert back to a wetland vegetation-dominated wetland after mining ceases and the water table rises to the baseline levels.</p> <p>However, if secondary impacts develop associated with the loss of wetlands from groundwater drawdown, wetland monitoring during the construction, operations, and closure phases would capture the extent of the secondary wetland impacts and the Proponent would be required to report the monitoring results with</p> |

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| | | | | | | USACE and DEQ, as conditions of both the Section 404 and 401 permits, and mitigation of these secondary impacts could be required. |
| BBC00589 | 42 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | The wetlands analysis area, shown in DEIR Figures 3.14-1 and -2, is rectangular. It includes only the lands leased for the Project (DEIS, p 3.14-1). This is completely inappropriate because wetland edges do not follow straight lines and the potential impacts to wetlands, especially that caused by drawdown, will also not follow a straight line. The survey identified approximately 328 acres of wetlands within the rectangular area, the majority of which are along Sheep Creek (DEIS, Figure 3.14-2); existing modeling indicates (from DEIS conclusion) that “..... water inputs back to the groundwater and surface water from underground injection and the non-contact water reservoir would mitigate these potential impacts (groundwater drawdown)” | <p>The wetland analysis area shown in Figures 3.14-1 and 3.14-2 of the EIS includes the 329 acres of wetlands and indicates the detailed polygons, separated by wetland type. These mapped wetlands resulted from the wetland delineation performed within the survey area where survey access was allowed by landowner permission. Further mapping by desktop interpretation and extrapolation could be completed to indicate approximate wetland locations beyond the study area; however, this level of detail would not be needed as adequate information was presented to evaluate direct and indirect wetland impacts. Within the wetland analysis area, only 0.85 acre of direct impacts would occur of the 329 acres of wetlands present. To compensate for the 0.85 acre of direct wetland impacts and functional assessment areas, the Proponent would be required to purchase 1.3 acres of wetland mitigation credits from an approved wetland mitigation bank or ILF program. If an ILF is not a viable option for mitigation, then the Proponent would be required to address compensatory mitigation requirements through a permittee-responsible mitigation to the satisfaction of the USACE.</p> <p>Since no indirect impacts are anticipated within the wetland analysis area, mapping wetlands outside the wetland analysis area is not needed. Furthermore, if secondary impacts develop associated with the loss of wetlands from groundwater drawdown, monitoring wetlands within the wetland analysis area during the construction, operations, and closure phases would capture the extent of the secondary wetland impacts. The Proponent would be required to report the monitoring results to USACE and DEQ, as conditions of both the Section 404 and 401 Water Quality Certification permits, and wetland mitigation could be required.</p> |
| BBC00589 | 43 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | The hydrology for the wetlands is groundwater-driven, meaning groundwater feeds the wetlands. The wetland areas are “too large of a surface area to exhibit wetland hydrology that is dependent on-stream flow” (DEIS, p 3.14-11). The wetlands depend on the upward flow of groundwater, as represented by the observed upward gradient in much of the groundwater, not infiltration of streamflow. Groundwater discharges into the wetlands from which some would evapotranspire, but neither the DEIS nor Hydrometrics (2016) accounts for this. The DEIS describes modeling of groundwater flow that is toward Little Sheep Creek and Sheep Creek, but does not acknowledge ET (DEIS p 3.14-11). Implied is that all groundwater reaching the riparian zone reaches the streams. Hydrometrics (2016) simulates groundwater discharge to the streams using the Stream boundary which accounts for flow in the streams. It does not account for ET, which means the DEIS also does not account for ET. Calibration is for stream flow, so it is not appropriate to suggest that the Stream boundary accounts for ET. The wetlands have not been modeled for this DEIS. | <p>The groundwater modeling included the site-wide water balance data derived from the various baseline studies as described in Section 2.1, Climate, Meteorological Data, and Air Quality, of the MOP Application. The water balance determination included the meteorological-derived data, which included both precipitation and evaporation. The meteorological study generated long-term estimates of both precipitation and evaporation for the Project area. The MOP Application states, “Given the level of uncertainty in the evaporation estimates, as with the precipitation, the study applied the most conservative approach to the water balance analyses, and used the highest evaporation estimate (20.2 inches, 513 mm) for the Project site for modeling purposes.” Although evapotranspiration was not directly included within the modeling calculations, the conservative estimates used for the evaporation parameter should also account for evapotranspiration. Moreover, existing modeling in the EIS indicates that, “water inputs back to the groundwater and surface water from underground injection and the non-contact water reservoir would mitigate these potential impacts.” However, if secondary impacts develop associated with the loss of wetlands from groundwater drawdown, wetland monitoring during the construction, operations, and closure phases would capture the extent of the secondary wetland impacts, and the Proponent would be required to report the monitoring results with USACE and DEQ, as conditions of both the Section 404 and 401 permits, and mitigation of these secondary impacts could be required.</p> |

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| BBC00589 | 44 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Secondary wetlands effects (DEIS, p 3.14-17 to -19) would impact a much larger wetland area. Mine dewatering would have a most deleterious effect because it would cause drawdown or gradient that removes water from the wetland. Most immediately obvious on the streamflow reductions, the DEIS at least proposes a plan to replace the water lost from the streams. It completely dismisses the effect mine dewatering would have on wetlands (DEIS, p 3.14-18).</p> <p>Any wetland area that has drawdown will be impacted. As the water table lowers beneath a wetland due to drawdown, wetlands would have more difficulty accessing its necessary groundwater. At some point usually wetland species dependent, the wetland would dry up. However, it does not require even measurable drawdown to affect the flow of water into the wetlands. If there is reduced flow to the creek due even to a change in gradient, there would be much decreased flow to the wetlands along the creek. The wetlands discharge water as ET which would not show up as a loss to the river. The DEIS only presented drawdown to ten feet on its maps, but as discussed above, dewatering affects surface water, and wetlands, with a lesser drawdown. Simply lowering the water table in the bedrock could reduce the upward gradient, which the DEIS notes supports the wetlands, and make less water available. The DEIS grossly underestimates the impacts due to mine dewatering.</p> <p>The alluvial groundwater model simulated mounding due to discharge into the UIGs. This mounding may replace some of the water loss to the wetlands, but it is not analyzed that way. The only way to estimate an accurate drawdown impact to the wetlands is to complete a model that simulates both dewatering and UIG discharge with ET boundaries. Actual drawdown compared with wetland boundaries would show the impacts.</p> <p>Recommendation: Develop a detailed alluvial groundwater model that includes both wetland function simulated as ET and that simulates the effect of dewatering in the bedrock on the alluvium. The DEIS could provide a complete estimate of secondary wetland effects. Tintina could then prepare adequate mitigation plans.</p> | <p>Mine dewatering would result in lowering groundwater levels within the Project area (LSA). Figures 3.4-9 and 3.4-10 in Section 3.4.1.5 of the EIS show model-predicted drawdowns in the shallow and deeper HSUs at mine Years 4 and 15, respectively. Groundwater and surface water modeling analyses indicate that loss of base flow in the nearby creeks would be minimal, while the water table would be lowered more than 2 feet for thousands of feet around the mine workings. Water inputs back to the groundwater and surface water from underground injection and the NCWR would mitigate these potential impacts (groundwater drawdown). It is acknowledged that lowering the water table for the duration of mining may impact some ecosystems, even if drawdown is less than 2 feet. However, in the Project area, ecosystems depend not only on groundwater (defined as water below the water table), but on perched water (which is water in the ground but above the regional water table). As such, lowering the regional water table, or deep groundwater associated with mine dewatering, often has only a limited effect on ecosystems. In instances where small, isolated wetlands exist outside the area affected by the underground injection of groundwater, and no perched water table is available, reduction in available groundwater could cause these wetlands to dry up. If this scenario occurs, these wetland areas would likely become dominated by upland vegetation during this drawdown timeframe. However, they likely would revert back to a wetland-vegetation-dominated wetland after mining ceases and the water table rises to the baseline levels.</p> <p>Drawdowns predicted by the groundwater model and a small loss of base flow are predicted to dissipate within a few years after completion of mine dewatering. Further details on mine flooding and groundwater level recovery are provided in Section 3.4.3.2. It is unlikely that the drawdowns and the lateral extent of a cone of depression would be much larger than predicted by the groundwater model.</p> |
| BBC00049 | 1 | Deborah Johnston | | Email | <p>Thank you for analyzing and ultimately dismissing some of the alternatives presented to you during the public scoping process. It is apparent that the MDEQ and Tintina listened to the public comment, carefully analyzed the thoughts presented, acted on those ideas that had merit and did not act on those that would present more environmental harm than good. A good example of this is the suggestion in Section 2.4.1.5 - "Use Wetlands as Part of the Water Treatment System." The suggestion that this is a better alternative than the treatment plant proposed by Tintina was studied by the MDEQ for environmental benefit. In Section 2.4.1.5, Page 20, the MDEQ rightfully maintains that there is no reason to assume that the treatment plant cannot be 'maintained in operating order' for as long as it is needed. The MDEQ also pointed out that wetlands are often only effective for 'polishing' waters primarily treated in an active system and that the effluent standards required by law would not be able to be met using this alternative.</p> | <p>As described in Section 2.3.2.5 of the EIS, this alternative (use of wetlands as part of the water treatment system) was not considered due to concern for wetlands not being able to remove all contaminants and discharge to wetlands would exceed MPDES discharge permit standards.</p> |

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| Vegetation | | | | | | |
| HC-002 | 2 | William Avey | USDA Forest Service | Hard Copy Letter | The project area, and adjacent National Forest lands, include localized infestations of noxious weeds. The HLCNF would like assurance of a cooperative relationship with the project proponents to mutually address noxious weeds in the project area during the life of the project. | Under § 82-4-336(8), MCA, a reclamation plan must include provisions for vegetative cover appropriate to the future use of the land as specified in the reclamation plan. The re-established vegetation must meet county standards for noxious weed control. To comply with § 82-4-336(8), MCA, the Proponent submitted a “Noxious Weed Management Plan” (WESTECH 2016) for managing noxious weeds during the Project. Objectives of the noxious weed control plan include (1) coordination and consultation with designated county, state, and federal (where applicable) weed personnel regarding noxious weed control activities to ensure compatibility with existing weed control protocols and (2) responding to landowner and/or regulatory agency reports of weeds during reclamation. The noxious weed control plan would become an enforceable provision of the reclamation plan should the Proponent be issued an operating permit. |
| Terrestrial Wildlife | | | | | | |
| BBC01012 | 6 | Amy Seaman | Montana Audubon | Email | we would suggest estimating the potential extents of damages under each scenario rather than brushing off risks to wildlife as unlikely. There is not enough consideration of the consequences given failure to attain standards. The amount of research on wildlife appears minimal to support a no effect conclusion throughout the EIS. Riparian areas are disproportionately valuable to wildlife, and so adjacent habitat should not be assumed to be commensurate with habitat within the project footprint. | Reasonably foreseeable and/or potential environmental consequences and effects due to the Project have been analyzed in the EIS. The Final EIS includes additional information about the potential risks associated with the Project facilities or processes. Appendix R of the MOP Application (Failure Modes Effects Analysis) describes the failure analysis of Project facilities and processes (Geomin Resources 2015). Section 3.15, Wildlife, of the EIS describes that the Wildlife Analysis Area includes approximately 165 acres of riparian grass habitats, of which 1.4 acres (approximately 0.03 percent of the total analysis area) would be affected by the Project. Section 3.14, Wetlands, of the EIS describes that there would be approximately 0.85 acre of directly impacted wetlands as a result of the Project. Although terrestrial wild animals utilize riparian corridors and wetlands, this is a nominal impact level. |
| BBC01012 | 7 | Amy Seaman | Montana Audubon | Email | <ul style="list-style-type: none"> Analysis for the impact to wildlife regarding the sound and artificial lighting of the project are absent and should be considered to minimize potential impacts within the 1-2 mile area the EIS suggests would be affected by noise. This consideration should be taken into account for nesting raptor species, and other species assumed to be sensitive to noise disturbance. | <p>Section 3.15, Wildlife, of the EIS includes an analysis of noise and light pollution on various wildlife species throughout the Project area, including those within 1 to 2 miles of Project activities. The Final EIS analyzes the effectiveness of noise mitigation measures proposed by the Proponent in the MOP Application, which includes:</p> <ul style="list-style-type: none"> On all diesel-powered construction equipment, replace standard back-up alarms with approved broadband alarms that limit the alarm noise to 5 to 10 dBA above the background noise. Install high-grade mufflers on all diesel-powered equipment. Restrict the surface and outdoor construction and operation activities to daytime hours (7:00 a.m. to 7:00 p.m.). Combine noisy operations to occur for short durations during the same time periods. Turn idling equipment off. |
| BBC01012 | 8 | Amy Seaman | Montana Audubon | Email | <ul style="list-style-type: none"> Further consideration should be given to potential impacts caused by the increased amount of toxic surface water available to migratory birds and bats (additional bat information appears warranted for collection). Though project | All water from the CTF and some water from the WTP would report to the PWP where it would mix with water from the mill (i.e., thickener overflow), direct precipitation, and run-on. Assessments of predicted water quality of the PWP |

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| | | | | | proponents suggest water salinity levels will not pose a threat to avian wildlife, and netting is proposed as a mitigation technique, no alternatives are considered in the event mortality is witnessed. | <p>during Operations are provided in Sections 3.5.3.2, Surface Water Quality, and Section 3.15, Wildlife, of the EIS. The PWP would be drained at Closure. Predicted water quality of the PWP is slightly acidic, with concentrations of most water quality parameters predicted to be less than available DEQ numerical water quality standards. Minor exceptions were observed, where elevated concentrations were predicted for copper, nickel, lead, and zinc in operations. Note, the predictive model for the PWP is based on the principle of mass balance and, for example, does not include likely geochemical processes that would occur in situ to attenuate metal concentrations (e.g., sorption of metals to ferrihydrite, or metals removal via flocculation and settling of particulate matter). Thus, concentrations of these parameters may be overestimated. Ongoing operational monitoring has been proposed to validate model predictions and to identify potential impacts on water resources in a timely manner and trigger the implementation of operational changes and / or mitigation measures (Section 6 of the MOP Application).</p> <p>Section 3.6.7 of the MOP Application states, “The CWP is designed to collect surface run-off from the mill area, portal pad, WRS pad, copper-enriched rock storage pad, CTF road north of the mill, and from the CWP itself, as well as water from underground mine dewatering.” The CWP would normally store only a minimal volume of water during Operations.</p> <p>Section 3.15, Wildlife, of the EIS states that the brine cell (approximately 3 acres) of the CWP is the only exposed water feature that may contain potentially harmful constituents of concern. For that reason, the CWP brine cell is proposed to have bird netting to avoid avian and bat use of it.</p> |
| BBC01012 | 9 | Amy Seaman | Montana Audubon | Email | <ul style="list-style-type: none"> Monitoring of wildlife during the project life should be proposed to evaluation assumptions of the mining permit. | Section 3.15, Wildlife, of the EIS does not identify any significant impacts on wildlife species due to the Proposed Action. As such, no additional monitoring would be required. |
| Water Resources | | | | | | |
| PC-01 | 1 | Cory Beattie | | Public Meeting Comment Form | A. The project will dewater Sheep Creek, a stream on the 303d list of impaired streams for aluminum and E. Coli pollution. The dewatering will lead to higher temperatures, causing the E. Coli to become more prevalent. The project should not be developed unless they can do so without dewatering any of the nearby streams. | <p>Section 3.5.3.1, Surface Water Quantity, of the EIS provides a discussion of the impacts that mine dewatering would have on the base flow of nearby streams (see the subsection titled “Dewatering Associated with Underground Mine Operations”). Groundwater model results indicate that base flow depletion would be approximately 2 percent of the total base flow in Sheep Creek. This is within analytical uncertainty of measurement and would be less than the limit established in non-degradation rules; see Consolidated Response WAT-4.</p> <p>As discussed in Section 3.4.2.5, Groundwater–Surface Water Interactions, of the EIS, under baseline (pre-mining) conditions, groundwater is discharging from the proposed mine site to Sheep Creek at a rate of about 3 percent of the base flow in the creek (Hydrometrics, Inc. 2016a). Sheep Creek base flow is primarily supplied by groundwater discharge, but the majority of this base flow (estimated 97 percent) discharges to Sheep Creek from groundwater in other portions of the watershed that would not be dewatered by the mining operation. Even if all the groundwater discharge to the creek around the proposed mine is eliminated due to the cone of depression from mine dewatering, the loss of base flow in the creek</p> |

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| | | | | | | <p>would be 3 percent or less. This decrease in flow is within analytical uncertainty of measurement and would be less than the limit established in non-degradation rules.</p> <p>Such a small loss of base flow (approximately 3 percent or less) is highly unlikely to result in a rise of Sheep Creek's water temperature, nor would such a small change in base flow be expected to affect, directly or indirectly, algal and bacterial biomass (including <i>E. coli</i>). It is expected that the temperature of Sheep Creek would remain within the range of natural variation of the system. Management methods for preventing alteration of stream temperature as a result of discharge from the UIG include: (1) changing the depth the water is pulled from the TWSP; (2) managing the combined flows from the TWSP and treated groundwater; and/or (3) installing heat exchange unit(s). Discharges to the Sheep Creek alluvial UIG from the WTP and/or TWSP would offset any dewatering impacts on Sheep Creek. During summer months when discharges from these sources may not occur, stream flow depletion would be offset, if necessary, via discharge to Sheep Creek from the NCWR via the wet well.</p> <p>Impacts on surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA requires the Proponent to conduct groundwater and surface water monitoring.</p> <p>With respect to the issue of rising surface water temperatures, causing algal growth, and affecting fish populations, refer to Consolidated Response WAT-5.</p> |
| PM1-05 | 2 | Curtis Thompson | | Public Meeting Transcript | The Draft Environmental Impact Statement fails to address the statistical certainty that this will contaminate adjacent waterways downstream, downgradient. Ultimately, the Smith River will be polluted. Maybe not in our lifetime, but it will happen. All hard rock mines in Montana history have polluted downgradient waterways. This Environmental Impact Statement is premised on the assumption that that will not happen here even though it has always happened. | See Consolidated Responses WAT-2 and CUM-3. |
| PM1-05 | 5 | Curtis Thompson | | Public Meeting Transcript | The Draft Environmental Impact Statement fails to address the impact on drinking water in the event of contamination. | A comparison of groundwater quality to Montana human health standards is provided in Section 3.4.2.6 and Section 3.4.2.7 of the EIS. Section 3.4.3.2 discusses water supply and drinking water quality at the mine site area. No impacts on surface water quality or groundwater quality are predicted during operations and post-closure of the Project (Section 3.4.3.2; Section 3.5.3.2 of the EIS). |
| PM1-06 | 2 | Bonnie Gestring | Earthworks | Public Meeting Transcript | One of our primary concerns is that the Draft EIS significantly underestimates how much groundwater could flow into the underground tunnels during mining operations. An independent hydrologic review and model conducted by Dr. Tom Myers estimates that it could intercept two to three times the volume of groundwater that the Draft EIS predicts. This means that vastly more water will have to be captured and discharged into the infiltration trenches that are now being proposed directly adjacent to Sheep Creek. This volume of water would overwhelm the proposed infiltration system and result in the likely degradation of water quality. | See Consolidated Response WAT-1. |

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| PM1-06 | 4 | Bonnie Gestring | Earthworks | Public Meeting Transcript | <p>And what's particularly troubling to me is that the mining company and the Draft EIS are proposing a single monitoring site on Sheep Creek downstream from the mine. And if you look at the map, it looks like it's roughly over a mile downstream. Water quality impacts, particularly from seepage from leaking mine facilities, will simply not be identified in a timely manner.</p> | <p>Monitoring locations established for baseline studies and ongoing monitoring (Section 3.5.1, Analysis Methods, of the EIS) have been selected to provide the best quality data possible, including capture of potential effects from the Project. Upstream of SW-1, Sheep Creek is braided as it flows across an alluvial plain, and the unstable nature of the channel is not conducive for establishing a continuous monitoring gaging station.</p> <p>Note that water quality would be routinely monitored at multiple locations downgradient of the proposed mine facilities, and that these locations would be much closer to potential sources of seepage than site SW-1 on Sheep Creek. For example, treated water discharged from the mine to the infiltration gallery adjacent to Sheep Creek would be sampled before it is discharged. Seepage from the CTF, if it were to occur, would enter an engineered underdrain system beneath the facility, and the effluent from this drain would be monitored. Groundwater monitoring wells have been installed downgradient of the proposed mine facilities. Monitoring of these wells would identify contamination in groundwater, if it were to occur, before that water reached surface waters. Tributary watersheds to Sheep Creek in which mine facilities would be located would also be monitored for surface water quality. For example, the CTF and mill site would be located in the Brush Creek watershed, and surface water quality has been and would continue to be monitored in Brush Creek. Brush Creek is a tributary to Little Sheep Creek, which in turn is a tributary to Sheep Creek. Therefore, water quality impacts, if they were to occur, would be identified in a timely manner through the water quality monitoring program, which includes sampling locations very close to the proposed mine facilities. Site SW-1 on Sheep Creek would not be the nearest monitoring location to these facilities, but rather the farthest from them. The location was chosen because Sheep Creek enters a narrow canyon downstream of the Project area, causing groundwater beneath the creek to upwell and enter the stream above SW-1. Further upstream of SW-1, water discharged from the mining project into groundwater would not have entered the stream, and any potential water quality impacts from the Project on Sheep Creek may not be detected at locations farther upstream.</p> <p>Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5, Surface Water Hydrology, of the EIS.</p> |
| PM1-10 | 1 | Roger Peffer | | Public Meeting Transcript | <p>And I have a huge concern about water quality with this project. Sheep Creek flows into the Smith, as everyone has mentioned. Excellent trout fishing stream. But then it flows into the Missouri. And there's Great Falls, with a population of almost 60,000 people who will be impacted when these toxic chemicals flow into the river. And when will we find out? We're going to find out two months, three months, six months after they have contaminated our drinking water. You know, what's the system in place for protecting our drinking water? If -- when this spill occurs, there is no way to clean it up. Those toxins will be in those rivers forever, in our lifetime. I want to see</p> | <p>See the Consolidated Response CUM-3.</p> <p>Further, spill containment is addressed in the Proponent's MOP Application (Appendix P, Emergency Response Plan, Section 4.0, Spill Response Plan), and the reader is referred to this document for additional details. Immediate reporting of spills would be required. The risks of various types of spills occurring, and their potential consequences, are also discussed in the Proponent's MOP Application, Appendix R, Failure Modes Effects Analysis. Due to planning for spill containment during mine design, quantities of materials that might be</p> |

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| | | | | | protection for our children, for our grandchildren, and for ourselves by protecting these. | released in the event of a spill are expected to be small enough to be completely contained on the mine site and subsequently cleaned up. Impacts on Sheep Creek are unlikely, and the potential for a spill to cause measureable changes to water quality further downstream in the Smith or Missouri rivers is negligible. |
| PM1-12 | 1 | Kathy Gessaman | | Public Meeting Transcript | What I would like to see, though, here is, from the DEQ, some confidence level numbers, percentages, or something of what kind of confidence you have in these experimental models that are being proposed and, you know, the reliability of the assumptions used when they're making these. And the confidence level in, you know, the equations used for the whole water treatment facility. | It is standard practice to develop quantitative, predictive models to evaluate potential water quality and quantity effects associated with proposed development projects. The EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2). The reliability of the model predictions was assessed considering data limitations and through completion of a model sensitivity analysis, as is standard practice. Impacts on groundwater and surface water resources are not predicted. To confirm the model predictions, the Proposed Action and AMA requires the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5, Surface Water Hydrology, of the EIS. |
| PM1-13 | 1 | Stuart Lewin | Missouri River Citizens | Public Meeting Transcript | We spent a lot of time working on the growth policy plan for the City of Great Falls. When we did that, we discovered that there were five Superfund sites just in this bend of the river. Yet, the City takes its water out of the Missouri. And, in fact, recently, the water quality has been to the point where the City has been notifying us that we haven't met standards. We are on the edge of not having the water that we need for this city, yet you are proposing a mine just upstream from us. The impacts you're talking about need to take into account what's going on here in Great Falls. It doesn't approach it at all. In fact, when I took a look at the first map that I saw there, the city of Great Falls looks like just sort of a pin dot. That whole area there is not even being shown. And you didn't even mark the Missouri River. You didn't even show where the Missouri River is. | Section 4.1.1, Identification of Geographic Extent, of the EIS identifies the study area for surface water that could be affected by the proposed Project. The proposed mine site is more than 130 river miles upstream of the city of Great Falls. Great Falls is outside the study area as it would have no direct, secondary, or cumulative impact from the proposed Project. See the Consolidated Response CUM-3. |
| PM2-02 | 1 | Jim Bell | Madison-Gallatin Chapter of Trout Unlimited | Public Meeting Transcript | As I read the statement, the environmental statement, I saw that there is a great deal of baseline biological data that has been gathered. I also saw that there is a biomonitoring program that is supposed to follow up throughout this mine. What I did not see -- and I was speed-reading, I will admit, but what I did not see is whether there are any biological triggers, if you will, for remediation if there is some sort of episodic event. For example, just pulling it out of the air, but what if Sheep Creek went to 10 cubic feet per second? I could not find any remediation, anything that would be done to try to solve that short-term episodic event. Without some sort of safeguards, biological safeguards, there's no way I could endorse the statement as it exists now. | Refer to Consolidated Responses WAT-4 and AQ-2. The impacts on Sheep Creek are discussed in Section 3.5.3.1, Surface Water Quantity, of the EIS, and were determined to be insignificant. The predicted reduction in base flow would be small, below the non-degradation threshold, reversible, and largely offset by mine inflow discharges into Sheep Creek via the UIG. In Coon Creek, base flow reduction would be mitigated with water from the NCWR and through an agreement with the water rights holder to utilize the water rights (see Section 3.5.3, Environmental Consequences, of the EIS). Aquatic monitoring is discussed in Section 3.16.3.2, Proposed Action-Required Monitoring, and is outlined in the "Final Aquatic Monitoring Plan for the Black Butte Copper Project in Upper Sheep Creek Basin in Meagher County, Montana" (Stagliano 2017c), which is a finalized version of the Draft Plan of Study included as Appendix G-1 (Stagliano 2017e) of the MOP Application (Tintina 2017a). Monitoring would occur annually at 15 established sites, including five stations on Sheep Creek and one each on Little Sheep and Coon creeks that are within or downstream of the Project disturbance boundary lines. Episodic events were not considered in the monitoring program. |

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| | | | | | | Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. |
| PM2-06 | 1 | David Brooks | Montana Trout Unlimited | Public Meeting Transcript | Our mission, in representing thousands of Montanans, is to care for coldwater fisheries, which means our focus on this EIS is largely on water quantity and water quality. We believe that this Draft EIS fails largely on both of those accounts. The Draft EIS fails to properly or accurately model dewatering and other water quantity issues, which I've spoken about previously in Great Falls, and you'll hear more from us in our written comments. Of equal concern and what I want to focus on tonight is water quality, which means focusing on waste, waste rock, and sources of potential water contamination. This Draft EIS fails to analyze geochemistry properly. Whatever company ends up owning and operating this mine -- And many of us have seen the pattern of mines changing hands regularly, and so whether it's the current company or a new as of yet unknown owner, they'll be dealing with waste material that's highly acidic and metalliferous. The potential for creating perpetual acid mine drainage has not been properly taken into account in this Draft EIS. Questions of how mobile will these contaminants be remains. Can the water treatment facility actually deal with the geochemistry they'll be facing when, not if, there's more water and more highly contaminated water than this cursory Draft EIS predicts? These are just some of the critical questions that warrant going back to the drawing board to answer in this Draft EIS. | No adverse or long-term effects are predicted to occur to surface water or groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures, including treatment of mine dewatering flows by RO. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). The water released to the alluvial aquifer via the UIG during the construction and operations phases would be treated by RO to assure compliance with surface water and groundwater standards and non-degradation criteria according to the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a). RO is a highly efficient treatment processes that targets dissolved metals and nutrients, including nitrate; RO with pretreatment would be used to treat mine dewatering flow during operations and closure. The accuracy of the hydrological model (including predictions of mine dewatering rates) and RO treatment systems is addressed in Consolidated Response WAT-1. The impact of the Project on surface water quality is addressed in Consolidated Response WAT-2. |
| PM2-06 | 2 | David Brooks | Montana Trout Unlimited | Public Meeting Transcript | We've heard about the modern technology that will prevent waste from contaminating water. We've heard about the plan of mixing cement with the tailings paste to stabilize and neutralize the tailings. But one of the problems with this new concept is its newness. Storing this highly acidic waste, full of toxic metals and other toxins, in an aboveground tailings impoundment, that's still sited below the water table and across a few acres of wetlands, is virtually untested. Are there aboveground cemented tailings facilities in the world? And at the ones that exist, have they used the cemented tailings technology being proposed here? And furthermore, have they done so for high-sulfide-bearing waste as this mine will create? Are any proven in post-closure effectiveness? The Draft EIS covers none of the literature or answers none of these questions. It simply takes the company at its word. What's being proposed in the headwaters of the Smith River is an experiment on this front. It's faith-based planning and not scientifically sound, and the EIS should do better. | See Consolidated Response PD-2 for examples of other mines that have used similar technologies. One of the first uses of cemented backfill in the mining industry occurred at the BHP Mount Isa mine in Australia where, since the early 1930s, large blocks of waste rock were thrown into a vertical shaft along with hydrolysed cement to fill open stopes and accommodate their particular mining sequence. An overview of the Canadian experience with the various types of backfill is given by Udd (1989). Today, cemented paste tailings are widely used in underground mining to provide backfill for ground support to allow mining of adjacent areas. Disposal of paste tailings in surface impoundments is much less common due to the relatively high associated costs compared with conventional slurry deposition of tailings. The primary benefit of paste deposition in a surface impoundment is that the process extracts much of the water from the tailings and causes the sand and silt particles that comprise tailings to pack together much more tightly than when deposited by water. This causes the material to have a low permeability, which restricts the flow of water and movement of oxygen through the tailings and precludes liquefaction during earthquakes because there is not sufficient water stored between the tailings grains to allow the material to move as a fluid in response to sudden agitation. The low permeability of paste tailings greatly reduces its potential for causing water pollution because very little water can move through the tailings, and restricting the flow of oxygen through the material |

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| | | | | | | <p>greatly limits the potential for sulfide minerals to oxidize and produce acidity. Addition of small quantities of cement to paste tailings, as proposed by the Proponent, only increases the stability of the tailings. The primary purpose for adding cement to paste tailings deposited in a surface impoundment is to bind together very fine-grained material in the tailings as it dries out and before it is covered by a fresh layer of tailings. In this way, the cement minimizes the potential for wind erosion and resultant blowing dust from the dry tailings surface.</p> <p>Also note that the proposed CTF would not be sited below the water table. Excavation during site preparation would extend a few feet below the water table; however, site grading and underdrain construction during preliminary construction would permanently lower the water table beneath the facility such that groundwater would not be in contact with the liner beneath the tailings.</p> |
| PM2-10 | 3 | Mike Fiebig | Northern Rockies office of American Rivers | Public Meeting Transcript | The Black Butte Copper Mine seriously risks pollution from sulfide ore and reducing flows in Sheep Creek, the most important spawning tributary on the Smith. And both Sandfire and Montana DEQ grossly underestimated how much groundwater that's connected to the Smith River headwaters will flow in the mine and have to be treated for toxic contamination before being pumped back into the ground. | The groundwater model developed by Hydrometrics (2016a) for the Project was based upon years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping (see EIS Section 3.4: Groundwater Hydrology). The combined impacts on water resources based on the Proposed Action are predicted to be minor; the complete effects assessment is presented in EIS Section 3.4, Groundwater Hydrology, and EIS Section 3.5, Surface Water Hydrology. See Consolidated Response WAT-1. |
| PM4-11 | 2 | Chris Phelps | | Public Meeting Transcript | I also think -- I'm also aware of water rights that have been leased already from ranchers along Sheep Creek and what impacts that may have on dewatering as well as spawning habitat as well as all the other things that are of concern concerning water flowing down Sheep Creek. | Surface water diversion for the Project is subject to review and approval by the DNRC. Diversion would be limited to the irrigation period of the year when water is available and leased water rights (pending approval by the DNRC) permit water withdrawal (see EIS Section 3.5.1). |
| PM5-01 | 7 | Linda Semones | | Public Meeting Transcript | The DEIS grossly underestimates the amount of water this mine will use out of the trout spawning tributaries running into the Smith. It doesn't mention the possibility of pollution from the mine moving from the groundwater to the surface water of Sheep Creek and Smith River. The mine plans to pump warm water highly likely to contain acidity, nitrates, and toxins back into the Smith River tributaries so they don't dry up. | <p>The Proposed Action is not expected to affect stream flow (EIS Section 3.5.3). Minimal surface disturbance would result in insignificant impacts on surface runoff. Simulated base flow depletion for all streams except Coon Creek are relatively minor (less than 10 percent). In Coon Creek, base flow reduction would be offset with water from the NCWR and through an agreement with the water rights holder to utilize the water rights (EIS Section 3.5.1). Based on the relatively small (within natural variability of the system) predicted changes to streamflow, impacts on the natural geomorphic processes and integrity of stream channels are not expected.</p> <p>No significant increases or decreases to stream flow resulting from the operation of the UIG are expected. An average rate of 398 gpm (0.89 cfs) of treated water would be discharged to the UIG, which is approximately 6 percent of the estimated average base flow of 15.3 cfs in Sheep Creek at SW-1. UIG recharge and the loss of base flow in Sheep Creek (approximately 0.35 cfs or 2 percent of the average base flow) caused by mine dewatering would partially offset each other and thus further minimize the predicted changes to stream flow. The Proposed Action would return treated water that complies with all water quality criteria to the alluvium adjacent to Sheep Creek. Further information is provided in Consolidated Response CUM-3.</p> |
| HC-002 | 4 | William Avey | USDA Forest Service | Hard Copy Letter | The Forest Service administers livestock allotments on the federal and private lands of Black Butte Section 26 and on the federal lands of the Moose Creek | Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to |

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| | | | | | allotment in Section 18 to the north of the proposed project area. Livestock utilizing Section 26 get their water from a developed spring in the northeast quarter of Section 26 on a tributary to Coon Creek. There is a federal water right on this water development. Livestock utilizing Section 18 get their water from Sheep Creek. We would like assurance of continued access to provide for administration of these allotments during your project activities and assurance that your project activities will not affect the quantity, quality, and suitability of these surface waters for watering livestock and wildlife. | conduct groundwater and surface water monitoring. Baseline data have been collected at the developed stock watering spring (e.g., DS-2) in Section 26, and this spring would continue to be monitored during operations. The spring is within the area of projected drawdown predicted by the groundwater model. If flow of the spring is diminished due to mine dewatering, the MMRA requires the operator to replace the water supply (see § 82-4-355, MCA). Sheep Creek intersects Section 18 downstream of the Project near monitoring station SW-1 (see Consolidated Response WAT-2). No water quality impacts on the receiving waters (Sheep Creek and Coon Creek) are anticipated since water from all facilities would be collected and treated to meet non-degradation criteria before discharging to the alluvial UIG (Section 3.5.3 of the EIS). |
| HC-002 | 6 | William Avey | USDA Forest Service | Hard Copy Letter | Because of the public's recreational use of Sheep Creek downstream of the project area, the Forest Service requests that DEQ require a surface water continuous monitoring station be established on Sheep Creek at the NFS/private boundary to determine baseline and project area conditions for surface water quality and quantity as it leaves private land of the project area and enters public lands. The station should include field parameters (Temperature, Conductivity, pH, Dissolved Oxygen, Turbidity), laboratory analyses, and stream flow data. This station should be continuously monitored and data provided to the Forest Service on a regular monthly/quarterly basis. We also request that discharge on the Forest Service developed livestock watering spring on the Coon Creek tributary in Section 26 be monitored twice a year prior to operations to determine baseline and project area flow conditions for this spring and to provide monitoring information during operations to ensure project development activities will not result in a reduction of surface flows and water quality. | <p>The continuous monitoring locations established for baseline studies and ongoing monitoring (Section 3.5.1 of the EIS) have been selected to provide the best quality data possible. Upstream of SW-1, Sheep Creek is braided as it flows across an alluvial plain, and the unstable nature of the channel is not conducive for establishing a continuous monitoring gaging station. Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> <p>Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek, as described in Section 3.5 of the EIS. Additional monitoring would be implemented on Upper Coon Creek as described in Section 6 of the MOP Application. Note that the existing monitoring station SW-1 on Sheep Creek is located at or near a boundary between the Forest Service and private lands, at the bridge near the boundary between Sections 13 and 18. Along the reach of Sheep Creek up to 1 mile upstream of SW-1, the creek crosses Forest Service/private boundaries several times. Site SW-1 appears to be better situated for accurate monitoring of flow and water quality in Sheep Creek than any of the other upstream locations where the creek crosses between private and Forest Service lands.</p> <p>Discharges of treated water to the proposed alluvial UIG system adjacent to Sheep Creek are not predicted to enter surface water prior to the first private/Forest Service boundary. Also, baseline data have been collected at the developed stock watering spring (e.g., DS-2) in Section 26, and this spring would continue to be monitored during operations.</p> |
| HC-002 | 7 | William Avey | USDA Forest Service | Hard Copy Letter | The Forest Service manages lands directly downstream of the proposed project. Water withdrawals or discharges in the vicinity of stream systems should not affect the natural geomorphic processes and integrity of stream channels. Increases in stream flows would be just as impactful to aquatic resources and habitat as would be low water levels. All discharges and runoff to streams should be monitored to ensure the mine operation is within the natural range of variability. The EIS should include provisions to study the possible effect by the operation (increases or decreases) to natural stream flows and stream channels downstream of the project area. | See Consolidated Response WAT-2 regarding impacts on surface water resources. The Proposed Action is not predicted to affect stream flow (Section 3.5.3 of the EIS). Based on the relatively small (within natural variability of the system) predicted changes to streamflow, impacts on the natural geomorphic processes and integrity of stream channels are not expected. |

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| HC-003 | 13 | Josh Purtle | Earth Justice | Hard Copy Letter | DEQ has attempted to wave off the possibility of further permit review, arguing that “[s]hifting the function of the alluvial UIG from serving as a contingent water disposal location to serving as the location where all treated water will be discharged is not a substantial change requiring DEQ to restart the permitting process under Section 82-4-337, MCA.” Exhibit 10 at 1 (Letter from Herb Rolfes, DEQ, to John Shanahan, Tintina Resources Inc. (Jan. 30, 2018)). DEQ is wrong, however, because, as discussed below, use of an alluvial UIG fundamentally changes the nature of the mine’s potential environmental impacts. Unlike an upland UIG, which would allow effluent to filter through soil before discharging to surface water and groundwater, the alluvial UIG discharges effluent directly to the aquifer under Sheep Creek, which has a direct hydrologic connection to surface water in the stream channel. Further, changing the location of the UIG alters mine hydrology, and, therefore, the anticipated impacts of groundwater drawdown in the project area. In fact, as discussed below, Tintina’s hydrological model, which provides the entire basis for Tintina’s prediction that the company will be able to mitigate any impacts due to drawdown associated with the mine, does not account for the changed UIG location. | See Consolidated Response MEPA-3. |
| HC-003 | 14 | Josh Purtle | Earth Justice | Hard Copy Letter | DEQ further concluded that Tintina’s newly proposed use of a treated water storage pond to comply with surface water nitrate standards will “not raise any additional issues to those that would have been analyzed in an environmental review of the original application.” Exhibit 11 at 1 (Letter from Herb Rolfes, DEQ, to Jerry Zieg, Tintina Resources Inc. [Nov. 21, 2018]). However, as discussed below, use of a treated water storage pond creates a significant risk that effluent discharges from the mine will change the temperature of Sheep Creek, in violation of non-degradation standards for the creek. Therefore, a new scoping process and additional MMRA review, including adequate time for meaningful public comment on these new proposals, is warranted, so that the public and DEQ may fully analyze and understand the import of the significant changes to Tintina’s modified plan of operations. | The Proponent has used hydro-geochemical monitoring, hydrogeological modeling, and geochemical testing data to design its underground workings and TWSP to minimize potential impacts on water quality. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b). The TWSP would be in place to store WTP effluent during periods when total nitrogen in the treated water (estimated to be 0.57 mg/L) exceeds non-degradation effluent limits (0.097 mg/L). The total nitrogen effluent limit is only in effect 3 months per year (July 1 to September 30). Water would be stored in the TWSP until the total nitrogen effluent limit is no longer in effect, and then it would be pumped back to the WTP, where it would be mixed with the WTP effluent. The blended water would be sampled prior to being discharged to the alluvial UIG per the MPDES permit (Zieg et al. 2018). See Consolidated Response WAT-5 for information about thermal effects on aquatic systems. |
| HC-003 | 37 | Josh Purtle | Earth Justice | Hard Copy Letter | The draft MPDES permit also fails to rationally address a “pending” total maximum daily load standard for aluminum in Sheep Creek. Id. at 22. Total maximum daily load is the “maximum quantity of a pollutant the water body can receive on a daily basis without violating the water quality standard” for the waterbody. San Francisco BayKeeper v. Whitman, 297 F.3d 877, 880 (9th Cir. 2002). The Fact Sheet acknowledges that a new total maximum daily load standard for aluminum in Sheep Creek is in development, but fails to evaluate whether the project as proposed will comply with that standard. MPDES Fact Sheet at 22. Unless and until the total maximum daily load is established for aluminum in Sheep Creek, it is impossible as a practical matter for DEQ to conclude that the project will avoid adverse impacts to water quality in Sheep Creek. DEQ should recirculate a new Draft EIS that demonstrates the project’s compliance with the new aluminum standard once it is developed, or at a | The chronic aquatic standard for aluminum is 0.087 mg/L and the non-degradation limit for aluminum is a fraction of that, as estimated in the Proponent’s MPDES application. DEQ predicts that aluminum in the RO water treatment effluent would be <0.001 mg/L, well below non-significance criteria. Section 75-5-703(10)(b), MCA, states, “the issuance of a discharge permit may not be precluded because a TMDL is pending.” The prohibition of issuance of MPDES affecting impaired waters was a temporary condition imposed in <i>Friends of the Wild Swan vs. EPA</i> . DEQ satisfied the terms of the Court judgement in this case. The prohibition is no longer applicable. |

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| | | | | | minimum addresses this critical gap in DEQ’s analysis. Among other things, the EIS should evaluate whether additional measures should be required to meet the aluminum standard; if such additional measures will not be required, DEQ should explain why the existing MPDES standards are adequate for this purpose. Absent such analysis, DEQ cannot rationally conclude that the project will comply with governing water quality standards. | |
| HC-003 | 38 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>In addition to failing to address the pending aluminum total maximum daily load standard, the draft MPDES permit also deals irrationally with whole effluent toxicity. Whole effluent toxicity “refers to the fact that effluent can contain many different pollutants” and “[e]ven if no one pollutant is likely to cause harm ... the combination of several pollutants may have an adverse result.” S. Cal. All. Of Publicly Owned Treatment Works v. EPA, 853 F.3d 1076, 1080 n.2 (9th Cir. 2017). The Fact Sheet asserts on one page that whole effluent toxicity is not expected in part because the mine’s discharges “first pass[] through the ground.” MPDES Fact Sheet at 29. But on the very next page, the Fact Sheet casts doubt on this rationale, stating, “[a]lthough the discharge will pass through the ground before reaching surface water, the ground water discharge will be in close proximity to Sheep and Coon Creeks and the Permittee has not requested a mixing zone.” Id. at 30. Further, the Fact Sheet states in one place that “[w]hole effluent toxicity has not been assessed for the Facility discharge,” id. at 35, while purporting to conduct that very analysis in another place, id. at 29-30. The EIS should address these inconsistencies in the MPDES permit’s analysis, and explain whether, given these inconsistencies, DEQ’s conclusion that the mine discharges will not generate whole effluent toxicity is adequately supported.</p> | <p>Whole effluent toxicity (WET) is a measurement of the aggregate toxic effects of effluent on aquatic organisms. This is measured in laboratory methods of exposing aquatic life to the effluent at varying concentrations and recording the effects of survival, reproduction, and growth. Montana does not have a numeric standard so DEQ performed a narrative reasonable potential analysis. DEQ imposed stringent effluent limitations on all significant pollutants of concern so that the effluent does not have reasonable potential for WET. The numeric limits on all pollutants of concern are based on the nonsignificance criteria, which are set at a fraction of the lowest applicable water quality standards. DEQ determined that compliance with the nonsignificance criteria would result in no reasonable potential for WET and that the effluent would not be toxic or cause toxic effects in the receiving water. 40 CFR 122.44(d) allows DEQ to determine that limitations on WET are not necessary because these stringent chemical-specific limitations are sufficient to attain and maintain the narrative standard at ARM 17.30.637(1)(d).</p> <p>The permit requires the Proponent to collect and pass a chronic pre-discharge WET test to demonstrate no chronic toxicity prior to initiating discharge from Outfall 001 (see the final MPDES permit [Hydrometrics, Inc. 2018a]). After discharge commences from the facility, chronic WET tests are required quarterly. If the permittee reports a failed WET test, the Proponent must resample within 14 days. If the permittee reports the resample as a failed WET test, the permit requires the permittee must begin to investigate, identify, and correct the cause of toxicity (Toxicity Identification Evaluation/Toxicity Reduction Evaluation) and report these findings to DEQ (Hydrometrics, Inc. 2018a). Based on the results of the WET testing and any TIE/TRE analysis, DEQ may reopen the permit and add additional WET requirements, and add or adjust effluent limits or any other portion of the permit determined appropriate (Hydrometrics, Inc. 2018a).</p> <p>The language in the Fact Sheet regarding the effluent first passing through the ground is referring to the fact that the water quality standard on which WET requirements are based does not apply to groundwater. In this case, the UIG is in close proximity to surface water and WET monitoring would be required as a tool to measure aggregate toxicity of the effluent. This would provide additional assurance that the effluent would not create concentrations or combinations of materials that are toxic or harmful to human, animal, plant, or aquatic life in surface water.</p> |
| HC-003 | 40 | Josh Purtle | Earth Justice | Hard Copy Letter | In addition to the deficiencies in the MPDES permit discussed above, DEQ fails in the Draft EIS to rationally evaluate the project’s other potential impacts to surface water quality. First, DEQ has failed to provide adequate baseline water quality data for Sheep Creek, undermining the Draft EIS’s water quality analysis at the very outset. In this regard, Tintina has developed very few | Extensive baseline water quality and flow data have been gathered from Sheep Creek since 2011. Site SW-1 is located approximately 1.35 river miles downstream from the nearest proposed alluvial UIG (note that a single effluent discharge point is not proposed, but rather a series of seven drainfields to be constructed in Sheep Creek alluvial valley over a distance of approximately |

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| | | | | | <p>surface water monitoring sites on Sheep Creek. One, labelled SW-1, is about two miles away from the project's effluent discharge point. See Draft EIS at 3.5-7. The other, SW-2, is several river miles upstream of the project site. See Draft EIS at 3.5-4 (Figure 3.5-2). These two monitoring sites, both of which are miles from the proposed mine site, are inadequate to accurately characterize water quality in Sheep Creek near the project. DEQ should require Tintina to gather data at additional monitoring sites to provide adequate baseline data concerning existing water quality in Sheep Creek. Without such data, DEQ and the public cannot adequately evaluate the project's water quality impacts. See <i>N. Plains Res. Council, Inc. v. Surface Transp. Bd.</i>, 668 F.3d 1067, 1085 (9th Cir. 2011 (holding under NEPA that complete data on existing environmental conditions is necessary to allow agency to "carefully consider information about significant environment impacts." .</p> <p>In addition, DEQ should require Tintina to install "a USGS real-time discharge gage with seasonal thermal recording near" monitoring site SW-1, as FWP recommended in a comment letter at an earlier stage of Tintina's permitting process. Exhibit 1 at 3. As FWP has stated, "[i]ndependent flow data gathered by USGS may be used to establish correlations to help determine if changes in the fishery are due to non-mine related impacts on stream flow or due to mine-related impacts." Id. The USGS gage recommended by FWP, along with additional monitoring sites discussed above, would therefore be essential to determining whether Tintina's mine operations are impacting surface water flows and quality in Sheep Creek downstream from the mine site.</p> | <p>0.5 mile). Because effluent is proposed to be discharged to groundwater within a section of Sheep Creek's alluvial valley in which some stream flow is expected to seep into the alluvium, monitoring water quality within this reach of Sheep Creek would not likely detect any impacts from the discharge of mine water because the groundwater is not likely to enter the stream channel in this area.</p> <p>To detect any impacts from mine discharges on Sheep Creek, monitoring must be conducted at a location where groundwater upwelling into the stream has occurred. Downstream of the Project area, Sheep Creek flows out of the broad alluvial valley and into a narrow bedrock canyon, resulting in groundwater discharging from the alluvium into the stream. Site SW-1 is within a mile of this location. As no other tributaries enter Sheep Creek between the start of the canyon and SW-1, no dilution of stream flow would occur between the Project area and SW-1. Although no additional surface water monitoring sites are on Sheep Creek between SW-1 and the Project area, monitoring wells are located in this area that could detect changes in groundwater quality.</p> <p>Also, it is important to consider that no mine facilities or disturbances, other than the alluvial UIG system, are located immediately adjacent to Sheep Creek. Mining facilities, such as the CTF, PWP, mill, and ventilation raises would be within tributary watersheds to Sheep Creek, specifically Brush Creek and Coon Creek. Any potential water quality impacts on Sheep Creek from these areas would enter Sheep Creek via these tributaries, and surface water quality monitoring stations have been established and would continue to be monitored on these streams. Groundwater monitoring wells are also located downgradient of proposed mine facilities in these drainages.</p> |
| HC-003 | 41 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Relatedly, Tintina apparently did not gather any information about surface water hardness at monitoring locations SW-4, SW-8, SW-9, SW-12, and SW-13. Draft EIS at 3.5-9. DEQ must require Tintina to gather this additional data in order to adequately characterize existing water quality and determine compliance requirements for all applicable water quality standards.</p> | <p>Because baseline data collection began during the early Project development phase before locations were selected for some of the mine facilities or water discharge areas, some water sampling was conducted at locations not in the Project area or on streams that would not be affected. Not all sites for which baseline water quality data were collected need to be retained in the long-term water monitoring program. Different monitoring sites have different reasons to be monitored; therefore, different parameters may be tested at different sites. Not all sites require sampling for all possible parameters. The baseline water quality dataset (Hydrometrics, Inc. 2018b) contains 300 hardness measurements collected at nine water quality monitoring sites between May 2011 and December 2017.</p> |
| HC-003 | 44 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS does not adequately analyze several potential water quality impacts associated with operation of the alluvial underground infiltration gallery. First, the Draft EIS fails to address the risk that water flowing through the underground infiltration gallery will pick up harmful contaminants from the underground geology before discharging to the Sheep Creek alluvium. DEQ raised this issue during its review of Tintina's mine operating permit application, stating that "the treated water may leach contaminants from the in place or disturbed bedrock adjacent to or within the infiltration trenches." First Deficiency Review at 21. In particular, DEQ asserted that water flowing through the UIGs might leach selenium, which Tintina detected in near-surface bedrock in the mine area. Second Deficiency Review at 4. The Draft EIS,</p> | <p>There are no adverse or long-term effects predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures, including treatment of mine dewatering flows by RO. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and further, as tools to inform mitigation and management strategies (See Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the Draft EIS). See the Consolidated Response WAT-2 for additional discussion of concerns regarding impacts on surface water resources in the Project area.</p> |

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| | | | | | <p>however, does not discuss this possibility, or explain why such leaching is not likely to happen.</p> <p>The Draft EIS should also analyze the potential for certain pollutants to “increase over time in the infiltration gallery area with long-term discharge over mine life.” Second Deficiency Review at 28. DEQ raised this concern in its review of Tintina’s mine operating permit application, noting that “with groundwater percolation there is potential increases in nitrogen compounds, electrical conductivity,” and other parameters. Second Deficiency Review at 28. Once again, however, the Draft EIS inexplicably omits this concern. DEQ should analyze whether extended use of the underground infiltration gallery may cause certain pollutants to increase over time and, if necessary, propose measures to “prevent exceedances over time in the UIG soils and groundwater.” Second Deficiency Review at 28.</p> <p>Tintina did discuss this issue in its mine operating permit application, but its analysis was based on a very different discharge system, in which treated water would be pumped into infiltration galleries constructed in the hills upland from Sheep Creek. See MOP Application Rev. 2 at 602. As discussed, Tintina has since abandoned this UIG design in favor of building an infiltration gallery in the alluvial aquifer directly underneath Sheep Creek. The EIS should analyze and disclose whether this change in Tintina’s plan of operations will affect the likelihood that treated water will leach contaminants from the geology in which the infiltration galleries will actually be constructed.</p> <p>The Draft EIS further fails to evaluate whether the UIG design may create a lag between when water is discharged to the UIG and when it reaches Sheep Creek, such that Tintina could violate stricter summer nitrate standards. Water discharged to the UIG infiltrates at a median rate of about two feet per day. Draft EIS at 3.4-46. Given the fact that the infiltration gallery would be 1,450 feet long at “a minimum,” Draft EIS at 3.4-46, it could take months for effluent to travel from the initial discharge location to Sheep Creek. As a result, water discharged in May, before the stricter nitrate standard goes into effect, may not reach the creek until July, when DEQ’s analysis indicates the effluent may exceed the stricter summer nitrate standard. The EIS should analyze whether this feature of the UIG design could cause potential surface water standard exceedances in Sheep Creek.</p> | <p>The commenter incorrectly states that water flowing through the alluvial UIGs might pick up harmful contaminants from the underground geology prior to discharging to the Sheep Creek alluvium. The discharge would occur directly to the Sheep Creek alluvium. By its nature, alluvium has been eroded from elsewhere and transported by water before being deposited in the stream flood plain. It is frequently saturated during high water conditions. The material has reached geochemical equilibrium with surface water. DEQ raised the issue in the first deficiency review with regard to the then-proposed Upland UIGs, where water would have been discharged into trenches excavated into bedrock and the excavation had the potential to break up bedrock and expose fresh rock surfaces to weathering. The concerns noted in this comment were relevant to the analysis of the Upland UIG sites, which are no longer proposed, and are not concerns with the now-proposed discharge directly to alluvium for the reasons stated above.</p> <p>Water released to the environment via the UIGs would migrate toward Sheep Creek via alluvial sediments. This migration might take up to a few months. As such, the water released via the UIGs to the environment before July 1 might occasionally carry nitrogen at concentrations above the non-degradation effluent limits. However, the nitrogen dissolved in groundwater would be subject to attenuation (while filtering through alluvial sands and wetland areas; this phenomenon is documented in literature), thereby lowering nitrogen levels before reaching the waters of Sheep Creek, where it would be strongly diluted with surface waters. See also: (1) Response to comment BBC00589, comment 38; (2) Proponent’s Third Supplemental Response to Public Comments, Section C, Nitrate in Groundwater (Sandfire 2019a). Both of those sources/responses provide references to scientific publications focused on natural attenuation of nitrate. According to DEQ’s response to Comment Number 25 on MPDES Permit MT0031909 (Tintina 2019), it is well established that total nitrogen is rapidly taken up or denitrified to harmless nitrogen gas by microbes. For total nitrogen, DEQ would prefer a slow rate of nitrogen-containing-groundwater migration from the UIG to the creek, making the seasonal discharge limits important.</p> |
| HC-003 | 45 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS fails to evaluate potential impacts to Coon Creek and Little Sheep Creek. First, the Draft EIS ignores potential impacts to water quality in Coon Creek due to Tintina’s plan to mitigate flows there. As discussed, Tintina plans to pump water from Sheep Creek during times when flows are high, store that water, and then discharge it to Coon Creek to mitigate for flows depleted by mine drawdown. However, as the Draft EIS acknowledges, Sheep Creek has been categorized by DEQ as “impaired” for aluminum and E. coli, and has exhibited exceedances of iron water quality standards. Draft EIS at 3.5-10. Thus, discharging impaired Sheep Creek water to Coon Creek may degrade water quality in Coon Creek. The Draft EIS, however, ignores this potential problem with Tintina’s mitigation plan.</p> <p>As to surface water quantity, the Draft EIS fails to evaluate the impact of diminished surface runoff in the project area on Coon Creek and Little Sheep Creek. The Draft EIS acknowledges that “[s]urface runoff in these smaller</p> | <p>See Consolidated Response WAT-2 regarding impacts on surface water resources. Potential impacts on Coon Creek and Little Sheep Creek are discussed in Section 3.5.3 (Surface Water Quantity and Quality) in the EIS. The potential Project impacts on Sheep Creek and Coon Creek water quality would be minimal and associated with treated water discharged to the Sheep Creek alluvial UIG. The water released to the alluvial aquifer via the UIG during the construction and operations phases would be treated to assure compliance with surface water and groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics Inc. 2018a; Tintina 2018a). Surface runoff in smaller drainages (e.g., Coon Creek, Little Sheep Creek) could potentially be affected due to surface disturbance, but impacts would not extend outside the immediate area and are not substantial based on the proposed BMPs detailed in the MOP Application (Tintina 2017a).</p> |

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| | | | | | <p>drainages, could potentially be affected due to surface disturbance” associated with the mine, but concludes that “impacts would not extend outside the immediate area and therefore are considered low within the greater Sheep Creek watershed.” Draft EIS at 3.5-11. Whether these impacts are significant on the scale of the entire Sheep Creek watershed says little, however, about the extent of the impacts in Coon Creek and Little Sheep Creek themselves. Under DEQ’s approach, even a 100% reduction in flows in Coon Creek may be dismissed as insignificant for the watershed as a whole, even though the impacts for Coon Creek itself would obviously be severe. The EIS should provide more information about the potential for reduced runoff to diminish flows in Coon Creek and Little Sheep Creek, and disclose the extent to which such reduced flows will impact water quality and habitat in the creeks.</p> | <p>Sheep Creek is included in DEQ’s 303(d) list of impaired streams for dissolved aluminum and <i>Escherichia coli</i> (<i>E. coli</i>). DEQ conducted a broad monitoring program in the Sheep Creek drainage area (Section 3.5.2.2 of the EIS). Data collected has been used to complete an <i>E. coli</i> TMDL, and is being used to develop an aluminum TMDL. The TMDL is necessary as a result of § 75-5-702, MCA, the discharge permit application, and the aluminum impairment determination (303[d] list). The completion schedule for the aluminum TMDL is linked to the MPDES surface water permit completion schedule to ensure internal DEQ consistency. No impacts on the receiving waters (Sheep Creek and Coon Creek) are anticipated since water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge.</p> <p>Note that no project disturbances are proposed in the Little Sheep Creek watershed, but only within its relatively small tributary watershed known as Brush Creek. Impacts on Brush Creek, as noted in the EIS, would be minor and associated with a decrease in watershed-contributing storm water flows to the drainage (because portions of the watershed would be occupied by the CTF and other mine facilities that would retain storm water). Brush Creek is a very small stream (with base flows in the 20 to 40 gallon per minute range) flowing through a meadow dominated by grazing. A minor reduction in storm water flows is not likely to affect its status as prime cattle habitat.</p> |
| HC-003 | 46 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further fails to rationally analyze potential impacts to the temperature of surface water in Sheep Creek. Sheep Creek is at risk for the development of nuisance algae, and increased temperature encourages the growth of such algae. See Draft EIS at 3.16-33. Indeed, “[a]bundant filamentous algae outbreaks were visually observed at the lower Sheep Creek” monitoring sites “in 2015 and 2016.” Draft EIS at 3.16-33. The Draft EIS posits that effluent from the UIG will not impact the temperature in Sheep Creek because “it is assumed that the temperature of the discharge would equilibrate to the ambient groundwater temperature prior to discharging to any surface water resources.” Draft EIS at 3.16-32. The Draft EIS, however, provides no data or analysis to support this assumption, and in fact concedes that “[i]t is not known what the temperature difference between the UIG and existing groundwater would be.” Draft EIS at 3.16-32.</p> <p>Contrary to DEQ’s unsubstantiated prediction, the available evidence indicates that Tintina’s mine operating plan creates a significant threat that the effluent will increase the temperature of Sheep Creek. As discussed, in order to meet surface water nitrate standards, Tintina plans to store all effluent produced by the mine in a reservoir at the surface during the summer months. It is likely that this water, like a shallow stagnant pond, will become much warmer than groundwater or surface water in the area. Tintina will then release this warm water to the UIG beginning October 1. Given the potential that this warm effluent will not equilibrate to groundwater temperature before it reaches Sheep Creek, DEQ should evaluate potential temperature impacts to the creek. Analyzing this potential impact is important because even a 1 °F increase in Sheep Creek’s temperature would violate nondegradation standards. See ARM 17.30.623(2) (e) (temperature requirements for B-1 streams, which include Sheep</p> | <p>No adverse or long-term effects are predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and the Proposed Action which includes treatment of mine dewatering flows by RO. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS).</p> <p>See also: Consolidated Response WAT-5 for additional data and discussion of potential thermal effects on water resources and ecosystems. Consolidated Response AQ-1 regarding impacts on aquatic life in Sheep Creek, including nuisance algae.</p> |

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| | | | | | Creek ; ARM 17 .30. 705(2 (b (regulation stating nondegradation requirements . Thus, analyzing potential temperature impacts is required to ensure that Tintina’s planned discharges meet Water Quality Act requirements. | |
| HC-003 | 47 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS fails to rationally account for potential quantity impacts to surface waters associated with Tintina’s planned beneficial uses of those waters. Tintina proposes to lease existing water rights on Sheep Creek so that it can pump water from the creek to the non-contact water reservoir for use in surface water flow mitigation. See Draft EIS at 3.5-12. The Draft EIS predicts that use of these existing water rights will cause only “nominal” impacts to surface water flows. Draft EIS at 3.5-12. However, the Draft EIS ignores that some of these existing water rights may be mere paper rights that are not currently in use. Moreover, it appears that the Department of Natural Resources and Conservation has not yet evaluated the potential for adverse effects from Tintina’s proposed change of use or whether water would be legally available for the proposed appropriation at different times of the year. Further, prior appropriators have not had an opportunity to evaluate such a change and its potential impact upon their existing rights. Therefore, without further analysis, the EIS cannot conclude that use of these existing rights will not change current water levels in Sheep Creek, thus harming habitat in Sheep Creek and causing adverse impacts to other water rights holders. The EIS should provide further analysis of this issue, and disclose whether the water rights Tintina seeks to use are not currently in use, such that Tintina’s use of these rights in the future could reduce baseline flows in Sheep Creek. | Surface water diversion for the Project is subject to review and approval by the DNRC. It would be limited to the irrigation period of the year when water is available and leased water rights (pending approval by the DNRC) permit water withdrawal (EIS Section 3.5.1). Cattle ranching and associated irrigation and stream diversion is currently the dominant activity in the Project area. It is unlikely that existing water rights in the area are merely “paper rights that are not currently in use.” However, this issue is for DNRC to evaluate. All water rights being acquired for the Black Butte Copper Project are currently being put to beneficial use and have been beneficially used with little to no interruption since their respective priority date. The use of these water rights is documented by sworn affidavits from John Hanson and Barbara Russell (see Section 9 of Part III through VIII of the Water Right Application Package). |
| HC-003 | 48 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS further does not discuss the potential surface water impacts of road improvements that will be necessary to accommodate mine operations. The Draft EIS in several places refers to planned improvements to the Sheep Creek road. See, e.g., Draft EIS at 3.12-11. Such road construction can create sediment and other pollution that can discharge to surface waters, particularly during rain events. Other construction activities may likewise contribute sediment pollution to surface waters. The Draft EIS, however, does not analyze these foreseeable impacts from the proposed project. | Surface runoff in smaller drainages (Coon Creek, Brush Creek, etc.) could potentially be affected due to surface disturbance, but impacts would not extend outside the immediate area and, based on the proposed BMPs detailed in the MOP Application, are not substantial (Section 3.5.3 of the EIS). Additional discussion of BMPs and water management are provided in Section 2.2, Section 3.5.3.1, and Section 3.16.3.2 of the EIS. The Sheep Creek road is already existing and heavily used; proposed improvements are not anticipated to cause impacts on water resources (e.g., erosion and sedimentation) in light of BMPs and planned mitigation and management measures. Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. |
| HC-003 | 50 | Josh Purtle | Earth Justice | Hard Copy Letter | DEQ and Tintina failed to provide adequate information about the geochemical properties of the geology Tintina is planning to mine. In particular, Tintina did not conduct sufficient geochemical testing to understand the properties of the waste rock and tailings produced by the mine. Exhibit 17 at 3-10. A full analysis of the geochemical properties of these materials, which will be the source of most of the mine’s pollution, is essential to determining the mine’s potential impacts to surface water and groundwater quality. Tintina’s water quality model further applied some geochemical data selectively in a manner that potentially underestimates the concentration of certain mine pollutants. Exhibit 17 at 15. For example, Tintina excluded from its model water quality exceedances for lead, nickel, and thallium produced in tests of samples from the upper sulfide zone. Id. The Draft EIS should analyze | Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently support the assessment, associated mitigation, and management strategies. Details of these analyses are presented in Appendix N (Enviromin 2017a) of the Project MOP Application and Section 3.6, Geology and Geochemistry, of the EIS. For example, in addition to the LZ FW analyses noted here (15 ABA, 1 asbestos, and 1 HCT), 550 samples of this unit were submitted for whole rock geochemical analysis. Guidance within Maest et al. 2005 suggests a minimum number of samples that should be collected for geochemical characterization during initial sampling, based on the predicted mass of each rock type to be encountered by mining. For the LZ FW lithotype, the estimated mass of rock (35 percent of total) is approximately 247,000 tonnes, |

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| | | | | | whether excluding this and other data affected the outcome of Tintina’s water quality model, and disclose whether including this data would alter the Draft EIS’s predictions about water quality impacts. | which would require a minimum number of 8 to 26 samples. The guidance (Maest et al. 2005) suggests: 3 samples for less than 10,000 tonnes; 8 samples for less than 100,000 tonnes; 26 samples for less than 1,000,000 tonnes; 80 samples for 10,000,000 tonnes. The number of initial analyses for the LZ FW (550 whole rock and 15 ABA) are considered sufficient based on this guidance document. The number of samples analyzed from other lithotypes are also consistent with this guidance, based on the predicted mass of each rock type to be encountered by mining. See response to Submittal ID BBC00933, Comment Number 4, and BBC00933, Comment Number 6. Further information about the sample subsets used for geochemical testing are found in Appendix D (Enviromin 2017b) to MOP, sub-appendix B, and include details about the individual holes and depth intervals that were sampled and later used for other testing. Detailed discussion about sample representativity and sample subsets used for geochemical testing are also found in Appendix D to MOP, sub-appendix B. |
| HC-003 | 51 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS fails to rationally characterize the mine’s potential groundwater quality impacts. As discussed below, the Draft EIS estimates that flows from deep in the mine workings, such as the lower copper zone, will be very small. Draft EIS at 3.4-39. This estimate, however, is based on very limited data, and there is significant uncertainty about how much flow the lower copper zone may actually produce. See Draft EIS at 3.4-25. As the Draft EIS acknowledges, the quality of water produced by the lower copper workings is expected to be much worse than that of water produced by other workings closer to the surface. See Draft EIS at 3.4-53. Therefore, if flows from the lower copper zone are greater than the Draft EIS estimates, that discrepancy could significantly change the Draft EIS’s analysis of groundwater quality, including its prediction that groundwater in the mine workings will meet water quality standards after closure. See Draft EIS at 3.4-54. DEQ should acknowledge the uncertainty inherent in its calculations concerning flow from the lower mine workings, and disclose how greater flow from those workings could negatively impact groundwater conditions in the future. See ARM 17 .4.609(2 (c (environmental analysis should take into account “the degree of uncertainty that the proposed action will have a significant impact on the quality of the human environment” . | As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). See Consolidated Response WAT-1 for additional discussion of the groundwater model and potential groundwater quality impacts. |
| HC-003 | 52 | Josh Purtle | Earth Justice | Hard Copy Letter | The Draft EIS also fails to rationally assess the levels of nitrate remaining in groundwater in the mine after closure. The Draft EIS predicts that nitrate levels will remain below groundwater quality standards after closure, relying on a model developed by Tintina’s consultant and attached as Appendix N to Tintina’s mine operating permit application. See Draft EIS at 3.5-19. The model in turn based this prediction on an assumption that “90% ofthe nitrate would be removed via denitrification” by native bacteria in the groundwater. MOP Application Rev. 3, app. Nat 35. Neither the Draft EISnor Appendix N, however, provides any evidence to substantiate this assumption. The EIS must explain the scientific basis for Tintina’s prediction that denitrification by native bacteria will ensure that the mine will meet groundwater quality standards after closure without any further mitigation by Tintina. | Closure groundwater quality for the Proposed Action is assessed in EIS Section 3.4.3.2. Water quality modeling and analysis completed for the proposed mine underground workings (Enviromin 2017a) indicate that all the COCs, including nitrate, would be dissolved in post-mine contact groundwater at concentrations below the estimated groundwater non-degradation criteria (Hydrometrics, Inc. 2016b). Denitrification is an established natural process integral to nitrogen cycling. For example, the Encyclopedia of Ecology (Skiba 2008) indicates that “Denitrification is a process ubiquitous to all our terrestrial and aquatic ecosystems and occurs in tropical and temperate soils, in natural and intensively managed ecosystems, in marine and freshwater environments, in wastewater treatment plants, manure stores, and aquifers.” Given that denitrification is an established natural process and that nitrate loading would cease to occur at closure (no further blasting), the approach used in the MOP Application, Appendix N (Enviromin 2017a), to predict that nitrate concentrations in the |

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| | | | | | | <p>flooded underground would meet the groundwater non-degradation criterion is regarded as adequate.</p> <p>Moreover, the Proposed Action includes iterative flushing of the underground mine at closure with RO permeate. The approach includes a commitment to continue flushing/treating until the groundwater non-degradation criteria are met.</p> |
| HC-003 | 53 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS fails to rationally analyze the measures Tintina has proposed to remove oxidation products from the mine workings after closure. Rather than use mitigation measures to limit oxidation reactions during mine operations, Tintina proposes to flush oxidation products from the mine workings after closure by repeatedly rinsing and draining the mine workings. Draft EIS at 2-15. However, this method-unlike other measures discussed in the alternatives section, above-is untested. Indeed, there are serious questions about whether it would be as effective as Tintina believes: for example, “the abundant faults and fractures” in the mine workings “(from blasting and natural sources guarantees that Tintina will not be able to capture all the highly contaminated flushed water” during each cycle of the rinse and drain process. Exhibit 17 at 12. In response to a DEQ request to provide “analysis and/or case studies” to support Tintina’s assertions that repeated rinsing would restore baseline groundwater chemistry, Tintina conceded that “this is a site specific process for which there are no case studies.” MOP Application Rev. 2 at 590. Given this concession, the Draft EIS should analyze whether Tintina’s proposed rinsing method could fail to restore baseline groundwater quality. The Draft EIS should further compare the effectiveness of Tintina’s proposed method to more conventional means of reducing oxidation product pollution, such as applying potassium permanganate or shotcrete. This additional analysis is important, because Tintina’s prediction that the mine will not result in permanent impacts to groundwater quality hinges on the success of Tintina’s novel rinse-and-flood procedure.</p> | <p>At mine closure, much of the underground workings would be backfilled and the open portions of the workings would be flooded with unbuffered RO permeate (treated water) to dissolve and rinse soluble minerals from mine surfaces. This contact water would then be pumped out of the mine and treated at the WTP, and additional RO permeate would be injected into the mine again. Non-degradation criteria within the underground openings are expected to be achieved after repeated flooding/rinsing, which is conservatively estimated to take between six to ten cycles. Until that time (estimated to take 7 to 13 months), water from the underground workings would continue to be captured and treated. Treatment of water from the underground mine would likely occur late in the closure phase. The total closure period (during which rinsing would occur) is 2 to 4 years. Importantly, only upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b).</p> <p>Additional detailed analysis would require simulating site-specific conditions of the Project (i.e., developing underground workings, producing paste tailings and placing backfill, testing surface coatings, or rinsing methods), which would only be possible through a permitted mine disturbance. See MOP Application Section 7.3.3.9 (Tintina 2017a). In developing its MOP Application, the Proponent considered high pressure washing of the mine walls to remove stored oxidation products and the placement of shotcrete on high-sulfide zones in the workings to cover and immobilize oxidation products.</p> <p>Potassium permanganate and shotcrete could reduce oxidation rates on exposed surfaces but would not reduce oxidation in faults and fractures. Post-closure models predict that non-degradation groundwater criteria would be achieved without either of these measures. However, high pressure washing of the mine walls to remove stored oxidation products and the placement of shotcrete on high-sulfide zones in the workings may optimize the closure process. Implementation of one or both of these measures may allow the Proponent to conduct fewer rinsing cycles of the mine workings. The MOP Application proposes testing the high pressure washing and shotcrete strategies in localized individual heading scales once mining has begun in the USZ. If the Proponent decides to implement the high pressure washing and/or shotcrete strategies based on the results of the testing, the Proponent would be required to request a modification of its permit and DEQ would conduct the appropriate level of environmental review.</p> |

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| | | | | | | Also, see Consolidated Response PD-5 for more information about capturing groundwater from underground workings. See response to Submittal ID HC-003, Comment Number 25 for more information regarding mine surface treatments. |
| HC-003 | 54 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Because dewatering of underground mine workings is inherent in Tintina’s project design, the project necessarily will result in significant alteration of groundwater hydrology. Yet the Draft EIS fails to rationally analyze these hydrologic changes and their resulting environmental impacts. At the outset, a complete analysis of this issue is critical because of the need to protect fisheries in the region, as discussed in Part VILE, below. Further, the mine will be built in a closed basin, in which any new groundwater appropriations are subject to stringent requirements. See MCA § 85-2-360. Tintina’s proposal to create a massive groundwater drawdown cone that will reduce groundwater levels miles away from the mine site should likewise be subject to close scrutiny, including through a careful evaluation of Tintina’s groundwater modeling analysis and a full disclosure of potential water quantity impacts in the region, such as potential depletion of surface waters. See MCA § 85-2-362(1 (requiring an applicant for a new groundwater appropriation in a closed basin to submit a plan to mitigate any surface water depletion that will be caused by the new appropriation).</p> <p>The Draft EIS’s hydrology analysis is deficient first because it ignores the possibility that groundwater drawdown caused by the construction of underground mine workings will be much greater than Tintina’s model anticipates. The Draft EIS concludes that geological faults near the ore body, including the Volcano Valley Fault and the Black Butte Fault, will have low conductivity, such that they will limit the extent of groundwater drawdown in the mine area.</p> <p>However, the Draft EIS’s conclusions about conductivity are based on very limited data. “The only quantitative data” concerning fault conductivity “comes from lab permeameter tests of five gouge samples taken from exploration core.” Draft EIS at 3.4-17. For three of the faults near the project area, Tintina apparently collected no permeability data at all. See Draft EIS at 3.4-15 (table indicating hydraulic properties of Black Butte Fault, Buttress Fault, and Brush Creek Fault were “assumed”). Tintina further conducted no direct tests of flow rates across any of the faults. See Draft EIS at 3.4-17; Exhibit 39 at 6 (Tom Myers, Ph.D., Technical Mem., Review of Draft Environmental Impact Statement, Black Butte Copper Project, Meagher County, Montana (May 8, 2019). Accordingly, Tintina’s hydrologic analysis is insufficient to meet the MMRA requirements to obtain and disclose “ground water and surface water hydrologic data gathered from a sufficient number of sources and length of time to characterize the hydrologic regime,” MCA § 82-4-335(5 (k , let alone MEPA’s environmental review requirements.</p> <p>This limited data set does not preclude the possibility that the faults may feature highconductivity fractures, through which large amounts of groundwater will flow under mine drawdown conditions. Indeed, Tintina’s hydrological model concedes that, based on the limited data Tintina has gathered, “[t]here is sporadic evidence of high permeability damage zones in the Neihart [geology] associated with the Buttress Fault.” MOP Application Rev. 3, app. Mat 3-19; see also Exhibit 40 at 171 (Bense et al., Fault zone</p> | <p>Much of Section 3.4 of the EIS is dedicated to summarizing effects of the mine dewatering on the groundwater and surface water system around the proposed Project. This summary is based on the results of groundwater modeling completed by Hydrometrics. Elements of the referenced analysis indicate that loss of base flow in the nearby creeks would be minimal, while the water table would be lowered more than 2 feet for thousands of feet around the mine workings. Those drawdowns and small loss of base flow are predicted to dissipate within a few years after completion of mine dewatering. Although it is unlikely that the drawdowns and the lateral extent of a cone of depression would be much larger than predicted by the groundwater model, any model predictions are associated with uncertainties.</p> <p>It is well known that faults can act as either groundwater conduits or barriers to groundwater flow. The Proponent collected data indicating that some faults intercepted by the drilling are filled with gouge, which limits transmissive capacity of the fault. Also, faults, even in hydraulically active areas, are often not fully expressed in zones of shallow and weathered bedrock close to ground surface, such that their capacity for providing hydraulic connection of the groundwater system with surficial waters is limited. Fracturing in Neihart quartzite near the Buttress Fault was considered during mine design and resulted in the Proponent avoiding developing access tunnels in that area.</p> <p>Characterizing hydraulic properties of faults and the extent of their transmissive capacities over longer distances is difficult. Additional tests requested by the commenter would be unlikely to reduce uncertainty associated with their role in the groundwater system of the area.</p> <p>Recognizing that there is always some degree of uncertainty involved with groundwater model predictions, the Proponent proposed contingency plans that would mitigate higher than anticipated mine inflows. Mitigations would include grouting to limit inflows to the mine workings and excess water storage and treatment capacity.</p> <p>Consolidated Response WAT-1 provides a discussion of the groundwater model, its strengths and limitations, and uncertainties associated with its predictions. It also addresses the possibility of the model underestimating the effects of mine dewatering (Myers 2019a).</p> |

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| | | | | | <p>hydrogeology, 127 Earth-Science Reviews 171 (2013) (stating that “[f]ault zones have the capacity to be hydraulic conduits connecting shallow and deep geological environments” . The Draft EIS, however, fails to account for the possibility of high-conductivity fractures in the faults.</p> <p>Higher fault conductivity could cause more groundwater drawdown in the project area, causing greater impacts to Sheep Creek, Coon Creek, and wetlands adjacent to those waterbodies. See Exhibit 39 at 6, 30. If the drawdown is large enough, it may impact Tintina’s ability to mitigate loss of flows to Coon Creek and Sheep Creek using the non-contact water reservoir and the underground infiltration gallery. DEQ should analyze a situation in which the faults adjacent to the mine may have much higher conductivity than Tintina has assumed, and disclose whether high conductivity in the faults may alter the Draft EIS’s analysis of the impacts of drawdown in the mine area. At the very least, the EIS should acknowledge “the degree of uncertainty” that mine drawdown will be greater than the limited dataset Tintina has collected suggests. See ARM 17.4.609(2) (c).</p> <p>Drawdown effects in Sheep Creek in particular could also be more significant than Tintina anticipates if Tintina’s estimate of the contribution of groundwater from shallow bedrock to the creek is too low. There is significant uncertainty concerning the flow rate from shallow bedrock underlying Sheep Creek, in particular because the shallow bedrock could contain waterbearing fractures that Tintina has not yet detected. Exhibit 39 at 7. “[I]f the proportion of flow from the bedrock is higher, the effect of dewatering could also be much higher.” Id. at 8. DEQ should evaluate this possibility, and disclose the expected impact to Sheep Creek if shallow bedrock fractures facilitate more dewatering of the creek bed.</p> | |
| HC-003 | 55 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>In addition to failing to account for the possibility that the mine will reduce flows in Sheep Creek to a greater extent than Tintina anticipates, the Draft EIS further fails to account for potential increased flows in Sheep Creek. Because Tintina plans to discharge the treated mine water to the underground infiltration gallery and, ultimately, to Sheep Creek, greater quantities of pumped water will increase the total amount of water discharged to Sheep Creek. If the water produced by the mine is much higher than anticipated, then these discharges could increase baseflows in Sheep Creek, which would violate DEQ nondegradation standards. See ARM 17.30. 715 (“activities that would increase or decrease the mean monthly flow of a surface water” by more than fifteen percent cause unlawful degradation). In addition, greater-than-anticipated quantities of pumped groundwater could exceed the capacity of Tintina’s reverse osmosis plant, creating problems for Tintina’s ability to handle all of the mine’s wastewater. See Exhibit 15 at 17. The EIS should evaluate these potential environmental impacts as well.</p> | <p>Groundwater model simulations show that groundwater discharge to Sheep Creek would decrease at the end of mining by 0.35 cfs (157 gpm) as a result of the mine dewatering (Hydrometrics, Inc. 2016a). This represents about 2 percent of the base flow in the creek (as estimated for monitoring site SW-1 near the Project area).</p> <p>However, since the Project would at the same time be infiltrating water via the UIG at an average rate of 398 gpm, the creek would experience a net flow gain of 241 gpm, or 3.5 percent increase of flow under base flow conditions. That gain would be larger, 418 gpm, or 6.1 percent of the creek’s flow under base flow conditions, if the UIG were to be operated at its maximum design capacity. Those increases are within a 10 percent flow non-degradation criterion threshold even under the conditions of base flow (Subchapter 7 of ARM 17.30 Rule 715). Note that Sheep Creek flow is much higher than base flow most of the time, resulting in less of a relative gain in flow than previously stated.</p> |
| HC-003 | 56 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>As in its analysis of fault hydrology, the Draft EIS predicts based on limited information that the lower copper zone--one of the two sulfide ore bodies Tintina plans to mine--will produce very low flows after mine closure. Draft EIS at 3.4-39. Indeed, based on this assumption, the lower workings “were not included in the closure model” Tintina developed. MOP Application Rev. 3, app. Nat iii. However, this prediction about flow rate from the lower copper zone appears to be based on data from a single well. See Draft EIS at 3.4-25.</p> | <p>See Consolidated Response WAT-1 for information about assumptions in the hydrogeological model.</p> <p>The higher values of hydraulic conductivity produced by early slug testing of PW-7 were inconsistent with the recovery of the well after its completion - see Hydrometrics (2016a) for a discussion.</p> |

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| | | | | | <p>And even some of the data from that one well suggest that the actual flow rate may be several orders of magnitude higher than the rate the Draft EIS cites. Compare MOP Application Rev. 3, app. M at 2-9 (noting that initial tests in the lower copper zone “yielded an estimated hydraulic conductivity of 0.1 to 0.2 feet per day” with Draft EIS at 3.4-16 (stating lower copper zone flow rate was estimated at 0.00019 feet per day). Tintina and DEQ’s insufficient analysis of flow rates from the lower mine workings violates the MMRA’s minimum information requirements, MCA § 82-4-335(5 (k), and undermines DEQ’s conclusion in the Draft EIS about post-mine closure water quality. Indeed, the flow rate from the lower workings significantly influences the mine workings’ expected water quality after closure, because the lower workings contain some of the highest concentrations of sulfides and toxic metals that occur anywhere in the mine. See Draft EIS at 3.4-53 (“The highest local contributions of acidity, metals, and sulfate would come from the LCZ.”). Therefore, even a slightly higher flow rate from the lower copper zone could mean that groundwater in the mine will not meet groundwater quality standards after closure. The EIS should discuss the possibility that lower copper zone flows will be higher than anticipated, and further consider whether Tintina should gather additional data, such as through drilling additional monitoring wells, about the lower copper zone’s flow properties to help accurately characterize post-closure groundwater conditions.</p> | <p>The initial test performed on well PW-7 was a slug test, a method that generally produces less reliable hydraulic conductivity estimates than pump tests do. The water level in the well did not return to pre-test conditions during the slug test, a further indication that the test results were not reliable. A subsequent pump test of the well yielded a much lower hydraulic conductivity estimate than the initial slug test did. The results of the later test are considered to be more representative of conditions in the LCZ. Under the AMA, during mine closure, all remaining mine openings in the LCZ would be backfilled with cemented paste tailings. As a result, even if mine inflows during operations were greater than predicted in this zone, post-closure groundwater flow through the area would become negligible and contributions of contaminants from this zone to groundwater would be insignificant. Flooding of the underground workings and/or backfill areas would result in exclusion of oxygen from these areas, halting sulfide oxidation and acidity production.</p> <p>Even if transmissive properties of the LCZ are underestimated in the groundwater model analysis, geochemical modeling of the quality of the post-rinsing, post-closure contact groundwater indicates that it would not contribute to acidity, metals, and sulfate above the groundwater quality non-degradation criteria. See Appendix N (Enviromin 2017a) of the MOP Application (Tintina 2017a).</p> <p>The Proponent’s Second Supplemental Response to Public Comments, Section A, Groundwater Modeling, Subsection 1, Flow Rates in the Lower Copper Zone (Sandfire 2019b), provides a discussion of the issue of low flow rates in that zone.</p> <p>Sections “Simulation of Mining” in Hydrometrics 2019a and 2019c provide an extensive discussion of the merits and shortcomings of model-generated predictions groundwater mine inflow rates, comparing the Hydrometrics’ and Myers’ models.</p> <p>The Proponent’s Third Supplemental Response to Public Comments, Section B, Discharges from the Lower Copper Zone (Sandfire 2019a), provides additional discussion of the hydrologic characterization and quality of the Lower Copper Zone’s groundwater. The discussion supports the low transmissivity assessed for that zone. Furthermore, review of the collected data and completed modeling indicate that, if the groundwater flows in the Lower Copper Zone were to be higher than used in the modeling, the quality of groundwater from that zone would be better than reported in the Draft EIS.</p> |
| HC-003 | 57 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS fails to address the effect of subsidence in the underground mine workings on groundwater flows after mine closure. “Subsidence is an inevitable consequence of underground mining[.]” Exhibit 41 at 5 (Blodgett Kuipers, Technical Report on Underground Hard-Rock Mining: Subsidence and Hydrological Impacts (Feb. 2002 (executive summary). Subsidence of the surface or of geology below the surface due to mining activity can cause “degraded water quality, lowering of the water table, and chronically unstable ground.” Id. “Consequently, the environmental impacts from mining may worsen over time as the ground continues to settle and aquifers are de-watered</p> | <p>Impacts from subsidence would be limited by the proposed backfilling of mine workings. Subsidence occurs when bedrock or overburden overlying an underground mine void collapses into the void. This sometimes occurs during mining operations, but often may not occur until many years after a mine has closed. Subsidence can be minimized or eliminated if underground void spaces are kept small or are completely backfilled after extraction of the ore. A review of the referenced technical report (Blodgett and Kuipers 2002) reveals that the majority of case studies cited are pre-law (i.e., mines that operated prior to the development of regulations that might impose geotechnical limitations on where</p> |

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| | | | | | <p>or degraded.” Id. Subsidence may therefore have impacts on both groundwater quantity and quality after closure, and may even cause surface water flows to be depleted to a greater extent than Tintina has predicted. See id. The Draft EIS, however, does not discuss the potential impacts of subsidence. DEQ should evaluate whether “inevitable” subsidence will affect Tintina’s predictions about hydrology and groundwater quality, particularly after mine closure.</p> | <p>underground mine voids may be created or how large they may be). All the case studies cited appear to involve mines where backfilling of mine voids was not required and little if any filling of these voids actually occurred.</p> <p>The “Control and Prevention” sections of the technical report cited by the commenter mention that backfilling can limit subsidence; however, backfilling is only briefly mentioned in the report, and the report does not appear to contemplate a scenario where underground mine voids are completely backfilled, as is proposed for both the Upper and Lower Sulfide Zones of the Project. Indeed, no case studies may exist that involve existing underground mines that have been backfilled to the degree proposed for this Project, so the conclusion that subsidence is “inevitable” appears to be based only on examples where large underground voids were developed without adequate geotechnical precautions and/or large voids were left underground when the mining operations ceased.</p> <p>See also: the Proponent’s Fourth Supplemental Response to Public Comments, Section D, Subsidence (Sandfire 2019c), which addresses the issues raised in the Earthjustice Exhibits 29 and 41 associated with a potential Project-caused subsidence. Exhibits 29 and 41 are not directly comparable or relevant for the Project. The proposed drift and fill techniques would fill underground mine voids up to 95 percent with cemented paste tailings, which would create a solid mass and minimize risks of surface subsidence. As such, effects on groundwater resources is not a reasonably foreseeable impact.</p> |
| HC-003 | 58 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS arbitrarily dismisses impacts caused by drawdown of the water table by two feet or less, which will occur at the outer bounds of the project’s groundwater drawdown cone. See Draft EIS at 3.4-1. The Draft EIS posits that two feet of drawdown will not have a meaningful impact on hydrology, because it “is within the typical range of seasonal groundwater level fluctuations observed in the monitoring wells in the Project area.” Draft EIS at 3.4-1. This analysis ignores, however, that drawdown caused by the mine will be additive to natural seasonal fluctuations in the water table. Therefore, two feet of drawdown added to drawdown caused by seasonal variation will not be similar to baseline conditions. The Draft EIS should therefore provide an analysis of impacts to all areas of the project site that will experience drawdown, rather than just those areas where the water table level will fall by greater than two feet. See Draft EIS at 3.4-1.</p> | <p>There are only a few water production wells within the RSA. RSA was defined in the Draft EIS as an area within which groundwater model predicts the mine-dewatering-caused water table drawdown of more than 2 feet. A few feet of drawdown represents only a small part of a drawdown available in a typical water supply well. If mine-induced drawdown impairs the use of a well covered by a water right, the Metal Mine Reclamation Act includes conditions (§ 82-4-355, MCA) specifying compensation for the well owner.</p> <p>Drawdown outside such a defined RSA would be decreasing with distance from the mine, from 2 feet to no drawdown. The regional groundwater model constructed by Hydrometrics is focused on the area of the proposed mine, and a close distance around it. Due to a pronounced orography of the area and a very limited number of points outside the RSA where there are any records of depth to groundwater, the model-predicted water table elevation outside the RSA is of an approximate nature. Asking such a model to produce an area with drawdown of less than 2 feet would result in a more or less arbitrary and likely inaccurately delineated area of influence. A note: Initial EIS analyses used a much larger area as the RSA and the results of those analyses were not different from the analysis using the RSA defined as 2 or less feet of drawdown.</p> <p>The regional groundwater model shows only a regional water table as all the details responsible for perched conditions are below such model’s resolution.</p> <p>In the Project area, wetlands may depend not only on groundwater, defined as water below the regional water table, but on perched water, which is water in the</p> |

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| | | | | | | <p>ground but above the regional water table, and also on surface water runoff and direct precipitation. As such, lowering the regional water table, or deep groundwater associated with mine dewatering, has often only a limited effect on wetland ecosystems.</p> <p>The EIS Section 3.14.3.2 (Subsection, Changes in Groundwater Hydrology) includes a discussion of potential impacts on wetlands not supported by perched groundwater, located within the mine-dewatering-caused cone of depression, and in areas with water table not compensated by water injection via UIG. Such areas would likely become dominated by upland vegetation during the period when the cone of depression is present, but would likely revert back to wetland vegetation, after mining ceases and the water table rises to the baseline levels.</p> <p>Drawdowns predicted by the groundwater model and small loss of base flow are predicted to dissipate within a few years after completion of mine dewatering. Further details on mine flooding and groundwater level recovery are provided in Section 3.4.3.2. It is unlikely that the drawdowns and the lateral extent of a cone of depression would be much larger than predicted by the groundwater model. Springs with a water right would require replacement water if impacted.</p> <p>The Proponent's Second Supplemental Response to Public Comments, Section B, Comments on Groundwater Impacts (Sandfire 2019b), provides an extensive discussion of seasonal groundwater level fluctuations, groundwater impacts on surface flows and analysis of groundwater impacts on wetlands. Material presented in that section addresses the comment posted by Earthjustice.</p> <p>See also: Response to Submittal HC-003, Comment Number 63</p> |
| HC-003 | 59 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>It also appears that Tintina's groundwater hydrology model failed to account for a change in the location of the mine's underground infiltration gallery. In earlier iterations of Tintina's plan of operations, Tintina proposed to locate two underground infiltration galleries upland of Sheep Creek, and Tintina's hydrological model assumed that the UIGs would be built in those locations. See MOP Application Rev. 3, app. Mat 5-5 (Figure 5.2). However, in the proposal currently before DEQ, Tintina plans to construct only one UIG in the alluvial aquifer beneath Sheep Creek. Draft EIS at 2-3 (Figure 2.2-1). The current proposed action involves no plan to use upland UIGs. Id. DEQ should evaluate whether this change in the UIG location affects Tintina's predictions about the hydrological impacts of mine operations and, if necessary, develop a new model that accounts for this change.</p> <p>The Draft EIS's analysis of groundwater drawdown impacts further fails to account for the fact that the underground infiltration gallery may not operate from July through September, because of the stricter nitrate surface water standard that is in force during those months. See Draft EIS at 2-8. Because Tintina is relying on the UIG to mitigate a loss of flow in Sheep Creek due to mine drawdown, the absence of UIG flow during the summer could change the Draft EIS's analysis of potential drawdown impacts to Sheep Creek. The EIS should analyze the effect of Tintina's modified discharge plan, and disclose</p> | <p>Note that MOP Application Rev. 3, cited in this comment, also included an alluvial UIG adjacent to Sheep Creek (MOP Section 3.7.4.2, page 304) (Tintina 2017a). The previously proposed upland UIGs would have increased groundwater table elevations in the Brush Creek watershed area where the UIGs were proposed. This additional groundwater would have discharged to surface water in Brush Creek or further downstream in Sheep Creek, and thus would have had minimal effects on groundwater elevations elsewhere in the modeled area. Average annual discharge rates to the alluvial UIG were estimated to be 398 gpm (Draft EIS, Page 3.4-48), resulting in groundwater mounding in the Sheep Creek alluvium of less than 1 foot on average. If discharge to the alluvial UIGs were to be suspended for up to 3 months, this slight groundwater mounding would be expected to dissipate during that period, and Sheep Creek stream flow may be reduced by up to 398 gpm. Total stream flow reduction would still remain well within limitations imposed by non-degradation rules.</p> <p>The Draft EIS Section 3.4 discusses only alluvial UIGs, as the upland UIGs originally considered for construction are no longer proposed. It is true that Hydrometrics did not update the Regional Groundwater Flow Model to reflect that change. The consequence of this modification in plans would be a small change in the shape of the cone of depression and the mine-dewatering-caused water table drawdown southeast of the proposed mine.</p> |

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| | | | | | whether it substantially changes the Draft EIS's predictions about groundwater drawdown impacts. | Instead of updating the Regional Groundwater Flow Model, Hydrometrics developed an additional model to evaluate the impacts of operating the alluvial UIG: the Sheep Creek Alluvial Flow Model (Hydrometrics, Inc. 2017c). The analysts calibrated this model using the results of field testing (Hydrometrics, Inc. 2017d), then used it to simulate groundwater mounding that would result from a continuous discharge of treated water via the alluvial UIG. The discharge was simulated by applying a constant recharge at a maximum UIG design discharge rate of 575 gpm. This approach is conservative as the UIG would be operated part-time and water would be mostly discharged at a rate below the maximum design discharge rate. Therefore, this model most likely over-predicts the effects of operating the gallery. |
| HC-003 | 60 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further fails to properly account for groundwater mounding in the underground infiltration gallery. Tintina's groundwater mounding model assumes that water discharged to the UIG will flow through the alluvial aquifer at a rate of 200 feet per day. Exhibit 39 at 16. However, as Tintina acknowledges, literature values for flow rate through a coarse sand aquifer like the alluvial aquifer under Sheep Creek could be almost an order of magnitude lower - as low as 30 feet per day. Id. If that were the case, and effluent moved through the alluvial aquifer much more slowly, groundwater mounding could be much greater than Tintina predicts. Exhibit 39 at 17. A greater extent of groundwater mounding could impact Tintina's predictions about hydrology in the project area. DEQ should assess whether Tintina's estimate of groundwater mounding appropriately accounts for the possibility of low flow rates in the alluvial aquifer, and determine whether lower flow rates may affect Tintina's predictions about the effluent discharges' impact on groundwater chemistry.</p> | <p>As described in the EIS, Hydrometrics developed a separate groundwater model for analysis of the proposed alluvial UIG design, which included a series of trenches excavated in the Sheep Creek alluvium (Hydrometrics, Inc. 2017c). The model was calibrated using measured groundwater levels, results of aquifer testing (Hydrometrics, Inc. 2017c), and results of the alluvium infiltration testing program (Hydrometrics, Inc. 2017d). The analyses simulated the maximum design discharge rate (575 gpm) distributed evenly within the proposed infiltration trenches.</p> <p>Regarding the permeability of the Sheep Creek alluvial aquifer, the commenter selectively quotes from a technical memorandum (Myers 2019b) implying that the 200-foot-per-day permeability used in modeling is unreasonably high compared with literature values. Fetter (2001) notes that coarse sand aquifers may have permeabilities ranging from 30 to 300 feet per day. The value used in the modeling falls within this range, but more importantly, it is not based on generic examples cited in literature, but rather on an actual pumping test conducted on a well installed in the Sheep Creek alluvium within the area where the UIGs are proposed to be constructed.</p> <p>It might be reasonable to assume that the aquifer has a permeability near the lower end of the range provided in literature. However, that is not the case here as the on-site testing was done with results indicating aquifer characteristics well within the expected range. A lower aquifer permeability would not alter predictions about groundwater chemistry; rather, it would result in excess groundwater mounding near the proposed drainfields. If this were to result in groundwater rising to the land surface, remedial actions could be initiated to address this issue.</p> <p>The field data collected supporting the analysis and modeling of injecting water via UIG is strong and adequate. The analysis based on that data shows that such injection would not cause excessive mounding or flooding of surface water.</p> <p>Since aquifer permeabilities may vary locally from one alluvial infiltration gallery to the next (seven are proposed), discharge rates to alluvial UIGs in lower permeability areas could be reduced while discharge rates to other galleries in higher permeability areas could be increased. This would result in more even</p> |

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| | | | | | | groundwater mounding throughout the aquifer (predicted to be less than 1 foot of mounding on average). Other remedial actions such as construction of additional UIG lines or decreasing the rate of injection might need to be undertaken. This would also have the effect of spreading the discharge out more evenly through the aquifer, resulting in less groundwater mounding at any given location. |
| HC-003 | 63 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS does not rationally evaluate the impacts of drawdown on groundwater dependent ecosystems in the project area. Groundwater dependent ecosystems are “(c)ommunities of plants, animals and other organisms whose extent and life processes are dependent on access to or discharge of groundwater,” including “[s]prings, seeps and many wetlands, . . . [m]ost perennial streams, [and] many lakes and their associated riparian areas.” Exhibit 42 at 3 (Christopher Carlson, U.S. Forest Serv., Groundwater Dependent Ecosystems on National Forest System Lands: Recognizing and Managing a Largely Overlooked Resource). According to the U.S. Forest Service, groundwater dependent ecosystems in many watersheds “support a disproportionately large percentage of the total biodiversity relative to their size.” Id. at 9.</p> <p>The Draft EIS states that “[b]aseline investigations identified nine seeps and 13 springs in the Project area, and some of the sites are located within the area that could be affected by the mine drawdown cone.” Draft EIS at 3.4-41. ...</p> <p>These general statements about potential impacts to groundwater dependent ecosystems, including springs and seeps, do not satisfy MEPA’s “hard look” requirement. See Mont. Wildlife Fed’n, P 43. The Draft EIS should clarify which springs and seeps in the project area will be dewatered due to mine operations. In particular, the EIS should specify which springs are connected to perched groundwater aquifers and which are connected to a deeper groundwater system that would be affected by mine drawdown. Without this hydrologic information, it is impossible to evaluate the potential impacts of this project. Further, the EIS should clarify which springs (if dewatered will require replacement water, as mentioned in the Draft EIS.</p> <p>The Draft EIS should also provide accurate baseline data to characterize all groundwater dependent ecosystems in order to evaluate the potential impacts to these important ecological communities. Such baseline data should include an inventory of all groundwater dependent ecosystems that could be affected by mine activities. Without such data, DEQ cannot rationally conclude that the project’s impacts to such ecosystems will be insignificant. See N. Plains Res. Council, Inc., 668 F.3d at 1085 (holding that significance analysis must be based on adequate baseline information).</p> | <p>The recharge to the groundwater system assumption used in the EIS is based on a hydrological modeling report by Hydrometrics (Hydrometrics, Inc. 2016a). Section 2.6.1 of that report provides a discussion, regional data, and rationale for using 10 percent precipitation as recharge. The report states that “Infiltration rates of 10 percent to 15 percent of annual precipitation are commonly assumed as a reasonable approximation of groundwater recharge rates in modeling analyses of intermountain basins in western Montana (Briar and Madison, 1992).” The approach to estimate recharge to groundwater adopted by Hydrometrics is a standard practice of groundwater modeling; it is based on the only available, recharge-relevant quantitative data. While Myers proposes to vary recharge rates across the modeled domain based upon various factors, there is no quantitative data to establish their quantitative influence upon recharge. Myers (2019a) also concludes (see Exhibit 39, Appendix A, Section 7.0 Summary of Notable Findings, page 73) that “the overall recharge was 2.5 inches per year, the same as determined by Hydrometrics.”</p> <p>The scientific literature proposed many methods for estimating the rate of groundwater recharge; many of these methods are debated by reviewers and are not well-verified (or verified at all) by field measurements. This is why a simplified approach is routinely adopted by analysts and modelers. The phrase “often” reflects the general experience with groundwater models and it is used to provide a wider context for these comments and responses.</p> <p>The environmental impact analysis referenced various reports that were reviewed for the analysis. The analysis and information in the Hydrometric’s reports about the model set up, its calibration, simulations, and simulation reports were assumed to be accurate. The actual model was not audited. Audits are sometimes carried out when the reviewers have substantial doubts about model report content. More detailed discussions could be provided in the EIS of the underlying assumptions and/or completed analysis; however, the EIS must balance between the opposing needs of the EIS text: a need to present as much relevant information as possible, and a need for clarity and easy understanding of the presented text for a non-technical readership.</p> <p>Section 3.14.3.2 of the EIS (Subsection, Changes in Groundwater Hydrology) includes a discussion of potential impacts on wetlands not supported by perched groundwater, located within the mine-dewatering-caused cone of depression, and in areas with the water table not compensated by water injection via UIG. Such areas would likely become dominated by upland vegetation during the period when the cone of depression is present, but would likely revert back to wetland vegetation after mining ceases and the water table rises to the baseline levels.</p> |

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| | | | | | | <p>Drawdowns predicted by the groundwater model and small loss of base flow are predicted to dissipate within a few years after completion of mine dewatering. Further details on mine flooding and groundwater level recovery are provided in Section 3.4.3.2 of the EIS. It is unlikely that the drawdowns and the lateral extent of a cone of depression would be much larger than predicted by the groundwater model. Springs with a water right would require replacement water if impacted.</p> <p>The Final EIS has been updated to include assessment of wetlands that could be impacted by the Project (Section 3.4, Groundwater Hydrology; Section 3.14, Wetlands).</p> |
| HC-003 | 64 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Further, the Draft EIS does not evaluate whether Tintina’s proposed mine dewatering will comply with the Montana Water Use Act. Any company seeking to appropriate surface water in this state must normally apply for a beneficial water use permit under the Water Use Act. MCA § 85-2-302. A permit applicant must prove by a preponderance of the evidence that specific statutory criteria are met, including that water is “legally available during the period in which the applicant seeks to appropriate, in the amount requested.” MCA § 85-2-311(1)(a)(ii). Legal availability of water demands a thorough analysis of not only the impact on existing water rights users from surface and groundwater drawdown, but also an analysis of other existing legal demands on the surface and groundwater, such as quantitative and qualitative water quality standards. See id.</p> <p>The Draft EIS should evaluate whether Tintina’s proposal to pump groundwater from the mine void in a manner that will remove surface water from Coon Creek and Sheep Creek requires a water use permit under section 85-2-302. The Draft EIS should also evaluate whether Tintina can lawfully acquire a use permit for its planned dewatering, given the significant impacts on the quantity and quality of water in these bodies that the groundwater pumping will entail.</p> | DNRC will review all applications for water rights permits. |
| HC-003 | 65 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further fails to accurately characterize the expected rate of precipitation recharge to groundwater. The Draft EIS assumes that average groundwater recharge is equal to “10 percent of mean annual rainfall” in all areas of the project site. Draft EIS at 3.4-36. This assumption of uniform ten percent recharge ignores, however, that “different geology types will accept different percentages of precipitation,” such that recharge in some parts of the project site will be much greater than in others; that “the proportion of recharge as a proportion of precipitation increases with precipitation amount”; and the effect of “mountain front recharge, which is the tendency of runoff from mountainous areas to become recharge at the base of the mountain,” Exhibit 39 at 9-10. Because the amount and distribution of recharge affects Tintina’s model concerning hydrology at the mine site and the impacts of groundwater drawdown, the EIS should revisit its unsubstantiated assumption about the expected amount of groundwater recharge and determine whether altering that assumption will change the results of Tintina’s hydrology model. Exhibit 39 at 10.</p> | <p>The amount of recharge to groundwater used in the EIS is based on hydrologic modeling carried out by Hydrometrics (Hydrometrics, Inc. 2016b). Section 2.6.1 of that report provides a discussion, regional data, and rationale for using 10 percent of precipitation as recharge. This value closely matches observed steady state base flows of the creeks (Hydrometrics, Inc. 2016b, Table 2-2) and is consistent with typical infiltration rate estimates for other intermountain basins in this region. PRISM spatial climate datasets (Parameter-elevation Regressions on Independent Slopes Model) were used to derive a spatial distribution of precipitation over the model domain. Such data reflect many factors, including elevation (orographic effect) and aspect (slope orientation).</p> <p>Numerous other factors influence the rate of groundwater recharge. These include type of vegetation, steepness of slopes, soil type, land use, and depth to water table. It is not standard practice to consider the latter parameters as it is simply not practical or meaningful to quantitatively consider these factors. The most common and practical method used here evaluated recharge to groundwater using a general water balance derived from measured/estimated base flows of the creeks and rivers draining the model domain.</p> |

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| | | | | | | <p>Recharge is most often a much less sensitive model parameter, compared to other parameters, like transmissive properties of the rock formations holding groundwater. Subsequently, divergence of the assumed values of recharge from the on-site values of recharge (which are difficult to measure on a smaller scale of a watershed) is of a lesser consequence for the model predictions compared to assumptions about the values of other model parameters.</p> <p>Actual on-site recharge rates would vary from one location to another based on various factors. Attempting to input variable recharge rates across the modeled area based on each individual slope, aspect, soil type, vegetation community, underlying geology, etc., would necessarily result in entering values into the model that are somewhat arbitrary and unverifiable. Instead, the average recharge rate across the entire model domain was estimated using actual precipitation and stream discharge data and was determined to be approximately 10 percent of mean annual precipitation averaged for the watershed. Specifically, average precipitation for the upper Sheep Creek watershed was calculated to be 25.1 inches per year, making the average recharge rate approximately 2.5 inches per year.</p> <p>Note that while Myers (2019a) argues that actual recharge rates would vary across the modeled domain based on the factors mentioned above, he also concludes (see Exhibit 39, Appendix A, Section 7.0 Summary of Notable Findings, page 73) that “the overall recharge was 2.5 inches per year, the same as determined by Hydrometrics.”</p> |
| HC-003 | 66 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>Finally, the Draft EIS should provide new figures to illustrate the results of Tintina’s hydrological modelling. Many of the figures currently in the Draft EIS’s groundwater section are almost illegible, and it is difficult to determine the geographic extent of the modeled drawdown from these figures. See. e.g., Draft EIS at 3.4-42-3.4-43. New figures are essential to the public’s understanding of the expected extent of drawdown impacts.</p> | <p>More legible figures are presented in the EIS.</p> |
| HC-003 | 68 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS also fails to assess the effectiveness of Tintina’s proposal for ensuring that groundwater meets nondegradation standards after the mine is closed. Tintina plans to repeatedly rinse and drain the workings after mining is complete in order to eliminate pollutants in the contact groundwater. However, as discussed, this method has never been tested in another facility before, and it is not known whether the rinse-and-drain method will be adequate to restore baseline groundwater quality conditions. Relatedly, the Draft EIS fails to adequately address Tintina’s assumption that naturally-occurring bacteria will consume 90% of all the nitrate remaining in groundwater after closure, thus ensuring that groundwater eventually meets the nondegradation standard for nitrate. As discussed, Tintina has cited no evidence or scientific research to support this assumption.</p> | <p>At mine closure, much of the underground workings would be backfilled and the open portions of the workings would be flooded with unbuffered RO permeate (treated water), to dissolve and rinse soluble minerals from mine surfaces. This contact water would then be pumped out of the mine and treated at the WTP, and additional RO permeate would be injected into the mine again. Non-degradation criteria within the underground workings openings are expected to be achieved after repeated flooding/rinsing, which is conservatively estimated to take between six to ten cycles. Until that time (estimated to take 7 to 13 months), water from the underground workings would continue to be captured and treated. Treatment of water from the underground mine would likely occur late in the closure phase. Importantly, only upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b).</p> <p>Regardless of whether or not residual nitrate in the mine workings would be consumed by naturally occurring bacteria, the proposed rinsing of mine workings would effectively remove most nitrate from exposed surfaces underground. It is</p> |

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| | | | | | | <p>also reasonable to assume that the proposed rinsing with unbuffered RO permeate (essentially, distilled water) would dissolve most soluble oxidation products from exposed surfaces underground, and that these minerals would be the primary sources of dissolved metals in the initially flooded mine workings. Once the rinsing is complete, paste backfilling of the remaining mine openings within the zones of sulfide bedrock would greatly limit the volumes of groundwater that could occupy these areas, and also the ability of that groundwater to migrate into nearby aquifers.</p> <p>Also, see response to Submittal ID HC-003, Comment Number 53.</p> <p>The Montana DEQ's experience with closure of underground mines by natural flooding indicates that nitrate levels in mine discharges typically decline to within groundwater non-degradation criteria within a year or two. Instead of natural flooding, the BBC Project proposes a more aggressive (with respect to lowering nitrate levels) method of closing the mine by intentional rinsing, draining, and reflooding cycles.</p> |
| HC-003 | 75 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The Draft EIS further fails to give due consideration to potential water quality impacts in Sheep Creek and other surface waters in the project area. As discussed, DEQ's draft MPDES permit for the project fails to require compliance with all governing water quality requirements on Sheep Creek, including the implementation of technology-based effluent limitations for stormwater discharged from the project site; measures to comply with the pending total maximum daily load standard for aluminum in Sheep Creek; and measures to comply with the zero process wastewater discharge requirement. Further, the Draft EIS does not address potential temperature impacts to Sheep Creek due to mine discharges, including discharges from the treated wastewater storage pond, which will hold mine effluent during the hot summer months until Tintina can resume discharges to the UIG in October. Instead, the Draft EIS relies on an unsupported assumption that the UIG flows will equilibrate to groundwater temperature before they reach Sheep Creek. The Draft EIS further relies on Tintina's unsupported assumption that nitrates in groundwater will naturally disappear after mine closure in concluding that groundwater will not discharge nitrate pollution to surface waters in the project area. The Draft EIS also does not account for potential pollutant discharges due to pipeline leaks or seepage through liners underneath various mine facilities or the potential for flows in the underground infiltration gallery to leach pollutants from the surrounding geology. And most importantly, the Draft EIS does not evaluate the risk that the CTF will fail to hold tailings in place over the long term, thus causing a massive discharge of acid-generating mine waste to Sheep Creek and the Smith River.</p> | <p>Potential effects on surface water quality, including impacts on Sheep Creek, are discussed in Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. The Proponent has used hydro-geochemical monitoring, hydrogeological modeling, and geochemical testing data to design its underground workings, TWSP, and WTP to minimize potential impacts on water quality. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b). The Project is proposed to be an underground mine and a primary planned mitigation measure is that the only significant amounts of Project contact water would be excess water sent from the WTP to the UIG; the water released to the alluvial aquifer via the UIG during the mine construction and production phases would be treated to assure compliance with groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a).</p> <p>See Consolidated Response WAT-5 for additional data and discussion of potential thermal effects on water resources in the Project area. Potential thermal effects resulting from the NCWR discharge are discussed in Zieg (2019d); potential thermal effects resulting from discharge from the TWSP are discussed in Zieg (2019b). Consolidated Responses PD-3, PD-4, and PD-5 address concerns regarding the CTF and its performance.</p> |
| HC-003 | 80 | Josh Purtle | Earth Justice | Hard Copy Letter | <p>The EIS further fails to evaluate the real potential for long-term groundwater contamination associated with constructing the CTF foundation within the water table. As discussed above, the Draft EIS dismissed an alternative that would place the CTF above the groundwater table, thus avoiding groundwater pressure on the bottom liner of the CTF that could cause groundwater contamination if the liner were to fail. The Draft EIS asserted that any impacts caused by groundwater pressure on the bottom of the CTF would be "de</p> | <p>A summary of CTF design features and seepage analysis during operations and closure report produced by Geomin (Geomin 2018) states that "Operationally, and in closure, the CTF has a Foundation Drain System that transports groundwater from beneath the excavated facility in a drainage collection system consisting of gravel and perforated pipes in trenches excavated into bedrock beneath the facility. This water is transferred from the collection system to a foundation drain pond outside of the CTF and pumped from there to the</p> |

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| | | | | | <p>minimus [sic].” Draft EIS app. B at 6. Yet the Draft EIS itself acknowledges the need, in determining the actual extent of such impacts, to evaluate the nature of the water table beneath the CTF (that is, whether it is part of a perched or regional system), as well as “whether [groundwater] mounding would occur.” Draft EIS app. Bat 5-6. The Draft EIS, however, does not perform the analysis it itself identifies as necessary to understand this potential impact.</p> <p>Further, as discussed in the Chambers and Zamzow comments, building the CTF within the water table creates a serious risk of groundwater contamination: “[W]hen the [CTF] liner system sits below the water table, it is susceptible to groundwater flow entering the seepage collection system, or even into the impoundment itself, if there are flaws, tears or breaks in the bottom liner.” Exhibit 14 at 4; Exhibit 15 at 16. Constructing the CTF within the water table thus greatly exacerbates the risk that defects in the CTF liner will lead to tailings material contaminating groundwater. See Exhibit I5 at 16.</p> <p>DEQ itself raised concerns about Tintina’s proposal to build the CTF and other facilities within the water table in its review of Tintina’s mine operating permit application, agreeing that this plan “may allow interaction with solutions within the impoundments and groundwater.” First Deficiency Review at 62. The Draft EIS, however, fails to address this concern, asserting implausibly and contrary to DEQ’s own permit application comments that “there would be no environmental benefit to water quality or flow by elevating the CTF” above the water table. Draft EIS at 2-20; see also Draft EIS app. B. DEQ should therefore reevaluate the potential impact of placing the CTF foundation within the water table.</p> | <p>WTP prior to discharge. By removing water from beneath the CTF, the foundation drain system prevents the build-up of any hydrostatic pressure or head beneath the CTF facility’s liner system and therefore eliminates the risk of upward migration of groundwater through the bottom HDPE liner of the CTF and any risk of floating the liner during construction.”</p> <p>This report also describes other CTF design features aimed at reducing risks of environmental impacts, and includes an investigation completed to evaluate groundwater below the proposed CTF. Short of major failure of the proposed design features, it is highly unlikely that the CTF-impacted water would cause significant groundwater contamination. Regardless, a long-term groundwater monitoring system would be implemented to signal any impacts. A remedy system would also be put in place to prescribe triggering criteria and methods of response. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. In summary, drilling at the proposed CTF site concluded that given the proposed depth of excavation to create the impoundment site, localized areas of the excavation would extend up to a few feet into bedrock that is currently saturated. It is likely but not certain whether that saturation is the result of localized recharge that would be eliminated by the placement of a liner over the CTF foundation (in which case, once the groundwater present in those areas is drained, no more would flow in). Regardless of whether construction of the impoundment would eliminate the source of this groundwater, the proposed foundation drain system would intercept any water beneath the impoundment and convey it out from beneath the facility. As a result, the drain system would lower the groundwater table such that it remains within the drains beneath the impoundment. Therefore, the CTF itself, including its liner system, would not be located within the water table and there would not be upward pressure on the liner system. The commenter notes that DEQ asked questions about the Proponents’s proposed CTF foundation design during initial deficiency reviews. Responses to those reviews clarified the design details and addressed the concerns, which is not implausible—rather, it is the intended function of a deficiency review.</p> |
| BBC00745 | 2 | Mark Kuipers | WestSlope Chapter of Trout Unlimited | Email | <p>This mine seriously risks reducing flows and increasing pollution of the Smith River’s most important trout spawning tributary. The company and the dEIS grossly underestimate how much groundwater connected to the Smith River headwaters will flow into the mine and must be treated for toxic contamination before being pumped back into the ground.</p> | <p>See Consolidated Response WAT-1 regarding hydrogeological model and underestimation of groundwater inflows, and WAT-4 regarding dewatering affecting Sheep Creek flows.</p> |
| BBC00745 | 3 | Mark Kuipers | WestSlope Chapter of Trout Unlimited | Email | <p>The water the company plans to pump back into Smith River tributaries, so they don’t dry up due to mining activities, is highly likely to contain more acidity, nitrates, or toxic metals than the dEIS admits. Additionally, the replacement water will be much higher temperature than natural stream flow. All of those changes in water quality are harmful to aquatic life, fish, and stream habitat.</p> | <p>Potential effects on surface water, including impacts on the Smith River and its tributaries, are discussed in Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. The Proponent has used hydro-geochemical monitoring, hydrogeological modeling, and geochemical testing data to design its underground workings, TWSP, and WTP to minimize potential impacts on surface waters.</p> <p>Excess water sent from the WTP to the UIG represents the only significant amount of Project-related contact water. The water released to the alluvial aquifer via the UIG during the mine construction and production phases would be treated to guarantee compliance with groundwater standards and non-degradation criteria</p> |

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| | | | | | | per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a). Refer to Consolidated Response WAT-5 for additional data and discussion of potential thermal effects on water resources in the Project area. |
| BBC00745 | 4 | Mark Kuipers | WestSlope Chapter of Trout Unlimited | Email | The dEIS hasn't properly considered how to keep toxic waste from this mine out of groundwater and surface waer connected to the Smith River system. It also has failed to evaluate the high likelihood that waste from this mine will create acid mine drainage laden with heavy metals like arsenic. | Potential effects on surface water, including impacts on the Smith River and its tributaries, are discussed in Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. The Proponent has used hydro-geochemical monitoring, hydrogeological modeling, and geochemical testing data to design its underground workings, TWSP, and WTP to minimize potential impacts on surface waters, including any effects caused by development of ARD. Excess water sent from the WTP to the UIG represents the only significant amount of Project-related contact water. The water released to the alluvial aquifer via the UIG during the mine construction and production phases would be treated to guarantee compliance with groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a). See also Consolidated Response CUM-3. |
| BBC00589 | 2 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | The DEIS defines the regional study area (RSA as "an area that could experience groundwater drawdown of more than 2 feet due to mine dewatering, as computed by the groundwater model" (DEIS, p 3.4-1, emphasis added). This is the wrong way to define an RSA. A study area should include all areas within natural boundaries, which generally should be a no flow boundary such as a groundwater divide or a discharge boundary, such as to a river. | The EIS initially defined the RSA as the model domain area of the Hydrometrics Regional Groundwater Flow Model (Hydrometrics, Inc. 2016a), which encompasses the major watersheds in approximately the middle third of the Sheep Creek drainage. Later, the EIS considered this area no longer appropriate due to its large size. Unlike watersheds, natural boundaries of a groundwater system are often difficult to determine. The rationale used for defining the EIS RSA was based on considering an area within which the Project-related impacts on the groundwater system could occur. The definition of RSA in the Final EIS has been updated, excluding areas where no "significant Project-related impacts" on the groundwater system are expected (rather than "no impacts"). The results of groundwater impact analysis conducted using the original larger RSA were no different than the results obtained using a smaller RSA. |
| BBC00589 | 4 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | Pumping test or slug tests were the primary source of field-based data for estimated K at the site. Based on the Baseline Water Resources Report (Hydrometrics 2016), there were 25 tests completed of the seven different formation types at the site, or just over three property tests per formation type. Even if all the tests were equally valid in providing information regarding the properties, three tests per formation would not provide sufficient observations to estimate natural variability for the site. It certainly would not be enough to estimate flow paths. Slug tests and short-term pump tests represent a very small portion of the aquifer and provide very little information about the overall formation, therefore they are not very useful at describing flow in the study area, as described in the next paragraph. Short-term tests represent properties over a very small volume. In general, the representative volume is the amount of water pumped divided by the effective porosity (Schulz-Makuch et al. 1999); this effectively means a sample volume | The EIS analysis is based on the mine site-specific information gathered for the Project via monitoring, testing, and other methods. The collected information was sufficient and judged appropriate for issuance of the draft permit and suitable for the analysis in the EIS for disclosing potential impacts from the proposed Project. The Proponent's Second Supplemental Response to Public Comments (Sandfire 2019b) provides an extensive discussion addressing this comment. Section 2, Inadequate Testing of Permeability/Fault Conductivity, summarizes an extensive scope of hydraulic testing and hydrogeological investigations completed for the Project. That summary points out that: (1) The Proponent conducted long-term (24 to 72 hours) pumping tests on numerous wells with multiple wells used as observation points, covering all the |

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| | | | | | including all pore spaces affected by the pumping. Figure 1 shows an example from the literature of variability for a fracture-flow media, the type of media that controls the flow at Black Butte. K varies over seven orders of magnitude in this example; Schulz-Makuch et al. (1999 present data from other fracture flow examples. The single-well tests with water removed over only a few minutes (Hydrometrics 2017 would have volumes similar to those presented for packer tests in Figure 1. The K for those tests is about four orders of magnitude less than that observed at the point where the relation becomes stable. Becoming stable means that K is relatively constant even as volume is added to the sample for which K is being estimated. This is tantamount to the relative elemental volume concept which is the volume at which the effective porosity no longer changes as volume is added to the sample (Bear 1979). Small-scale measurements control local flow while the larger-scale measurements control regional flow, which can be estimated without understanding localized details. A mine that intersects and excavates significant portions of a formation affects flow at a regional level and therefore needs property measurements at the large scale. Large-scale measurements are needed to calibrate a groundwater model. Tintina presents just two large-scale pump tests that may provide a property estimate at the scale necessary to estimate the effects of dewatering. | hydrostratigraphic units of the mine workings (this addresses the issue of the scale of the test and the scope/number of tests completed). (2) Testing of wells near the faults (PW5 near the VVF fault, and PW-6 near the Buttress fault) indicated that there was no additional flow from the faults or fracturing in the immediate vicinity of the faults. This is consistent with the presence of low-permeability fault gouge commonly encountered in boreholes completed for the Project. (3) The groundwater model was subject to sensitivity analysis to the assumed/inferred hydraulic properties of the faults and the model-predicted mine groundwater inflow rates. Increasing permeability of the fault zones by one order of magnitude resulted in poorer model calibration and did not result in notable changes in the mine groundwater inflow rates. |
| BBC00589 | 5 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | PW-8 31-day Aquifer Test (Hydrometrics 2017, p 3-7 to 3-9 : PW-8 is completed in YNL-A shale just above the USZ, with perforations from 138.5 to 178.5 feet bgs, which spans the first zone from which water entered the well bore. PW-8 lies near the east boundary of the upper ore deposit. An observation well, PW-4, 23 feet to the NE, had maximum drawdown of 6.5 feet and PW-3, 709 feet south, had maximum drawdown of 2.4 feet. PW-4 and -3 were screened from 200-239 and 90-127 feet bgs in USZ and YNL-A, respectively. This test shows a connection between the formations. PW-9 19-day Aquifer Test (Hydrometrics 2017, p 3-9 to 3-11): PW-9 was completed in the USZ from 215.5 to 255.5 bgs, as well as MW-3 from 285 to 305 feet bgs. Observation wells MW-9 and -10 are completed above and below the USZ, with MW-9 completed in YNL-A from 108 to Myers Review of Black Butte Draft Environmental Impact Statement 5 128 feet bgs. There is no completion information for MW-10. The screen for MW-9 is vertically separated from that for PW-9 by more than 80 feet, so it may not be appropriate to attribute the small drawdown in MW-9 as evidence of a lack of connection between the formations. Otherwise, there is a significant drawdown of 12.4 feet in MW03 which is 380 feet west which suggests that drawdown would propagate through the USZ. Recommendation: Additional pump tests should be completed to increase the data set of large-scale formation properties. New monitoring wells should be located based on the need to determine aquifer properties for different formations at different aquifer levels, since properties change with depth. Tintina should perform pump tests designed to estimate aquifer properties in all flow zones identified by well logs and geophysical logs. | The EIS analysis used the results of years of on-site research, including borehole drilling, well installation, aquifer testing, examination of drill cores from exploration drilling, and geologic mapping. The collected information was judged sufficient and appropriate for issuance of the Draft Permit. The following response letters from the Proponent provide a substantial body of information addressing most of the details of the comment: <ul style="list-style-type: none">• The Proponent’s Second Supplemental Response to Public Comments, Section, Inadequate Testing of Permeability/Fault Conductivity (Sandfire 2019b).• The Proponent’s Fourth Supplemental Response to Public Comments, Section F, Water: Exhibit 39 (Sandfire 2019c).• Technical Memorandum – Initial Review Comments on the Tom Myers Black Butte Modeling Report, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019a).• Technical Memorandum – Supplemental Comments on Myers’ Modeling Report of Black Butte Copper Project – DRAFT, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019c). DEQ concurs with the information and conclusions submitted by the Proponent as listed above. Also, refer to Consolidated Response WAT-1 for additional discussion regarding accuracy of the “Myers model” (Myers 2019a). |
| BBC00589 | 6 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited | Email | The shallow Lower Newland Shales had boreholes that produced yields of 5 to 30 gpm (DEIS, p 3.4-16). These observations are meaningless without the well screen length. The mineralized shales have K lower than the surrounding shales | Hydrometrics’ July 18, 2019 Technical Memorandum (Hydrometrics, Inc. 2019a) provides a discussion of the way Tom Myer conceptualized the Newland Formation and its hydraulic properties and represented it in his groundwater |

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| | | | Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | | (Id.), which means that groundwater would flow around the mineralized zones rather than through them during pre-mine conditions. The deeper Lower Newland Shales have even lower K, estimated to range from 0.001 to 0.007 ft/d. Mining the deep, low-K ore will create a high-flow zone and change natural flow paths substantially. Calibrated K values from the Hydrometrics groundwater model range from 0.0003 to 3.85 ft/d (DEIS, p 3.4-16). This formation is shallow and lies north of Sheep Creek. It controls both recharge locations and flow toward Sheep Creek from the north. With K varying over five orders of magnitude, there would be highly concentrated flow near the high K zones. However, there are no field tests that support such a range in K. Myers (2018 calibration yields a range as well, but not as extreme as Hydrometrics with the lowest K at 0.0107 ft/d (Myers 2018, Table 1). | <p>model. That discussion points out several ways in which his representations are not supported by the field data and tests. It also points out inconsistencies between Table 1 and the graphics in Appendix C of the Myers (2019a) report.</p> <p>Hydrometrics notes that Myers’ model accommodates a high level of complexity of formations outside the Project area where there is no data to support it, while not setting model parameter zones for key units within the immediate Project area. Hydrometrics also points out that hydraulic conductivity values assigned to various bedrock units in the immediate Project area vary significantly from the values assigned in the Hydrometrics’ model. This is particularly the case for the Newland Formation.</p> <p>Hydrometrics makes a statement that “Myers appears to have utilized from tests in the unmineralized upper Newland to represent the upper 6 layers in his model which extend to a depth of 1,000 feet, disregarding the lower permeabilities representative of the mineralized zones and deeper (Ynl-B) strata. This would account for the higher rates of inflow in his model for the access tunnels through the upper ore zone.” The Hydrometrics Technical Memorandum also provides a discussion of many other differences between the Myers and Hydrometrics models.</p> <p>The following response letters from the Proponent provide a substantial body of information addressing most of the details of the comment:</p> <ul style="list-style-type: none"> • The Proponent’s Second Supplemental Response to Public Comments, Section, Inadequate Testing of Permeability/Fault Conductivity (Sandfire 2019b). • The Proponent’s Fourth Supplemental Response to Public Comments, Section F, Water: Exhibit 39 (Sandfire 2019c). • Technical Memorandum – Initial Review Comments on the Tom Myers Black Butte Modeling Report, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019a). • Technical Memorandum – Supplemental Comments on Myers’ Modeling Report of Black Butte Copper Project – DRAFT, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019c). <p>DEQ concurs with the information and conclusions submitted by the Proponent as listed above.</p> |
| BBC00589 | 7 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | DEIS Table 3.4-2 describes all four area faults, Volcano Valley Fault (VVF), Black Butte Fault, Buttress Fault, and Brush Creek Fault, as having a clay gouge core, with variable associated fracturing. The gouge is “finely pulverized rock that typically alters to clay and exhibits low permeability” (DEIS, p 3.4-17). Variable fracturing means the properties vary substantially along and across the fault. If consistent along the fault, the clay gouge core could limit flow across the fault but if it is not consistent, there would be concentrated flow at any point there is not clay. Based on lab permeameter tests of gouge samples, measured K ranged from 1.5x10 ⁻⁵ to 7.1x10 ⁻⁴ ft/d. The DEIS and modeling | Hydrometrics’ Hydrologic Modeling report (Hydrometrics, Inc. 2016a), Horizontal Flow Barriers sub-section provides a discussion of the available lithologic data for the fault zones. It provides that, “Site data did not show increased permeability in the vicinity of the faults within the Newland shales and there is limited and mixed evidence for the presence of a well-developed damage zones in other units.” And that “gouge that was present in all coreholes/boreholes which penetrated faults in the project area.” The subsection titled “Buttress Fault” provides that test well PW-6 did “encounter a fractured interval in the Neihart approximately 175 feet after passing through the Buttress fault that produced high |

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| | | | EarthWorks, American Rivers | | <p>assumed the geometric mean, 2.8×10^{-5} ft/d, applies to the core of all major fault zones in the area. There was no directional difference in the K values meaning the faults are treated as not allowing for flow along their strike. These tests are representative of only a very small volume of the faults and are subject to scale issues discussed above.</p> <p>The DEIS references no tests that assess the flow across the fault, meaning that statements that the fault prevents flow have no evidence supporting them. Additionally, the DEIS failed to discuss the aquifer tests that were discussed by Tintina (2017, p 59). For the VVF and Buttress Fault, aquifer tests indicated K ranged from 0.004 to 0.09 ft/d, but they dismiss these results without reason due to effects well casing and annulus storage and rely on the permeability tests discussed above to assume the permeability is orders of magnitude lower. The DEIS and modeling should use K values from the pump tests described above, not the small-scale permeability tests. This is very important especially for the VVF because it separates the mineralized zone from shallower zones that would be affected by dewatering. Hydrometrics (2016, p 3-19 treats the faults as a horizontal flow barrier with K based on the permeameter test, confirming that there is little support for the model values. Using the higher K values for the analysis would result in a higher dewatering rate. Myers (2018 found that his model solutions were very sensitive to HFB conductance and recommended that much additional work be done to characterize the properties of the faults.</p> <p>Additional information demonstrates why the faults should not be considered such a flow barrier. Pumping an open bore-hole in the Neihart quartzite adjacent to the Buttress Fault yielded more than 500 gpm which confirms there are high permeability fractures at least within that formation (DEIS, p 3.4-19). This pumping also demonstrates the fallacy of the assumptions of low K in both the faults and deep bedrock. This rate exceeds groundwater model predicted dewatering rates which indicates the entire basis for predicted groundwater impacts could be completely wrong. Myers (2018) estimated dewatering rates overall could be as high as 2000 gpm due to the potential for fractures.</p> <p>However, there is variation that indicates there are variable confined and leaky confined conditions in the bedrock aquifer. Because these factors are highly indicative of the state of flow in the system and show where dewatering could have more connection to the surface, the DEIS should present a map showing the locations of leaky confined conditions. If there is insufficient data to complete a map, there is insufficient information to form an accurate conceptual flow model and to predict the impacts of the project.</p> | <p>yields and resulted in artesian flow conditions. This could be supplementary fracturing from the Buttress fault at a deeper interval in the Neihart, since the borehole is still in proximity to the Buttress fault at this depth. The fracturing and associated permeability encountered in the Neihart at depth at this location does not appear to extend vertically upward. There are 11 exploration boreholes that penetrate the Buttress fault and extend into the Neihart. The boreholes show variable degrees of fracturing in the Neihart associated with the Buttress Fault with some locations encountering competent rock with minor fracturing and others showing high angle fractures in the quartzite adjacent to the fault. Significant flow with artesian pressures was only noted at one of the exploration borehole sites.” Finally, the text of the report provides that, “The extent and effects of any vertical permeability components associated with Neihart in the Buttress fault zone cannot be fully determined and therefore will need to be assessed as part of the modeling analysis.”</p> <p>Subsection “Horizontal Flow Barriers” of the Hydrometrics model report includes a statement that, “There is sporadic evidence of high permeability damage zones in the Neihart associated with the Buttress Fault; however, the extent and connectivity of these zones are unknown. Both low permeability gouge and high permeability damage zones tend to limit the propagation of drawdown effects across a fault zone in bedrock systems; gouge being a no flow boundary and damage zones acting as constant head boundaries. Representing the faults as low permeability boundaries is an appropriate representation of the fault systems as gouge was present in all places where the faults were intersected. Site data did not show increased permeability in the vicinity of the faults within the Newland shales and there is limited and mixed evidence for the presence of a well-developed damage zones in other units.”</p> <p>Hydrometrics’ July 18, 2019 Technical Memorandum (Hydrometrics, Inc. 2019a) points out that, “the Buttress fault is not shown in the Myers model which is a significant omission and effectively places his higher permeability granitic unit in direct communication with the lower ore body. The offset in the VVF in the model is not configured to prevent leakage between offsets in the fault zone.”</p> <p>The following response letters from the Proponent provide a substantial body of information addressing most of the details of the comment:</p> <ul style="list-style-type: none"> • The Proponent’s Second Supplemental Response to Public Comments, Section, Inadequate Testing of Permeability/Fault Conductivity (Sandfire 2019b). • The Proponent’s Fourth Supplemental Response to Public Comments, Section F, Water: Exhibit 39 (Sandfire 2019c). • Technical Memorandum – Initial Review Comments on the Tom Myers Black Butte Modeling Report, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019a) • Technical Memorandum – Supplemental Comments on Myers’ Modeling Report of Black Butte Copper Project – DRAFT, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019c). |

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| | | | | | | DEQ concurs with the information and conclusions submitted by the Proponent as listed above. |
| BBC00589 | 8 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | The DEIS presents contours for a potentiometric map for the conceptual model domain based on the results of the regional numerical flow model (DEIS, p 3.4-18). This has the concept backwards. A numerical model is designed to match observed groundwater levels, not the other way around. This simply reflects how poorly Tintina and the agencies understand groundwater movement in the area. Differing water levels in the bedrock and shallow alluvial system generally indicate an upward gradient for flow into the alluvium (DEIS, p 3.4-21). Paired monitoring wells MW-1*, MW-2*, MW-4*, and MW-6* were intended to “document baseline conditions within the unconsolidated Quaternary/Tertiary clayey gravel deposits and in the underlying shallow bedrock groundwater system” (Hydrometrics 2017, p 2-12). Each pair included an A and B for shallow gravel deposits and the underlying shallow bedrock1. | It is true that the presented potentiometric map is generated by the Regional Groundwater Flow Model. However, this model was calibrated using all the available groundwater level measurements and in this respect does not mischaracterize what is measured. Manual drawing of a potentiometric map for a mountainous area with elevations of groundwater known at so few points scattered over such a large area would not produce a map more accurate than the one generated by the model. It is typical for most of the mountainous areas where mining projects are proposed, that little information is available about the exact configuration of the water table, other than that it more or less mimics the terrain topography. However, model sensitivity analysis shows that such exact configuration for the areas farther away from the Project is most often found to be of little consequence to model predictions. |
| BBC00589 | 9 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | Estimates of groundwater flow rates presented in DEIS Figure 3.4-8 based on simple Darcy’s Law calculations (DEIS, p 3.4-21) are only as accurate as the K and gradients used to make the estimates. I discussed the variability in K above. Because the flow estimates represent a large area with K based on small-scale estimate, the estimated flow is probably low. The gradient is subject to the uncertainties in the water table, but the effect this variability would have on the estimated flow rates is also uncertain. The estimated baseflow in Sheep Creek is 6700 gpm (14.9 cfs) and the groundwater discharge to Sheep Creek is 200 gpm (0.44 cfs) which is about 3% of the flow in the stream channel (DEIS, p 3.4-21). About 45% of the 200 gpm originates in shallow bedrock with just 0.4 gpm originating in the underlying USZ formation (Id.). Because of the uncertainty in K, these values vary significantly. The amount from bedrock could vary substantially if a high-K fracture zone intersects the alluvium. The boreholes and mapping of the fractures is insufficient to make more accurate estimates if the proportion of flow from the bedrock is higher, the effect of dewatering could also be much higher. The claim that groundwater discharge at site is just 3% of Sheep Creek’s baseflow and that deeper bedrock contributes just 0.1% of the water (DEIS, p 3.4-23) is highly fraught. The claim is part of the conceptual model which causes the numerical model to simulate these small amounts of flow originating in the bedrock. | The percentage values presented by Hydrometrics (Hydrometrics, Inc. 2016a) and quoted in the Draft EIS are estimates derived from tests completed using standard methods and procedures that were part of a standard groundwater characterization program. The results of those tests are associated with uncertainty and hydraulic conductivities used in the calculations and groundwater model set up may be underestimating or over-estimating the real conductivities. The following documents provide a substantial body of information addressing most of the details of the comment: <ul style="list-style-type: none">• The Proponent’s Second Supplemental Response to Public Comments, Section, Inadequate Testing of Permeability/Fault Conductivity (Sandfire 2019b).• The Proponent’s Fourth Supplemental Response to Public Comments, Section F, Water: Exhibit 39 (Sandfire 2019c).• Technical Memorandum – Initial Review Comments on the Tom Myers Black Butte Modeling Report, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019a).• Technical Memorandum – Supplemental Comments on Myers’ Modeling Report of Black Butte Copper Project – DRAFT, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019c). DEQ concurs with the information and conclusions submitted by the Proponent as listed above. Also see Consolidated Response WAT-1. |
| BBC00589 | 10 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout | Email | Alluvial and shallow bedrock wells show a substantial number of wells that have parameters that exceed health standards (DEIS, p 3.4-23). The exceedances include antimony, arsenic, iron, lead, manganese, strontium, and | These exceedances are characteristic of the natural baseline conditions of water quality in the Project vicinity. |

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| | | | Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | | thallium (Id.). There are few exceedances for deeper wells which means that deeper groundwater has fewer natural contaminants. Groundwater flow up through the bedrock probably dissolves and leaches metals. | |
| BBC00589 | 11 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>The DEIS assumed recharge equals 10% of the mean annual rainfall for the area (DEIS, p 3.4-36). This worked out to be about 2.59 in/y over the study area in the Hydrometrics model (Id.). Because this primarily was used in the numerical groundwater model, the following comments are based on the model report. The conceptualization of recharge and baseflow for the model is grossly inaccurate and leads to potentially major errors in the model calibration and predictive capacity.</p> <p>The model used a simple very low-flow baseflow estimate to justify the assumption of recharge being 10% of the annual precipitation (Hydrometrics 2017 p 2-22 – 2-27). Baseflow was calculated by assuming that 10% of annual precipitation becomes recharge and then becomes baseflow (Hydrometrics 2017, Table 2-2). The recharge depth multiplied by basin area gives a flow estimate referred to as the baseflow estimate at various locations (Table 2-3). Thus, rather than using baseflow to estimate recharge, Tintina assumed baseflow would equal their assumption of recharge without reference or other support. Tintina used one flow measurement on various streams to compare to the baseflow estimates, after accounting for the difference between September and late winter flows (Hydrometrics 2017, p 2-26). Because the adjusted flows are within 20% measurement error of the baseflow estimate, Tintina deemed it an accurate estimate of baseflow and that 10% of precipitation becomes recharge. A 20% error allows for a range in recharge of 8 to 12% of precipitation becoming recharge.</p> <p>It is likely that 10% is a low estimate of baseflow because Hydrometrics failed to account for all the baseflow. Baseflow is not just a late season or wintertime low flow, but is always part of the streamflow hydrograph. Baseflow is not a constant value throughout the year, but during wet periods, groundwater may discharge to the stream at much higher rates than it does during low flow or dry periods. This simply represents the higher recharge that may occur near the stream during wet periods. This higher recharge reaches the stream while there is still some runoff occurring. The higher baseflow still should be counted as recharge (Cherkauer 2004). Assuming late winter flows represent baseflow, as done by Tintina’s consultants, may discount groundwater flow from parts of the watershed close enough to the river that much of the higher recharge has already drained away to the river. Baseflow should be estimated based on measured streamflow hydrographs using baseflow separation techniques, and not estimated as some low flow occurring at the gage (Myers 2016, Cherkauer 2004). The recharge then equals the total baseflow from at the site (Myers 2009).</p> <p>Recommendation: Tintina should collect sufficient surface water flow data at the various sites to do regression analyses with a nearby gage station to extend the record. Tintina should account for the effect of diversions and return flow</p> | <p>See Consolidated Response WAT-1 for more information about the hydrogeological model. The recharge to the groundwater system assumption used in the EIS is based on a hydrological modeling report by Hydrometrics (Hydrometrics, Inc. 2016a). Section 2.6.1 of that report provides a discussion, regional data, and rationale for using 10 percent precipitation as recharge. The report states that “Infiltration rates of 10 percent to 15 percent of annual precipitation are commonly assumed as a reasonable approximation of groundwater recharge rates in modeling analyses of intermountain basins in western Montana (Briar and Madison, 1992).”</p> <p>Comparison of infiltration recharge base flow estimates to observed base flow (Hydrometrics, Inc. 2016b, Table 2-2) indicates that assuming a 10 percent infiltration rate of precipitation as recharge is reasonable. Modeled base flow estimates resulted in 15.2 cfs at SW-1, which closely represents the observed base flow of 15.0 cfs determined during baseline monitoring. As described in Section 3.5.1 of the EIS, surface water quantity data (used to determine the base flow of 15.0 cfs for SW-1) were collected from May 2011 through December 2017 and included monthly flow measurements and automated gaging stations on Sheep Creek, thus providing detailed seasonal baseline data.</p> <p>Recharge is not usually a sensitive model parameter compared to other parameters such as transmissive properties of the rock formations holding groundwater. Subsequently, divergence of the assumed values of recharge from on-site recharge, which are difficult to measure on a smaller scale of a watershed, is of a lesser consequence for the model predictions compared to assumptions about the values of other model parameters. Also, see response to Submittal ID HC-003, Comment Number 65.</p> |

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| | | | | | as part of this streamflow reconstruction. Using the simulated hydrograph, baseflow should be estimated using an appropriate baseflow separation technique. | |
| BBC00589 | 12 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>The groundwater model used recharge based on 10% of the precipitation without regard to the total amount of precipitation falling at the site. Recharge therefore varied from 1.8 to 3.7 inches/year, depending on annual precipitation estimates which varied with elevation (higher precipitation at higher elevations (Hydrometrics 2017, Figure 3-6). There is no reference which justifies the broad assumption that 10% recharge occurs regardless of the precipitation rates. The assumptions regarding recharge totals and the distribution around the watershed, or model domain are wrong for at least three reasons.</p> <ul style="list-style-type: none"> • The distribution of recharge ignores geology. Hydrometrics (2017 Figure 3-6 shows that recharge is forced into the model domain based on zones of approximately equal precipitation, varying from 1.8 to 3.7 in/y of recharge. The reality is that different geology types will accept different percentages of precipitation. Unfractured granite may reject almost all precipitation even at the highest annual precipitation rates whereas fractured carbonate rock may accept large proportions of the precipitation. The best evidence that failing to do this is an error was that initial model runs using assumed K values caused the heads to rise more than 1000 feet above ground surface (Hydrometrics 2017, p 3-11); this occurred because the model tried to push an amount of recharge into the ground that the geology would not accept. • The method also does not account for the general concept that the proportion of recharge as a proportion of precipitation increases with precipitation amount. This has been observed in many parts of the West (Maxey and Eakin 1949, Anderson et al. 1992) and should simply be expected as precipitation increases through semiarid and subhumid climate zones. Ten percent would be grossly low by comparison to the method formerly used in the Great Basin (Maxey and Eakin 1949 for which precipitation zones of 15 to 20 and greater than 20 inches/year were determined to have 15 and 25% of the total become recharge. • The method of evenly distributing recharge over an area also ignores mountainfront recharge, which is the tendency of runoff from mountainous areas to become recharge at the base of the mountain especially in drainages. Often the total from an area, as estimated using baseflow as equal to recharge, includes both distributed recharge and recharge occurring through the stream bottom. Flow relations and calibrated parameters are significantly affected by the location where recharge occurs. <p>Recommendation: Tintina should make more appropriate estimates of recharge as based on accurate baseflow estimates. For modeling, they should distribute the recharge accounting for precipitation, geology, and the potential for runoff becoming recharge further down the topography and closer to the baseflow measurement point. Predictions should be redone based on a new calibration.</p> | See the response provided for Submittal ID HC-003, Comment Number 65. |
| BBC00589 | 13 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental | Email | <p>Predicting the rate of mine dewatering and its impacts on surface water was a primary goal of the development of the groundwater model. Tintina predicted average inflows to the surface decline at the end of Phase 1 would be 223 gpm (DEIS, p 3.4-39). Predicted dewatering increases to 497 gpm in year 4 (Id.). During the mining Phase 3, predicted dewatering decreases to 421 gpm as shallower units are depressurized (Id.). During most of the periods through year</p> | See the responses to comments in: Submittal ID PM1-06, Comment Number 2 Submittal ID HC-003, Comment Number 55 Submittal ID BBC00589, Comment Number 4 Submittal ID BBC00589, Comment Number 6 |

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| | | | Information Center, EarthWorks, American Rivers | | <p>15, more than 80% of the simulated dewatering comes from the Ynl A formation (Id.). At the end of mining, the predicted flow from the LCZ, the lower mineralized zone, is just 1 gpm which reflects the huge K contrasts (Id.). DEIS Table 3.4-6 summarizes the dewatering by mine structure and year. For example, in year 3, the UCZ Access/stopes drain 268 gpm from the USZ/UCZ formations.</p> <p>Myers (2018 predicted substantially higher dewatering rates than did the DEIS. As shown in Figure 2, dewatering temporarily exceeded 5000 gpm as mining in the deeper ore body commenced. Myers' model predicted dewatering rates so much higher than Hydrometrics' model due to hydrogeologic properties at depth. Myers wrote:</p> <p>Dewatering rates predicted herein exceed Tintina's predicted rates for three primary reasons. First, the storage coefficient calibrated herein was an order of magnitude higher in the shallow model layers so ten times the water is released for a unit drop of groundwater level. Second, this simulation assumed the complete construction of the decline or access occurred at the beginning of the year so there was a large initial gradient between the surrounding aquifer and the DRAIN which caused a high initial inflow. Hydrometrics did not describe the details of its method, so a comparison cannot be made.</p> <p>Third, dewatering rates for the DRAIN (reach 34 in deeper layer 8 are initially very high due to there being as much as 1500 feet of head on the DRAIN; in other words, the difference between the groundwater level and the level specified in the DRAIN is as much as 1500 feet over a short distance which creates a steep gradient to drive flow into the DRAIN. The high initial groundwater level occurs because dewatering shallow ore bodies (higher model layers during years 1 through 3 does not substantially dewater the underlying layers, partly due to the lower vertical conductivity. Dewatering layer 8, the lowest model level with ore being mined, also required high dewatering rates because conductivity north of the fault was calibrated to be about 0.1 ft/d, or higher than other zones in that layer and in shallower layers. Hydrometrics (2016 set conductivity of similar layers a couple orders of magnitude lower. It is not certain that its low value is justified because K equal to 0.1 ft/d is based on Hydrometrics' measured K values. Tintina (2017, p 56 noted that the "permeability of the LSZ is also low with hydraulic conductivities of 0.1 to 0.2 ft/day". Those values are based on published pump and slug tests of wells PW-7 and PW-6 (Tintina 2016, Table 2-12).</p> <p>Tintina also field tested the hydrogeology of the Neihart Formation quartzite near the Buttress fault after deepening well PW-6N. "Air testing of the open borehole in the Neihart Formation quartzite at this location produced 500 plus gallon (1,893 L per minute and confirmed that there are high permeability fractures within the Neihart Formation quartzite adjacent to the Buttress Fault. This resulted in a change in mine planning." (Tintina 2016, p 59). Dewatering rates could therefore be very high, at least until fractures full of groundwater drain. (Myers 2018, p 52)</p> <p>In other words, the Myers model used higher K values for the deep layers and for the fault near the ore bodies. Using a K higher than simulated by Hydrometrics has support from aquifer testing and boreholes as presented by Tintina or its consultants and resulted from calibration. It is the low K values in</p> | |

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| | | | | | <p>the Hydrometrics’ model that have no support other than small-scale permeability tests (see the discussion above regarding the scale of K measurements). Also, the dewatering rates are highest at the beginning of the time period during which a model layer is first accessed because the head specified in the DRAIN equals the maximum depth needed for the specific structure and layer.</p> <p>Another consideration is the quality of dewatering water. The acid-producing properties of YNL rock is highly variable which means the quality of the dewatering water would vary substantially. The DEIS should account for the quality of the dewatering water and how it varies among formations and within formations. Otherwise, the predicted overall dewatering water quality could be substantially wrong.</p> | |
| BBC00589 | 14 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Tintina acknowledges the potential for much higher inflow to the mine voids in that it plans for grouting “substantial lengths of tunnels if inflow and rock stability issues are pervasive” (DEIS, p 3.4-56). This indicates that Tintina does not understand the hydrogeologic properties of the rock it will drill through as well as implied in the modeling.</p> <p>Grouting could also provide “long-term benefits in reducing hydrologic impacts” (DEIS, p 3.4-56 by reducing dewatering, limiting drawdown, and limiting the amount of water drawn from streams. The DEIS reports on a modeling scenario in which the K along the surface declines was reduced by two orders of magnitude to reflect grouting along the tunnels. There is no reference or any evidence provided to support the assumed change in K. Simulated grouting substantially reduced dewatering during the first two years when the tunnels were constructed through shallow bedrock, but longer term, the savings ranged from 15 to 25%. There would be benefits throughout the system. Grouting should be analyzed separately as a DEIS alternative.</p> | Hydrometrics performed the analysis to evaluate potential mitigation alternatives, including grouting; those analyses were completed as a fulfillment of one of the stated model objectives (Hydrometrics, Inc. 2016a). The analysis completed to evaluate the model response assumed a decrease of hydraulic conductivity of the Surface Decline (as a result of grouting by two orders of magnitude). Grouting was not analyzed as a separate alternative as it is part of the Proposed Action. |
| BBC00589 | 15 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Closure plans include backfilling of some primary and secondary access drifts and the installation of hydraulic plugs to prevent vertical flow among stratigraphic layers, particularly from sulfide layers upward to shallow aquifers (DEIS, p 2-15). Their purpose is primarily to “segment the mine workings based upon sulfide content to facilitate rinsing, minimize flow past the plug and between stratigraphic units, and improve water management and quality in closure” (Id. . However, the DEIS when considering the environmental benefits states that “the decision to install plugs is dictated mainly by operational decisions” (DEIS, p 3.4-57), a statement which indicates that Tintina is not committed to installing the plugs.</p> <p>DEIS Appendix D analyzes the usefulness of a plug for which the DEIS states the usefulness depends on the properties of the bedrock surrounding the plug meaning that the plug is only as useful as the foundation into which it is installed (DEIS, p 3.4-57). Appendix D provides some analytic calculations regarding flow into the bedrock from the shaft on both side of a plug and for flow through the bedrock parallel to the shaft and perpendicular to the plug. The analytic calculations are conceptually correct; variability depends on the assumptions for the parameters used in the equations. The appendix assumes that mine construction damages a zone 8 feet thick into the surrounding bedrock; this zone would have a higher K than the undamaged bedrock. However, the increase in flow passing the plug does not increase linearly based</p> | Comment noted. The hydraulic plugs are required in both EIS alternatives, the Proposed Action and the AMA. |

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| | | | | | <p>on the increase in K because the gradient across the plug decreases. Appendix D calculated that upward flow through the shaft with and without a plug would be 0.27 and 0.08 gpm, respectively. This is not a very large difference according the Appendix (p 7), but considered over a day or a year the difference is many gallons of water. Appendix D downplays the difference between upward flow through the shaft and natural upward flow (DEIS Appendix D, p 8), but this discussion ignores the fact that shaft development enhances oxidation and the leaching of contaminants. If the water contains heavy metals resulting from acid conditions, the plug is the difference between clean water and contamination in the shallow aquifer, regardless of how the DEIS downplays its importance (described as “largely irrelevant from an environmental impact perspective (DEIS, p 3.4-57). The DEIS implicitly sets the stage for Tintina not installing the plugs, but this would allow significant contaminant transport and the DEIS not diminish the importance of plugs. Recommendation: The DEIS should emphasize the importance of the plugs and require they be installed, not giving Tintina an option regarding the plugs.</p> | |
| BBC00589 | 16 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Mine dewatering causes groundwater drawdown and decreases groundwater discharge to streams (or draws water from the streams). “Higher-end drawdowns adjacent to the mine” range from 100 to 200 feet and the maximum drawdown centered on the mine areas is approximately 290 feet (DEIS, p 3.4-39). This means the water level in the DRAIN boundaries used to simulate dewatering never reaches the mine level which is as much as 1500 feet BGS. Because the mine would be much deeper than the drawdown, the DEIS model would allow the bedrock near the mine to remain saturated. Because the simulated dewatering rate is so low, Tintina assumes there would be no problem with the rock remaining saturated. The previous section discussed the reasons for Tintina’s low predicted dewatering rate - improperly low K and storage coefficients - and provided both modeling (Myers 2018 and field evidence for much higher dewatering rates. Underestimating the drawdown, as done for the DEIS, also affects the predicted surface effects of dewatering such as decreased stream flow. Myers’ (2018) model simulations lowered the water table much closer to the mine level. Comparison of Myers Figures 44, 45, and 46 for groundwater elevations in his model layer 3 (100 to 260 feet below ground surface), layer 6 (800 to 1000 feet below ground surface), and layer 8 (1200 to 1600 feet below ground surface) shows that drawdown increases substantially with depth. It also reverses the pre-mine upward gradient creating a significant downward gradient during mining. Higher K and higher DRAIN conductance values causes a higher dewatering rate prediction but simulates a water table low enough for mining.</p> | <p>The Draft EIS provides that “For the deep HSUs (as indicated by LCZ), Figures 3.4-9 and 3.4-10 show drawdowns on the order of 500 feet at the perimeter of the mine workings. Compared to shallow HSUs, greater drawdown is expected in the deeper units because the LCZ is dewatered to a greater depth below ground surface.” This 500-foot drawdown is model-calculated for the perimeter of the mine workings, not their center. Figure 3.4-9 (copied figure of the Hydrometrics report on the Regional Groundwater Flow Model; Hydrometrics, Inc. 2016a) shows a drawdown in excess of 1,000 feet in model layer 11. The model-calculated drawdown is not much smaller than the mine’s depth.</p> <p>Hydrometrics provides a statement in their Regional Groundwater Flow Model report (Hydrometrics, Inc. 2016a) that “The drain conductance for all mine workings was set at an excessively high value (33,000 feet per day) multiplied by the length of drain along the cell to ensure the drain conductance does not limit the discharge rate to the drains.” As such, if the model predicts existence of saturated rock above the mine workings, it is a result of the hydraulic properties set in the model.</p> <p>See Consolidated Response WAT-1, which provides an assessment of the groundwater model.</p> |
| BBC00589 | 17 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | <p>The DEIS also indicates the streams limit the drawdown. “This configuration suggests that perennial Sheep Creek operates as a fixed head boundary to the Alluvium, Ynl A, and UCZ, and would provide some recharge to these units during the mining period” (DEIS, p 3.4-39). Stream boundaries are head-controlled flux boundaries meaning they allow water to enter the groundwater domain based on the gradient between the nearby groundwater and the water level in the stream as controlled by the conductance of the boundary. However, the large difference between K in the alluvium (about 200 ft/d) and the bedrock (less than 0.1 ft/d) limits the connection and the amount of water drawn into</p> | <p>We acknowledge that part of the sentence in the Draft EIS, Section 3.4.3.2, “Sheep Creek operates as a fixed head boundary to the Alluvium...” (in Section 3.4 of the Draft EIS, second paragraph in the subsection “Lowering of Groundwater Levels”) should be changed to “Sheep Creek operates as a recharge boundary to the Alluvium...” Hydrometrics provides that all the major streams within the Regional Groundwater Flow Model’s domain are simulated using a stream package, not a prescribed head. We agree with the commenter’s comments explaining the cone of depression and the factors shaping it. Section 3.4.3.2 of the Final EIS has been updated.</p> |

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| | | | EarthWorks, American Rivers | | bedrock and to the dewatering DRAIN boundaries. This limits both the drawdown in the alluvium and the amount of water drawn from the streams. Hydrogeologic properties control the shape of the drawdown cone as shown in DEIS Figures 3.4-9 and -10. These figures show drawdown cones for the top of the water table and model layers 3 (Ynl-A), 5 (UCZ), and 11 (LCZ) for mining year 4 and 15. Year 15 is the end of mining. For each year, there is little difference among the water table and layers 3 and 5 in the extent of drawdown. This reflects the extent of mining facilities in the layers and the similar hydrologic properties of the formations in those layers. The extent of drawdown is less in year 15 because some of the mining stopes would have been simulated as backfilled which would reduce the areas needed to be dewatered; some mine dewatering DRAIN boundaries would have been turned off in the model. This reduced the simulated dewatering and the consequent drawdown which reduced the effect on the streams. | |
| BBC00589 | 18 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | There was a large difference between layers 5 and 11 in DEIS Figures 3.4-9 and -10 due to the drawdown extent in layer 11 being much less than the layers nearer the ground surface. The simulated potentiometric surface gradient is very steep because the drawdown cone expanded only very little laterally away from the mine because of the very low K in those formations. As discussed above, the K values are unrealistically low in the DEIS model. Myers Figure 46 also shows the drawdown extends a couple miles further than the DEIS due to higher K values and deeper drawdown at the mine. The limited extent of drawdown in the DEIS model may limit the effects drawdown has on the streams and wetlands because it would not have affected the upward gradient into the alluvium far from the mine. Drawdown simulated with the Myers model, as shown in Myers Figures 46 through 48, extends further from the mine and can affect more of the stream and wetlands. Mine dewatering cones of depression would capture some groundwater that currently reports to perennial streams as baseflow if associated with the upper HSUs (DEIS, p 3.4-41), however this understates the connection with the bedrock. Lowering groundwater levels in the underlying bedrock would lower the upward gradient and decrease flow into the alluvium. The DEIS ignores this. DEIS Table presents simulated groundwater discharges to three streams, Sheep Creek upstream of SW-1, Black Butte, and Moose Creek. It shows essentially no change for Black Butte or Moose Creek, and discharge to the Sheep Creek reach decreases by about 0.3 cfs from a pre-mining flow rate is 5.76 cfs. Based on these simulations, the DEIS claims there is no effect. The DEIS also claims that dewatering substantially affects only Coon Creek with lost flow, but does not discuss that flow loss in the Groundwater section (DEIS Section 3.4). | The EIS does provide statements that mine dewatering would decrease groundwater discharge to the creeks and does provide an estimate of losses of base flow. Section 3.4 of the EIS discusses the issue of a potential significant loss of base flow in Coon Creek. See Consolidated Response WAT-1, which provides an assessment of the groundwater model. |
| BBC00589 | 19 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | The lost flow on Coon Creek would affect water rights and require mitigation. Water would be diverted from Sheep Creek when the flow exceeds 84 cfs and stored in a non-contact water reservoir (NCWR) (DEIS, p 3.4-44). That minimum flow rate retained in Sheep Creek is based on the total appropriative water rights on the stream (Id.). Water stored in the NCWR would be pumped to the headwaters of Coon Creek to replenish flows lost in that creek. The objective would be to maintain baseflow within 15% of the monthly baseflow (Id.). The DEIS references a Tintina update to its MPDES application for | Surface water diversion for the Project is subject to review and approval by the DNRC. Specifically in Coon Creek, base flow reduction would be offset with water from the NCWR and change of use of water from irrigation to maintenance of instream flow through an agreement with the water rights holder to utilize the water rights (Section 3.5.1 of the EIS) pending approval from DNRC. Impacts on groundwater and surface water resources are not predicted. The water from the NCWR would be of the same quality as Sheep Creek. |

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| | | | EarthWorks, American Rivers | | <p>details. Specifically, Tintina (2018, p 3 and 4) describes the diversion with a little more detail, mostly regarding the pipeline. It merely states that the “NCWR will be used for mitigation of residual depletion in surface water during operations and for approximately 20 year after the cessation of mine dewatering” (Tintina 2018, p 4). It does not describe how they would determine when flow should be supplemented. At no point in the DEIS or supporting documents is there a description of how to determine when flow decreases are due to dewatering or simply due to dry conditions. There is also no mitigation plan in the DEIS or the mine operating plan (MOP). The DEIS also does not discuss the water quality implications of the mitigation water.</p> <p>Excess dewatering water, that is the dewatering water not used for consumptive uses at the mine, would be discharged into underground infiltration galleries located on the alluvium next to Sheep Creek (DEIS, p 3.4-46). This is a significant change from previous plans of operation which Myers (2018) analyzed showing the development of groundwater mounds in areas that had been proposed for reinfiltration basins. The plans for the infiltration basins along Sheep Creek are analyzed in Appendices E and F of Hydrometrics (2018). The following paragraphs review those documents, which are very important aspects of the current plan for discharging excess dewatering water.</p> | |
| BBC00589 | 20 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Hydrometrics (2018 estimated groundwater mounding and discharge to the creeks using a groundwater model prepared for the alluvial aquifer into which the underground infiltration galleries (UIGs) would discharge. The model differed from the groundwater model for mine dewatering at the site (Hydrometrics 2017 which simulated that drawdown would lower the water table and draw 160 gpm (0.36 cfs) from the alluvium. The alluvial model (Hydrometrics 2018, Appendix F does not describe a boundary condition under its lower model layer that pulls groundwater from the alluvium, so the model does not account for dewatering. In other words, it does not simulate water drawn into the bedrock. By ignoring dewatering, Hydrometrics (2018 claims the estimates of mounding are conservative, meaning overestimated, because of the lack of dewatering drawn from the alluvium. However, as will be discussed herein, the maps of mounds formed by the UIGs that are sums of the simulated mounds and drawdown. This superpositioning of the results of two separate models may not lead to accurate results.</p> | <p>It is true that the Sheep Creek Alluvial Model (the local model) is not linked with the Regional Groundwater Flow Model. The loss of water from the alluvial aquifer as a result of mine dewatering is not represented in that local model. Simulating interaction of the alluvial aquifer and the mine-dewatering cone of depression was not among the goals of that modeling project. The baseline dataset, model predictions, and analyses as presented are considered appropriate and sufficient to support the EIS as well as associated mitigation and mine planning.</p> <p>While simulating discharge of water to that aquifer via the UIG, not accounting for a drawdown in the alluvial aquifer caused by the mine dewatering can cause a potential overestimation of groundwater mounding around the UIG’s discharge lines.</p> <p>See also the Proponent’s Fourth Supplemental Response to Public Comments, last paragraph of Section F: Exhibit 39, Technical Memorandum on DEIS Groundwater Monitoring (Sandfire 2019c). There are several important differences between the information and assumptions presented in Exhibit 39 compared to the Project, including differences in the faults, mining methods, groundwater flow rates, and plug performance.</p> |
| BBC00589 | 21 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | <p>The model assumed the aquifer to be about 20 to 25 feet thick and that it pinches out at a narrow bedrock canyon north of the valley. The pinch-out forces groundwater into the stream. The K of the alluvium in the model, and throughout the MPDES application analysis, was initially set at 200 ft/d based on a pump test at one monitoring well, MW-4A (Appendix F, p 2-3). Hydrometrics (2018 Appendix F) references literature values of 30 to 300 ft/d for coarse sand aquifer to justify the use of 200 ft/d. The literature values represent a range that would cause a 10x variability in the calculated flow rates. The final modeled K values for layers 1 through 4 are 100, 150, 225, and 225</p> | <p>The value of hydraulic conductivity derived from aquifer testing is 200 feet per day. Hydrometrics makes a statement that this value is within a range of values reported in literature for a coarse sand aquifer (Hydrometrics, Inc. 2018a). Using 200 feet per day and comparing it to literature reported range of values is verification of the results obtained from the aquifer test, rather than justification of using such value. Field testing measurement takes precedence over literature values. The final modeled K values for layers 1 through 4 were set to 100, 150, and 225 feet per day; the modelers arrived at those values using a process of model calibration. Successful model calibration with using the K values that</p> |

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| | | | EarthWorks, American Rivers | | <p>ft/d, respectively (Hydrometrics 2018, Appendix F, Table 3-1). The model assumed the annual recharge rate on the alluvium is 1.8 in/y, or 10% of annual recharge, which they determine to contribute 22 gpm to the natural groundwater flow in the area (0.05 cfs). The model ignored dewatering which would pull water from the alluvium into the underlying groundwater. Dewatering would remove ambient groundwater with low total N concentrations which would result in mixed groundwater with higher total N, as discussed above. The mounding simulation used the maximum effluent discharge rate of 575 gpm. The simulated mounds ranged from 3 to 4 feet with the maximum being 5.2 feet. These mounds go above ground surface. The modeling did not include dewatering which caused drawdown on the alluvium. Therefore, the two maps showing the groundwater mound (Hydrometrics 2018, Figures 3-6 and 3-7 were completed essentially by adding the simulated mound with the simulated drawdown. The result was a mound of about 1 foot near the UIGs, 0.5 feet near the creek, and drawdown of 10 feet along the southwest boundary. In summary, the alluvial model may provide a false sense of security regarding the ability of the alluvium to accept the full discharge. If the K averages 30 ft/d instead of 200 ft/d, the flow rate would be much lower and simulated, and actual, mounds would be much further above ground surface.</p> | <p>embrace the measured value provides a degree of justification for using those values. Hydrometrics acknowledges that “It is likely that there are vertical and horizontal heterogeneities throughout the alluvial aquifer. However, the observed lithology from drilling MW-4A and trench excavations suggest the hydraulic conductivity near MW-4A is likely representative of the average permeability of the alluvial aquifer.” In addition to conducting aquifer test at MW-4A, Hydrometrics conducted infiltration testing in the alluvial system to evaluate the capacity of the proposed alluvial underground infiltration gallery (UIG; Hydrometrics, Inc. 2017d). The test trenches were dug in three areas of the alluvial aquifer, one of those areas around the aquifer-tested MW-4A. The results of this testing demonstrated that water can be infiltrated at the maximum design discharge rate of 575 gpm. That maximum rate would be applied only occasionally. The model assumed the annual recharge rate of the alluvium is 1.8 inches per year, or 10 percent of annual precipitation (not recharge in the vicinity of the alluvial aquifer). In summary, the UIG capacity was thoroughly evaluated to accept the maximum design discharge rate of 575 gpm.</p> |
| BBC00589 | 22 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>The DEIS inappropriately assumes away any chance for groundwater pollution from the mine site by assuming the liners will work perfectly. Although the DEIS acknowledges many facilities have the potential to produce seepage that could seep into groundwater, its analysis is that there would be at most a few gallons of seepage. The MPDES permit application (Hydrometrics 2018 assumes that seepage will be zero because the facilities are lined; in other words, there is no planned seepage. The DEIS does not analyze the fate of a significant leak that would occur if the liner has a tear form in it. A leak at the Process Water Pond could cause significant contamination because the water quality within that pond would be very poor. The most problematic constituent would be nitrate for which the predicted concentration is 87 mg/l, but copper, nickel, lead, antimony, strontium, and thallium also would have concentrations that exceed standards (DEIS, Table 3.5-9). An exception is the non-contact water reservoir which is designed to leak (DEIS, p3.4-52). The DEIS predicts the rate to be 50 gpm that would help replace the consumptive use of water at the mine. The DEIS claims there would be no potential to affect groundwater quality because it is non-contact water, but it provides no analysis supporting this assumption. The DEIS should analyze whether the seepage would leach contaminants from the highly-weathered shale that underlies the reservoir. The MPDES permit application does not analyze the fate of this seepage which suggests it would be an illegal unpermitted discharge.</p> | <p>See Consolidated Response PD-4, which addresses concerns regarding liner and pipeline performance. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project boundary and along Coon Creek as described in Section 3.5 of the EIS.</p> |
| BBC00589 | 23 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana | Email | <p>The DEIS also postulates an inconceivably low seepage rate through the temporary waste rock dump. Waste rock would be place on a liner for two years before it is incorporated into the CTF (DEIS p 3.5-21). The predicted seepage rate is just 0.9 gpm through 7.5 acres of waste rock (Tintina 2017, Table 3-33). This is too low because the waste rock will be mostly cobbles and</p> | <p>The HELP model used in the analysis (Hydrometrics, Inc. 2016a) considers not only material properties but also climatic factors and calculates a water balance of the whole rock storage facility. Table 2 presented by Hydrometrics (Hydrometrics, Inc. 2016a) enumerates percolation and flow rates for each of the 24 simulated months.</p> |

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| | | | Environmental Information Center, EarthWorks, American Rivers | | <p>have little resistance to water entering the waste rock. Tintina (2017 claims the details of the modeling are in Appendix M-1, but that is not included in the available version of the MOP, so only Table 3-33 is available for review. HELP simulates percolation by month but the table provides percolation by month but for just 7 months in two years. The summary is of volume for those seven months. It is not conceivable that percolation would occur in just June and December of the first year and January, June, July, and December of the second year. The MOP description notes that three different lifts would be constructed, but lifts do not prevent water already in the waste from continuing to seep downwards. The total seepage should be based on the sum of percolation for 24 months, not just the seven presented in Table 3-33. Because it is unlikely the waste rock would be moved into the tailings instantaneously, seepage would continue into the third year; the DEIS and MOP (Tintina 2017) should include this in the seepage estimate.</p> <p>Numerous aspects of the surface CTF indicate that the DEIS grossly underestimates the potential for seepage and other surface drainage during both operations and closure. The seepage calculations presented by Tintina (2017, section 3.5.7.2) consider only manufacturer defects and not potential tears. During operations, the CTF would receive paste tailings with 2% cement to harden them. The incorrect implication is that will prevent the infiltration of water, but cement will break down due to interaction with acid generating tails and the permeability and porosity will increase and the tails will become much wetter. The amount of drainage captured by the underlying leak detection system (DEIS, p 3.4-52) will be much higher than predicted. This could both overwhelm the treatment system and increase the head on the liner which could lead to additional seepage.</p> | <p>A total failure of a liner system is highly unlikely. The Proposed Action and AMA would require establishment of an adequate groundwater monitoring network, plans for remedial action, and triggers to initiate such action in an unlikely event of contaminant release from such a facility. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project boundary and along Coon Creek as described in Section 3.5 of the EIS.</p> <p>Also, see response to Submittal ID BBC00589, Comment Number 40.</p> <p>Also, see the Proponent's Fourth Supplemental Response to Public Comments (Sandfire 2019c):</p> <ul style="list-style-type: none"> • Section B.1.d: CTF Liner and Cover System; • Section B.1.g: Failure Analysis; • Section B.3: Exhibit 25 – Surface-Placed Cemented Paste Tailings; • Section B.3: Exhibit 26 – Tailings Impoundment Failures; • Section E: Seepage; • Section E.2: Exhibit 34 – Hydraulic Performance of Liners; • Section E.3: Exhibit 35 – Geomembrane at Tailings Storage Facilities; • Section E.4: Exhibit 37 – Leakage through Geomembrane Liners. <p>Also see the Proponent's First Supplemental Response to Public Comments, Section A.8, Analysis of Environmental Impacts of Spills and Leaks (Sandfire 2019d).</p> |
| BBC00589 | 26 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Fourth, there is no provision for the long-term seepage from the drain system beneath the tailings. The DEIS does not disclose the potential contaminant issues with this seepage overflow and the MPDES permit does not address this seepage as an outfall or address the need for a groundwater mixing zone.</p> | <p>The CTF would contain two liner layers with a 0.3-inch high flow geonet layer sandwiched between the geomembrane layers. Any seepage through the upper geomembrane layer into the geonet would be directed via gravity to a sump-and-pump reclaim system at a low point in the PWP or CTF basin. In addition to the liner system, the CTF also has an internal (above the liners) basin drain system to remove any liquids present in the CTF to the basin drain for treatment and/or disposal. Finally, the foundation drain system would collect groundwater flows below the PWP and CTF liner systems and convey them to a foundation drain collection pond downstream of the facilities. Further details are provided in Section 2.2.2, Construction (Mine Years 0–2), of the EIS.</p> <p>Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> <p>See Consolidated Response PD-3 and PD-4.</p> <p>Chapter 2 of the EIS includes additional information about the potential risks associated with the Project facilities or processes.</p> |
| BBC00589 | 27 | Tom Myers | Prepared for: Montana Trout | Email | <p>Finally, there is no apparent consideration given to the drainage water from the CTF during closure. There would be a basin drain installed above the liners in</p> | <p>See Consolidated Response PD-5. Newly deposited cemented paste consolidation would occur rapidly, within days. Seepage water from paste dewatering would</p> |

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| | | | Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | | the bottom of the CTF to capture seepage (DEIS, p 2-7, -8). During operations, the drain water would report to the process water pond (DEIS, p 3.4-52) at rates of about 20 gpm (Tintina 2017, Figure 3.44). Its water quality would be very poor and the water would be transferred to the water treatment plant. The DEIS should disclose how this drainage water would be accommodated in closure. If the cover works as designed, long-term seepage should be reduced, but draindown could take a long time. The DEIS should include a discussion of draindown and how it would be treated during closure. | <p>mix with incident precipitation during operations and report quickly to the CTF wet well sump; however, this volume of water flow would be eliminated at closure. The low-conductivity cemented mass in the CTF would not retain much water that could eventually seep out of the cemented tailings. The statement that “draindown could take a long time” at closure would be applicable in a conventional sub-aqueous tailings facility, but that is not the case for the proposed CTF.</p> <p>Seepage into the tailings mass would be mitigated by the overlying HDPE geomembrane placed over the top of the tailings, as described in Section 12.1 of Appendix K (Knight Piésold 2017a) and clearly shown in Figure 7.3 of the MOP Application (design drawing C8002)(Tintina 2017a). Waste rock placement inside the CTF would be completed by Year 9 in the mining operations (Table 3-5 of the MOP Application) and all waste rock should be encapsulated in cemented paste tailings by the end of the mine life. Draindown from the mass of consolidated cemented tailings is not expected. In closure, the length of time between placement of the composite HDPE/soil cover and the reduction of flow to the wet well sump to a volume that can no longer be pumped, cannot be calculated using the steady state hydrogeochemical model due to the resulting very low water flows. The time estimate for the CTF sump pumping in closure is expected to be on the order of 30 days since the CTF is designed to contain mostly solids (i.e., cemented tailings paste and waste rock) and only minor aqueous phases. Nevertheless, the Proponent intends to leave the CTF wet well sump pump in place during and following final closure of the facility so that any water collected in the sump could be pumped to the CWP for storage and then treated in the WTP. The flow to the sump would be measured by pumping in closure until the DEQ determines that flow rates are low enough that pumping is no longer necessary. This would presumably occur when any remaining water within the CTF no longer reports in large enough quantities to the CTF wet well sump for effective removal by pumping. In addition to the liner system and foundation drain, the case for negligible seepage from the CTF is also supported by the plan to remove as much water as possible continually from the CTF wet well sump during operations and in early closure.</p> <p>Note, the overall water quality is predicted to improve at closure, according to the models developed in Appendix N of the MOP application (Enviromin 2017a). The primary reason for the improvement is that the surface material at closure would be 4 percent cemented paste instead of 2 percent cemented paste.</p> |
| BBC00589 | 28 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | The DEIS predicts that Sheep Creek upstream from station SW-1 would lose just over 0.3 cfs to mine dewatering, from a pre-mining steady rate of 5.76 cfs (DEIS, Table 3.4-7). The pre-mining steady state flow rate is based on the 7Q10 flow rate. The flow loss is about 2% and would be more than replaced by discharging effluent through the UIGs into Sheep Creek at rates average 398 gpm. Black Butte Creek would show a decrease of 0.1 cfs from a steady state baseflow ranging from 2.6 to 3.2 cfs (DEIS, p 3.5-13). The flow reduction in Coon Creek would be 0.12 cfs which is 70% of the 0.2 cfs steady state flow at the stream’s confluence with Sheep Creek (Id.). Myers (2018) simulated substantially more stream flow loss that is reported in | See Consolidated Responses WAT-2 and WAT-4 regarding impacts on surface water resources. Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. |

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| | | | | | the DEIS. He simulated changes seasonally by assuming a seasonal distribution of recharge. Groundwater discharge to Sheep Creek decreased due to dewatering from about 19 to 17 cfs within 14 years during the recharge period as shown in Figure 3. Mine dewatering would take about 10% of the total baseflow estimate. Myers simulated that discharge to tributaries to Sheep Creek near the mine decreased from about 3.3 to 3 cfs during high recharge periods and 1.6 to 1.4 cfs during low recharge periods. Coon Creek, DRAIN Reach 10, suffered most of the loss (Figure 41). After year 4, it essentially goes dry. | |
| BBC00589 | 29 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>The proposal includes a non-contact water reservoir (NCWR) that would be filled with water from Sheep Creek to replenish water lost to mine dewatering. Specifically, the DEIS anticipates the water would replenish lost flow in Coon Creek. Water would be diverted from Sheep Creek when flows exceed the sum of water rights in the creek, although the description on DEIS page 3.5-12 is difficult to follow because it appears to describe a water rights application that has (apparently) been superseded by a more recent application. The diversion would be for up to 7.5 cfs during the irrigation season when the Sheep Creek flows exceed 84 cfs, the sum of water rights for the stream. The total annual volume would be limited to 291.9 acre-feet. The Sheep Creek hydrograph on DEIS Figure 3.5-4 indicates the flow exceeds 84 cfs often, so it should not be difficult to attain the water. At 7.5 cfs, it would take 19.6 days to divert the maximum volume.</p> <p>Stream depletions predicted by the model do not justify such a large diversion from Sheep Creek. Based on the DEIS, Coon Creek would experience a 0.12 cfs reduction. Totally replacing this for the entire year would require 101 af. Sheep Creek would experience a 0.35 cfs flow reduction, but discharge of mine water in to the alluvium via the UIGs would more than replace the loss (DEIS, p 3.5-13). Seepage from the NCWR would also replenish flows in the creek. The DEIS has not considered the impacts of removing up to 7.5 cfs from Sheep Creek flows. During dry years the flow may not exceed 84 cfs by much or for a long duration and the diversion would significantly decrease flows which could change the channel shape or affect the fish habitat.</p> <p>If the dewatering rates are substantially higher than Hydrometric's predictions, the amount of water needing to be discharged through the UIGs would be substantially higher. This could lead to much more mounding on the alluvium and much wetter conditions.</p> <p>The UIG discharge would be of mine dewatering water. It would mix with the ambient groundwater and discharge into Sheep Creek and the downstream portion of Coon Creek. The treated water would have effluent in which total N concentrations exceeds the surface water nondegradation limits (DEIS p 3.5-18). Water quality issues including the necessary mixing zone are discussed below.</p> | <p>The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, and geochemical testing data to design the underground workings, the NCWR, and the TWSP to minimize potential impacts on water quality. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria before discharge (Hydrometrics, Inc. 2016b). The TWSP would be in place to store treated water during periods when total nitrogen in the treated water (estimated to be 0.57 mg/L) exceeds non-degradation effluent limits (0.097 mg/L). The total nitrogen effluent limit is only in effect 3 months per year (July 1 to September 30). Water would be stored in the TWSP until the total nitrogen effluent limit is no longer in effect, and then it would be pumped back to the WTP, where it would be mixed with the WTP effluent. The blended water would be sampled before discharge to the alluvial UIG per the MPDES permit (Zieg et al. 2018).</p> <p>Diversion of water from Sheep Creek when flows exceed 84 cfs would be based on a new water right and is subject to DNRC review and approval. Based on the baseline data collected for the Project, it is expected that annual flows would exceed 84 cfs and provide water to the NCWR required to address depletion of surface water flow in the affected watersheds associated with consumptive use of groundwater during operations.</p> |
| BBC00589 | 30 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information | Email | The chemistry of mine dewatering water depends on the source of water drawn to the mine DRAIN cells. Hydrometrics' simulations shows that the majority of dewatering water would be sourced from the surface decline in YNL-A formation, the upper access and stopes mostly in USZ/UCZ formation, and the lower decline developed in the YNL-B formations (Hydrometrics 2016, Table 5-1 . During year 6, of the total predicted mine inflow of 467 gpm, YNL-A would provide 97 gpm (21%), YSZ/YCZ would provide 261 gpm (56%), and | Section 3.4.1.4, Baseline Monitoring, Aquifer, and Permeability Tests, discusses a series of aquifer tests that were conducted at the site that include both slug tests and short-term and long-term pumping tests to characterize the hydrogeologic characteristics of the principal stratigraphic units and the fault systems that bound the ore bodies (Hydrometrics, Inc. 2017a). The number and scope of the completed tests represent a standard practice for this type of project. In the EIS, development of the numerical groundwater model was informed by the results of |

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| | | | Center, EarthWorks, American Rivers | | <p>YNL-B would provide 80 gpm (17%). Three location provide 94% of the dewatering water. The amount from the lower mine in LCZ and the surface decline in UCZ is negligible, according to Hydrometrics (2016). Water quality predictions depend on this mixture.</p> <p>As discussed above, there is a large uncertainty regarding the predicted dewatering rates based upon the uncertainty in the simulated conductivity for the formations. Myers (2018 simulated a much higher dewatering rate (Figure 2), in large part due to the higher rates expected from deep formations. The DEIS should consider how the chemistry would differ with respect to higher proportions from deep formations and whether the treatment facilities could handle the different chemistry and different flow rates.</p> | <p>those tests and other data (groundwater levels, discharge to streams, estimates of recharge), and the model was calibrated to measured values of various parameters. The reliability of the model predictions was assessed considering data limitations and results of a model sensitivity analysis (Hydrometrics, Inc. 2016a).</p> <p>Model predictions for dewatering rates and analyses as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning. The modelers and users of model results are increasingly aware that any number of model versions can be produced that would be “calibrated,” and each model would produce somewhat different predictions, including prediction of the rates of groundwater inflow into the mine workings. Therefore, the presented model may be overestimating or underestimating those rates. See Consolidated Response WAT-1.</p> |
| BBC00589 | 31 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Once dewatering ends and the water level recovers, mine water would not be collected and treated (DEIS, p 3.5-18). The predicted UG water would violate groundwater nondegradation standards for nitrate, uranium, strontium, and thallium (Id.). If discharged directly to surface water, there would a high potential for degradation (DEIS, Table 3.5-5 , but it would be treated to surface water nondegradation standards, except for total N which would be treated to 0.57 mg/l. The discharge permit for the mine would provide for discharge of treated water to the UIGs, as discussed above, and a mixing zone in the streams, discussed below.</p> <p>For closure in an attempt to decrease the potential for long-term pollution of UG water, much of the mine would be backfilled. Open portions of the workings would be flooded with treated water to dissolve and rinse soluble minerals from the mine surfaces (DEIS, p 3.5-19). This would be repeated until nondegradation criteria are reached, which the DEIS estimates to take between six and ten cycles, or seven to thirteen months (Id.). The DEIS provides no reference or analysis to support the estimated time to reach nondegradation criteria. There is also no evidence that soluble minerals would not reform in workings that are not permanently flooded or that take a long time to flood. Although the simulations suggest that groundwater level recovery would occur quickly, the volume of the workings was not considered in the recovery calculations. The groundwater level will intersect and seep into the workings until they fill; while that occurs, oxidation will occur on the walls and the groundwater will continue to leach metals. It is therefore critical that the fate of groundwater leaching through the mine workings be considered.</p> | <p>The exceedances noted in this comment (Draft EIS p. 3.5-18) were identified for operational conditions, when water would be collected for treatment, and not for the post-closure conditions following the rinsing and flooding steps. Non-degradation criteria within the underground workings openings are expected to be achieved after repeated flooding/rinsing, which is conservatively estimated to take between 6 to 10 cycles. Until that time, water from the underground workings would continue to be captured and treated. Importantly, only upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b).</p> <p>In some cases, the non-degradation criteria are greater than the groundwater quality standards because the background concentration already exceeds the groundwater standard (e.g., thallium in Draft EIS Table 3.5-5).</p> <p>The Project has proposed monitoring during operations to identify potential impacts on water resources in a timely manner and would trigger the implementation of operational changes and/or mitigation measures (Section 6 of the MOP Application; Tintina 2017a). Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5 of the EIS.</p> |
| BBC00589 | 32 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | <p>The DEIS claims that post-closure contact groundwater would probably not affect surface water based on mixing the small proportion of groundwater that sources from deep bedrock (DEIS, p 3.5-19 and Figure 3.4-8). As discussed above, the estimates of groundwater flow from depth depend on estimates of K, and those estimates are based on very little data and could be highly variable. The DEIS therefore relies on highly uncertain assumptions to assume that upward groundwater flow from depth will not affect surface water. Recommendation: the DEIS must require that Tintina prevent any direct discharge of UG water to surface water after closure to avoid degradation. This</p> | <p>Refer to response to Submittal ID BBC00589 (Comment Number 30 by Tom Myers). As discussed in answers to several other comments, the estimates of hydraulic properties are derived from a standard characterization program. Uncertainly exists with respect to the values of hydraulic conductivity. However, considering that hydraulic conductivities of shallow bedrock are considerably larger than conductivities of deep bedrock, these uncertainties are smaller. Therefore, the mixing of contact groundwater with other groundwater would be effective. In addition to mixing, contaminants in the post-mine contact groundwater would undergo a range of other attenuating processes, such as</p> |

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| | | | EarthWorks, American Rivers | | includes plugging the mine and collecting any water that could discharge. Recommendation: Tintina should monitor surface water and shallow groundwater in perpetuity and develop mitigation plans if it becomes apparent that groundwater is reaching surface water. In perpetuity is required because of the slow flow rate and because once mostly flooded, oxidation could occur slowly for a long time. | retardation (particularly strong for metals) or dispersion. Also, see responses to the following comments: Submittal ID BBC00884 (Comment Number 6) and Submittal ID HC-003 (Comment Number 56). Responses to the following comments also provide relevant information: Submittal ID HC-003, Comment Number 52 Submittal ID HC-003, Comment Number 68 Submittal ID BBC0589, Comment Number 31 Submittal ID BBC00933, Comment Number 14 Submittal ID BBC00933, Comment Number 15 The Proposed Action and AMAs require the Proponent to implement long-term groundwater and surface water monitoring plans. Long-term monitoring is defined here as monitoring that would be performed until the natural systems around the Project area are documented to have returned to baseline conditions; such monitoring might need to be continued for several years after the mine closure. Long-term monitoring would allow undertaking remedial action in an unlikely event of impacts detected at levels above the established triggers (the detected impacts exceeding the applicable water quantity/quality criteria). |
| BBC00589 | 33 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | Mitigation Water: Dewatering impacts on Coon Creek would be mitigated by discharging water from the non-contact water reservoir. The source of water in the NCWR is diversions from Sheep Creek during high flows. The DEIS fails to consider the water quality of the mitigation water, which would essentially be the same as water quality in Sheep Creek during high flows. The DEIS noted exceedances of the chronic aquatic criterion for total recoverable iron and dissolved aluminum at most surface water stations (DEIS, p 3.5-9). The compilation of surface water quality in DEIS Appendix I shows average values of Kjeldahl nitrogen and total persulfate nitrogen that as part of total N would cause the mixed values on Coon Creek to exceed the nondegradation standard. They would also add to the N load in Sheep Creek below the Coon Creek confluence. The DEIS has not considered the water quality impact of adding the mitigation water to Coon Creek. | As described in Section 3.5.3.2 of the EIS, Surface Water Quality and Temperature, the water quality of mitigation water was considered. The elevated iron and aluminum concentrations in Sheep Creek are largely related to elevated suspended sediment concentrations in the creek occurring during periods of snowmelt, with increased flow and turbidity (Section 3.5.2.2 of the EIS). Retention of water in the NCWR would allow time for suspended sediment to settle out of the water column prior to transfer of the water from the NCWR for flow augmentation. The expected result of settling time would be reduced aluminum and iron concentrations. Some occurrences of elevated aluminum in Sheep Creek were observed when suspended solids concentrations were low. In these cases, it is likely that the aluminum is dissolved from soils during snowmelt (which tends to be slightly acidic and may more aggressively dissolve aluminum from soils). In cases where elevated aluminum in Sheep Creek is not associated with elevated levels of suspended sediment that would settle out in the NCWR, it is expected that cold and slightly more acidic water diverted from Sheep Creek would equilibrate with water already stored in the NCWR, reducing solubility of aluminum and also causing precipitation of the aluminum within the reservoir. Regarding the nitrogen aspects of the comment, please see the Montana Water Quality Act. Per § 75-5-317 (2)(s), MCA, diversions, withdrawals, and water transfers associated with water rights are not subject to non-degradation rules. |
| BBC00589 | 35 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | Tintina's mixing analysis used the following assumptions: 1. The galleries are discharging at their maximum rate (575 gpm) and maximum concentration. 2. The receiving water, the streams, are at low flow or minimal dilution potential. 3. The discharge will equilibrate to the average flow and concentrations of total N discharging to surface water due to the distance between the UIGs and the point of discharge to the streams. | This comment involves mixing and dilution calculations. The MPDES permit does not authorize a mixing zone; therefore, the comment is not pertinent to the Proposed Action. The EIS provides a statement that "... based on the results of the analysis, the MPDES permit will not authorize a mixing zone." The MPDES program denied the mixing zone request. Effluent limits for total nitrogen are based on achieving the non-significance criteria without dilution in the groundwater or surface water. |

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| | | | EarthWorks, American Rivers | | <p>4. Water captured from the alluvium by dewatering was not considered in the analysis.</p> <p>The first assumption is conservative if the rates are accurate. As noted elsewhere, dewatering rates could be temporarily or even permanently higher than these rates. If so, the concentration predicted from the mixing analysis would actually be higher.</p> <p>The second assumption is appropriately conservative, although the estimates of low flow on Sheep Creek may be inaccurate because the analysis failed to consider heterogeneities in the flow estimates.</p> <p>The third assumption assumes that discharge to the alluvium would balance the flows reaching the stream so that the mixing analysis uses just the average total N concentration; this also applies to temperature considerations. The validity of this assumption depends on travel time from the UIGs to the stream. Tintina should use the groundwater model with scenarios of varying flow rates to assess the variability of discharge to the stream. A significant variability could affect the actual concentration after mixing because the total N load would be larger during higher groundwater inflow rates. Effluent flow rates are expected to be about three times the ambient groundwater flow, so the effluent could reach the stream without as much mixing as assumed and cause stream reaches to have a higher load than the instantaneous mixing assumption would predict. Because the effluent flow rates would substantially exceed the ambient groundwater flow, contrary to the assumption expressed in the Fact Sheet, the temperature of groundwater discharge will reflect the temperature of the effluent more than that of the ambient groundwater. See the discussion in the next subsection on temperature.</p> | |
| BBC00589 | 36 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>The fourth assumption would cause the groundwater mixing calculations to ignore the removal of low total N ambient groundwater which would cause the assumed groundwater discharge total N concentration to be too low. This is discussed below.</p> <p>Groundwater mixing calculations for the alluvial aquifer include the UIG discharge and the natural groundwater flow. The maximum effluent discharge considered in the application is 575 gpm (1.28 cfs with total N concentration equal to 0.57 mg/l. Combined with an ambient groundwater flow rate of 0.39 cfs and ambient concentration of 0.09 mg/l, the average groundwater concentration would be 0.46 mg/l. However, the groundwater concentration is probably underestimated for several reasons.</p> <p>1. The effluent discharge rate could be underestimated. The expected average discharge rate is 398 gpm with a maximum rate of 575 gpm to the outfall if discharge occurs all year, but the alluvial UIG can infiltrate 1285 gpm of treated effluent into the alluvial system. Mine dewatering could be underestimated so that the required discharge rates could be higher either short or long-term. This could increase the N load discharging from the groundwater. If the UIGs discharge 1285 gpm, the total N concentration for groundwater discharging to the streams would be 0.51 mg/l.</p> <p>2. If effluent discharge does not occur from July through September, the rate for the remainder of the year will be much higher – 530 gpm average and 708 gpm maximum (Fact Sheet, p 9). This would be closer to four times the ambient groundwater flow rate and the concentrations (and temperature</p> | <p>See response to Submittal ID BBC00589, Comment Number 35 for information about the mixing and dilution calculations. The predictions regarding groundwater flow, surface water discharges, and related analyses as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning. To support groundwater modeling, Section 3.4.1.4 discusses a series of aquifer tests that were conducted at the site that include both slug tests and short-term and long-term pumping tests to characterize the hydrogeologic characteristics of the principal stratigraphic units and the fault systems that bound the ore bodies (Hydrometrics, Inc. 2017a). The number and scope of the completed tests represent a standard practice for this type of project. In the EIS, development of the numerical groundwater model was informed by the results of those tests and other data (groundwater levels, discharge to streams, estimates of recharge), and the model was calibrated to measured values of various parameters. The reliability of the model predictions was assessed considering data limitations and results of a model sensitivity analysis (Hydrometrics, Inc. 2016a). Modelers and the users of model results are increasingly aware that any number of model versions can be produced that would be “calibrated,” and each model would produce somewhat different predictions, including prediction of the rates of groundwater inflow into the mine workings. As such, the presented model may be overestimating those rates, or underestimating them. See Consolidated Response WAT-1.</p> <p>The Proponent has used hydrogeochemical monitoring, hydrogeological</p> |

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| | | | | | <p>inherent in the effluent would dominate the groundwater discharge to the creeks.</p> <p>3. The mixing calculation does not account for water lost to dewatering. Estimates are that 160 gpm (0.35 cfs) would be drawn from the alluvium in to the bedrock due to dewatering. Because this water would draw from the base of the alluvium, it would remove groundwater at the ambient concentration, or 0.09 mg/l. This would decrease the ambient groundwater available to dilute the effluent. This would increase the total N concentration for groundwater discharging to the streams to 0.56 mg/l.</p> <p>4. The ambient groundwater flow also could be substantially overestimated. The Application used Darcy's Law assuming the aquifer is 15 feet thick², 1420 feet wide, with a gradient equal to 0.008 and conductivity equal to 200 ft/d to estimate groundwater flux equals 177 gpm (0.39 cfs) (Application, Table 3-5). If K is estimated high, the mixing calculation would be using a flux that is too high which would result in an estimated concentration that is too low, or the natural groundwater would dilute the load from the infiltration galleries. For example, if instead of conductivity (K equaling 200 ft/d, K is 30 ft/d, the flow would be 27 gpm (0.06 cfs) and the total N concentration would be 0.55 mg/l.</p> | <p>modeling, surface water predictive modeling, and geochemical testing data to design its underground workings, the WTP, and TWSP to minimize potential impacts on water quality. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b). The TWSP would be in place to store WTP effluent during periods when total nitrogen in the treated water (estimated to be 0.57 mg/L) exceeds non-degradation effluent limits (0.097 mg/L). The total nitrogen effluent limit is only in effect 3 months per year (July 1 to September 30). Water would be stored in the TWSP until the total nitrogen effluent limit is no longer in effect, and then it would be pumped back to the WTP, where it would be mixed with the WTP effluent. The blended water would be sampled prior to being discharged to the alluvial UIG per the MPDES permit (Zieg et al. 2018).</p> <p>No adverse effects are predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. The reliability of the model predictions was assessed considering data limitations and through completion of a model sensitivity analysis, as is standard practice. Impacts on groundwater and surface water resources are not predicted. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| BBC00589 | 37 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>Tintina's estimated total N concentration at the downstream boundary of Sheep Creek would range from background to 0.118 mg/l, as N, which exceeds the 0.09 mg/l standard³. This estimate includes the combined Sheep Creek and Coon Creek flow. The critical point would be at the downstream because that is the point at which all of the groundwater discharge will have reached the stream due to the bedrock forcing it into the stream. The scenarios described above could potentially increase the total N concentration.</p> <p>The total N concentration at the downstream end of Coon Creek, which means at its confluence with Sheep Creek, would range from background to 0.119 mg/l as N, which is also just less than the 0.12 mg/l standard in Coon Creek (Application, Appendix D, p 4-4). This prediction results from mixing Coon Creek stream water with groundwater discharging into the creek. The stream water total N results from the combination of natural flow and mitigation water from the NCWR. Dewatering would deplete the natural flow which would be replenished with mitigation water. Total N in water entering the 400-foot mixing zone on Coon Creek would range from 0.104 to 0.106 mg/l during the first year and be less than 0.1 mg/l as N during subsequent years. Both estimates, for Sheep Creek and Coon Creek, are probably too low because of potential errors in the groundwater flow concentration described above. Effluent discharging at Outfall 001 would be as much as 0.57 mg/l and after mixing, the groundwater total N concentration would be close to that value, depending on the estimated groundwater flows in the alluvium. For example, if the effluent rate is actually 1285 gpm, the total N concentration would be 0.148 mg/l, as N.</p> | <p>This comment involves mixing and dilution calculations. The MPDES permit does not authorize a mixing zone; therefore, the comment is not pertinent to the Proposed Action. See response above regarding appropriateness of model predictions and certainty associated with analyses as well as predictions regarding nitrogen concentrations. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b).</p> <p>No adverse effects are predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. The reliability of the model predictions was assessed considering data limitations and through completion of a model sensitivity analysis, as is standard practice. Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| BBC00589 | 38 | Tom Myers | Prepared for: Montana Trout | Email | <p>MTDEQ (undated) and the DEIS also ignores important hydrology. MTDEQ properly requires Tintina to not discharge effluent into the UIGs if total N</p> | <p>The commenter switches back and forth between nitrate and total nitrogen in the comment. Nitrate has a year-round standard, so DEQ assumes the commenter</p> |

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| | | | Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | | exceeds 0.09 mg/l between July 1 and September 30 to avoid exceeding the non-degradation standard in Sheep Creek. MTDEQ requires Tintina to decide by June 15 whether they will discharge from the UIGs into Sheep Creek during the July through September period (MTDEQ undated, p 35). This is not sufficient to protect Sheep Creek from excessive total N loading because it ignores lag time for effluent to reach Sheep Creek. The groundwater model analysis (Hydrometrics 2018, Appendix F) shows flowlines from the UIGs to Sheep Creek. The flow paths from the southwest half of the UIGs follow most of the length of the alluvium before they reach Sheep Creek. Only the two UIGs at the downstream end of the outfall have short flow paths to the creek. Effluent discharge from much before June 15 could reach Sheep Creek during the summer period. MTDEQ should complete a travel time analysis to determine how long before July 1 the discharge should cease to avoid effluent discharge long before July 1 reaching Sheep Creek during the critical period. | meant total nitrogen instead of nitrate in this comment. The commenter oversimplifies the UIG, as well as fate and transport of total nitrogen. The length of the UIG does not mean that total nitrogen could be discharged up to 1,450 feet away from Sheep Creek, but instead the UIG is much closer because it runs alongside the creek. Furthermore, the slow rate of water infiltration is not a good indicator that total nitrogen could take months to reach surface water, but an indicator that total nitrogen would have time to attenuate in the soils and may never reach the creek. The well-established science behind total nitrogen in soils is that total nitrogen is rapidly taken up or denitrified to harmless nitrogen gas by microbes. For total nitrogen, DEQ would actually prefer slow infiltration and long detention time. Therefore, DEQ's main concern is where the UIGs are in close proximity to Sheep Creek so that the total nitrogen in the discharge might quickly interact with Sheep Creek. This is why the seasonal discharge limits are important. |
| BBC00589 | 39 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | The DEIS does not consider temperature a problem presumably because MTDEQ (undated) was wrong to claim there was no reasonable potential to exceed the temperature standard because it assumed the effluent discharge would "equilibrate with the ground water temperature before reaching surface water" (MTDEQ undated, p 28). The water quality standard for temperature for all three receiving waters is a 1° F increase above natural, not to exceed 67° F (MTDEQ undated, Table 1.A). The upper quartile temperature for Sheep Creek is 47.8° F (Fact Sheet Table 2.A.1) and for Coon Creek is 53.8° F (Id.). Groundwater ranges from 40.5 to 45.7° F for the 25th to 75th percentile (Id.) during the summer, Tintina would store effluent in a reservoir for up to three months before discharging it to the alluvium. The effluent water temperature would likely exceed the groundwater temperature and stream temperatures by a substantial amount by the time it is discharged to groundwater. As discussed elsewhere, the effluent discharge rate would exceed the groundwater flow rate by a substantial amount. Therefore, the effluent temperature will control the groundwater temperature. It is very likely that groundwater discharges into Sheep Creek will have a temperature that exceeds the Sheep Creek natural temperatures by more than a degree F. Recommendation: The DEIS should analyze how the discharge plans affect receiving water temperatures. Because the exceedances would likely occur in the autumn, after the end of the summer discharge moratorium, the reservoir water could be much warmer so discharge could warm Sheep Creek. The DEIS should consider a strategy that mixes mostly dewatering water with stored reservoir water. | No adverse or long-term effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures, including treatment of mine dewatering flows by RO. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and further, as tools to inform mitigation and management strategies (See Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). Refer to Consolidated Response WAT-5 for additional discussion regarding potential thermal effects on water resources, including Sheep Creek. |
| BBC00589 | 40 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, | Email | Water quality discharging through the waste rock would be poor, with numerous standards violated (DEIS, Table 3.5-6). The DEIS does not worry about this because of the very low amount of water predicted to seep through the waste rock. The estimates may be incorrect, as discussed above (p 18). | The HELP model used in the analysis (Hydrometrics, Inc. 2016a) considers not only material properties, but also climatic factors and calculates a water balance of the waste rock storage facility. The predictions regarding groundwater flow and contact waters from this facility and related analyses as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning. Note, Table 2 presented by Hydrometrics (Hydrometrics, Inc. 2016a) enumerates percolation and flow rates for each of the 24 simulated months. |

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| | | | EarthWorks, American Rivers | | | <p>Appendix N (Enviromin 2017), Section 5.4, provides that “The waste rock on the temporary WRS pad will be stored on a liner with a small estimated volume of water reporting from the WRS pad liner drainage system to the lined CWP where it will be collected for treatment until rock is placed into the CTF. Waste rock leachate will be treated to meet non-degradation criteria.” A total failure of a liner system is highly unlikely.</p> <p>Both the Proposed Action and AMA would require the Proponent to conduct groundwater monitoring for seepage from the waste rock storage facility.</p> <p>Also see response to Submittal ID BBC00589, Comment Number 23.</p> |
| BBC00589 | 41 | Tom Myers | Prepared for: Montana Trout Unlimited, Trout Unlimited, Montana Environmental Information Center, EarthWorks, American Rivers | Email | <p>The PWP would contain water from the mill with a little from the CTF, water treatment plant, precipitation and run-on mixed in (DEIS, p 3.5-9). The water would have elevated concentrations of nitrate, arsenic, copper, nickel, lead, antimony, strontium, and thallium (Id.). Nitrate would be at 87 mg/l. Prior to discharge, it would be treated in the water treatment plant. The PWP would be located in the headwaters of Coon Creek. Any leaks would enter the alluvium under Coon Creek and eventually discharge to it. Yet, the DEIS does not consider the potential for any tears in the liner of the PWP.</p> <p>Recommendation: Analyze the fate of leaks in the PWP. Because the facility is a pond and a leak might not be detected because it would be a small portion of the pond water volume and the inflow exceeds 1900 gpm (Hydrometrics 2018, figure 3.8), it would be reasonable to consider a leak equal to as much as 50 gpm for several months or a larger leak for a shorter time period.</p> | <p>The PWP would be double-lined, with a leak detection system consisting of a 0.3-inch, high-flow geonet layer sandwiched between two 0.1-inch (100 mil) HDPE liners. Any seepage through the upper liner into the geonet would be directed via gravity to a sump and pump reclaim system at a low point in the PWP basin. This flow, if any, would be pumped back into the PWP. Any seepage below the lower liner would be collected by a foundation collection drain and conveyed by gravity to a lined toe pond, and this water would be pumped back to the PWP.</p> <p>Experience with similar ponds suggest that, if the system is properly constructed, seepage below the facility would be minimal, or non-measurable. As such, further analyses of this facility is considered not warranted. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project boundary and along Coon Creek as described in Section 3.5 of the EIS.</p> <p>Also, see Consolidated Response PD-4 regarding liner performance.</p> |
| BBC00933 | 3 | Ann Maest | Buka Environmental | Email | <p>Waste Rock: The types and numbers of geochemical tests conducted for major waste rock units are summarized in Table 1. Additional testing was conducted on minor waste rock types (Ynl 0, Yc, Yne, IG), including two HCTs, 37 ABA/NAG tests and 1 mineralogy sample (see Enviromin, 2017, Table 1-1). The sulfide content was used to guide the selection of samples for ABA analysis. A graph is presented in Enviromin and Tetra Tech (2013, Figure 3-1) showing the sulfide content for Ynl 0 samples as an example. But no samples were selected from Ynl 0 or USZ rocks with the highest %S values. Enviromin and Tetra Tech (2013 chose to use Fe, S, As, and Zn to select samples for metal mobility tests (SPLP , but copper, lead, and thallium concentrations are probably more important in terms of leaching behavior, as seen later. The method for selecting samples was revised for the 2015 testing program, but It is unclear how it was modified for selecting samples for HCTs. The results from the HCTs are important because the SPLP testing failed (pH values too high), yet very few HCTs were conducted (see Table 1). No geochemical testing has been conducted on the Lower Sulfide Zone (LSZ), the Upper Newland Formation (Ynu), sulfide zones in the Ynu, and the upper sulfide zones in the Ynl (Sub0 SZ and 0/1 SZ). The LSZ hosts the Lower Copper Zone. The 2012 Johnny Lee Decline did not intercept Upper Newland Formation rocks (Ynu; Enviromin and Tetra Tech. 2013; Figure 1-2 and 1-3 ,</p> | <p>Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently supports the assessment application; detailed discussions of sample representativity and the multiple phases of sample selection and analysis are provided in Appendix D (Enviromin 2017b) and Appendix N (Enviromin 2017a) of the MOP Application (Tintina 2017a). Per Appendix D (Enviromin 2017b) to the MOP Application (Tintina 2017a): “To ensure representative sample selection for waste rock and construction materials, statistical sampling techniques were applied to the multi-element whole rock data (from the exploration database) in order to select sample subsets for environmental geochemical testing. Comparable, but not identical, methods were used in the identification of representative samples by Tetra Tech in 2012 for the Ynl A, Ynl B, and USZ lithotypes, and by Enviromin in 2015 for USZ, Ynl B, and LZ FW. Tetra Tech selected representative samples across the distribution of each multi-element data set visually, as described in the Final Black Butte Copper Project Baseline Environmental Geochemistry Evaluation for the 2012 Johnny Lee Decline, which is included as Appendix A. This approach was revised during the 2015 environmental geochemical testing program to determine the number of subsamples needed to represent the mean exhibited by the larger pool of available data for each lithotype using a method based on Runnells et al., 1997.</p> |

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| | | | | | but this does not mean that Ynu rocks and the associated massive sulfide layers, especially those close to the Upper Sulfide Zone (USZ , will not be intersected during mining. [See Table 1 in original comment letter] | <p>The number of samples identified for each lithotype is shown with boxplots comparing the sample subsets with the overall population in Appendix B.”</p> <p>Further, in addition to Figure 3-1, other graphs are provided to show the different lithotypes and the subsamples that were selected to match the distribution of analytical data (Enviromin 2017b, Subappendix A-1 and A-2). The terminology of the geologic model (Ynu, Ynl-Sub 0 SZ, etc.) was not applied directly to the hydrogeologic model (and in turn the geochemical model). The unit described as “Ynu”, and other smaller sub-units, are represented by samples of the Newland shale above the USZ (Ynl A) for geochemical and hydrologic modeling. The LSZ (as described in MOP Application Section 1.4.4.2) lies within the footwall, and is represented by the acronym LZ FW (lower zone foot wall) in geochemical modeling.</p> <p>Due to changes in the mine plan during 2014 and 2015, the Yne, Ynl 0, IG, and Yc were determined to represent less than 1 percent of waste rock tonnage. Therefore, while they have been characterized thoroughly, they are not relevant to the Proponent’s final mine plan.</p> <p>Geochemical results from the Johnny Lee Deposit Lower Sulfide Zone are summarized in Section 3.6.1 of the EIS, Geology and Geochemistry, Analysis Methods. Further details of the LSZ are presented in Appendix D, Final Baseline Environmental Geochemistry Evaluation of Waste Rock and Tailings (Enviromin 2017b), of the 2017 MOP Application (Tintina 2017a).</p> |
| BBC00933 | 4 | Ann Maest | Buka Environmental | Email | <p>The acid-base accounting (ABA) results for the major waste rock units are presented in Figure 2 and in Enviromin (2017, Table 3-3a). A summary of the results and the implications for additional testing follow:</p> <ul style="list-style-type: none"> • LZ FW: The Lower Zone footwall samples are either potentially acid generating (PAG or have an uncertain potential to generate acid. This unit represents the highest percentage of waste rock tonnage (35%), yet fewer samples of this unit were tested than the other two important waste rock units (Ynl B and USZ). Only 15 ABA samples were tested, no mineralogy was examined, and only one humidity cell test (HCT) was run; more testing of the LZ FW is needed, including ABA, mineralogy, and HCTs. • Ynl B: The Ynl B unit is expected to be 32% of the total waste rock. Most of the Lower Newland Formation shale and conglomerates (Ynl B) are non-acid generating, but several samples had uncertain potential and two were PAG. As noted below for Ynl A, more samples should be taken close to where Ynl B intersects the USZ (see Figure 2) to help define the environmental behavior of what is likely the higher sulfide content material. Only two HCTs were run on this material. More HCTs should be conducted to evaluate the contaminant leaching behavior of the samples across the ABA spectrum. • USZ: The Upper Sulfide Zone is expected to account for 28% of the waste rock. Samples from this zone had high sulfide content (1.7 to 43% sulfide S) and low neutralization potential. Although two HCTs were run on this material, one test only lasted for XX weeks. The longer test produced acid and leached high concentrations of metals. Additional and longer kinetic testing is needed on this, the Lower Sulfide Zone (LSZ), which has had no testing, and the other sulfide layers shown in Figure 1. | <p>Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently support the assessment as well as associated mitigation and management strategies. Details of these analyses are presented in Appendix N (Enviromin 2017a) of the MOP Application (Tintina 2017a) and Section 3.6, Geology and Geochemistry, of the EIS. The geochemical testing of waste rock for the Black Butte Copper Project was initially focused on the 2012 Johnny Lee Decline, which included static and/or kinetic testing of the relevant lithotypes: IG, Ynl A, Ynl 0, Ynl B, and USZ.</p> <p>When the focus was shifted from the 2012 Johnny Lee Decline to an operational-scale plan, the baseline geochemical testing program was updated to identify where the 2012 work had not fully characterized waste rock lithotypes and was based on site-wide Inductively Coupled Plasma Mass Spectrometry exploration data. For example, the 2012 analysis of Ynl A involved samples representative of multi-element chemistry site-wide, while the 2012 analyses of Ynl B and USZ did not. The Ynl A lithotype, thus, did not require additional testing, while the Ynl B and USZ lithotypes did. The LZ FW, Yne, and Yc were also added as lithotypes.</p> <p>In addition to the LZ FW analyses noted here (15 ABA, 1 asbestos, and 1 HCT), 550 samples of this unit were submitted for whole rock geochemical analysis. Guidance within Maest et al. 2005 suggests a minimum number of samples that should be collected for geochemical characterization during initial sampling, based on the predicted mass of each rock type to be encountered by mining. The</p> |

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| | | | | | <p>• Ynl A: The Ynl A waste rock unit represents only 4% of the total waste rock, but the ABA results show that the unit has not been properly divided into geochemical testing units. The results span the range from PAG, through uncertain, to non-PAG (see Figure 2). Enviromin attributes the uncertain and PAG characteristics to samples collected closer to sulfide stringers that become more common the closer the samples are to the USZ. This same reasoning applies to the much more extensive Ynl B and may explain the uncertain and PAG results for several of the samples. I could not find information on where the Ynl B samples were taken relative to the USZ, but this information should be provided. Because the ABA results were split, additional ABA sampling and testing is needed.</p> <p>The current plan for disposal of the waste rock is to incorporate it into the CTF with the cemented tailings. However, the more sulfidic and PAG waste rock would be better placed in the lower portions of the underground mine below the water table to minimize exposure to oxygen. Improved waste rock testing is needed to be able to distinguish these materials. Of special concern is waste rock units close to the sulfide zones and layers, most of which have not been tested.</p> | <p>guidance (Maest et al. 2005) states: 3 samples for <10,000 tonnes of rock; 8 samples for <100,000 tonnes; 26 samples for <1,000,000 tonnes; 80 samples for 10,000,000 tonnes.</p> <p>For the LZ FW lithotype, the estimated mass of rock (35 percent of total) is approximately 272,000 tonnes, which would require a minimum number of 8 to 26 samples. Therefore, the number of initial analyses for the LZ FW (550 whole rock and 15 ABA) are considered sufficient based on this guidance document.</p> <p>For the Ynl B lithotype, the estimated mass of rock (32 percent of total) is approximately 249,000 tonnes, which would require a minimum number of 8 to 26 samples. Therefore, the number of initial analyses for the LZ FW (1,412 whole rock and 34 ABA) are considered sufficient based on this guidance document.</p> <p>For the USZ lithotype, the estimated mass of rock (28 percent of total) is approximately 218,000 tonnes, which would require a minimum number of 8 to 26 samples. Therefore, the number of initial analyses for the LZ FW (2,542 whole rock and 41 ABA) are considered sufficient based on this guidance document.</p> <p>For the Ynl A lithotype, the estimated mass of rock (4 percent of total) is approximately 31,000 tonnes, which would require a minimum number of 8 samples. Therefore, the number of initial analyses for the LZ FW (1,138 whole rock and 48 ABA) are considered sufficient based on this guidance document.</p> <p>See also Response to Comment BBC00933-3. Further information about the sample subsets that were used for geochemical testing are found in Appendix D (Enviromin 2017b) to the MOP Application (Tintina 2017a), sub-appendix B, and include details about the individual holes and depth intervals that were sampled and later used for other testing.</p> |
| BBC00933 | 5 | Ann Maest | Buka Environmental | Email | <p>Tailings: The static test results for the tailings are more consistent than for the waste rock samples: all tailings samples are PAG, including those with 2% and 4% cement. Environmin (2017; Table 4-2) shows that the NP:AP ratio of the tailings ranged from 0.003 to 0.11 (all well below the non-PAG cutoff of 3 , and the sulfide sulfur content was high (17.7 to 29.9% S). The total metals results are presented in Enviromin (2017), Table 4-1. The copper content of the tailings is approximately 3,000 ppm, and the arsenic content is nearly as high (2,160 ppm in the raw tailings). The cobalt concentration is also impressive: 1,580 ppm in the raw tailings. The high concentrations suggest that the tailings contain toxic constituents that could leach under acidic (metals) and non-acidic (arsenic, selenium, uranium, etc) conditions. The tailings require special handling, and the kinetic testing results discussed below raise questions about the protectiveness of the selected approaches. Additionally, separate analysis should be conducted on the cement.</p> <p>The DEIS states that the tailings would be thickened and sent to a paste plant where cement, slag, and/or fly ash may be added to the tailings (DEIS, p. 2-10). The tailings geochemical tests were conducted with a 50/50 mixture of cement</p> | <p>Comment noted. Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently support the assessment as well as associated mitigation and management strategies. Details of these analyses are presented the Appendix N (Enviromin 2017a) Project MOP Application (Tintina 2017a) and Section 3.6, Geology and Geochemistry, of the EIS. Importantly, note that there is no impact on groundwater quality from the CTF. The Proponent expects negligible seepage through the cemented paste tailings mass as the hydraulic conductivity for the tailings paste is very low (approximately 10⁻⁶ centimeters per second). The 100 mil HDPE liner specifications from the manufacturer have no defined hydraulic conductivity value but the robust design of the CTF liner system (See Figure 3.36, CTF Sections and Details of the MOP Application; Tintina 2017a) consists of two 100 mil HDPE liners with a geonet in between, and subgrade bedding layers above and below the liner system to allow any potential water flow. In addition, the cementing process should consume some available water from the tailing as it is deposited and sets up (taking a matter of days). Some tailing seepage (about 5 percent of the mass) would run off</p> |

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| | | | | | <p>and slag as the binder (Enviromin, 2017, p. 58). Separate leach testing of the slag or the cement + slag mixture has not been conducted. Appendix K-5 of the MOP contains results from laboratory testing of the cement, slag, and fly ash, but aside from analysis of chromium and vanadium oxides, no testing of total metal concentrations of environmental concern was conducted (e.g., arsenic, selenium, lead, and other metals). The slag is from an unspecified source in Asia (MOP, App. K-5, Table 4-1 and generally contains lower but detectable total metal concentrations than the cement (MOP, App. K-5, Table 5-6). Testing of the Portland cement shows that it contains Sb, As, Dr, Co, Pb, Tl, V, and Zn (MOP, App. K-5, Table 5-5; some are quite high, including Zn at 1,010 mg/kg , but no leach testing was performed on the cement or any of the binders. The results in Table 4-1 (Enviromin, 2017 suggest, based on relative concentrations in the raw tailings vs 2% and 4% cemented paste tailings, that the cement + slag could contain Ba, Ca, Cr, Cu, Ni, Pb, Fe, Sr, V, and Zn, but the results are not definitive. The potential impact to groundwater of contaminant leaching from the cement and especially the slag has not been evaluated. Leach testing of the cement any potential binders should be conducted, and their potential impact to groundwater quality should be evaluated as part of the Final EIS.</p> | <p>from the consolidated tailing surface to the drainage layer or to the internal sump as newly deposited tailings set up. Seepage around the tailing (along the liner/tailing interface) should report directly to the internal basin drain and via the drain to the seepage reclaim sump from which it is pumped to the PWP. All seepage from the tailings basin through the tailings mass would be intercepted by the basin drain system above the liner. The basin drain would convey seepage to the water reclaim sump and pump system at the north end of the impoundment. Refer to Consolidated Response PD-2, which discusses that surface placement of cemented paste tailings shows little oxidation within the massive tailings. Potential acid runoff is caused by surficial reactions; however, this acidic water would be contained within the CTF and treated (Enviromin 2017a, Appendix N of the MOP Application).</p> <p>Leach testing of cemented paste tailing cylinders already incorporated the cement and binder (slag) components that would be used in the cemented paste matrix, therefore accounting for those additives in subsequent modeling. The chemical compositions of various binders are included in the MOP Application, Appendix K-5 (Knight Piésold Consulting 2017a), but sole leach testing of the binder components would not be realistic or representative of the proposed use of those materials.</p> |
| BBC00933 | 6 | Ann Maest | Buka Environmental | Email | <p>General Comments and Need for Additional Testing: A small number of HCTs were conducted on the four major waste rock types, two of the minor waste rock units, and the tailings. The HCTs are the only leach tests with usable results. The SPLP tests produced high pH values, which were attributed to supersaturation of the confined-headspace samples with carbon dioxide (Enviromin, 2017, p. 19). Enviromin wisely chose to base their metal mobility predictions on results from the HCTs and used results from all weeks rather than using average rates, which is often done as a way to minimize predicted concentrations.</p> <p>The HCTs were composed of composites of the waste rock lithologies. I see no static test results for these composites, and that information must be presented to aid in interpretation of the HCT results. A table should be created to show the origins of each HCT, with static test results (ABA, NAG, total metals, mineralogy). A composite HCT of different parts of the lithologic unit is not a substitute for conducting multiple tests of different geochemical test units within a given lithology. In fact, compositing lessens the ability to interpret the results because it does not supply information that would allow separate handling of different geochemical test units. The ABA results for the Ynl A unit is an example of the problem: the ABA results for the 48 different samples were variable, with a mix of non-PAG, uncertain, and PAG results (see Figure 2). Instead of running one HCT for the unit (the Ynl A HCT was run in 2012 for 88 weeks), different individual samples should have been run, or if insufficient sample volume was available, compositing should have only been done with the same ABA result (i.e. composite PAG samples into one HCT, uncertain into another HCT, and non-PAG into a third HCT). Total metals concentrations should have also been taken into account in creating the composites. Although it appears that ICP (total metals results were considered</p> | <p>Comment noted. Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently support the assessment as well as associated mitigation and management strategies. Details of this analysis are presented in Appendix N (Enviromin 2017a) of the MOP Application (Tintina 2017a) and Section 3.6, Geology and Geochemistry, of the EIS. Further note, static test results for the subsamples collected for composites, statistical summaries for thousands of whole rock tests, and the rationale for selecting subsamples for further testing are described in Appendix D (and subappendices therein; Enviromin 2017b) to the MOP Application. Some of the specific metals noted by the commenter (copper, lead, and thallium) were in fact included in these analyses (see Table B-2 within sub-appendix B of Appendix D to MOP Application). See Responses to Submittal ID BBC00933, Comment Number 3 and Submittal ID BBC00933, Comment Number 4.</p> |

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| | | | | | for some of the early leach tests (possibly only the SPLP tests, although this isn't clear , some of the most important metals were not considered, including copper, lead, and thallium. Because of the merging of waste rock samples into composites, we don't have a good idea of the leaching behavior of any of the waste rock units. Recall that the HCTs are the only tests that can be used to evaluate the leaching behavior because the SPLP tests failed. The lack of appropriate numbers and compositing of HCTs is a major issue that needs to be resolved and will require additional testing. | |
| BBC00933 | 7 | Ann Maest | Buka Environmental | Email | Waste Rock: Full HCT test results for all samples are included in Enviromin, 2017, Appendix C. The Montana groundwater standard exceedences for the HCTs are shown in Enviromin (2017; Table 3-6). The most groundwater exceedences were in the longer 2015 USZ test (for As, Be, Cd, Cu, Pb, Hg, Ni, Sr, Tl); this was also the only test that produced acid. Other HCT groundwater exceedences for other waste rock units included Sb and U; surface water exceedences included Al, Cd, Cu, Ni, Pb, Se, Tl, and Zn. Test for lithologies with two HCT samples are discussed below (USZ and Ynl B). | Comment noted. |
| BBC00933 | 8 | Ann Maest | Buka Environmental | Email | USZ: Although two HCTs were run for USZ and Ynl B units (see Table 1 , the shorter USZ test was inconclusive and needed to be run for longer. The 2015 USZ HCT was run for 73 weeks but didn't start producing pH values consistently below 6 (considered acidic until after week 60; the shorter test was only run for 24 weeks and did not produce acid. Selected results for the longer 2015 USZ HCT are shown in Figure 3. These results show especially high concentrations for certain metals, including Cu (up to 50 mg/L), Pb (~300 µg/L , Ni (3.5 mg/L , SO4 (7,000 mg/L , Tl (400 µg/L , and Zn (1.3 mg/L). Concentrations peaked in the first week or two of the test and again after week 60; pH values were low during both of these periods. The results suggest that when the sulfide zones become acidic, they will release high concentrations of many metals, metalloids, and sulfate. | Comment noted. This length of time prior to acidification in the USZ HCT also suggests that the host rock has significant buffering capacity, which is also observed in background water quality conditions within the carbonate-rich deposit. The available alkalinity in the rock was only depleted after an extended period of aggressive weathering of crushed rock, which is not reflective of the conditions that would be encountered underground during operations or post-closure. Oxidation of host rock surfaces would be limited by fracture density, reactive surface areas, and the rates of diffusion and subsequent oxygen consumption. An oxidized rind would develop on host rock surfaces not covered by cemented paste backfill, rather than complete acidification of the lithologic unit, buffered by the aforementioned alkalinity of carbonates. Multiple oxidation scenarios were modeled as sensitivity analyses in Appendix N (Enviromin 2017a) of the MOP Application (Tintina 2017a). |
| BBC00933 | 9 | Ann Maest | Buka Environmental | Email | Ynl B: For the two Ynl B HCTs, the 2012 test was run for 62 weeks and the 2015 test for 36 weeks. Results from the 2012 test showed neutral pH values throughout the test. Antimony and selenium concentrations were above Montana surface water standards in the first few weeks of testing, but other metal/metalloid concentrations were low (Enviromin, 2017, Figures 3-10a and b). The shorter 2015 Ynl B HCT also did not produce acid. Antimony concentrations rose in the early weeks but did not exceed standards; selenium concentrations exceeded surface water quality standards in the early weeks again, and thallium and lead concentrations slightly exceeded surface water quality standards in the early weeks. No information was provided on the location of the composited subsamples or the static testing results of either Ynl B composite sample. | Comment noted. Further information, like static test results for the subsamples collected for composites, statistical summaries for thousands of whole rock tests, and the rationale for selecting subsamples for further testing are described in Appendix D (and subappendices therein; Enviromin 2017a) to the MOP Application (Tintina 2017a). See responses to Submittal ID BBC00933, Comment Number 3 and Submittal ID BBC00933, Comment Number 4. |
| BBC00933 | 10 | Ann Maest | Buka Environmental | Email | Tailings: HCTs were run for raw tailings, cemented tailings (2% and 4% cement added), 4% cemented tailings + waste rock (ROM), and saturated tailings. In general, metal and sulfate release rates and concentrations were highest for the raw tailings, but results for tailings with 2% cement were similar after only about four weeks (Enviromin, 2017, Figure 4-1 to 4-7). Results for 4% cemented tailings with ROM were mixed, with some leachate | Addition of cement to deposited tailings is not intended to serve as the primary mitigation and management measure for potential ARD and metal leaching effects, as seems to be suggested here by the reviewer. A "Summary of CTF Design Features and Seepage Analysis during operations and closure" report produced by Geomin (Geomin 2018) states that "Operationally, and in closure, the Cemented Tailings Facility (CTF) has a Foundation Drain System that |

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| | | | | | <p>concentrations higher and lower than 4% tailings without ROM. Cemented tailings are not only used to provide structural support, although this is stated as the sole purpose in several documents (e.g., Enviromin, 2017, p. 74). For example, the Agency Modified Alternative (AMA would require backfilling additional mineralized mine workings in the sulfide zones to avoid groundwater contamination in areas outside these highly mineralized zones (DEIS, p. ES-6). In addition, the section on increasing the cement content in tailings in the description of alternatives (DEIS, Chapter 2, p. 2-10 states that this alternative was evaluated to “further reduce potential ARD and water quality impacts.” Despite the results described in this section for cemented tailings, the DEIS states that the cement contents proposed for the surface CTF (0.5 to 2% and the backfill (4% are sufficient to achieve the necessary strength and water quality protection (DEIS, p. 2-20). Relying on rapid deposition of cemented paste tailings in the CTF is not a reliable approach, as discussed in Zamzow (2019).</p> <p>Results for selected parameters are shown in Figure 4. The pH values were low (<6 for all tailings samples except the saturated tailings. Concentrations of As, Cu, Ni, Pb, and Tl were especially high, as shown in Figure 4. The HCTs for tailings with 4% cement were cut off at ~20 weeks, but concentrations of many metals were high near the end of the test and were a proxy for physical breakdown of the cement (Enviromin, 2017, p. vi). The saturated tailings generally had the lowest concentrations, but concentrations still exceeded Montana groundwater or surface water standards, as shown in Figure 4. The results for the tailings tests suggest that materials with this high of a sulfide content require multiple mitigation measures to avoid the formation of acid mine drainage, including submerging below the water table and binding with a higher percentage of cement. Such a combination has not been tested but should be for the Final EIS. Separation of pyrite in the flotation circuit and burying these highly reactive tailings below the water table with cement could be the only way to avoid severe water quality problems. Pyrite separation was evaluated and rejected based on costs and space concerns in the underground mine (DEIS, App. Q, Section 2.3.3 and 2.3.4 and DEIS, App. C). Chambers (2019 discusses reviving this option in more detail.</p> | <p>transports groundwater from beneath the excavated facility in a drainage collection system consisting of gravel and perforated pipes in trenches excavated into bedrock beneath the facility. This water is transferred from the collection system to a foundation drain pond outside of the CTF and pumped from there to the Water Treatment Plant (WTP) prior to discharge. By removing water from beneath the CTF, the foundation drain system prevents the build-up of any hydrostatic pressure or head beneath the CTF facility’s liner system and therefore eliminates the risk of upward migration of groundwater through the bottom HDPE liner of the CTF and any risk of floating the liner during construction.” That report also describes other CTF design features aimed at reducing risks of environmental impacts, and describes an investigation completed to evaluate groundwater below the proposed CTF.</p> <p>Short of major failure of the proposed design features, it is unlikely that the CTF-impacted water would cause any significant groundwater contamination. Both the Proposed Action and Agency Mitigated Alternatives would require the Proponent to conduct groundwater and surface water monitoring. Similarly, monitoring during operations would be required to identify potential impacts on water resources in a timely manner and to trigger implementation of operational changes and/or mitigation measures (Section 6 of the MOP Application; Tintina 2017a). Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5, Surface Water Hydrology, of the EIS.</p> <p>See Consolidated Response PD-2 and Consolidated Response PD-5 for additional discussion of surface storage of tailings in the CTF and potential for weathering and oxidation/acid formation.</p> <p>See Consolidated Response ALT-4 that discusses pyrite separation (i.e., depyritization) as an alternative that was considered but ultimately rejected for the Project, both based on environmental concerns as well as technical feasibility.</p> |
| BBC00933 | 11 | Ann Maest | Buka Environmental | Email | <p>The Executive Summary of the DEIS concludes that groundwater quality is expected to be impacted from underground mine water after mining, but that adsorption would limit concentrations, and groundwater discharging to Sheep Creek is not predicted to adversely affect its water quality (DEIS, p. ES-10). These results are based on water quality modeling presented in Appendix N of the MOP. Although the modeling has used some good approaches (using a non-proprietary code, PHREEQC, and doing sensitivity analyses with different fracture densities, etc.), several of the approaches are unsupported and affect the results.</p> <p>The modeling for the paste backfill in the underground workings used the results for diffusion tests conducted on 4% cemented tailings with and without waste rock (MOP, App. N, p. i). The diffusion tests with 2% cement failed (Enviromin, 2017, p. 59), so results for the 4% cement binder were the only ones available. The diffusion tests were only run for ~270 hours (~11 days), and results had not stabilized for several important parameters, including pH,</p> | <p>As is industry standard practice, the EIS includes quantitative surface water and groundwater modeling to generate water quality predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). The predictions and analyses as presented are considered appropriate and sufficient to support the EIS.</p> <p>Importantly, note that binder addition is not solely meant to neutralize potential sulfide oxidation. In order for sulfide oxidation to occur, there must be sufficient water and oxygen present to react. The cemented tailings cylinders subjected to HCTs and diffusion tests showed far more disaggregation than what would be anticipated in a backfilled stope or lift placed within the CTF. During diffusion testing, the pH dropped from 8.89 to 7.15, and the acidity rose from -1 to 22 mg/L (while alkalinity increased slightly from 7.8 to 9.4 mg/L) in the last two analyses (Appendix D [Enviromin 2017b] of the MOP Application). Considering</p> |

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| | | | | | sulfate, and acidity, especially for cemented tailings without waste rock (MOP, App. D, Figure 4-1). In addition, the test water was replaced 13 times over the 11-day test (Enviromin, 2017, p. 59) and would not simulate the buildup of sulfate, which would produce additional cement attack (Zamzow, 2019). | <p>the degree of disaggregation in the unsupported cylinder, this likely overestimates the dissolution/leaching potential of the tailings. This test exposes additional reactive surface area, overestimating the reaction and acid production potential of the cemented tailings. The water quality prediction models used the laboratory data to demonstrate compliance with non-degradation criteria. Like other HCTs, this is an aggressive treatment of samples (particularly when cemented tailings cylinders were unsupported/confined), and 11 days of testing does not correlate directly to an equivalent length of time of field conditions. Further, the testing methodology for ASTM C1308-08 calls for the solution to be refreshed to develop a leaching profile, and it is not designed for the cylinder to stabilize or to reach equilibrium with the test solution. Although this does not provide constant exposure to sulfate in the leach solution (which would increase within the solution until reaching an equilibrium point), the use of deionized water (which is a more aggressive solvent) provides a conservative estimate of leaching potential, as explained in other responses.</p> <p>See Consolidated Response PD-2 and Consolidated Response PD-5 for additional discussion regarding the internal mitigations for the cement and the low permeability of the laterally supported cemented paste backfill, which would limit further oxidation and increase sulfate concentrations.</p> |
| BBC00933 | 12 | Ann Maest | Buka Environmental | Email | <p>Modeling of the backfilled tailings used the average of all diffusion test results. Results were different for diffusion tests with and without waste rock (ROM). It is unclear why waste rock was added since it is not currently planned to be added to cemented tailings placed in the underground mine. However, as noted in Appendix A of the DEIS, cemented backfill placed in underground mines has included waste rock, and its inclusion in the tests suggests that the Black Butte Project has not ruled out its use. Diffusion cylinders with ROM had lower pH values, higher sulfate concentrations, and higher acidity. The pH values were decreasing and acidity was sharply increasing in the tests without ROM in the last hour of testing to be comparable to those in the tests with ROM (MOP, App. D, Figure 4-1), but the average of all results were used in modeling. Based on the input values shown in Appendices A and B of Appendix N, the results from the diffusion tests without ROM (the ones with higher pH and lower acidity) were used. This will underestimate potential concentrations for most constituents in the underground mine. Results from the diffusion tests with ROM should also be used as input values in an additional model run.</p> | <p>Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently support the assessment as well as associated mitigation and management strategies. Addition of cement/binder to tailings is not intended to serve as the primary mitigation and management measure for potential ARD and metal leaching effects, as seems to be suggested here by the reviewer. Further, note that because the 4 percent run-of-mine paste was made using a blended mixture before waste management decisions were finalized, the 4 percent plus run-of-mine cylinder tested during baseline studies is not representative of the Proponent's proposed underground use of cemented paste.</p> <p>Due to the importance of texture in cemented paste stability, and the fact that the blending of waste rock into the 4 percent plus run-of-mine cylinder enhanced the reactivity of the cemented paste by disrupting its otherwise massive character and increasing reactive surface area, the 4 percent plus run-of-mine sample is not representative of the Proponent's final designs for paste placement. These data were thus not used in any of the modeling and they have been removed from the MOP Application discussion to avoid further confusion. The 4 percent with run-of-mine test results in the Environmental Geochemistry Baseline report (Enviromin 2017b) were solely retained for completeness. Note that the chemical influence of waste rock exposed in the walls of the underground is already accounted for in the underground mixing models. See Consolidated Response PD-2 and Consolidated Response PD-5 for additional discussion of tailings storage and potential for weathering and oxidation/acid formation.</p> |
| BBC00933 | 13 | Ann Maest | Buka Environmental | Email | <p>General Comments and Need for Additional Testing: A small number of HCTs were conducted on the four major waste rock types, two of the minor waste rock units, and the tailings. The HCTs are the only leach tests with usable results. The SPLP tests produced</p> | <p>Extensive geological and geochemical analyses of rock types that would be excavated or exposed by the Project were conducted over multiple years to support the EIS and sufficiently support the assessment as well as associated mitigation and management strategies. For example, LZ FW analyses included 15</p> |

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| | | | | | | <p>ABA, 1 asbestos, and 1 HCT analyses; further, 550 samples of this unit were submitted for whole rock geochemical analysis. Guidance within Maest et al. 2005 suggests a minimum number of samples that should be collected for geochemical characterization for each rock type during initial sampling. For the LZ FW lithotype, the estimated mass (35 percent of total) is approximately 247,000 tonnes, which would require a minimum number of 8 to 26 samples. For example, the number of initial analyses for the LZ FW (550 whole rock and 15 ABA) are within the recommended range in this guidance.</p> <p>Detailed discussion about sample representativity and sample subsets that were used for geochemical testing are found in Appendix D (Enviromin 2017b) of the MOP Application, sub-appendix B, and includes details about the individual holes and depth intervals that were sampled. See Responses to Submittal ID BBC00933, Comment Number 3 and Submittal ID BBC00933, Comment Number 4.</p> |
| BBC00933 | 14 | Ann Maest | Buka Environmental | Email | <p>Upon closure, Tintina proposes to flood the underground workings with treated water to flush out the stored oxidation products (MOP, App. N, p. 35). Enviromin conducted a simple analysis in Appendix N of MOP App. N using results from HCTs and estimated that three to six rinses would remove the oxidation products from the workings. The rinsing with RO-treated water is not included in the closure water quality model (MOP, App. N, p. 35). The rinsing would release high concentrations of sulfate, metals, and other contaminants from the underground workings, and the abundant faults and fractures (from blasting and natural sources guarantees that Tintina will not be able to capture all the highly contaminated flushed water. A more protective alternative, which was not evaluated, would be to shotcrete all PAG underground workings shortly after extracting the ore or waste rock to avoid formation of the highly soluble secondary salts in the first place.</p> | <p>In developing its MOP Application (see Section 7.3.3.9 of the MOP Application; Tintina 2017a), the Proponent considered high pressure washing of the mine walls to remove stored oxidation products and the placement of shotcrete on high-sulfide zones in the workings to cover and immobilize oxidation products. It is important to note that post-closure models predict non-degradation groundwater criteria would be achieved without either of these measures. However, high pressure washing of the mine walls to remove stored oxidation products and the placement of shotcrete on high-sulfide zones in the workings may optimize the closure process. Implementation of one or both of these measures may allow the Proponent to conduct fewer rinsing cycles of the mine workings. The MOP Application proposes testing the high pressure washing and shotcrete strategies in localized individual heading scale once mining has begun in the USZ. If the Proponent decides it wishes to implement the high pressure washing and/or shotcrete strategies based on testing results, the Proponent would be required to request a modification of its permit and DEQ would conduct the appropriate level of environmental review.</p> <p>Early in closure, the Proponent has committed to treating water from the underground mine until water quality meets non-degradation criteria for groundwater with respect to premining background chemistry. Specifically, the Proponent plans to flood portions of the workings with an initial rinse of unbuffered RO permeate while pumping to remove the solute-affected water for treatment. This injection and withdrawal of unbuffered and then buffered RO permeate would initially rinse the lower Ynl B decline between the VVF and the lower USZ. A hydraulic plug would then be placed below the USZ, to isolate it for rinsing. In subsequent rinses, the RO permeate would be buffered and ultimately the injection rate would be reduced relative to groundwater inflow so that groundwater replaces the injected water as rinsing is completed.</p> <p>As the mine workings are flooded with unbuffered RO permeate, limiting the availability of oxygen and reducing sulfide oxidation, accumulated oxidation products would be aggressively dissolved and rinsed from exposed surfaces. Salt accumulation on bedrock surfaces—the result of direct reaction of wall rock with</p> |

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| | | | | | | <p>oxygen under humid operational conditions, as well as the evaporation of water at the wall interface—are expected to include oxide, hydroxide, and sulfate minerals. These minerals are likely to have variable solubility. Sulfates (e.g., alunite, jarosite, gypsum) are likely to be more soluble than iron oxides or barite, for example. Soluble salts would dissolve into the RO permeate that would be pumped through the workings; the most soluble minerals would dissolve rapidly, while others would dissolve more slowly, if at all. Initially, elevated concentrations are thus expected to decline with rinsing, ultimately achieving a steady state concentration based on equilibrium with bedrock.</p> <p>As the closure process continues, RO permeate would be buffered and then pumping rates would be adjusted so that groundwater infiltration would replace flooding with buffered RO permeate. Once the injection of RO permeate has ended, all subsequent inflow would be suboxic groundwater, which would react with rinsed bedrock surfaces and exposed paste backfill. The reaction of groundwater with bedrock (as represented by monitored groundwater and exposed paste backfill under sub-oxic conditions based on saturated diffusion tests) is the basis for long-term post-closure predictions addressed in the water quality model in Section 4.3.2 of Appendix N (Enviromin 2017a).</p> <p>Importantly, only upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b). As long as a cone of depression of groundwater surrounds the mine void, all groundwater would flow from surrounding faults and fractures into the void, where impacted water can be recovered and pumped from sumps up to the surface for treatment. See Consolidated Response WAT-3 for information about the extent of fractures resulting from blasting in the underground mine.</p> |
| BBC00933 | 15 | Ann Maest | Buka Environmental | Email | <p>Finally, the assumption that constituents will adsorb to sulfide minerals was not well supported and is unusual. Results should be presented with and without this assumption.</p> | <p>See Appendix N (Enviromin 2017a) of the MOP Application, sub-appendix F: “At closure, the water table will rebound to the pre-mining level. Any solutes stored in the mined out workings will dissolve into groundwater and be collected for treatment during the initial flooding of the mine at closure. Under steady state, post-closure groundwater flow and chemistry conditions, the submerged wall rock will be exposed to reduced groundwater typical of the natural background environment. Sulfide oxidation and associated metal release from exposed rock in the mine back will drop to low levels. We assume groundwater flowing through remaining voids between the paste backfill and the back will continue to acquire solutes from the exposed paste surface and react with the fractured bedrock surface. At closure, pyrite within the relatively high-surface-area zone around the workings will be stable under reducing conditions.</p> <p>Pyrite is known to adsorb a variety of metals common to mining environments, including Pb, Hg, Cu, Cd, Cr, and As (Doyle et al. 2004; Borah and Senapati 2006; Oxverdi and Erdem 2006). In fact, pyrite has been proposed for use in reactive barrier technology to remove metals from contaminated groundwater (Brown et al. 1979). Of these metals, only Cd and Hg were predicted in post-closure groundwater. We therefore calculated the capacity for their sorption to pyrite in the USZ using this analytical model. Using the USZ pyrite concentration</p> |

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| | | | | | | <p>(46 wt%) reported by CAMP, and surface area-adjusted isotherm data for comparable pH and metal concentrations (Borah and Senapati (2006) for Cd, and Bower et al. (2008) for Hg), we estimate that Hg will be completely removed via sorption to pyrite, with an attenuation capacity of over 20 thousand years. Likewise, we estimate that capacity exists for Cd will be completely attenuated within the bedrock fracture zone for millions of years.</p> <p>The concentration of metals used in these calculations are scaled, from surface area and water flux rates typical of the laboratory diffusion tests to conditions relevant to the post-closure mine setting. The concentrations measured in diffusion tests are scaled up due to the increased paste backfill surface area and reduced flow of groundwater post-closure.</p> <p>These calculations conservatively rely on constant, long-term release of metals by paste backfill (which are likely to decline over time) and rates published for experiments that were conducted at higher concentrations of Cd and Hg. Data are not available for experiments conducted at lower concentrations, because Cd and Hg removal efficiency is 100 percent and therefore, lower metal concentrations are not quantifiable in solution.”</p> <p>Importantly, only upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b). As long as a cone of depression of groundwater surrounds the mine void, all groundwater would flow from surrounding faults and fractures into the void, where affected water can be recovered and pumped from sumps up to the surface for treatment.</p> |
| BBC00933 | 18 | Ann Maest | Buka Environmental | Email | <p>The DEIS states that another alternative to using Ynl Ex and Tgd would be to use undefined “development mining waste rock” as bedding material for the basal layer of the CTF drain system (DEIS, p. 2-11). No leach testing of this undefined material is presented in the DEIS or the MOP.</p> <p>No failure scenarios were examined for leaching of contaminants from construction fill, and modeling of potential leachate from the impoundment foundations is not included in the Water Quality Modeling Report (App. N of the MOP). Additional leach testing (ideally HCTs) of the Ynl Ex unit should be performed that separate the unit into PAG and uncertain samples.</p> | <p>The EIS text has been clarified. The Draft EIS stated: “The CTF construction would use crushed and screened granodiorite and/or alternatively excavated Ynl Ex (near-surface Lower Newland shale) and a 12-ounce/square yard non-woven geotextile fabric as a protective layer under its double HDPE liners. Alternatively, development mining waste rock may be used as bedding material on top of the liner package internally in the CTF for the basal layer in the basin drain system.”</p> <p>The last sentence was not correct, as the discussion of using mine waste rock on top of the liner (internally in the CTF) is not an alternative to the material for the basal layer under the CTF liners.</p> <p>Also note, as described in the MOP Application, Section 3.4.2.1 (Tintina 2017a): “Durable, weathered to fresh granodiorite bedrock excavated from the CTF and PWP basins will be used for liner sub-grade bedding material below all of the lined facilities.”</p> <p>Further, as stated in Table 3-14b of the MOP Application, sub-grade bedding material placed above the liner (44,000 m³) in the basin drain of the CTF has been identified as Tgd; however, the Proponent may alternatively use Ynl Ex or preproduction waste rock (these alternatives have been added as a new note under</p> |

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| | | | | | | <p>Table 3-14b). The sub-grade bedding layers underlying the CTF HDPE liner and underlying the PWP liner would consist of crushed and screened granodiorite bedrock excavated from the CTF and PWP excavation footprints as shown in Table 3-14b.</p> <p>See consolidated Response PD-3 for additional discussion regarding evaluation of failure scenarios. Reasonably foreseeable and/or potential environmental consequences and effects due to the Project have been analyzed in the EIS. Appendix R of the MOP Application (Geomin Resources, Inc. 2015) describes the failure analysis of Project facilities and processes.</p> <p>The potential for seepage through embankments was described in Section 4.3.3.1 of the MOP Application (Tintina 2017a), “The HELP model estimates very low percolation rates through the CTF, WRS, PWP, and CWP embankments and the mill and WRS pads. Predicted values range from 0.01 to 0.11 gpm (0.03 to 0.42 Lpm) for the different facilities. The highest modeled percolation rate results of 0.11 gpm (0.42 Lpm) were for the CTF and the mill pad embankments whereas the lowest modeled percolation rate (0.009 gpm; 0.034 L/min.) is associated with the CWP embankment (2017c). The modeled percolation rate associated with the PWP embankment is 0.07 gpm (0.27 Lpm). When the modeled percolation results for each facility are reported as a flow per unit area (gpm/square foot), they range from 2×10^{-6} to 3×10^{-6} gpm/ft². These very low modeled embankment seepage percolation rates indicates that embankment seepage will not significantly impact the regional groundwater system. There is therefore no need for the embankment seepage to be considered further as it is a non-issue.” See additional information provided in response to Submittal ID BBC00933, Comment Number 17.</p> |
| BBC00933 | 20 | Ann Maest | Buka Environmental | Email | <p>To improve the transparency and clarity in the Final EIS, the following additions are recommended:</p> <ul style="list-style-type: none"> • Plots of HCT results for all samples in an appendix to Enviromin, 2017 • Location of ABA, HCT samples relative to stratigraphic column or a cross-section showing geologic units • Description of the basis for selecting subsamples for the HCTs (more detail on how the HCTs were composited) • ABA, NAG, total metals results for composited HCTs (all are composited, and no static test results are provided) • Improve the subheading for USZ/UCZ in Appendix B of MOP Appendix N (Water Quality Modeling to allow the reader to see that results this unit for all weeks are limited to week 54 of the HCT, and state this in the associated text in the main document. | <p>Section 3.6 of the EIS summarizes key information regarding the geology and geochemistry assessment, approaches used by DEQ in analyzing potential impacts, and the environmental consequences of the proposed Project. Extensive geological and geochemical analyses were conducted over multiple years to support the EIS and sufficiently support the assessment application as well as associated mitigation and management strategies; this information is described in detail in Appendix D (Enviromin 2017b), Appendix N (Enviromin 2017a), and Appendix M (Hydrometrics, Inc. 2016a) of the MOP Application, and sub-appendices. For example, LZ FW analyses included 15 ABA, 1 asbestos, and 1 HCT analyses; further, 550 samples of this unit were submitted for whole rock geochemical analysis. Guidance within Maest et al. 2005 suggests a minimum number of samples that should be collected for geochemical characterization for each rock type during initial sampling. For the LZ FW lithotype, the estimated mass (35 percent of total) is approximately 247,000 tonnes, which would require a minimum number of 8 to 26 samples. For example, the number of initial analyses for the LZ FW (550 whole rock and 15 ABA) are within the recommended range in this guidance.</p> <p>Much of the additional details requested by the reviewer are included in Appendix D of the MOP Application (and sub-appendices therein). See also responses to Submittal ID BBC00933, Comment Numbers 3 and 4.</p> |

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| BBC00933 | 23 | Ann Maest | Buka Environmental | Email | The potential impact to groundwater of contaminant leaching from the cement and especially the slag has not been evaluated. Leach testing of the cement and any potential binders should be conducted, and their potential impact to groundwater quality should be evaluated as part of the Final EIS. | <p>Leach testing of cemented paste tailings cylinders already incorporated the cement and binder (slag) components that would be used in the cemented paste matrix, therefore accounting for those additives in subsequent modeling. The chemical compositions of various binders are included in Appendix K-5 (Knight Piésold Consulting 2017a) of the MOP Application (Tintina 2017a), but sole leach testing of the binder components would not be realistic or representative of the proposed use of those materials.</p> <p>The CTF design includes seepage mitigation measures to prevent effects of metal leaching sourced in the cement, slag, and tailings, on groundwater quality. These features are described in EIS Section 3.4 (Groundwater Hydrology), along with an assessment of impacts of the CTF on groundwater quality. A detailed hydrogeological investigation of the CTF is presented in EIS Section 3.4.1.6.</p> <p>The Proposed Action and AMA would require establishment of an adequate groundwater monitoring network, plans for remedial action, and triggers to initiate such action in the unlikely event of a contaminant release from such a facility. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| BBC00933 | 25 | Ann Maest | Buka Environmental | Email | The lack of appropriate numbers and compositing of HCTs is a major issue that needs to be resolved and will require additional testing. Additional HCTs should be conducted on materials that do not compost across so many types of mineralization within a waste rock or construction fill unit. A table should be created to show the origins of each HCT, with static test results (ABA, NAG, total metals, mineralogy). | Section 3.6 of the EIS summarizes key information regarding the geology and geochemistry assessment, the approaches used by DEQ in analyzing potential impacts, and the environmental consequences of the proposed Project. Extensive geological and geochemical analyses were conducted over multiple years to support the EIS and sufficiently support the assessment application as well as associated mitigation and management strategies; this information is described in detail in Appendix D (Enviromin 2017b) and Appendix M (Hydrometrics, Inc. 2016a) of the MOP Application, and sub-appendices. See also responses to Submittal ID BBC00933, Comment Numbers 3 and 4. |
| BBC00933 | 26 | Ann Maest | Buka Environmental | Email | Some of the assumptions used in water quality modeling will markedly underestimate predicted concentrations of mine contaminants, including: using the results from diffusion tests without waste rock; using results for the shorter USZ test that did not produce acid; excluding exceedences for Pb, Ni, and Tl in the early weeks of the shorter USZ test; and only using week 54 results for the longer USZ test results. Additional water quality modeling runs should be done to evaluate the effect of these approaches that will underestimate predicted concentrations. In addition, results should be presented without adsorption onto sulfide minerals. The basis for this assumption is not convincing. | <p>As is industry standard practice, the EIS includes extensive geological and geochemical studies as well as quantitative surface water and groundwater modeling to generate predictions to support the assessment application and to inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). The predictions and analyses as presented are considered appropriate and sufficient to support the EIS and the proposed mitigation measures are sufficient for handling water during operations and closure. Further, note the test materials that included waste rock in the tailings matrix (4 percent binder + run-of-mine) are not representative of conditions proposed in the Project. The shorter (2012) USZ test is more representative of the zones that would have been encountered by the initial decline (through the unit overlying the ore zone), while the 2015 USZ test used material more representative of the expanded mine plan and the lithology that would be encountered.</p> <p>Both USZ tests were used to represent different zones/flow contributions to the geochemical model. The data tables in Appendix N (Enviromin 2017a; sub-appendix A) of the MOP Application indicate that the 2012 HCT model input data included Pb, NI, and Tl for weeks 1 through 4 and all weeks. Further, Appendix N, Section 4.2.2 states: “We used an average of HCT data for weeks 1-</p> |

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| | | | | | | 4. Due to the initially high solute release rate in weeks 1 and 2 of most HCT data, data from weeks 1-4 represents a reasonable, relatively conservative approach to modeling inputs because early solute release rates are often the high relative to subsequent weeks. To address model sensitivity to this approach, an average of all weeks (available at the time the modeling was conducted) was also used as a sensitivity analysis for the UG [underground workings] model.” |
| BBC00933 | 27 | Ann Maest | Buka Environmental | Email | Because of the identified high risk, a modeling scenario should be completed for the Final EIS that examines overtopping and leakage without capture for the CTF and the PWP facilities. The scenario would assume leakage of PWP and CTP water with the concentrations in Table 2 and predict the resulting effects on groundwater and surface water quality. This scenario is needed to examine potential impacts to groundwater and surface water. | <p>The CTF and PWP designs include collection of runoff into sumps and its conveyance to the WTP. The designs would include sump and conveyance (piping) sized using 1:100 year, 24-hour precipitation events, as specified in the Design Basis document (Appendix C of the Tailings Storage Facility Design Report [Knight Piésold 2017a]). This is a standard conservative approach used to ensure water management aspects of surface facilities are designed with the capacity to manage the water that may accumulate in response to large storms. See further discussion in Consolidated Responses PD-1 and PD-3.</p> <p>The CTF and PWP are designed as lined facilities with seepage collection systems (discussed in Section 3.4.3.2, subsection Surface Facilities, of the EIS). These designs are expected to reduce seepage escaping into the natural environment to negligible levels, which is the basis for the determination in the EIS (Section 3.4.3.4, Summary) that these facilities are unlikely to affect groundwater quality. Further discussion regarding liner performance is included in Consolidated Response PD-4.</p> |
| BBC00884 | 3 | Scott Bosse | American Rivers | Email | <p>Based on our own analysis and our consultants’ critiques of the DEIS, we believe the Black Butte Copper Project poses serious risks to water quality in Sheep Creek, the single most important rainbow trout spawning tributary in the Smith River system, and the Smith River itself, which is located approximately 19 miles downstream from the proposed mine site. Both Tintina and the DEQ underestimated how much groundwater connected to the Smith River headwaters likely will flow into the mine and have to be treated for toxic contamination before being pumped back into the ground.</p> <p>In her critique of the DEIS, geochemist Ann Maest of Buka Environmental stated the following about the proposed mine’s likely impacts to water quality: “Leaching of the sulfide-rich zones after extraction is the most important water quality concern for the project. The geochemical testing results discussed in the following section indicate that the tailings, ore, and portions of the waste rock will produce poor water quality and that cementation of the tailings as proposed will only temporarily stall the production of acid mine drainage.”</p> <p>In her critique of the DEIS, environmental geochemist Kendra Zamzow of the Center for Science in Public Participation states the following regarding the proposed mine’s likely impacts to water quality: “However, any water that is present within the proposed project area would be dramatically altered by surface and underground mining activities, including the extensive use of nitrate-laden explosives. Also, much of the ore body contains sulfide ores, which would likely produce highly-acidic hydrogen sulfide when exposed to water and oxygen within the underground workings and when it is deposited on the surface. This acid would dissolve heavy metals from the exposed ore (i.e., cadmium, copper, lead and zinc), which are toxic to aquatic life. In theory, the toxic and nitrate-laden waste water would be pumped</p> | <p>The plugs would slow down, not prevent, the post-mine contact groundwater from migrating to surficial environments.</p> <p>The alternative groundwater model presented by Tom Myers (Myers 2019a and 2019b) does not prove that the Proponent or DEQ have underestimated how much groundwater would flow into the proposed mine; rather it only shows that a model that includes different assumptions (which are not supported by the site-specific tests that have been completed about bedrock hydraulic properties) would produce different predictions—see Consolidated Response WAT-1.</p> <p>It is correct to state that the proposed addition of cement to the paste tailings would only temporarily limit the formation of acidity. As explained in the EIS, the cement is only intended to have short-term benefits (minimizing production of dust and acid on the CTF surface until the next layer of paste tailings is deposited over the surface in a few weeks’ time). However, other factors are key to the predictions that water quality impacts would be limited and localized. Specifically, the permeability of paste tailings, whether or not cement is added, is extremely low, and minimal quantities of water would move through the material. Diffusion of oxygen into the cemented paste tailings mass would also be very limited due to the material’s low permeability. As a result, surficial reactions may occur, but the majority of the tailings mass would not be subjected to oxidation (or the release of acid or metals). Surficial oxidation would also be limited to short periods within the CTF, due to the placement of additional tailings. Also in the underground mine, the majority of exposed bedrock and previously backfilled surfaces would be covered by paste tailings backfill within months of excavation, greatly limiting their exposure to moisture and oxygen, and thus the period during</p> |

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| | | | | | <p>to a reverse osmosis treatment plant before eventually being discharged to the alluvium of Sheep Creek, but this tidy expectation assumes that 100% of the wastewater generated at the mine site would be captured and treated. However, underground workings are rarely, if ever, closed and impervious systems. Constant blasting causes fractures to happen in the bedrock that surrounds the ore body, which often allows acidic, untreated wastewater to eventually seep into local groundwater and then to surface waters. To suggest that fractures to bedrock, leading to contamination of groundwater wouldn't occur is being overly optimistic at best. It is also very optimistic to assume that no surface runoff would ever occur from the proposed mine site. Because of climate change, the frequency and intensity of largely unprecedented precipitation events will continue to increase in the future. The question is not whether any contamination to the surface waters of Sheep Creek would occur from the activities of the proposed mine, but rather how soon and how much.</p> <p>The bold predictions that "The quality of groundwater reporting to Sheep Creek would be the same if not better than baseline conditions" and that "no changes to surface water quality are expected" are very likely untrue and are highly unsubstantiated statements to make in an EIS for any proposed mine.</p> <p>Zamzow goes on to state: "Since Tintina is not proposing to treat any water originating from the proposed project area after closure, it is very likely that Sheep Creek and the Smith River would be faced with perpetual water quality contamination problems or, more likely, that the State of Montana would be faced with perpetual waste treatment costs."</p> | <p>which sulfide oxidation may occur. Specific case studies for the use of cemented tailings for surface and underground tailings placement are provided in Consolidated Response PD-2.</p> <p>During the phase of mine dewatering, until final closure, a cone of depression in the groundwater would be maintained surrounding the underground workings. Under these conditions, all groundwater near the mine voids would flow toward the mine. As such, 100 percent capture of mine-influenced water during this period is a reasonable assumption. The Proponent has proposed that this cone of depression surrounding the mine void would be maintained after the mining operations are completed, and water would continue to be treated and pumped from the mine until water quality in these areas approaches baseline conditions and is within non-degradation criteria.</p> <p>Once these areas are flooded, sulfide oxidation and associated acid production would essentially cease. It is important to recognize that this Project is different than the majority of underground mines, which historically have not been closed in such a way that all underground voids within areas of reactive bedrock are filled with very low permeability material and the groundwater table is fully restored to pre-mining conditions. Most underground mines historically were developed via tunnels having surface openings below the regional groundwater table, resulting in perpetual drainage of groundwater to the surface via these openings, which results in perpetual lowering of the groundwater table and continued exposure of sulfide minerals within the open workings underground to oxidation.</p> |
| BBC00884 | 6 | Scott Bosse | American Rivers | Hard Copy Letter | <p>Finally, in order to ensure that water quality impacts do not occur after the mine is closed, Myers states that Tintina should be required to prevent any discharge of underground water to surface water by having the company plug the mine and collect any water that could discharge. He also recommends that Tintina be required to "monitor surface water and shallow groundwater in perpetuity and develop mitigation plans if it becomes apparent that groundwater is reaching surface water."</p> | <p>The Proponent has proposed to plug the mine workings in multiple locations and also to backfill the majority of the mining stopes with paste tailings, which would greatly restrict flow of groundwater through these areas. In addition, the AMA requires additional paste backfill of all remaining mine openings within the zones where sulfide bedrock occurs. Further, all accesses into the mine (the tunnel, decline, and ventilation raises) would have only openings that are higher in elevation than the groundwater table. As a result, when the water table has fully rebounded (returned to baseline conditions), all the openings would still be above the water table and no water would flow out of these openings, even if they were not plugged as is proposed. Treatment of water from the underground mine would likely occur late in the closure phase.</p> <p>Upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b). The Proponent proposes to implement a long-term groundwater and surface water monitoring plan (Tintina 2017a). Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| HC_043_Jim Steitz_U | 3 | Jim Steitz | | Hard Copy Letter | <p>Both Sandfire and Montana DEQ have grossly understated the volume of groundwater associated with the Smith River headwaters would be diverted into the mine cavity, absorbing heavy metal and acids. The aboveground wastes will</p> | <p>The mine hydrogeological model was developed based on years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping; the model provides a reasonable</p> |

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| | | | | | remain acutely hazardous to these high-elevation streams for decades to come, well after the management and shareholders of Sandfire have lost interest in the area. These watersheds are very weakly buffered and cannot absorb the acidity produced by colossal quantities of mine tailings, which are bound to eventually leak, no manner the promises made about this experimental cement containment system. | estimate of groundwater inflows. Importantly, there is no direct hydrogeologic connection between groundwater in the Project area and the Smith River or its alluvium. Refer to Consolidated Response WAT-1 and Consolidated Response CUM-3. |
| HC_044_William Adams_U | 3 | William Adams | | Hard Copy Letter | <p>2 The Black Butte Project presents a significant long-term risk to water quality because the mine waste must be isolated from air and water in perpetuity to prevent the formation of acid mine drainage. Yet, the proposed cement tailings facility is new technology that is entirely untested. The DEIS fails to take a hard look at the potential for operational failures.</p> <p>3 The DEIS grossly underestimates how much groundwater connected to the Smith River headwaters could flow into the underground tunnels, resulting in impacts to the overlying streams and wetlands that rely on groundwater for a portion of their flows.</p> | <p>Refer to Consolidated Response PD-2 for additional discussion regarding examples of proposed technology for the Project as well as Consolidated Response PD-3 regarding failure scenarios and catastrophic events.</p> <p>A summary of the CTF Design Features and Seepage Analysis during Operations and Closure report produced by Geomin (Geomin 2018) provides that “Operationally, and in closure, the CTF has a Foundation Drain System that transports groundwater from beneath the excavated facility in in a drainage collection system consisting of gravel and perforated pipes in trenches excavated into bedrock beneath the facility. This water is transferred from the collection system to a foundation drain pond outside of the CTF and pumped from there to the WTP prior to discharge. By removing water from beneath the CTF, the foundation drain system prevents the build-up of any hydrostatic pressure or head beneath the CTF facility’s liner system and therefore eliminates the risk of upward migration of groundwater through the bottom HDPE liner of the CTF and any risk of floating the liner during construction.”</p> <p>That report also describes other CTF design features aimed at reducing risks of environmental impacts, and describes an investigation completed to evaluate groundwater below the proposed CTF. See Section 3.5.3.2 of the EIS for a description of the impacts from the CTF. Short of major failure of the proposed design features, it is highly unlikely that the CTF-impacted water would cause any significant groundwater contamination. Monitoring would continue on Sheep Creek downstream of the Project boundary and along Coon Creek as described in Section 3.5 of the Draft EIS. See Consolidated Response ALT-2.</p> <p>The mine hydrogeological model was developed based on years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping. The model does not substantially underestimate groundwater inflows, especially to such a degree that the Smith River would be affected. Importantly, there is no direct hydrogeologic connection between groundwater in the Project area and the Smith River or its alluvium. Refer to Consolidated Response WAT-1 and Consolidated Response CUM-3.</p> <p>No long-term impacts on water quality are expected, as evaluated by quantitative groundwater and surface water models developed for the Project and in light of planned mitigation measures. Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |

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| BBC00390 | 3 | Glenn Elison | | email | The DEIS does not sufficiently account for possible dewatering, pollutants moving through groundwater to surface waters and wetland disturbances. The Smith River Drainage should have a proper accounting and planning for the worst-case-scenario; a real possibility associated with mining. | See Section 3.4.1, Section 3.4.2, Section 3.5.1 and Section 3.5.2 of the EIS. Also refer to Consolidated Response CUM-3, which discusses why impacts on the Smith River are highly unlikely. |
| BBC00584 | 5 | Brian McCurdy | | email | The company and DEQ haven't properly considered how to keep contamination from mine waste out of groundwater and surface water that will flow into the Smith River system. They also have failed to evaluate the high likelihood that wastes from this mine will create acid mine drainage laden with arsenic and other mine contaminants. This must be evaluated in the DEIS. | See Section 3.4.1, Section 3.4.2, Section 3.5.1 and Section 3.5.2 of the EIS. Also refer to Consolidated Response CUM-3, which discusses why impacts on the Smith River are highly unlikely. |
| BBC00721 | 4 | Rhonda Sellers | Fly Fishers International | email | Potential Pollutants- The DEIS does not sufficiently account for how pollutants might travel as water used in the mine operation is pumped back into the groundwater. | See Consolidated Response WAT-2 regarding impacts on surface water resources. |
| BBC00851 | 1 | Colin Cooney | Trout Unlimited | email | I would again like to submit the attached resolutions and proclamations from the cities of Helena, Missoula and Bozeman from 2016 and 2017. These resolutions and proclamations support the Smith River and express concerns over proposed mining activities that may adversely impact the health of Sheep Creek, the Smith River and the economic benefits they provide to each city. | Comment noted. |
| BBC00854 | 1 | Jerry Hanley | | email | Proposed water usage, treatment, and disposal are well engineered and vetted and pose little, if any, impact to groundwater (3.4 - 3.4.64 or surface water (3.5 - 3.5.38). However, the 0.09 mg/L - non-degradation for total nitrogen in Sheep Creek (3.4-48) appears to be exceeding low and appears unnecessary. This should be revised to a more reasonable standard. | The non-degradation criteria for total nitrogen was calculated in the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a) as required by established rules and policy. |
| BBC00884 | 6 | Scott Bosse | American Rivers | email | The DEIS should include a discussion on how the Black Butte Copper Project might adversely impact water quality and ORVs on these two Wild and Scenic eligible waterways, especially if acid mine drainage and other pollutants enter Sheep Creek. | Section 3.5, Surface Water, of the EIS explains that impacts on surface water quality in Sheep Creek are expected to be minor. Therefore, potential impacts on water quality in the Smith River would be negligible. See Consolidated Responses WAT-1, WAT-2, and CUM-3. |
| BBC01024 | 3 | Jeannette Blank | | email | The issue is that the majority of the streams, wetlands and waterbodies in Montana a season/intermittent, the proposed Black Butte Copper Mine area is no exception. There is a high likelihood that many, if not all of the intermittent streams and seasonal wetlands that are located within and downstream of the proposed project site will lose federal protection under the CWA as a result of this WOTUS Rule revision. This is a significant change to the assumptions that DEQ's evaluation was based on and was not considered in the Draft EIS. | While the wetlands may lose Federal protection, the Montana Water Quality Act would still protect intermittent streams. While the proposed Project would impact 0.8 acre of jurisdictional wetlands, the U.S. Army Corp of Engineers has approved a mitigation plan to address this loss of wetlands. |
| BBC01028 | 1 | Jordan Lanini | | email | In summary, it appears that the DEIS reached a conclusion of only minor water quality impacts based on the assumption of VVF impermeability. VVF impermeability was not established through testing, and the groundwater model was unsatisfactorily calibrated in the LCZ. Additional investigation must be done to examine water quality impacts in the lower mine works. | Several samples of VVF material were tested with permeameter tests in the laboratory. Site-specific data indicate that groundwater inflows to the Johnny Lee Deposit LCZ would be low. In case higher inflows occur, adaptive management strategies such as grouting and reserve water treatment capacities are proposed. Proposed adit plugs near the VVF would limit groundwater flow through this zone at closure, and the Agency Mitigated Alternative further minimizes the potential for post-closure flow from this area by completely filling all mine voids in the LCZ with paste tailings. Also see Consolidated Response WAT-1, which provides a discussion of the model calibration and its predictive capacity. |
| BBC01048 | 2 | David and Nike Stevens | | email | The current DEIS is inadequate and must be rewritten to honestly address full risks. Please remember this project threatens the Smith River the single most important recreation river in Montana. | Comment noted. |

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| HC_036 | 4 | Shelley Liknes | Fopp Family Trust | Hard Copy Letter | The Draft EIS does not provide sufficient information for commenters to determine what the definition is for the estimated average baseflow for Sheep Creek; this needs to be disclosed in a supplemental analysis prior to further permitting actions by DEQ. Please provide mean daily or monthly flows and the range of flows for the period of record at Sheep Creek Site SW-1 for low flow periods during the summer and early fall or at other downstream gage sites that would be affected by the proposed project. | As described in Section 3.5.1 of the EIS, surface water quantity data were collected from May 2011 through December 2017 and are continuing. Monthly flow measurements and automated gaging stations on Sheep Creek provide detailed seasonal baseline data. Average base flows for Sheep Creek (SW-1) were determined from the data collected between 2011 and 2017. Additional low flow statistics (7Q10 and 14Q5) for the proposed discharge point on Sheep Creek (less than 2 miles upstream of SW-1) were calculated (Section 3.5.2 of the EIS). |
| HC_036 | 5 | Shelley Liknes | Fopp Family Trust | Hard Copy Letter | As a trustee for the Fopp Family Trust, I have observed that in recent years our surface water right on the Smith River has seen an increase in the frequency of senior water right holders making a call. This is likely affected by changes in irrigation methods and associated changes in water consumption rates and temporal early season/late season flows. The DEIS needs to address the proposed project effects along with the cumulative effects to the reach of the Smith River downstream of Sheep Creek and Tenderfoot Creek from past changes in the Upper Smith basin water uses on late season flows. | The contribution of flow from Sheep Creek to the Smith River ranges from approximately 30 percent during the base flow periods to 4 percent during high flow periods. The potential Project impacts on water quantity in Sheep Creek are expected to be minor (2 percent reduction in base flow). This does not account for flow augmentation from the NCWR that would be required under the water rights authorizations. Therefore, the reduction in base flow in Sheep Creek would be less than 2 percent. Therefore, the potential impact on water quantity in the Smith River would be insignificant. Also see Consolidated Responses WAT-1, WAT-2, and WAT-4, all providing a discussion of potential effects on groundwater and surface water flow. |
| HC_030 | 13 | Curtis G. Thompson | | Hard Copy Letter | The course of subterranean water flow is not definitively known. At best, it is known that it flows downgrade. Accordingly, the locations where water emerges which is toxic or polluted are diverse and not precisely identified. Monitoring for seepage of toxins must be conducted at numerous locations along the adjacent and downgradient water ways. If not, impacted water may emerge below the monitoring sites and go undetected. | The EIS analysis indicates that any significant transport of contaminants to surface waters around the Project area is unlikely. Under the Proposed Action and AMA, the Proponent would be required to conduct monitoring of Sheep Creek downstream of the Project area and along Coon Creek, as described in Section 3.5 of the EIS. |
| HC_030 | 14 | Curtis G. Thompson | | Hard Copy Letter | Monitoring of downgradient water must be performed by an independent entity. Placing trust in the mining company or any of its affiliates or subcontractors is no assurance of accurate reporting. The company has a financial incentive to either fail to report or inaccurately report test results monitoring water quality. Moreover, the lack of reliability of mining companies to perform necessary tasks to assure minimal environmental impacts is well established. The draft EIS is deficient in that it does not contain or require comprehensive and independent monitoring of water quality. | DEQ will conduct verification sampling at key monitoring locations to confirm that water chemistry is consistent with that reported. |
| HC_026 | 2 | Mark Canfield | | Hard Copy Letter | Associated, and very much a critical 'indicator' of insufficient data being developed and/or put forward within the EIS, is the *volume of water to be potentially used for the volumes of extractants and copper-rich concentrates estimated to be produced, daily. Much of this lead-in data is found within Section 5.2 proposed action, including the several formats of 'water' involvement else where noted, and from all of my experience - which includes my probably presence in Brisbane, AZ, by the time you receive these comments, having been asked to give a "second opinion" on a future water-volume issue developing in the large scale Copper mine there - it appears to me that the estimated volumes of water to be required for this project and its scope are not even half of what I would consider to be even a low-ball estimate. | Thank you for your comment. |
| HC_026 | 3 | Mark Canfield | | Hard Copy Letter | The sensitivity of Sheep Creek, merely unto itself, is somewhat misjudged on this issue, in my opinion, and the ever-diminishing quality of the Smith River system has no mention anywhere within this draft...which equates, long-term, to the increasing importance of the maintenance of a healthy Sheep Creek system, all the more. The Aquatic Biologist who has conducted the "study" on | See Consolidated Response AQ-2 for more information about the baseline surveys and characterization of aquatic life in Sheep Creek. |

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| | | | | | behalf of Tintina/Sandfire has missed this aspect, quite entirely. I know, because I have seen his report and I have witnessed, first hand, his evaluation methodologies. | |
| HC_026 | 4 | Mark Canfield | | Hard Copy Letter | Also related to the “groundwater hydrology” section, within 6.1 not only is far too shallow and dismissive, but the UIG success rates - industry wide - are virtually “random” in their actual/functional success history and many long-time analysts no longer believe the practice is valid. | The proposed UIG design is based on on-site hydrologic testing, which indicates that the sizing of the infiltration galleries is more than sufficient to handle the anticipated quantity of water that would require discharge. The predictions and analyses as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). |
| HC_025 | 2 | John Kowalski | | Hard Copy Letter | Flows and thermal issues. How can this mine possibly convince the DEQ it won't have an effect on water flows and temperatures given the amount of water that will be pumped out of the mine, treated, and then pumped back into Sheep Creek or back down the mine. Water sitting in a pond is obviously going to become much warmer than that in the stream that it is discharged back into. Also, how will this underground mine affect the groundwater in the Smith River basin? Many springs and tributaries flow into the Smith over the length of the river and most probably all are connected. | The groundwater model predicted that mine-caused water table drawdown would not extend beyond a few kilometers away from the mine. The area of the water table cone of depression would be far from the Smith River. See Consolidated Responses WAT-2 and WAT-4 regarding impacts on surface water resources. See Consolidated Response WAT-5 regarding potential thermal effects on water resources and ecosystems. |
| HC_012 | 1 | Peter Aengst | | Hard Copy Letter | The project risks reducing flows as the DEIS underestimates how much groundwater is connected to the Smith River headwaters, so there will be more toxic effluent to treat before being pumped back underground. The DEIS didn't fully evaluate the likelihood and risk % of acid mine drainage over longer time frames. The whole approach of keeping waste/toxins in place for decades seems experimental and untested. | Hydrometrics developed a groundwater model using data accumulated during years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping. The predictions and analyses sufficiently account for mine dewatering rates as well as surface water/groundwater interactions. The hydrogeological model does not substantially underestimate groundwater inflows, especially to such a degree that the Smith River would be affected. Importantly, there is no direct hydrogeological connection between groundwater in the Project area and the Smith River or its alluvium. See Consolidated Response WAT-1, Concerns Regarding the Hydrogeological Model and Underestimation of Groundwater Inflows; Consolidated Response CUM-3, Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed; and Consolidated Response PD-2, Concerns Regarding Examples of Proposed Technology. Consolidated Response PD-2 also addresses concerns regarding acid rock drainage. |
| BBC00024 | 3 | Tim and Miriam Barth | | Email | As a very valid fly fisherman, unless the party is a professional guide, it is highly unlikely that anyone fishes the Smith more than I. And if I had any doubts whatsoever as to the possibility that the river would be damaged by the mining operation, I would be the first to protest it! As very avid outdoors folks, my wife and I spend many hours hiking and biking the Little Belts. One of our favorite picnic and relaxing spots in Meagher county is the small camp site on Sheep Creek, directly below the site of the mine. We expect absolutely NO change in the quality of the crystal clear water | Comment noted. |

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| | | | | | running by that site nor do we expect to see the flow reduced due to mine operations. | |
| BBC00049 | 2 | Deborah Johnston | | Email | Another example is the dismissal of the idea that the Cemented Tailings Facility be elevated above the water table (Section 2.4.1.7). The analysis presented in Technical Memorandum 2 shows that there would be no environmental benefit to water quality or flow by adopting this alternative and it was dismissed. I am thankful for this dismissal because, besides offering no additional environmental benefit, the Cemented Tailings Facility would be visible from Highway 89 if this alternative were chosen. | Comment noted. |
| BBC00054 | 1 | Linda Lien | | Email | After reviewing the document, specifically the entirety of Sections 3.4, 3.5, 3.6 and the reclamation planning in Section 2.2.8, it is easy to see how the DEQ reached the 'no harm' conclusion. Clearly, Tintina Montana, Inc. has listened to the public and proposed a world-class mining process that offers, as indicated in the DEQ statement to the press, "water quality protections above and beyond what we think is required to comply with state water quality laws." It is also clear that the DEQ review of air quality, surface water, wetlands, wildlife, fisheries, aquatic resources, geochemistry, soil, vegetation, groundwater, cultural resources, transportation and of course, socioeconomics was thorough and complete. | Comment noted. |
| BBC00058 | 1 | Marc McGill | | Email | Possibly the most recited issue from those who expressed concern about the mine are the possible impacts to the Smith River watershed. Those concerns are valid - we all want to protect this important waterway - but should be put to rest by the plans for constructing and operating this mine as outlined in the EIS. In reading the proposed alternative Sections 2.2.1 through Section 2.3 it is clear that protection of the quality and quantity of water was the primary focus of the planning process. From the construction phase (Section 2.2.2) through the reclamation phase (Section 2.2.8) the plan seems rightfully driven by the need to capture, collect, and treat (if necessary), and replenish all surface water and groundwater that interfaces with the mine operations. The extraordinary care given to water handling in Tintina Montana, Inc.'s proposed project is not only appreciated but is what Montanans require of modern mining. The Black Butte Project will be a much-needed economic engine for the rural Meagher County region and with the proposed modern mining techniques that engine can operate without compromising our valued water systems. | Comment noted. |
| BBC00066 | 1 | Carl Krob | | Email | A review of the Draft EIS shows that Tintina Montana, Inc. and the DEQ listened to the concerns of the public that were shared during the scoping process and those concerns have been heard and answered. Possibly the most recited issue from those who expressed concern about the mine are the possible impacts to the Smith River watershed. Those concerns are valid - we all want to protect this important waterway - but should be put to rest by the plans for constructing and operating this mine as outlined in the EIS. In reading the proposed alternative Sections 2.2.1 through Section 2.3 it is clear that protection of the quality and quantity of water was the primary focus of the planning process. From the construction phase (Section 2.2.2) through the reclamation phase (Section 2.2.8) the plan seems rightfully driven by the need to capture, collect, and treat (if necessary), and replenish all surface water and groundwater that interfaces with the mine operations. The extraordinary care | Comment noted. |

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| | | | | | given to water handling in Tintina Montana, Inc.'s proposed project is not only appreciated but is what Montanans require of modern mining. The Black Butte Project will be a much-needed economic engine for the rural Meagher County region and with the proposed modern mining techniques that engine can operate without compromising our valued water systems. | |
| BBC00075 | 1 | Janet Carlson | | Email | After reviewing the document, specifically the entirety of Sections 3.4, 3.5, 3.6 and the reclamation planning in Section 2.2.8, it is easy to see how the DEQ reached the 'no harm' conclusion. Clearly, Tintina Montana, Inc. has listened to the public and proposed a world-class mining process that offers, as indicated in the DEQ statement to the press, "water quality protections above and beyond what we think is required to comply with state water quality laws." It is also clear that the DEQ review of air quality, surface water, wetlands, wildlife, fisheries, aquatic resources, geochemistry, soil, vegetation, groundwater, cultural resources, transportation and of course, socioeconomics was thorough and complete. One outstanding example of progressive mine planning is the proposed drift-and-fill process of filling tunnels and access openings with mine waste that has been thickened with cement into a paste (Executive Summary 5.2, page ES4). In the DEQ statement to the press, the Agency indicated that this process 'would cut off any new potential paths for groundwater to flow.' This is an excellent example of Tintina Montana, Inc. going above and beyond what is required to assure the people that enjoy recreating on the Smith River that they will continue to be able to do so without fear of the river being negatively impacted by the economic development of this mine. | Comment noted. |
| BBC00093 | 1 | Jane Slyker | | Email | I read through the Draft EIS with a specific focus on the potential impacts to water resources. After my review, I agree with the conclusion reached by the DEQ that the project construction and eventual operation will not harm the water resources of the area. The analysis of the interface of the project's operation with both groundwater and surface water is comprehensive, thorough and appreciated. All issues of concerns have been studied and any potential impacts mitigated below the level of significance. The care given to water quantity and quality is highlighted throughout the mine's plan of operations. For instance, the surface facilities for the collection, storage, and as-needed treatment of the water (Section 3.4, Page 52) will assure that the water returned to the environment from the project area will meet strict standards for quality. I was pleased to see that Tintina proposes to use double liners with leak detection for the Cement Tailings Facility, the Processed Water Pond, and the brine section of the Contact Water Pond (Section 3.4, Page 52). Some seemingly small but ultimately important examples of the attention given water in the proposed plan includes the installation of plugs in declines and shafts in order to segment the mine at certain locations. This will make pumping and rinsing more efficient during closure and have the environmental benefit of reducing the flow of contact water through open tunnels and shafts (Section 3.4, Pages 56,57). | Comment noted. |
| BBC00094 | 1 | Marilyn Saunders | | Email | I am so much against a mine of any sort that would interfere with the pristine nature of the Smith River: one that provides pleasure and/or a living for people | Comment noted. |

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| | | | | | <p>of this state. The citizens of this state have allowed the poisoning of our land, water and people and allowed out of state interests to profit at our expense. I don't care what the EIS permits. Our people don't benefit enough from the resources extracted for the enrichment of corporate profits to allow this mine or any other ever to proceed in Montana.</p> <p>Name one corporation that has been a good neighbor and given the Montana general fund an excellent payout, left no poisons behind and cleaned up after itself. I'll expect an answer.</p> | |
| BBC00128 | 1 | Herb Jones | | Email | <p>Thank you for allowing me to submit my comment on the Draft EIS for the Black Butte Project proposed by Tintina Montana, Inc. near White Sulphur Springs, Montana.</p> <p>I read through the Draft EIS with a specific focus on the potential impacts to water resources. After my review, I agree with the conclusion reached by the DEQ that the project construction and eventual operation will not harm the water resources of the area.</p> <p>The analysis of the interface of the project's operation with both groundwater and surface water is comprehensive, thorough and appreciated. All issues of concerns have been studied and any potential impacts mitigated below the level of significance.</p> <p>The care given to water quantity and quality is highlighted throughout the mine's plan of operations. For instance, the surface facilities for the collection, storage, and as-needed treatment of the water (Section 3.4, Page 52) will assure that the water returned to the environment from the project area will meet strict standards for quality. I was pleased to see that Tintina proposes to use double liners with leak detection for the Cement Tailings Facility, the Processed Water Pond, and the brine section of the Contact Water Pond (Section 3.4, Page 52). Some seemingly small but ultimately important examples of the attention given water in the proposed plan includes the installation of plugs in declines and shafts in order to segment the mine at certain locations. This will make pumping and rinsing more efficient during closure and have the environmental benefit of reducing the flow of contact water through open tunnels and shafts (Section 3.4, Pages 56,57).</p> | Comment noted. |
| BBC00164 | 2 | Corey Pullman | | Email | <p>Possibly the most recited issue from those who expressed concern about the mine are the possible impacts to the Smith River watershed. Those concerns are valid - we all want to protect this important waterway - but should be put to rest by the plans for constructing and operating this mine as outlined in the EIS.</p> <p>In reading the proposed alternative Sections 2.2.1 through Section 2.3 it is clear that protection of the quality and quantity of water was the primary focus of the planning process. From the construction phase (Section 2.2.2) through the reclamation phase (Section 2.2.8) the plan seems rightfully driven by the need to capture, collect, and treat (if necessary), and replenish all surface water and groundwater that interfaces with the mine operations.</p> <p>The extraordinary care given to water handling in Tintina Montana, Inc.'s proposed project is not only appreciated but is what Montanans require of modern mining. The Black Butte Project will be a much-needed economic engine for the rural Meagher County region and with the proposed modern mining techniques that engine can operate without compromising our valued water systems.</p> | Comment noted. |

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| BBC00225 | 2 | Eric Schneider | | Email | This EIS, especially Sections 3.4, 3.5 and 3.6 that deal with groundwater, surface water and geochemistry, outline an aggressive ARD prevention methodology that includes not only proven technologies but above and beyond measures such as paste backfill and hardcapping of the double lined cement tailings facility upon closure. While sulfide removal sounds good, in reality the processes presented in this EIS makes much more sense. I work with mines like this everyday to help them ensure there liquid needs are met and committed to keeping the environment and worker safety as our most important concerns. | Comment noted. |
| BBC00419 | 2 | Patricia Simmons | | Email | The Smith's ecosystem includes the most important fish in Montana – trout, revered by people all over the world. There is also much more aquatic life to consider. You aren't doing anything to protect the spawning tributary, Sheep Creek. You haven't considered enough that ground waters will probably flow into the underground tunnels and the impacts on the Smith River's water flows. Did you work with Montana Fish, Wildlife & Parks' experts? | Section 3.5 of the EIS provides a description of the potential groundwater impacts from the proposed Project. DEQ did consult with Montana FWP throughout this Project. |
| BBC00424 | 3 | Patricia Ames | | Email | Second, The DEIS does not sufficiently account for the potential for dewatering, pollutants moving from groundwater to surface water and wetland disturbances. The health of the Smith Rives habitat deserves proper accounting of and planning for the worst case scenario. The Smith River is a resource cherished by people across the state and beyond, generating close to \$10 million annually in economic activity. This mine must be held to the highest possible standard. At minimum, I request that you address these deficiencies by allowing for an extended comment period and by producing a revised DEIS. However, because of the extreme risks posed by this project, ultimately the DEQ should deny the permit to allow Sandfire to begin mining. | The mine hydrogeological model was developed by Hydrometrics based on years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping. The predictions and analyses sufficiently account for mine dewatering rates as well as surface water/groundwater interactions. The hydrogeological model does not substantially underestimate groundwater inflows, especially to such a degree that the Smith River would be affected. Importantly, there is no direct hydrogeologic connection between groundwater in the Project area and the Smith River or its alluvium. See Consolidated Response WAT-1, Concerns Regarding the Hydrogeological Model and Underestimation of Groundwater Inflows and Consolidated Response, and CUM-3, Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed. |
| BBC00428 | 1 | Roger Furlong | | Email | I am writing regarding the Black Butte Copper Project and it's threats to the Smith River in MT. I am a Montana resident and long-time user of the Smith river having floated several times. I do not believe that this project can be approved without substantial threat to the quality and integrity of the Smith River watershed. Despite assurances from the mine developers, all large projects of this type in the last century have all gone on to defy remediation and are now having to be treated "in perpetuity" to prevent contamination of waterways and downstream users. It is simply not believable that this project will not pollute the Smith River and that any attempt at remediation will again require treatment forever, especially long after the mining company has declared bankruptcy and left the state. This has played out many times before and is not acceptable to the environmental outcome as well as using taxpayer money to treat the mess left by private corporations. If this mine is approved, it can only be if the bonding is adequate to treat mine was IN PERPETUITY, which is the likely outcome. It would be better to prevent this disaster in the first place and deny the permit for this poorly placed mined. | The Project is proposed to be an underground mine, and the only significant amounts of Project contact water would be excess water sent from the WTP to the UIG. Section 3.5.3.1 and Section 3.5.3.2 of the EIS discuss why impacts on the Smith River are highly unlikely. Also refer to Consolidated Response CUM-3. The Proposed Action and AMA would require establishment of an adequate groundwater monitoring network, plans for remedial action, and triggers to initiate such action in the unlikely event of a contaminant release from such a facility. The Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5 of the EIS. Bonds required under the MMRA must be based on reasonably foreseeable activities the applicant may conduct in order to comply with conditions of an operating permit. DEQ has not identified any impacts that would last into perpetuity. Therefore, DEQ cannot require the applicant to post a bond for long-term monitoring and/or treatment. |

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| BBC00429 | 1 | Margaret Regan | | Email | <p>I have great concerns about the proposed Black Butte copper mine near the Smith. I have floated the river many times. It is a Montana jewel.</p> <p>I do not think that the draft EIS gives adequate weight to the cumulative impacts of the development, to the interconnectedness of the groundwater, and to the problems of ever-warming water and climate change.</p> <p>In recent years the algae bloom on the Smith has been amazingly bad. The proposed mine will warm the water additionally as it sends the water back into the tributaries. Any increase will stress aquatic species.</p> <p>Climate change is real and we are only starting to see its effects. The high and low model parameters and assumptions for water balance are based on historic figures that likely no longer accurate.</p> | <p>The Project is proposed to be an underground mine, and the only significant amounts of Project contact water would be excess water sent from the WTP to the UIG. Section 3.5.3.1 and Section 3.5.3.2 of the EIS discuss why impacts on the Smith River are highly unlikely. Also refer to Consolidated Response CUM-3, Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed and Consolidated Response MEPA-2, Concerns Regarding Climate Change.</p> <p>Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5 of the EIS. The Proposed Action and AMA require the Proponent to monitor water temperature in the TWSP discharge and at the stream monitoring sites (MOP Section 6.3.1; Tintina 2017a). If water temperatures violate the Montana Water Quality Act, including non-degradation standards, the Proponent would be required to implement engineering controls sufficient to avoid any temperature-related adverse effects.</p> |
| BBC00442 | 1 | Ken Scalzone | | Email | <p>I may never float the Smith River again or ever fish its waters and I may never travel all the canyons that contribute to this special place, but I would hope that Montana has the good sense to protect the Smith and its tributaries for future generations. I have seen first hand the results of countless mining operations gone awry in Montana, Colorado, Idaho, and Kentucky. I have seen the miles of dead, fish-less streams; waters left forever so acidic that few lifeforms can exist. Is it worth taking the chance of turning Sheep Creek and possibly the Smith River into another Acid Mine Drainage? I can not support the Black Butte Mine even with all the safeguards proposed to protect the water from contamination. The short term (less than a generation) gains could leave Montana with another perpetual water pollution problem that will never (countless generations) end. Please remember we are only here for a short time but our actions can have very long term affects. Thank you for the chance to express my concerns.</p> | <p>Comment noted.</p> |
| BBC00490 | 1 | Matt Moskal | | Email | <p>I am a capitalist, a former oil man and a Wall Street banker. I want to encourage you to reconsider the Smith Mine. I know we need minerals, metals, energy. But we cannot sacrifice our few remaining wild, natural places. I believe we can do better.</p> <p>If any decision-makers at Tintina/Sandfire would like to float the Smith to experience it for themselves. Please let me know. Give them my information. I would be happy to host free of charge.</p> | <p>Comment noted.</p> |
| BBC00497 | 2 | Sarah Clark | | Email | <p>Here are significant reasons that this is the wrong mine in the wrong place:</p> <ol style="list-style-type: none"> 1. This mine seriously risks reducing flows and increasing pollution of the Smith River's most important trout spawning tributary. The company and the DEIS grossly underestimate how much groundwater connected to the Smith River headwaters will flow into the mine and have to be treated to remove contamination. 2. The water the company plans to pump back into Smith River tributaries so they don't dry up due to mining activities is highly likely to contain more acidity, nitrate, and toxic metals than the DEIS admits. In addition, that replacement water will be warmer than natural stream water. All of those changes in water quality are harmful to aquatic life, fish, and stream habitat. | <p>The mine hydrogeological model was developed by Hydrometrics based on years of on-site research (including well drilling and aquifer testing), examination of drill core from exploration drilling, and geologic mapping; importantly, these studies indicate that there is no direct hydrogeologic connection between groundwater in the Project area and downstream of the Sheep Creek watershed and its tributaries, including the Smith River or its alluvium. The predictions and analyses sufficiently account for mine dewatering rates as well as surface water/groundwater interactions as presented in the EIS and are considered appropriate and sufficient to support the impact assessment (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS).</p> |

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| | | | | | | No long-term effects on water quality are expected, as evaluated by quantitative groundwater and surface water models developed for the Project and in light of planned mitigation measures. Section 3.5.3.1 and Section 3.5.3.2 of the EIS explain why impacts on the Smith River are highly unlikely. Also refer to Consolidated Response CUM-3 and Consolidated Response WAT-5. |
| BBC00550 | 2 | Steve Gilbert | | Email | <p>The Tintina mine proposes experimental techniques (such as backfilling the mine with cement-tailings paste) as well as a giant pond full of toxic water that sits on a theoretically impermeable liner. Liners of this nature have been known to fail at hard rock mines all over the west. The DEIS basically says trust us, it won't happen here. We are expected to believe that underground blasting won't send contaminants into ground water or negatively affect the volume of water entering Sheep Creek and Smith River. We are also assured there will be no significant or long term negative impacts to fish and wildlife resources. Baloney.</p> <p>Given the history of mining in Montana and other western states, I am not inclined to believe this mine will somehow prove to be the one with no monumental failings. The Smith River drainage is not a place that we can afford to experiment with in spite of guarantees and claims that this mine will be different.</p> | <p>Paste backfill in underground voids is an industry standard technique that is used by underground mines throughout the world and is a proven technology. Specific case studies for the use of cemented tailings for surface and underground tailings placement are provided in Consolidated Response PD-2.</p> <p>The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, surface water modeling, and geochemical testing data to design its underground workings and related surface facilities (including the WTP and water storage ponds) to minimize potential impacts on water quality. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b).</p> <p>No long-term effects on water quality are expected, as evaluated by quantitative groundwater and surface water models developed for the Project and in light of planned mitigation measures. Section 3.5.3.1 and Section 3.5.3.2 of the EIS predict that impacts on groundwater and surface water, including the Smith River, are highly unlikely. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| BBC00515 | 1 | Scott Krueger | | Email | <p>Once again the lure of profit and the hollow promises of safety measures and potential jobs puts our environment at major risk. The lessons of the past long-term impacts and clean up costs of mining in Montana and elsewhere seem to have been forgotten. The Smith River as currently a treasure for the State of Montana and for all of us who love wild places and the outdoors. The Smith River provides clean water, good stream flows and wild trout. Generations of family farms and ranches have depended on the Smith.</p> <p>Acid mine drainage would change everything. Contamination of the water and millions of tons of dangerous sediment are the potential most obvious impacts that could easily happen, and most often have with mining. Groundwater contamination with arsenic would be an additional long-term impact. High concentrations of mercury, a neurotoxin that can accumulate in the tissues of fish and other aquatic organisms, can harm all the critters that feed on them, including people.</p> | <p>The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, surface water modeling, and geochemical testing data to design its underground workings and relates surface facilities (including the WTP and water storage ponds) to minimize potential impacts of the Project on surface water and groundwater. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b). This includes arsenic concentrations.</p> <p>No long-term effects on water quality are expected, as evaluated by quantitative groundwater and surface water models developed for the Project and in light of planned mitigation measures; refer to Consolidated Response WAT-2. Section 3.5.3.1 and Section 3.5.3.2 of the EIS predict that impacts on the Smith River are highly unlikely; also refer to Consolidated Response WAT-1.</p> <p>Mercury is not used in the mining process for the Project. Mercury has historically been used to facilitate the recovery of gold in hard rock and placer mining. The proposed Project is not a gold mine and would not use mercury.</p> |
| BBC00539 | 3 | Evan Youngblood | | Email | Perhaps more important than the economic and cultural value of the Smith River is the significant impact the mine will have on the water flow and water quality in the Smith's main tributary, Sheep Creek. Tintina's plans include taking a significant amount of groundwater that is connected to Sheep Creek. | Note that there is no direct hydrogeologic connection between groundwater in the Project area and the Smith River or its alluvium. Sections 3.5.3.1 and 3.5.3.2 of the EIS discuss why impacts on Smith River are highly unlikely. Also refer to Consolidated Response CUM-3. |

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| | | | | | The Smith already suffers from low flows in the summer months, and less water in the river will mean higher water temperatures and greater trout mortality. In addition, the plans include pumping treated water back into Sheep Creek. The draft EIS Tintina has provided does not adequately address how contaminants from this water will be treated, so there is a significant risk that this water will contain acid mine drainage and arsenic. This could be devastating for the fish downstream. Also, the water will be warmer after it is treated, which will negatively impact both fish and macro invertebrate populations. Water temperatures already routinely hit 75 degrees in the mid-summer months, which is lethal for trout. Therefore, any actions that increase an already warm river could also be devastating for the fish population. | The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, surface water modeling, and geochemical testing data to design its underground workings and related surface facilities (including the WTP and water storage ponds) to minimize potential impacts of the Project on surface water and groundwater. The EIS describes the water treatment process in Section 2.2.4. RO treatment is used by cities worldwide to ensure clean drinking water. More details of the Proponent’s proposed RO treatment system can be reviewed in Section 3.7.3 of the Proponent’s MOP Application (Tintina 2017a), which is available through DEQ’s website. Apart from groundwater in the underground at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b). No long-term effects on water quality are expected, as evaluated by quantitative groundwater and surface water models developed for the Project and in light of planned mitigation measures (see Sections 3.5.3.1 and Section 3.5.3.2 of the EIS). Also refer to Consolidated Response WAT-2. Thermal impacts on surface waters are addressed in Consolidated Response WAT-5. |
| BBC00543 | 2 | Hallie Rugheimer | | Email | Especially, please refer to the stenographic notes that were recorded on the evening of Monday, April 28th, 2019. Example: pertinent extensive testimony was given by a women who spoke about needing to identify the “down stream” considerations: how the construction phase and long term operation of the mine into the future affects directly White Sulphur Springs infrastructure and community needs, housing and schools, the Boom and Bust cycle of past industrial impacts within our state; transportation corridor roads from site to railheads (Livingston or Townsend) and how heavy haul trucks create impacts to small towns who have 35 mph (school zones at 25 mph) on the Highway 89 route. According to MT Highway Patrol officials, right now the areas north of Livingston clear up to W.S.S. lacks adequate MHP patrolmen. Industrial trucking speeding through the small communities and farm accesses is a hazard to the local users and especially to wildlife. A section of Highway 89 has the name of suicide alley for the hoofed and flying animals that cross there and lay as road kill during all seasons of the year. The EIS path was definitively and substantially addressed at this 4/28/19 meeting with podium speakers representing thousands of citizens in concert with the expressed statements. Importantly was the need for more more time to address the environmental, human and community impacts. The numerous exgencies that were brought to the podium by representatives of organizations with probably more, like myself being written to DEQ during May, need to be addressed as important environmental impacts. These are the details which the project seems to be missing, indicating more time is needed to better review not only the technological and engineering considerations but environmental and cultural impacts of this particular project. | See Consolidated Response MEPA-1. The EIS has been revised to include additional analysis, where warranted, on socioeconomic and transportation issues. |
| BBC00607 | 1 | Mike Socolofsky | | Email | Montana has a lot of wonderful river systems, a lot of incredible fishing and a lot of unique wilderness. Of all that, there is only one permit-lottery wilderness river in Montana: The Smith. | Thank you for your comment. |

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| | | | | | <p>And so it's very apparent there must be something unique and special about that place, wouldn't you agree? I know it to be so.</p> <p>And knowing there was recently an immense/detailed EIS produced, I ask you to delay implementation until all of our Montana Citizens and The Public have had more time to sufficiently digest this document. PLEASE DELAY!</p> <p>I will be on The Smith River June 25-29th with my family and friends. In addition to my Request to Delay, I would be honored for you to join us. Please advise at your earliest convenience.</p> | |
| BBC00628 | 1 | Susan Thomas | | Email | <p>I have two concerns on the Black Butte Mine Project. I would like to see the DEQ look further into and research more examples of this new way of disposing of the 55% mine tailings that will be stored above ground. I've done some research on this new procedure and have found no examples of it being used to plug defunct mine shafts. I feel this CTF is too new of a procedure to make it safe enough to use so close to Sheep Creek, one of the tributaries of our prized, Smith River. Are there any case studies where this method of long term storage has been used successfully? I worry about the lifecycle and degradation rate of these highly toxic tailings mixed with cement and how this whole unit would behave under it's own pressure, the affects it would have on the barrier underneath it and the ground water too.</p> | <p>Cemented paste tailings disposal in surface facilities and underground mines is not a new technology. Case studies for previous use of cemented tailings for surface and underground tailings disposal are included in Consolidated Response PD-2. The effect of adding cement and binder materials to tailings on oxidation of sulfide minerals is also discussed in Consolidated Response PD-2.</p> |
| BBC00629 | 1 | Cheryl C. Mitchell | | Email | <p>I am absolutely opposed to the proposed copper mine because the State of Montana is putting corporate profits ahead of the public welfare and the welfare of the environment. The Smith River is an extremely important trout spawning tributary and a major contributor to its flows. It is abundantly clear that the DEQ's draft Environmental Impact Statement (DEIS) contained the following serious flaws that must be addressed:</p> <ul style="list-style-type: none"> • The Black Butte copper mine seriously risks polluting and reducing flows in Sheep Creek, the Smith River's most important trout spawning tributary. Both Sandfire and the Montana DEQ grossly underestimated how much groundwater connected to the Smith River headwaters will flow into the mine and have to be treated for toxic contamination before being pumped back into the ground. These kinds of miscalculations are frequently made at the beginning of such projects and have to be amended after the mining is underway--when it is too late to take any meaningful action. | <p>No adverse effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. The mine hydrogeological model was developed by Hydrometrics based on years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping. The predictions and analyses sufficiently account for mine dewatering rates as well as surface water/groundwater interactions; the modeling efforts as presented are considered appropriate and sufficient to support the EIS and associated mitigation and mine planning (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). Refer to Consolidated Response WAT-1, which discusses the reliability of the groundwater model predictions and estimation of groundwater inflows.</p> <p>Section 3.5.3.1 and Section 3.5.3.2 of the EIS discuss why impacts on the Smith River are highly unlikely. Also refer to Consolidated Response CUM-3.</p> |
| BBC00633 | 2 | Linda Foy | | Email | <p>Here are my environmental concerns: from the Save our Smith website</p> <ol style="list-style-type: none"> 1. The Smith River generates \$10 million in annual economic activity to the State of Montana. The Outdoor Recreation Industry generates \$7 billion in state revenue. 2. Outfitters will launch 73 of 1,361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible stewards, and the money they generate stays in the state and has a substantial ripple effect on the economy—airfare, hotels, travel, etc. 3. Sandfire is an Australian-owned mining company that will pocket the lionshare of profits and cut-and-run when profitability ceases. | <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River is addressed in Sections 3.7 and 3.8 of the EIS. Socioeconomic resources are addressed in Section 3.9 of the EIS. The EIS has been updated to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River.</p> <p>See Consolidated Response FIN-1 for information about bonding and protection for taxpayers.</p> |

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| | | | | | <p>4. \$50 million in Montana tax dollars already goes to mine clean-up. Do we want to add a failed mining experiment on the Smith River to the list, at the cost of existing, perpetual Montana jobs?</p> <p>5. Sandfire has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the entirety of the project and its potential impacts, and not allow Sandfire to segment the analysis.</p> <p>6. The DEIS does not accurately project how much water the mine will remove from the watershed. Further, the modeling used in the DEIS does not account for how much the surface temperature will change when they replace the water they are proposing to withdraw.</p> <p>7. Explosives used in the mine will create fractures in the bedrock. These fractures will create pathways for nitrates (explosives waste) and other contaminants to flow into groundwater.</p> <p>8. Nitrates, along with an increased temperature, promotes the growth of algae. Algal growth decreases the amount of available habitat for macroinvertebrates (fish food), and gravel beds available for spawning.</p> <p>9. The cement-tailings paste that Tintina proposes backfilling the mine with will break down over time. As the cement decomposes, tailings will oxidize, which has the potential to produce acid drainage. Acid drainage could flow through fractures in the bedrock, into the groundwater, and ultimately into the Smith River.</p> <p>10. Fish population analyses are incomplete, and existing data was misrepresented. Brook and brown trout were lumped together in some reports, and sculpin populations were presented in the same graphs as trout.</p> <p>11. Size and frequency-of-length were not considered in evaluating the impact on fish populations—will a certain size class be harmed more substantially than another? This could significantly decrease reproductive success.</p> | <p>See Consolidated Response CUM-1 for information about Project segmentation.</p> <p>See Consolidated Responses WAT-1, WAT-3, and WAT-5 for information about the groundwater model, fractures, and temperature/thermal effects.</p> <p>See Consolidated Responses AQ-1 and AQ-2 for information about algal growth and aquatic species analyses.</p> <p>See Consolidated Response PD-5 for information about the breakdown of cement paste tailings.</p> |
| BBC00652 | 1 | Ruth Swenson | | Email | <p>The Smith River is an incredibly important resource for Montana. The draft EIS is deficient and does not provide a full accounting of the potential impacts.</p> <p>1. The proposed mine would drop below the water table and Sandfire would have to pump water out of the mine. This water would contain arsenic and other toxins and the sulfur content would be turned into sulfuric acid on contact with the atmosphere.</p> <p>2. The DEIS doesn't accurately project how much water the mine will remove from the watershed thereby impacting the 2 major employment sectors in Montana, tourism and agriculture.</p> <p>3. Explosives used in the mining process will fracture bedrock thereby altering ground water flows with unknown consequences.</p> <p>4. Nitrates which promote algae growth will affect spawning and fish habitat thereby impacting the people who rely on fishing and tourism. Tourism being the number two economic staple of Montana.</p> <p>5. The cement tailing paste proposed will decompose, crack and leak over time producing contamination of both ground and surface waters. Poisoning</p> | <p>1. Geochemical analyses were conducted to characterize the oxidation products of sulfide minerals brought to the surface and exposed to air in the underground mine, and these analyses are discussed in Section 3.6, Geology and Geochemistry, of the EIS. The geochemical source terms generated by these analyses were incorporated into water quality modeling. Several aspects of the Project include mitigation to minimize loading of sulfide mineral oxidation products into surface water and groundwater, such as the RO WTP, seepage mitigation in the surface facilities, and flushing the underground mine with RO permeate during closure. These aspects of planning and design are discussed in Sections 3.4, Groundwater Hydrology, and 3.5, Surface Water Hydrology, of the EIS, and led to the determinations that oxidation of sulfide minerals is unlikely to affect groundwater and surface water quality.</p> <p>2. See Consolidated Responses WAT-1 for information about the groundwater model and the estimated mine dewatering rate.</p> <p>3. See Consolidated Response WAT-3 for information about fractures resulting from blasting in the underground mine. Section 3.4.3, Environmental Consequences, and Section 3.5.3, Environmental Consequences, discuss the impact of the Project on groundwater flows and effects on surface water resources, respectively.</p> |

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| | | | | | <p>people's wells, destroying irrigation systems and contaminating the Smith River.</p> <p>6. The Smith River generates \$10 million/year while tourism and outdoor recreation generates \$7billion/year. Is it wise to sacrifice this revenue and people's jobs?</p> <p>7. Sandfire is an Australian owned mining company. Do you think any of their assurances of cleanup or safe operating procedures are possible?</p> <p>8. After Sandfire realizes their profits guess who will be left holding the bag for cleanup?</p> <p>9. What about the expansion that Sandfire has been projecting? Shouldn't that be evaluated with the original proposal?</p> <p>10. Do you really want to be remembered for assisting in the destruction of the ground and surface waters of the Smith River? Do you want to be remembered for assisting in the destruction of a fishery, ranches and farms in the Smith River valley and beyond?</p> | <p>4. See Consolidated Responses AQ-1 and AQ-2 for information about algal growth and aquatic species analyses.</p> <p>5. See Consolidated Response PD-5 for information about the breakdown of cement paste tailings.</p> <p>6., 7., 8., and 9. DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River is addressed in Sections 3.7, Land Use and Recreation, and 3.8, Visuals and Aesthetics, of the EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics, of the EIS. The Final EIS was amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. See Consolidated Response FIN-1 for information about bonding and protection for taxpayers. See Consolidated Response CUM-1 for information about Project segmentation.</p> <p>10. As discussed in Section 3.4, Groundwater Hydrology, and Section 3.5, Surface Water Hydrology, of the EIS, significant impacts are not expected on surface water quantity or quality in Sheep Creek, or the receiving waters of the Smith River due to the Proposed Action. See Consolidated Response AQ-1 for additional discussion of Sheep Creek and Smith River water quality and quantity.</p> |
| BBC00664 | 1 | Mark Juranek | Madison River Ranches - Flying J Ranch | Email | <p>I wanted to provide comment on the proposed Smith River Mine. I am home land owner in Montana. I will have a full time residence in Montana starting this year. I have traveled to Montana for over 40 years to enjoy the incredible outdoors, and in particular the river and lake systems, while living in the Pacific Northwest. What I have come to know is that water systems are incredibly fragile, and we don't really get a chance to make things the way they were once we head down paths of change. The Smith River is not a place to take this risk. It deserves to be left alone. I am adamantly opposed to mining activity on the Smith. It simply is not worth the risk. I particular I am concerned with the following:</p> <p>1. The company and DEQ haven't properly considered how to keep contamination from mine waste out of groundwater and surface water that will flow into the Smith River system. They also have failed to evaluate the high likelihood that wastes from this mine will create acid mine drainage laden with arsenic and other mine contaminants.</p> | <p>No adverse effects are predicted to occur to surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2). Sections 3.5.3.1 and 3.5.3.2 of the EIS discuss why impacts on the Smith River are highly unlikely. Several aspects of the Project include mitigation to minimize loading of sulfide mineral oxidation products into surface water and groundwater, such as the RO WTP, seepage mitigation in the surface facilities, and flushing the underground mine with RO permeate during closure. These aspects of planning and design are discussed in Sections 3.4 and 3.5 of the EIS, and led to the determinations that oxidation of sulfide minerals is unlikely to affect groundwater and surface water quality. Also refer to Consolidated Response CUM-3.</p> <p>Monitoring would continue on Sheep Creek downstream of the Project boundary and along Coon Creek as described in Section 3.5 of the EIS.</p> |
| BBC00740 | 1 | Claire Baiz | | Email | <p>As a native Montana ex-pat, I spend thousands of dollars every year to show off Montana's natural bounty to friends, extended family, and the next generation, I am deeply concerned of the effect of Tintina's planned mining operation on the Smith River drainage.</p> <p>The proposed Black Butte Copper Mine is likely to have a large, ongoing</p> | <p>Refer to Consolidated Response WAT-2, which addresses concerns regarding impacts on surface water resources in the Project area.</p> <p>Refer to Consolidated Response AQ-1, which addresses concerns regarding impacts on aquatic life (including algal growth) in Sheep Creek.</p> |

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| | | | | | <p>impact on the Smith — and would be a constant source of local, environmental, and taxpayer concern long beyond the viability of the mine itself.</p> <p>The Smith River is not only is a source of pride, inspiration and solace — and one of the best streams in the lower 48 — it generates \$10 million in annual economic activity: with so many things that can go wrong, in the pursuit of so little, it’s simply not worth it to let our Smith River become the site of a foreign-owned mining experiment.</p> <p>The DEIS does not accurately project how much water the mine will remove from the watershed. Research that’s been done on the impact of this mine on fish populations is incomplete and inaccurate. The potential effect on algal growth, the breakdown of cement tailings, water temperature changes, and the impact of explosives make this project too dangerous a bet for The Last Best Place, and for the taxpayers who are at risk of having to pay (yet again) for what’s left, when the profit of a mining company no longer justifies the expense to clean up their own mess.</p> | <p>Refer to Consolidated Response PD-5, which addresses concerns regarding cement breakdown due to acid formation.</p> <p>Refer to Consolidated Response WAT-3, which addresses concerns regarding the impact of explosives.</p> <p>Refer to Consolidated Response WAT-5, which addresses concerns regarding potential thermal effects on water resources and ecosystems.</p> |
| BBC00759 | 1 | Jim and Janice Cooperstein | Business and Real Estate Consulting | Email | <p>The Draft EIS for the Proposed Tintina Black Butte Copper Mine project does not sufficiently address the irreparable, long-term - forever harm this mine would cause to the Smith River, Sheep Cr. and all it’s tributaries.</p> <p>At a crucial time when Montana waterways are suffering from gradually, but continually warming temperatures, earlier, drier and hotter summers that are seriously pressuring all waters and their aquatic habitat, this proposed mine is an untimely idea and will significantly add to this heavy burden that the Smith would have to bear. The river’s flows in the last 20 or so years have frequently been limited as a result of this warming trend - and river aquatic quality and fishing have suffered as a consequence while tensions between recreational users/fishermen and irrigation/agricultural interests have increased.</p> <p>In this new, challenging weather environment where we should be making every effort to conserve and protect, this proposed mine risks losing everything we still have in the Smith waterway.</p> <p>1. The amount and quality of water in Sheep Cr., the Smith’s most important trout spawning tributary, will be significantly diminished by this proposed mine, far more than the Draft EIS is projecting, especially when the longer term effects of warmer and drier weather conditions are factored in. The ground water flows required by the proposed mine will be far more than estimated by the DEIS and will need to be treated to reduce contaminants.</p> <p>2. Furthermore, water pumped back into the Smith will have higher concentrations of all contaminants, regardless of treatment and will be warmer than it was when removed from the river - which will have drastic effects upon stream habitat - the insect life so dependent on natural stream water conditions and particularly the fish and animal life which rely upon that step in the food chain. Fishing quality in the Smith has struggled against the warming conditions we have all been experiencing - imagine how this will play out over</p> | <ol style="list-style-type: none"> 1. Refer to Consolidated Response WAT-2, which addresses concerns regarding impacts on surface water resources in the Project Area. 2. In addition to Consolidated Response WAT-2, refer to Consolidated Response WAT-5, which addresses concerns regarding potential thermal effects on water resources and ecosystems. In addition, refer to Consolidated Response MEPA-2, which addresses concerns regarding climate change. 3. Refer to Consolidated Response WAT-2, which addresses concerns regarding impacts on surface water resources in the Project area. |

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| | | | | | <p>the longer term!</p> <p>3. DEQ and Tintina have failed to show that all proposed mine waste contamination can be eliminated from water pumped back into the Smith - which should be an absolute necessity for this project. And, they have not shown that these wastes will not create acid mine drainage or negatively impact the river environment in the short - and certainly not the long term. Why would we risk this when we don't have to? Why would we risk this for someone else's copper mine? Makes no sense!</p> | |
| BBC00761 | 1 | LaVerne Sultz | Trout Unlimited | Email | <p>The Smith River is one of the most precious jewels of the Treasure State and our only permitted recreational river. Any rush to allow underground mining in its headwaters could have serious implications that Montanans will have to deal with, and pay for, for generations. In its haste to complete this draft EIS, the DEQ claims that the proposed mine will not harm the Smith River. A closer look at the draft EIS and the history of mining in our state proves this statement to be false. There are significant reasons that this is the wrong mine in the wrong place:</p> <p>1. The Black Butte mine runs a serious risk of reducing flows and increasing pollution of the most important spawning tributary of the Smith River. The company and the DEIS grossly underestimate how much groundwater connected to the Smith River headwaters will flow into the mine and must be treated for toxic contamination before being pumped back into the ground.</p> <p>2. History shows that the water the company plans to pump back into Smith River tributaries, so they don't dry up due to mining activities, is highly likely to contain more acidity, nitrates and toxic metals than the DEIS admits. Additionally, the replacement water will be much higher temperature than natural stream flow that will cause increased algal growth and be detrimental to our coldwater fish populations. All of those changes in water quality are harmful to aquatic life, fish, and stream habitat.</p> <p>3. The DEIS hasn't properly considered how to keep toxic waste from this mine out of groundwater and surface water connected to the Smith River system. It also has failed to evaluate the high likelihood that waste from this mine will create acid mine drainage laden with heavy metals like arsenic as has occurred from mining across Montana for more than 100 years.</p> <p>4. The company's plans to keep waste and toxins in place for decades or generations is very experimental. They provide no good evidence that it will work. The Smith River is their guinea pig.</p> <p>5. The DEIS has not properly or sufficiently assessed the abundant aquatic life in the Smith and its tributaries that this mine will threaten.</p> | <p>DEQ has been reviewing aspects of this Project for approximately 7 years.</p> <p>See Consolidated Response WAT-1 and WAT-2 for information about the hydrogeological model, groundwater flow assumptions, and impacts on surface water resources.</p> <p>See Consolidated Responses AQ-1, AQ-2, and AQ-4 for information about algal growth, aquatic life assessments, and temperature effects on aquatic ecosystems. The Proposed Action and AMA require the Proponent to monitor water temperature in the discharge and at the stream monitoring sites (MOP Section 6.3.1; Tintina 2017a). If water temperatures violate the Montana Water Quality Act, including non-degradation standards, the Proponent would be required to implement engineering controls sufficient to avoid any temperature-related adverse effects. See Consolidated Response WAT-5, which discusses concerns regarding potential thermal effects on water resources and ecosystems.</p> <p>See Consolidated Response PD-2 for information about the proposed technology and facilities. Other mines in Montana historically have not treated their wastewater using RO, which is a highly effective water treatment method.</p> <p>Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |
| BBC00817 | 1 | Bradley Hansen | Trout Unlimited | Email | <p>I write this letter on behalf of the Pat Barnes Chapter of Trout Unlimited in Helena. Our chapter has just over 500 members who are advocates for cold, clean, and unpolluted waters in Montana. We focus a large amount of our time to our local Helena area watersheds including the waters of the Smith River.</p> | <p>See response to Submittal ID BBC00761, Comment Number 1.</p> |

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| | | | | | <p>In its haste to complete this draft EIS, the DEQ claims that the proposed mine will not harm the Smith River. A closer look at the draft EIS proves this statement to be false. Here are significant reasons that this is the wrong mine in the wrong place:</p> <ol style="list-style-type: none"> 1. This mine seriously risks reducing flows and increasing pollution of the Smith River's most important trout spawning tributary. The company and the dEIS grossly underestimate how much groundwater connected to the Smith River headwaters will flow into the mine and must be treated for toxic contamination before being pumped back into the ground. 2. The water the company plans to pump back into Smith River tributaries, so they don't dry up due to mining activities, is highly likely to contain more acidity, nitrates or toxic metals than the dEIS admits. Additionally, the replacement water will be much higher temperature than natural stream flow. All of those changes in water quality are harmful to aquatic life, fish, and stream habitat. 3. The dEIS hasn't properly considered how to keep toxic waste from this mine out of groundwater and surface water connected to the Smith River system. It also has failed to evaluate the high likelihood that waste from this mine will create acid mine drainage laden with heavy metals like arsenic. | |
| BBC00915 | 2 | Megan Chaisson | | Email | <p>I believe the Smith River is too precious to risk so a foreign-owned mining company can turn a quick profit and leave Montana taxpayers to clean up its mess. The Black Butte copper mine would be in operation for only 13 years, but the damage to the Smith River and its tributaries would be permanent. For these reasons, I support the No-Action Alternative in the DEIS.</p> <p>Considerations:</p> <ul style="list-style-type: none"> • The Smith River, specifically Sheep Creek is incredible trout spawning habitat. • The double-lining proposal for the tailing pond is experimental and may not work. • Baseline data on aquatic species populations must be collected prior to launching any major development. <p>More generally, I encourage the State of Montana DEQ to recognize and support our strong connection to the natural world. Through your regulatory measures please enforce forward-thinking decisions that favor conservation and sustainability.</p> <p>Thank you for your consideration and for the opportunity to comment.</p> | Comment noted. |
| BBC00918 | 1 | Warren and Lezlie Hopper | | Email | <p>The mine will be located on Sheep Creek, the major upstream tributary of the Smith River. One obvious exposure is to decreased water availability for the river. The EIS describes a process that relies upon the use of ground water and yet assumes minimum impact on stream flow. That is inherently flawed logic; that the DEQ appears to accept without concern.</p> <p>In a late revision to the EIS, Tintina admitted that they would need to store treated water for release during higher stream flows. That can reliably be</p> | No adverse effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2). Section 3.5.3.1 and Section |

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| | | | | | translated to saying that the stored water will be warmer than mainstream flow AND will require higher flows for dilution of added contaminants in the stored water. Dilution has never been the solution to pollution! This action cannot possibly do anything except degrade the water quality in Sheep Creek and ultimately the Smith River-and yet the proposal met NO objection from the DEQ. | <p>3.5.3.2 discuss why impacts on Smith River are highly unlikely.</p> <p>The water pumped from the mine would be returned to the stream (via the UIG), minus about 210 gpm needed for processing. This return would limit impacts on stream flow. Reservoir storage and controlled release are proposed to offset these losses during lower flow conditions. Treated water would be stored during July through September, then released during the subsequent lower flow months. The only reason for storage is a very restrictive nutrient standard that is only in effect during July through September.</p> <p>The Proposed Action and AMA require the Proponent to monitor water temperature in the discharge and at the stream monitoring sites (MOP Section 6.3.1; Tintina 2017a). If water temperatures violate the Montana Water Quality Act, including non-degradation standards, the Proponent would be required to implement engineering controls sufficient to avoid any temperature-related adverse effects. See Consolidated Response WAT-5, which discusses concerns regarding potential thermal effects on water resources and ecosystems.</p> |
| BBC00932 | 1 | Andy Johnson | Geological Engineer/Mineral Consultant | Email | <p>I have met with Tintina Montana personnel and reviewed their mine plans. I have also reviewed DEQ's draft EIS for this project. In my view Tintina has "gone the extra mile" to ensure minimal impact to the land and the downstream Smith River from this proposed copper project. Especially significant is the generous use of cement for physically and chemically stabilizing waste products both underground and on the surface.</p> <p>Much concern has been placed on possible pollution "ruining" the Smith River downstream from the proposed mine. I see little probability of that. For one thing, the meandering Sheep Creek tributary will sequester any pollutants that may reach Sheep Creek. For another the mine area is underlain by carbonate bearing sediments. In my view, any potential leakage of metals from the site will quickly be sequestered via natural attenuation in the carbonate bearing soils and fractured underlying sediments. Nevertheless, Tintina Montana's goal of 100% capture and 100% containment will most probably render these points moot.</p> | Comment noted. |
| BBC00945 | 1 | Michael Scott | | Email | <p>A. The environmental document under-represents the contribution Sheep Creek makes to fish recruitment in the Smith and Missouri Rivers The analysis in the document states that recruitment in Sheep Creek contributes locally to the Smith. Recent field work done by FWP, TU and others has documented that salmonids from as far away as the Missouri and lower Smith use Sheep Creek for spawning. The environmental review should be revised to reflect this new information and should be considered, especially in regard to potential heavy metal contamination in Sheep Creek. Heavy metals, as well as acid mine drainage can significantly affect recruitment and, thus, potentially fish numbers in the Smith, an economically important river.</p> | <p>No adverse effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions that support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2). Section 3.5.3.1 and Section 3.5.3.2 predict that impacts on Sheep Creek and the Smith River are highly unlikely. The Project is proposed to be an underground mine, and the only significant amounts of Project contact water would be excess water sent from the WTP to the UIG.</p> <p>Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring.</p> |

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| | | | | | | <p>Additional relevant data on fish movement and stream redd counts near the Project area has been included in the Final EIS. Also, see Consolidated Responses AQ-1, AQ-2, AQ-3, and AQ-4.</p> |
| BBC00945 | 3 | Michael Scott | | Email | <p>C. There needs to be a better analysis of the potential heavy metal and acid mine drainage impacts to Sheep Creek. The proposed mine is below the groundwater level in the area where it would be built meaning that there will need to be pumping during its operation. The company proposes to dispose of the water, which will be laden with heavy metals by injecting it into deeper aquifers, relying on aquifer separation as the principal means for keeping contamination out of Sheep Creek. This is a deficient assumption for two reasons. First, opening the adit exposes sulfite bearing rock to the air allowing it oxidize and to be dissolved by water. Not all the water in the mine will be able to be pumped out. Some amount, not documented, will flow into the surrounding aquifer with the potential for polluting Sheep Creek affecting water quality for fish and downstream use by the ranching community. Second, there is little to no documentation of what a full development scenario, with potential open pits would mean for water quality.</p> <p>Finally, the company relies on back-filling the adit to seal it off from further air circulation as its mitigation strategy. There is no analysis of what would happen if that back-fill strategy fails, something that has happened frequently at other mine adits including the New World Mining District. Nor is there any estimate of the costs associated with additional mitigation requirements should that happen.</p> | <p>The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, surface water modeling, and geochemical testing data to design its underground workings and associated surface facilities, including the WTP, and to minimize potential impacts on surface water and groundwater. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b). The Project would be an underground mine, and the only significant amounts of Project contact water released to the environment would be excess water sent from the WTP to the UIG. The water would be released to the alluvial aquifer via the UIG during the mine construction and production phases. Prior to a release, that water would be treated to assure compliance with surface water and groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a).</p> <p>No Project contact water laden with heavy metals would be released to the environment. The RO-treated water would be injected to the alluvial aquifer, not deeper aquifers (there are no deeper aquifers around the Project site—the deep bedrock was found to be of low permeability and cannot be characterized as an aquifer).</p> <p>All the groundwater flowing into the mine would be pumped out. No groundwater migrating toward the mine would flow away from the mine during mine operation, as long as the mine is dewatered and a cone of depression is in place. See Consolidated Response WAT-3.</p> <p>During the post-mine period, the post-mine contact groundwater would be slowly migrating toward the surficial environment mainly through shallow bedrock. The geochemical model predicts low concentrations of analytes in that contact water below non-degradation levels after completion of washing the mine workings during mine closure. See responses to Submittal ID HC-003, Comment Numbers 52 and 68.</p> <p>The Proposed Action would not create any open pits. No expansion of mining would happen beyond what the Proponent has proposed. Any expansion would require a new application for mining followed by a new EIS. See Consolidated Response CUM-1.</p> <p>It is not clear what the commenter means by using a phrase “if the backfill strategy fails.” See Consolidated Response PD-5. Completely filling the open spaces underground with a cement-like material, followed by flooding them, has no potential to fail to prevent air circulation. There is no record of such a strategy to have failed. One example of a successful implementation of an approach similar to what was proposed by the Proponent is the New World Mining District,</p> |

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| | | | | | | <p>where an old draining adit was reopened, with backfill and plugs installed over a century after completion of the mining, which resulted in significant improvements to water quality.</p> <p>The EIS provides a summary of the results of the quantitative predictive surface water and groundwater modeling. The model predictions support the environmental assessment and serve as tools to inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2 of the EIS). Section 3.5.3.1 and Section 3.5.3.2 explain why impacts on Sheep Creek and the Smith River are highly unlikely.</p> <p>Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project boundary and along Coon Creek as described in Section 3.5 of the EIS.</p> |
| BBC00931 | 2 | Stuart Lewin | | Email | <p>An adequate monitoring plan has not been required under the DRAFT EIS to determine Sheep Creek down stream from the proposed mine, Smith River where Sheep Creek empties into the Smith River and where the Smith River Flows into the Missouri River and just above the City of Great Falls water intake and the Missouri river below where Belt Creek flows into the Missouri river showing water quality which measures acid waste and arsenic levels and water quantity at each of these location should be established as part of the permitting process. Baseline measurements over several years should be determined and then after the mine begins operations there should be continuous monitoring as part of the monitoring plan. The goal is to measure the impact of the mining operation on water quality and quantity.</p> <p>C. An analysis of the impact to the Smith and Missouri Rivers of the mine after its bonding runs out and if and when the mitigation measures of the mine fail has not been included in the DRAFT EIS. Several 100 years is not a very long time to consider in the life of the City of Great Falls especially in light of the failure of the residents of Great Falls to address significant industrial pollution of the MR in the last 130 years of city's existence.</p> | <p>Baseline water quality monitoring has been conducted on Sheep Creek since 2011 and is continuing. Monitoring sites on Sheep Creek are sufficiently far downstream of the Project area that any possible water quality impacts from the mine would be detected there. If impacts could not be detected in Sheep Creek, then there would neither be any impacts on the Smith River or on the Missouri River. If impacts were detected in Sheep Creek, then remedial actions would correct the problem long before effects progressed farther downstream.</p> <p>Section 3.5.3.1 and Section 3.5.3.2 of the EIS present specific discussion on why impacts on the Smith River are highly unlikely. See also Consolidated Response CUM-3 for additional discussion regarding potential impacts beyond Sheep Creek. Bonds required under the MMRA must be based on reasonably foreseeable activities the applicant may conduct in order to comply with conditions of an operating permit. DEQ has not identified any impacts that would last into perpetuity. Therefore, DEQ cannot require the applicant to post a bond for long-term monitoring and/or treatment. See Consolidated Response FIN-1 for information about bonding and protection for taxpayers.</p> |
| BBC00952 | 1 | Will Trimbath | Trout Unlimited | Email | <p>Unlike many of the comments you will read, this one will not start by telling you how many generations of a Montanan I am. I am not from Montana. I was born and raised in Pittsburgh, Pennsylvania. I grew up obsessed with fishing. My father, who would have rather wished I loved sports, met me where I was, and picked up fishing himself to spend time with me. Every other Saturday we would go fishing. Every other Saturday we would have to drive 90+ minutes to get to trout streams that weren't permanently polluted from mining. I can remember as an antsy kid just wanting to get out of the car and fish, asking Dad why we couldn't just fish the countless streams and rivers we were driving over to get to the mountains. Sometimes the answer was obvious, the streams were as orange as my Charles Barkley Phoenix Suns jersey. Others though, ran clear. When I'd ask my Dad, a civil engineer who specialized in mine reclamation, he'd inform me that those streams too, while not rust orange, were also biological deserts. Polluted by aluminum, selenium, and other heavy metals, the water running with conductivity levels orders of magnitude higher than they</p> | <p>Comment noted.</p> |

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| | | | | | <p>should be.</p> <p>The Smith River is in trouble. Your department is well aware of this and has admirably looked into the algae bloom problems on the river. We've all heard about the schools of fish that congregate at the mouths of Tenderfoot Creek and other Smith River tributaries in August when the river is hot and low, and fish are searching for higher levels of dissolved oxygen. With a river already imperiled, stacking unnecessary risks on top of it are irresponsible.</p> <p>I don't have anything against Tintina/Sandfire/whatever foreign mining company they'll be next year. I believe they think they truly are doing things right from the beginning. The problem is stepping out and looking at the mining industry as a whole, which you must do. Don't analyze this application in a vacuum, ignoring the failed mines across our great state. The mining industry has lost the benefit of the doubt.</p> <p>Plenty of comments will highlight the economics that the Smith River provides in recreation and tourism income, so I won't repeat those here. That is secure, stable income coming into Meagher, Lewis & Clark, and Cascade Counties. Permitting this mine will result in higher incomes to White Sulphur Springs, temporarily. But looking at the statistics of Montana mines, this one is going to fail. It will fail like the vast majority of the others, and we will have traded a stable recreational income for a get rich quick mine.</p> <p>I'm sending you this email from a devise that uses copper, I get it. We need copper. But this is the wrong location for this mine. There are plenty of other rich ore bodies in the arid west that don't sit immediately on top of a world-class fishery. Permitting this mine is placing a vastly irresponsible risk upon one of our state's most cherished treasures. Do not permit this mine. Do the right thing.</p> | |
| Tintina Mine | 1 | Nancy Traner | | Email | <p>I am a landowner on the Smith River and am strongly opposed to the Tintina Mine because of the potential disastrous effects on the river should any mishap occur during the mining process.</p> | <p>The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, surface water modeling, and geochemical testing data to design its underground workings and associated surface facilities, including the WTP, to minimize potential impacts on surface water and groundwater. The Project is proposed to be an underground mine and a primary planned mitigation measure is that the only significant amounts of Project contact water would be excess water sent from the WTP to the UIG; the water released to the alluvial aquifer via the UIG during the construction and operations phases would be treated to assure compliance with groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics, Inc. 2018a; Tintina 2018a).</p> <p>Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. Monitoring would continue on Sheep Creek downstream of the Project area and along Coon Creek as described in Section 3.5 of the EIS.</p> |

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| BBC00960 | 2 | Max Hjortsberg | Park County Environmental Council | Email | <p>Perpetual Water Treatment The extraction in a sulfide based ore body, such as the proposed BBC mine will be excavating, no matter the degree of “21 st Century” mining technology employed, poses serious threats to Montana’s environmental quality and health, not only for the life of the mine, but in perpetuity. Mining technology has consistently shown itself incapable solving the issue of acid mine drainage across the state of Montana. The course of mining history over the last 150 years—from the Berkeley Pit to the Zortman Landusky complex--demonstrates that even with better and better technology, Montana taxpayers bare the burden of toxic remediation. Zortman Landusky offers the cautionary tale of a mining corporation declaring bankruptcy, walking away from all responsibilities and leaving the State of Montana with insufficient bonding to deal with cleanup and reclamation, including perpetual treatment of the acid mine drainage at the site. On their website Sandfire claims their “mining operation will be completely different than nearly any mine operation seen in Montana.” (http://blackbuttecopper.com/faqs/why-will-we-not-repeat-the-mistakes-of-the-past/). While this may be true, based on their proposal, this hail-mary of a statement inspires little confidence when Sandfire proposes employing a technology like Cemented Tailings Backfill, which has not been tested or proven effective at the proposed mine site. Rigorous quality control measures must be required by DEQ, and added to the DEIS, to ensure that there are safeguards and mechanisms in place, as well as sufficient bonding, to address the potential for the need to perpetually treat contaminated water that the mine site may discharge to the surface long after the mine had ceased operations. Especially concerning is the assumption in the DEIS that the proposed, unproven reclamation technology will go according to plan and work out perfectly. The DEIS states in Section 3.5.3.2 that “The post-closure contact groundwater would be unlikely to affect surface water quality – on its way toward surficial environments it would be subject to mixing and retardation.” While we all agree that thorough analysis and modeling shows the effectiveness of the closure procedures working as planned, we can also agree that the “best-laid plans of mice and men often go awry,” especially in the mining industry. We think the DEQ and BBC should plan for the worst, and hope for the best. The worst in this case being the need for perpetual water treatment; the hope being the mine will be “unlikely to affect surface water quality.” We highly recommend DEQ add to the DEIS and proactively address this issue in its DEIS, and plan for the unfortunate possibility that this mine could permanently impact the surface waters of the Sheep Creek watershed, and consequently the Smith River watershed, and ultimately the Missouri River watershed.</p> | <p>It is standard practice to develop quantitative, predictive models to evaluate potential water quality and quantity effects associated with proposed development projects; the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2). Note, these predictive surface water and groundwater models and assessments completed to support the EIS do not indicate that perpetual water treatment would be required or likely. The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, and geochemical testing data to design its underground workings and TWSP to minimize potential impacts on water quality. Apart from groundwater in the underground workings at the end of the closure phase, water from all facilities would be collected and treated to meet non-degradation criteria prior to discharge (Hydrometrics, Inc. 2016b).</p> <p>Cemented tailings backfill is a common approach used in underground mines. Enviromin (2018) noted that many laboratory studies and case studies exist to document the implementation of cemented paste tailings as backfill material.</p> <p>They stated that, “Cemented-paste tailings backfill technology was used as early as 1957 (Tariq and Yanful, 2013) and revolutionized mining. Today, it is a common method for underground tailings placement: as of 2010, at least 100 facilities were reported to employ paste or cemented-paste backfill techniques (Yumlu, 2010), and that number has undoubtedly risen. A range of materials can be placed as fill, including waste rock, paste tailings, and cemented-paste tailings, using a variety of binders.”</p> <p>Other mines that have used cemented paste tailings as backfill include: BHP Cannington mine in Australia, Stratoni Operations (Madem Lakkos and Macres Petres) in Greece, Zinkgruvan mine in Sweden, Langlois mine in Quebec, and the Barrick Goldstrike mine in Nevada (Moran et al. 2013). Using cemented paste tailings as backfill improves the stability of the underground workings (which reduces the risk of subsidence) and reduces the oxidative weathering of rock surfaces (Alakangas et al. 2013; Enviromin 2018). It has been successfully applied to underground mine openings in Canada, Australia, China, Turkey, South Africa, and the United States. See also Consolidated Response PD-2, which addresses concerns regarding examples of proposed technologies.</p> |
| BBC00976 | 2 | Amanda Stephenson | | Email | <p>The proximity of the project to the Smith River and some of its tributaries has caused some to oppose the project even though the Smith River is located 19 miles from project site. These concerns are appropriately addressed in the mine’s proposed plan. While the analysis shows that it is “highly unlikely that the Proposed Action in and of itself would have any measurable impact on water quality in the Smith River” (Section 3.4.3.2.1, page 57), implementation of the Agency Modified Alternative (AMA) would offer one more level of protection of water resources (Section 3.4.3.3.1, page 60). That additional level</p> | <p>Comment noted.</p> |

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| | | | | | of protection is a good example of going ‘above and beyond’ when addressing possible environmental impacts since, in that same discussion (Section 3.4.3.3.1, page 60), the DEQ states that “implementing the AMA would not be required to ensure that Smith River water quality is not impacted”. After reviewing the EIS and the DEQ’s proposed alternative, I have to conclude that this project can safely be operated while protecting the environment of Meagher County - including the Smith River. The jobs and tax base that will be generated by the proposed action will assist Meagher County in correcting the decades long decreases in wages, increases in unemployment, and assist in reversing a trend toward young-family migration out of the area. | |
| BBC00978 | 4 | Bruce Farling | | Email | <p>It is probable that because of the limited pump tests that occurred that the modeling for at least the deep aquifer is inaccurate. DEQ received many comments like this in scoping and from public reviews of the mine permit application. As such, there is a high probability that more groundwater will be encountered than anticipated. This is the conclusion of at least one groundwater expert who has reviewed the mine permit application, completeness review and DEIS (Myers 2016; Myers 2019). The groundwater model and the data supporting it should be reviewed by an objective third party expert panel and the findings reported to DEQ for inclusion in a supplemental DEIS.</p> <ul style="list-style-type: none"> • The 3,000-foot underground infiltration gallery located in the alluvium next to Sheep Creek was not included in the mine permit application and not subject to a completeness review. Therefore data for the DEIS are insufficient to determine whether groundwater mounding will be problematic or not for Sheep Creek, whether the alluvium will adequately adsorb or “dilute” pollutants (doubtful and exactly what will be the effects of the discharges to the infiltration gallery on natural groundwater and surface water exchange. It appears that the nearest surface water quality station proposed in Sheep Creek will be at least a mile downstream, which is insufficient to determine the near effect of discharge to the infiltration gallery to surface water. The DEIS is deficient in its disclosure of the impacts of the newly located infiltration gallery. • It is important to note that Tintina does not have an approved new water use permit nor approved change of use for its proposal to divert surface water and store groundwater to supplement flows in Coon Creek and Sheep Creek. Approval of this stream supplementation plan could be complicated by DNRC’s determination on water availability as well as objections from other downstream water right owners, including Montana FWP and the U.S. Forest Service, both which hold valid state-based instream flow reservations downstream in Sheep Creek and the Smith River. The DEIS should be clear that Tintina might have to modify its plans should it not clear hurdles posed by the Montana Water Use Act. | <p>The mine hydrogeological model was developed by Hydrometrics based on years of on-site research, including well drilling and aquifer testing, examination of drill cores from exploration drilling, and geologic mapping. The predictions and analyses as presented are considered appropriate and sufficient to support the EIS and the proposed mitigation measures are sufficient for handling water during operations and closure. See Consolidated Response WAT-1 for additional data and discussion regarding the concern underestimating the rates of groundwater inflow into the mine workings, and Consolidated Response WAT-1, Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows.</p> <p>An alluvial UIG proposed for installation near Sheep Creek was included in the MOP Application, and therefore was subject to completeness reviews. Subsequently, the Proponent proposed an expanded alluvial UIG at that location as part of the MPDES permit application to DEQ. The revised UIG design was also reviewed by DEQ. The reviewed data included the results of substantial field testing and groundwater modeling. Monitoring in Sheep Creek is proposed to occur at a point about 1 mile downstream. Since the UIG would consist of several parts installed at different locations, the discharges of infiltrated water to the alluvium (mixed with ambient groundwater) would not completely enter surface water nearer the UIG sites.</p> |
| BBC00984 | 1 | Holly English | | Email | I am writing to object to the construction of the proposed Copper mine at the Headwaters of the Smith River. I had the pleasure of floating the Smith River with my Montana friends last summer, and was struck by the sheer beauty and health of this pristine river and productive trout fishery. I was amazed by the number of wildlife encounters I had on the river and the diversity of bird species. I also understand, through my own studies, the legacy of pollution left by mining of decades past, that has left Montana residents with 2,500 miles of | <p>With regard to acid drainage formation and generation of polluted water, see Consolidated Response PD-5, Concerns Regarding Cement Breakdown Due to Acid Formation; Consolidated Response PD-2, Concerns Regarding Examples of Proposed Technology; and Consolidated Response ALT-4, Concerns Regarding De-Pyritization of Tailings.</p> <p>The Smith River is included in DEQ’s 303(d) list of impaired streams, covering</p> |

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| | | | | | <p>polluted rivers, due to poorly or unmanaged acid mine drainage and heavy metal contamination. Why on earth would the State of Montana approve a new mine that threatens a healthy trout stream, when they have failed to get a handle on the legacy mine pollution that exists today?</p> <p>The Smith River is a highly sought-after float trip for anglers, river runners, bird watchers, hunters, and tourists. The sheer number of permit applications received each year, along side the user days clocked by the commercial river outfitters attests to the value of the Smith River as a recreational gem. The State of Montana should reject this project outright by selecting the No Action Alternative based on the proposed impacts the project poses to the Smith River and its ecosystem. The company has failed to demonstrate that existing technology to surface and groundwater, fish and wildlife, and their habitat can be successfully mitigated, particularly in the areas of surface and groundwater contamination.</p> <p>1. The company and DEQ haven't properly considered how to keep contamination from mine waste out of groundwater and surface water that will flow into the Smith River system. They also have failed to evaluate the high likelihood that wastes from this mine will create acid mine drainage laden with arsenic and other mine contaminants.</p> <p>2. This mine seriously risks reducing flows and increasing pollution of the Smith River's most important trout spawning tributary. The company and the DEIS grossly underestimate how much groundwater connected to the Smith River headwaters will flow into the mine and have to be treated to remove contamination. Technology does not exist today that can successfully clean up groundwater contamination.</p> | <p>all stream reaches from the confluence of the North and South Forks to the mouth at the Missouri River (see Section 3.5.3 of the EIS). The impairments include flow regime modification, temperature, <i>E. coli</i>, total phosphorous, alteration in stream-side or littoral vegetative cover, physical substrate habitat alteration, and other human-caused substrate alteration. Algae growth reaching nuisance levels is another problem. The factors possibly contributing to that problem include increased nitrogen and phosphorus concentrations, increased water temperature, high pH, and other factors (Bell 2018).</p> <p>Regarding the issue of reducing flows in the nearby creeks and Smith River, see Consolidated Response CUM-3, Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed; Consolidated Response WAT-1, Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows; Consolidated Response WAT-2, Concerns Regarding Impacts on Surface Water Resources in the Project Area; and Consolidated Response WAT-4, Concerns Regarding Sheep Creek Dewatering.</p> <p>See Consolidated Response PD-2 for information about the proposed technology and facilities.</p> |
| BBC00991 | 2 | Hayley Couture | | Email | <p>Even with the positive economic benefits of this project, I could not support it if I did not believe in the Tintina Montana's ability to reclaim the site when mining is complete. But I believe Tintina Montana will be a good steward of this land. Already, they've made it a point to reseed and recontour all of its exploratory drill sites. Plus, the proposed Black Butte Plan outlined in the Draft Environmental Impact Statement clearly meets or exceeds the strict environmental requirements we demand from mining projects.</p> <p>As a geologist who works in the mining industry, I can safely say, our country has some of the strictest environmental laws in the world. These regulations guide every element of the Black Butte Project and I have no doubt, when they finish mining the more than 1 billion pounds of copper, they will be able to return the land to agricultural use.</p> <p>As I've personally reviewed the project, I have been most impressed with Tintina Montana's commitment to water quality. The company will have a closed system in order to eliminate any direct discharge. Tintina Montana will collect all of the water pumped out of the mine during construction and operations and store it in appropriately lined and monitored ponds. If the ponds exceed any water quality standards, it would be treated to meet stringent requirements before being reintroduced to the groundwater. This proposed water treatment, including reverse osmosis, has successfully been used at other</p> | Comment noted. |

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| | | | | | operations. As I said earlier in my letter, I believe the Black Butte Project is a win for Montana and its citizens. I hope the Department of Environmental Quality will approve the project as outlined in the Draft Environmental Impact Statement, so its benefits can be fully realized. Thank you for considering my comments. | |
| BBC00997 | 3 | Jennifer Swearingen | | Email | <p>2 The DEIS significantly underestimates the amount of groundwater that will flow into the underground tunnels and then be removed for treatment, robbing the headwaters of the Smith River of its natural water flows. Replacement water will significantly raise the surface temperature of the river and will have devastating impacts on all the lifeforms in the Smith River. This failure to accurately gauge water flows and water removal significantly skews the analysis of impacts.</p> <p>3 The DEIS failed to analyze the impacts of pollution from explosives wastes, which will be drawn into streamwater via the newly created fractures in the bedrock. Nitrates, a by-product of explosives, promote the growth of algae, which has very negative impacts on fish habitat. Algae is also expected to increase due to the rise in surface water temperature. These combined changes would have serious negative impacts on fish populations, none of which were considered in the DEIS. Ignoring these impacts is unacceptable.</p> | <p>Regarding reducing flows in the nearby creeks and the Smith River, see Consolidated Response CUM-3, Concerns Regarding Cumulative Effects Beyond the Sheep Creek Watershed; Consolidated Response WAT-1, Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows; Consolidated Response WAT-2, Concerns Regarding Impacts on Surface Water Resources in the Project Area; and Consolidated Response WAT-4, Concerns Regarding Sheep Creek Dewatering.</p> <p>Regarding acid drainage formation and generation of polluted water, see Consolidated Response PD-5, Concerns Regarding Cement Breakdown Due to Acid Formation; Consolidated Response PD-2, Concerns Regarding Examples of Proposed Technology; and Consolidated Response ALT-4, Concerns Regarding De-Pyritization of Tailings.</p> <p>Regarding pollution impacts from explosives wastes and created fractures, see Consolidated Response WAT-3, Concerns Regarding Fracturing Resulting from Blasting.</p> <p>Regarding rising surface water temperatures and causing algal growth and impacts on fish populations, see Consolidated Response WAT-5, Concerns Regarding Potential Thermal Effects on Water Resources and Ecosystems.</p> |
| BBC01013 | 2 | Marlena Lanini | | Email | <p>Secondly, a full fate and transport model extending a significant time post-closure is necessary to claim that groundwater discharging to surface water would not affect its water quality. I do not believe the current model shows the impacts after closure from the paste backfill interacting with groundwater flow.</p> | <p>See Consolidated Response WAT-1 for more information about the hydrogeological model and underestimation of groundwater flow.</p> <p>Groundwater modeling indicates that the deep bedrock zones that include the Johnny Lee Deposit contribute very little flow to shallow bedrock and surface water. Geochemical modeling indicates that post-closure, after the backfilled underground workings are flooded, groundwater quality in the area of the mine workings would be similar to baseline water quality conditions. Complete backfilling of these areas with cemented paste would also limit groundwater flux through these areas to rates comparable to pre-mining conditions. If groundwater quality and flow rates remain similar to baseline conditions, then fate and transport modeling would not predict changes from baseline conditions.</p> |
| BBC01013 | 3 | Marlena Lanini | | Email | <p>Additionally, I have the following comments on the groundwater models:</p> <p>To predict any long term water quality issues from groundwater flow through the former mine area, the permeability at the lower bound of the mine must be established through data collection from drilling. However, Appendix M states “No test wells penetrate the VVF below the ore zone where it contacts the deeper Chamberlain shale or Neihart quartzite and therefore it cannot be established whether there is a damage zone in these deeper units associated with the VVF.”</p> | <p>The number and type of tests conducted to characterize the hydrogeologic properties of the geological materials for the Project are consistent with standard practice for this type of project. While it is possible that fractured zones are at depths that were not captured in the site data, it is unlikely that these zones are continuous to surface such that they behave as preferential flow pathways for groundwater. The likelihood of such flow pathways existing is regarded as low because:</p> |

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| | | | | | <p>Appendix N “placement of the synthetic cover which is expected to eliminate all subsequent seepage” Synthetic covers will not eliminate seepage to 0, nor eliminate seepage forever. The cover will crack over time and there will be seepage at some future date unless the cover is monitored and repaired/replaced in perpetuity.</p> <p>Appendix N, Section 6.2 “Precipitation water is assumed to be distilled water, and the wet paste seepage is estimated from water quality measured in process water from metallurgical tests (Appendix J, from Austin, 2015). The metallurgical data did not report alkalinity; therefore we estimated total alkalinity values of in the mass-load model of 400 ppm (as CaCO3).” Precipitation will not have the same properties as distilled water. Local precipitation could be sampled and used. Alkalinity values in the model are crucial to making any predictions in pH as part of the model and would impact sorption predictions. Data must be collected that would accurately represent this value as this is crucial to the model.</p> | <ul style="list-style-type: none"> • The testing along fault zones (discrete zones of high permeability) most likely to occur in close proximity to the deformation occurring along faults, consistently indicated low hydraulic conductivity. • The hydrogeological modeling conducted for the Project (Hydrometrics, Inc. 2016a) was calibrated to observed groundwater level measurements (incorporating low hydraulic conductivity for deeper units and faults), indicating the hydraulic conductivity values used in the model provide a good fit to the site scale groundwater flow conditions. <p>See Consolidated Response PD-4 for a discussion regarding liner failures and seepage mitigation. Routine inspection of all facilities would be a requirement for the site after closure. Additional seepage mitigation features are included in facility designs, including foundation liners and seepage collection systems. The approach of embedding multiple seepage mitigation features into facility designs reduces the likelihood of significant seepage discharging to the environment to negligible levels.</p> <p>Distilled (or deionized) water lacks the buffering capacity of carbonate/bicarbonate species found in rain water. As such, it acts as an aggressive solvent and provides a conservative estimate of constituents that might leach from test materials. The alkalinity of 400 ppm was estimated for the water that could seep from the cemented paste tailings as they solidify within the CTF, which would be expected to have elevated alkalinity due to the addition of cement/binder components. This estimate was close to the calculated alkalinity input from other dissolved species that were measured. Appendix N (Enviromin 2017a) of the MOP Application also states: “In addition to these solutions, run-on and direct precipitation (assumed to be deionized water) are added and water is removed as evaporation. These three fluxes of deionized water add up to a net influx of 10,000 m³/yr of water, which dilutes the system by only a small amount. The final mixed solution is equilibrated in PHREEQC to predict the PWP chemistry that will report to the WTP.”</p> |
| BBC01014 | 4 | Guido and Lee Rahr | | Email | <p>We are very concerned about the almost certain increase in water temperatures in Sheep Creek and the Smith River itself. There is no way the Smith can sustain its quality trout fishery with a reduction of cold summer flows from Sheep Creek, especially with the possible impacts of climate change. The Smith River is already temperature flow limited and suffers periodic summer algae blooms and fish kills. This will likely tip the system out of the range that can support salmonid fish. This element of the EIS needs to be re-evaluated.</p> <p>4. Pollution of in-stream water. Large scale copper and gold mines create permanent source of acid mine drainage and other forms of pollution to downstream water quality. These impacts can be devastating to aquatic life and persist for centuries.</p> <p>Long after Tintina and its investors have collected their profit and moved on to another project, Montana citizens and Smith River landowners will be left with the toxic mess. My family and our neighbors--downstream from the mine --</p> | <p>No adverse or long-term effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures, including RO treatment of mine dewatering flows. As is standard practice, the EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and to inform mitigation and management strategies (See Section 3.4.1, Analysis Methods; Section 3.4.2, Affected Environment; Section 3.5.1, Analysis Methods; and Section 3.5.2, Affected Environment, of the EIS). Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS present specific discussion on why impacts on the Smith River are highly unlikely. Also refer to Consolidated Response WAT-2.</p> <p>Regarding rising surface water temperatures causing algal growth and impacts on fish populations, see the Consolidated Response WAT-5, Concerns Regarding Potential Thermal Effects on Water Resources and Ecosystems.</p> |

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| | | | | | <p>will all suffer the effects. There are many sources of copper in the world today but there is only one Smith River. It is the pride and joy of Montana, and as the world changes it will be seen as one of the most beautiful places on earth -- unless you permit this dangerous project.</p> <p>Lets prevent the permanent degradation of the remaining in-stream water in the Smith River. We are asking the DEQ to select the No Action alternative and not permit this mine based on this poorly developed Environmental Impact Statement and long term environmental impacts.</p> | |
| BBC01019 | 3 | Faye Bergan | | Email | <p>Second is addressing the uniqueness and fragility of the Smith River resources and the cultural value the Smith River system has to Montana citizens. ARM 17.4.608(d). I am sure many commenters will raise this issue, but the Smith River system is fragile as evidenced by being the only river in Montana that requires a permit to float and one of a few rivers that the Montana Legislature created a “Murphy” water right for in 1969. The unique nature of this resource cannot be overstated. People travel from all over the world to experience its’ wonders. This river is a cultural treasure that goes beyond dollars earned from recreation. This alone must support a no action alternative.</p> <p>Third, there are so few areas like the Smith River left, the importance to the State and to each Montanan (and to society as a whole) from this environmental resource has to be carefully examined and specifically addressed. ARM 17.4.608(e). The Draft EIS fails to adequately address this.</p> <p>The company’s plans to keep mine waste and the contaminants it produces from adversely affecting the environment for decades or generations is very experimental. They provide no good evidence that it will work. How many clean-ups do we have to pay for before we demand proof (not theory) of long-term safety?</p> | <p>DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River is addressed in Sections 3.7 and 3.8 of the EIS. Socioeconomic resources are addressed in Section 3.9 of the EIS.</p> <p>The EIS includes quantitative predictive surface water and groundwater modeling to generate predictions to support the assessment application and inform mitigation and management strategies (see EIS Section 3.4.1, Section 3.4.2, Section 3.5.1, and Section 3.5.2). Section 3.5.3.1 and Section 3.5.3.2 explain why impacts on Sheep Creek and the Smith River are highly unlikely.</p> |
| BBC01021 | 2 | Sam Eidson | | Email | <p>3) A plan is only as good as the investment, intent and capabilities of the people in charge. And given the fact that DEQ is understaffed and has its hands tied by industry-favorable limitations to its authority, the management and monitoring of this mine would come down to Tintina. Please ask yourself whether you are ready to trust these people with the health of Montana’s crown jewel fishery and Meagher County’s residents. To assume they will stick to their word and keep their attention and investment focused on environmental safety is just not credible. Here is the data:</p> <ul style="list-style-type: none"> • In July of 2015 I toured the mine and spoke with several of the mine executives. Perfectly pleasant people. But the unbridled confidence they showed – in the face of not a lot of data at that point – made it obvious that they would ignore any risks, bury any data, and create any spin to get this project through. Here are just a few examples: • “We won’t dewater the Sheep Creek drainage. In fact, we’ll probably net add clean water to it.” • “We won’t expand beyond this ore body.” Even at the time of this tour, the company was telling investors a very different story – and since then, Sandfire has been clear about expanding the operation and making it a 50-year mining district. | <p>See Consolidated Responses WAT-1 and WAT-4 for discussion about the accuracy and robustness of the groundwater model and anticipated dewatering. The Section 3.4.1.4 of the EIS discusses a series of aquifer tests that were conducted at the site that included both slug tests and short-term and long-term pumping tests to characterize the hydrogeologic characteristics of the principal stratigraphic units and the fault systems that bound the ore bodies (Hydrometrics, Inc. 2017a). The number and scope of the completed tests represent a standard practice for this type of project.</p> <p>In the EIS, development of the numerical groundwater model was informed by the results of those tests as well as other data (groundwater levels, discharge to streams, estimates of recharge), and the model was calibrated to measured values of various parameters. The reliability of the model predictions was assessed considering data limitations and results of a model sensitivity analysis (Hydrometrics, Inc. 2016a); the predictions and analyses as presented are considered appropriate and sufficient to support the EIS. DEQ would conduct regular inspections, if the Project is approved, and would be the entity regulating mining at the site.</p> |

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| | | | | | <ul style="list-style-type: none"> • “The sulfides are already there. If anything, the paste we add will neutralize the acid already seeping into Sheep Creek.” Yes, they actually said this. • The recent independent hydrology report shows that Tintina’s hydrology analysis grossly underestimated the amount of groundwater they would be dealing with. • More than one of the executives touting modern mining techniques have been involved in mines that failed to the detriment of their watersheds – mines that were promoted with the same “modern mining” language. • All of that said, we really don’t know who we would be entrusting with our environment and public health. Since I toured the site, the company has become a wholly owned subsidiary of its Australian financial backer, and half of the executives have turned over. The players can change overnight. | |
| BBC01054 | 5 | Scott Bischke and Katie Gibson | | Email | <p>4. The DEIS does not accurately project how much water the mine will remove from the watershed. Further, the modeling used in the DEIS does not account for how much the surface temperature will change when they replace the water they are proposing to withdraw.</p> <p>5. Explosives used in the mine will create fractures in the bedrock. These fractures will create pathways for nitrates (explosives waste and other contaminants to flow into groundwater.</p> <p>6. Nitrates, along with an increased temperature, promotes the growth of algae. Algal growth decreases the amount of oxygen and available habitat for macro-invertebrates (fish food), and gravel beds available for spawning.</p> | <p>The mine hydrogeological model was developed based on years of on-site research, including well drilling and aquifer testing, examination of drill core from exploration drilling, and geologic mapping, and has not underestimated groundwater inflows, or the effect of dewatering activities in the Project area, including the Smith River and associated tributaries. See Consolidated Response WAT-1 for additional discussion about the accuracy and robustness of the groundwater model, and Consolidated Response WAT-2, which addresses potential fracturing resulting from blasting activities.</p> <p>The EIS includes quantitative predictive surface water and groundwater modeling (see Section 3.4.1, Analysis Methods; Section 3.4.2, Affected Environment; Section 3.5.1, Analysis Methods; and Section 3.5.2, Affected Environment, of the EIS). See Consolidated Response WAT-5 regarding concerns of potential thermal effects on water resources.</p> |
| BBC01061 | 1 | Ronald C. McGlennen | | Email | <p>I am a landowner on the Smith River, a first generation Montanan with the experience of another place, the unfolding catastrophe of hard rock mining for copper in northern Minnesota. The chemistry of that specific type of mining is rife for disaster, with the production of highly concentrated sulfuric acid there are untoward changes in the rivers and streams and the water table which are a source of drinking water for communities there. The mistakes and lack of vision of that community, and the regulators charged with protecting the environment there does not need to be our experience for the Smith River and surrounding area. For that reasons and others described below, my family and I are compelling your department and the dedicated researchers that work with you, to consider the following concerns with the current Smith River Environmental Impact Statement and to deny the approval for the mine to be developed.</p> <p>The Smith River is Already Under Threat Another DEQ sponsored study underway seeks to better understand the mounting threat of toxic algal blooms on the Smith River. We have experienced this first hand near our home, where the data of such blooms is occurring earlier each season. Part of the problem is agricultural runoff, part is the warming climate and part is the recurrent problem of low water flow.</p> <p>The proposed Black Butte mine cannot accurately project how much water the mine will remove from the local watershed. Further, the modeling used in the</p> | <p>See Section 3.4.1, Analysis Methods; Section 3.4.2, Affected Environment; Section 3.5.1, Analysis Methods; and Section 3.5.2, Affected Environment, of the EIS. Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS present specific discussion on why impacts on the Smith River are highly unlikely. See also Consolidated Response WAT-2.</p> <p>See Consolidated Response WAT-1 for additional discussion about the accuracy and robustness of the groundwater model.</p> <p>See Consolidated Response WAT-3, which addresses concerns regarding fracturing resulting from blasting activities. The fracturing resulting from blasting was included in the hydrogeological modeling, as discussed in the MOP Application, Appendix N, Section 4.3.2 (Enviromin 2017a). The extent of fracturing is predicted to be limited to the area immediately around the mine openings and not extend into the formation in a manner that could result in high-permeability flow pathways with the potential to connect the mine to surface water.</p> <p>See Consolidated Response WAT-5, Concerns Regarding Potential Thermal Effects on Water Resources and Ecosystems, which addresses the commenter’s concern that “the modeling used in the EIS does not account for how much the</p> |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
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| | | | | | <p>EIS does not account for how much the surface temperature will change when they replace the water they are proposing to withdraw. The evidence of worsening algal blooms and their toxic effect on aquatic habitat will most certainly be compounded by the impact of the toxic water released from the mining process.</p> <p>Explosives used in the mine will create fractures in the bedrock. Rock fracturing, part of the mining process cannot be accurately modeled, and the result will be pollution of “other types” to the water table that underlies the area and downstream, the Smith River. These other types of pollution include contamination by materials from the explosives such as nitrates.</p> <p>The resulting fractures, fissures and channels will create unpredicted passageways for the acid-laced water to leach into the ground water and ultimately into the various surface waterways. And when the concrete used to “seal” of the fractured rocks degrades, all matter of the remnants of mining processes will be released into the surrounding environment.</p> | surface temperature will change when they replace the water they are proposing to withdraw.” |
| BBC01063 | 1 | Zach Meyers | | Email | <p>I am writing to strongly oppose the proposed mine in the Smith River headwaters area. Did we not learn our lesson with Butte. The lasting effects of Copper mining, the water damage, the toxic metals, the tailings, these things not only damage our pristine waters, they damage the views, they lead to decreased tourist money. While the proposal states they will not be pit mining the practices of copper retrieval are waste heavy and toxic. This is a no brainer and we should not support such a proposal. The ‘downstream’ effects will last generations. The days of Copper Kings and Butte America have left us with the current toxic superfund site. Why would we risk this in one of the most scenic and natural areas left in the lower 48. Please do not allow this proposal to go forward.</p> | Comment noted. |
| BBC01067 | 1 | John W. Herrin | | Email | <p>1. It is my overall professional opinion that the DRAFT EIS and supporting background documentation accurately define the baseline and mine-life impacts to the surrounding groundwater and surface water state waters. I will briefly state what I believe are the major take-ways from the Draft EIS (please correct in responses any misstatements of facts or conclusions presented in the Draft EIS);</p> <p>a. all major aspects of the existing environment, and most importantly carefully and accurately defined the flow, quality, and interaction between the deep bedrock (confined) aquifer systems, shallower more fractured bedrock overlying the mine deposits, shallow bedrock sourced spring flows (10 nearby springs), and the upper-most Sheep Creek Alluvial and the Surface flows of Sheep Creek.</p> <p>b. then assessed the impacts on ground and surface water using industry and regulatory accepted water quality and quantity modeling tools to define groundwater movement during the various stages of deep underground mining, and post mining recoveries.</p> <p>c. plus assessed the mine milling metal extraction processes, water recycling and conservation and the plans to discharge highly treated & polished water to a 7 deep long trenches along Sheep Creek during the non-summer months (3 months a year) to supplement groundwater losses into the mine groundwater working.</p> <p>d. Plans to supplement groundwater mine working withdrawals by constructing</p> | <p>Regarding the questions raised in “f.” of the comment:</p> <p>The groundwater modeling (Hydrometrics, Inc. 2016a) indicated that the maximum base flow reduction in Sheep Creek resulting from mine dewatering will be 157 gpm upstream of monitoring station SW-1. As indicated Section 3.5.3.1, subsection, Dewatering Associated with Underground Mine Operations, in the EIS, “The predicted decrease in flow (157 gpm) does not account for additions to base flow from seepage from the NCWR.” As such, contributions of seepage from the NCWR are expected to partially compensate for the estimated reduction in flow in Sheep Creek resulting from mine dewatering included in the EIS. See also Consolidated Response WAT-4 for additional discussion regarding the base flow reduction in Sheep Creek.</p> <p>A discussion regarding flow reductions in small seeps is included in EIS Section 3.4.3.2, Dewatering Associated with Underground Mine Operations - Spring and Seep Flows. Flow reductions in small seeps were not quantified as part of the hydrogeological modeling, and reduction in flows in some seeps is expected. As specified in the EIS, “The Proponent would have to provide replacement water for any springs that are being put to beneficial use and are depleted by dewatering (§ 82-4-355, MCA).” The effect of cumulative reductions in seep flows on surface water flows in streams is captured in the base flow reductions quantified by the hydrogeological model.</p> |

| Submittal ID | Comment Number | Name of Sender | Organization | Source | Comment | Response |
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| | | | | | <p>large unlined reservoir to be filling with Sheep Creek surface water during high spring flow periods, then slowly release through pumping to Coon Creek and infiltration to recharge the Sheep Creek alluvial aquifers, and finally</p> <p>e. Treating tailing with cementing compounds – 44-46% backfilled into the underground workings and 55-54% placed in the large lined surface permanent tailing impoundment.</p> <p>f. The groundwater declines during mining in the near-surface groundwater system would lower or eliminate flows in some area springs and reduce alluvial groundwater flow in Sheep Creek alluvial deposits (How Much? I did not find?), which in turn would reduce the surface water flow in Sheep Creek by 157 gallons per minute. Under worst case low flow in Sheep Creek conditions (rare 7Q10) the projected mine induced flow in Sheep Creek would reach a maximum of 6% reduction in flow on a very dry an hot summer day. MDEQ Non-degradation MPDES permits regulations allow for a change of 255 gallons per minute (10%) maximum reduction in flow in Sheep Creek. ?Does this reduction include the increased baseline flow (est. 50gpm) into Sheep Creek from the proposed non-contact reservoir storage structure??</p> <p>g. Other than the slight and non-impactful reduction in low-surface water flow in Sheep Creek and tributary Coon Creek, the mine will not in anyway measurably degrade the water quality of any state waters – a condition of all MPDES water discharge permits.</p> | <p>Responses to the following submissions provide a discussion of, and responses to, questions regarding the potential Project-caused reductions in base flows of the nearby streams:</p> <ul style="list-style-type: none"> • Submittal ID PC-01, Comment Number 1 • Submittal ID PM5-01, Comment Number 7 • Submittal ID HC-003, Comment Number 55 • Submittal ID HC-003, Comment Number 63 • Submittal ID BBC00745, Comment Number 2 • Submittal ID BBC00589, Comment Number 18 • Submittal ID BBC00589, Comment Number 19 • Submittal ID BBC00589, Comment Number 21 • Form Letter 30, Comment Number 2-G |
| BBC01067 | 4 | John W. Herrin | | Email | <p>d. The state has classified Sheep Creek as being impaired for E-coli bacteria and for aluminum, but I did not really understand if that was just the fact that these two parameters were above the State/Federal water quality guideline/limits or if there were real aquatic life impacts being observed?</p> <p>e. I kind of put together the fact that the source of the elevated aluminum in Sheep Creek is leaching of it from upstream and surrounding bedrock, and which is supported by the water quality samples taken from 10 nearby springs – that had 31 of 237 samples above the standards. But do these springs trigger exceedances in aluminum in Sheep Creek itself and therefore impair aquatic life.</p> | <p>The impairment listing is based on measured exceedance of numeric standards of pollutants known to have adverse effects on human health and aquatic life, but it does not necessarily mean that impacts on human health or aquatic life have been observed. The springs that occasionally have aluminum concentrations above the acute aquatic life standard (0.75 mg/L) are identified as DS-3, DS-4, and SP-3. Developed spring DS-3 is located in the Butte Creek drainage, so it flows away from Sheep Creek and would not be considered a potential source of aluminum to the stream. Developed spring DS-4 and spring SP-3 have average measured flows less than 5 gpm, which are unlikely to measurably affect the concentrations in Sheep Creek, assuming there is even a direct flow connection.</p> <p>Water quality parameters like pH and other metal concentrations in the spring samples are not indicative of bedrock leaching. The list of impaired streams, which is included as Appendix A to the 2018 Integrated Report and 303(d) List (DEQ 2018d), indicates that aluminum in Sheep Creek is caused by grazing in riparian or shoreline zones, and it is reasonable to assume that the developed spring sites may also be affected by nearby grazing. Note that Moose Creek, located north of the Project area, is also listed as impaired for aluminum exceedances. However, Moose Creek occurs in a different geologic setting (Appendix M of MOP Application; Hydrometrics, Inc. 2016a) outside the Project area, indicating that aluminum in the Sheep Creek drainage may not be sourced primarily from underlying geology in the Project area. For further information on how the Proposed Action or AMA would affect water quality in Sheep Creek, see Consolidated Response WAT-2.</p> |
| 34_Combined | 1 | Doretta Reisenweber | | Spreadsheet | Reverse osmosis treatment, if it worked on a large scale, would require safe disposal of the contaminants from the filters. Has that area's hydrology been studied? | See Consolidated Response PD-5, WAT-1, and WAT-2. |

8.2.2.2. Form Letter Comment Submittals

Table 8.2-3 presents the substantive comments from the various form letters received by DEQ. Substantive comments from each form letter are presented along with the DEQ responses to those substantive comments. Many individuals personalized the form letters by adding comments to the base form letter, and any of these comments that were substantive were treated as unique comments (Section 8.2.2.1, Individual [Unique] Comment Submittals). **Table 8.2-4** list the names of the individuals who submitted the respective form letters. In some cases, individuals submitted the same form letter multiple times; however, duplicate names have been removed in this table.

**Table 8.2-3
Form Letter Comments on the Draft EIS**

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
|----------------|----------------|--------------|--------|--|-----------------------------|
| 1 | 1 | | Email | I would like to go on record in support of the Black Butte Copper Project as outlined in the Draft Black Butte Copper Project Environmental Impact Statement. The Socioeconomic Section 3.9 does a good job of underscoring the need for this project in Meagher County. The area has seen out-migration of young families due to the lack of jobs that can pay a family sustaining wage and include full benefit packages providing good family insurance, ample vacation and personal days, contributions to retirement plans, wellness programs, etc. The population of Meagher County has decreased over the last decade and those that have remained in the area are faced with a per-capita income that is 30% less than the Montana average (Section 3.9, page 5, table 3). | Thank you for your comment. |
| 1 | 3 | | Email | The average income of miners in Montana, \$60,190, is nearly double the income of the average job in Meagher County (Section 3.9, page 4) and would be a huge game-changer for the individuals and the families that call the area home. The Black Butte Project will directly employ 235 individuals and another 151 would find employment with contractors or other employers servicing the mine (Section 3.9, page 13, Table 9). Goods and services purchased by the miners themselves throughout the local area and state will create additional jobs for montanans. In addition, taxes that will be paid by the mining company while in production will add millions to local government coffers. For instance, the metal mines tax is estimated to be \$4 million per year to the State of Montana (Section 3.9, page 17) with over \$1.4 million of that amount to be distributed to Meagher County each year during the projected 11 years of production. Thankfully, the unique-to-Montana Hard Rock Mining Impact Act, the local area will be able to prepare for the influx of workers. The provisions of this act, as spelled out in Section 3.9, page 17, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area fiscal and economic impacts. | Thank you for your comment. |
| 2 | 1 | | Email | I would like to provide comments regarding the incredible economic boost the Black Butte Copper Project will bring to Meagher County. In reviewing the socioeconomic portion of the DEIS (3.9) it is abundantly clear that Meagher County is in dire need of the economic stimulus that the BBCP could provide. Meagher County ranks in the bottom categories of nearly every measurement in the socioeconomic analysis area. In looking at the five measures used in the analysis, unemployment, average earnings per job, per capita personal income, and families with income below the poverty level, it is clear that the DEQ made the right conclusion. The data indicates a “less healthy economy” in Meagher than that of the surrounding counties (3.9-5). With the median wage in MT being \$32,750 in 2016 (Montana DLI 2016), any new mining jobs anywhere in our state will raise that very poor number. This is due to the average median wage of a mining sector job being nearly double the state’s median wage at \$60,190 (3.9-4). These are just the kinds of jobs that a county like Meagher needs. With an aging demographic that is ten years higher than the states’ median age (3.9-3), the skilled labor positions making family wages will lower that number and significantly contribute to the goals of the White Sulphur Springs Growth Policy articulated on page (3.9-9). While there are certainly going to be some front-end strains on public | Thank you for your comment. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
|----------------|----------------|--------------|--------|---|---|
| | | | | infrastructure and services with the influx of these skilled workers (3.9-17), the Hard Rock Impact Plan will help prepare Meagher County for these stresses through the prepayment of Metal Mine License Taxes. Once up and running, the county is estimated to receive 1.4 million a year in these taxes on top of an additional 8 million in taxable valuation at peak copper production (3.9-17). This project will be an incredible stimulus for Meagher County. My hope is the DEQ gets through the public review process as quickly as possible to give Sandfire a permit and get this project into construction. | |
| 3 | 3 | | Email | A good example of this is the suggestion in Section 2.4.1.5 - "Use Wetlands as Part of the Water Treatment System." The suggestion that this is a better alternative than the treatment plant proposed by Tintina was studied by the DEQ for environmental benefit. In Section 2.4.1.5, Page 20, the DEQ rightfully maintains that there is no reason to assume that the treatment plant cannot be 'maintained in operating order' for as long as it is needed. The DEQ also pointed out that wetlands are often only effective for 'polishing' waters primarily treated in an active system and that the effluent standards required by law would not be able to be met using this alternative. | As described in Section 2.3.2.5, Use Wetlands as Part of the Water Treatment System, of the EIS, this alternative (use of wetlands as part of the water treatment system) was not considered due to concern for wetlands not being able to remove all contaminants and due to the discharge to wetlands potentially exceeding MPDES discharge permit standards. |
| 6 | 2 | | Email | One of my concerns with the project is the acid generating rock at the site and it is important to me that this issue be addressed carefully. I was pleased to see, in the 64-page Section 3.4, an in-depth look at the methods used to determine the existing and future water quality along with the measures proposed by the mining company and required by your agency to mitigate the potential for acid generating rock to impact our water systems. It is clear the mining operation as proposed will aggressively and successfully deal with this issue. Of particular importance to me, the surface water handling (Section 3.4, pages 52, 53) that includes double lining and constant leak detection systems for the Process Water Pond, the Contact Water Pond brine holding section, and the Cemented Tailings Facility are examples of the steps being taken to alleviate concerns about contaminated runoff. In summary, the first-class approach to mining this ore body as outlined in the proposed plan directs the Black Butte Copper Project to handle the rock specifically to avoid problems that can occur with acid generation. Further, the requirements for additional and stringent testing throughout the life of the project gives me the comfort I need to support moving forward with the proposed mine. | Comment noted. |
| 7 | 2 | | Email | The analysis of the interface of the project's operation with both groundwater and surface water is comprehensive, thorough and appreciated. All issues of concerns have been studied and any potential impacts mitigated below the level of significance. The care given to water quantity and quality is highlighted throughout the mine's plan of operations. For instance, the surface facilities for the collection, storage, and as-needed treatment of the water (Section 3.4, Page 52) will assure that the water returned to the environment from the project area will meet strict standards for quality. I was pleased to see that Tintina proposes to use double liners with leak detection for the Cement Tailings Facility, the Processed Water Pond, and the brine section of the Contact Water Pond (Section 3.4, Page 52). Some seemingly small but ultimately important examples of the attention given water in the proposed plan includes the installation of plugs in declines and shafts in order to segment the mine at certain locations. This will make pumping and rinsing more efficient during closure and have the environmental benefit of reducing the flow of contact water through open tunnels and shafts (Section 3.4, Pages 56,57). Another small but important example is the as-needed grouting of faults and fissures during construction of the access declines and | Comment noted. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
|----------------|----------------|--------------|--------|---|-----------------------------|
| | | | | tunnels to inhibit groundwater inflow in the mine (Section 3.4, Page 55, 56). I am hopeful that the DEQ, when this comment period is complete, will move quickly to allow the Black Butte Project to move forward as planned. The proposed plan shows that responsible development of our natural resources in this state can occur without compromising the environmental values we hold dear. | |
| 8 | 1 | | Email | <p>Please accept my comment in support of the Black Butte Copper Project.</p> <p>A review of the Draft EIS shows that Tintina Montana, Inc. and the DEQ listened to the concerns of the public that were shared during the scoping process and those concerns have been heard and answered. Possibly the most recited issue from those who expressed concern about the mine are the possible impacts to the Smith River watershed. Those concerns are valid - we all want to protect this important waterway - but should be put to rest by the plans for constructing and operating this mine as outlined in the EIS. In reading the proposed alternative Sections 2.2.1 through Section 2.3 it is clear that protection of the quality and quantity of water was the primary focus of the planning process. From the construction phase (Section 2.2.2) through the reclamation phase (Section 2.2.8) the plan seems rightfully driven by the need to capture, collect, and treat (if necessary), and replenish all surface water and groundwater that interfaces with the mine operations. The extraordinary care given to water handling in Tintina Montana, Inc.'s proposed project is not only appreciated but is what Montanans require of modern mining. The Black Butte Project will be a much-needed economic engine for the rural Meagher County region and with the proposed modern mining techniques that engine can operate without compromising our valued water systems. Again, thank you for listening to the public's concerns and for answering those concerns with this plan. I look forward to your approval of the Black Butte Project.</p> | Comment noted. |
| 9 | 1 | | Email | <p>I appreciate the opportunity to submit my comments on the Black Butte Copper Project Draft Environmental Impact Statement. I would like to go on record as being very supportive of the proposed mining project.</p> <p>Good, family-wage jobs are in short supply in the Meagher County area. This mine, done right, will be a real boon to the region's social and economic well-being. Section 3.9 page 13 reflects the 235 direct jobs that will be created by the mine and Section 3.9, page 18 states that "A younger demographic than what currently exists would likely make up the 20 percent of new population coming to White Sulphur Springs and Meagher County." This will be good for the local schools and local businesses.</p> <p>Just one of the taxes that will be paid by the mining company while in production, the metal mines tax, is estimated to generate \$4 million to the State of Montana (Section 3.9, page 17) with over \$1.4 million of that amount to be distributed annually to Meagher County during the projected 11 years of production. Further, the median wage for a mining sector job in Montana was \$60,190 in 2016, substantially higher than the overall median wage in Montana of \$32,750 (Section 3.9, page 4) and a great deal higher than the current wage averages for Meagher County (Section 3.9, table 3). Thankfully, this economic foundation can be accomplished with minimal disturbance of the land and without compromising the wildlife and fisheries of the area. Upon conclusion of the mining, the Draft EIS states that the area would be reclaimed and returned to premining agricultural use (Executive Summary, page 5).</p> | Thank you for your comment. |
| 10 | 1 | | Email | <p>Please enter my comment into the public record on the Black Butte Copper Project in Meagher County.</p> <p>The Draft EIS is very complete and includes an analysis of the potential impact the</p> | Thank you for your comment. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
|----------------|----------------|--------------|--------|--|-----------------------------|
| | | | | <p>project might have on the transportation systems in the area. For those who live in the area, studying the increase in traffic that will come with constructing and operating of the Black Butte Mine is important. In Section 3.12, Pages 1 through 12, accomplishes this task in a responsible manner. Thank you.</p> <p>As the study revealed, when the mine is operating, the road system in the area that would receive the most incremental increase in traffic compared to 2016 is US Route 89. Table 3.12-2 shows that average traffic on this road, except for a few areas just north of I-90 near Livingston, has remained fairly static since 2005. Section 3.12.3, Page 8, explains that: “These roads typically operate at 5 to 10 percent of their carrying capacity. Based on MDT assumptions, baseline traffic not associated with the Project would increase about 20 percent (above the traffic volumes shown in Table 3.12-2) by the end of the Project’s operational life, and total traffic on Project-area roads would still be less than 20 percent of total capacity.” In other words, even with the increase in traffic from the badly needed economic development the area would enjoy during the mine’s operation, the existing road system is more than capable of handling the increase in use. I was pleased to see that Tintina Montana proposes to encourage carpooling and would provide a shuttle service out of White Sulphur Springs as mitigation for these small increases in traffic. I was also pleased to see that the company intends to work with the Montana Department of Transportation in addressing possible safety concerns at the intersection of U.S. Highway 89 and Sheep Creek Road; U.S. Route 12 (Milepost 28.0 to 29.9); will review school bus schedules and project truck traffic to limit the risk of interactions with school bus traffic; and will use on-board systems to monitor and limit concentrate truck speeds on their routes (Section 3.12, Page 11).</p> | |
| 10 | 2 | | Email | <p>In an area that has suffered through years of economic malaise, the socioeconomic impact of over 200 family-wage jobs is a huge positive compared to the small increase in road traffic the project will bring to road systems that are being utilized far below carrying capacities. This is especially true when Tintina Montana’s plan is to be proactive in mitigating for the increase. Please approve this project so that the citizens of the Meagher County region have a job to drive to on the roads of the area.</p> | Thank you for your comment. |
| 11 | 2 | | Email | <p>This EIS, especially Sections 3.4, 3.5 and 3.6 that deal with groundwater, surface water and geochemistry, outline an aggressive ARD prevention methodology that includes not only proven technologies but above and beyond measures such as paste backfill and hardcapping of the double lined cement tailings facility upon closure. While sulfide removal sounds good, in reality the processes presented in this EIS makes much more sense.</p> | Comment noted. |
| 12 | 1 | | Email | <p>I appreciate the opportunity to comment on the Black Butte Mine Project proposed by Tintina Montana, Inc. When I read that the Draft EIS had been released and that the DEQ had determined that the mine construction and operation proposed along a tributary of the Smith River would cause the river no harm, I was very interested in reading how you came to that conclusion. After reviewing the document, specifically the entirety of Sections 3.4, 3.5, 3.6 and the reclamation planning in Section 2.2.8, it is easy to see how the DEQ reached the ‘no harm’ conclusion. Clearly, Tintina Montana, Inc. has listened to the public and proposed a world-class mining process that offers, as indicated in the DEQ statement to the press, “water quality protections above and beyond what we think is required to comply with state water quality laws.” It is also clear that the DEQ review of air quality, surface water, wetlands, wildlife, fisheries, aquatic resources, geochemistry, soil, vegetation, groundwater, cultural resources,</p> | Comment noted. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
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| | | | | transportation and of course, socioeconomics was thorough and complete. One outstanding example of progressive mine planning is the proposed drift-and-fill process of filling tunnels and access openings with mine waste that has been thickened with cement into a paste (Executive Summary 5.2, page ES4). In the DEQ statement to the press, the Agency indicated that this process ‘would cut off any new potential paths for groundwater to flow.’ This is an excellent example of Tintina Montana, Inc. going above and beyond what is required to assure the people that enjoy recreating on the Smith River that they will continue to be able to do so without fear of the river being negatively impacted by the economic development of this mine. The reclamation plan, assured to take place since it will be backed by statutorily required bonding by Tintina Montana, Inc., will include removal of the mine infrastructure and exposed liner systems, covering exposed tailings so that waste rock will be left on the surface and monitoring of water quality after closure until DEQ determines that closure objectives have been met (Executive Summary, page ES-5). | |
| 13 | 2 | | Email | The area certainly needs the jobs. Sawmill closures and logging job losses have contributed to a prolonged contraction of economic vitality in the White Sulphur Springs area. Meagher County has, sadly, some 18.3% of the population base living below the poverty level (Section 3.9, Table 3) and a median household income that is \$11,000 less than Montana’s average. Wage earners with families have been forced to look elsewhere for family-wage jobs and K-12 school enrollment has decreased by over 20% between 2010 and 2016 (Section 3.9, Page 8). This project would substantially change the economic well-being of Meagher County. Section 3.9, Table 10 shows that as many as 165 of the 235 projected mine employees would move into the area during the years of mine operations. Those in-migrating employees are projected to have an average of 2.46 people per household (Section 3.9, Page 14) and I assume that some of the 1.46 non-employees in those households will be school children. In 2016, the average wages earned by Montana mine workers was \$60,190 (Section 3.9, Page 4) or over 300% of the current per-capita personal income of the area (Section 3.9, Table 3). When these individuals and families spend their earnings and pay their taxes the entire area will benefit. Thankfully, this economic development can and will be able to occur without significantly impacting the local environment (Sections 3.1 through 3.16), including the locally cherished and nationally renowned Smith River. | Thank you for your comment. |
| 15 | 1 | | Email | I would like to provide comment on the Draft Environmental Impact Statement (EIS) that has been completed for the proposed Black Butte Copper Project located near White Sulphur Springs. More specifically, I would like to comment on Section 3.3, which discloses potential impacts to Cultural, Tribal, and Historic Resources. As an individual that takes an interest in Montana’s history and archeological sites, I found it quite refreshing that the Proponent of this mining project took proactive steps to fully analyze the project area for potential sites that could contain important archeological artifacts. As illustrated in the DEIS (Figure 3.3-1), over three years of extensive cultural resource inventories were conducted. The result of these surveys has produced two sites located within the project area (24ME1104, 24ME0163) that are eligible for listing in the National Register of Historic Places. Both the DEQ and the project Proponents deserve praise for using the MEPA process to better evaluate previously documented sites like 24ME936 and 24ME925 (3.3.1) and for identifying other potential sites that will be further evaluated before any disturbance of them would occur (3.3.3.2). As clearly stated in the Draft EIS, there is no federal or state nexus that required the additional work that has been conducted. The fact that it was done | Comment noted. |

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| | | | | anyway is testament to the thoroughness of both the DEQ and the project Proponent in looking at all aspects of disturbance. This commitment is further underscored by the proposed actions to eliminate the possibility of losing these special places for future generations to learn about and enjoy. | |
| 16 | 1 | | Email | Thank you for accepting my comment on the Draft Environmental Impact Statement for the proposed Black Butte Copper Project located near White Sulphur Springs. I am most interested in the balance between needed jobs and necessary environmental protections. I have looked at the document and would like to applaud both Tintina Montana and the DEQ in finding that balance for this project. The sensitivity given environmental issues found in the proposed construction and operating plans are abundant (Section 2, Pages 1 through 16). Critical to ensuring longterm protection the area's environment, the reclamation processes planned when the mining is complete are outstanding. The post-closure plans that include top sealing of the double lined Cemented Tailings Pond with a high density polyethylene cover before covering it with sloped soils and revegetating it will help to eliminate the possibility of acid generation from the stored materials (Section 3.5, Page 26). Steps such as these give credence to the DEQ statement that the project will not, during operations and after, affect the Smith River or its tributaries. Tintina Montana has offered a complete plan that balances the socioeconomic needs of the Meagher County region with the environmental protections we expect and demand of modern mining. | Thank you for your comment. |
| 21 | 2 | | Email | First, the DEIS draft is 900 pages. Allowing only 60 days of review for a document of that size strikes me as disrespectful for those wishing to go through it thoroughly and one could argue that a rushed review only serves the mining company, not the public interest. The DEQ person I talked to stated that the life of the mine, from beginning to completed reclamation was 20 years. Recent descriptions of the life of the mine are now at 50 years. Why the error when I asked? What is scheduled to happen after/instead of the 20-year plan. Along those lines, more land has been leased from the landowner and Forest Service than the currently reviewed mine would need. I understand that during mineral leasing, the entity mining customarily leases as much land as it can obtain. However I am concerned that should Sandfire change their plans during mining, this acquisition of additional land would have been the tip off that the companies had further mining plans for the area. If so, there will be no public review process, just a DEQ review. If the DEQ is tolerant of a 60-day review for the current mine, how quickly will they act to review any additional mining plans? If the company decides to enlarge the mine at some future date, I could argue that with the additional land leased from the beginning, it could be done to circumvent full review and public comment. Is there any way to guarantee that is not the case? | To date, only the Black Butte Copper Project has been proposed for mining. Any future proposed mines or expansions would need a separate MEPA environmental review and permitting, which would include public disclosure and input. See Consolidated Response MEPA-1 and CUM-1. |
| 21 | 6 | | Email | The Smith River generates \$10 million in annual economic activity. The outdoor recreation industry generates \$7 billion in revenue for the state. Outfitters will launch 73 of 1361 total Smith River permits in 2019. Outfitters create Montana jobs, are responsible land stewards, and the money they generate stays in the state, having a substantial ripple effect on the economy - airfare, hotels, travel, meals, supplies, etc. The draft EIS should evaluate any potential impacts to this burgeoning and sustainable industry. Sandfire is an Australian-owned mining company that will pocket the lion's share of profits and cut and run when profitability ceases. Montana already spends \$50 million annually in tax dollars on mine clean-up. I do not want to add a failed mining experiment on the Smith River to the list, at the cost of existing perpetual Montana jobs. | DEQ acknowledges the outstanding recreational opportunities afforded by the Smith River and recognizes its economic contribution. Recreation and use of the Smith River is addressed in Section 3.7, Land Use and Recreation, and Section 3.8, Visuals and Aesthetics, of the Draft EIS. Socioeconomic resources are addressed in Section 3.9, Socioeconomics. The Final EIS has been amended to include publicly available information on the economic contribution of the outdoor recreation industry, particularly the contribution attributable to the Smith River. DEQ does not predict contamination/pollution of Sheep Creek or any other surface water. See Section 3.4.3.2, Proposed Action, Section 3.5.3.1, Surface Water Quantity, and Section 3.5.3.2, Surface Water Quality and Temperature, of the EIS. Process water discharged to |

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| | | | | | surface waters via the UIG would be treated to avoid impacts. Although contamination/pollution is not predicted, DEQ is requiring operational monitoring to verify that surface waters are protected. See Section 6 of the MOP Application (Tintina 2017a). |
| 21 | 7 | | Email | Sandfire apparently has been clear about expanding and growing the operation into a 50-year mining district. The DEIS should evaluate the ENTIRETY of the project and its potential impacts, and not allow Sandfire to segment the analysis. | See Consolidated Response CUM-1. |
| 22 | 2 | | Email | The Smith River depends on clean, cold and abundant water from its tributaries to sustain the fisheries and the recreational facilities we all love. When a mine such as Black Butte digs into ore containing sulfide, the sulfide when exposed to air and water produces high levels of acid and toxic metals. I understand that the additional water permitting for this mine is needed because the nitrate content of the water predicted to come from the mine was too high for the water quality standards. The mine has created a very experimental system to deal with the amount of nitrates in the outflow of the mine. I doubt it will work. Even with careful mining practices and careful tailing storage, mines have nearly always contaminated nearby surface water. Many require perpetual treatment of the outflow. I have discovered that 11 out of 12 mines permitted since 1980 have water quality problems, the most notable among them being Zortman-Landusky and the Beal Mine. If you think the public will stand behind using the Smith River as an experiment so that Sandfire can remove millions in profit from this state to a foreign country, you are wrong. I feel that they are asking to mine here, in Montana, because we have no laws to avoid the perpetual contamination of groundwater. They don't have to prove that perpetual contamination will not occur. They simply have to put on a dog and pony show all about state-of-the-art technology. There is absolutely no guarantee that this new technology will work, as it has never been tried before. And if it does fail, there is no real consequence to Sandfire. But there is a very real and horrific consequence for the Smith River, its tributaries, fisheries and wildlife, and its wetlands. | The tailings produced by mine ore processing would be mixed with cemented paste, serving to reduce seepage contact with sulfide minerals, thereby reducing the leaching potential of oxidation products. Refer to Consolidated Response PD-2, Concerns Regarding Examples of Proposed Technology, for a discussion of previous use of the proposed cemented paste tailings approach at other mines. Refer to Section 3.5.3.1 of the EIS for details pertaining to water handling; Section 3.5.3.2 of the EIS for details pertaining to water quality including treatment. Also refer to Consolidated Response WAT-2, which discusses concerns regarding impacts on surface water resources in the Project area. |
| 22 | 3 | | Email | I read that the new cemented tailings facility will sit on a hill overlooking Sheep Creek. The method of cementing the tailings is unproven. If the dam or the cement in the tailings fails, Sheep Creek is where the tailings will end up. Have you analyzed the effectiveness of the liner for up to 50 years? Have you analyzed the effects of a very probable earthquake on the dam? The liner and the dam are essential to protecting Sheep Creek, and ultimately the Smith. Strict, exacting analysis is required. | See Consolidated Responses PD-1, PD-2, PD-3, PD-4, and PD-5. |
| 22 | 4 | | Email | I read that there will be a definite drawdown on the local water table. Coon Creek will be the most affected stream (70%), however Sheep Creek will also be affected. The plan is to pump water from Sheep Creek during high flow, store it, and pump it back into Coon Creek as needed during low flow. The flow quantity in Sheep Creek is already too low to totally protect the fishery during summer. This additional stress on Sheep Creek can cause a higher water temperature. This would allow algae to grow, which depletes oxygen in the water. Obviously, this would have an effect on wildlife and fish. Also, it appears that the water pumped out of the mine during the mining process will need to be treated at a special reverse osmosis plant and then released. This water will hold too many nitrates to meet the stricter water quality standards during the summer months. So it will be held back until the stricter standards are not in effect. This water would be released through underground tunnels below Sheep Creek, and would eventually end up in Sheep Creek itself. The current surface water monitoring site on Sheep Creek is not where the water exits the tunnels at the mine. It is two miles from | See Consolidated Responses WAT-2 and WAT-4 regarding impacts on surface water resources. See Consolidated Response WAT-5 regarding potential thermal effects on water resources and ecosystems. See Consolidated Response AQ-1, Nuisance Algae, for information about algal growth. Sampling of mine effluent before it is released to the environment via the UIGs would be required. Additionally, the MPDES permit would require monitoring for metals, nitrates, temperature, and flow near the proposed discharge points. Finally, monitoring sites upstream and downstream of the UIG discharge point would be used to detect any thermal impacts on groundwater. |

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| | | | | the discharge point. If there is ever a problem at the reverse osmosis plant, the pollution will be over 2 miles gone before it is detected. At the very least, there should be a required surface water monitoring system at the exit from the mine. Nitrates and metals should be monitored as well as flow and temperature. | |
| 24 | 2 | | Email | I would like to provide comment on the Draft Environmental Impact Statement (EIS) that has been completed for the proposed Black Butte Copper Project located near White Sulphur Springs. More specifically, I would like to comment on Section 3.3, which discloses potential impacts to Cultural, Tribal, and Historic Resources. As an individual that takes an interest in Montana's history and archeological sites, I found it quite refreshing that the Proponent of this mining project took proactive steps to fully analyze the project area for potential sites that could contain important archeological artifacts. As illustrated in the DEIS (Figure 3.3-1), over three years of extensive cultural resource inventories were conducted. The result of these surveys has produced two sites located within the project area (24ME1104, 24ME0163) that are eligible for listing in the National Register of Historic Places. Both the DEQ and the project Proponents deserve praise for using the MEPA process to better evaluate previously documented sites like 24ME936 and 24ME925 (3.3.1) and for identifying other potential sites that will be further evaluated before any disturbance of them would occur (3.3.3.2). As clearly stated in the Draft EIS, there is no federal or state nexus that required the additional work that has been conducted. The fact that it was done anyway is testament to the thoroughness of both the DEQ and the project Proponent in looking at all aspects of disturbance. This commitment is further underscored by the proposed actions to eliminate the possibility of losing these special places for future generations to learn about and enjoy. | Comment noted. |
| 25 | 3 | | Email | The Draft EIS also correctly states that, "According to the White Sulphur Springs Growth Policy, residents are increasingly interested in ensuring new growth and development be located in suitable locations, and that it be designed and constructed to ensure the health, safety, and livability for residents (CTA 2017)." The average income of miners in Montana, \$60,190, is nearly double the income of the average job in Meagher County (Section 3.9, page 4) and would be a huge game-changer for the individuals and the families that call the area home. The Black Butte Project will directly employ 235 individuals and another 151 would find employment with contractors or other employers servicing the mine (Section 3.9, page 13, Table 9). Goods and services purchased by the miners themselves throughout the local area and state will create additional jobs for Montanans. In addition, taxes that will be paid by the mining company while in production will add millions to local government coffers. For instance, the metal mines tax is estimated to be \$4 million per year to the State of Montana (Section 3.9, page 17) with over \$1.4 million of that amount to be distributed to Meagher County each year during the projected 11 years of production. Thankfully, the unique-to-Montana Hard Rock Mining Impact Act, the local area will be able to prepare for the influx of workers. The provisions of this act, as spelled out in Section 3.9, page 17, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area fiscal and economic impacts. | Thank you for your comment. |
| 26 | 3 | | Email | The Draft EIS also correctly states that, "According to the White Sulphur Springs Growth Policy, residents are increasingly interested in ensuring new growth and development be located in suitable locations, and that it be designed and constructed to ensure the health, safety, and livability for residents (CTA 2017)." | Thank you for your comment. |

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| | | | | <p>The average income of miners in Montana, \$60,190, is nearly double the income of the average job in Meagher County (Section 3.9, page 4) and would be a huge game-changer for the individuals and the families that call the area home. The Black Butte Project will directly employ 235 individuals and another 151 would find employment with contractors or other employers servicing the mine (Section 3.9, page 13, Table 9). Goods and services purchased by the miners themselves throughout the local area and state will create additional jobs for Montanans. In addition, taxes that will be paid by the mining company while in production will add millions to local government coffers. For instance, the metal mines tax is estimated to be \$4 million per year to the State of Montana (Section 3.9, page 17) with over \$1.4 million of that amount to be distributed to Meagher County each year during the projected 11 years of production. Thankfully, the unique-to-Montana Hard Rock Mining Impact Act, the local area will be able to prepare for the influx of workers. The provisions of this act, as spelled out in Section 3.9, page 17, are intended to mitigate fiscal impacts of a hard rock mineral development and assist affected local governments in preparing for, and mitigating, area fiscal and economic impacts.</p> | |
| 27 | 1 | | Email | <p>I would like to provide comment on the Draft Environmental Impact Statement (EIS) that has been completed for the proposed Black Butte Copper Project located near White Sulphur Springs. More specifically, I would like to comment on Section 3.3, which discloses potential impacts to Cultural, Tribal, and Historic Resources. I grew up in White Sulphur Springs on the South Fork of the Smith River, and it is vitally important that this project be done the right way. As an individual that takes an interest in Montana's history and archeological sites, I found it quite refreshing that the Proponent of this mining project took proactive steps to fully analyze the project area for potential sites that could contain important archeological artifacts. As illustrated in the DEIS (Figure 3.3-1), over three years of extensive cultural resource inventories were conducted. The result of these surveys has produced two sites located within the project area (24ME1104, 24ME0163) that are eligible for listing in the National Register of Historic Places. Both the DEQ and the project Proponents deserve praise for using the MEPA process to better evaluate previously documented sites like 24ME936 and 24ME925 (3.3.1) and for identifying other potential sites that will be further evaluated before any disturbance of them would occur (3.3.3.2). As clearly stated in the Draft EIS, there is no federal or state nexus that required the additional work that has been conducted. The fact that it was done anyway is testament to the thoroughness of both the DEQ and the project Proponent in looking at all aspects of disturbance. This commitment is further underscored by the proposed actions to eliminate the possibility of losing these special places for future generations to learn about and enjoy.</p> | Comment noted. |
| 28 | 1 | | Email | <p>I would like to provide comments regarding the incredible economic boost the Black Butte Copper Project will bring to Meagher County. In reviewing the socioeconomic portion of the DEIS (3.9) it is abundantly clear that Meagher County is in dire need of the economic stimulus that the BBCP could provide. Meagher County ranks in the bottom categories of nearly every measurement in the socioeconomic analysis area. In looking at the five measures used in the analysis, unemployment, average earnings per job, per capita personal income, and families with income below the poverty level, it is clear that the DEQ made the right conclusion. The data indicates a "less healthy economy" in Meagher than that of the surrounding counties (3.9-5). With the median wage in MT being \$32,750 in 2016 (Montana DLI 2016), any new mining jobs anywhere in our state will raise that very poor number. This is due to the average</p> | Thank you for your comment. |

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| | | | | <p>median wage of a mining sector job being nearly double the state’s median wage at \$60,190 (3.9-4). Being from a county that relies heavily on tourism and provides only low paying jobs, nothing makes me happier for my friends, and neighbors than to see some of them find an opportunity to make a decent wage that will allow them to not only survive but prosper in Montana. These are just the kinds of jobs that a county like Meagher needs. With an aging demographic that is ten years higher than the states’ median age (3.9-3), the skilled labor positions making family wages will lower that number and significantly contribute to the goals of the White Sulphur Springs Growth Policy articulated on page (3.9-9). While there are certainly going to be some front-end strains on public infrastructure and services with the influx of these skilled workers (3.9-17), the Hard Rock Impact Plan will help prepare Meagher County for these stresses through the prepayment of Metal Mine License Taxes. Once up and running, the county is estimated to receive 1.4 million a year in these taxes on top of an additional 8 million in taxable valuation at peak copper production (3.9-17). This project will be an incredible stimulus for Meagher County and surrounding counties. My hope is the DEQ gets through the public review process as quickly as possible to give Sandfire a permit and get this project into construction.</p> | |
| 29 | 1 | | Email | <p>I would like to provide comments regarding the incredible economic boost the Black Butte Copper Project will bring to Meagher County.</p> <p>In reviewing the socioeconomic portion of the DEIS (3.9) it is abundantly clear that Meagher County is in dire need of the economic stimulus that the BBCP could provide. Meagher County ranks in the bottom categories of nearly every measurement in the socioeconomic analysis area. In looking at the five measures used in the analysis, unemployment, average earnings per job, per capita personal income, and families with income below the poverty level, it is clear that the DEQ made the right conclusion. The data indicates a “less healthy economy” in Meagher than that of the surrounding counties (3.9-5).</p> <p>With the median wage in MT being \$32,750 in 2016 (Montana DLI 2016), any new mining jobs anywhere in our state will raise that very poor number. This is due to the average median wage of a mining sector job being nearly double the state’s median wage at \$60,190 (3.9-4). I entered the legislature in 2007 with the goal preserving and adding good paying jobs in Natural resources industry. These jobs not only keep our young people from leaving Montana but provide a much needed revenue source. Local, county and at the state level. Natural resources has long been the backbone of Montana’s economy. Six sessions on either appropriations or Finance and Claims I can tell you that if Montana is to keep our young people in the state, then well vetted projects such as this must move forward.</p> | Thank you for your comment. |
| 30 | 2 | | Email | <p>Our comments apply equally to the Proposed Action and the Agency Modified Alternative, as there appears to be no appreciable difference to hydrogeological and water resource risks between the two. Throughout our comments we refer to the groundwater model used by Sandfire to estimate mine dewatering (Hydrometrics 2016) and the groundwater model (Hydrometrics 2018 used to assess the discharge and return of effluent to the alluvium near Sheep Creek via the recently modified plans for Underground Injection Gallery (UIG), as well as an independent groundwater model we contracted to test the Hydrometrics 2016 model (Myers 2018).</p> <p>Big picture, the DEIS begins with a flawed definition of the regional study area (RSA) by limiting the RSA to the portion of the basin that would “experience groundwater drawdown of more than 2 feet due to mine dewatering (3.4-1.” This ignores the standard definition of an RSA as being inscribed by natural, no-flow boundaries. A</p> | <p>The RSA has been delineated at the 2-foot drawdown contour predicted by the Hydrometrics (2016a) model on the basis that a determination was made that no “secondary effects” (e.g., effects on groundwater quantity in turn resulting in effects on surface water resources) would occur outside this boundary. This approach is consistent with the definition of RSA included in Section 3.4.1.2 of the EIS, which also describes the LSA and watershed-scale Conceptual Model Domain. Potential effects outside the RSA were considered in the evaluation conducted to assess an appropriate RSA boundary, and are thereby captured in the EIS, with the implication that no effects are expected outside the RSA as delineated. This determination considered the methods and results of the Hydrometrics hydrogeological model, as well as potential receptors outside the 2-foot drawdown contour. The watershed-scale Conceptual Model Domain is inscribed by natural hydrologic boundaries, extending beyond the drawdown cone resulting from dewatering,</p> |

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| | | | | true RSA for this mine proposal would likely include a large area that could experience groundwater drawdown of up to 2 feet due to mine dewatering, which could entail a significant amount of water and, hence, dewatering. By arbitrarily limiting the RSA, the DEIS fails to provide a realistic prediction of mine dewatering. | capturing potential effects further afield. The predicted drawdown across the complete hydrogeological model domain were considered in delineating the RSA. See response to Submittal ID HC-003, Comment Number 58. |
| 30 | 2-A | | Email | The DEIS ignores linear defects in the mine workings, which means that it assumes almost no seepage and little or no possibility of groundwater quality being impacted within the mine workings. The assumption that the mine workings and engineering will operate flawlessly, without defects that lead to leakage, is highly unrealistic and grossly underestimates the risks of groundwater and surface water contamination. | <p>Groundwater would inflow into the mine workings, and would be pumped and treated by the WTP before release to the environment. This groundwater inflow is analyzed by the groundwater model constructed based on the results of extensive field investigation and hydraulic testing of boreholes.</p> <p>Any fractures created by blasting in the proposed underground mine are predicted to be limited in extent. This topic is discussed further in Consolidated Response WAT-3.</p> <p>This comment is addressed in the responses to many other comments. Some of the responses are enumerated below:</p> <ul style="list-style-type: none"> • The issues of groundwater inflow into the mine and its effect on the environment are discussed in response to Submittal IDs: HC-003, Comment Number 54; and BBC01028, Comment Number 1. • The issue of the adequacy of the completed hydraulic testing programs and groundwater modeling representing flow through rock discontinuities is discussed in responses to Submittal IDs: HC-003, Comment Number 54; BBC00589, Comment Number 4; BBC00589, Comment Number 30; BBC00589, Comment Number 36; HC_043_Jim Steitz_U, Comment Number 3; HC_044_William Adams_U, Comment Number 3; HC_012, Comment Number 1; BBC00424, Comment Number 3; BBC00629, Comment Number 1. • Quality of groundwater in contact with the mine workings during the post-closure period is discussed in responses to Submittal IDs: HC-003, Comment Number 52; and BBC00933, Comment Number 14. <p>Additional information and extensive discussions of the groundwater inflows into the mine, and groundwater quality are provided by the following responses:</p> <ul style="list-style-type: none"> • The Proponent’s Second Supplemental Response to Public Comments (Sandfire 2019b) • The Proponent’s Third Supplemental Response to Public Comments (Sandfire 2019a) • The Proponent’s Fourth Supplemental Response to Public Comments (Sandfire 2019c) • Technical Memorandum – Initial Review Comments on the Tom Myers Black Butte Modeling Report, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019a). • Technical Memorandum – Supplemental Comments on Myers’ Modeling Report of Black Butte Copper Project – DRAFT, Section “Geologic Formation Zones” (Hydrometrics, Inc. 2019c). <p>DEQ concurs with the information and conclusions submitted by the Proponent as listed above.</p> |
| 30 | 2-B | | Email | The 25 pump or slug tests used to understand hydraulics and flow within the underground area of the mine site do not provide enough information to understand the overall formation or even small portions within it (Hydrometrics 2016). In short, | See Consolidated Response WAT-1. |

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| | | | | <p>how water is and will move underground in the mine area remains mostly a proverbial black box. The DEIS assumption that there will be little or no seepage or possibility of groundwater quality impacts is, thus, based on paltry information. The DEIS also relies on small-scale flow tests, rather than large-scale tests, even though the operating mine would have impacts at the regional (largescale hydrologic level (Myers review of DEIS, pg. 3-5.</p> | |
| 30 | 2-C | | Email | <p>The Myers 2018 hydrologic modeling (provided to DEQ with Myers DEIS review, estimates that mine dewatering could be as high as two to three times greater than what is being predicted by the current DEIS. Given the impacts this amount of mine dewatering could have on pumping, water treatment, water storage, and return of effluent to the UIG, the possible large underestimation of dewatering in the DEIS alone should be reason to consider selecting the “No Action” alternative. (Also see, Myers DEIS review, pg 21), for analysis of the inability of the water treatment facility to handle the chemistry associated with the higher-than-anticipated amount of water that is likely to occur from mine dewatering. As per the Myers DEIS review, MTU recommends additional test for large-scale data sets to be collected. Borehole data used in the DEIS also is flawed because it includes sampling from mineralized zones that have very low permeability, which fails to predict the ways and amounts of water that could flow into mine workings once mining begins in those mineralized zones. The DEIS should include more thorough sampling of shale surrounding mineralized zones. Similarly, the DEIS uses average permeability from too few samples of the four major faults in the mine site area to estimate the permeability across the entirety of all these faults. This completely ignores the reality that faults are not homogeneous and contain areas of high permeability mixed with zones of very low or zero permeability. Using an average value across a fault is virtually meaningless. Additionally, the DEIS dismisses tests that Tintina did conduct in 2017, which showed a large range of high permeability in some of the faults (Myers DEIS review, pg. 6). Ignoring these permeability results and averaging fault permeability allows the DEIS to report much lower mine dewatering results than are, in reality, likely to occur (Myers, 2018). The faults should not be considered a flow barrier and the Myers 2018 alternative modeling, which estimated dewatering rates as high as 2000gpm should be considering in all other mine operations that involve dealing with water in the mine workings – pumping, storing, treating and injecting plans/infrastructure. Commenting on the necessity of a map of leakage within the bedrock aquifer, Myers provides the sobering consideration that “if there is insufficient data to complete a map, there is insufficient information to form an accurate conceptual flow model and to predict the impacts of the project (Myers DEIS review, pg. 6).” DEQ should not permit a mine that lacks such information, model, and map. Flaws in the DEIS prediction about permeability have significant surface water quantity and quality impacts. The problems with the way the DEIS estimates permeability (small-scale tests instead of large-scale ones translates into inaccurate estimations of groundwater flow rates. Permeability is a factor in the Darcy’s Law method of calculating flow rates used in the DEIS (3.4-21). So, the low permeability (mis calculated in the DEIS) translates into low flow rates from groundwater to the surface water of Sheep Creek. If there are areas of high permeability that contribute much higher flow from groundwater to Sheep Creek surface water, then the amount of the creek’s baseflow dependent on groundwater will be higher than accounted for in the DEIS. This means that mine dewatering will equate to larger impacts on Sheep Creek baseflow than anticipated. This could also risk contamination of Sheep Creek water by the known exceedances</p> | See Consolidated Response WAT-1. |

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| | | | | <p>of elements in the alluvial and shallow bedrock for antimony, arsenic, iron, lead, manganese, strontium, and thallium (Myers DEIS review, pg. 7-8). Compounding the problems with how the DEIS estimates the amount groundwater contributes to Sheep Creek stream flow, the DEIS also relies on Sandfire's highly flawed method of calculating baseflow as a function of recharge from precipitation. Baseflow should be calculated using a regression analyses of sufficient surface water flow data from multiple gauges and a true hydrograph (Myers DEIS review, pg. 9-10). Mine plans regularly underestimate dewatering and geochemical reactivity. That common flaw appears to hold true for this DEIS and the Black Butte mine plan. MTU's uncertainty about mine dewatering as presented in Hydrometrics (2016 prompted us to engage an independent expert to review that model and to run an alternate, more thorough one. Myers hydrologic model (2018 demonstrates numerous flawed assumptions in the Hydrometrics model and, therefore, provides much higher estimates of mine dewatering throughout the expected life the the mine. We strongly recommend that DEQ address the discrepancy in these hydrologic models and re-evaluate the full host of possible environmental impacts if mine dewatering were to reflect the Myers 2018 predictions. DEQ should also reevaluate how mine infrastructure and plans for pumping, storing, treating and injecting the additional water would need to be changed (Myers 2018 and Myers DEIS review, page. 10-12).</p> | |
| 30 | 2-D | | Email | <p>Suggestions in the DEIS that grouting could solve any potential occurrences of increased dewatering are not supported by appropriate evidence (DEIS, 3.4-56). We echo the recommendation made by Myers (DEIS review, pg. 12-13) that if grouting is the proposed solution for unexpected dewatering rates, then it should be evaluated as a separate alternative within the DEIS.</p> | See Consolidated Response WAT-1. |
| 30 | 2-E | | Email | <p>We fully support the use of hydraulic plugs to prevent upward flow into the shallow aquifer. Unfortunately, the DEIS leaves latitude for Sandfire not to install these plugs based on its operational decisions, rather than on protecting the shallow aquifer and surface water from contamination. In the fractured and partially open environment of the shafts, for which these plugs are intended, oxidation of surrounding materials is increased such that there's high likelihood of long-term creation of acidic water that would be likely to leach heavy metals. Therefore, even the seemingly small difference in flow that the DEIS predicts between plugged and unplugged shafts, over long periods of time, constitutes significant quantities of highly contaminated water potentially entering the shallow aquifer and then the surrounding surface water of the Sheep Creek drainage (Myers DEIS review, pg. 13; DEIS Appendix D). Hydraulic plugs should be required throughout the mine site to prevent or decrease the upward flow of water post-closure.</p> | Comment noted. The hydraulic plugs are required in both the Proposed Action and the AMA. |
| 30 | 2-F | | Email | <p>This is especially true because the DEIS provides no analysis or evidence to substantiate the plan to flood the mine workings between six and ten times before backfilling them with cemented tailings to rinse soluble minerals from mine surfaces. How has it been determined rinsing underground surfaces six to ten will adequately reduce oxidizing minerals (see Myers DEIS review, pg. 21-22)? In situ evidence of this being an effective method of significantly reducing acid and contaminant generation should be required in the DEIS. More importantly, we recommend that the plan to rinse mine working surfaces be abandoned because it presents the risk of failing to capture the highly contaminated rinse water, for which the DEIS provides very few specifics. Instead, the DEIS should reconsider the alternative of shotcreting</p> | At mine closure, much of the underground workings would be backfilled and the open portions of the workings would be flooded with unbuffered RO permeate (treated water), to dissolve and rinse soluble minerals from mine surfaces. This contact water would then be pumped out of the mine and treated at the WTP, and additional RO permeate would be injected into the mine again. Non-degradation criteria within the underground workings openings are expected to be achieved after repeated flooding/rinsing, which is conservatively estimated to take between 6 to 10 cycles. Until that time (estimated to take 7 to 13 months), water from the underground workings would continue to be captured and treated. Treatment of water from the underground mine would likely occur late in the closure phase. Importantly, only upon confirmation that the quality of contact groundwater meets the proposed groundwater non-degradation criteria, the contact water would no longer |

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| | | | | all mineralized surfaces to better reduce the formation of metal-sulfide compounds that would likely create acid mine drainage (Maest, DEIS review, pg. 1, 11). | <p>be pumped and treated, and the WTP would shut down as part of the post-closure phase (Hydrometrics, Inc. 2016b).</p> <p>Regardless of whether or not residual nitrate in the mine workings would be consumed by naturally occurring bacteria, the proposed rinsing of mine workings would effectively remove most nitrate from exposed surfaces underground. It is also reasonable to assume that the proposed rinsing with unbuffered RO permeate (essentially, distilled water) would dissolve most soluble oxidation products from exposed surfaces underground, and that these minerals would be the primary sources of dissolved metals in the initially flooded mine workings. Once the rinsing is complete, paste backfilling of the remaining mine openings within the zones of sulfide bedrock would greatly limit the volumes of groundwater that could occupy these areas, and also the ability of that groundwater to migrate into nearby aquifers. Also see response to Submittal ID HC-003, Comment Number 53.</p> <p>The closure rinsing would occur while there is still a groundwater cone of depression surrounding the mine workings, maintaining groundwater flow directions radially inward to the mine voids rather than out of them. Temporary flooding during rinsing would not be allowed to raise the water table to the point where outflow would occur. Draining the workings after flooding would result in stronger gradients from the surrounding bedrock into the mine voids, ensuring that the rinse water is recaptured.</p> |
| 30 | 2-G | | Email | As for mitigation measures to re-water Coon Creek, Black Butte Creek, Moose Creek and Sheep Creek using the Non-Contact Water Pond or as-of-yet unsecured water rights, the DEIS fails to provide adequate information both about the degree mine dewatering will lead to drawdown of flows in these surface waters, as well as the method of determining when reduced flows are due to mining activities versus dry period, irrigation, or diversion of water. It appears that all of the above-mentioned surface waters, plus surrounding wetlands, are highly likely to experience much higher rates of drawdown than predicted in the DEIS (Myers 2018 and Myers DEIS review, pg. 13-16). The DEIS, nor the mine operating plan (MOP provide any clear mitigation plans for stream drawdowns that include a method of knowing when or how much that drawdown is due to the mine workings. Such determinations and the specific plans for recharging these surface waters with water that meets all water quality standards is essential to this DEIS. The DEIS also fails to include any mitigation needs of wetlands, even though the wetlands are, according to the DEIS, fed by groundwater and, therefore, susceptible to drawdown due to mine dewatering. Given the risks we have presented herein that mine dewatering could be much greater than predicted in the DEIS and that that could lead to correspondingly higher rates of surface water drawdown in the creeks within or adjacent to the project area, it is critical that the DEIS include a proper water balance – an accurate and realistic account of how the mine operators will mitigate for decreases in surface water. Where will they obtain sufficient water? | <p>Stream drawdowns resulting from mine dewatering were quantified in the hydrogeological modeling conducted by Hydrometrics (2016a) and are discussed in Section 3.5.3.1, Surface Water Quantity, of the EIS. Refer to Consolidated Response WAT-4 for details regarding the estimated drawdown in Sheep Creek, and Consolidated Response WAT-1 for discussion of the validity of the mine dewatering estimates.</p> <p>The hydrogeological model estimates a maximum reduction in flow in Black Butte Creek of 0.1 cfs (4 percent of base flow), 0.12 cfs in Coon Creek (70 percent of base flow), and no reduction in base flow in Moose Creek. The Proponent has committed to mitigate the base flow reduction in Coon Creek by pumping water from the non-contact water reservoir into the headwaters of the creek to maintain flows within 15 percent of average monthly preconstruction flows.</p> <p>See response to Submittal ID HC-003, Comment Number 61 for more information about drawdown effects on wetlands.</p> |
| 30 | 2-H | | Email | How will they ensure the quality of that mitigation water does not impair surface water into which it is being added or the aquatic life therein? This second question specifically could pertain to using NCWR as the source of water to mitigation flows in Coon Creek. The NCWR water will be drawn from Sheep Creek during high flows. The DEIS recognizes that that water exceeds standards for iron and aluminum (DEIS, 3.5-9). Putting that water in Coon Creek means that it will likely exceed nondegradation standards (see Myers DEIS review, pg. 22-25 for detailed analysis of shortcomings in the DEIS on this issue). | The elevated iron and aluminum concentrations in Sheep Creek are largely related to elevated suspended sediment concentrations in the creek occurring during periods of snowmelt, with increased flow and turbidity (Section 3.5.2.2 of the EIS). Retention of water in the NCWR would allow time for suspended sediment to settle out of the water column prior to transfer of the water from the NCWR for flow augmentation. The expected result of settling time would be reduced aluminum and iron concentrations. Some occurrences of elevated aluminum in Sheep Creek were observed when suspended solids concentrations were low. In these cases, it is likely that the aluminum is dissolved from soils during |

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| | | | | | <p>snowmelt (which tends to be slightly acidic and may more aggressively dissolve aluminum from soils). In cases where elevated aluminum in Sheep Creek is not associated with elevated levels of suspended sediment that would settle out in the NCWR, it is expected that cold and slightly more acidic water diverted from Sheep Creek would equilibrate with water already stored in the NCWR, reducing solubility of aluminum and also causing precipitation of the aluminum within the reservoir.</p> <p>Also see the response to Submittal ID BBC00589, Comment Number 33 for a discussion of water quality effects, including for Coon Creek. Refer to Consolidated Response AQ-1 for discussion of impacts on aquatic life in Sheep Creek.</p> |
| 30 | 2-I | | Email | <p>In addition, the DEIS does not confirm that the company has numerous water right changes or new water rights secured that are necessary to operations and mitigation. We believe it is essential that the water balance, especially mitigation water, be legally secured before considering permitting this mine. Permitting and attaining necessary water right changes for this mine should be parallel processes. The DEQ should not allow one to be completed without the other.</p> | <p>See Consolidated Response WAT-2 regarding water rights and impacts on surface water resources.</p> |
| 30 | 2-J | | Email | <p>There are numerous risks to water quantity and quality associated with the Underground Injection Galleries and the modeling performed to evaluate them (Hydrometrics 2018 presented in the DEIS). First, the UIGs have been moved in the mine plan since the scoping process. The new location of the UIG, basically running from near the cemented tailings facility (CTF toward, and then along the edge of Sheep Creek, means that the UIG crosses ephemeral stream channels and both surveyed wetlands and wetland functional assessment areas (DEIS Figures 2.2-1 and 3.14-6). These changes in the UIG siting and the possible impacts to surface waters should, we believe, compel Sandfire to consult with the US Army Corps of Engineers on an updated or new 404 permit application. There is no indication in the DEIS that that has or is being done. The 404 permitting, including revisions due to the changes in the UIG, should be completed before DEQ considers the DEIS complete.</p> | <p>An alluvial UIG was proposed in the MOP Application by the Proponent before starting the scoping process. Subsequent proposed changes included enlargement of that UIG system and the elimination of the previously proposed “Upland UIGs.” Locations of alluvial UIGs are presented on Figure 3.4-12c in the EIS. Proposed UIG locations were selected such that disturbance of wetlands would be avoided (see MPDES application, Figure 3.2; Hydrometrics, Inc. 2018a). See Consolidated Response MEPA-3 regarding changes to the Project since the scoping period.</p> <p>See Consolidated Response WAT-4 for information about impacts on surface waters due to dewatering.</p> <p>For information about wetlands, dewatering effects, and the Section 404 permit, see responses to Submittal IDs: HC-003, Comment Number 61; and HC-003, Comment Number 62.</p> |
| 30 | 2-K | | Email | <p>A similar omission in the DEIS is any evidence of the Montana Department of Natural Resources and Conservation authorizing Sandfire to mine under Sheep Creek. During scoping MTU commented on the need for DNRC to make that determination (please refer to MTU’s scoping comments, submitted to DEQ 2017-11-15). Ore bodies the company has identified as viable for future mining, as well as possible mining outlined in the current DEIS pass beneath Sheep Creek, a navigable waterway that we believe falls under DNRC authority in respect to accessing mineral resources under the streambed. In a letter from Tintina Resources to DNRC, the company stated that the footprint of the Black Butte Copper Project includes a stretch under Sheep Creek, yet tried to persuade the department that discussion of the need for state (DNRC authority to mine that stretch would be “unproductive” until after the permit process is finished (Letter from Jerry Zieg to DNRC, Re: Black Butte Copper project, Sheep Creek mineral interest, January, 23, 2017). We strongly disagree and urge DEQ to make sure that DNRC determination on mining beneath Sheep Creek is completed before there is further consideration of this mine plan.</p> | <p>See response to Submittal ID HC-003, Comment Number 16 for more information about mineral rights beneath Sheep Creek and the DNRC.</p> |
| 30 | 2-L | | Email | <p>A second concern with the UIG is the poor modeling of the ability of this system to handle the full discharge that is likely to be put into it. The model (Hydrometrics 2018 overestimates the drawdown of the alluvium into which treated water would be</p> | <p>The hydrogeological modeling for the UIG (Hydrometrics, Inc. 2018a) indicated maximum steady state water table mounding of 3.9 feet when the maximum design discharge rate of 575 gpm was applied. This maximum does not include superposition (subtraction of</p> |

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| | | | | discharged. If drawdown of the alluvium is less than the model predicts (Myers DEIS review, pg. 16-17 then even the predicted discharge to the UIG will mean water levels will be well above ground, hence running directly into surface water. That would constitute an essential failure of the UIG. Compounding that potential risk is the likelihood (already described above that dewatering will be much greater than predicted in the DEIS, so the amount of water being discharged into the UIG would need to be much greater. In short, the UIG is likely not capable of handling the amount of water this mine will need to discharge back into the alluvium, nor will the alluvium be drawn down to a degree that it has the capacity for the discharge water that can reasonably be expected. | drawdown from dewatering). The modeling indicated that mounding is expected to result in effluent entering the ground and eventually discharging to Coon and Sheep Creeks after seepage through the sediments. The Hydrometrics (2018a) modeling is regarded as adequate to demonstrate the capacity of the UIG. The adoption of steady-state mounding using the maximum design discharge rate provides a layer of conservatism. The modeling is supported by field data and calibration to the observed water levels. In contrast, the Myers (2019a) model includes a lower hydraulic conductivity in the alluvial sediments that is not supported by field data. See Consolidated Response WAT-1 for discussion regarding the groundwater modeling methods used by Hydrometrics (2016a and 2018a) and Myers (2019a). Routine groundwater monitoring would be conducted in the alluvial sediments around the UIG during mine operations. This monitoring would detect the magnitude of water table mounding, and would provide a trigger for UIG system modifications should mounding be greater than predicted. |
| 30 | 2-M | | Email | Overburdening the UIG and alluvium into which it injects water risks degrading surface water quality. As stated by Myers on this issue: “Dewatering would remove ambient groundwater with low total N concentrations which would result in mixed groundwater with higher total N (Myers DEIS review, pg. 17). The DEIS has incorrectly dismissed concerns about increased nitrogen levels in surface or groundwater due to this potential mine operation. An inadequate UIG located near or within known wetlands and adjacent to Sheep Creek, as well as being directly connected to the shallow alluvium, presents one specific example of the DEIS failing to recognize nutrient pollution risks. | See response to Submittal ID BBC00589, Comment Number 36. Myers' comments were based on the incorrect assumption that mixing and dilution would be allowed in order to achieve compliance with in-stream nutrient standards. Therefore, the comment is not pertinent to the Proposed Action. The Proponent has included provisions in the mine plan specifically to address elevated nitrogen concentrations sourced in the underground contact water. In addition to RO water treatment upstream of the UIG, the mine plan includes diversion of treated water to storage in the TWSP if nitrogen concentrations exceed the effluent limit from July 1 to September 30. Starting October 1, the stored water would be blended with the WTP effluent prior to discharge, and the blended water sampled/monitored as required in the MPDES permit. As the MPDES permit does not authorize a mixing zone, it does not depend on mixing/dilution with either groundwater or surface water having low nitrogen concentrations in order to achieve nutrient standards in Sheep Creek. |
| 30 | 2-N | | Email | Discharging from a reservoir to the UIG or directly to Coon Creek risks significantly raising the temperature of shallow groundwater and the receiving surface waters. The DEIS does not calculate or take into account the likely high rise in temperature of water stored in a reservoir before being discharged to mitigation surface water drawdown. The temperature and volume of stored water need to be closely estimated then used to determine the amount it would raise surface and shallow groundwater temperatures based on injection or discharge rates (see Myers, DEIS review, pg. 26). | See Consolidated Response WAT-5 for a discussion of potential effects of the Project on receiving water temperature. |
| 30 | 2-O | | Email | Leakage from any of the lined ponds or impoundments in this mine plan proposal also constitute risks to groundwater and surface water that have been ignored or downplayed in the DEIS. Except for with the non-contact water reservoir (NCWR, the DEIS assumes that liners will work perfectly. This assumption runs in contrast to the literature on lined water reservoirs and impoundments at hardrock and other eventuality with all of the lined facilities in this mine plan, not just the NCWR. Which raises the question: why does the DEIS accept eventual leakage of the NCWR but not the process water pond (PWP) nor the cemented tailings facility nor recently added, 20-acre treated water storage pond? A leak or seepage from the PWP could lead to contamination of shallow groundwater and surface water with any or all of the contaminants the DEIS acknowledges will be present in high concentrations in this facility – nitrates, copper, nickel, lead, antimony, strontium, and thallium (DEIS, Table 3.5-9). The DEIS presents a particularly inaccurate assessment of seepage | See Consolidated Response PD-4 for the discussion regarding seepage from lined surface facilities. Designs for these facilities have been engineered with multiple layers of seepage mitigation. The approach of embedding multiple layers of mitigation into facility design reduces the likelihood of failure in the overall seepage interception/collection systems. The NCWR is designed to recharge the groundwater system via seepage through the pond bottom, and hence a liner is intentionally excluded from the design. The analyses have not assumed that all liners would work perfectly. Analyses of liner seepage considered laboratory and field studies of liner performance and typical frequency and size of liner defects as documented in available literature (refer to Section 3.5.7 of the MOP Application; Tintina 2017a). Assuming literature values for liner defect frequency, it was calculated that the proposed CTF liner system would leak at a rate of approximately 4 |

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| | | | | <p>through the temporary waste rock dump. It appears that the seepage rate is based on an erroneous assumption that seepage will only occur in seven months during the two years that waste rock will be stored in this facility before being moved to the CTF. It also assumes that the waste rock will be moved to the CTF all at one time, rather than the reality that it will be moved over the course of months, hence more seepage will continue to occur. This is a concern because, as the DEIS identifies through testing, the waste rock has the potential to generate acid, as well as the potential to release metals in exceedance of groundwater standards, including nickel, thallium, copper, lead, uranium and arsenic (DEIS 3.6-11). As Maest describes in reviewing the DEIS: “The total metals results are presented in Enviromin (2017), Table 4-1. The copper content of the tailings is approximately 3,000 ppm, and the arsenic content is nearly as high (2,160 ppm in the raw tailings. The cobalt concentration is also impressive: 1,580 ppm in the raw tailings. The high concentrations suggest that the tailings contain toxic constituents that could leach under acidic (metals and non-acidic (arsenic, selenium, uranium, etc conditions (Maest, DEIS review, pg. 5).” As in the Maest review, the DEIS needs much more extensive testing of the potential for metals leaching both in acidic and non-acidic conditions. The risk of contaminating ground and surface water with toxic metals appears much higher than the current DEIS acknowledges.</p> | <p>gallons per day, and the PWP liner system would leak at a rate between 7 and 23 gallons per day. For both the CTF and PWP, the seepage predicted to pass through the liner systems would enter a foundation drain system designed to route the intercepted seepage into seepage collection ponds, from which this water would be routed to the WTP or to the PWP.</p> <p>Monitoring wells would also be located downgradient of the lined facilities, to confirm that seepage, if any, is intercepted by the foundation drain systems and does not affect groundwater quality.</p> <p>The estimated rate of percolation through the waste rock (0.9 gpm) in the temporary WRS facility is based on storage on the pad for up to 2 years (Section 3.6.5.4 of the MOP Application). This 0.9 gpm is the rate at which seepage would accumulate in the collection system beneath the waste rock. The collection system includes a network of drains underlain by a 100 mil HDPE liner, with the collected water routed to a sump and then via pipeline to the CWP.</p> <p>The seepage analysis for the temporary WRS facility indicates the volume of precipitation infiltrating into the waste rock over the planned 2 years of use would not be sufficient to saturate the waste rock material or accumulate on the liner. Rather, much of the water would either run off (reporting to the sump and directed to the CWP), be removed as snow, evaporate, or be absorbed by the rock. Given that saturated conditions are not expected to develop above the liner, seepage through the liner, even in the event of a defect, is predicted to be negligible. Although the rate of seepage through the temporary waste rock dump is projected to be a small volume, all precipitation that contacts this waste rock pile (whether it seeps through the waste rock pile or runs off it) would be collected on the lined surface beneath the waste rock and would then drain to the CWP for storage and treatment.</p> <p>Also refer to the response to Submittal ID BBC00933, Comment Number 5.</p> |
| 30 | 2-P | | Email | <p>Perhaps our biggest concern in regards to long-term water contamination risks posed by the Black Butte mine, as proposed, is with the cemented tailings facility. The DEIS section on “Tailings Geochemistry” is unequivocal that “tests indicate that the tailings would have a strong potential to generate acid regardless of cement addition (DEIS, 3.6-12).” It goes on to state that the addition of cement at 2% to 4% “is not sufficient to neutralize the sulfide in the tailings.” This high, undeniable potential for the tailings to go acidic underlie many of the following sections of our comments and constitute both a real potential for the creation of long-lasting, if not permanent source of water pollution necessitating permanent water treatment for this mine, which warrants the DEQ’s consideration (and our strong recommendation of a “No Action” alternative.</p> | <p>The addition of cement paste to the tailings is not intended to serve to neutralize the acid-generation potential of the sulfide minerals, and the ABA and NAG tests conducted with cement paste tailings confirm that the acid generation potential is not mitigated by the cement paste. However, the cement paste does serve to reduce the permeability of the tailings, thereby reducing the seepage rate and minimizing contact with water (the influence of cement paste addition on sulfide oxidation is discussed further in Submittal ID PM2-06, Comment Number 6). The CTF design for operations and closure includes other features serving to minimize seepage and prevent it from leaving the facility. The various forms of mitigation are discussed in the responses to Submittal ID HC-003, Comment Number 80 and Section 3.6.3.2 of the EIS. The mixing of cement paste with tailings is an established approach as demonstrated by its use at other mines (refer to Consolidated Response PD-2). The potential for liner failures is discussed in Consolidated Response PD-4. With consideration for the various forms of mitigation that have been embedded in the facility design, there are no expected significant effects on surface water or groundwater quality resulting from the CTF.</p> |

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| 30 | 3a | | Email | <p>The DEIS does not fully recognize the risks of mining this particularly volatile sulfide ore body. The high sulfide content of the deposits targeted by the Black Butte project are comparable to other mines in the western United States that have and are producing extremely contaminated, acid water. The Iron Mountain Mine in California, which has mined a deposit very similar to what is present at Black Butte, "has the most acidic water ever measured," according to literature on the correlation of this kind of sulfide-bearing ore and severe water contamination (Maest, DEIS review, pg. 2). The exact same kind of rock and sulfide-bearing deposits that are at Black Butte have led to "extensive contamination" in the Coeur d'Alene mining district of Idaho, including the designation of a Superfund site complex (Maest, DEIS review, pg. 2). MTU also strongly recommends the "No Action" alternative in the DEIS because it lacks engineering and/or operations analyses of additional, appropriate alternatives.</p> | <p>Regarding the comment that the Draft EIS "lacks engineering and/or operations analysis of additional, appropriate alternatives," see Consolidated Response ALT-1.</p> <p>Regarding the comparison of the proposed Project to other western mines: Sulfide mineralization across the western United States clearly cannot be grouped into one category, and the site-specific geology and mineralogy must be considered when predicting geochemical conditions. The copper deposit at the proposed Project site is located within the carbonate-rich Newland Formation (Lower Belt Supergroup), which does not extend to western Montana or Idaho. The Belt Supergroup is an extensive group of meta-sedimentary units found across Idaho and western Montana. The geologic setting of the copper-rich deposits at Black Butte are described in Section 1.4.1 of the MOP Application (Tintina 2017a). The geochemical implications are described in Section 2.4.2.2 of the MOP Application, in addition to Appendices D and N of the same application: "Results of all kinetic tests of waste rock are summarized in Figure 2.13a and 2.13b. Sulfide oxidation was observed in HCT for the four volumetrically significant waste rock units. However, consistent with static test results, and the presence of abundant carbonate minerals, oxidation in the Ynl B, Ynl A, and LZ FW tests did not produced sufficient acidity to deplete alkalinity, nor did these tests produced acidic pH values."</p> <p>Below is a comparison of each of the formations named in the comment, with the proposed Project site:</p> <p>IRON MOUNTAIN: The massive sulfide deposits at the Iron Mountain Mine (Cu-Zn-Fe-Pt-Ti-Cd-Au-Ag) formed within altered/metamorphosed volcanics (rhyolite), which contain very little neutralizing/buffering capacity, and are susceptible to fracture-controlled flow. As described in Nordstrom and Alpers (1999), "The mineral deposits are primarily massive sulfide lenses as much as 60 m thick containing up to 95% pyrite, variable amounts of chalcopyrite and sphalerite, and averaging about 1% Cu and about 2% Zn... The mineral composition of the rhyolite is albite, sericite, quartz, kaolinite, epidote, chlorite, and minor calcite; consequently it has little buffering capacity."</p> <p>COEUR D'ALENE: The deposits in northern Idaho (Ag-Pb-Zn) are found within the Belt Supergroup, but within different formations (quartzite and argillite) and different stratigraphic timeframes than the formation at Black Butte.</p> <p>The silver-lead-zinc deposits of northern Idaho (Coeur d'Alene District) are also hosted within rocks in the Belt Supergroup, but the depositional environment and local mineralogy at the west end of the Belt Supergroup are quite different from the copper-rich deposits at Black Butte, on the eastern end of the Belt Supergroup. The extent of the Newland formation at Black Butte (carbonates and shale) is limited to the Helena embayment, and does not occur in western Montana or Idaho. The host rocks in the Coeur d'Alene District are primarily quartzite and argillite.</p> <p>Furthermore, comparison of the proposed Project with historic mines such as Iron Mountain are not appropriate because the historic mines were often developed with drainage tunnels that resulted in permanent lowering of groundwater elevations, resulting in continued oxidation of the sulfide bedrock in desaturated areas. Also, these historic mines typically have not been backfilled with low permeability material; thus, they allow rapid flow of both</p> |
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| | | | | | <p>air and water through their tunnels, which facilitates the continued rapid oxidation of sulfide rock and resultant production of acid drainage.</p> <p>Other comments contained in this form letter are addressed through Consolidated Responses and unique comment responses. See the following:</p> <ul style="list-style-type: none"> • Response to Submittal ID BBC00830 (Comment Number 5): Concerns regarding long-term field testing • Response to Submittal ID BBC00933 (Comment Number 11): Concerns regarding cemented tailings tests • Consolidated Response ALT-1: Concerns Regarding Alternatives Screening Process and Dismissal Rationale • Consolidated Response ALT-2: Concerns Regarding Elevating the CTF Above the Water Table • Consolidated Response ALT-3: Concerns Regarding Alternative CTF Locations • Consolidated Response ALT-4: Concerns Regarding De-Pyritization of Tailings • Consolidated Response FIN-1: Concerns Regarding Bonding and Protection for Taxpayers • Consolidated Response PD-1: Concerns Regarding Tailings Storage Facility Design Documents • Consolidated Response PD-2: Concerns Regarding Examples of Proposed Technology • Consolidated Response PD-3: Concerns Regarding Failure Scenarios and Catastrophic Events • Consolidated Response PD-4: Concerns Regarding Liner and Pipeline Performance; • Consolidated Response PD-5: Concerns Regarding Cement Breakdown Due to Acid Formation • Consolidated Response WAT-1: Concerns Regarding Hydrogeological Model and Underestimation of Groundwater Inflows • Consolidated Response WAT-2: Concerns Regarding Impacts on Surface Water Resources in The Project Area |
| 30 | 3b | | Email | <p>The DEIS fails to consider removing pyritized material from tailings and storing this highly reactive material off-site or somewhere that is truly out of the water table (see Chambers, DEIS review). According to the DEIS, there is already a point in the process of concentrating ore on-site when pyrite is removed from tailings, but it is then recombined with tailings for placement in the CTF. The DEIS fails to justify why this highly acidic, or acid-generating material is mixed back into otherwise less reactive material (Chambers review of DEIS, pg 1-2). Barring depyritizing the tailings, the long-term analysis of the CTF is gravely insufficient. Similarly, it appears that other options to reduce the potential reactivity of the CTF were eliminated for cost savings reasons, such as using 4% cement and 10% waste rock alternative (DEIS, 3.6-17).</p> | <p>See Consolidated Response ALT-4.</p> |

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| 30 | 3c | | Email | <p>The DEIS contains no evidence or extensive literature review on the long-term neutralizing or stabilizing nature of cemented tailings. Our research shows that world-wide there are no large-scale examples of above-ground cemented tailings facilities with high-sulfide material, which have been in place long-enough to draw conclusions about how effective they are at maintaining stability or preventing oxidation. In contrast, Chambers (DEIS review) concludes that the acid in the tailings for this proposed project will “neutralize/dissolve the cement” in a short amount of time. Therefore, the DEIS should analyze plans to manage the CTF after the cement degrades and it becomes a wet-closure facility. As such the DEIS must recognize and evaluate plans for long-term, if not permanent draining and treatment of highly acidic effluent from the CTF.</p> <p>A separate, independent analysis of the cemented tailings and their use in both underground backfill, as well as the CTF, makes even stronger claims about the risks of these tails to become acid, leach metals, and enter ground or surface water (Zamzow, CSP2, DEIS review, 5/2019). The DEIS provides the estimate that the tails will have a very high, 26% sulfide content, which is considered “extremely acidic (Zamzow, pg2; Tintina 2017, Appendix D, Table 4-2).” The addition of cement (actually a combination of Portland cement and slag) in a concentration of up to 4% for the backfill and 2% for the CTF only provides a slight delay in the generation of acid and the leaching of metals from the tailings. The addition of cement is largely to provide structural stability. But, the DEIS fails to include proper, longer-term testing of both the stability and the acid neutralizing property of the proposed cement tails. The tests conducted to assess the neutralizing character of the backfill only lasted 11 days, whereas the DEIS acknowledges that the cement could take more than twice that long to harden. Even after 11 days, the pH of the materials was beginning to drop precipitously. According to Zamzow, lab tests “indicates pH of tailings with 2% binder began dropping within 2 weeks, and was at pH 3.6 by week 4 (Zamzow, DEIS review, pg. 8; Tintina 2017, Appendix D, Subappendix D, Table D-2; also see Maest, DEIS review, pg. 10-12).” That means that tests ended before the cement will likely be solid and already the formation of acid was rapidly beginning (Tintina 2017, Appendix D, Sec 4.1.2 and Table 4-3; Fig 4-1). The cemented tailings for the CTF will have less binder (cement) and, hence, become acidic much quicker, plus they will cure or harden slower, leaving a much longer window of time for acid generation (Zamzow, DEIS review, pg. 8-10). The geochemical testing included in the DEIS clearly show that the tailings, as well as ore and some waste rock from the mine, will contaminate water such that the use of cementation will only very temporarily forestall the production of acid mine drainage. The tests presented in the DEIS also “underestimate potential concentrations for most constituents in the underground mine” that could lead to ground- and, eventually, surface water contamination (Maest, DEIS review, pg. 2-3, 10-12).</p> <p>Once acid is generated it both risks leaching toxic metals from the material and quickly breaking down the structural integrity of the cement. The DEIS even agrees that “the rates of Al, Cu, Cd, Ni, and Tl release from the 2% cement paste HCT (humidity cell tests) approached those of the unsaturated raw tailings after 4 weeks (Tintina 2017, Appendix D, Section 5.2).” The DEIS also states that “all of the the cemented tailings samples had potential to oxidize and to release at least some sulfate, acidity, and metals if left exposed to air and water...Increasing surface area and exposure to air/water drives the sample reactivity (DEIS, 3.6-13).” In short, the 2% cement tailings will break down quickly, become acidic and leach toxic metals. Once</p> | <p>See Consolidated Response PD-1, PD-2 and PD-5. For more information regarding testing procedures and characteristics of cemented tailings, see responses to Submittal IDs: BBC00933, Comment Number 11; and BBC00830, Comment Numbers 4, 14, 15, 16, and 24. See Consolidated Response WAT-2, Concerns Regarding Impacts on Surface Water Resources in the Project Area.</p> |

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| | | | | that happens, the CTF will essentially be a wet tailings facility. The DEIS should evaluate it as such. | |
| 30 | 3d | | Email | As MTU has stated at numerous opportunities, the CTF would constitute a completely experimental undertaking. There are NO real-world examples of cemented paste tailings being stored in an above-ground CTF as being proposed at Black Butte, much less one that is sited below the water table (Zamzon, DEIS review, pg. 3). The literature on the few above-ground CTF are mostly void of acid generating material or they have built in much more robust safeguards than what is being proposed at Black Butte. Plus, all of those (three) examples in the literature did much more extensive pilot project testing that has or will happen for Black Butte. Even so, these CTFs documented in the literature have experienced numerous problems. The unknowns and high-risk of the currently-planned CTF at Black Butte alone should warrant DEQ selecting the “No Action” alternative for this proposed project. The CTF is fraught with unknowns. This is especially concerning since the Failure Modes and Effects Analysis (FMEA) presented in Appendix R (Tintina, 2017) rates the consequences of failures for the CTF (and the PWP) due to overtopping or discharge as “Catastrophic,” which would lead to severe contamination of Coon or Brush Creek and, hence, Sheep Creek (Maest, DEIS review, pg. 12-13). | See Consolidated Response PD-1, PD-2, PD-3, and PD-5. |
| 30 | 3e | | Email | The DEIS lacks an analysis of the many complexities in processing tailings with cement, slag and water, such as mixing to achieve a homogenous paste of the very high thickness (79% tailings) that is being proposed. The DEIS lacks proper analysis of the risks of pumping this extremely dense paste to both the mine workings for backfill and the CTF. Pump pressure, corrosion, freeze-thaw integrity, and flushing with water are some of the as-of-yet poorly analyzed and untested elements of delivering the tail paste via a pump system and pipelines. Specifically, the DEIS does not require the project to invest in a positive displacement (PD) pump, even though it acknowledges that pumping a paste of high density, such as 79% tails, “often required” a PD pump. Instead of requiring a PD pump the DEIS states that doing so would “significantly impact capital and operating costs (Tintina 2017, Appendix K, Sections 3.2 and 3.2.4).” The risks of rupture or complete malfunction posed by an inadequate pump system meant to handle highly acid-generating tails far outweighs cost-cutting measures for Sandfire (also see: Zamzow, DEIS review, pg 4-6). | See Consolidated Response PD-4. |
| 30 | 3f | | Email | Even if the plan includes proper infrastructure to deliver paste tails to the CTF, that facility has design flaws. The CTF is designed so that the paste is pumped into the site and disperses evenly at a gentle, consistent slope (tailings beach slope of 1-2 degrees). The placement of the reclaimed water from a sump, which would be pumped to the process water pond for use in milling, as well as the size and layout of the top and bottom liner systems for the CTF are based on this oversimplified design. Literature shows that paste tailings, especially of the density proposed for Black Butte, will vary in their beach slope (possibly higher than 6%) and the surface of the tailings will not be even, rather it will have mounds and depressions. All of these asymmetries will be greatly exaggerated as the cement degrades naturally or, more likely, from the acid within the tails. As cement degrades the CTF will have fractures, become more porous throughout, and collapse or slump in places. All of these fluctuations in the stored tails will affect the flow of water within the CTF and, of perhaps greater concern, will risk tearing or compromising the liner systems above and below the tailings. None of this has been addressed in the DEIS (Zamzow, DEIS review, pg. 6-8, 11; Tintina 2017, Figure 3.33). | See Consolidated Response PD-4 and PD-5. |

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| 30 | 3g | | Email | <p>Another flaw in the CTF design is in the timing of pumping fresh cemented paste tails. According to the DEIS the plan would be to add a new top-layer of paste tails about every week or so. By layering, the lower level of paste will have time to cure or harden, while limiting exposure to air and moisture. The flaw in this is that one or two weeks is not likely enough time for the 2% cement paste tails to harden. Thus adding new paste atop an unhardened layer will further extend the drying time of the underlayers. In that scenario, acid generation will likely outpace cement hardening, thus there will be even less buffering of acid by cured cement. The DEIS fails to analyze how these dynamics could be exacerbated by any delays or temporary shutdowns. Any interruption in the process would likely leave tailings exposed to air and precipitation or, in the underground workings, to air and dewatering (Zamzow, DEIS review, pg. 8-10).</p> | <p>See Consolidated Response PD-4.</p> <p>Regarding the time required to harden the CTF layers, Section 4.2.2.3 of the MOP Application (Tintina 2017a) states that, "Cemented paste will be spigotted into the facility in thin lifts with the upper surface of these lifts being exposed 7 to as many as 30 days (average range 7 to 15 days) before a new lift is deposited over the top. The upper surface of each lift will weather sub-aerially until covered by a fresh lift of tailings."</p> <p>Regarding temporary shutdowns, procedures for temporary closure are described in Section 7.1.2 of the MOP Application, which states, "Short-term temporary closure reclamation and site protection will include: continued underground mine dewatering, continued treatment of water through the WTP (and properly disposing of the brine), stabilizing site-wide drainage facilities, prevention of unnecessary erosion by stabilization and revegetation of any existing disturbances, maintaining site access, maintaining water quality sampling and monitoring / reporting, maintaining the site weather station, providing site security by maintenance of fencing for all of facilities (including the ponds, ventilation raises, and the mill area), protection of equipment, and preparation and implementation of a facility inspection programs."</p> |
| 30 | 3h | | Email | <p>The DEIS erroneously dismisses the alternative of raising the CTF above the water table. The justifications for not doing so are that a raised CTF would mean that the reclaimed impoundment would be visible as a mound, rather than replicate the original contour of the site. Having a mounded hill after mine closure and reclamation of the CTF is an insignificant impact compared to placing tailings with a high risk of generating acid mine drainage below the local water table. In fact, the entire CTF could be relocated to avoid having it sited within the water table or causing any deleterious visual impacts. The other, equally unsupportable justification for not bringing the CTF above the water table is that the liner system is intended to prevent groundwater flow into the tailings. As we have previously insisted, no matter how well-planned or effectively-installed these liner systems are, the literature confirms that they eventually fail. As Zamzow states: "If groundwater entered the CTF through tears, abrasion, or degradation of the bottom liner over time, the tailings and waste rock material would be exposed to the fluctuations of a water table rising and falling seasonally. These are conditions that are similar to laboratory HCT conditions, and could result in metal release within a matter of weeks (Zamzow, DEIS review, pg. 10)."</p> <p>Long-term prevention of shallow groundwater and surface water contamination by potentially permanent acid mine drainage generated in the CTF demands that this facility be placed above the water table. Furthermore, we highly recommend controls, such as fencing and a no-entry easement, be placed on the CTF so that they remain undisturbed forever (also see Chambers, DEIS review).</p> | <p>See Consolidated Response ALT-2 and PD-4.</p> |

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| 30 | 3i | | Email | <p>The plans for the water treatment plant (WTP) present another major weakness of the DEIS. The WTP has been designed to handle 588gpm. While that might accommodate the annual average flow of water into the WTP, it grossly fails to account for the high likelihood that the facility will have to handle up to 3,000gpm due to the predictable periods of high dewatering rates (Myers, 2018; amzow, DEIS review, pg. 12). Ignoring the predictions for extremely high dewatering rates allows for a dangerously inadequate WTP and the associated risk of large volumes of untreated water backing up in the mine workings or overflowing storage facilities. The DEIS also fails to provide an adequate post-closure and post-reclamation plan for long-term monitoring and maintenance, costs associated with these activities, and the real likelihood that these activities could include long-term water treatment.</p> | <p>The Project is proposed to use RO to treat water. RO treatment is known to scale well by simply adding more units, and the Proponent would have a back up unit available to treat up to 750 gpm (Section 1 of the MOP Application [Tintina 2017a]). If there is a need to treat additional water, it should be evident with enough time to secure additional units given the monitoring protocols proposed.</p> <p>DEQ would require the Proponent to adhere to a Reclamation Plan, pursuant to § 82-4-336, MCA, which states that all, “disturbed lands must be reclaimed consistent with the requirements and standard set forth in this section.” Monitoring would be required during construction, operation, closure, and post-closure to confirm all parameters are within the appropriate range with regards to water quality and geotechnical stability.</p> <p>Also see Consolidated Response WAT-1.</p> |
| 30 | 3j | | Email | <p>Another concern we have with the lack of post-reclamation plans is the absence of a bond calculation for reclamation and long-term activities. How much it could cost the mine operator, the state of Montana, Meagher County, or landowners due to long-term or perpetual activities, especially water treatment is a critical element that should be included in the economic impacts section of the DEIS.</p> | <p>See Consolidated Response FIN-1.</p> |
| 30 | 4a | | Email | <p>Because MTU’s mission is to protect, conserve and restore coldwater fisheries and their habitats in Montana, all of the water quality and water quantity impacts that we have identified associated with the Black Butte mine are of greatest concern to our organization relative to how they might affect trout and aquatic biota. Understanding the impacts a project like the one being proposed could have on aquatic organisms demands accurate baseline data. This DEIS generally lacks such data. According to our review of the sections of the DEIS (especially Aquatic Biology, chapter 3.16) dealing with fisheries and aquatic organisms, as well as the review provided to MTU by Ken Knudson (“A Critique of the Aquatic Biology Section of the Draft Environmental Impact Statement for the Proposed Black Butte Coper Project in Meagher County, Montana,” May 1, 2019, submitted to DEQ) “the existing conditions for the aquatic communities of Sheep Creek and the Smith River are incomplete, poorly presented and, in some cases, inaccurate.” We base this general assessment of the DEIS on the fact that it lacks critical fish length-frequency or biomass information throughout, both of which are essential for determining the actual health of the fishery. There are large data gaps, such as a complete lack of information on aquatic macroinvertebrates in the 2017 sampling period. And there is no data for Smith River aquatic macroinvertebrates. Chlorophyll-a data is also completely absent, except from the year 2015.</p> <p>During the Completeness and Compliance review period of the Black Butte mine permitting process, MTU submitted comments and suggestions for improving fish population sampling. We appreciate that some of our suggestions are reflected in the DEIS, such as increasing the length of electrofishing sections, using block nets in the sampling sections, and basing calculations on an iterative process to better reflect population counts. The DEIS also now includes expanded redd counts (into October) and fish tissue sampling for metals, among other improvements in calculating baseline data. But, the DEIS fails to provide a clear baseline condition because the presentation of the information is poor and incomplete (Knudson pages 3-4). Lack of information and poor presentation of redd count data – survey date, length of survey section, number of redds by species, and redd density - will be especially important to address. Section 3.16 mentions that each fish surveyed was weighed and measured for length</p> | <p>See Consolidated Responses AQ-2 and Submittal ID BBC00574, Comment Numbers 3 through 9, 12, and 13.</p> <p>Appendix K of the Final EIS includes seasonal fish size frequency data. Section 3.16.2.5 of the EIS includes a discussion of the 2017 macroinvertebrate data, as well as some data for the Smith River. Additional data was added to Section 3.16.2.5 of the Final EIS in response to comments.</p> |

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| | | | | but the DEIS does not present any information about the number of fish in each age/size class. This information is essential to determining how a species population is changing or being affected at different sizes and, hence, age classes. Fluctuations in size class can also be an indicator of fish health and reproductive success. Changes in reproduction or recruitment of young age classes is an especially important early indicator of impacts to a stream, such as environmental contamination from a mine. | |
| 30 | 4b | | Email | Knudson's review of the DEIS provides a thorough evaluation of the problems with the monitoring of macroinvertebrates in Sheep Creek and the Smith River. While the addition of monitoring sites is helpful, there remain significant data gaps to establish a true macroinvertebrate baseline. The poor presentation of the existing data in the DEIS compounds the lack of a proper baseline. Similarly, data gaps and presentation problems are prevalent in the DEIS for periphyton communities, which are indicators of nutrient loading and potentially harmful algae blooms. The DEIS dismisses any concern that the Black Butte mine could contribute to algae bloom issues, which the DEQ is well aware already plague the Smith River. Poor baseline data in the DEIS on periphyton communities, especially chlorophyll-A, mean that it would be very difficult to properly assess whether the mine, if permitted and operating, began impacting algae growth. Specifically, mine operations would include the use of thousands of pounds of explosives that contain high levels of nitrogen compounds. It is well-known that these compounds are present in mine waste water. The Black Butte project plan recently added a 20-acre Treated Water Storage Pond to impound nitrogen-rich water for subsequent treatment. The TWSP has possible surface and groundwater connections to Sheep Creek. The DEIS has not properly addressed the risk of water from the TWSP entering Sheep Creek and the poor baseline for chlorophyll-A and the periphyton community will make it nearly impossible to determine if surface waters are being impacted by nitrogen compounds associated with mining. | See Consolidated Responses AQ-1, AQ-2, and Submittal ID BBC00574, Comment Numbers 3 through 9, 12, and 13. Section 3.16.2.5 of the EIS includes a discussion of the 2017 macroinvertebrate data, as well as some data for the Smith River. Additional data was added to Section 3.16.2.5 of the Final EIS in response to comments. |
| 30 | 4c | | Email | Assessing the fishery baseline data and monitoring of fisheries should include fish tissue samples of sculpin, not just trout species. Because sculpin are more abundant and less migratory, their tissue samples provide more precise and timely information on fish health and any changes in a host of potential mine contaminants (metals). | See Consolidated Response AQ-3. |
| 30 | 4d | | Email | MTU largely agrees with the DEIS's assessment that sediment loading during mine and road construction would not affect Sheep Creek beyond some small, localized impacts IF Montana's Fish, Wildlife and Parks staff is, as planned, directly involved with overseeing best management practices (via the 310 process of the MT Stream Protection Act) for preventing sediment from entering surface water. However, MTU has serious concerns about the DEIS predictions that Sheep Creek base flows will only be reduced by 2% and no more than 7cfs during flows greater than 84cfs. If both of these parameters are not exceeded, Sheep Creek's wetted perimeter and, hence, aquatic habitat would not be significantly impacted. But we maintain that the DEIS fails to accurately predict possible flow impairments to Sheep Creek that could result from much higher levels of mine dewatering than the DEIS (see our comments herein related to Tom Myers's model, which predicts up to 2-3 times the amount of mine dewatering documented in the DEIS). | See Consolidated Responses AQ-1 and WAT-1. |
| 30 | 4e | | Email | Similarly, water quality impacts as per our comments above are gravely underestimated in the DEIS and therefore fail to account for the risks this project holds for aquatic life in Sheep Creek and the Smith River. To reiterate, all the water that passes through the project area would be altered in terms of chemistry and | See Consolidated Responses AQ-1, AQ-4, and WAT-1. |

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| | | | | temperature. Geochemistry, hydrology, and engineering-related reviews of the DEIS submitted to DEQ by Chambers, Zamzow, Myers, and Maest all offer ample evidence that the DEIS is erroneous in stating that “The quality of groundwater reporting to Sheep Creek would be the same if not better than baseline conditions (3.16-31).” | |
| 30 | 4f | | Email | The DEIS acknowledges, although downplays, the high levels of nitrogen compounds from blasting and the high sulfide ores that will be exposed to and impact water quality within the mine site. As Knudson states in his review of the DEIS, the acid produced by mining this high sulfide ore “would dissolve heavy metals from the exposed ore (i.e., cadmium, copper, lead and zinc), which are toxic to aquatic life (Knudson, page 8).” The DEIS accepts the prediction that ALL of the nitrogen-, acid and heavy metal-laden water produced in the mining process will be fully treated on site before being returned to ground and surface water. This prediction ignores the long and recent history, as well as a wealth of scientific literature confirming Knudson’s conclusion that “underground workings are rarely, if ever, closed and impervious systems (Knudson, page 8).” Potential and likely pathways for highly acidic water containing heavy metals, nutrients or other elements that are toxic to aquatic life are numerous and common at active and closed mines. Underground fractures, both natural and those created or exacerbated by blasting, provide ready pathways for contaminated water to enter groundwater and move to adjacent surface waters, especially Sheep Creek. Similarly, surface water runoff and precipitation will, at times, overburden or undermine the mine infrastructure meant to contain all contaminated surface water. As with groundwater, contaminated surface water entering Sheep Creek and moving down into the Smith River is a matter of when, not if. The DEIS fails to account for all the likely ways this will happen. As discussed previously in our comments, overburdening the water treatment facility and UIGs due to much higher rates of dewatering than the DEIS predicts is of special concern, especially combined with the highly reactive geochemistry of the ore, contact water, and tailings. (Also see, Myers DEIS review, pg 21, for analysis of the inability of the water treatment facility to handle the chemistry associated with the higher-than-anticipated amount of water that is likely to occur from mine dewatering). | See Consolidated Responses AQ-1, AQ-3, WAT-1, and Submittal ID BBC00574, Comment Numbers 3 through 9, 12, and 13. The alternative groundwater model presented by Tom Myers (Myers 2019a) does not prove that the Proponent or DEQ have underestimated how much groundwater could flow into the proposed mine; rather it only shows that a model that includes different assumptions (which are not supported by the site-specific tests that have been completed to document bedrock hydraulic properties) would produce different predictions; see Consolidated Response WAT-1. The tailings produced by mine ore processing would be mixed with cemented paste, serving to reduce seepage contact with sulfide minerals and thus reduce leaching of oxidation products. The Proponent has used hydrogeochemical monitoring, hydrogeological modeling, surface water modeling, and geochemical testing data to design its underground workings and associated surface facilities to minimize potential impacts on surface and groundwater, in line with industry best practices. No adverse or long-term effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project and in light of planned mitigation measures, including RO treatment of mine dewatering flows. The water released from RO treatment to the alluvial aquifer via the UIG during the mine construction and production phases would be treated to assure compliance with surface water and groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics Inc. 2018a; Tintina 2018a). Impacts on groundwater and surface water resources are not predicted. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. |
| 30 | 4g | | Email | The risks of water quality degradation post-closure are also poorly and inaccurately addressed in the DEIS. To reiterate our comments above, there is very little scientific evidence in the DEIS, nor in the literature on above-ground tailings, about how quickly the cemented tailings will break down, which will leave the surface tailings less stable and highly reactive. In fact, there is no good evidence that the addition of cement to these tailings will abate the creation of acid in the first place. Meanwhile, there is ample evidence of lined, surface tailings facilities leaking over time. Because the DEIS contains no plans for treating water post-closure, when leakage from the tailings impoundment or surface breaching of it does occur, it is highly likely that contaminated water will enter Sheep Creek and the Smith River perpetually. This risks serious impacts to the watershed’s fishery and aquatic community and downstream irrigation. It also would lead to the state of Montana being responsible for the costs and responsibility of treating contaminated water for generations. In summary, the DEIS incorrectly predicts that aquatic impacts would be short-term, local, and minor; whereas solid scientific evidence shows just the opposite. As | See Consolidated Responses AQ-1, WAT-1, and Submittal ID BBC00574, Comment Numbers 3 through 9, 12, and 13. See response to Submittal ID HC-003 Comment Number 80 (water resources). See Consolidated Response PD-2 and Consolidated Response PD-5 for additional discussion of surface storage of tailings in the CTF and potential for weathering and oxidation/acid formation. No adverse or long-term effects are predicted to occur on surface water and groundwater as a result of Project development based on results of the quantitative predictive models developed for the Project. To confirm this prediction, the Proposed Action and AMA require the Proponent to conduct groundwater and surface water monitoring. |

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| | | | | currently planned, the Black Butte mine poses serious risk of long-term, basin-wide, significant negative impacts to water quantity and water quality, which could result in comparable damage to the system's fishery and aquatic life. | |
| 30 | 5 | | Email | <p>Chapter 4 of the DEIS begins: "Cumulative impacts described in this section are changes to resources that can occur when incremental impacts from one project combine with impacts from other past, present, and future projects. Montana defines cumulative impacts as 'the collective impacts on the human environment within the borders of Montana of the proposed action when considered in conjunction with other past, present, and future actions related to the proposed action by location or generic type (DEIS, 4-1).'" In identifying the geographic extent within which cumulative impacts should be considered, the DEIS includes "reasonable and rational spatial boundaries (e.g., hydrologic unit codes, wildlife management units, sub-basins, areas of unique recreational opportunity, viewshed) (DEIS, 4-1). Yet, the DEIS has completely dismissed evaluating the impacts of mine expansion, especially on to adjacent public lands. As MTU has repeatedly urged the DEQ, including in the scoping process, the department should thoroughly evaluate environmental impacts of a future mine expansion encompassing the hundreds of mining claims the company has filed and maintained on more than 10,000 acres of public land, which crosses numerous Sheep Creek tributaries. These mining claims are hard evidence of potential "future actions related to the proposed action." Furthermore, Sandfire (previously Tintina) has informed potential investors of the opportunity and intent to build a large mining complex through expansion that could last upwards of 50 years. The Black Butte mine proposal and investment in it will likely be the proverbial tip of the spear. It is unreasonable that the DEIS includes the Gordon Butte Pumped Storage Project, the Castle Mountains Restoration Project, and the Portable aggregate crushing and screening operation in Great Falls as projects that warrant consideration for cumulative impacts but ignores the nearly inevitable expansion of the Black Butte mine itself (DEIS, Sec. 4.2.2, pg. 4-7). Early exploration for the Black Butte Copper Project have already identified additional ore bodies, such as the Lowry deposit. The DEIS allows for either Townsend or Livingston (or both) to be used as railheads for the shipping of ore from containerized trucks to trains. The decision about which location to use (or both) will, ostensibly, be left to the mine operator. The DEIS provides little information about how or when the operator will make shipping route determinations. The DEIS estimates that 18 round-trip per day will be made by trucks transporting mine concentrate in sealed containers to the MRL rail yards in one of those locations. It assumes that shipping containers used for the ore concentrate would not result in spills or leakage except, in the case of an accident severe enough to compromise the integrity of the container. Yet there is no good analysis of the likelihood, severity and impacts of an accident along the Deep Creek canyon of US 12 from White Sulfur Springs to Townsend. This is a water quality and fisheries risk that deserves a more thorough Failure Modes and Effects Analysis. That is especially true considering that the DEIS includes the following information on the Deep Creek route: "Road Segment of U.S. Route 12 through Deep Creek Canyon (Helena National Forest): 60 crashes, of which 53 were single-vehicle crashes. Wet, icy, or snow covered roads or dark conditions contributed to 41 of these crashes. The overall vehicle crash rate through Deep Creek Canyon is 2.13 per million vehicle miles traveled, which is higher than the average rate of crashes on most rural highways. The roadway was improved in 2016 with new bridges, signage, and guardrails. As a result, it is not yet known whether these upgrades have improved safety conditions on this</p> | <p>Regarding the mine expansion comment, see Consolidated Response CUM-1.</p> <p>Regarding the comment about accidents along the Deep Creek canyon of U.S. Route 12 from White Sulphur Springs to Townsend, reasonably foreseeable and/or potential environmental consequences and effects due to the Project have been analyzed in Section 3.12.3.2, Proposed Action, of the EIS. The Final EIS includes any new analyses dependent on new information (e.g., accidents along U.S. Route 12).</p> <p>Regarding the comment about impacts on wildlife, Section 3.15, Wildlife, of the EIS discusses effects on wildlife, including direct, indirect, and cumulative effects on big game species (e.g., elk, deer, etc.) and grizzly bears. Montana FWP reviewed the preliminary Draft EIS as part of the process, and the Draft EIS was revised according to edits from FWP staff.</p> <p>Regarding the climate change comment, see Consolidated Response MEPA-2.</p> |

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| | | | | <p>road segment (DEIS, 3.12-8).” Anyone familiar with the road in question understands the risk of a severe truck accident, as well as the many places along this road where such an accident could lead to the rupture or failure of a sealed container and, hence, the contamination of Deep Creek with ore concentrate. The DEIS fails to properly assess and acknowledge this risk and to evaluate the consequences therein to Deep Creek water quality, habitat and aquatic life. A similar evaluation of risk and consequences is also lacking in the DEIS for the Livingston transportation route and the adjacent Shields River. Although it falls outside the MTU mission, reading the Cumulative Impacts section of the DEIS compels us to highly recommend that DEQ consult with Montana Fish, Wildlife and Parks on a re-evaluation of impacts of the current proposed mine, as well as future expansion, in regard to wildlife. The DEIS curtails consideration of wildlife impacts to the mine site proper, which disregards how that mine site might interrupt wildlife migration. DEQ’s consultation with FWP should emphasize movement patterns and data for species of concern such as grizzly bears, as well as highly valued game such as elk and mule deer. Finally, the DEIS needs to address the potential cumulative impacts of climate change. In regards to water issues, this means considering changes in flow, water availability, timing of seasonal high and low flows and water temperature. Mine facilities or infrastructure could also be impacted by changes in climate. For example, the vulnerability of the CTF to increasingly frequent and intense wildfires deserves close consideration. In July of 2017 a wildfire threatened the Zortman-Landusky mine site, including its water treatment system. The impact of such events, exacerbated by climate change, should be part of the mine plan analysis for Black Butte. There is a growing literature on the risks that climate change poses to the mining industry. For example, the Bureau of Land Management has recently determined that designing a stormwater facility that can accommodate a 24-hour/100-year storm event at Zortman-Landusky is inadequate due to the increased likelihood and severity of large runoff or rain on snow events that climate change modeling predicts (Williams, BLM, “Climate Change: Extreme Conditions: Do Plans of Operations Need to Include an Ark?” Presented at the 20th Annual Mine Design, Operations & Closure Conference, April 29-May 3, 2012. https://www.mtech.edu/mwtp/2012_presentations/Dave%20Williams.pdf). Currently the Black Butte mine plan estimates peak outfall flows based on a 10-year storm event and the stormwater drainage structures have been designed for a 24-hour/100-year event, which should no longer be considered best practices. Climate change prediction demand a re-evaluation of all site facilities that include water management, especially the CTF and stormwater systems. On the low flow side of the spectrum, the DEIS fails to consider the impacts of extreme low flows due to higher summer temperatures and drought on Sheep Creek and its tributaries, as well as the main Smith River. Climate impacted low flows will increase the risks posed by the mine’s reduction of stream flows in tributaries such as Black Butte Creek, Coon Creek, and Sheep Creek.</p> | |
| 31 | 1 | | Email | <p>Please enter my comment into the public record on the Black Butte Copper Project in Meagher County. The Draft EIS is very complete and includes an analysis of the potential impact the project might have on the transportation systems in the area. For those who live in the area, studying the increase in traffic that will come with constructing and operating of the Black Butte Mine is important. In Section 3.12, Pages 1 through 12, accomplishes</p> | Thank you for your comment. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
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| | | | | <p>this task in a responsible manner. Thank you.</p> <p>As the study revealed, when the mine is operating, the road system in the area that would receive the most incremental increase in traffic compared to 2016 is US Route 89. Table 3.12-2 shows that average traffic on this road, except for a few areas just north of I-90 near Livingston, has remained fairly static since 2005. Section 3.12.3, Page 8, explains that: “These roads typically operate at 5 to 10 percent of their carrying capacity. Based on MDT assumptions, baseline traffic not associated with the Project would increase about 20 percent (above the traffic volumes shown in Table 3.12-2) by the end of the Project’s operational life, and total traffic on Project-area roads would still be less than 20 percent of total capacity.” In other words, even with the increase in traffic from the badly needed economic development the area would enjoy during the mine’s operation, the existing road system is more than capable of handling the increase in use. I was pleased to see that Tintina Montana proposes to encourage carpooling and would provide a shuttle service out of White Sulphur Springs as mitigation for these small increases in traffic. I was also pleased to see that the company intends to work with the Montana Department of Transportation in addressing possible safety concerns at the intersection of U.S. Highway 89 and Sheep Creek Road; U.S. Route 12 (Milepost 28.0 to 29.9); will review school bus schedules and project truck traffic to limit the risk of interactions with school bus traffic; and will use on-board systems to monitor and limit concentrate truck speeds on their routes (Section 3.12, Page 11). In an area that has suffered through years of economic malaise, the socioeconomic impact of over 200 family-wage jobs is a huge positive compared to the small increase in road traffic the project will bring to road systems that are being utilized far below carrying capacities. This is especially true when Tintina Montana’s plan is to be pro-active in mitigating for the increase.</p> | |
| 32 | 1 | | Email | <p>Please enter my comment into the public record on the Black Butte Copper Project in Meagher County. The Draft EIS is very complete and includes an analysis of the potential impact the project might have on the transportation systems in the area. For those who live in the area, studying the increase in traffic that will come with constructing and operating of the Black Butte Mine is important. In Section 3.12, Pages 1 through 12, accomplishes this task in a responsible manner. Thank you.</p> <p>As the study revealed, when the mine is operating, the road system in the area that would receive the most incremental increase in traffic compared to 2016 is US Route 89. Table 3.12-2 shows that average traffic on this road, except for a few areas just north of I-90 near Livingston, has remained fairly static since 2005. Section 3.12.3, Page 8, explains that: “These roads typically operate at 5 to 10 percent of their carrying capacity. Based on MDT assumptions, baseline traffic not associated with the Project would increase about 20 percent (above the traffic volumes shown in Table 3.12-2) by the end of the Project’s operational life, and total traffic on Project-area roads would still be less than 20 percent of total capacity.” In other words, even with the increase in traffic from the badly needed economic development the area would enjoy during the mine’s operation, the existing road system is more than capable of handling the increase in use.</p> <p>I was pleased to see that Tintina Montana proposes to encourage carpooling and would provide a shuttle service out of White Sulphur Springs as mitigation for these small increases in traffic. I was also pleased to see that the company intends to work with the Montana Department of Transportation in addressing possible safety concerns at the intersection of U.S. Highway 89 and Sheep Creek Road; U.S. Route 12 (Milepost 28.0 to 29.9); will review school bus schedules and project truck traffic</p> | Thank you for your comment. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
|----------------|----------------|--------------|--------|--|--|
| | | | | to limit the risk of interactions with school bus traffic; and will use on-board systems to monitor and limit concentrate truck speeds on their routes (Section 3.12, Page 11). In an area that has suffered through years of economic malaise, the socioeconomic impact of over 200 family-wage jobs is a huge positive compared to the small increase in road traffic the project will bring to road systems that are being utilized far below carrying capacities. This is especially true when Tintina Montana’s plan is to be pro-active inmitigating for the increase. | |
| 33 | 2 | | Email | <p>1. Despite assurances the Department of Environmental Quality offered years ago about the Zortmund Landusky mine, Montanans got stuck with the toxic aftermath of this mine and we inherited millions of dollars worth of perpetual cleanup costs.</p> <p>A. How much have the taxpayers paid in reclamation costs since this company declared bankruptcy and passed its cleanup responsibilities to Montana taxpayers?</p> <p>B. How much will the Montana annual reclamation expenses cost Montana taxpayers to pay for these broken corporate promises?</p> <p>C. How long will Montana taxpayers continue to bear these expenses?</p> <p>D. How much did the Pegasus Mining Company contribute to cleanup after the mines closed?</p> <p>E. What assurances can you give Montana taxpayers BEFORE the company has an opportunity to mine this will not happen again?</p> <p>F. Will bonding be sufficient to cover the perpetual water treatment that may be necessary?</p> | See Consolidated Response FIN-1. |
| 33 | 3 | | Email | <p>2. History with mining in Montana is bad enough that DEQ should automatically vet all applicants, owners, and management teams. Sandfire has gone through leadership and company name changes during the application process that are significant.</p> <p>A. How much research has DEQ conducted in to the upper management of Sandfire?</p> <p>B. Have any of them been involved in mining activities in places other than Montana that have left behind unacceptable levels of contamination and liability?</p> <p>C. If the answer to B. above is yes, does DEQ intend to invoke the “Bad Actor” rule against them?</p> <p>D. How does DEQ enforce anything on a company that declares bankruptcy, and-or, changes its identity multiple times and continues to do business as usual?</p> | <p>See Consolidated Response FIN-1.</p> <p>DEQ has reviewed the MOP Application (Tintina 2017a) and does not intend to invoke the Bad Actor Rule against Tintina or its employees.</p> |
| 33 | 4 | | Email | <p>3. Blasting activity used in the mining process could create major cracks in bedrock that potentially becomes new pathways for contaminants to flow into groundwater.</p> <p>A. How can you assure us that nitrates from the blasts and other mining waste by-products will not affect the water quality and all living things that depend upon the pristine waters of the Smith River and its tributaries?</p> | <p>See Consolidated Response WAT-3 for more information about the concern of blasting creating fractures. Section 3.4, Groundwater Hydrology, of the Draft EIS discusses faults. It is well known that faults can act as either groundwater flow conduits or groundwater flow barriers. However, based on the extensive modeling and other references, the blasting proposed in the MOP Application (Tintina 2017a) is not expected to create faults or long distance flow conduits. Rather, the fracture depth of the rock is expected to be on the scale of meters, which cannot act as groundwater conduits to the Smith River or its tributaries.</p> <p>Appendix N, Section 4.3.2 of the MOP Application states:</p> <ul style="list-style-type: none"> • “In the base case model, we assume an $F_D^{[1]}$ of 10% in the upper zone, extending 1 meter from the wall surface, meaning that the fractures induced by the blasts have a reactive surface area that is 10% of the surface area of HCT material. A 10% F_D is conservative because it is on the high end of previously reported studies of pit walls fracture densities, which would be under less lithostatic pressure than subsurface workings and would be expected to have higher fracture density (Siskind and Fumanti, 1974; Kelsall et al. 1984).” |

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| | | | | | <p>• “The base case model assumes that $T_{RZ}^{[2]}$ has a maximum of 1 meter, i.e., the limit of the fractured zone. Early reports (Kelsall 1984, and Siskind and Fumanti, 1974) indicate that blast fracturing in granite and basalt walls is generally limited to a depth of 1 meter, beyond which rock porosity was unchanged by blasting. Kelsall et al. (1984) also show that typical values range from 0.3 m to 1.0 m, so our estimate is conservative. We evaluate model sensitivity to this assumption by using a 2-meter maximum fractured zone in a sensitivity scenario. In another sensitivity scenario, we assume a 1-meter fractured zone and a reactive zone up to 15 meters.”</p> <p>Further, the Proponent collected data indicating that some faults intercepted by the drilling are filled with gouge,[3] which limits transmissive capacity of the fault. Also, faults, even if hydraulically active, are often not fully expressed in zones of shallow and weathered bedrock close to ground surface, such that their capacity for providing hydraulic connection of the groundwater system with surficial waters is limited.</p> <p>Lastly, Appendix T, Pressure Grouting Plan, of the MOP Application also describes where and when mine access decline and tunnels would be grouted. Any remaining water in the mine workings would report either to the CWP, then to the WTP, or directly to the WTP, as described in Section 2.2, Proposed Action, of the Draft EIS. This contact water would be treated to non-degradation standards prior to discharge.</p> <p>Notes: ¹ F_D = fracture density ² T_{RZ} = thickness of the reactive zone ³ Putty-like material composed of ground-up rock found along a fault</p> |
| 33 | 5 | | Email | <p>4. Tintina has proposed entombing tailing waste. A. Is the cement paste used to do this going to last forever? B. Will the acidic wastes corrode the cement paste, and if so, how long will this take and what contingency steps is the DEQ requiring of the company? C. What guarantees can you offer us that the acidic waters from the mine wastes will not enter groundwater in our lifetime or that of our decedents?</p> | See Consolidated Responses PD-1, PD-3, and PD-5. |
| 33 | 6 | | Email | <p>5. The public review process for such a major proposal is extremely short. A. Why does a private foreign-owned company like Sandfire get to dictate how long Montana citizens get to review the environmental impact of their enormous mining proposal? B. What assurances can you give us that with these important decisions made by people who will profit from it, are fairly made, when it appears the company is making many of the process decisions regarding this permit? Isn't that a conflict of interest?</p> | <p>A. See Consolidated Response MEPA-1.</p> <p>B. DEQ has the ultimate decision-making authority over whether or not to grant the Proponent 1) an operating permit in compliance with the MMRA, 2) an integrated MPDES permit, and 3) a Montana Air Quality permit. Other permits are the authority of the respective federal, state, and local government agencies. The Proponent does not have any permit-granting authority.</p> |
| 34 | 1 | | Email | <p>The Black Butte copper mine seriously risks polluting and reducing flows in Sheep Creek, the Smith River's most important trout spawning tributary. Both Sandfire and the Montana DEQ grossly underestimated how much groundwater connected to the Smith River headwaters will flow into the mine and have to be treated for toxic contamination before being pumped back into the ground.</p> | See Consolidated Responses WAT-1 and AQ-1. |
| 34 | 2 | | Email | <p>Sandfire's plans to keep mine tailings and toxic waste in place for decades is very experimental. Neither the mining company nor the DEQ provided evidence guaranteeing that it will work. The reality is, there is no such thing as a leak-proof tailings pond, even if the pond has a double-lined bottom and the tailings are rendered non-flowable.</p> | See Consolidated Responses PD-2 and PD-4. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
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| 34 | 3 | | Email | The DEIS did not adequately characterize the fish populations and other aquatic life in Sheep Creek, other local tributary streams, and the Smith River that will be impacted if the Black Butte copper mine is built. Without this baseline information, it will be impossible to accurately gauge whether and to what extent the mine is adversely impacting aquatic life. | See Consolidated Response AQ-2. |
| 34 | 4 | | Email | The cumulative effects section of the DEIS evaluated impacts of the Black Butte mine only until the year 2037, but Sandfire holds 525 mining claims on nearly 10,000 acres of adjacent federal lands and the former CEO told potential investors that the company plans to create a 50-year industrial mining district in the vicinity. Both the timescale and geographic scope of the cumulative effects analysis need to be broadened. | See Consolidated Responses CUM-1, CUM-2, and CUM-3. |
| 34 | 5 | | Email | In conclusion, I believe the Smith River is too precious to risk just so a foreign-owned mining company can turn a quick profit and leave Montana taxpayers to clean up its mess. The Black Butte copper mine would be in operation for only 13 years, but the damage to the Smith River and its tributaries would be permanent. | See Consolidated Response FIN-1. |
| FL1 | 1 | | PDF | I believe the mine proposed by Tintina on the Sheep Creek drainage will cause an unacceptable risk to a Montana treasure, the Smith River State Park. The Smith River State Park has legendary status among Montanans as the only river in this amazing State to require a lottery, permit, and strict usage regulation for those very few lucky enough to win the opportunity to float its waters. Ask any trout enthusiast if they would rather fish- Yellowstone National Park, Glacier National Park, or the Smith River State Park, and they would likely be as excited about the Smith as the federally protected lands that have national protected status. A float down the Smith River is an extremely high quality environmental experience. It's a rare place, unique in the continental United States. Among outdoors people it is legendary, deserving of protections offered by National Parks. We are asking the review of the Tintina EIS to reflect the importance of this extremely valuable Montana resource, which is a legendary Montana Treasure. Standards should be established to ensure that no temporary, private company can endanger this environmentally pristine resource. As Montana citizens, we are charging you, the Department of Environmental Quality, to value Smith River State Park as we do. It is far more valuable than temporary copper grab by a foreign corporation. | Comment noted. The EIS does discuss the uniqueness of the Smith River and the permit requirements for floating the river. As discussed in Section 3.7.3, Environmental Consequences, of the EIS, DEQ does not anticipate any direct, secondary, or cumulative impacts on recreational opportunities on the Smith River. |
| FL1 | 2 | | PDF | 1. Despite assurances the Department of Environmental Quality offered years ago about the Zortmund Landusky mine, Montanans got stuck with the toxic aftermath of this mine and we inherited millions of dollars worth of perpetual cleanup costs. A. How much have the taxpayers paid in reclamation costs since this company declared bankruptcy and passed its cleanup responsibilities to Montana taxpayers? B. How much will the Montana annual reclamation expenses cost Montana taxpayers to pay for these broken corporate promises? C. How long will Montana taxpayers continue to bear these expenses? D. How much did the Pegasus Mining Company contribute to cleanup after the mines closed? E. What assurances can you give Montana taxpayers BEFORE the company has an opportunity to mine this will not happen again? F. Will bonding be sufficient to cover the perpetual water treatment that may be necessary? | See Consolidated Response FIN-1. |

| Form Letter ID | Comment Number | Organization | Source | Comment | Response |
|----------------|----------------|--------------|--------|---|--|
| FL1 | 3 | | PDF | <p>2. History with mining in Montana is bad enough that DEQ should automatically vet all applicants, owners, and management teams. Sandfire has gone through leadership and company name changes during the application process that are significant.</p> <p>A. How much research has DEQ conducted in to the upper management of Sandfire?</p> <p>B. Have any of them been involved in mining activities in places other than Montana that have left behind unacceptable levels of contamination and liability?</p> <p>C. If the answer to B. above is yes, does DEQ intend to invoke the “Bad Actor” rule against them?</p> <p>D. How does DEQ enforce anything on a company that declares bankruptcy, and-or, changes its identity multiple times and continues to do business as usual?</p> | <p>See Consolidated Response FIN-1.</p> <p>DEQ has reviewed the MOP Application (Tintina 2017a) and does not intend to invoke the Bad Actor Rule against Tintina or its employees.</p> |
| FL1 | 4 | | PDF | <p>3. Blasting activity used in the mining process could create major cracks in bedrock that potentially becomes new pathways for contaminants to flow into groundwater.</p> <p>A. How can you assure us that nitrates from the blasts and other mining waste by-products will not affect the water quality and all living things that depend upon the pristine waters of the Smith River and its tributaries?</p> | <p>Any fractures created by blasting in the proposed underground mine are predicted to be limited in extent. This topic is discussed further in Consolidated Response WAT-3.</p> <p>RO with pretreatment would be used to treat mine dewatering flow during operations and closure to assure compliance with surface water and groundwater standards and non-degradation criteria per the MPDES permit (Hydrometrics Inc. 2018a; Tintina 2018a). RO is a highly efficient treatment process that targets dissolved metals and nutrients, including nitrate.</p> <p>Also refer to Consolidated Response AQ-1, Nuisance Algae, for additional details on mitigating seasonal nutrient exceedances.</p> |
| FL1 | 5 | | PDF | <p>4. Tintina has proposed entombing tailing waste.</p> <p>A. Is the cement paste used to do this going to last forever?</p> <p>B. Will the acidic wastes corrode the cement paste, and if so, how long will this take and what contingency steps is the DEQ requiring of the company?</p> <p>C. What guarantees can you offer us that the acidic waters from the mine wastes will not enter groundwater in our lifetime or that of our decedents?</p> | <p>See Consolidated Responses PD-1, PD-3, and PD-5.</p> |
| FL1 | 6 | | PDF | <p>5. The public review process for such a major proposal is extremely short.</p> <p>A. Why does a private foreign-owned company like Sandfire get to dictate how long Montana citizens get to review the environmental impact of their enormous mining proposal?</p> <p>B. What assurances can you give us that with these important decisions made by people who will profit from it, are fairly made, when it appears the company is making many of the process decisions regarding this permit? Isn't that a conflict of interest?</p> | <p>A. See Consolidated Response MEPA-1.</p> <p>B. DEQ has the ultimate decision-making authority over whether or not to grant the Proponent 1) an operating permit in compliance with the MMRA, 2) an integrated MPDES permit, and 3) a Montana Air Quality permit. Other permits are the authority of the respective federal, state, and local government agencies. The Proponent does not have any permit-granting authority.</p> |
| FL2 | 2 | | PDF | <p>4. The company's plans to keep waste and toxins in place for decades or generations is very experimental. They provide no good evidence that it will work. The Smith River is their guinea pig.</p> | <p>See Consolidated Response PD-2.</p> |
| FL2 | 3 | | PDF | <p>5. The dEIS has not properly or sufficiently looked at the aquatic life in the Smith and its tributaries that this mine will threaten.</p> | <p>See Consolidated Responses AQ-1 and AQ-2.</p> |
| FL3 | 2 | | PDF | <p>I am concerned and mystified why the Montana Department of Environmental Quality (DEQ) has only provided a 60-day comment period on a highly technical document over 800 pages in length. It is vital that the public have an adequate period of time to review, research and comment on this document, especially since the proposed mining activity will impact our environment into perpetuity. I request that the DEQ and Sandfire extend the deadline to receive public comments.</p> | <p>The Draft EIS analysis does not predict that significant perpetual environmental impacts would occur.</p> <p>See Consolidated Response MEPA-1.</p> |

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| FL3 | 3 | | PDF | The DEIS does not sufficiently address the potential for dewatering, potential groundwater contamination and the possibility that this could impact surface waters, and the disturbance of critical wetland areas. | See Consolidated Responses WAT-1, WAT-2, and WAT-4. Also see Submittal ID HC-003, Comment Number 61. |
| FL4 | 2 | | PDF | 1) The DEIS for this project was unacceptably rushed and it was based on an incomplete mine plan. Major changes were made to the mine plan after the public scoping process. | See Consolidated Responses MEPA-1 and MEPA-3. |
| FL4 | 3 | | PDF | 2) The Black Butte Project presents a significant long-term risk to water quality because the mine waste must be isolated from air and water in perpetuity to prevent acid mine drainage. The proposed cement tailings facility is new technology that is untested over time, and the DEIS does not consider the potential for liner system failures – a common occurrence at mines. | See Consolidated Responses PD-2, PD-4, and PD-5. |
| FL4 | 4 | | PDF | 3) The mine seriously risks reducing flows in the Smith River’s most important trout spawning tributary. The company and the DEIS grossly underestimate how much groundwater connected to the Smith River headwaters will flow into the underground tunnels. | See Consolidated Responses WAT-1 and AQ-1. |
| FL4 | 5 | | PDF | 4) The DEIS evaluates an artificially small mine footprint because it fails to consider the cumulative effects of mining the Lowry Deposit that is immediately adjacent to the existing ore deposit even though the company is telling its investors that it is part of its mining plans for the area. | See Consolidated Response CUM-1. |
| FL4 | 6 | | PDF | 5) The DEIS has not properly or sufficiently looked at the aquatic life in the Smith and its tributaries that this mine will threaten. | See Consolidated Response AQ-2. |
| Postcard | 2 | | Postcard | It is troubling that you have only allowed the public 60 days for review of a technical document containing over 800 pages. An adequate comment period is essential to guarantee that the public can adequately review the document and comment on it. I request that DEQ and Sandfire extend the comment deadline. | See Consolidated Response MEPA-1. |
| Postcard | 3 | | Postcard | Second, the DEIS does not sufficiently account for the potential for dewatering, pollutants moving from groundwater to surface water, and wetland disturbances. The health of Smith River habitat deserves a proper accounting of and planning for the worst-case scenario. | See Consolidated Responses WAT-1, WAT-2, and WAT-4. Also see Submittal ID HC-003, Comment Number 61. |

**Table 8.2-4
Individuals Submitting Form Letters**

| Form Letter 01 | | | | | | | | | |
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| Lacie Farmer | Eric Boysen | Karen Long | George Everett | Faith Dewaay | Bob Doxey | Gordon Stewart | Foster Wilson | Justin Blake | Justin Brown |
| James Loomis | Carole Piazzola | Casey Erickson | Susan Hoskins | Eric Obrigewtich | Nancy Kenny | Barbara Ranta | Bill Nelson | Steve Petroni | Timothy Smith |
| Ed Moeglein | Harold Johnson | Jim Black | Walter Shaw | Tyler Kump | Christian Rohloff | Rich Johnson | Mary Mcguire | Johanna Defoort | Stuart Dallas |
| Andrew Cameron | Loren Hanni | Mykenzie Maupin | Craig Savage | | | | | | |
| Form Letter 02 | | | | | | | | | |
| Thomas Dalton | Sam Ziegler | Frank Sholey | Dawn Mikesell | Bryan Mikesell | Jim Olsen | Brian Lee | Shane Parrow | Jake Verlanic | Steven Vaala |
| Laura O'connor | Craig Espeland | Nickolas Vose | Jay Raymond | Dennis Morelock | Sharon Bennett | Susy Johnson | Michael & Lorna Emineth | Scott Mendenhall | June Voldseth |
| Josie Carlson | Charles Mcleod | Kevin Kovacich | Holly Wells | Dave Stratton | Kendall Ratcliff | Dan Flynn | David Armstrong | Corey Warner | Michael Wenskunas |
| Roger Zikmund | Ray Harrison | Dana Dugan | Scott Manhart | Pete Hallquist | Rena Wetherelt | | | | |
| Form Letter 03 | | | | | | | | | |
| Barbara Bartell | David Seder | Burt Thomas | Sally Stewart | Alysha Wilson | Brad Bartlett | Jill Dove | Doug Stiles | Robert Vince | Kip Knapstad |
| Richard Tatarka | Ethan Schlepp | David Gendrow | Devin Mccarthy | Kerry Weightman | Phil Garcia | Stephen Swan | Ashley Kent | Amy Breider | Seth Brown |
| Shawn Zahn | Shane Mellott | Stephen Walks | Shane Jacobsen | Theresa Taylor | Cathy Stone-Carlson | Trenton Streeter | Clint Sundt | Walter Mcnutt | Charlene Sholey |
| Ross Evig | Steve Enriquez | | | | | | | | |
| Form Letter 04 | | | | | | | | | |
| Bruce Vincent | Michael Maack | Helen Joyce | Paula K Pacente | Gary Marks | Carl Orth | Caroline Caudill | Dave Cole | Bob York | Calvin Johnson |
| Levi Sanders | Tom Smith | William Welsh | Mesa Williams | Chris Crosby | Jonathan Youngers | | | | |
| Form Letter 05 | | | | | | | | | |
| Nancy Duel | Alex Broili | Daniel Jones | Patricia Vincent | Shawn Erickson | Austin Timmons | Kelly Stolp | Randy And Cathy Nordhagen | Daniel Snyder | Terry Tincknell |
| Craig Carlson | David Lee | Carl Orth | Earl Andrus | Richard Fish | Mark Briggs | William Fitzpatrick | Brent Doig | Kristie Brenden | Jack Murray |
| Austin Davis | Jeromy Riggin | | | | | | | | |
| Form Letter 06 | | | | | | | | | |
| Patti Vincent | Kevin Test | Clint Moore | Echo Venn | Dick Roma | Petersen Petersen | Evan Crook | Phyllis Holm | Chris Nelson | Alan Jensen |
| Debbie Thomas | Guy Rasmussen | Sean Hill | | | | | | | |
| Form Letter 07 | | | | | | | | | |
| Collin King | Justin Venn | Jason Dinius | Dale Malyevac | Brenda Funke | Kip Knapstad | Aaron Norby | Daniel Scheitlin | Amelinda Olson | Jake Doherty |
| Helen Paris | Joe Merrick | Lacey Hill | Rylee Smith | Kraig Pester | Guy Riggin | | | | |
| Form Letter 08 | | | | | | | | | |
| Randy Mikesell | Brian Lee | Keith Barkell | Sarah Schlepp | John Kafka | Brittany Caudill | Mark Pesa | Monty Streeter | Mike Merrick | Jaylynn Chiotti |
| Emily Burk | Sarah Herold | Judy Kolman | Shane Delzer | Helen Jensen | Tyler Yuhas | | | | |
| Form Letter 09 | | | | | | | | | |
| Tammie Quinby | Carlee Prough | James Hesketh | Russ Currie | Paul Babcock | Amanda Griffith | Teresa Platt | Brandon Kent | Bill Hahn | John Eddy |
| Donald Delauder | Richard Buti | Hilary Stermitz | | | | | | | |
| Form Letter 10 | | | | | | | | | |
| Kevin Davis | Jerry Cummings | Jake Verlanic | Thomas Kloker | Al Bodle | Randy Sholey | William Dobb | William Young | Jerry Frohreich | Cory Chadwick |
| Thomas Chadwick | Patrick Hansen | Terry Tincknell | | | | | | | |

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| Form Letter 11 | | | | | | | | | |
| Jaime Tesky-Gendrow | Edward Regan | Michelle Davis | Travis Chiotti | Jeff Salmonsens | Roger Zikmund | Vickie Zikmund | Bill Brosam | Michelle Johnson | Scott Jennings |
| Christopher Condon | Ken Holkan | William Arnold | Chris George | | | | | | |
| Form Letter 12 | | | | | | | | | |
| John Kafka | Craig Staley | Tom Needs | Mike Krokosz | Scott Mccue | Colleen Snyder | Rick Jordan | Dave Wellman | Dallas Rasmussen | Ken Hugulet |
| Michael English | | | | | | | | | |
| Form Letter 13 | | | | | | | | | |
| Clint Mortensen | Dena Hamry | Joe Perry | Keanen Fitzpatrick | Guy Rasmussen | Ronald Caudill | Tod Simon | Darlene Slusher | Cynthia Young | James Carlson |
| Tim Antonioli | | | | | | | | | |
| Form Letter 14 | | | | | | | | | |
| Philip Mulholland | Harold Johnson | Vicki Moore | Michael Burk | James Liebetrau | Theresa Taylor | Brett Seitz | Charles Hill | Bob Hall | Stephanie Yuhas |
| | | | | | | | | | |
| Form Letter 15 | | | | | | | | | |
| David Smith | Joshua Wiley | Buck Sullivan | Steven Mccullough | Terry Thompson | Ed O'neill | Paul Tash | Lynda Dewitt | Michael Teter | Tom Hohn |
| | | | | | | | | | |
| Form Letter 16 | | | | | | | | | |
| Charles Slyker | James Rossiter | Frank Kieser | Linda Lien | Ronald Hanson | Fess Foster | Robin Sterrett | | | |
| | | | | | | | | | |
| Form Letter 17 | | | | | | | | | |
| David Melius | | | | | | | | | |
| Form Letter 18 | | | | | | | | | |
| Ted Antonioli | | | | | | | | | |
| Form Letter 19 | | | | | | | | | |
| Carol Peterson | | | | | | | | | |
| Form Letter 20 | | | | | | | | | |
| Morris Kaufman | | | | | | | | | |
| Form Letter 21 | | | | | | | | | |
| Linda Healow | | | | | | | | | |
| Form Letter 22 | | | | | | | | | |
| Linda Semones | | | | | | | | | |
| Form Letter 23 | | | | | | | | | |
| Steven Lloyd | Steve Larson | | | | | | | | |
| Form Letter 24 | | | | | | | | | |
| Karl Jacobson | | | | | | | | | |
| Form Letter 25 | | | | | | | | | |
| Eugene Graf | | | | | | | | | |
| Form Letter 26 | | | | | | | | | |
| Jim Morton | | | | | | | | | |
| Form Letter 27 | | | | | | | | | |
| Brad Mathis | | | | | | | | | |
| Form Letter 28 | | | | | | | | | |
| Dana Riley | | | | | | | | | |

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|-----------------------|-----------|--------------|--------------|----------------|-------------------------|-----------------|-------------------------|
| Form Letter 29 | | | | | | | |
| Duane Ankney | | | | | | | |
| Form Letter 30 | | | | | | | |
| David Brooks | | | | | | | |
| Form Letter 31 | | | | | | | |
| Aaron Whipperman | | | | | | | |
| Form Letter 32 | | | | | | | |
| Kelly D Holmes | | | | | | | |
| Form Letter 33 | | | | | | | |
| Mandi Standley | Jim Bryan | Maura Wright | Sherry Wells | Rachel Aagenes | Krisy And Scott Hammond | Kellan Anfinson | Mark And Ann Feldhauser |

| | | | | | | | | | |
|-----------------------|-------------------------|-------------------|------------------------|------------------------|----------------------|-------------------|----------------------|----------------------|---------------------|
| Form Letter 34 | | | | | | | | | |
| Alex Cairns | Catherine Tyler | Anthony Pavkovich | Lisa H | Drew Macalady | Thomas Caldwell | Bill Bradt | Rebecca Knudsen | Josh Olsen | Linda Blair |
| Ann King | Phyllis Phillips-Clower | Vicki Wiepking | Cathe Lowden | Charles Hawkins | Margie Radtke | Spencer Lawley | Chrissy Pepino | Marilyn Mueller | Dori Bailey |
| Nicolas Duon | Erin Corsi | Jacob Sweezy | Mary Troland | P Perron | Virginia Sullivan | Rae Stevenson | Tessa Park | Gregory Madson | Michael Winebrenner |
| Donna Stoddard | J H | Kristin Green | Karen Orner | Carol Metzger | Stephen Mudrick | Thomas Libbey | Shirley Johannsen | Christopher Williams | Michael R. Watson |
| Thomas Fawell | Ian Ferguson | David Lamiquiz | Doug Roaten | Susan Babbitt | Antoinette Gonzales | John Palenik | Betty Pappas | Sam Weidenbach | Susan Mccarthy |
| Annie McMahon | Lollie Ragana | Annette Nelson | Judith King | Michael Blazewicz | Jonathan Slaughter | Miguel Ramos | Mary Fedullo | Peter Harwood | James Henriksen |
| Don Pew | Stephen La Serra | Dora Magovern | Myles Hunt | Tiffany Haverfield | Tower Snow | Ilene Beninson | Yvonne Irvin | Richard Desantis | Victoria Hall |
| Joyce Johnson | Brett Taylor | Julio Andujar | Ludmila Dmitriev-Odier | Kelsey Taylor | Gary Herwig | Suzanne Scollon | Terri Knauber | Dale Carpenter | Evelyn Malone |
| Richard Mclane | Tom Klein | Carol Lake | Elke Hoppenbrouwers | Brett Kengor | Kathleen Mclane | Stevie Sugarman | Nikki Doyle | Jamie Shultz | Bobbie Hensley |
| Christine Viscuso | Miranda Mendoza | John Comella | Nancy Fomenko | Marylyn Stroup | Michael Casey | Brenda Eckberg | Steven Korson | Steve Rajeff | Sandra Cobb |
| Wayne Wilkinson | Robert Gibb | Richard Mccrary | Ronald Brown | Fran Cox | Peggy England | Dan Horton | Arlene Aughey | Pierre Meilhac | Meryl Rogers |
| Timothy Dunn | John Deddy | Bruce Ross | Roger Williams | Gloriamarie Amalfitano | Jessica Burlew | Dan Brown | Joel Destefano | Carol Shelton | Pamela Shuman |
| Fern Stearney | Charles Roth | Thomas Carroll | Jacquelyn Barnes | Marie D'anna | Steve Brown | Deborah Baker | Shari Riffe | V.I. Brandt | Warren Allely |
| Carolyn Bartholomew | April Jacob | Richard Swain | Eileen Fonferko | Deanna Horton | Michael Wichman | Maureen North | Janna Piper | Tonda Bailey | Barbara Deur |
| Timothy Mullen | Steve Vicuna | Diane Kadomoto | William Bartley | Priscilla Drake | Robert Palmer | Edna Mullen | Gina Obrien | Beth Ross | Kathleen Williams |
| Taen Scherer | Eleanor Dowson | George Buehler | Michael Haskell | Kathy Semic | Robert Gendron | Richard Robinson | Rocio Luparello | Gordon Macmartin | Kristy Howe |
| Carolyn Marion | Scott Emsley | Kelly Saunders | Michael Maher | Donna Lewis | Kari Castillo | Lori Lester | Martha Vest | Elaine Larson | Sean Sellers |
| Glenn Barclift | Elizabeth Hegeman | Anne Kreis | Anne Fitzgerald | Bruce Coons | Arden Green | Sharon Balzano | Robert Pennell | Karen Lundvall | Dawn Kosec |
| Michael Stocker | Molly Mysliwicz | Micki Bailes | Pilar Quintana | James Sliger | Douglas Gunderson | Jeffrey Linden | Christopher Lawrence | David Kizer | Sherry Mccullough |
| Elizabeth Owens | Ann Sullivan | Franzelle Carmon | Brenda Michaels | Emmet Ryan | Regina Leeds | Diane Sullivan | Carol Jagiello | Nadine Duckworth | Therese Mcrae |
| Stephen D Cotterill | Ariella Ingraffia | Tina Bailey | Tia Triplett | David Rosenquist | Christopher Kowalski | Stephen Mead | Susan Goldstein | Carmon Steven | Ron Macarthur |
| Pat Lastrapes | Kacie Shelton | Jim Wingate | Doug Gemmell | Eric Hirshik | Linda Banta | Michelle Mouton | Chris Jones | Raymond Ings | Lydia Kendall |
| Marsha Schaub | Dean Peter | Nick Szumlas | Judith Lienhard | Amy Fisher | Ben Ganon | William Ridgeway | Steve Green | Patrik Pierce | Nancy O |
| Lori Erbs | Jl Angell | Heidi Ludwick | Sharon Porter | John Butterworth | Brian Baltin | Patrick Callaghan | Nancy Morgan | Cody Kenyon | Peter Chllds |
| Lauren Maclise | Patricia Duran | Elaine Dearden | William Barton | Cindy Loomis | Gwendolyn Karan | Eric West | Jan Fortini | Leonid Volovnik | Jennifer Downing |
| Ricki Stephens | Stacy Jensen | Ria Tanz Kubota | Jude Lotz | Mark Feldman | Deborah Mathiowetz | Mary Allen | Linda Ogren | Sheila Ganz | Paula Long |
| Linda Araujo | Kenneth Gillette | Joie Budington | Pamela Winberry | Stan Fitzgerald | Shannon Agee-Jones | Kevin Bourke | Hank Ramirez | Russ Wagner | Shari Grounds |

| Form Letter 34 | | | | | | | | | |
|-----------------------|----------------------|---------------------|-------------------------------|------------------------|--------------------|---------------------|-----------------------|------------------------|----------------------|
| Dan Perdios | Ina Pillar | Johnp Davis | Harriet Mcceleary | Gloria Shen | John Thomas | Robert Wagner | Beverly Simone | Lynne Glaeske | Ben Rall |
| Mia Heavyrunner | Paula Neville | Katherin Balles | Ferris Lyle | Judith Sloane | Brian Gottejman | Brian Buhman | Orville Mckinney | Lois Heaston | Cathy Brandt |
| Michael Bennett | Ying Cooper | Cat Marron | Nancy Richard | Todd Goddard | Janet Neihart | Kermit Cuff | Elizabeth L. Anderson | Kathleen Oldham | Laura Combs |
| Deborah Williams | Michael Salzmann | Elaine Eudy | Joshua Aevum | Gerald Kretmar | James Bell | Denise Sicotte | Susan Ambler | Lonnie Patterson | Jessica Cresseveur |
| Kathleen Mallory | Blake Wu | Joyce Robinson | Les Lord | Cathy Brownlee | Dean Knauer | Jana Perinchief | Dustin Eldridge | Roslynn Budoff | Kathleen Grossman |
| T Bell | Benjamin Welborn | Lawrie Macmillan | Summer Devlin | Mark Soenksen | Charles B. | Lisa Koehl | Alison Taylor | Quentin Fischer | Pat Simons |
| Susan Thompson | Shaleigh Holland | Michael Brandes | Janis Gummel | Marcia Kellam | Gerald Hassett | Elizabeth Mackelvie | Steven Gilson | Sally Phelps | Paul Potts |
| Pat Halderman | Sheri Staley | Daken Vanderburg | Anna Simle | Robert Schuessler | Barbara King | David Hermanns | Linda Auld | Kathleen King | Peter Thompson |
| Duncan Cottrell | Rebecca Kimsey | Laura Collins | Robert Brown | Sara Shaw | Kevin Reynolds | Norm Wakerley | A. Todd | Susan F. Fleming | Mark Van Valkenburgh |
| Loretta Aja | Rhonda Carter | Ron Young | Marie Travis | Cecilia Nevel | Robert Helm | Jeffrey Luther | Shelly Kepler | Elaine Winter | John Seamon |
| Devin Dotson | Marian Cruz | Blair Kangley | Patricia Wynn | Ellen Halbert | Gregory Pais | Keith Hamilton | Jonathan Loeffler | Erik Schreiner | Ellen Homsey |
| Quida Jacobs | Susan Worden | Bart Spedden | Michael Kavanaugh | Joseph Stasey | Roanne Lebrun | Andrew Erwin | Meg Gilman | Curt Sholar | Melissa Fleming |
| Suzanne Hamer | George Simmons | Jeffery Biss | Bill Brabson | David Brockett | Michael Tucker | Robert Keiser | Ariana Saraha | Jasha Stanberry | Susan Wayne |
| Felicity Hohenshelt | Dan De Yo | Kirk Phillips | Ingrid Claus-Noto | Dorinda Kelley | Maryse Vrambout | Rebecca Muzychka | Chip Lyon | Martin Zahn | Matt Kroner |
| Debra Heatherly | Linda Smathers | Jan Weisel | Mimi Masse | Karine Aguilar | Edward Hall | Sandra La Mont | Brett Wedeking | Richard Siegel | John Kallestad |
| Garrick Campbell | Paul Richards | Lloyd Hedger | Karen Matthews | Juliet Pearson | Ellen Wasfi | Ashley Yonker | Julie Ogier | Paul Rubin | Ellen Ribolla |
| Leno Sislin | Sharma Gaponoff | Carolyn D Pruitt | Kathi Lyons | Sharon Mueller | Brendalee Lennick | Jared Howe | Sandra Perkins | Chris Tyran | Dennis Demarinis |
| Danielle Murphy | Rita Meuer | Marci Robinson | Michael Hague | George Alexander | Deirdre Morris | Laura M. Ohanian | Charlene Knop | Andy Tomsy | Rebecca Rabinowitz |
| Juli Van Brown | Stephen Auerbach | Susan Cox | Susan Peirce | Annetta Smith | Nathan Hall | Jean Publieee | Haydee Felsevanyi | Bettina Kirby | Nora Coyle |
| Debbie Friesen | Edward Kush | Maria Caturay | Bridgette Bracker | Joe Roy | Amy Roberts | Nathan Fisher | Steven Zserai | Art And Carol Stroede | Mike Macguire |
| Sherry Olson | Wesley G. Finkbeiner | Robert Fingerman | Lynn Merle | Tony Menechella | Lucas Gajewski | Judith S Anderson | Dolores Guarino | Rosemary Foster | Roger King |
| Hilarie Ericson | Janis Prifti | Walter Schultz | Jim Lieberman | Harold Watson | Julaine Roberson | Ryan Swanson | Cynthia Arneson | Vicky Hoagland | Christopher Devine |
| Brian Dalton | Michael Stauthamer | Jonathan Boyne | Rosemarie Di Giovanni-Norton` | Ashley Lewis | John Lesea | Tim Fleischer | Marilyn Fuller | Francois De La Giroday | Julie Roedel |
| Steve Iverson | Robert Keller | Blanca Luz Ross | Deb Sparrow | Michele May | Sally Morrow | Kelly Byrnes | Paula Lepore | Patricia Savage | Robert Moore |
| Susan Betourne | Belinda Sellari | Carol Book | Gail Noon | Mary Dinino | Michael Geci | Allison Wright | Kendra Knight | Karen Shockley | Lenore Sivulich |
| Laurie Conroy | Teri Matthews | Robert Lombardi | Peter Gunther | Barry Saltzman | Karla Devine | Mark Fullmer | Rayline Dean | James Kawamura | Suzan Mcglinch |
| Philip Dematteis | Stacy Cornelius | Andrea Chisari | Julie Spencer | Elizabeth Cross | Anita Smith | Scott Hodge | Emil Borruso | Steve Keena | Donna Wagoner |
| Thomas Hayes | Lindsay Johnson | Joe Calder | Sylvia Cardella | Maria Rua | Christopher Fetta | Karen Sewick | Ken Windrum | Jordan Longever | Ashley Baillargeon |
| Dean Smarjesse | Tina Yao | Jeanne Pollet | Patsy Shafchuk | John And Robbie Wertin | William Guthrie | William Mattson | Sherry Irvin | Florence Morris | Debbie Schlinger |
| Breeana Laughlin | Ben Ruwe | Elissa Mericle-Gray | Grace Ramirez | Tim Goode | Brad St.clair | Michael Garrity | Jane Chischilly | Elaine Cuttler | Mike West |
| Elizabeth Seltzer | Christina Ciesla | Deborah Hall | Martin Perlmutter | Robert Cobb | Michele Villeneuve | Sarah Bauman | Geraldine Fogarty | Gloria Morrison | Bret Polish |
| Lonnie Kaczmarisky | Robert Woodbury | Julie Martin | Yvette Frank | Sandra Middour | Rick Canning | Jennie Gosche | Chad Nason | Nancy Ellingham | Connor Hansell |
| Roger Godfrey | R David Wicker | Ron Tergesen | Sue Ellen Lupien | Isaac Ocansey | Harry Stuckey | David Cottrell | Denise Brennan | David Elfin | Mika Menasco |
| Virginia Dwyer | Kc Biehn | Donna Leavitt | Charles Happel | Elena Busani | Torren Valdez | Alexis Lamere | S. Jordan | Lindsey Mcneny | Thea Necker |
| Kate Crowley | Celine Blando | Lorenz Steininger | Mark Davis | Kerry C. Kelso | Rosanne Anderson | Melinda Weisser-Lee | Linley Fray | Robin Lorentzen | Beverly Gilyeart |
| Deborah Carroll | Walt Levitus | Gregory Esteve | Cindy Shoaf | Jill Kellogg | Douglas Smith | Kate Warner | Hylin Mcneeley | Shelley Hartz | Vicki Matheny |
| Terri Chappell | Joseph Lesniewski | James Montoya | Christie Vaughn | Marc And Alice - Imlay | Joseph Shulman | Sarah Apfel | Tuan Nguyen | Rebecca Savage | Al Good |

| Form Letter 34 | | | | | | | | | |
|--------------------------|------------------------------|-----------------------------|---------------------|-----------------------|--------------------------|------------------------|-----------------------|-------------------------|--------------------|
| Deanna Doull | Mrs. P. D. Waterworth | Harold Robinson | Gordon Hills | Jane Butler | Sam Rushforth | Jay Caplan | Earl Lippold | Steve Uyenishi | Becky Breeding |
| Susan Hittel | Setsuko Maruki-Fox | Elissa McAlear | William Kunkel | Jean Bride | Laurence Buckingham | Bob Rosenberg | Jo Johnson | Patricia Baker | Suzanne Barns |
| Rebecca Leas | Mark Bradley | Deborah And Johnny Alderson | Joan Scott | Stephen Strauss | Bruce Troutman | Barbara Ocskai | Claire Mckay | Pauline Bedford | Marcia Lisi |
| Bronwen Evans | Jeanine Dimmick | David Gregersen | Kai Marquis | Cheryl Watters | Michael And Barbara Hill | Terri Rose | Irene Snavely | Maria Gilardin | Sandi Covell |
| Edna Anderson | Donna O'berry | Irene Burt | Tricia Williamson | Marie Curtis | Delnita Davis | Dorinda Scott | Adam Pastula | George Sutherland | William Pfeiffer |
| Jeannie Pollak | Siegrid Berman | Joshua Krasnoff | Edward Zubko | Larry Walker | Jessica Adams | John Markham | Kimberly Mcdonald | Richard Payne | Valerie Brown |
| Deborah Lipman | Carol Farina | Greg Pelham | Barry Medlin | Rhonda D. Wright Md | Michelle Schramm | Kevin O'shea | Paul Moss | Sylvia Mitchell | John Limbach |
| Charles Riddle | Janet Maker | Adrian Smith | Debbie Mick | Carole Mcauliffe | Barbara Poland | Stacy Wagner | Thor Siegfried | Paul Schubert | Jessica Card |
| Matthew Franck | George Craciun | Julija Merljak | Joy Strasser | Pamela Jiranek | Maria Prokopowycz | Alison Bermant | Christopher Benjamin | Marlena Lovewell | Samuel Morningstar |
| Karen Mcguinness | Derek Meyer | David Lunde | Jean Ames | Sharon Fetter | Jerry Belter | Sarah Hammond | Kevin Chiu | Katherine Collins | Anthony Gervais |
| Carl Zimmerman | Robert Bean | Marjorie Xavier | Alan Lhommedieu | Carole Mehl | Arthur L Hanson Jr | Lillian Anderson | Leotien Parlevliet | Audie Paulus | Niels Loechell |
| Susan Callaway | Marilyn Bair | Karen Berger | Tess Husbands | Shelley Coss | Jeff Omans | Cara Schmidt | Teri Hammer | Alan Wojtalik | Jan Jasper |
| Virginia Knapp | Brian Lilla | Kathy Vadnais | Candace Christensen | Charles Olmsted | Adaria Armstrong | Dawson Pan | Steve Mcneill | Angelia Coleman | Natalie Mannering |
| Patricia Deluca | Laura Herndon | Anthony Owen | Tasha Chenoweth | Kenneth Bowman | James & Leslea Kunz | Henry Sanchez | Theresa Digiannantoni | Patricia Pippin-Emanuel | Ralph Sanders |
| Peggy Fugate | Tina Brenza | Jana Austin | Tamara Hulsey | Jessica Sands | Laurel Hughes | Charmaine Henriques | Karen Spradlin | Mark Leiner | Melinda Themm |
| Lindalee Mceachrontaylor | Carol Dearborn | Therese Debing | Robert Rhodes | Charles Wirth | Alan Friedman | Lisa Kunsch | Elizabeth Darovic | Arliene Oey | Shannon Jacobs |
| Jim Loveland | Charles Looney | Angela Chabot | Glenn Eklund | Joann Mcintosh | Mary Stone | Vicky Matsui | Quinn Mckee | Efrem Thomas | John Langevin |
| Robert Boyer | Alex Brockman | Sharon Rothe | Marion Friedl | Harold Veeder | Ulrich Ganz | Christine Gasco | James Zalba | Peter Gradoni | Ron Richter |
| Julia Gillett | Karen Peterson | Dean Webb | Laura Deming | Norman Sandel | Pierre Del Prato | Coleman Lynch | Sandy Reese | Gary Vesperman | Robert Burk |
| Marin Quezada | Vincent Elliott | Pauline Thomas-Brown | Sandy Thompson | Donald Di Russo | Barbara Schwartz | Victoria Brandon | Linda Wasserman | James Mulcare | Steve Valladares |
| Wendy And Dan Fischer | Gabriel Bobek | Jennifer Brandon | Veronica Schweyen | Melvin Bautista | Tamara Ashley | Heather Walker | Bill Maunders | Anne Proudfire | Cheryl Weiss |
| Patti Miller | Erma Lewis | John S. Sonin | Kevin Hadley | Fred Lavy | Peter Roche | Stacy Lang | Mark Parker | Ken Martin | Kim Hall |
| Virginia White | Patricia Wilburn | Margi Mulligan | Jimmie Smith | Jeralynn Cox | Ann Coz | Ellen Atkinson | Susanna Purucker | Susan Delles | Jonathan Zupkus |
| Lisa French | Amy Henry | Deb Lincoln | Dean Wilson | Frank Adamick | Christopher Lord | Emily Greer | Gordon Cox | Angela Leventis | Kiandra Waggoner |
| Sandra Smith | Donna Pemberton | Ilene Kazak | Cindy Risvold | Karen Steele | Susan Schuchard | Matt Shoener | Candan Soykan | Mari Dominguez | Susan Brandes |
| Rosemary Caolo | Walter Kuciej | Deborah Barber | Cindy Blue | Ryan Persad | Darlene Daniels | James Strickler | Susan Brown | Melissa Dorval | Sammy Low |
| June Vassallo | Karen Stimson | Michelle Gorton | Roger Easson | Paul Ghenoiu | Margaret Keene | Guadalupe Yanez | James Sullivan | Dara Murray | Mark Blandford |
| David Stetler | Thomas Moore | Gordon Macalpine | Sandra Poetzl | Rob Williams | Gordon Fellman | Melissa Harlan | Tracey Bonner | Warwick Hansell | Richard Johnson |
| Nathan Van Velson | Diana Williams | Anthony Buch | Bianca Molgora | Robert Martin | John Banks | Roth Woods | Ryan Curtis | Jeff Bloomgarden | Harvey Neese |
| Katelyn Scott | Mary Juneau | Gary Rejsek | Phoenix Giffen | Arthur Webb | Jill Alibrandi | Jeanne Held-Warmkessel | Abigaile Wolak | Nancy Hayden | Dan Hornaday |
| Lynne Teplin | Paul And Katherine Malchiodi | Vicki Rinehart | Barb Fitzgerald | Katherine Mouzourakis | John Wells | Sandy Kavoyianni | Steven Carpenter | Alan Papsun | Maria Aragon |
| Carolyn Chris | Tom Peace | Sandra Cais | Laurie Marshall | Ruth O'dell | Piper Burch | Linda Bolduan | Shelley Deshotel | Stephen Durbin | Logan Miller |
| Susan Damato | Shanna Brandow | K.kay Bircher | Maureen Sheahan | Sara Nason | Sheila Kelley | David Rogers | Ron Blidar | Heather Hundt | Kristina Harper |
| Steve Fedorow | John Kuhfahl | Dana Barela | Ralph Lopez | Regina Brooks | Stephen Parks | Jerry Fitzgerald | Joan Murray | Jean Sweetman | Tara Hottenstein |

| Form Letter 34 | | | | | | | | | |
|---------------------------|----------------------|---------------------|---------------------|-----------------------|-------------------------|----------------------|--------------------------|-----------------------|---------------------|
| Jason Kemple | David Osterhoudt | Leslie Spoon | Danielle Charney | Gordon Reed | Deborah Voves | Jeff Levicke | Patricia Lauer | Dirk Rogers | Marie Weis |
| Carolyn Dickson | Vikki Hallen | Sara Miller | Elizabeth Lengel | Karen Kindel | Angie Mackey | Jerry Napombhejara | Tanya Wenrich | Robert Slomer | Ken Ward |
| Jane Edsall | Diane Williams | Christopher Dill | Joan Hutton | Janet Moser | Harry Knapp | Patricia Schon | James Thomas | Gloria Skouge | Carmen Cocores |
| Laura Hackler | Sabrina Wojnaroski | Barry Cutler | Audra Serrian | Veronica Stein | Dan Streeter Jr | Zachary Totz | Mal Gaff | Gloria Uribe | Steve Clough |
| Daryl Teittinen | Nona Ganz | Jennifer Hill | Joan Sitnick | Charlene Henley | Tatiana Arguello | Marcus Straub | Barb Powell | Earlene Benefield | Marguery Lee Zucker |
| Brian Wade | Heidi Johnson | Michael Schumm | Roberta Bishop | Leah Olson | Kyle Brent | Anne Ackley | Walt Mercincavage | Julie Roberts | Whitney Watters |
| Catherine Higgins-Bisnett | Frank Fredenburg | Gail Linnerson | Jean Ross | Denise Ward | Lynn Wilbur | Janet Dietrich | L Lee | Carla Dummerauf | Colleen K |
| Paula Wanzer | Donna Morang | Janet Ginepro | William Chandler | Karen Horton | Teresa Logan | Anne Veraldi | David Bohn | Dennis Robinson | Brad Webb |
| Joan Farber | Mike Cluster | Querido Galdo | Karen Toyohara | Deborah Allison | S Lowe | Barbara McMahan | Karen Krause | Toby Ann Reese | Linda Mckillip |
| Jeff Komisarof | Chris Worcester | Wylie Cox | Dominic Melita | Joann Hess | Marianne Tornatore | Chris Smith | Jennifer Schally | Katherine Robertson | Croitene Ganmoryn |
| David Randall | April Doyle | Maxine Clark | Amanda Sue Rudisill | George Stavnes | Stephen Rosenblum | Nancy Petersen | Richard Pasichnyk | Amber Murphy | Chris Loo |
| Kathlene Rohm | Sophia Mcaskill | Hillary Ostrow | Peter Sayre | Carole Osborn | George Rodgers | Juli Kring | Timothy Tait | Michele Johnson | Chris Berlet |
| Jeff Schwersinske | Kathleen Keske | Lilyana Srnoguy | Ruthann Mcdermott | William S.t. Holcomb | Dharma Best | Jeff Root | Christine Payden-Travers | Joyce Dixon | Bill Maharan |
| M Mooney | Dianna Wells | Palmeta Baier | Timothy Omalley | Robert Handelsman | Lori Kegler | Patricia Minor | Marion Lakatos | Pamela Vouroscahahan | John Fliessbach |
| Catherine Jurgensen | Ann Craig | Debra L. Reuter | Margaret Lohr | Becky Oldenburg | Roberta Thompson | Megan Baker | Karole Moyed | Kirsten Lear | Ellen Davis |
| Sally Abrams | David Amrod | Kathleen Mireault | Melissa Eddy | Richard Harrington | Margarita Perez | Henry Parker | Colette Wilson | Cathy Elizabeth Levin | Patricia Fleetwood |
| Edward Butler | Kathy Colletti | Marilynn Harper | Shirley Coelho | Delwin R Holland | Lorraine Brabham | Nilah M. Macdonald | Elaine Parker | Bernard Rafferty | Derinda Nilsson |
| Nadine Wallace | Jacky Canton | Rickey Westbrooks | Illana Naylor | Ed Fiedler | Ted Adams | Nancy Rausch | Bill Wood | Tammy Bullock | Mathew Vipond |
| Cori Bishop | Ron Verdonk | Victoria Holzendorf | Donna Ferguson | Tonya Rose | G Claycomb | Donna Wagner | Alice Naegele | Chris Guillory | Alexandra Tumarkin |
| Ellen Jahos | Hollie Hollon | Robin Van Tassell | Irene Mills | Emily Dickinson-Adams | Victor Ponce-Juarez | Duane Patrick | Nancy Mclaughlin | Kiley Brown | Chuck Donegan |
| Jim Melton | Joseph Rice | Linda Ferland | Anne Easterling | Lina Poskiene | Georgia Shankel | Pat Monacella | Mary McMahan | Cathy Barton | Angela Hughes |
| Robert Russo | Toni Freeman | Pamela Kjono | Joe Salazar | Michele Nihipali | Donna Hreha | Henry Coleman | Paul Moser | Paul Russo | Robert Tweten |
| Gary Whelan | Donna Ehret | Lynn Hafter | Erik Larue | Robert O'brien | Maya Moiseyev | Scott Species | Marie Garescher | Mark Cahill | Douglas Sedon |
| Chris Baillio | Linda Randel | Bill Michel | Michele Paxson | Ann Powlas | Eric Firchow | Tina Brown | Billy Weitzel | Sarah Raite | David Wolfson |
| Ruth Cook | Kent Grigg | Stephen Oder | Emily Van Alyne | Barbara Graper | Donna Austin | Bernadette Belcastro | Janice Banks | Cheri Riznyk | L Nelson |
| Coleen Garrity | Anna Clavin | Linda Howie | Sue Peters | Patricia Greiss | Cheryl Hughes | Linda Martinez | Catherine Williams | Lisa Hopkins | Adelheid Koepfer |
| Marty Crowley | Sarah Cripe | Rebecca Robinson | Uta Cortimilia | K Danowski | James Hoehn Jr | Michael Lombardi | Claire Chambers | James H. Fitch | George Dietz |
| Kathy Bradley | John Golding | Elizabeth Garratt | Terri Robb | Bitsa Burger | Elizabeth Carol Edwards | Nandita Shah | Deborah Lane | Andrew Syrios | Hannah Harris |
| Sharon Chakoian | Gertrude Battaly | Alice Polesky | Lisa Dunphy | Michelle Lee | Justin Boucher | Alice Henneberg | Laura Smith | Amanda Mayhack | Alice Shields |
| Martha Barrett | David Walker | Kirsten Fulgham | Linda Groetzinger | Eric Edwards | Susan Langston | Lila Wolan-Jedziniak | Joy Zadaca | Dorothy Segelson | Christine Carlson |
| Marian Liza Mientus | Carol Taggart | Jackie Demarais | Steven Waldrip | Karen Kawszan | Trisha Ten Broeke | Katherine Leahy | Stephanie Mory | Trigg Wright Iii | Colonel Meyer |
| Patricia Mcdonald | Christopher Wheeling | Brenda Psaras | Liz Murphy | William Buchan | Vaughan Kendall | Carolyn Massey | Kayla Cardenas | Elizabeth Leitao | Jennifer Greenidge |
| Yvonne White | Don Hon | Barbara Mckee | Alicia Kern | Jonathan Gottlieb | Jeffrey Myers | Bob Findlay | Allie Tennant | Kimberly Rigano | Shari Kelts |
| Mary Belle Kral | Mary Seegott | Amy Limyao | Tabitha Maya | Peter O'grady | Brian Resh | Susan Galante | John Klima | Natalie Deboer | Diana Maxell |
| Robin Mayerat | Sandra Joos | Pamela Goodman | Jeannie Roberts | Michelle Buerger | Ted Pasieniuk | Kathy Law | Elena Perez | Frank Belcastro | Namanand Henderson |
| Jan Modjeski | Bill Holt | Ruta Brazis | Kathleen Furness | Thomas Edmonds | Stephanie Fairchild | Carla Morin | Ron Rathnow | Barbara Morales | Robert Reed |

| Form Letter 34 | | | | | | | | | |
|------------------------|-------------------------|-------------------------|--------------------|----------------------|-------------------|-------------------|--------------------------|---------------------|---------------------|
| Jennifer Waters | Michael Cunningham | Christine Mc. Money | Gary Falxa | Kevin Hughes | Ana Mallett | Lee James | Candace Hollis-Franklyn | Andrew Kaplan | Shari Silverman |
| Thomas Sheets | Henry M. | Linda Pink | Judy Moore | Willie Hinze | Gerald Eller | Shari Sharp | Dennis Kreiner | Diane Black | Debra Moore |
| Laura Williams | Anna Shaughnessy | Maureen Wheeler | Tracy Brophy | Bruce Dobson | Deborah Boomhower | Dorothy Brooks | Ruth Curiale | Toni Siegrist | Mark Grenard |
| Barbara Byrd | Joseph Sebastian | Darlene Falk | Margaret Kibbee | Janie Sarason | Scott Coahran | Jeffrey Shuben | Christie Sanders | Randy Raspotnik | Caroline Themm |
| Susan Chandler | Gary Thaler | Kellee Anderson | Peggy Yeargain | Dennis Pennell | Carole H | Mihajlo Donovski | Jerry Lee | Nancy Strong | Marianne Flanagan |
| Lisa Cubeiro | William Towne | Julie Griffith | Charles Wilmoth | Mary Hard | Shannon Markley | Helen Stuehler | Jane Nicolai | Brett Kieslich | Sarah Hafer |
| L. Fielder | Michele Lauren | Alan Levine | Amy Cervene | Kenneth Waggoner | Jim Wilson | Michael Weaver | Eleanor Smithwick | Michael Amescua | John Noland |
| Annette Kastner | Estelle Voeller | Carlos Echevarria | Michelle Hoff | Barbara Benzwi | Crystal Hart | Joanne Mack | Antoinette Ambrosio | Hashi Hanta | Elaine Becker |
| Jon U-Ren | Joyce S | Teresa Fleener | Jennifer Abernathy | K Lyle | Jock Timmons | Eric Stiff | Rolf Best | C. C. | Elli Kimbauer |
| Catherine Malin | Chris Pratt | Lauren Bryant | Judith A Baxter | Brad Van Scriver | Connie Murphy | Lisa Whipple | Don B. Meriwether | Cheryl Tobin | Timmie Smith |
| Karen Reid | Diane Falk | Pamela Vasquez | Brian Larson | Sharon Hansen | Helena Winston | Maia De Raat | Mccree Williams | Barbara Aronowitz | Phillip Leija |
| Deborah Vandamme | Robert Senko | John Newman | Rabia Shah | Brent Ross | Gigi Vento | Tracy Ouellette | Randolph Willoby | Linda Thompson | Clarence Bolin |
| Hilary Danehy | Freddy Pixtun | Maureen Mcgregor Palmer | Ken Lavacca | David Brodnax | David Wilson | Joanne Mainiero | Mary -Margaret O'connell | Kris Head | Ann Wasgatt |
| Theodore King | William Gibson | Ann Thompson | Malcolm Elgut | Nancy White | Jeffery Clifford | Melissa Mazias | Lynne Chimiklis | Judy Allen | Candice Schellenger |
| Judy Dufficy | Suzanne Zook | Jonathan Mitchell | Jim Hemmingsen | Diane Soddy | Mark Russell | Ji-Young Kim | Marla Myles | Maria Cardenas | Hilarey Benda |
| Travis Garner | Virginia Baksa | Beverly Olney | Patti Fink | Douglas Wagoner | Sandra Reynolds | Randy Gerlach | Laura Overmann | Eleanor Rae | Adam Levine |
| Bernardo Alayza Mujica | Dona Laschiava | Judy Carlson | A R | Jean Bails | Steve Crase | Joann Butkus | Gary Hamel | Michael Shores | Steve S |
| Leon Epperly | Sarah Pierre-Louis | Carol Hewitt | James Roberts | Nancy Stocker | Betty Lininger | Forest Frasier | Eva Cantu | Thi Ton-Olshaskie | Debra Marge |
| Lesley Mortimer | Kathleen Medina | Cornelia Shearer | Mona Chatterji | Gusty Catherin | Vittorio Ricci | Margaret Spak | Jennifer Smith | Sue Perry | Kirk Bails |
| Norman Koerner | Danny King | Pat Wolff | Karen Laakaniemi | William Lee Kohler | Susan Clark | A.I. Steiner | Ken Canty | Ursula Neal | Andy Hughes |
| Joseph Dimaggio | Susan Carey | Mary Theresa Cotter | Bk Young | Richard Boyce | Barbara Delgado | Andrew Berkson | Sarah Richey | Karen Neubauer | Katherine Macdonald |
| Amy Holt | Tina Short | Tom Jackman | P Wright | Lorraine Dumas | Buckie Jones | Sarah Meyers | Elaine Hughes | Jennifer Wetzel | Donald Barker |
| Dogan Ozkan | Shiki Bennington | Steve Prince | Noelle Nocera | Kristina Heiks | Animae Chi | Gary Wolf Ardito | Wojciech Rowinski | Lisa Phillips | Margo Wyse |
| Walter Goodman | Katharine Tussing | Richard Ruscitto | Timothy Pine | Stacy Schrader | Lynn Snyder | Allen Olson | Lori Mulvey | Cody Walters | Kelli Dendler |
| Frances Kelly | Bonnie Hernandez | Shirley Hale | Leslie Herron-Huff | Laura Prohaska | Marianne Lazarus | James Hutchison | Karen Hohe | Dorothy Anderson | Priscilla Wright |
| Laurie Cline | Patterson Leeth | George Erceg | Michael Norden | Jennifer Luna-Repose | Denise Lytle | Mike Stoakes | Tonya Lantz | Maria Hernandez | Renee Duncan |
| Dreena Delevieleuse | Michael Cecil | Alexandra D. Pappano | Susan Frankel | Katrina Freire | Dustin Kearns | Charles Alexander | Brian Minnick | John Papandrea | Martin Streett |
| Matthew Kapsner | Gregory Rouse | Kerri Piazza | Lara Miller | Brooke Prim | Joe Vincent | Max Salt | Annick Richardson | Margaret Reiter | Jim Simmons |
| Victor Escobar | Robert Uecker | Ann D Quota | Bonnie Hamilton | Virginia Jones | Obie Hunt | Ned Stitt | Mary Hertrich | Nm Porter | Cecelia Samp |
| Laura Grove | John Hafer | Karen Rubino | Jane Timmerman | Susan Porter | Scott Rail | Sandra Materi | Patricia Kortjohn | Robert Van Kolken | Karen Fischer |
| Richard Weiss | David Fischer | Sherrie Smith | Donna Tanner | Jean Power | David Frauenfeld | Anna Marie Wieder | Kathleen Sumida | Amy Curnutt | Shelley Coldiron |
| Robert Munger | Owen Tesson | John Bradshaw | Alan Barnard | Lynne Scheve | Nancy Acopine | Michael Schmaus | Katy Whitehouse | David Green | Ryan Skeel |
| Patricia Law | Steven Morris | Richard+E Cooley | Irene Dovas | Terry Rice | Andrew Robbins | Heather Burke | Gary Kinson | Carol Bryant | Eric Lane |
| Christian Dollahon | Konrad Binder | Emerson Tjart | James Keats | Tom Lohaus | Gale Mangini | Ad Koch | Barbara Burghart | Mark Rynearson | Lynn Mendez |
| Martha Krein | John Poteraske | Irimi Dieringer | Sherry Massaro | Bart Gulshen | Marcella Crane | Judy Wood | Jeffrey Cody | Lindsay Mugglestone | Larry Mccowan |
| Janet Marineau | Rosemary Graham-Gardner | Karen Collins | Shannon Daniels | James Schoppet | Jameson Mcdonnell | Matthew Noel | Yasemin Tulu | Mark Steudel | Jeff Walters |
| Thomas Swoffer | Richard Meier | Sarah Epstein | Joanne Robrahn | Barbara Kwasnik | Robert Chirpin | Michael Krall | Norman Baker | Shemayim Elohim | Kathleen Turnbull |

| Form Letter 34 | | | | | | | | | |
|-----------------------|----------------------|----------------------|---------------------|--------------------------|--------------------|------------------------|-------------------------|--------------------|----------------------|
| Susan Parlier | Jody Richards | Jannis Conselyea | Edward G Heidel | Barbara Hegedus | Alicia Ricketts | Bruce Blackwell | Linda Sorenson-Kapica | Elizabeth Kelson | Tina Mizhir |
| Leslie Smith | Teresa Hildenbrand | Sandy Crooms | Sandy Zelasko | Ruth Braithwaite | Emma Jennings | Travis Jennings | Marsha Stanek | Robert Abbott | June Elliott-Cattell |
| David Davis | N Kaluza | Becky Andrews | Paul Smith | Richard Peterson | Jim Landua | Margaret Shermock | Deborah Exum | Doris Potter | Michael Martin |
| Jocelyn Stowell | Andrew Frishman | Kristina Fukuda | Tom Grazier | Catherine Morris | Mark Wirth | Shamus N | Susan Willard-Killen | Michelle Oroz | Gerald Christiansen |
| Robert Blanchard | Darlene Wolf | Eli Ren | Leslie Mclean | Rhonda Mandato | Leslie Brown | Anna Tangi | Laila Nabulsi | Judy Pizarro | Irene Dobrzanski |
| Raeann Scott | Carol Whitehurst | Scott Shepherd | Alice Gard | Marian Scena | Tony Segura | Michele Balfour | Tessa Peters | Ed Dobson | Sharon Dunn |
| Lisa Salazar | Jonathan Rettmann | Freddie Williams | Michael Scholz | Jill Hawtrey | Laura Pitt Taylor | Sacha De Nijs | Ann Bein | Steve V. | Grace Neff |
| Joseph Leonhard | Jerry Sullivan | Sharon Lacy | Barbara Rosenkotter | Sharon Jones | John Harris | Melissa Friedman | Gina Read | Nicole Shaffer | Vicki Machanic |
| Elissa Engelbourg | Lorraine Minto | Tiffany Snyder | Bart Hughes | Cay White | Amanda Tomasik | Adam Schaffer | Kitty Savage | Debbra Gill | Aurora Insurriaga |
| Ann Koppelman | Fred Kahn | Dolores Cohenour4 | Christopher Loch | Joan Falkenstein | Bernadette Webster | Gena Anderson | Karen Christian | Joseph Silva | Jennifer Moix |
| Donna Pope | Debra Espinoza | Lisa Ribons | Krista Guardino | Lenie Molendijk-Schipper | Patricia Parsley | Gosia Mitros | Jamie Charles | Sharon Crane | Karen Sanchez |
| Pamela Johnston | Anne Elkins | Kevin Oldham | Carole Pooler | Marianne Larkins-Strawn | Nancy Hline | Nicole Zanetakos | Water Dragon | Laura Priest | Aiice West |
| Amy Spicka | Gay Fawcett | Ben Badger | David Kent | As Er | Brian Pike | Louise Mcgannon | Sarah Foster | David Hopkins | C S |
| Sheila Cowden | Christina Little | Pat Shore | Ann Knott | Deborah Reeves | Loretta Lehman | Mcgregor Wells Hayslip | Carol Bentley | Lauren S | Deanna Knickerbocker |
| James Bronson | Shawn O'grady | Denise Vandermeer | Dylan Nguyen | Chuck Dinkel | Angela Bellacosa | Raquel Sosnowski | Danielle Rowland | Todd Johnson | Tammy King |
| Linda Reilly | Michael Trepkowski | Frances Averitt | Debbie Mccarthy | Mara Isbell | Claudia Greco | Ana Rodriguez | Virgene Link-New | Ladene Mayville | Danny Aiuto |
| Wendy Noon | Susan Ortega | Diane Huffine | Emily Rothman | Nick Barcott | Paul Huddy | Laura Utrecht | David Moore | Taylor Surratt | Jennifer Gitschier |
| Desiree Nagyfy | Hristina Boncheva | Kim Scott | Sandra Borrini | Shelly Shivers | Kris Aaron | Silvia Bertano | Glen Mensinger | Florinda Tudose | Jamie Perron |
| Claudia Correia | Oza Bell | Donald C Beck | Arlene Forwand | Laurie Newman | Donna Russell | Annette Bailey | Matthew Hassler | Nichole Diederiks | Dena Garcia |
| Rhonda Lawford | Carol Hammond | Jessica Ramirez | Matt Rosett | Uphoria Blackham | Wendy Balder | Wanda Mabe | Bonnye Reed Fry | Albert Honican | Kimberly Jones |
| Diana Keyser | Samuel Brugger | Virginia Toomey | Melania Padilla | Margaret Babcock | Michelle Rice | Kristen Lightbody | Cathy Rupp | Sally Hodson | Sandra Rice |
| Casey Jo Remy | Margaret Heydon | Lisa Douglass | Donna Roddvik | Paul Eberhart | Mayank Bhandare | Peter Kahigian | Jl Burns | Paula Shafransky | Maria Lang |
| Michael Raymond | Shawnee Mclmore | Steven Cozzi | Angeline Zalben | Leslie Just | Mary Delger | Steven Piku | Mike And Susan Raymond | Zachariah Hinman | Denise Pedersen |
| Ann Tagawa | Torunn Sivesind | Carolyn Burns | Gregg Johnson | Jorge De Cecco | Laura Kaberngel | James Wilkinson | Misha Carr | Mark Caso | Rosemary Luzum |
| Ky Osguthorpe | Cynthia Edwards | Carol Hill | James Alexander | Karina Pavlova | Basey Klopp | Dawn Clayton | Peter Jones | Donna Lenhart | Ian Garman |
| Anthony Donnici | Maryellen Todd | Nicole Monforti | Linda Ferguson | Harriet Grose | Cara Stanley | Rama K Paruchuri | Kimberly Swenson-Zakula | Marlena Lange | Malcolm Simpson |
| Sue Bassett | Joe Rogers | William Leavenworth | Carol Collins | Christine Canning | Nina Utigaard | Cathy Nieman | Karl Koessel | Maryanna Foskett | Chris Evans |
| Linda Mclain | C Grimes | Ashley Carter | Karen Wolf | Leslie Richardson | Andrea Snyder | Tina Patrick | Tom Wardell | Martin Riley | Megan Spatchek |
| Donna Lagomarsino | Marcello Franciamore | Catherine Mcnamara | J. Beverly | Geralyn Leannah | Karla Frandson | Crystal Wolf | James Lieb | Cristen Mcconville | Dipali N |
| Rich Moser | Berklee Robins | Dennis Rogers | Susan Butterfass | Susan Myers | Kristina Younger | Barbara Scott | Robert Ayers | Frank Graves | Kathy Durrum |
| Gloria Aguirre | Dacia Murphy | Anthony Palumbo | Ken Pflugrad | Pete Lesinski | Will Blount | Janice Phelps | David Rawlings | David Smith | Susan Berzac |
| Robert Fischhoff | Michael Halloran | Michelle Collar | Erica Johanson | Gilda Fusilier | Greg Romero | Alison Zyla | Lasha Wells | Larry Burbach | Paula Simmons |
| Tracey Katsouros | James Campbell | Margaret Goettelmann | Zach Mcclellan | Carol Baier | Jeffrey White | John Hutchens, Jr. | Brent Rocks | John Van Straalen | Frank Margowski |
| Patty Duffy | Luke Furman | Roberta E. Newman | Beth Goode | Juan Calvillo | Garrett Becker | Esther Garvett | Daniel O'brien | Emily Roth | Jc Sarmiento |
| Bridget Koch-Timothy | Laura Dickey | Ronald Drahos | Gretchen Hafner | Dallas Windham | Renee Sharp | Virginia Jastromb | Anita Nowell | Phyllis Stanbury | Joshua Seff |
| Marylou Ogle | Donald Turken | Tyler Komarnycky | Urmila Padmanabhan | Lisa Mazzola | Aleks Kosowicz | Twyla Bacon | Lascinda Goetschius | Anne Barker | Grace Padelford |

| Form Letter 34 | | | | | | | | | |
|-----------------------|-------------------------------|-----------------------------------|------------------------|----------------------|----------------------|------------------------------------|--------------------|-----------------------|------------------------|
| Ford Barr | Merrill Boone | Diana Bowen | Linda Pflugrad | Georgia Labey | Gary T Pederson | Jim Jordan | Jane Schnee | Lauren Rapp | Katrin Rosinski |
| Jill And Gary Ballard | Michael Lagassey | Christine Oda | Nicola Nicolai | Teresa Daylight | Doug Cecere | Eric Stordahl | Ian Shelley | Nick Evans | Lynn Matarelli |
| Michelle Mackenzie | Rhodie Jorgenson | Vicky Brandt | Bob Brucker | Paul Brooks | Jim Bennett | Dennis Feichtinger | Virginia Douglas | Valerie Lukas | Barbara Fain |
| Marge Barry | William Dolly | Beverly Boynton | Julia Bottom | Nancy Currah | Claudia Richner | Stephanie Hulett | Jim Forbes | Lonna Richmond | Joe Worthy |
| Donald Harland | Judith Peter | Larry Bader | Margery Race | Diane Klock | Laurie Storm | Meredith Needham | Anthony Mehle | Ann Blanchard | Theresa Thornbug |
| Marcel Liberge | K R | Ann Spearing | Dennis Mcgee | Blake O'quinn | Lacey Hicks | Stephanie C. Fox | Brock Roberts | Jami Shaver | Greg Everett |
| Hank Chilton | Cate Griffin | Brenda Bailey | Celia Tkach | Michael Gan | Judi Poulson | Barbara Harper | Guy Perkins | Steven Pruitt | Larry Bogolub |
| Shea Allen | Melissa Norman | Michael Bordenave | Clare Shomer | Abigail Howes | Tania Malven | Kari Sue King | Natalie Fahmy | Elizabeth Smyth | Sally Brown |
| Felix Dowsley | Carla Newberry | William Carmen | Sharon Strong | Katherine O'sullivan | Delbert Myers | Elaine Benjamin | Lynda Barry | Jared Brenner | Marilyn Logan |
| Anna Louise Fontaine | Dana Sklar | Irwin Hoenig | Holly Hall | Mary Lou Petitjean | Mary Palmer | Maya Rainey | Wayne Laubscher | Diane Luck | Carol Devoss |
| Gary Binderim | Scott Pace | Jamie Le | Kerry Dowdell | Chris Riesch | Ed Young | Dara Rider | Ellen Domke | Brian Yanke | Helgaleena Healingline |
| Kate Solisti | Steve Mazur | Nina Black Reid | Carol Coons | Gloria Wade | Jeff Mcnair | Donald Davis | Nan Warshaw | Fred Granlund | Frank Hartig |
| Michael Eisenberg | Gabriel Lautaro | Rodney Rice | Julie Bush | Roy Fuller | Diane Hoefnagel | Tim Chambo | Bobby Belknap | Michael Richardson | Stephen Pazdziorko |
| Merikay Garrett | Shirley Bensetler | Victor Kit | Linda Luke | Samuel Socolar | Paula Connelley | Barbara Leicht | Erika Wanenmacher | Rod Snyder | Michael Lewandowski |
| Tina Rogers | Armando A. Garcia | Todd Elliott | Namita Dalal | Nezka Pfeifer | George Mackison | Deborah Hirsh | Rita T Lynch | Julia Cranmer | Deborah Ebersold |
| Marianne Corona | Molly Swabb | Gerritt And Elizabeth Baker-Smith | Annie D'lima | Judith Smith | Victoria Villagran | Beverly Villinger | D. Rex Miller | Erick Burres | Donald Taylor |
| Lee Robinson | Jeff Reynolds | Shannon Leitner | Mary Hanley | Loretta Rogers | Dan Roman | Josi Gebhardt | Jadene Fourman | Gary Camarro | Toni Eisenhart |
| Constance Betz | Ron Mendelblat | Carol Curtis | Raymond Nuesch | Russ Ziegler | Mark Koritz | Mark Mark.scheunemann@Yahoo.com | Sheryl Becker | Jaremy Lynch | Wendy Weldon |
| Susan Hanlon | Michael Macklin | Gael Irvine | Eric Lewis | Mijanou Bauchau | Chester Gustafson | Rosina Cespedes | Sil Reynolds | Julie Slater-Giglioli | Jason Long |
| Jill Johnson | Richard Falls | Lisa Annecone | Evelyn Marencik | Marie Napolitano | Vincent Geiger | Daniel Henling | Sue McNally | Patricia Packer | Ronald Christ |
| Rick Mutzabaugh | Gwen Hadland | Darius Semmens | Margaret Maiorano | Gary Lewis | Jean Eunson | Anne McLaughlin | George Latta | Diana Greenhalgh | P. W. |
| J C | Richard Pecha | Paul Lima | Heather Aka Heth Drees | David Doty | Candie Glisson | Mary Gutierrez | Uriah Solomon | Rita Collins | Robert Demuth |
| Vito Degrigoli | Mark Enser | Eric Britton | Dean Shrock | Shel Grove | Luis Lozano | Matthew Schaut | Jody Gibson | Dean Weiss M.d. | Paul Thiel |
| Kathe Garbrick | Tom Butch | Joyce Overtin | Clifford Phillips | Alyssa Henry | Debra Nichols | Janet Rutigliano | Joy Kroeger-Mappes | Brian Reitz | Steven Karges |
| Edith Root | Nicholas And Joanne Cartabona | Kevin Walker | Chuck Rocco | Cave Man | Jacqui Skill | Margaret Mogg | Anne Young | Millicent Sims | Ellen Cohen |
| Jesse Gore | Evelyn Verrill | Thomas Brenner | Glenn Outon | Rich Bornfreund | James Mockaitis | Mary Lebert | Jeffrey Jones | Don Hamilton | Wayne Lensu |
| Teresa Zamalloa | Alex Delehanty | Barbara Brockway | Larry Bloom | Susan Mulcahy | Darryl A. San Souci | Mary Trujillo | Catherine Corwin | David Konigsberg | Curt Cunningham |
| R.a.l. West | Jessica Rocheleau | Anne Lebas | Betty Peterson-Wheeler | Neil Ferguson | Judy Shively | Dave Mills | Gretchen Randolph | Joe Glaston | Donny Seals |
| Lee White | Jenifer Gold | David Goldsmith | Susan Harmon | William Witt | Daniel Bayley | Thomas Ray | Bob Quail | Meya Law | Paul Borcharding |
| Denise Martini | Michael Aldridge | Lindsey Caudill | Robert Booth | Hans Kleinknecht | Tina Colafranceschi | James Tucker | James Vogt | Anne Haflich | Kathy Ralph |
| Cliff Nigh | Beth Braun | Ken Schefter | Lance Kammerud | Florinda Sanchez | Jackie Pomies | Carlo Popolizio | Pam Kmiec | William Shelton | Rita Fahrner |
| Angela Buffo | Michael Rynes | Pam Zimmerman | David Billups | E. Neal | Daniel Soulas | Dennis Branse | Elizabeth Adan | Michael Eckhardt Sr | Linda Marshall |
| Kevin Reisenbichler | Jewell Batway | Gail Tanner | Lauren Bond | Paul Runion | Maryellen Redish | Marc Conrad | Sarah Dean | Pamela Kane | Susan Laube |
| Betty Winholtz | Tirzah Sandoval-Labadie | Kate Harder | Gail Yborra | Jon Spar | Robert Spaccarotelli | Philip Rampi | Denise Romesburg | Judith Wecker | S. Almskaar |

| Form Letter 34 | | | | | | | | | |
|-----------------------------|-------------------|-------------------|------------------------|-----------------------|---------------------|----------------------|--------------------------------|---------------------|-----------------------|
| Jenna Fallaw | Linda Bescrypt | Karen Raccio | Karen Bonnell | Anthony Tsang Yee | Charlotte Serazio | S Silvia Rennie | Tami Schreurs | Helmut Mueller | Vasu Murti |
| Anne Reich | Carrie Mullen | John Feeney | Barbara Lafaver | Regina Barakat | Lincoln Boykin | Yvonne Oelkers | Michael Mattox | Richard Gerber | David Fura |
| Jim Rice | Amy Ganahl | Edward Dwyer | Joe Buhowsky | Peter Schumacher | Wayne Wathen | Ingrid Eichenbaum | Joseph Balsamo | Chuck Graver | Johnny Hall |
| Bob Struble | Joelle Porter | Rahul Subramanian | Charles Carroux | Joseph Pluta | Steven Cantner | Jeffrey Parker | John Blaustein | Charles Hensel | Gm Whiting |
| Marjorie Short | Peter Wood | Ron Cavin | Chey Richmond | Victoria Miller | Donna Parente | Stewart Chumbley | Trudy Dittmar | Pamela Miller | Elaine Donovan |
| Erika Boka | Gavin Bornholtz | Patricia Koehler | Dawn Hendry | Rachel Cox | Lois Nottingham | Pamela Nowell | Joann Koch | Mary Peterson | Gabriel Cohen-Glinick |
| Edward Allard | Karl Lohrmann | Sheryl Post | Martha Izzo | Joan Roberts | Mark Betti | Charles Massey | Michael Iltis | Lisa Howell | Graham Mitchell |
| Susan Uyeda | Alan Citron | Dorothy Hornby | Evan Jane Kriss | John Doucette | L. Adams | Judith Poxon | Dave & Ada Dorn | Fay Forman | Marcia Hoodwin |
| G. Paxton | Kathi Ridgway | Bruce Hlodnicki | Marce Walsh | Paula Orbaugh | Peter Fairley | Mary Riley | Sharon Nicodemus | James Van Nada | Susan Davenport |
| Timothy And Angela Mitchell | Mary Wolney | Edith Goren | Jeanne Davenport | Soretta Rodack | Cathy Thornburn | Erika Reilley | Tom Brown | John Massman | Louise Mcclure |
| Mary Beauchemin | Craig Mackie | Leann Turley | Bob Roach | Eileen Robinson | Marion Marsh | Jacqueline Zimmerman | Jacob Cronin | Nancy Nelson | Tamara Mccready |
| Ana Herrero | Ronald Bogin | Charlotte Holley | Kathy Dabanian | Danville Sweeton | Elizabeth Gann | Patricia Stock | Don Simms | Beverly Conway | Kathleen Cross |
| Stacy Lupori | Jason Kelley | Kate Belknap | Maureen Mccarthy | Marge Dakouzlian | Kay Reinfried | Shelley Driskell | Pamela Rogers | Ann Kuter | Wendy Dew |
| Midori Furutate | Dave Frank | Melissa Suarez | Mary Firnrrohr | Katherine Dander | Robert Ricewasser | Patricia Jensen | Katherine Kelling | Betina Mattesen | Philip Simon |
| Donna D Varcoe | Karen Chinn | Michael Vance | Kevin Bickers | Mark Volans | Donna Capalbo | Eric Fox | Elizabeth Ryan | Cynthia Hicks | Kenneth Althiser |
| Charlotte Smith | Brian Fink | A Samuel Chiodo | Stefon Lira | Barry Maloney | Jerald Olsen | John Varga | G. Countryman-Mills | Paul Eisenberg | Candice Lowery |
| Stephanie Reynolds | Kelly Timon | Scott Meyer | Nancy Heck | Susan Ross | Colleen Rodger | Tony Merrill | Karla Vogt | Dennis Robison | Steve Keim |
| Carmen Blakely | Peter Townsend | Ron Parsons | Avtar Khalsa | Annie Davidson | Edward Kern | Jon Nicholson | Richard Smith | Corey Schade | Janice Brown |
| Doris Applebaum | Juliann Pinto | Ray Wolanzyk | Kathleen Brannon | Bob Steininger | Marianne Frusteri | Frederique Joly | John Leinen | Frank Ayers | Justin Wesche |
| Martin Horwitz | Fran Malsheimer | Drew Pelton | Lyn Berling | William Stanley | Kelly Hibbert | Nancy Pearson | Louis Palazzini | Barbara Hauck | Sara Barsel |
| Karen Brian | Kathy Heaton | Lee Jenkinson | Keith D'alessandro | Paula Adams | Oscar Bird | James Cooper | Deb Walker | Virginia Winter | Robert Mayton |
| Carol Doty | Jim Leske | Forrest Rode | Kevin Powers | Reed Fenton | Gwendolyn Sky | Fredric Griffin | Susan Dorchin | Tim Oswald | Kathy Martinez |
| Rodney Martin | River Steenson | Ragen Serra | Joseph Mitton Jr | Charlie Burns | Ralph Oberg | Oliver Stubbs | John Paladin | James Lansing | Ann George Shaffer |
| Takako Ishii-Keifer | Jennifer Barbara | Duskey Mallory | Susan Miller | Scott Kennedy | Stephanie Clark | Jennifer Cunningham | Roy Gamse | Steve Schildwachter | Lloyd Chapin |
| David Copper | Vivian Yost | Ainsley Donaldson | Michael Morgan | Lisa Daloia | Joey Henson | Maureen O'neal | Neil Courtis | Dennis Adkins | Vii Wee |
| Michael Denton | Jolynn Jarboe | Marliese Bonk | Richard Pross | Janet Flinkstrom | David Lauder | Sally Marshall | Douglas Paprocki | Renee Woodman | Paul Hunrichs |
| R. Zierikzee | Charles Phillips | Redlion York | Cheryl Siegelman | Jen Eiffert | Marketa Anderson | Nicole Hilkovitch | Amy Wolfe | Mina Loomis | Ce Gac |
| Kelly Pasholk | Virginia Watson | Richard Fasano | Virginia Lee | Nogah & Bruce Revesz | Greg Steuck | Janet Walley | Sharon Johnson | Mr. Ford | Jill Robison |
| Kathy Collins | Joel Perkins | Yvonne Westbrook | Toni Hamilton | Katharine Wallerstein | Shyama Orum | Jackie Tryggeseth | Jl Titelman | Tami Phelps | David Crawford |
| Lisa Hughes | Kathleen Robinson | Linda Bridges | Crystal Walter | Susan Campanini | Kay Lowe | Matthew Tarpley | Patrick De La Garza Und Senkel | Robert Callahan | Rick Schoenfield |
| David Eisbach | Whitney Metz | Kurt Cruger | Justin Lee | William Welkowitz | Lynn Mattson | John Fagnoli Jr | Donna Hemingway | Deb Dearing | Marilyn Starr |
| Juliana Benner | Thomas Ecker | Julann Carney | Kelley Coleman-Slack | Barbara Cabana | Robert Wohlberg | William Mccullough | Lois Denaut | Ronald Perkins | Richard Spotts |
| Harold Meyer Jr | George Burnash | Raymond Reines | Jim Dugan | Becky Monger | Constance Contreras | Julian Ward | Cynthia Merriman | Adele Kapp | Kathleen Shabi |
| Purnima Barve | Daniel Turner | Robert Hensman | Robert & Cheryl Miller | Gerald Ney | Gloria Picchetti | Ellen Fleishman | Dolores Arndt | Sarah Clark | Richard Carr |
| Robin Lim | Jeanne Unz | Karen Naiman | Scott Moorman | Brenda Haig | David Hammack | Philip J. Hyun | Elaine Sloan | Adam Savett | Jon Zychowski |
| Matt Yanchek | Donald Garlit | Greg Rosas | Gabrielle Peak | Kate Sherwood | George Melendrez | Roger Krause | Robert Craig | Bruce Jackson | Elise Margulis |
| Brian Girard | Steve Robey | Eva Z | Calvin Crole | Karen Erickson | Charlotte Sines | Tasha Nagle | Kathryn Hopkins | Pamela Lanagan | Marie Manhardt |
| Marjorie Angelo | Gene Polito | C. Martinez | Sandra Varvel | Sally Maish | Martin Lecholot | Gail Columbia | Patricia Dishman | Barbara Jaramillo | Betti Jones |

| Form Letter 34 | | | | | | | | | |
|---------------------------|-----------------------|-----------------------|-------------------|----------------------|--------------------------|------------------------|---------------------|-----------------------|-------------------------|
| Eileen Reznicek | Ana Chou | Debora Brown | Sarah Stimely | Kathleen Gates | Anita Scheunemann | Bari Bowles | Terry Tedesco | Kathy English | Sally Rings |
| Roberta Ortiz | Cheryl Walker | Maggie Lefford | Mary Keithler | Isaac Schrock | Hersha Evans | Patricia Pruitt | Kathy Grieves | Robert Beverly | Mary Shallenberger |
| Fletcher Chouinard | Geralyn Farwell | Jean Allgood | Michael Wallace | Linda Mansfield | Madison Hoover | Keith Betterton | Donna Pedroza | James H Jorgensen | Steve Tullar |
| Shoshana Serxner-Merchant | Eric Duggan | Rebecca Hoskins | Jamila Garrecht | Geri De | Richard Tidd | Ronald Hammersley | Douglas Lovell | Ann Schwab | Mark Kassal |
| Thomas Pauley | Erik Hvoslef | Deborah Santone | Aaeron Robb | Gerald Kelly | Alex Keir | Marisol Maddox | Tina Wilson | Thomas Esposito | June Esposito |
| David Mitchell | Carol Fly | Darrel Bruck | Margaret Niemack | Wendy Denby-Pascale | Susan Nienstedt | Susan Danford | Patricia Nazzaro | Astrid Berkson | Nancy Blastos |
| Nancy Dollard | Carol Ruth | Jeff Achey | Jordan Burton | Red Mendoza | Gwen Mehring | Robert Burnett | Jl Charrier | Trevor Downie | T Mullarkey |
| Geraldine May | Carol Wiley | Dixie Nihsen | James Henrickson | Bob Wandle | Nichola Napora | Kim Tran | Denis Dellaloggia | Judith Collas | Nancy Hauer |
| Alyssa Winkelman | Ed Perry | Braxton Worth | Stella Godbey | Joan Smith | Sharon Mylott | Arleen Ferrell | Leah Santone | Tim Ray | Kevin Davis |
| John Kraemer | Anita Mcmurtrey | John And Jean Fleming | Ken Mundy | Suzanne Cerniglia | Marie Michl | Marilyn Berkon | Cherine Bauer | Brant Kotch | John Weber |
| Victor Rini | Jennifer Hayes | Diana Saxon | Gregory Amour | Donald Watson | James Mullins | Matt Freedman | M Langelan | K Steasser | Chelsea Colwyn |
| Susan Thurairatnam | David Guleke | Jean Naples | Susanna Sikorski | Kathy Spera | Diane Nowak | Erin Garcia | Todd Monson | David Katz | Debra Gleason |
| E. James Nedeau | David Harris | Leslie Calambro | Beatrice Battier | Raymond Bissonnette | Billy Halgat | Barbara T | Susan P. Walp | Maryanne Pilgram | Philip Ritter |
| Bob Hagele | Bonnie Lynn Mackinnon | Kathy Abby | Marybeth Rice | Mari Roth | Ester Deel | Michael Sherburne | Jennifer Harris | Chad Johnson | Alva Pingel |
| William Rohan | Elisabeth Brackney | Justine King | Barry Spielvogel | Gary Mccuen | Kenneth Nahigian | Margaret Schultz | Donna Gensler | Robert Johansson | Beti Webb Trauth |
| Linda Chase | J.c. Williamson | Carolyn Minert | Brian Gingras | Barbara Diederichs | Nick Dickens | Lynn Benson | Kenneth Stewart | Lisa Mcdaniel | Kathy Hinson |
| Edward Hubbard | Howard Cohen | Jo K | Tracy Cole | Bruce Brown | Jody Lewis | Peggy File | Ruth Siekevitz | Robert Digiovanni Jr. | Joyce Stoffers |
| Jessica Mitchell-Shihabi | Margaret Blakley | Robert Ortiz | Karen Suit | Mercedes Benet | Elizabeth Enright | Martin Marcus | Carolyn Riddle | Kathryn Lemoine | Samuel Case |
| Jared Cornelia | Julie Kramer | Shelly Hudson | Denia Tsiriba | Carolyn Treadway | Suzanne Kent | Glenn Koehrsen | Jo Ferneau | John Holland | Sandra & Victor Colvard |
| Judy Rees | Cathy Revis | Tia Shoemaker | Mark Wagner | John Everett | Sallie Robbins-Druian | Marie Maciel | Gina Capra | Juan Hernandez | Richard Mcnutt |
| Anne Roberts | Teresa Sem | Betty Beaver | Elaine Genasci | Edwin Quigley | Tory Ewing | Wendy Barker | Arnold Johnson | Sasha Jackson | Spyros Braoudakis |
| Elliot Daniels | Douglas Rohn | John Essman | Timothy Knapp | Virginia Feldman | Cynthia Tant | Duncan Brown | Philip Gormley | Linda Myers | Danika Esden-Tempski |
| Scott Lombardo | Philip Ratcliff | James Murphy | Ellen Quinn | Dianne Croft | Brett Dennison | Barbara Bugess | J. Barry Gurdin | Lauren Richie | Ellen Franzen |
| Camille Gilbert | Daniela Bosenius | Roger Dietz | Saran K. | Raleigh Koritz | Josie Lopez | Angela Skosky | Jason Hladik | Beverly Harris | Letitia Noel |
| Martin Landa | Daniela Rossi | Aldana Santto | Nicholas Lenchner | Beatriz Pallanes | Jeanine Greene | Mary Anne Joyce | Gary Markham | Derek Gendvil | Annie P |
| Patricia Baley | Pat Petro | Patsy Mclaughlin | Mauricio Carvajal | Tom Gerald | James Mulhern | Camilla Smith | Jay Humphrey | Ludger Wilp | Allen Aronson |
| Jose Figueroa Jr | Beth Carr | Lois Cline | Michael Jones | Dennis Williams | James Cunningham | Monica Gilman | Jen Manders | Jessica Goody | Mary Twombly |
| Marlen Hdz | Elizabeth Manske | Christine Finch | Chanda Farley | Andreas Vlasiadis | Barbara Bonfield | Eric Garrison | Monica Padilla | Naomi Lidicker | Sorangel Margulies |
| James Hatchett | J K | Brenda Hartman | Neville Bruce | Chandra Stephens | Geoff Long | Daniel Reinhold | Jeffrey Sanders | Dan Morgan | Diane Kossman |
| Chris Howard | Sam Butler | Jason Fish | P. Sturm | Suzanne Gordon | Natalie Aharonian | Barbara Mesney | Christopher Panayi | Kathleen Jones | Lee Hutchings |
| Steve Berman | Tess Kramer | Kathy Oppenhuizen | Maria Bon | James Thrailkill | Sara Fogan | Pat Blackwell-Marchant | Don Abing | Leslie Burpo | Carla Marshall |
| Evelyn Parker | Nicole Soos | Jill Paulus | David Holloway | Sofia Karvouna | Jennifer Pritchard | Eric Voorhies | William Conger | Shelley Wehberg | Jean Goetinck |
| Ron Melsha | Probyn Gregory | Elsy Shallman | Sharon Longyear | Daren Brady | Marcina Motter | Camelia Mitu | Rob Jursa | Mary Nesham | Joshua Dubansky |
| William Grannell | Linda Prostko | Katia Scaglia | Scott Davis | Nate Peterson | Lauryn Slotnick Weisberg | Virginia Bennett | Aaron Libson | Peggy Andersen | Kathy Michaelson |
| Tia Pearson | Janet Lee Beatty | Pietro Poggi | Steve Owens | Susang-Talamo Family | Nicole Terry | Joanne Grossi | Alexandre Kaluzhski | Joseph Quirk | Michael Hall |

| Form Letter 34 | | | | | | | | | |
|-------------------------|-------------------------|------------------------------|----------------------|------------------------------------|--------------------|--------------------|-------------------|---------------------|----------------------|
| Andrea Cain | Russell Novkov | Linda Fighera | Francine Dolins | Timothy Bruck | Cristina Russo | Susan Lefler | Alan Morgenstein | Lucinda Reinas | Sylvia Forte |
| Ronit Corry | Elizabeth Roberts | Marion Kraus | Len Jacobs | Robert Moeller | Sandi Cornez | Linda Graae | Marjorie Faust | Marie Elaina Rago | Patricia Wolongevicz |
| Frances Bell | Andrea Frankel | Lea Morgan | Stephen Bailey | Patti Johnson | Nate Carpenter | Caryn Cowin | Marilou Jung | Christine King | Ray Gehring |
| Richard Puaoi | John Magee | Marc Draper | Marty Gooch | Samantha Ladd | Chuck Rhoades | Sandra Bissett | Yvette Fernandez | Chris Williams | Sheila Miller |
| Christine Moreno | Steven Nelson | Miguel Angel Machuca Sanchez | Robert Towns | Corinna Hasbach | Jacqui Lipschitz | Marilyn Koff | Doris Verkamp | Jeff Alonzo | Rachel Porter |
| Chris Chiquoine | Susan Kalan | Rankin Smith | Sara Ogden | Paula Beall | Vanessa Aguiar | Melissa Wales | Eliot Brown | Frank Avagliano | Rick Elliott |
| Ronald Bader | Dorothy Dunlap | Lisa Westervelt | Richard Martin | Elizabeth Cherubin | Linda Shirey | Robert Belknap | Robert Rutkowski | Hailey Moore | James Dowd |
| Nancy Rupp | James Peloquen | Pat Pike-Dimel | James Groton | Jessica Foster | James Burge | Jane Doherty | Steve Troyanovich | Nancy Meute | Hannah Osborne |
| Deborah Marchand | Kevin Carroll | Lynn Gazik | Jackie Critser | Cynthia Warren | Liz Davis | Christine R | Melissa Dodson | Dmitry Landa | Les Roberts |
| Deborah Heron | Kyra Kester | Robert Jehn | Angie Copen | Becky Daiss | Kerry Heck | Jean Saja | Joe Muscara | Deborah Barolsky | Philip D'jernes |
| Marie Simmons | Elena Jurgela | Jane Gulley | Joyce Heyn | Carole Smudin | Mary Tuma | Laurel Colton | Pippa Pearthree | Margaret Handley | Colleen Mcglone |
| Barbara Miller | Amanda Gordon | Scott Nichols | John Gambriel | Susan Palma | Eric Mclearn | Jan Ebersole | Michael Seager | Linda Iannuzzi | Freya Harris |
| Jamie Greer | Jon Krueger | Randy Diner | Ann Sandritter | Marco Mannino | Janie Hinson | Mary Nausadis | Elizabeth Cronin | Ellen Phillips | Diana Duffy |
| Katherine Barrett Zywan | Tracy Darby | Zoe Schumaker | Sylvia Weaver | Kimberly Seger | David Spruance | Ammen Jordan | Benjamin Allen | Chad Plumly | Diane Pease |
| Kristine Moy | Aline Rosenzweig | Eileen Metress | Weslie Phillips | John Saccardi | Zola Packman | Lisa Burton | Margaret C Mchugh | Mariana Morse | Miriah Reynolds |
| Marie Rossachaj | Roxanne Bohana | Lora Losi | Dennis Luna | Susan Alexander | Barbara Abraham | Lorraine Manon | Roel Cantu | Dorothy Jordan | Ed Demers |
| Paul Bigelow | Bob Moyer | David Cook | Andi Shotwell | Lisa Ricci | John Pope | Diane Mcjunkin | Brenda Carmichael | Kyle Embler | Bobbie Flowers |
| Tom Watkins | Judith Murphy | Louise Wallace | Patricia Vineski | Carol Thompson | Matt Stedman | George Bourlotos | Steven Brockmeyer | Walter R. Hoeh | Claudia Chaffin |
| Heidi Jarratt | Lillie Lee | V. Euripides | Copley Smoak | Cliff Long | Lorraine Barrie | Mo Kafka | Adam D'onofrio | Robert Reece | Blaise Brockman |
| Joanna Taylor | Bonnie Mccune | Margaret Biase | Rita Rogers | Kyle Quandt | Louise Friedenson | Joyce Coogan | Duncan Storlie | Dawn Silver | Carolyn La Berta |
| Dorothy Riddle | Charmaine Michaels | Julie Watkins | Lori Stenger | William Knudson | Steve Loe | Vic Burton | Amanda Smock | Lee Lemos | Tara Verbridge |
| Carol Blaney | Julie Viergutz | Diane Moschetta | Carol Herdman | B Sitkin | Jamila Hadjsalem | Wanda Gaspich | Marta Calleja | Jamie Silva | Sue Velez |
| Mary Grimaldo | Michael Klausung | Briana Sabia | Marya Zanders | Marilyn Waltasti | Dan Sernick | Jane Davidson | Karen Deckel | Liz Lacy | Michael Chase |
| Jill Nicholas | Dan Nelson | Arthur Alfreds | Sharon Newman | Don Gilbert | Karol Bryan | Debra Skup | Tracy F. | Janet Hendrick | Sandra Boylston |
| Linda Cox | Jo Jones | Robert Johnston | Steven Besser | Tris Palmgren | Kevin Silvey | Elisa Townshend | John Dalla | Lucy Norman Spencer | Stephen Hirsch |
| Sharon Sauro | Carol Hanson | Smita Skrivanek | Richard Ley | Heather Schlichter | Dan Esposito | Tom Simmons | Cathy Ramsey | Frank B. Anderson | Bridget Irons |
| Kathy Winterburn | Sammia Panciocco | Richard Nell | Laura Gamsby | Al Bedard | Amelia Fusaro | Joel Jones | Charlene Cooper | Martha Thomae | Sheila Tran |
| Barb Morrison | Christine Harshman | Kathy Mason | Jean Marie Vanwinkle | Moselle Milner | Susan Fishman | Lark Svenson | Cami Leonard | Dave Allison | John Desmond |
| Aaron Allen | William Skirbunt-Kozabo | Dawn Albanese | Gregory Dudley | Jp Little | Carole Klumb | Matt Carson | Paul Schwarzkopf | Cathy Marczyk | Janine Kondreck |
| Janet Leung | Joseph Kelsey | Seb Villani | Barbara Tetro | Judy Childers | Vic Bostock | Robert Gore | Ted Proske | Mike Peale | C Davis |
| Dianna Suarez | Pamela Green | Kristi Dolch | Melinda Clausing | Marie Snavely | Michael Perkins | Megan Decker | Dorien Zaricor | Linda Pridgeon | Jane Herschlag |
| Michele B. | Julia Deasley | Dennis Schaeef | Rich Ladenberger | Lynn Bengstonlynnb@Psych.umass.edu | Jen Brown | D. 'Margo' Salone | Kelly Riley | Greg Gehsmann | Gayle Doukas |
| Luci Howard | Vicki Jaynes | Brett Kelly | Maureen Swiss | David Frank | Valerie Hildebrand | William Rose | William Trimble | Ginger Ikeda | Ben Goodin |
| Paul Rindfleisch | Raphael Ponce | Frank Lorch | Joanne Sieck | Beverly Shea Schurr | Greg Brown | Charles Hammerstad | Janis Todd | Jon-Erik Zappala | Fred Coppotelli |
| Heide Coppotelli | Natalie Quiet | Vernon Batty | Kirk Rhoads | Susan Mamich | Douglas Drew | Shannon Taylor | Robert Ertner | Jeff Schwefel | Debbie Koundry |
| Phoebe Robinson | Suze Gingery | Kathleen Schalk | Kim English | Terrie Williams | Rick Mcanulty | Pamela Hamilton | Crickett Miller | Stacey Francis | Lisa Simms |

| Form Letter 34 | | | | | | | | | |
|-----------------------|----------------------|-------------------------|-------------------------|---------------------|-------------------------|---------------------|------------------|-----------------------|--------------------|
| James A Clark Jr | Lazarus Boutis | A G Hansen | Carol Carne | Brian Ainsley | Douglas Mcmillan | Betsey Porter | Gail Wing | David Abalos | Lana La Fata |
| William Ryerson | Anna Engdahl | Meghan Maloney | Brooks Barnes | James Crutchfield | Michael Langlais | Rachel Cilley | Ronald Woolford | Robert Swab | Erline Towner |
| Carol Hyndman | Matt Mozier | Nancy Neumann | Eileen Sonnenberg | Reb Babcock | Pete Lyford | Warren Plunkett | Mark Kieran | Dana Sanchez | Karen Olden |
| Steve Lucas | Ashley Bean | Rachael Pappano | Hannelore Debus | Bonnie Blitzstein | Gisela Schloss-Birkholz | Ted Bernhard | Sid Jennings | Ross Wright | Kristin Campbell |
| Carolyn Trindle | Gail Battaglia | Joe Baggett | L M | Elizabeth Milliken | Todd Smarr | Jim Bosanny | Jeffrey Hemenez | Deborah Stowe | Chris Roche |
| John Beamer | Mary Jean Cunningham | Marianne Bentley | Teresa Iovino | Naomi Klass | Christy Molenkamp | Jen Backer | Kathleen Rice | Art Meeder | Maria Kalousi |
| Jen Matthews | Rebecca Marshall | Joe Brazie | Timothy Devine | Alfred Mancini | Laura J. Peskin | Milva Deluca | Albert Marra | Jim And Carol Watkins | Samuel Rametta Jr |
| Doris Miller | Glenn Hufnagel | Elizabeth Ketz-Robinson | Raina Broadstone | John Teevan | Nancy Stamm | Morgan Shimabuku | Joseph Naidnur | Rodney Hemmila | Gloria J Howard |
| Gary Kelzenberg | Amy Leigh Garland | Donna Sawyer | Matthew Humphrey | Christopher Stimson | Charlie Speno | Dianne Maughan | Joseph Madigan | Dina Belmir | Kyle Montgomery |
| Dede Christopher | Tim Romano | Clyde George | Karen And Edward Osgood | Carolyn Clark | Heidi Lynn Ahlstrand | Richard Stockton | Joanne Meister | Betty Stewart | Stephanie Lovell |
| Scott Reese | Paul Elliott | Leigh Begalske | Larry Smith | Jonathan Nash | Micaela Fierro | Daniel L. Harris | Helen Low | Cameron Huffman | Cindy Sheaks |
| Vance Blackburn | Sa Higgins | Dennis Landi | Chris Watson | B Levy | Marybeth Arago | Diana Soleil | Barbara Snell | Stephen Owen | Hollie Torrence |
| Richard Zimmermann | James Staszewski | Kyle Gardner | Susan Preston | Larry Brown | Darren Strain | John Christopher | Cynthia Johnson | Norman Howe | Melissa K |
| Jeane Harrison | Dani Bigley | Louise B Angelis | Louis C Harris Jr | Dyke Williams | Kathy Britt | Kristen Renton | Howard Lambert | Jennifer Scott | Yanisa Anaya |
| Christine Fluor | Randy Hawker | Pete Gibson | Thomas Dorsey | Martha Larsen | Josette Deschambeault | Marilyn Costamagna | Pat Vermillion | Peter Lefebvre | Sally Sprague |
| Debra Guel | Cheri Koehler | Heather Cross | Michael Hegemeyer | Michael Zuber | Leonard Elliott | Geoffrey Pruitt | Aggie Shapiro | Mildred Mcdermott | Wilfredo Morales |
| Doug Landau | Jeff Metzger | Bryan Coggins | Deborah Willette | John Kirk | Michael Ranger | Chris Saia | Wilmalyn Puryear | Gordon Cook | Wayne Gafford |
| Rohana Mclaughlin | Duane Gustafson | Lou Paller | Dylan Coates | Hannah Specht | Carol Banever | Cara Ammon | Jerry Horner | Pat Foster | Karen Odonnell |
| Douglas Cooke | Ellyn Sutton | Sr Hinrichs | Colleen McMullen | Kay Hudson | Ken Gibb | Wentworth Clarke | Gary Lett | Jill Herbers | Jamie Brozovich |
| Flagg Miller | Dale Patterson | Chris Washington | Miriam K. | Karen Levins | L.I. Wilkinson | Matthew Reid | Theresa Morris | Lorraine Heagy | Joyce Shiffrin |
| Carla L | Mel Wilson | Mindy Newby | Crystal Walter | Calli Madrone | Paul Riconscente | Katherine Babiak | John Walker | Jeff Laflamme | Barbara Murray |
| Chris Abery | Terry Kleid | Lela Perkins | A. W. | Patricia George | Roberta Kessler | Joe Cundari | Mike Dawes | Mary Thorpe | Deloris Lenas |
| Steve Aydelott | Douglas Meikle | Britt Clemm | Vicki Wheeler | Noele Aabye | Karen Taylor | Horst Hoetzer | Judi Naue | Alan Brown | Jenifer Johnson |
| James Gysler | Miriam Baum | Bryce Morris | Laura Sanders | Barbara Sandford | Richard Bouton | Peter Sweeny | Brenda Tobin | John Fox | Pat And Gary Gover |
| Eugene Jones | Laura Long | Rhonda Bast | Chris Talbot-Heindl | Lori Ugolik | Tommy Parran | Adam Mills | Ernie Walters | Daviann Mcclurg | Merrie Thornburg |
| Tom Dinicola | Anna Drummond | Gloria Fischer | Steve Carr | Warren Totten | Douglas Gammell | Wayne Steffes | Anthony Mansell | Stephen Dutschke | Richard Labudie |
| Martin Henderson | Dale Wood | Tim Harden | Christine Becker | James Mcbride | Sandy Draus | Lucy Tyndall | Rex Mixon | Vicki Hughes | Patrick Gallagher |
| Shirl Atwell | Roberta Wagner | H. Guh | Travis Miller | Margaret Hostetter | Ed Benner | Janet Rafferty | Kirsten Cayabyab | Adam Johnson | William Rivers |
| Donna Koechner | Mary Able | Jeffery Garcia | Ann Mcpadden | Sonia Immasche | Ron S. | Laura Adams | Aurelie Ward | Lucinda Murphy | Wayne Mortimer |
| Michele Langston | Laura Prestridge | Agnew Wilson | L Krausz | I. Engle | Frances Goff | Richard Han | Diane Basile | Dan Murchison | James Dawson |
| Reeta Roo | Ashley Hunsberger | Stephen Gliva | S. Kaehn | David Schneider | Joseph Porporino | William Tickell Iii | Jessi Harris | Lisa Klepek | Jamie Trask |
| Jerry Golay | Mike Anderson | Covi Lopez | Walter Moore | Frances Rogovin | Steve Dennis | Catherine Macan | Jason Rapacilo | Preston Larimer | Sara Wallick |
| Jared Borba | Aixa Fielder | Eric Polczynski | Carrie West | Mary Johannsen | John Swiencicki | Ronald Kestler | John Kane | Richard Stern | Marian Carter |
| Sam Asseff | Noah Youngelson | Corita Forster | Bradley Mefford | Mark Foster | Ramsay Kieffer | Susan Termini | Patricia Broda | Helen Webb | Michael Gill |
| Mary Loomba | Terri Pigford | John Schmittauer | Jesse Williams | Martha Burton | Alison Wasielewski | Alexa Jenkins | Bobbi Chapman | Rita Kain | Ken Maurice |
| Sandra Costa | Carmel Ammon-Mulloli | Mike Souza | Michael Montgomery | Steve Babb | Elisabeth Bechmann | Donna Bookheimer | Jessica Matelsky | James Robertson | Pamela Nelson |

| Form Letter 34 | | | | | | | | | |
|----------------------------|---------------------------|-----------------------|-------------------------|-----------------------|----------------------------|-------------------|--------------------------|-----------------------|---------------------|
| Kimberly Bonnell | Kirsten Wuerdeman | Megan Williams | Paulette Zimmerman | Josiah Howison | Scott Parson | David Koser | Gina Johansen | Mary F Platter-Rieger | Betty Funkhouser |
| Dianne Alpern | Patty Linder | Alex Schoen | Dan Hubbard | Mary Zack | Martha Stopa | Paul Kalka | Debbie Brawner | Bridgett Heinly | Celia Scott |
| Ian Peisner | Christine Rohde | Carol Rahbari | Michael Gaul | Rochelle Lazio | Jim Bearden | Holly Marczak | Kristen Swanson | Rio Valencia | Pattie Meade |
| Kyle Schaefer | Robert Carroll | Allison Alberts | Greg Zyzanski | Karen Lampke | Billy Von Raven | Diane Miller | James Thoman | Stacey Skole | Tina Herzog |
| Kyle Alhart | Angela Negri | Katy Neusteter | Noreen Conort | Julie Clayman | Jennifer Valentine | Bryan Gregson | Richard James | Dave Freed | Sara Pandolfi |
| Donald Cook | George Carlino | Jan Leath | Sharon Budde | Laurel Eckert | Jessica Stabler | Patti Eckert | Christina Viljoen | Barbara Brockell | Garry Taroli |
| Monica Raymond | S. Nam | Richard Rheder | Don Clapp | Sofie Forsberg | Thelma Matlin | Helen Palmer | Wil Sloan | Larry Neasloney | Rose Aranita |
| Ms Zentura | Kathleen Burke | Eric Mocko | Michele Vaillancourt | Amelia Linder | Tracy Wells | Rob Carter | Barbara Mathes | Kelsea Love | Edward Rengers |
| James Donahue | Darcy Bergh | Ryan Stander | Robert Swift | Edwin Colberg | Jason Steadmon | Chris Dacus | Cortney Zaret | Rick Crawford | Alan Wolff |
| Jan Lowrey | Stephen And Robin Newberg | Irena Franchi | Laura Guttridge | Liam Donohoe | Earl Dodds | Sherilyn Coldwell | Kathleen Eaton | Rj Zaczyk | Albert Fecko |
| Jennifer Brennan | Camie Rodgers | Beth Angel | Jill Bohr Jacob | April West | Rick Miller | Richard Jaramillo | Karlene Gunter | Ruth Leventhal | Carl Stapler |
| Pauline Rosenberg | Pilar Barranco | Frank Elder | Kathleen Kiely | Manfred Zanger | Andrea Smith | Matt Steinwurtzel | Johnnie Allen | Jerusalem Wise | Paul Kripli |
| Vanessa Mcclinchy | Michael Swanson | Cammy Colton | Bob Leppo | Shelley Frazier | Linda Waine | Amanda Jungkuntz | Katherine Wright | Michele Laporte | Kate Nyne |
| Sabrina Eckles | Abigail Montgomery | Ann Marie Sardineer | Cory Monty | Ed Jocz | Wanda Graff | J.t. Smith | Harriet Shalat | Bev Hagen | Deborah King |
| Nick Hall-Skank | Ada Ripberger | Gloria-Jean Berberich | Wil Polesnak | Alex Maccollom | Keith Runion | Terry Friedman | Amy Biggs | Joseph Ponisciak | Beverly Antonio |
| Brittany Carlino Marburger | Kirsten White | John Ruhl | Stephanie Nunez | Randall Nord | Bruce And Maureen Denunzio | Loretta Kerns | Tony And Cindy Guarnieri | Barbara Sickles | Nathaniel Brodsky |
| Josh Mills | Morris Applebaum | Wm Briggs | Kala Mckinley | Tawnee Livingston | Hitomi K | Rob Weinberg | Valerie Sotere | Darleen Moranobrown | Helen Kite |
| Heloisa Henriques | Claudio Henriques | Debra Elder | Claudio Mattos | Jacob Nolan | Gerald Thompson | Jolie Jacobus | Heloisa Mattos | Vince L | Sandy Goncarovs |
| Susan Nierenberg | Chrisann Guinta | Mary Jeffrey | Lynn Spees | Priscilla Trudeau | Barry Wolfe | Leila Goldmark | Michael Caputo | Yazmin Gonzalez | Heath Post |
| Daniel Swink | Melissa Bishop | Claire Trauth | Michael Pecora | Janet Rupp | Donna Smith | Mark Giese | Christopher Lish | Bellamy Oughton | Kathrina Spyridakis |
| Inara Powers | Sharon Paltin | Gabriel Kirkpatrick | Tait Rocksund | Graham Ellis | Thomas Ballew | Marcia Carter | Leroy Damian | Tim Ryan | Paula Beers |
| Tom Barry | Katherine Murdock | Ruth Potts | Ed Christy | Matthew Ferrell | Suzanne Hansen | Mary Barchman | Elise Van Valkenburg | Pam Miller | Ricki Newman |
| Gwen Gay | Sophie Parker | Steve Ollove | Nancy Leech | Helen Smylie | J Lasahn | Nic Torrence | Steven Kranowski | Jamie Harris | Andrea Sreiber |
| Mary Lou Soscia | Genevieve Deppong | Allan Campbell | Perla Gonzalez | Nora Sotomayor | Patricia Marinaccio | Holly Smallwood | Sherrie Mcintyre | Marsha Adams | Justin Pistore |
| Katharine Walker | Nikki Wojtalik | Charles J Whittle Jr | J Bocchino | Ricky Sloan | Damian Estrada | Daigham Bowers | Marcela Proctor | Mary Barhydt | Bob Yancey |
| Susan Helmer | Vince Bauerlein | Norma Morgan | Christina Adkins | Norma Itule | Dameta Robinson | Amanda Wheelock | Teresa Woods | Paige McLaughlin | Colin Siracuse |
| Sandra Breakfield | David Timby | Gary Clarke | Nolan Hudson Jr | Todd Spangler | Maryanne Jerome | Ben Dotson | Lois Linn | Robert Gibson | Donna Shinkawa |
| Marc Van De Waarsenburg | Justin Hotovy | Robert Hallas | Juanita Romero | Matt McCormick | Michael Strange | Robert Burch | Scott Macdougall | Deborah Kreuser | Mark Molloy |
| Tom Greiner | David Burns | Cecily Anne | Thomas Nowacki | Traci Pellar | Diane Shifrin | Matthew Myerson | Mary Sue Baker | Diane Kent | Snow Morgan |
| Patricia Borri | Valerie Rice | Lisa Goldman | Peter Arrant | Maria Gritsch | Heather Mullee | F Fitz | Mary Lannon | Sherrill Gary | Larry Trout |
| Megan Warren | Michael Yarnall | Margaret Mcginnis | Bonnie Tanner | Stephen Heliker | Martina Hainke | Mark Fuller | Saul Schreier | Jeffery Olson | Christine Parus |
| Doug Franklin | Antal Kalik | Crystal Howell | Alexander Alimanestianu | Kent Forbes | Douglas Koffler | Eric Steele | Greg Hime | Britt Tinkle | David Schlendorf |
| Peter Beves | Harold Zimmer Jr | Peggy Moody | William Fast | Linda Kehew | Amy Wolff | Bill Macartney | Logan Paul | Clayton Jones | Jeff Parsons |
| Anne Stray Gundersen | Cem Ozkok | Stacey Bishop | Kristin Gardner | Mark Zall | April Narcisse | Tonya Stiffler | Deborah Coviello | Marilyn Snyder | Sally Wise |
| Robert Giusti | Theodore Mertig | Janet Forman | Edward Bernas | Natalie Van Leekwijck | Donna Bing | Susan Goldberg | Heather Turbush | Elizabeth Watts | Susan Burns |
| Lawrence Hilf | Joyce Kelly | Karen Brant | Oleg Varanitsa | Diane Berliner | Aaron Teets | Danny Davenport | Kate Ryan | Lyn Du Mont | Fran Merker |
| Jan Tullis | Fritzi Cohen | Chloe Frooninckx | Tlaloc Tokuda | Tom Raedeke | Kevin Dean | Mike Rolbeck | Ken Visger | Annick Baud | Thomas Wasmund |

| Form Letter 34 | | | | | | | | | |
|-----------------------|----------------------|---------------------|--------------------------|-------------------|--------------------|--------------------------|--------------------------|-------------------|---------------------|
| Lorraine Forte | Mike Casper | Charles Ellis | Karen Estok | Kay Warren | Wayne Teel | Angelika Braxton | Marie Brown | Angela Lambert | Joellen Arnold |
| Ruth Boice | Judy Brewer | Maiya Greenwood | Steven Tichenor | Cliff Davis | Kim Lawler | Cheli Bremmer | Thom Peters | Joan Jacobs | John Andes |
| Jaime Becker | Lee Karkruff | Ross Lockridge | David Edwards | John Poffenberger | Amy Harlib | Diane Bristol | Kyenne Williams | Charles Walbridge | Jean Raby |
| Jean Farris | Patricia Tursi | Roxanne Dolak | Steve Andrews | Paul West | James Shelton | Roseann Blacher | Kenny Lerner | Mha Atma S Khalsa | R Palm |
| Thomas Nieland | Frank Ackerman | Sharon Tkacz | Anne O'brien | Daniel Graham | Julia Natvig | Theodore Weber | Pat Foley | Cynthia Mcnamara | Joseph Boone |
| Margret Mccleary | Jack Stansfield | Sharon Parshall | Eric Nylen | James Keil | Priscilla Martinez | Greg Hamby | Jordan Hashemi-Briskin | Susan Gottfried | Julie Holtzman |
| Anne Jackson | Barb Arana | Lea Tolley | Maurine Canarsky | Werner Bergman | H Dennis Shumaker | Patty Williams | Judy Fairless | James Schupsky | Jeanine Center |
| Tracy Hendershott | Bob Miller | Cecilia Nakamura | Barry Bennett | Gertrude Crowley | Allen Bohnert | Charlene Woodcock | Eileen Hennessy | Charles Chaffe | Dechenne Cecil |
| Russ Manning | Orysia Dagney | Claire Egtvedt | William Maynard | Michael Letendre | Frank Pilholski | Deidre Burnstine | Kathleen Mckeehen | Joanne Zabik | Sharon Morris |
| Kathy Shimata | Karen Naifeh | Gayle Janzen | Alison Massa | Michael Conrey | David Adams | C. Sullivan | Rachel Krucoff | Ruth Feldman | Patrick Reyna |
| Mike Mccool | Kimberly Schmidt | Elisa Greco | Jean Blackwood | Karen Kalavity | Marsha Lowry | Kristen Ringham | Larry And Elaine Larimer | Rita Harrington | Stephanie Johnson |
| Steve Foley | Milan Vigil | John Chadwick | Ran Pigman | Barbara Graham | Nicholas Travers | Allison Ostrer | Virginia Davis | William Schoene | Janet Delaney |
| Thomas Mader | Abigail Ann Fanestil | Lyndsay Dawkins | Ole Raadam | Catherine Oleksiw | Joan Hobbs | Martha Martin | Geri Cummings | Karsten Mueller | Charles Andrews |
| Don Mc Gowan | Jim Hajek | James Heckel | Leonard And Ellen Zablow | Barbara Sallee | Barbara Lamb | Robert Fritsch | Mara Scallon | Mark Huddleston | Alan Lambert |
| Tammy Lettieri | David Roberts | David Collins | Maia Maia | Jane Nachazel | Eloise Swenson | Beverly Rae | Linda Rossin | Wendy Raymond | Deborah Smith |
| James Salkas | James Abendroth | Randy Juras | Gail Caswell | David Worley | Dick Dragiewicz | Dacelle Peckler | Richard Lyon | Joann Francis | James Johnson |
| Cathy Geist | Russ Taylor | William Sharfman | Aloysius Wald | Mimi Hodson | Susan Donaldson | Susie Cassens | Marc Mccord | Jennifer Nitz | Avi Okin |
| Gina Bates | M W | Deb Nelson | Ms Lilith | N Houghton | Jamie Mackintosh | Nancy Gutierrez | Randall Foreman | Sara Lang | Joyce Weir |
| Hugh Lentz | Ronald Fritz | Emily Willoughby | Nina Wouk | Donna Fine | Diane Griffeath | Janet Strothman | Jason Himick | Stephen Greenberg | Michael Guest |
| Richard Rutherford | Richard Booth | Thomas Carlino | Susan Sanocki | Jim Blugerman | James Klein | Jeff Somers | Melissa Bauer | Jeremy Winick | Alexandra Sale |
| Elliott Bailiff | Perri Gaffney | Barbara Anders | Sandra Oliver-Poore | Art Hanson | Mary Jo Masters | Maureen Knutsen | Stephen Schmidt | Eugenia Larson | Tim Duda |
| Thomas Heinrich | Valissa Taggart | Linda Mintun | Peter Giffin | J Weil | Barbara Johns | Parker Corbin | Jesse Reyes | Peggy Gilges | Kathy Bosler |
| Roxanne Ciatti | Kate Skolnick | Tina Kramer | Michael Beech | Dori Cifelli | Riley Canada Ii | Denise Deslauriers | Nancy Ruffing | Beth Thebaud | Carol Hatfield |
| Bonita Staas | Jamie Upham | Kathleen Doyle | David Yoder | Jo Anna Heberger | William Anderson | David Miller | Linda Covington | Abigail Gindele | Christopher Betts |
| Jacqueline Birnbaum | Larry Lambeth | Juliann Rule | Dan Mccurdy | Royal Graves | Brian Gibbons | Henry Westmoreland | Serenity Montano | Alexis Morris | Carol Sills |
| Jo Niemann | Lisha Mejan | Sara Casey | Julia Stevenson | Kristel Buck | Randall Woodford | Tanya Piker | Margaret Murray | Chris Cavaliere | Whitney Eure |
| Jerry Mcgaba | Roger Risley | Emily Peppers | Cinda Johansen | Dorothy Buchholz | Emery Rheam | Paula Defelice | James Stone | James Mcvey | David Palladini |
| Rebecca Howe | Robert Anderson | Rachael Denny | Thomas Winner | Maureen Startin | Juanita Hull | Val Marjoricastle | Gary Hull | Steven Gross | Carole Farrar |
| Diana Cowans | David Keddell | Gardner Dee | Robert Hiekkanen | Amy Quate | Laura Horowitz | Bernard Lizak | Duncan Duchov | David Dee | Michael Powell |
| Jake Hodie | Dorothea Herman | Yvonne Smith | Cathy Brunick | Stephen Burns | Jon Baum | Catherine Gumtow-Farrior | Jim Steitz | Richard Packman | Gretchen Zeiger-May |
| Tim Glover | Ruth Stewart | Fran Field | Janice M Stocker | Matthew Perkins | Wayne Goin | Brendan Shumway | Melissa Early | Laura Ferguson | Jeff Welsch |
| Sarah Segal | Will Duff | Carol Hay | Leigh Fredrickson | Helen Meeker | Eugene Brusin | Douglas Kretzmann | Elery Keene | Sarah Roberts | Nadine Nadow |
| Matthew Genaze | Karen Jacques | Doretta Reisenweber | Bruce Thompson | | | | | | |

| Form Letter FL1 | | | | | | | | | |
|------------------------|--------------------------|-----------------------|--------------------------|----------------------|--------------------------|---------------------|--------------------|---------------------|-----------------------|
| Aaron Parnett | Charles Aydlett | Michael Blakely | Matthew R. Wilson | Emily Free Wilson | Theresa Cardiello | Daniel Struthers | Skyler Angone | Rhiannon Weaver | Mary Ann Dunwell |
| Ryan Cosne | John Patrick | Bruce Anfinson | Mark A. Squires | Cathy Wabu | Timothy Speyer | Marc Moss | Jonathan Read | Dustin Burdick | Mitch Carroll |
| Nicholas Danielson | David Kruk | [Illegible] Haaslva | Todd Pentico | Jeff Nash | Kelsey Duncan | Brad Robinson | Teresa Amsbugh | | |
| Form Letter FL2 | | | | | | | | | |
| Ellie O. | Kristine Bell | Sawyer Delumann | Violette Jandt-Padgham | | | | | | |
| Form Letter FL3 | | | | | | | | | |
| Charles D. Buskirk | Rebecca C. Guay | | | | | | | | |
| Form Letter FL4 | | | | | | | | | |
| Alan Septoff | Marlene Miller | Tarn Ream | Clarann Weinert | Tom Wilde | J Foster | Jillian Fiedor | Vonnie Donahue | Phyllis Faulkner | Anita Mcnamara |
| Jim Davis | Gene Moore | Billy Angus | Pete Rorvik | Catherine Ream | Ryan Hunter | Jenna Fallaw | Bill Boggs | Dylan Flather | Joan Daniels |
| Krystal Weilage | Gail And John Richardson | Heidi Handsaker | Frank Sennett | Shari Sutherland | Jennifer Lundberg Deneut | Rocio Muhs | Steve Mearthur | Peter Newbern | Claudia Wornum |
| Jennifer Nelson | Stephen Mead | Ann Khambholja | Karen Jones | Alex Stavis | Cave Man | Judi Poulson | Arthur Connor | David Elfin | John Lopez |
| Michele Laporte | Kristin Green | Laurel Eckert | Lisa Witham | Sally Karste | Ambrey Nichols | Mostyn Thayer | Sandra Geyer | Chad Fuqua | Lawrence Bojarski |
| Carol Laurencell | Raymond Nuesch | Debra Evon | Marcella Hammond | John M Schaus | Gregory Fite | Warren Allely | Anne Lebas | Brooks Obr | Don Waller |
| Sue Hanlin | B Sitkin | Cristen Mcconville | Diana Saxon | Dina Belmir | Laura De La Garza Blanca | Stevie Sugarman | Ned Cavasian | Mary Trujillo | V Smith |
| Tina Pirazzi | David J. Lafond | Patricia Fleetwood | Marianna Bunn | Eury Ramos | Denise Kastner | Greg Hartley-Brewer | Leticia Garcia | Carmen Chacon | Clyde Williams Ii |
| Dacia Murphy | Marjorie Nothern | Karen Guarino Spanton | Linda Townill | Arthur Kemish | Dennis Feichtinger | Donna Bubb | Leena Maristo | Victoria Groshong | Debbie Schlinger |
| Lindsey Caudill | Thomas Pintagro | Ruth Steger | Jeffery Morgenthaler | Vesna Glavina | Mary Burrell | Susan Anderson | Frances Blythe | Thomas Klein | Michael Keough |
| Catherine Williams | Janet Heinle | James Adams | Jessica Motta | Elisabeth Armendarez | Claudia Fischer | James Ploger | Vidya Dunki Jacobs | Krista Dana | Kj Casey |
| Katia Scaglia | Georgianne Samuelson | Lois White | Barbara Heil | Stephen La Serra | Joyce Robinson | Janice Robertson | Elizabeth Guldan | Lyssa Mercier | Cindy Blue |
| Alan Williams | Lois Harris | Thomas Campanini | Dorothy Li Calzi | M. Cecilia Correia | Kristina Lozon | Brittany Barringer | Alfred Staab | Sylvia Vairo | Frank Fredenburg |
| Stephen Rosasco | Pamela Miller | Jana Perinchief | Charles Gould | Kyle W. | Dallas Williams | Jennifer Sumiyoshi | Diane Kuc | Louis Levi | Querido Galdo |
| Charles Massey | Randy Thomas | Susan Vogt | Bruce Hlodnicki | Sarah Murdoch | Jane Marquet | Valerie Leonard | Stephanie Erev | Frances Hoenigswald | Susan Hathaway |
| Charlotte Sines | Deborah Voves | Karen Hellwig | Patricia Wynn | Ellen Waller | Nell Nieves | David Ringle | Steve Vogel | Stephen Greenberg | Charles Looney |
| R Wells | Richard Twillman | Noah Youngelson | Sarah Foster | Terri Camara | Marilyn Waltasti | Angela Stuebben | Susan Kutz | Jennifer Barbara | Ruth Fatur |
| Victor Paglia | Frank Gonzales Jr. | Jo Dolittle | Ruth Ann Wiesenthal-Gold | Mary Meehan | Jeffrey Bains | Mary Foley | Linda Williams | James R Monroe | Timothy Larkin |
| Joyce Overton | John Rybicki | Robert Shippee | Merry Harsh | Maryrose Cimino | Fritzi Cohen | Jean-Michel Leblond | Jean Cheesman | Laura Ramon | Stacey Bradley |
| Phyllis Park | Eleanor Navarro | Marina Barry | Michael Iltis | Edmund Weisberg | Leah Jacobs | Joseph Breazeale | Kim Perry | Bonnie Faith-Smith | Francois Bezuidenhout |
| Linda Byrne | Pat Lastrapes | Bonnie Williams | Paula Rock | Mary Seegott | Kellie Martindale | John Mora | Frances Sullivan | Valerie Romero | Suzanne Rogers |
| Ted Rubin | Cate Schroeder | Thomas Swoffer | Raffaella Kane | Mary Workman | Guy Perkins | Mike Laporte | Gregory Penchoen | Sandy J. | Linda Rushoe |
| Eileen Poroszok | Amber Simmons | Suong Huynh | Andy Munoz | Brenda Psaras | Janet Grossman | Dawn Silver | Carol Thompson | Delfina Fernandez | Diana Baker |
| Mark S. Weinberger | Bob Ottosen | Mark Goodman | Richard Langis | Karen Deckel | William Mcgoldrick | Lee Finnegan | Kenneth Barkin | Carrie Breen | Nancy Philips |
| Alice Clark | Patty Hopkinson | Denise Pedersen | Cecily Colloby | N. Diamond | Martha Rowen | Richard Stern | Joseph Dimaggio | Robert Wesley | Rosalind Herbert |
| Jan Golick | Kathryn Johannessen | Cheri Moore | Sabrina Fiodorow | Rob Gallinger | Steve Iverson | Mark Latiker | Dunja Gasser | John Krumrein | Barry Saltzman |
| Mariana Varela | Carrie Swank | Joellen Rudolph | Mike Parsons | Francine Tolf | Christopher Cassa | Linda Harris | James Clark Jr | Jace Mande | Kaaren Klingel |
| Paul Shabazian | Glenn Eklund | Craig Cline | Marcia Hoodwin | James Roberts | Kathy Stack | Joan Martorano | Erik Larue | Eric Polczynski | William Leavenworth |

| Form Letter FL4 | | | | | | | | | |
|---------------------------|--------------------------------|------------------------------|----------------------------|-------------------|---------------------|------------------------------|----------------------|------------------------------|---------------------------------|
| Linda Boyd | Anne Barker | Donna Goodnight | Edythe Ann Quinn | Joann Konski | Linda H | J Rodriguez | Jim Wingate | Corinne Jordan | Harold Wakefield |
| David Lawrence | Alva Pingel | Susan Esposito | Sammy Almaita | Karen Wolf | Carol Devoss | Karen Bryant | Amy Henry | Sue And John Morris | Patricia Taylor |
| Tony Segura | Linda Banta | Ellen Bardo | Dan Pepin | Toni Freeman | Kay Lowe | Marianne Orr | Donald Sage Mackay | S. Jordan | Stan Partin |
| Richard Kite | Edward Hall | Elisabeth Ritter | Sue Biederman | Steve Radcliffe | Laurie Storm | C Keating | John Daly | Laura Ray | Irene Snavelly |
| Diana Townsend | Robert Wallen | Marlena Lange | K L Paul | George Craciun | Donna Bonetti | Christine Etapa | George Fairfax Md | Michael Hegemeyer | Jl Angell |
| Stanley Hix | Bill Gardner | Darren Jacobs | Naomi Klass | Steve Mattan | Veronica Schweyen | Silvia Hall | Erika Agnew | Frank Bures | Kay Randall |
| Jaye Screamingeagle | Takako Ishii-Kiefer | Barbara Boros | Daniel Wilkinson | Michael Tucker | Merlin Hay | Ken Wagner | Gene Fox | Jennifer Bellano | Ruth Cook |
| Dave Ogilvie | Diana Lemus | Chris Wrinn | Stephanie C. Fox | Lynette Ridder | Evelyn Coltman | Edna Mullen | Polly Pitsker | Sandra Lynn | Patricia Montague |
| Maureen Oliver Borquez | Pamela Brocious | Laurence Topliffe | Rosa Baeza | Paul Russell | Chris Lima | Robert Rector | Elizabeth Freer | Lisa Barrett | Robin Nadel |
| John Deddy | Tammy King | Shawnda Drennen- Schwartz | Bob Farrell | Sheldon Rosenblum | Laura Kaufman | James Heermans | Patricia Jean Young | Thomas Turek | Jan Emerson |
| T Mo | Debra Wollesen | Donald Shaw | Lisa Gordon | Libby Sosa | K. Smith | Kathy Haverkamp | K. Paro | Kim Seger | Patricia Rogers |
| Linda Ogren | Sally J Hills | Avis Deck | Teseo Staffilani | Blake O'quinn | John Lippiello | Ann Sandritter | Bob Gendron | Daniela Hermida | Martin Penkwitz |
| Lauretta Gordon | Nancy Bush | Heidi Parvela | Douglas Cooke | Efrain Sanchez | Bree Pugh | Diane Huber | Joseph G Lawson | Jessica Mitchell- Shihabi | Jamie Rosenblood |
| Alisn Yates | Yvette Fallandy | Gale Espinosa | Rk | Traci Cain | Nancy Walsh | Michael Lane | Drew Cucuzza | Gail Roberts | Jamie Trask |
| W Blair | Nic Duon | Jan Salas | Linda Walters | Andrea Hall | Michael Dutton | Derinda Nilsson | Myriam Bois | Tony Menechella | Brenda Smith |
| Sylvain-Paul Côté | Lori Koriioth | Carey Million | Laura Koulish | Marianne Corona | Dean F. Amel | William Crist | Nancy Fleming | Ileana Lopez | Jane Hayward |
| Ariel Heron | John Dervin | Kenneth Miller | M Mattell | Mellisa Elrick | Douglas Klein | Laurelyn Baily | Meredith Kent-Berman | Susan Sullivan | Harold And Georgi Mortensen |
| Eric Johnson | Judy Kinsman | Janine Comrack | Lasha Wells | William Mittig | Randy Gerlach | Christine Arroyo | Raeann Scott | Leah Berman | Marjorie Angelo |
| Shawn Hall | Lawrie Macmillan | Kathleen Mireault | Anthony Mehle | Bob Steininger | Marlena Tzakis | Brooks Barnes | Betty Scholten | William M. Musser Iv | Joel Maguire |
| Karen Kirschling | Karen And Will Lozow Cleary | Gabriel Lautaro | Laura Grossman | Natalie Smith | G. Countryman-Mills | Carol Wagner | Tom Rummel | Renee Klein | Donna Campbell |
| Oscar Bird | Stuart Hall | Judy Devault | Michel Collin | Roberta Bishop | Eleanor Decker | John Everett | Lori Triggs | Diane Clark | Michael Richardson |
| Abriete Medore | Daniel Corbin | Patrick Reilly | Sherry Monie | Jan Ackerman | Janice Jones | Jody Goldstein | Tiffany Snyder | Michael Eisenberg | Larry Branson |
| Hanne Naegler | Robert Rogan | Jan Voorhees | Loretta Aja | Kristo C | Mark Sayers | Pamela Winberry- Thompson | Darynne Jessler | Zoe Bird | Carol Garber |
| Reese Forbes | Mattie Haack | Amitav Dash | Yazmin Gonzalez | Robert Gilman | Kenneth Althiser | Lorna Holmes | Chris Kliveland | Anavai Harish | Debra Miller |
| Jamie Shultz | Gregg Fletcher | Bonnie Kenny | Harold Adolph Meyer, Jr | James Hoots | Whitney Watters | Mark Reback | Jeffrey Hemenez | Diane Nowak | Brooke Prim |
| Fawn King | Felicity Devlin | Diane Kokowski | Gertrude Battaly | Maria Miller | Maureen Lynch | Kimberly Mcconkey | Emmet Ryan | Kathleen Williams | Paula Propst |
| Sandi Covell | Nikki Nafziger | Ernie Walters | Dan Perdios | Lisha Doucet | Janet Tice | Patricia Moguel | Kellie Miller | Tim Stein | Nina Black Reid |
| Jackie Demarais | Tracy Brophy | Terry Bulla | Wayne Kelly | Julia Cranmer | Mary Hares Franklin | Peggy Morris Reed | Aaron Ucko | Joe Azzarello | Ali Morse |
| Jack Stansfield | Deborah Long | Teresa Iovino | Jeane Harrison | Nathalie Quesnel | Wendy Fossa | Vince Bjork | Conrad Schaub | Lisa Howell | Judy Shively |
| George Hite | Fritzi Redgrave | Gerald Hallam | Eileen Massey | Nancy Moore | Keith Everton | Glenn Welsh | Jaymie Arnold | Ana Mallett | Jo Wiest |
| Brenda Lewis | Donna Lewis | Anca Vlasopolos | Kerry Burkhardt | Linda Smith | Sara Frothingham | Martha Spencer | Jane Drews | Judi Oswald | Ken Arconti |
| Robert Ayers | Jesse Calderon | Renata Bartoli | Jean Roberts | Susan Hittel | Christopher Devine | Jeff Reagan | Cortney Zaret | Rob Jursa | Ana-Paula Martins- Fernandes |
| Patricia Archuleta | Nina Van Overbeek | James Bess | Gidon Eshel | Jason Schulman | Suzanne Johnson | Peggy S. Collins | James Hansler | George Mufdi | Harla Hill |
| Cheryl Kallenbach | Michael Mccartin | Karen Stimson | Neil Stafford | Amy Schumacher | Kimberly Jones | Ken Martin | John Harrington | Mark Cosgriff | Fred Kahn |

| Form Letter FL4 | | | | | | | | | |
|-------------------------|------------------------------|------------------------------------|-----------------------|---------------------------|--------------------|-----------------------|-----------------------------|---------------------------|----------------------|
| Sarah Epstein | Robert Robinson | Etta Robin | Kathy Keating | Eleanor Yasgur | Anna Brewer | Chris Hazynski | Michelle Mackenzie | Linda Ulvaeus | Martin Horwitz |
| Debra Temple | Carolyn Pettis | Robert Janusko | Debra Berlan | Michele Mcferran | Saliane Anderssen | Judy Genandt | Massimiliano Urso | W. Andrew Stover | Darlene Baker |
| Michael Stauber | Adam Jackaway | Doyle Adkins | Josef Wagner | Allan Rubin | Sandra Henning | Mark Egger | Yvonne White | Sarah Dean | Joseph Erdeljac |
| Judith Burch | Marjorie Faust | Mary Ann Cernak Mary Ann Cernak | Jeanne Fletcher | Patrick Keene | Jane Schnee | Mary Eide | Deanna Horton | Max Sampson | Karin Wagner |
| William Skirbunt-Kozabo | Irene Stewart | Sheila Tran | Ellen Segal | David Tvedt | Dan Horton | Dimitar Dolnooryahov | Candace Russell | Fran Terry | Jeremy Spencer |
| Dale Sloat | Angelika Blochwitz | Gisele Sampson | Gayle Solomon | Al Gedicks | Margaret Rangnow | Connor Hansell | Elizabeth Chitto | Jennifer Cunningham | Joie Budington |
| Jan Sloat | Dinorah Hall | Scott Cottrill | Tracey Kleber | Claire Chambers | Carol Metzger | Jennifer Miller | Beverly Hoff | Gayle B. B. Rosenberry | Frances Rove |
| Timothy Post | The Gideon Animal Foundation | Eugene Jones | Jennifer Gaffney | Rosario Cosimo | Ronald Russo | Merlin Levan Wilkins | Ron S. | Karen Matulina | Jane Sawcer |
| Jessica Mitchell | Mike Butkiewicz | Robert R. Waddell | Heidi Johnson | Barbara Fletcher | Soretta Rodack | Jim Rice | Lindalee Mceachrontaylor | Kim Beeler | Marcel Liberge |
| Kathy Watson | Carol Dodson | Laurette Culbert | Joyce Moscowitz | Jeanne Sumner | Jackie Dow | Rebecca Muzychka | Jim Melton | Ernst Mecke | Anne Streeter |
| Terry Flowers | Jack David Marcus | Mary Ann Barrett | Shirley Harris | Harriet Cohen | P Scoville | Gary Baxel | Fran Field | Christine Wordlaw | Rob Carter |
| Fleming Markel | John Merriman | James Rendek | Elizabeth Hunter | Heather Buchanan | Bruce Patterson | Jesse Reyes | Nancy Schuhrke | Joanne Linden | Carole Smudin |
| Marco Pardi | Heide Coppotelli | Mike Conlan | Ann Bennett | Thomas Struhsaker | Charles Hendriks | Will Ritter | Dennis Underwood | Kimberly Jordan | Catherine Clifton |
| Mark Soenksen | Abigail Gindele | Donna Dearborn | Miriam Neff | Ann Loera | Roxanne Rothafel | Mary Shabbott | Kathy Yeomans | Ken Ross | Elizabeth Mostov |
| Susan Lindell | Teri Teed | Gary Reese | Karen Renne | Eva-Maria Von Bronk | Jon Singleton | Lisa Annecone | Nan Stevenson | Bobbiejo Winfrey | Marilyn Kaggen |
| Vic Bostock | Sarah Townsend | Patty Rustad | Leslie Danielle Brown | Barb Kuchno | Caroline Mislove | Susan Goldberg | Christine Gasco | Robert Kennedy | Howard Young |
| Elizabeth Mccullough | Judy Fairless | Mindy Abraham | Kyle Bracken | Terri Schneider | Eilene Janke | Peter Sayre | Stan Tamulevich | Nancy Rupp | Michael Keene |
| Maryrose Hollie | Charles Dineen | Carol Masuda | Christopher Laforge | Shawn Anderson | Fred Coppotelli | Diane Krell-Bates | Matthew Schaut | Judith Smith | Alexandra Richards |
| John Schmittauer | Grant Sorrell | Cathy Brownlee | Neil Hansen | Wendy Monterrosa | Amy Haines | Ann Thompson | Gary Herwig | Cay White | Dorothy Chamberlin |
| Alysia Gayw | A. Cohen | Les Rees | Marjorie Xavier | R Peirce | Karen Peterson | Bianca Molgora | Kris B | Jonathan Brinning! | Pela Tomasello |
| Christopher Panayi | Lorraine Gray | Melodie Huffman | Judith Ackerman | Brien Comerford | Gail Ryall | Darla Kravetz | Caroline Deegan | Judy Childers | Alisa Battaglia |
| Charlotte Maier | Elsa Petersen | Michael Kolassa | Mark Grotzke | Lynn Shoemaker | Joan Agro | Alan Harper | Marie D'anna | Karen Chinn | Karen Bond |
| Diane Eisenhower | Claire Berk Witt | Gary Harris | Jamie Harrison | Donald Rumph | Gerry Finazzo | Ronald Woolford | Michael Gamble | Michael Halloran | Silvana Borrelli |
| Annabelle Herbert | Stephen A Johnson | Marilee Nagy | Celine Blando | Stephen And Robin Newberg | Alessandro Zabini | Melek Korel | Wayne Stalsworth | Jasmin Koenig | Bert Greenberg |
| Beth Darlington | Melvin Bautista | Julie Smith | Linda Butler | Paulo Monteiro | Vr | Nancy O | Greg Goodman | Wendy Fast | Roberta E. Newman |
| Holly Wells | Ellen Mccann | Stephen Wilson | Matthew A. Weaver | Ann Ellen | Lisa Hammermeister | Annmarie Wilson | Alan Goga | David Cottrell | Dean Peter |
| Elizabeth Jasicki | Jeffrey Miller | Carol Goslant | Danny Norvell | Toni Arnold | Garth Ehrlich | Ronald Hubert | Richard Tregidgo | Tami Palacky | Sandra Franz |
| Shakayla Thomas | Carol Dearborn | Gy | Scott Emsley | Mary Gathman | Dennis Adkins | Douglas Rives | Caroline Miller | Gabriel Bobek | Emily Rugel |
| Pilar Quintana | Linda Howie | Julia Ortiz | William Ridgeway | William Kooi | Terri Knauber | Christiane Schneebeli | Noreen Stevenson | Sherry Luke | Maureen Knutsen |
| Richard Guier | Maureen Mcdonald | Angelika Altum | Holly Kukkonen | Zola Packman | Meryle A. Korn | C. Mendel | Michael Tomczyszyn | Jerry Persky | Anthony Ricciardi |
| Georgia Labey | Gregory Coyle | Jeff Mcnair | Kathy Canada | Analisa Crandall | Pam Zimmerman | Dan Meier | Katherine Robertson | Cecelia Samp | Catherine Nettesheim |
| Anita Shanker | Mike Bushaw | Peter Kuhn | John Leonard | Dorinda Kelley | Eloy Santos | Jacqui Foster | Therese Mcrae | David Brayfield | Beverly Villinger |
| Barb Gelman | Katherine Barrett Zywan | Wendy Scherer | Deborah Childers | Lw | Kenneth Gillette | Kim Strickland | Robert Reece | Haven Knight | Michael Ott |
| Laura Manges | Judy Bernhang | Paula Neville | Frank Cassianna | Ron Fritz | Janie Horowitz | Daniel Uiterwyk | Paul Kalka | Manfred Holm | Joan Glasser |

| Form Letter FL4 | | | | | | | | | |
|-------------------------|--------------------|----------------------|----------------------|----------------------|-------------------|-----------------------|---------------------|------------------|--------------------|
| Georgia Locker | Cindra Broenner | Herb Evert | Jennifer Gitschier | Darren Frale | Pete Wilson | Vincent Villers | Linda Wasserman | Derek Gendvil | Gl |
| Kerstin Murr | Bobbi Segal | Elizabeth Porter | Lisa-May Reynolds | Barbara Demars | Susan Harman | Christopher Roy | Richard Khanlian | Henry Schlinger | Laurie Millette |
| Nancy Hiestand | Earl Roberts | Peter Fontaine | Susan Mccarthy | Jamie Le | Jo Kusie | David Miller | Susan King | Josh Wainwright | Richard Schwarze |
| Jessica Fielden | Carolin Schellhorn | Erna Beerheide | Theresa Winterling | Tom Tripp | Michael Abler | Cynthia Marrs | Mark Youd | Rhonda Bradley | Tom Richardson |
| Joseph Naidnur | Mark Hollinrake | Robert Cobb | Judy Tervalon Eugene | Jennifer Gindt | Casee Maxfield | Eric Naji | Barbara Carr | Blaze Bhence | Mark Levin |
| Samuel Sautaux | Rhea Moss | Joan Farber | Willie Hinze | Robert Wohlberg | Corey Schade | Roberta Stern | Alex A. Bobroff | Rainer Gast | Linda Fighera |
| Micki Bailes | Mary A Leitch | Kersti Evans | Paul Cole | Candace Bassat | Patty Bonney | Ellis Woodward | Marc David | Tracey Katsouros | Robert March |
| Lucy Downton | Lisa Waege | Garry J. Still | Sharon Gooding | Megan Robbins | Kelly Brannigan | Mark Leiner | Lisa Knight | Steve Black | Arlene Aughey |
| Lynne Stokes | Jan Kampa | Margaret Sherer | Jonathan Yellick | Jodi Rodar | Mike K Butche | G. Phipps | Romi Elnagar | Jay Wolff | Kimberly Rigano |
| Tony Moore | Elizabeth Tuminski | Judy Hollingsworth | Greg Stawinoga | Shana Smith | Donlon Mcgovern | Don Thompson | Leslie Burpo | Pippa Pearthree | Shelly Peddicord |
| Linda Mccrosky | Sheila Miller | Illana Naylor | Marian Carter | Suzy Sayle | Jennifer Lanham | Edith Molocher | A Lai | Cassandra Lewis | Kate Anderson |
| Sue Andrews | Coleman Lynch | Ann Stratten | Gail Lengel | Marya Zanders | Paul Riley | Timothy Gilmore | Linda Bridges | Edward Thornton | Melissa Cleaver |
| Linda Paleias | Suzanne Conner | Celine Villax | Gregg Johnson | Julie Hansen | Ana Herold | Michele Villeneuve | Nancy Stamm | Nicky Shane | Louise Sellon |
| Tim Hayes | Avis Ogilvy | Maureen Burke | Richard Rheder | Rik Masterson | Mike Rolbeck | Renee Arnett | Bruce Roe | Robert Burns | Tamara Lesser |
| Jason Steadmon | Alan Lopez | Betty Walters | Irene Dobrzanski | Elisabeth Bechmann | Cathy Rowan | Francine Ungaro | Michelle Jung Janus | Trina Hawkins | Kathy Gynane |
| Ciry Null | John Hill | Thomas Fawell | Nora Nelle | Wanda Plucinski | Kathy Kane | Tamara Miller | William Ryerson | Allan Johnston | Vincent Petta |
| Charles Happel | Gene Ulmer | Karl Clarke | Gillian Miller | Daniel Morneau | A Callan | Ina Pillar | Richita Anderson | Robert Lombardi | Heather R |
| Bruce Krawisz | Kevin Klenner | Karen Orner | Tanya Wenrich | Brenda Haig | Deborah Gibbs | Lauri Desmarais | Judy Savard | Katrin Winterer | Don Hon |
| Cornelia Teed | Virginia Watson | Sharon Longyear | Pamela Richard | Donna Blue | Jane Klinedinst | Elaine Costolo | Lawrence Crowley | Lyn Younger | T Iverson |
| George Bickel Iii | Anna Jasiukiewicz | Jeffery Biss | Sarah Bacon | Jamie Thomas | Diane Norris | Sally Maish | L.I. Wilkinson | Dawn Florio | Ep |
| Susan Ellis | Michelle Lord | Kenneth Ruby | Holly Burgin | Mark Aziz | Martha Gorak | Julie Harris | Dennis Kreiner | Liz D. | Linda Kane |
| Joyce Niksic | Robert Nichols | Elizabeth Garratt | Stacy Niemeyer | Garry Taroli | Wil Sloan | Tom Miller | Gina Johansen | Al Good | Nancy Fomenko |
| Jean Hopkins | Liz Moore | Karen Rubino | Vicki Hughes | Greg Singleton | James Nelson | Patricia Spencer | Rob Seltzer | Don Barth | Bret Klotz |
| Julie Parisi | Leonard Heether | June Hurst | Susan Dorchin | Daniel Rarback | Kathy Carroll | Peter Gradoni | Charles R Shelly | Carol Becker | Steve Troyanovich |
| Pamela Williams | John Colgan-Davis | Robert H. Feuchter | Lisa Hughes | Marta Styczynska | John Delgado | Sgt. Alexander Palloc | Adrienne Bermingham | Baker Smith | Joan Balfour |
| Linda Shirey | Gene Moy | Andrew Serafin | Tina Scherr | Carl Pflug | Mary Hard | Michael Langlais | Jean Eunson | Jodi Bell | John Watt |
| Sara Barsel | Terry Terzuolo | Jean Cameron | Ann Wiseman | Lumina Greenway | Ann Dorsey | Janna Piper | Margaret Handley | Gerald Mcnellis | Rachel Imholte |
| Carolyn Dickson | John Lemanski | John Comella | Ann Watters | Sherlene Evans | Julie Dudley | Frank Bodine | Tony Regusis | Ron Bottorff | Linda Fowler |
| Tamara Hulse | Melody L Mead | Bob Miller | Judith Embry | Jacqui Skill | Danny Gregg | Elizabeth Gann | Clauida Abderhalden | Gale Rullmann | Heidi Hartman |
| Audrey Huzenis | Denise Lenardson | Debbie Mick | John Reckling | Chris Manley | Hilarey Benda | Laraine Muller | Ina Cantrell | Russ Ziegler | Dave Searles |
| Sonia Romero Villanueva | Harriet Mccleary | Hilarie Ericson | Shirley Sutter | J Lofton | Lynda Aubrey | Donald Barker | Elisabeth N. | Judith Carter | Eric Martinez |
| George Plummer | Frank Hartig | Lynne Preston | Karen Anderson | Rebecca Tilden | Douglas McCormick | George Stradtman | Susan Spencer | Jennifer Keys | Catherine Mills |
| Peter Burval | Anne Karlsson | Uc Burton | Annie Davidson | Jill Davine | Re Marlow | Yolani Moratz | Sandra Smith | Julie Clayman | Carol Tredo |
| Javier Rivera | Anne Dahle | Katie Werther | Johan Van Landeghem | Steven Esposito | Bob Lichtenbert | Linda Reilly | Max Denise | Diane Janicki | Karl Koessel |
| Claudia Montero | Lorna Wallach | J. Beverly | Pat Lang | Marsha Jarvis | Margaret Cathey | Kathy Bradley | M. C. Corvalan | Laura Silverman | Barbara Bonfield |
| Bindi Binkley | Christina Babst | Anthony Albert | Anthony Owen | Matilde Damian | Carla Harris | Cheryl Watters | Susan Thompson | Karla Devine | Barbara Levenson |
| Susan Enzinna | Probyn Gregory | Julieta Nagy-Navarro | Lodiza Lepore | James Huffendick | Brandon Kozak | Ros Giliam | Henry Sak | Vance Arquilla | Michele Cornelius |
| Sharon Saunders | Henry Holtzman | Wolfgang Lippel | Elena Perez | Christopher Marcille | Robb Mottl | Jeffery Olson | Betty Trentlyon | Phyllis Schmidt | Marisa Landsberg |
| Chris Scholl | Robert Dentan | Tc | Gwendolyn East | Julie Kennie | Joe Ratley | Liz Nedeff | Sharyn Barson | Sharon Dietrich | Nataliya Yakovleva |

| Form Letter FL4 | | | | | | | | | |
|--------------------------------|----------------------|------------------------|-----------------------|---------------------|--------------------------|----------------------------|--------------------------|-----------------------------------|---------------------|
| Paula Baldissard | Richard Smith | Pamela Kjono | Jud Woodard | Bruce Ross | Robert Szymanski | Noel Crim | Michael Motta | Sybil Schlesinger | Shirley Crenshaw |
| Gavin Dillard | Sherri Wright | Pam Ward | Marilynn Mcgraw | Juliet Pearson | Leslie Limberg | Louis Palazzini | Jennifer Hall | Jacqueline (Jackie) T. Rabbitskin | Fran Schmidt |
| Terry King | Tom Hougham | Harold Watson | Richard Holloway | Andrew Higgs | Mike Pasner | Norman Kindig | C. Demaris | Rich Panter | Sandra Cope |
| Sandy Beck | Allen Salyer | Martha Atkinson | Mark Klugiewicz | Anthony Barron | Gloria Shen Shen | Raymond Crannell | Terrie Amerson | Belinda Colley | Richard Hieber |
| Patricia Sheely | Carol Boschert | Beth Painter | Jessie Vosti | Betsey Porter | Ben Ruwe | Maria Borremans | Pat Hanbury | Donny Seals | Kimberly Musselman |
| Lee Winslow | Tom Soden | Carole Williams | Bert Giskes | Ken Windrum | Dana Wrich | Mark Blandford | Robert Posch | Charlotte Serazio | Amy Mower |
| Demetrios Lekkas | Diane Sullivan | D Robinson | Sharon Porter | Sandra Serazio | Fay Forman | Scott Gibson | Ben Goodin | Debra Espinoza | Shawn Liddick |
| Kathleen Moraski | Marce Walsh | Sandy Loney | Dorothy Davies | Mark Irving | Mari Vink | Michelle Hayward | Ronald Drahos | Chris Casper | Carole Maclure |
| Robert Hicks | Donald Mackey | Elizabeth Darovic | Tami Hillman | Jack West | Theresa Obrien | M Rangne | Marilyn Rose | Amy Riddle | Amy Mueller |
| Sandy Lynn | Joan Smith | Pamela Bayless | Carol Lloyd | A Puza | Richard Johnson | Anne Ritchings | Madeline Labriola | Kenneth Large | Jill Wettersten |
| Steven Korson | Diane Miller | Sarah Amberge | Maureen Mccarthy | Michael Rosa | Walter Schultz | Kate Sherwood | Blake Wu | Mickey White | Nancy Robison |
| Janet Witzeman | Hashi Hanta | Peter Zurfluh | Mark Wheeler | Doug Krause | Lindsey Mcneny | Nikisha Ross | Betty Kowall | Tim Duda | Paula Rufener |
| Rebecca Marshall | James Fairley | Laura Rose-Fortmueller | Lisa Krausz | Stefan Zeiner | Bernadette Andaloro | Cecily Mcneil | Beverly Simone | Michelle Mondragon | Robert Jonas |
| Lisa Patton | Phil Fitzgerald | Maria Sagarzazu | Kathy Hinson | Reed Fenton | Shearle Furnish | Juli Van Brown | William Crosby | M.e. Scullard | Robert Gunther |
| Billy Trice | Dave Mills | Dawn Pesicka | Chris Drumright | James Hartley | Sandra Sobanski | Andrea Nutley | Patricia Patteson | John Lewis | Anthony Jammal |
| W Kent Wilson | Peggy Fugate | Claire Perricelli | Barbara Harper | Wayne Straight | Johnny Armstrong | Doreen Tignanelli | Julia West | Jan Oldham | Elizabeth Mackelvie |
| Bill Wiener | Alan Jasper | Peter Gunther | Janell Smith | Bob Schildgen | Robert Haslag | James Thoman | Dawn Mason | Leah Boyd | Allie Tennant |
| Monique Edwards | Richard Berger | Caroline Satterfield | Craig Hanson | Patricia Huberty | Sandra Cobb | Ingar Forsmark | Crickett Miller | Elaine Donovan | Breanna Strain |
| Susan Purcell | Leone Olson | Micaela Fierro | Charlie Urns | Linda Greene | Sara Simon | Brenda Eckberg | Mike Fegan | Cornelia Shearer | Kirsten E |
| Alix Keast | Jarrett Cloud | Yvonne Fast | Brandie Deal | Dan Esposito | Deb Hirt | Christine Payden-Travers | Jayni Chase | Richard Shannahan | Kathi Ridgway |
| Anne Cawood | Anna Surban | Kenneth Winer | Pamylle Greinke | Leonard Cordova | Jean Toles | Geraldine May | Cindy Crawford | Teresa Wall | Dennis Mcgee |
| Susan Maderer | Julie Brickell | Joyce Johnson | Miriam Sexton | Marie Nikas | Sabine Buergermeister | Hynda Rome | Carlos Castro | Cindy Yates | Carol Collins |
| Lollie Ragana | Dennis Vieira | A Lynn Raiser | Michael Halm | Maria Johnson | Rick Auman | Jean Adams | Karen Gray | Nicole Fountain | Margarita Mclarty |
| Patrick L Hudson | Patti Johnson | Andrelene Babbitt | Wayne Steffes | Maria Millar | Norm Schiffman | Karen Kindel | Robbi Courtaway | Maxine Clark | Karl Wirtenberger |
| Sandra Perkins | Gloria Picchetti | Greg Zyzanski | Cynthia Von Hendricks | Jonathan Boyne | Michele Johnson | Elaine Johnson | Sheena Lonecke | Pilar Barranco | Jo Ann McGreevy |
| Sharon Fetter | Theophilus Ojonimi | Solo Greene | Thomas Libbey | Grendel Guinn | Phyllis Erwin | Mary Wellington Wellington | Jane Church | David Parker | Duane Gustafson |
| Richard Perkowski Perkowski | Julia Rapp | William Guthrie | Gary Binderim | Linda Ferland | Suzanne Hall | Gloria Diggle | Lee Margulies | Mark Grzegorzewski | Sam Asseff |
| Judy Scriptunas | Lana Henson | Tanja Rieger | Jen Messina | Mal Gaff | Jean Publieee | Cathy Johnson | Denise Bright | Jennie Sabato | Karl Hamann |
| William Grosh | Susan Getzschman | Janet Neihart | Elizabeth Pentacoff | Carmen Miranda | Kristin Campbell | Paul Rubin | Deb Fritzler | Emily Haggeryy | Melissa Michaels |
| Brian Field | Beatrice Simmonds | Lena Tabori | Tanya Arguello | Rina Rubenstein | Myrna Britton | Jana Pruse | Pierre Del Prato | Helgaleena Healingline | Bonnie Denhaan |
| Lynn Schneider | Connie Kirkham | Barbara Mathes | Lori Mulvey | Wayne Ott | Donna Pfeffer | Karen Landrum | Laura Herndon | Marilynn Harper | Leslie Sutliff |
| Stephan Donovan | Barbara Thomas-Kruse | Peter Cummins | Nancy Cushwa | Charlotte Alexandre | Caroline Sévilla | Gp | Parrie Henderson-O'keefe | Elizabeth Paxson | Gro Standal |
| Russell James | Richard D D Mccrary | Tova Cohen | Jens Hansen | Martie Enfield | C Emerson | Justin Wesche | Karvin Spurgeon | Rebecca Vesper | Michael Peterson |
| Willis Gray | Michele Temple | Derek Kelsey | Robert Rauh | Robin Lorentzen | Gabriele Lauscher-Dreess | Lori Lyles | Jean Mont-Eton | Kathy Hart | Linda Hendrix |

| Form Letter FL4 | | | | | | | | | |
|-------------------------|----------------------|-----------------------|------------------------|--------------------------|--------------------------|--------------------|-------------------------|-------------------|---------------------|
| Jacqui Jacoby | Kathryn Heniff | Cathy Loewenstein | Ellen Dryer | James Mosley | Fay Hicks | Xavier Petit | Michelle Davis | Kristina Fukuda | Justin Small |
| Susanne Groenendaal | James Donahue | Maggie Kalabakas | Dana Bleckinger | James Smith | Larry Bogolub | Dolores Guarino | Leslie Bullo | Ginny Jackson | Harold Robinson |
| Jason Klinkel | Lorraine Minto | Beth Reimel | Rachel Scott | Susan Corner | Victoria Mathew | Janice Flood | Dorothy Anderson | Ronald Hobbs | Dale Wood |
| Helen Strader | Anthony Thackston | Melissa Fleming | Christopher Dowling | Jonathan Rayson | Bill Wypler | Sarah Rose | Marilyn Shup | Leslie Valentine | John D'hondt |
| Cindy Koch | Dayana Avila | Susan Porter | Teresa Woods | Sammy Low | Stephen Diamond | Lucinda Tucker | Robert Keller | Michael Coleman | Jim Stoner |
| Bob Druwing | Kathryne Cassis | Usha Honeyman | Joseph & Lynn Diblanca | Gloria Fischer | Daphne Llewellyn | Diane Tessari | Jan Horwitz | Forest Shomer | Julie Wade |
| Michael Mcdonald | Stephen Woof | Helen Rynaski | Elizabeth Werner | Kimberly Crane | Ann Tung | Eileen Dailey | Anne Haflich | Deborah Williams | Daniel Chrest |
| Julie Martin | Lynn Morris | Marilyn King | Christie Vaughn | Dagmar L. Anders | Nathaniel Doherty | Thomas Goodrich | Doris Pappenheim | Shinann Earnshaw | Jeannie Evans |
| Ste Ho | Paula Wanzer | Janet Moser | Jean Marie Vanwinkle | Linda Prostko | Lynn Costa | Mary Able | Diane Shaffer | Rosena Baumli | Mariko Wheeler |
| Donna Deese | Kathryn Choudhury | Sue E. Dean | Alyssa Lunghi | Dale Janssen | Stefan Petersen | Pat Baker | Larissa Matthews | Apostle Kontos | Linda Kronholm |
| Katherine Mouzourakis | Sandra Breakfield | Susan Wechsler | Albert Lepage | Ron And Maria De Stefano | Jill Simon | Gisela Zechmeister | Suzanne Hamer | Sherry Marsh | Todd Snyder |
| Deneice Oroszvary | Candace Rocha | Barbara Schatt | Jessica Ehmke | Laraine Lebron | Phyllis Corcacas | Michael Helwig | Matthew Shapiro | Dee Randolph | Ken Odenheim |
| Pam Clark | Jan Phillips | Ann Sullivan | Sherri Hodges | Marta Anguiano | Jose Leroux | Wim Cossement | Peter And Marilyn Miess | Rhonda D. Wright | Omar Siddique |
| Ann Titelman | Nancy Burger | Jocelyn Sharp-Henning | Ellen Demarco | Evan Mehrman | Perry Harris | Donna Smith | Walter Ramsey | Craig Clark | Elizabeth Bnryant |
| Susan Dettweiler | Tracy Foster | Richard Rothstein | Marina Morrone | Mel Cup Choy | Diane Tabbott | David Wallace | Jennifer Schally | Jr | Katherine Leahy |
| Aida Brenneis | Sasha Jackson | Sara Sexton | Lori Conley | Carol Storthz | Patricia Pippin-Emanuel | Priscilla Shade | Adriana Guzmán | Mark Koritz | Kelley Slack |
| Leslie Bradford | Susan Delles | Dorothy Neff | Anthony Buch | Ken Bowman | Larry Scudder | Michael Deangelis | Lindsey Howarth | Jamila Garrecht | Stephanie Silva |
| Thaddeus Kozlowski | Robin Soletzky | Emma Henderson | Daniel Rosenfeld | Phillip Mitchell | Daniel Juroff | Elaine Eudy | Eric Fosburgh | Wolfgang Burger | Marliese Bonk |
| Larisa Long | Nancy Paskowitz | Julia Mastrototaro | G. Paxton | B Walker | Claudia Mcnulty | Laura Aldridge | Michael Pan | Stewart Baron | Eileen Reznicek |
| James Mulcare | Frances Bell | Lisa Stone | Beatriz Pallanes | Jana Lynne Webb Muhar | Linda Ross | Frederique Joly | Zeki Gunay | Ray Clanderman | Keith Kleber |
| Jim Littlefield | K Krupinski | Brenda Hill | Theresa Deery | Scott Bishop | Graciela Manjarres | Mary Dilles | Cathy Wootan | Mary Eldredge | Steve S |
| Louis Gauci | Alexander Honigsblum | Denise Bivona | Virginia Douglas | Paris Zarikos | Hilary Brown | Ana Medins | Meg Carter | Elyette Weinstein | John Carroll |
| Deborah Balasko | Jim Marsden | Jean Langford | James Pfitzner | Jeb Pronto | Karen Spradlin | James Mcclure | Jacqueline Hud | Melody Williamson | Kimberly Ross |
| Anna Louise E. Fontaine | Keith D'alessandro | Antonio García-Palao | Sylvia Boris | Robert Fritsch | Richard Waldmann | Daniel L. Harris | Caroline Hair | June Smith | Heather Hundt |
| Darleen Moranobrown | Glory Adams | Desiree Nagyfy | Carole Bergstraesser | Christine Stewart | Dianne Douglas | Hunter Klapperich | Ronald Hammersley | Gosia Mitros | Jennifer Hayes |
| Susie Cassens | Michele Rule | Kyle Schmierer | Darrel Easter | Sandra Stofan | Connie Tate | David Maclean | Jennifer Rials | Barbara Miller | April Eversole |
| Gail Hubbs | Joanne Snyder | Tracy Ouellette | Felena Puentes | Andrea Snyder | Laurie Izzo | Angela Leventis | Debi Bergsma | Louise Zimmer | Gerald Brookman |
| Irene Quilliam | Anja Stadelmann | Darren Spurr | Eileen Fonferko | Akankha Perkins | Martin Jordan | Jeffrey Courter | Robert Oberdorf | Ann Kuter | Grace Neff |
| William Ryder | Dori Cole | Greg Smith | Pamela Meyer | Victoria Miller | Pam Evans | Todd Atkins | Jan Clare | Doug Morse | Marcia Kellam |
| Greg Gentry | Lily Mejia | Darlene Jakusz | Lawrence Hager | Jeanne Myers | Herschel Flowers | Maureen Sheahan | Gordon Grant | Kathy Gruber | Donna-Lee Phillips |
| Mallory Sanford | Lily Knuth | Bonita Dillard | Roger Williams | Jane Grove | Marcos Elenildo Ferreira | Nadine Duckworth | Patricia Marlatt | Maureen Mahoney | Hans-Peter Heinrich |
| Rich Moser | Bob Keller | Diane Bloom | Cate Clark | Sam Butler | Rochelle Lazio | Miriam Baum | Lonna Richmond | Ruth Griffiths | Douglas Langenau |
| Shirley Constas | Frank Pilholski | Joy Zadaca | Lisa Vaughan | Jeanette Mcdonald | Niels Henrik Hooge | Laurence Margolis | Maria Reis | James Cooper | M. Arveson |
| Barb Crumpacker | Joanne Dixon | Ct Bross | Sheila Kelley | Kevin Vaught | Jackie Pomies | Maria Asteinza | Michael Lombardi | Margaret Gantz | Irena Franchi |

| Form Letter FL4 | | | | | | | | | |
|------------------------|---------------------|------------------------|------------------------|--------------------|---------------------|-------------------------|---------------------|-------------------------|-------------------|
| Julie Skelton | Christopher Tobias | Wewe Fer | Guadalupe Yanez | Mary Cray | Lynda Haemig | Mary Keithler | Donna Pope | Robert Ricewasser | Alice Polesky |
| Pamela Bendix | Andi Gibson | Elizabeth Dahmus | Gregory Whynott | Ann Ryan | Patricia Copenhaver | Debz Jones | Anthony Donnici | Doug Bender | M Langelan |
| Kris Joslin | Gigi Vento | Janet Robinson | Lesa Diiorio | Andrea Neal | Shawn Johnson | Margi Mulligan | Roslynn Budoff | Randall Nerwick | Paul Eisenberg |
| Linda Iannuzzi | Johanna Ellison | Rachel Collins | Robert Reed | Walker Everette | Ms Zentura | Cheryl Mumaw | Kay Reinfried | Bonnie Karlson | Michael Sarabia |
| Leti Vale | Jody Lewis | John And Jean Fleming | Yvonne Irvin | Kim Mcdonald | Linda Osburn | Tina Rhea | Gregory Holtzapple | Martha D. Perlmutter | Mary De Rosas |
| Carole Arbour | Kenneth Fisher | Celeste Howard | Al | Dw | Robert Okroi | Robert Slomer | Gavin Bornholtz | John Campbell | Sondra Boes |
| Cindy Shoaf | Leonidas Gucciardo | Heidi Ludwick | Kim Messmer | Percy Hicks-Severn | Cindi Dean | Janet H. | Diane Faircloth | Greg Houdkamp | Diane Rose |
| Cathy Marczyk | Rhonda Green | Thomas Smith | Paul Burks | Aixa Fielder | Frankie Seymour | Rob Weinberg | Kaylene Schultz | Pat Griffey | Caryl Pearson |
| Tina Wilson | Mark Caso | Lori Ricciardi | Candy Frantz-Crafton | Alexis Lamere | Charles Arnold | Ernst Bauer | Richard Keefer | Anthony Straka | John Wolford |
| Richard Beaulieu | Sharon Parshall | Brandon H | Sylvia Lambert | Joseph Pluta | Laraine Bowen | Claude Mcdonald | Janet Chafe | Katherine Wright | Karen Yarnell |
| Debi Holt | Sarah Sercombe | Lenore Reeves | Mike Huwe | Glen Poppo | Eugene Rosinski | T Garmon | Dominique Renucci | Robert Davenport | Payal Sampat |
| Jane Herschlag | Mari Dominguez | David M. Dunn | Rick Simkin | Kristen Potter | Phoenix Giffen | Alvin Pudwill | Mary Junek | Chris Dacus | Julie Yost |
| Edgar Gehlert | Kathleen Parajecki | Rick Blanchett | Walter Loquet | Jeffrey Colledge | Diane Ethridge | Adina Parsley | Elisa Mcglinchey | James Katzen | James H. Fitch |
| Esther Johnson | Pamela Mccann | Laurence Buckingham | Ana Herrero | Lisa Weil | Pat Wolff | Graciela Huth | Robert Hall | Theresa Dee | Ed Pool |
| Carolyn Summers | Jody Gibson | Peter Belmont | Matthew Franck | Carolin Radcliff | Lazarus Boutis | Donna Thelander | Regine Ruelle | April Doyle | Ellen Atkinson |
| Christopher Toye | Dolores Parra | Carla Shuford | Daniel Weinberger | Astrid Suchanek | Sonja Tilbury | Chrissie Mitchell | John Butterworth | Samuel Durkin | Marjorie Streeter |
| Barry Medlin | Annie Belt | Gabriel Colombo | Allie Secor | Beverly Ann Conroy | Linda Day | Barney Bryson | Shannon Markley | Cheryl Carney | Eric Haskins |
| Jennifer Anderson | Ruthie Bernaert | Ashley Farreny | Pat Dosky | R David Jones | Charlie Graham | Ronald Warren | Wanda Graff | Paul Runion | George Erceg |
| Elizabeth Milliken | Martin Rosenberger | Valerie Clark | Steven Carpenter | Becki Fulmer | Stephen Boletchek | Brian Girard | Corinne Greenberg | J. Barry Gurdin | Renee Rizzo |
| Sylvia Laver | Lois Lommel | Bernardo Alayza Mujica | Eric Nylan | Joann Hunter | Crystal Wolf | Ross Christianson | Mary Grace Manning | Aviva Shliselberg | Alfred Mancini |
| Steve Garrett | Brant Kotch | Hersha Evans | Catherine Jubb | Catherine Milovina | Michelle Collar | Pamela Shuman | Laura Maturro | Rosemary Graham-Gardner | Leslie Calambro |
| Helena Hernandez | Ann Debolt | Rosina Van Strien | Claire Joaquin | Joanna Welch | Michelle Kaufman | Cheryl Fontaine | Maureen Oneill | Linda Mckillip | Michael Gorr |
| C Day | Cammy Colton | Maria Emmetti | James Sliger | Mark Frydenborg | Fran Malsheimer | Kay Brainerd | Theresa Murphy | Virginia Dwyer | Kathy Ruopp |
| Lois W. Duvall | John Tovar | Marcia Flannery | Donna Davis | Hilda Williams | Ellen Fallon | Elissa Mericle-Gray | Paula Simmons | Tania Cardoso | Myrna Fisher |
| John Nelson | Gary Wolf Ardito | Beverly Bradshaw | Jacqueline Tessman | David Meade | Jim Black | Kimberly Swenson-Zakula | Sarah Hafer | Eve Fitzgibbon | Robert Ferrara |
| Bonnie Duman | Sandra Schomberg | Stacia Haley | Barbara Blackwood | F Sylvester | Andrea Cain | Raquel Buxton | Gail Yborra | Laurel Temple | Margie Egan |
| Steven Steele | Carroll Arkema | Lynn Lovell | Cathy Wallace | Martin Judd | John Kerby | Charlene Cooper | Lynne Campbell | Lois Dunn | Ian Garman |
| Leslie Spoon | Becky Monger | Linda Melski | Natalie Van Leekwijck | Sean O'dell | Susan Hamann | Lars Jefferson | Rena P | Tina Bailey | Barbara Burgess |
| Joseph Dadgari | Cameron Vail | Steve Vicuna | Sharon Newman | Chuck Hammerstad | Peg Herlihy | Dennis Hebert | Alexander B Vollmer | Joan Murray | Peter Soule |
| Karen Vayda | Knud Thirup | Van Knox | Camie Rodgers | Barbara Ginsberg | Joel Perkins | Jeff Komisarof | Sally Nelson | Jo Ann Baughman | Elizabeth Hodges |
| Fran Maroney | Patricia Rossi | Matt Loper | Jackie Tryggeseth | Jennifer Hill | P Souza | Karl Kernehan | Robin Kory | Carolyn Church | Martha Carrington |
| Carol Crawford | Linda Jeffries | Dwight Fellman | Sandi Makynen | Edward Rengers | Pamela Shaw | Sharon Stork | Judy Krach | Carolyn Hawk | Darlene Jenkins |
| J.t. Smith | M C Kubiak | Maria White | Timothy Targett | Steven Christian | Vladimir Plisko | Mary Sennewald | Arkady Vyatchanin | L. Fielder | A. W. |
| Robert Thornhill | John Weston | Alice Jena | Jeanne Held-Warmkessel | Ronald Bogin | Charlene Ferguson | Jeri Altman Altman | Alena Jorgensen | Paula Shafransky | Amanda Gordon |
| Maryanna Foskett | Paul-Denis Clermont | Kevin Walsh | Bruce Morrison | Juliann Rule | Becky Sayler | Anne Labouy | Linda Shabot | Rita Leone | Marla Maleski |
| Rex Franklyn | Heidi Buech | Jeff Kiralis | Cindy Risvold | Nina Utigaard | Melissa Dorval | Carla L | Brooke Kane | Barbara Frances | Gina Caracci |
| Carl Arnold | Lisa Jack | Ed And Jan Jang | Barbara Klinger | Laura Collins | Heidi Palmer | Susan Tucker | Carrie West | Christina Dickson | John Doucette |

| Form Letter FL4 | | | | | | | | | |
|-----------------------------------|------------------|------------------------|-----------------------|-------------------------|--------------------------|----------------------|------------------------|-------------------|----------------------|
| Katherine Kautz | Helen Greer | Michelle Hughes | Holly Marczak | Janice Bernard | T Bell | Ken Ward | Christi Dillon | Linda Mazer | Janelle George |
| Sharon Ketcherside | Dana Sklar | Carol M Neumann | Meya Law | Boel Stridbeck | Ann Craig | Wayne Westfall | Mary Townsend | Gwendolyn Karan | R. E. |
| John Brown | Erma Lewis | Anjelina Galbadores | John Bush | S Cook | Nannette Taylor | Kathie E Takush | Sharron Stewart | Kelly Larkin | Louise Stark |
| Ricki Newman | Vickie Wagner | Claudia Richner | Barbara Bradshaw | Ann Bicking | Stacy Grossman | Thuha Tran | Debra Gleason | Connie Lindgren | Laurie Jensen |
| Jennifer Valentine | Barbara Warren | Bradley Budnik | Elana Katz Rose | Jessica Miracola | Reb Babcock | David Leroy | Brent Richards | Linda Buckingham | Heather Cross |
| Mary Sebek | Kathleen Collins | Michelle Waters | Stephanie Trudeau | Carol Dimer | Scott C. Walker | Maureen Saval | Susan Harmon | Robert Wagner | Peggy Oba |
| Cheryl Shushan | Patricia Savage | Lisanne Panter | Janet Sleeth | Ruth Boice | Pamela Mcdonald | Laura Jones | Michael Lynch | Sophia Mcaskill | Christine King |
| Cheryl Peppel | Harry Hochheiser | Chris Watson | Laura Lambert | Karl Lohrmann | Martha R Vest | Rocio Luparello | Gloria Uribe | Mark Johnsen | Joan Sitnick |
| Helene Steinhardt | Petra Jenkins | K. Gorman | Helen Stuehler | Andy Lupenko | Mike Murphy | Rich Speer | Michele Smith | Susan Miller | Sally Small |
| Roger E. Sherman | Denise Hosta | P Pierce | Allison Castle | Mayumi Knox | Lisa Lester | Anna Stein | Linda Thompson | Anna Shaughnessy | Mitchell Gershten Md |
| William Hutchings | Katlyn Stranger | Cindy Borske | Lynne Hughes | Edna Anderson | Marilyn Gockowski | Palmeta Baier | Nancy Pope | Jerry Curow | Rachel Krucoff |
| Phil Tompetrini | Susan Linden | Erica Johanson | Charles Wieland | Jerry Mazzolini | Robert Gordon | Carole Osborn | Kathleen Kuczynski | Bertha Civeira | Susan Wigfield |
| Angela Negri | Steven Vogel | Jaremy Lynch | Bruce Cutts | Donna Denise | Jessica Card | Francy Elkins | Ace Hull | Kat Thomas | John Kirchner |
| Storm Morgan | Holly Dowling | Toni Mayer | Jordan Lipka | Jc | Geri Collecchia | Kathy Durrum | Rosanne Anderson | Alicia Baker | Sandra Joos |
| Dan O'keefe | Gloria Aguirre | Lisa Piner | Tim Gundlach | June Curley | Susan Lozoraitis | Esther Garvett | Linda Ay | Denise Tratolatis | Veronica Bourassa |
| Linda Jennings | Judith Peter | Carol Baier | Sanda Logan | Beth Goode | Frank Longo | Suzanne Miller | Jim Robertson | Joann Koch | Rodolfo Sanchez |
| Bob Brucker | Mike Adamson | Destiny Orantes | Roger Gilmore | Valerie Lukas | Edward Temple | Eleanor Dubois | Caryl Sawyer | Gertrude Crowley | Suzanne Kirby |
| Gene E | Mary Ann Doll | James & April Thompson | Jennifer Hole | Pamela Jiranek | Leslie Richardson | Dana L Thompson | James Thorpe | Peter Jays | Espree Bonterre |
| Kris Cordova | Sarah B Stewart | Deborah Spencer | James Walton | Joann Ramos | Sherry Weiland | Roxie Piatigorski | Thomas Ray | Jelica Roland | Melvin Siegel |
| Cathy Elizabeth Levin | Kirk Krebs | Meredith Needham | Joanne Gates | Richard Bartolomeo | Gary Rejsek | Deanna Knickerbocker | Robert Semanske | Christy Giesick | Susan McMullen |
| Christian Dollahon | Bob Hollon | Hollie Hollon | Philomena Easley | S Kaehn | Arthur And Lois Finstein | Erika Wanenmacher | Ronda Reynolds | Andrea Bonnett | Randall Baird |
| Bill And Fran Stenberg | Barbara Costigan | Trigg Wright Iii | Carole Duckworth | Karen Berger | Felicia Bander | Elizabeth Fowler | Karen Kawszan | Mark Seis | Maria Esparza |
| Mary Mcmahon | Robert Belknap | Namita Dalal | Tina Rogers | Ellen Mcneirney | Natalie Kovacs | Laura Sipes | Christine M.c. Money | Mary Lou Ferralli | S Smith |
| Gerritt And Elizabeth Baker-Smith | Janice Hallman | Jessica Denis | Meredith Green | Sarosh Patel | Dana Landis | Randy Harrison | Kiley Newton | Craig Michler | Angela Hughes |
| Kimberly Allen | Peter Schultz | Sabrina Wojnaroski | Mike Lanka | Ruth Cassilly | Michele Paxson | Steve Sheehy | Michael G G Ballin | Jean Buck | Joan Walker |
| Christie Sanders | Evelyn Verrill | Neil Miller | Garrine Petersen | Michael Garitty | Tracy Cheek Cannell | Victoria Mcfadyen | Krista Carson Shankara | Beth Braun | Karla Frandson |
| David Trask | Robert Goos | Julie Bush | Vera Cousins | Laura Blanchette | Martin Stradling | Jana Menard | Richard Acosta | Devin Anctil | Donald Taylor |
| Elizabeth Adan | William Jastromb | Viola Hernandez | Harriet Grose | Delores Stachura | Kim Diment | Wendy Weldon | Carrie Mullen | Joelle Porter | S Foley |
| Devon Seltzer | D. Hubenthal | Cindy Lance | Eileen Levin | Katie And Bill Dresbach | Pamela Raup-Kounovsky | Herbert C. Ziegler | Beverly Smalley | Alistair Kanaan | Daniel Slade |
| Matthew Lipschik | Alan Wojtalik | Warren Albright | Tania Malven | Ron Mendelblat | Adi S | Betty Winholtz | Dale Carpenter | Janell Copello | Kate Harder |
| Robert Jacobson | Audrey Simpson | Edward J Allard | Mary Riley | Jill Meier | Dobi Dobroslawa | Nicole Trotta | Julie Wreford | Leo Sandy | Patricia Nazzaro |
| Judith Lang | Lois Nottingham | Terry S | Gary Wattles | Neal Steiner | Marc Conrad | Anita Cannata-Nowell | Mitra Shams | Elaine Becker | Edward Reichman |
| Clare Ann Litteken | Carol Rue | Melissa Jordan | Sharon Nicodemus | Robyn Matra | Felicia Chase | Lee Karkruff | Peter Fairley | Dawn Hendry | Nancy Pichiotino |
| Elliot Comunale | Carol Whitehurst | Brenda Parada | Shelley Driskell | Kimberly Campbell | Judy Bryan | Marion Skidmore | Mary Anne Kornbau | Bruce Fleming | Charlotte Smith |
| Rhoda Levine | Pamela Rogers | Kimberly Mcguire | Jon Levin | Jan Mitchell | Clinton Nagel | Daniel Brooks | Joana Kirchhoff | Traci Turner | Birgit Hermann |
| Cindy Graham | Howard Petlack | Tom Cate | Lisa Hopkins | Candace Smith | David Halsall | Laurie Ferhani | Jana Kitzinger | D'arcy Goodrich | Janette Jorgensen |
| Annette Spanhel | Constance Glenn | Mike Seyfried | Pamela VourosCallahan | Kathleen Kitchen | Nina Gondos | Laura Dalton | Virginia Krutilek | Alan Canfield | Bree M |

| Form Letter FL4 | | | | | | | | | |
|------------------------|----------------------------|--------------------------|-------------------|-------------------------|-------------------------|----------------------|-------------------------------|----------------------|---------------------|
| Sandra Denbraber | David Burtis | Deborah Krupp | Paula Adams | Hugh Harwell | Joan Squires | Jonathan Weinstock | John Mortensen | Sand Ship | Lauren Thompson |
| Jayen Pitchford | Heather Aka Heth Drees | Lynn Glielmi | Ira Gerard | Robert Luke | Mary Peterson | Patricia Williams | William Kelley | Christopher Calvert | Ed Fiedler |
| John Dunn | Sarah Lincoln | Dale Haussner | Helen Moissant | Philip A Kunzler | D R Spencer | Margaret M. Davison | Peter Townsend | Alethia Bustamante | Andrew Jackson |
| Cheryl Hewitt | Frank Belcastro | Maureen O'neal | David Copper | Aloysius Wald | Anje Waters | John Wienert | Lisa Daloia | Rebecca Baker | Peter Kahigian |
| Douglas Meyer | Rebecca Burmester | Debbie Sequichie-Kerchee | Gerald Bukosky | Kathrine Jones | Wanda Ballentine | Carol Poleno | Kathy Mallory | Shauna Sparlin | Elaine Alfaro |
| Lydia Peters | Richard Camp | John Miskelly | Dennis Trembly | Jerry Swarzman | Ilene Kazak | Philip J. Hyun | Arlene Baker | Ct | Len Messina |
| Amy Hile | Barbara Hegarty | Linda Mattusch | Cindy Jefferys | Jim Cronin | Henry Newhouse | Virginia Lee | Tim Zemba | Sheilagh Bergeron | Adrien De Ruyck |
| A Patterson | Marianne Frusteri | Mark Hayduke Grenard | Thomas Guaraldi | Donna Burrows | Ann & Steven Glenn | Benjamin Allen | Carolyn Massey | Joanne Skelton | Karen Reid |
| Sarah Stimely | Frank Wilsey | Amanda Pinson | Erika Boka | Doug Roaten | Cara Schmidt | Diane And Syd Marcus | Jaime Skizas | Marketa Anderson | Lisa Goldwyn |
| Michele Null | Robert And Ginny Bonometti | Jim Gergat | Richard Diran | Julie Roedel | David Wilen | Ken Morrison | Mary Fox | Janette Shablow | Mike Krouse |
| Emily Van Alyne | Susan Brandes | Rhonda Marrone | Denise MCGrew | Elise Phillips Margulis | Kellie Smith | Chessa Rae Johnson | Susan Selbin | Laura Watchempino | Vonnie Iams |
| Dirk Kortz | Barbara Wight | Celeste Andersen | Andre Meaux | Terry Tedesco-Kerrick | Diane Berliner | Donna Knipp | Carolyn Poinelli | Patricia Wiley | Gary Jones |
| Lisa Gee | Dale Beasley | Suzann Mcalister | Molly Hauck | Juli Kring | Patricia Dishman | Kathleen Wheeler | Melissa K | Joyce S | Elke Hoppenbrouwers |
| Kelly Lyon | Jon Hager | Sheryll Punneo | Susan Hanson | Denys Cope | Tom Schwartz | Lis Farrell | Antoinette Ambrosio | Scott Coahran | Marianne Flanagan |
| Croitene Ganmoryn | Cheryl Robison | Bevan Early | Cynthia Mcmath | Jl Charrier | Thomas Avery | Debbi Pratt | Robert Beverly | Jan Mcmichael | Edythe Cox |
| Peg Carrothers | Judy Rhee | Margaret Goodman | Barbara Kiernan | Kathleen Angotti | Ken Mundy | Jorge Belloso-Curiel | Carol Yerden | Michael Phillips | Willy Aenlle |
| Sandra Zwemke | Deborah Boomhower | Susan Thurairatnam | Theodore Beloin | Emily Rothman | Winston Huang | Kenneth Nahigian | V Mangum | Georgann Falotico | Jen Bentzel |
| Rod Repp | Marion Tidwell | Nancy Hauer | Tanja Schacht | Nikki Appavoo | Ettore Pilato | Linda Hilf | Scott Bruins | Amy Spencer | Gina Anson |
| Tracy Fleming | Barbara Bolin | Annie Ryan | Pierre Schlemel | H. Dennis Shumaker | Suzanne Cerniglia | Jan Modjeski | Jeanne Musgrove | Marie L. Michl | Joan Diggs |
| Arleen Ferrell | Susan Davenport | Melissa Sanford | E James Nedeau | George Burnash | Ricki Stephens | Michael Zeller | Wendi Cohen | K Danowski | Arlene Hansen |
| Shirley Rivas | Marion Walls | Marilynn Russell | Joanne Mack | Letitia Noel | Virginia Bennett | Sharinne Lercara | Crystal Hart | Jo K | Shellie Vann-Volk |
| Sandy Zelasko | Lara Derasary | Marie Grenu | Petra Stang | Frank Stroupe | William Bader | Emily O'hare | Lynn Welch | Brian Gingras | Alexia Jandourek |
| Karen Winnubst | Jean Naples | Connie Hodges | Ronald Ratner | Mercedes Benet | Jared Cornelia | Maureen Quinn | Dale Shero | Sandra Klueger | Joyce Stoffers |
| Cindy Meyers | Leah Franqui | Julie Kramer | Joyce Mcdonald | Nancy White | Iris Rochkind | Dale Mckenna | Ren Evanoff | Rhys Atkinson | Alice Tobias |
| Konsta Bala | Joe Salazar | Christine Sinclair | Tracy Cole | Gulshan Oomerjee | Ellen Desruisseaux | Tory Ewing | Edwin Quigley | Ana Torres | Joseph Moore Jr |
| Jon Anderholm | Twila Friberg | Karen Kravcov Malcolm | Judy Rees | Lyn Franks | Kathryn Lemoine | Yvette Frank | Anne Parzick | Cynthia Brooks-Fetty | Chris Guillory |
| Cecilia Gagnefjord | Danielle Schaeffer | Joshua Morgan | Timmie Smith | Dianne Croft | Ruth Milas | Cs | Debra Wolfley | Shirley C | Giorgio Redigolo |
| Monica Gilman | Jay Humphrey | Linda Laddin | Patty Erwin | Bambi Magie | Judith Salkin | Françoise Bolot | Timothy Storer | Daniela Bosenius | Cara Gubrud |
| Miranda Parkinson | Lorraine Hersey | Kathleen Lee | Lou Baxter | Camille Gilbert | Nancy Chismar | Sheryl Benning | Maria Cardenas | Tami Linder | Emily Willoughby |
| Giulio Ugazzi | Michelle Daddy | Veronica Ambler | Monique Tonet | Guy Corvers | Bonnie Murphy | Lisa Watson | Annie Wei | Grace Padelford | Kristof Haavik |
| Michael Shores | Silvia Bertano | Cristina Tirelli | Helen Mcdaid | Mauricio Carvajal | Fabienne Oubrayrie | Thi Tonolshaskie | Vittorio Ricci | Monica Stamm | Eva Cantu |
| Robert Markham | Maria Steffen | Penny Hanton | Samantha Honowitz | Katrin Sippel | Marie Fitzsimmons | Robert Drop | Lopamudra Mohanty | Mari Nyys | Patti Fink |
| Ravinder Singh | Laurence Skirvin | Tom Quinn | Douglas Wagoner | Dorothy Wilkinson | Michèle Haudebourg | Pat Flahart | Ananthanarayanan Ramakrishnan | Kim Lyons | James Hatchett |
| Stephanie Warnock | Neville Bruce | Celeste Anacker | Holly Graves | Geoff Long | John Gilberto Rodriguez | Robert Fingerman | Denise Tuttle | Carol McMahan | Nancy Barcellona |

| Form Letter FL4 | | | | | | | | | |
|------------------------|-------------------|---------------------|--------------------------|-------------------------------|---------------------|-----------------------|-----------------------|------------------------|----------------------|
| Terrance Hyk | Beatrice Narbona | Josh Pelleg | Joshua Angelus | Miriam Feehily | Maria Schneider | Judy Carlson | Susan Zimmermann | Ellen Quinn | Thom Peters |
| Pam Ferman | Douglas Kinney | Sue Batte | Gayle Blakeslee | Brendan Lee | Dorothea Stephan | Patrick Maloney | Elaine Fischer | Cinzia Colombi | Betsy Maestro |
| George Ruiz | Monika Huber | Ainga Dobbelaere | Jessica Diekman | Jill Paulus | Paula Bonnell | Donna Adams | Carrie Darling | Carol Bostick | David N |
| David Allen Stringer | Daniela Rossi | Sophie Weiss | Devon Jones | Sophie Bonami | David Weinstein | Sofia Karvouna | Suzanne Gordon | Meryl Pinque | Lorraine Elletson |
| Brian Miller | Forest Frasier | Marilyn Koff | Steve Crase | Joëlle Riche | Christopher Ecker | Diane Geary | Sylvie Ries | Deborah Giniewicz | Diana Sommerville |
| Matthias Reichl | Jeri Stokes | Alexandra Meyer | Greg Grieman | Satya Vayu | Kenneth Hyché | Suzanne Flanagan | Marianne Kohler-Maetz | Paola Catapano | Twyla Meyer |
| Robyn Phillips | Gail Noon | Raymond Ings | Joe Quirk | Susan Campbell | K Abate | Lieke Mur | Kirk Bails | Liane Mcfetridge | Robert Moeller |
| Michelle Hayes | Marion Kraus | Matthieu Brillet | Helga S. | Regina Brooks | Darlene Molina | Nandita Shah | Leo Deluca | Nancy L Cowger | John Woods |
| Rick Posten | Candace Laporte | Roger Aus | Diana Mcnair | Tammy Nogles | Ilya Turov | Ana Teresa Monteiro | Adrienne Hochberg | Diana Scott | Janis Todd |
| Michael Schwaabe | Daniel Cottin | Christina Williams | Giovanna Perini-Folesani | Paula Johnson | Gerrit Woudstra | Thomas Andreas Michel | Miro Krajnc | Massimo Savigni | Yvette Fernandez |
| Doris Verkamp | Joann Butkus | Marina Jirotko | Vanessa Aguiar | Cinzia Caporali | Jan-Paul Alon | Jennifer Gilbert | Lesley Jorgensen | Lisa Dunphy | Violet Houtzagers |
| Kacey Brown | Michael Waida | Dorothy Dunlap | Johnnie Prosperie | Catherine Johnson | Anne Rutten | Andrea Rohr | James Robertson | Les Roberts | Prescott Mccurdy |
| Lionel Burman | Jerily Robinson | Andrea Lewis | Nancy Beavers | Marina Mooney | Jean Saja | Fred Leiss | Jane Gulley | Tara De Veau | Martha Izzo |
| Linda Singletary | Robb Hoehlein | Patricia Mackinnon | Anne Gegg | Dan Morgan | Vanessa Kohlgrüber | Mireille Urbain | Eric Pash | Sigrid Acosta Ramos | Rose Dippel |
| Alexandra Pappano | Janet Petermann | Nancy Faust | Henk-J Land | Llewelyn Lavista | Angelika Eberl | Kerry Heck | Andre Walter | Isabelle Boisgard | David Wiley |
| Riley Canada Ii | Pat Bunte | Chuck Swackhammer | Jackie Critser | Brandon Schoonover | Peter- R4 Ch | Richard Coveny | Jeff Nadler | Sha Davies | Omar Boumali |
| Michelle Macy | Melissa Martin | Warren Johnsen | Chetna Pittea | Carl B. And Pamela S. Lechner | Matt Stedman | Doris Westerman | David R Wilcox | Clarisse Holman | Lara Whiting |
| Oleg Finodeyev | Lynne Weborg | Katalin Kónya-Jakus | Adam D'onofrio | D.e. Whitcomb | Constantina Hanse | Robin Spiegelman | George Bourlotos | Myles Hunt | Roel Cantu |
| Gretchen Messer | Natasja Torfs | Vic Burton | Andrew Joncus | Iwona Krzeminska | Ashley Fitzgerald | Michael Seager | Judith Lindsey | Margaret Muirhead | Johanna Stiller |
| William Cagle | Isabel Travesset | Annette Straubinger | Tara Verbridge | Judy Skole | Elizabeth Cocker | Addie Smock | Craig Figtree | Eden Guidroz | Michael Raymond |
| James Harrison | Grace Golata | Matt Geer | Michelle Sewald | Sonia Goldstein | Stephanie Fairchild | John Riordan | Catherine Farrell | Janet Hendrick | Eve Forde |
| Bruce O'brien | Karon Schmitt | Gayle Blue | Martha Herrero | Sandra Boylston | Lisa Wallser | Grace Strong | Carolyn Marion | Rebecca Oberlin | Michael Harrison |
| Leotien Parlevliet | Carolyn Turner | Mary Ann Calvert | Cynthia Raha | Lee Whitehall | D Gryk | Michael Norden | Sheila Ward | Adella Albiani | Louise Quigley |
| Gordon Scott | Ralph Collier | Jennifer Sweetland | Laurel Stein | Kathryn Christian | Gabriele Holland | Rhonda Mandato | Erica Runge | V Evan | Robert L. Blau |
| Maryann Linehan | Carole Klumb | Craig Drew | Robert Blanchard | Cheryl Biale | Nancy Neumann | Mark Lotito | Cristina Economides | William Rastetter | Jean Mcdonald |
| Mildred Bursler | Michael Barnes | Raphaël Ponce | Bobbie Hensley | Jud Schlacter | Linda Winchester | Crystal Wilson | Nicole Rosa | Donna Tanner | Kevin Chiu |
| Shirley G Schue | Phil Hembury | Rebecca Mcdonough | David Awtrey | David Luxem | Marianne Nelson | Marie Schlabach | Pamela Hamilton | Mike And Susan Raymond | Tim Baxter |
| Dawn Albanese | Douglas Sobey | A G Hansen | John Thomas | Sandra Bovy | Phillip Delaplaine | Georgia Libbares | Birgitta Martinez | Julia Broad | Brenda James |
| John T | Nancy Feuerbacher | Tine Holscher | Valérie Horne | Reba Reiser | Sheila Stevens | Ruth Gitto | Steve Lucas | Matt Freedman | Lorne Beatty |
| Kathy Coffman | Jordan Longever | Simon Martin | Tami Fleming | Irene Bussjaeger | Barbara Gautier | Mary Barbezat | Susan S. Mintzes | Amy Greer | William Blackman Iii |
| Erica Coco | Diane Marks | Carolyn Tolliver | Michael McMahan | Quentin Fischer | Alyson Shotz | K. Arnone | Michael Skidmore | Veerle Van De Velde | Stephen Black |
| Connie Curtis | Cathy Hope | Eva Luursema | Irene Miller | Daniel Brant | Ryan Bradley | Lynn Boulton | Frank Matri | Heidi Lynn Ahlstrand | Bob Yarger |
| Melonie Milnes | Lloyd Hedger | Robert Sargent | Chiara Barbero | Gail Burns | Donna Duncan | Dagmar Rosenberger | Donald Ament | Karin Shea | Lorrie Ogren |
| Andrea Bounds | Michael Suchorsky | Vicky Lescody | Laura Long | David Rechs | Rodney Hemmila | Vicky Matsui | Dennis Scheck | Dennis Schaef | Michel Leboeuf |
| Marcia Storer | Callie Riley | Rita Lemkuil | Laura Riley | Darlene Davies-Sugerman | Valerie Bergeron | Judy Wood | Eric Brooker | Matt Klara | Kelly Hurlbut |
| Craig Cook | Judith Schmitz | Margo Wyse | James Mccarthy | Amanda Morrison | Diane Arnal | Virginia Robert | Jimmy Morrison | Annick Somerville | Mark Porter |

| Form Letter FL4 | | | | | | | | | |
|------------------------|--------------------|---------------------------|------------------------------|-----------------------|--------------------|-------------------------|----------------------|-------------------------|----------------------|
| K Strasser | Demaris Hollembeak | Jennifer Scott | Colt Maule | Grant Werschkull | Owen Gustafson | Sheila Silan | Heidi Hartmann | Bk Young | Carl Skipworth |
| Nancy Frisbie | Karla Klueter | Jesse Gore | Carole Pooler | Jane Oldfield | Vicky Moraiti | John Wise | Cathy Zimmerman | Cara Ammon | Robert Fuchs |
| Ryan Bahnfleth | Jerry Horner | Richard Fairfield | Margaret Richardson | David Soares | Amy Holt | Donna Davenport | Mike Mccool | Kim Nero | Deanna Mousaw |
| Amy Dombek | Karen Bravo | Marie Weis | Mary Wier | Anthea George | Wendy Larson | Annette Soucy | Richard Streett | Karl Graff | Joyce Shiffrin |
| Mark Williams | Evelyn Griffin | Harriet Jernquist | Katarina Spelter | Christiane Westerburg | Eric Fournier | Sally Hodson | David Fiedler | Sandra Dieterich-Hughes | Elfie Elms |
| Ramsey Gregory | Wendy Balder | Dave Holt | Linda Nelson | Bill Bahnfleth | Shelley Ottenbrite | Carlotta Sailer | Warwick Hansell | Edda Hambrecht | T J Thompson |
| Susan Termini | Carol Berkeley | Victor Carmichael | Lisa Hensel | Piet Noppen | Douglas Gendron | Tamara Ashley | Jim Finn | Cathy King-Chuparkoff | Alana Willroth |
| Susan Eikenbary | Martin Diedrich | Marjorie Quon | Donna Panza | Rhonda Carter | Jeff Curtis | Michael Martin | Mark Wirth | Jean Farris | Stephanie Clark |
| Stephen Dutschke | Larry Orzechowski | James Mcbride | Beverly Mardis | Barbara Hamacjek | Erasmus Joseph | Bob M | Christine Becker | Barbara Mcgrath | Bonnie Hill |
| Pauline Berkeley | Birthe Henriksen | Dana Knutson | H. Guh | Sandra Hazzard | Rich Elam | Jeffery Garcia | Dara Murray | Ricardo Hernandez | June Cattell |
| Stephen Gliva | Greg Strauss | Jc Honeycutt | Daniel Smith | Denise Lytle | Myra Dewhurst | Debbie Koundry | Sally Garfield | Nancy Polito | Susan Wayne |
| Diane Basile | Susan Nowicki | Barbara Smith | Luis Mon | Katherine Olmstead | Mary Reed | Lori Murray | Josh Heffron | Alisha Begell | Marc Ruffolo |
| Rosemary Kluepfel | Arlene Butters | Patricia Mccoy | Richard Han | Robert B | Mc | Carolina Varga | Kristina Harper | Sally Daubert | Janna Sumner |
| Georges Raymond | Darlene Wolf | Jennifer Romans | Francisco Dacosta | Maryanne Preli | Chrissie Flintoff | Maria Falconer | Kathleen Grossman | John Swiencicki | Babette Bruton |
| Jessica Likens | Jocelyn Stowell | Christeen Anderson | Joseph Braun | Robert Wolf | Art Hehn | Leslie Harper | Laurie And Dave King | Bonnie McGill | William Swinney |
| Christine Josselin | Sandra Costa | Kate Nyne | Christopher Benjamin | Barbara Laxon | Marianella Torres | Anthony Siciiano | Sue Sutton | Donna Bookheimer | Robert Levin |
| Steve Overton | Halcyone Hurst | Mindy Maxwell | Donald Anderson | Patrick Sweeney | Stanley Sayer | Lorenz Steininger | Janet Nugent | Sue Hustead | Mark Gall |
| Lotte Larsson | Mary Zack | Robert Aguirre | Linda Sperber | Martina Hainke | Sarah Bloomgren | Joyce Nelson | Marcia Ward | Brad Nelson | Lyn Capurro |
| William G Gonzalez | Nancy Campbell | Daniel And Karen Erlander | Andreas Rossing Angeltveit | Deborah Lipman | Nicole Shaffer | John Liss | Rose Wolny | Peggy Powell | Richard Freeman |
| Christine Norman | Steve Uyenishi | Florian Maitre | Catherine Macan | Tote Reli Vasilica | Kate Gualtieri | Holly Quick | Mari Vanantwerp | Natasha Saravanja | Linda King |
| Linda Kram | Christine Lojko | Amanda Busch | Sylvia Dwyer | Paul Verzosa | Herbert Elwell | Pamela Unger | Judith Wilson | Dolores Cohenour | Annie Spear |
| Nora Dyster | Virginia Boehne | Sara Sang | Nicholas Diamond | Kim Crawford | Jill Vaniman | Mayelly Moreno | Richard Mackin | Jim Traweek | Bellinda Rolf-Jansen |
| Carolyn Stark | Jeffrey Christo | Tiffany Hardy | Dora Oldham | Margaret Gallagher | Becky Andrews | James Herther | Peggy Moody | Stephen Appell | Robert Swift |
| Mary Tarallo | Terry Friedman | Benjamin Wagner | Sudeshna Ghosh | Gillian Wilkerson | Kate Skolnick | Shelley Frazier | Robert Cook | John Femmer | Ilona Braune |
| Sammy Ehrnman | Sharon Janson | Margarita Latimer | Jennifer R | Chris Worcester | Linda Davis | Jackie Stewart | Carol Patton | Tom Peace | Melanie Jones |
| Feather Jones | Fire Pruitt | Stephanie Nunez | Jesus Montealegre | Sarie Bryson | Marjorie Wing | Heath Post | S. Urton | C. Kasey | Julie Ford |
| Rachel Wolf | Jamie Dos Santos | Tina Dasilva | Michael And Barbarahill Hill | Russell Weisz | Gary Dowling | Jerry Druch | Donna Frye | Cem Ozkok | Amanda Collins |
| Vince L | Jane McGraw | Charlene Rush | J Stufflebeam | Annie Caton | Michael Gan | Sheldon & Shirl Pitesky | Kevin Warren | Pat Ridenour | Justin Cline |
| David Smith | Allen Kelly | Janine Vinton | Wendy Raymond | Kevin Rolfes | Mary Madeco-Smith | M. Lopez | William Carmen | Michele Morris | Danny Chan |
| Marilee Murray | Rick Rogers | Sharron Rogers | Sandra Tucker | Chris Rice | Christopher Lish | Juanita Dawson-Rhodes | Eleanor Smithwick | Anna Rincon | Janet Larson |
| Jerry Morrisey | Mary Combs | Scott Dulas | Steve Claas | Sylvia Cooper | Emily Onello | A. Mcleod | Angela Saracen | Mariana Lukacova | Mark Rowlatt |
| Kathleen Oconnell | Bob Petermann | Bethany Witthuhn | Tom Konesky | Steven Schafer | Abby Todd | Nancy Spittler | Ellen P Ayalin | David Czarnecki | Meg Dugan |
| Ken Gunther | Mark Canright | Rebecca Canright | Amy Hansen | Taunja Beck | Gwen Gay | Don Faia | Cherine Bauer | Robert Bates | Helen Smylie |
| Sibrina Russell | Carol Gordon | Jamie Harris | C. Martinez | James Field | Edeltraut Renk | Danielle Curcio | Maria Papastamatiou | Paula Fougere | Angela Bellacosa |
| Heyward Nash | Ali Van Zee | Karla Mcnamara | Alex Rappaport | Adrian Fried | Gabriella Turek | Lisa Salazar | Isabel Tamayo | Alexandre Kaluzhski | Monika Seegler |

| Form Letter FL4 | | | | | | | | | |
|------------------------|------------------------------|--------------------|--------------------------------|-----------------------|---------------------|---------------------------|----------------------|---------------------|--------------------|
| Mike Deiotte | Ken Wenzer | Ann Marie Ross | Donald Williams | Joyce Murray | Issaqueena Sparks | Gerald Walsh | Logan Johnson | Marla Bottesch | Suzanna Hägglöf |
| Carol Hay | Kris Wegerson | Dennis Ledden | Julia Dugan | Christine Lomaka | Esther Juhl | John And Brigitte Wallace | Larry Goodman | Laura Fake | David Ross |
| Yael Shimshon | Lynn Carey | Lorie Schoen | Wendy Curtis | Gregory Rouse | Karen Haynam | Ashton Fell | Rdsfd Dfs | Chris P. Mooney | Suzanne Lipkin |
| Mark Ritari | Dameta Robinson | George Jackson | Luis Fuentes | Debi Combs | Kathryn Grady | Julianne Martinson | Dawn Oehlerich | Shaun Opp | Hana Correa |
| Max Demars | Darcia Hurst | Erin Osswald | Whitney Milhoan | Tessa Ramsey | Lori Park | Bruce Park | Ellaine Janicki | Richard Ulstad | Christiane Bruch |
| Melissa Owens | Marni Edmiston | Scott Macdougall | Chie Dunford | Sharon Brodie | Mark Molloy | Boylan Lisa | Will Fortna | Erika Berglund | Leeanne Watkins |
| Eugene Mariani | John Boyd | Scott Swanson | William Hoard | Barbara Arko Hargrove | Charles Lee | Charles Brumleve | Nick Robinson | Lisa Zales | Tibor Gacs |
| Anna Wagner | Brian Ratliff | Pat Hinz | Joan Morris | Linc Conard | Patricia Callaghan | Marsha Lowry | Jaime Belcourt | John Ameslberg | Lisa Meeker |
| Stephanie Deveau | Julian Madison | Robert Krueger | Tonya Lantz | Anita Fortin | Tatiana Medina | Chelsea Emery | Sylvia Lewis Gunning | Amber Conger | Madeline Gnauck |
| Meredith Mohr | Mary Levitt | Sherry Howard | Gloria Rosenkrantz | Sandra Lannon | Kendra Cousineau | Patricia Borri | Hannah Nikonow | Eileen Gillespie | K. Jane Duncan |
| Theresa Hebron | Holly Staples | Kristin Freeman | Edward Craig | Sondra Daly | Leigh Perkins Jr | Lance Sapp | Kimberly Wade | Andrew Pierce | Karla Mills |
| Benjamin Etgen | Doug Franklin | Chris Callahan | Judith Bird | Nancy Lewis | Chantal Van Beveren | Judson Curry | Lora Steiner | Dita Škali- | Gail Gray |
| Justin Stricker | Ann Hughes Devereaux | Chad Nelson | Ericeu Steele | Ed Gittines | Amy Kelley Hoitsma | Elizabeth Abrantes | Sandy Dumke | Anusch Ricaud | Bantwal Rao |
| Lindsay Hopkins-Weld | Peter Zemlock | Zachary Golightly | Florette Henner | Nancy Ojala | Gardner Smith | Brian Regnier | Jordan Costello | Lilli Ross | Eileen Ewan |
| Kyle Roberts | Kirk Liponis | Mike Chimenti | Ian Hanobeck | Logan Paul | Terrie Phenicie | Maria Ford | Robert Longo | Rohana Wolf | Lina Poskiene |
| Drew Mills | Anne Butterfield | Steven Kline | Nerrida Mcintosh | June Jarka | Graham Reinhard | Janet Falcone | Jan Peele | David Westberg | Erik Alvarado |
| Charles Perkins | Doreen Kowalski- Anhorn | Carolyn Stallard | Susan Lantow | Deborah Coviello | Joseph Urbani | Jill Fogg | Jon Barlow Hudson | Maria Gotta | Colleen Cleary |
| Patrick Finnegan | Marsha Krauter | Janet Forman | Gary Timm | Jenna Obrien | Maryann Gregory | Daniel Bailey | Philip Kritzman | Patti Ashmore | Anne Veraldi |
| Lee Miller | Elizabeth Watts | Wiley Kendle | Hannah Holst | Shawn Rodriguez | Tyson Wilke | Oleg Varanitsa | Adrienne Ross | Sandra Frohling | Marie Garescher |
| Carla Mettling | Helen W Dickey | Callie Stolz | Adrienne Graf | Sara Green | Lauren Richie | Naomi Solomon | Katherin Balles | Deborah Fexis | Chris Thompson |
| George Gaydos | Randall And Luanne Mierow | Zach Montano | Dan Grove | Dale Miller | Miranda Vorhees | Tara Cleveland | Debbie Thorn | Peggy Detmers | Elizabeth Klarich |
| Rachel Violet | Stacie Wooley | David Allen | Mary Kay Alexander | Dana Monroe | Angelique Delattre | Kacey Donston | Jim Mccue | Susan Chapman | Jacki Crossblade |
| Shirley Mills | Richard Gould | John Zamos | Canan Tzelil | Els Denhoed | Heather Ohm-Fisher | Christann Schmid | Nancy Ward | Nicoletta Buttignon | Suzanne Kim |
| Darlene Schmid | Roger Wild | Priscilla Newcomer | Franca Marchese | Karen Nadow | Roberta Young | Jeremiah Greco | Denie English | Kilby Rech | Rickey Buttery |
| Sandra Materi | Charles Fitze | Kiarra Mcgee | Kj Linarez | Mildred Huttenmaier | Roderick Jude | Jan Anderson | Amanda Melrood | Roswell Hahn | Karen Welles |
| Beti Webb Trauth | Gayle Gordon | Bp | George Pate | John Rudolph | Sue Stoeckel | Lawrence Joe | Fran Teresi | Ermanno De Gregorio | Therese Hernoe |
| Mallory McGill | Veronica Koch | Terry Forrest | Barbara & Vincent Smolinski | Jo.com Garrett | Kem Himelright | Carol Hewitt | Pierluigi Iacono | Dorothy Lynn Brooks | Pamela Nelson |
| Christine B. | Emily Moran | Aimee Devlin | Laura Hanks | Kim Wells | Thomasin Kellermann | Kim Forrest | Hilary Morrison | Donald Munn | Brianna Onken |
| Joana Durán | Marcia States | Elisa Leflore | Susan Edelstein | Rhonda Lawford | Shannon Taylor | Rita Meuer | William Lewis | Deb Hahn | Maria Parthe |
| Bonnie Hamilton | Theodora Boura | Abby Foran | Geraldine Fogarty | Erik Renna | Elsa Borges | Amber Gilchrist | Randi Saslow | Annette Pieniasek | Carol Johnson |
| William Schoene | Stavros Sofokleous | Martina Martens | Patricia Burton | Frances Ashforth | Sandrine Bernard | Abigail Rome | Lisa Zalenski | Sarai Aveleira | Kathy Finkenstaedt |
| Kevin Leys | Norene Bailey | Laura Pitt Taylor | Tony Osusky | Melanie Smith | Theresa Owens | Casey Jo Remy | Timothy Fridsma | Laurie Puca | Susanna Randall |
| Linda Kourtis | Edmund Dornheim | Daniel Mink | James Feichtl | Margaret Lohr | Aimee Charbonneau | Wayne Langley | Richard Peterson | James Balder | Sonia Zainko |
| Sara Orbe | Susan Stewart | Peter Hammond | George Warco | Jane Finkenstaedt | Ed Jocz | Linda Cummings | Hayley Buchbinder | Sue Parker | Patricia Haworth |
| Valerie Hildebrand | Waundra Blizzeard | Barry Lebeau | Bernie Zelazny | Stewart Lewis | Tyler Anfinson | Marcelo Vazquez | Jeff Wells | Lynn Skillman | Pamela Gibberman |
| Eldert Koenderman | Thomas Talbot | Dasha Xaytseva | Franziska Hanke | Isabel Cervera | Steven Poeckes | Jennifer Hagens | Pat Bryan | Rax Green | Doretta Miller |

| Form Letter FL4 | | | | | | | | | |
|-------------------------|----------------------|--------------------------|------------------------|---------------------|------------------------------------|-----------------------|----------------------|-----------------------|---------------------|
| Burton Mchugh | Kelsy Steiner | Sudhir Pandit | Joseph Hoess | Donna Ennis | Kelli Lewis | Steven Smith | Mary Wooldridge | Niels Loechell | Lyle Brandt |
| Andrew Mcdonnell | James Schoppet | James Lohman | Paul Desjardins | Brenda Michaels | Warren Vogt | Elizabeth Butler | Elizabeth Hemzacek | Bente Petersen | Mirabai Nagle |
| Livia Vertova | Mary Alice Carlson | Shawnee Mclimore | Lisa Madzin | Lara Schulz | Tim Rose | Larry Stoodt | Marie Goewert | Tera Ginnaty | Joan Scott |
| Nancy Gault | O.c. Oliveira | M. Starr | Evelyn Parker | Wim Van Caelenbergh | Charlotte Mullen | P Harde | Harley Doss | Nikki Wojtalik | Theresa Maloughney |
| Nanette Oggiono | Emilia Novo | Michael Lawrence | Tyler Harrington | Karen Sewick | Paul Thompson | Craig Conn | Hipolito Arriaga | Laura Staples | Ryan Delaney |
| Ulf Remahl | Carrie Phyliky Rimes | Stacie Charlebois | Christina Martin | Janet Ruggiero | Savannah Horwood | Carl Tyndall | Paulette Fay | Taylor Surratt | Kim Smith |
| Paula Cano | Mary Camardo | Susan Alice Mufson | Raymond Arent | Nancy Bellers | Alessandra Paolini | Donye Sacco | Lisa Klein | Carolw Wiley | Denise Romesburg |
| Cara Stanley | April Kohles | Donald Garlit | Matt Sheridan | Alex Silverio | Karen Keating-Secular | Josie Lopez | Melissa Elder | David And Laura Smith | Carol Mcinerny |
| Jen Scibetta | Paul Logue | Susan Heath | Darlene Warner | Polly O'malley | D Bello | A.I. Steiner | Stephen Marshall | Ashleigh Ranft | Kian Daniel |
| Tiffany Witmer | Lorraine Brabham | Lenie Molendijk-Schipper | Sonja Nielsen | Evan Kroeker | Neil Bleifeld | Rosemary Ward | Shannon Milhaupt | Wilder Kingsley | Marty Bostic |
| Susan Burns | Mindy Newby | Siochai Oconnor | Ellen Singer | Miranda Everett | Heather Ruckman | Andrea Pernick | Carol Joan Patterson | Sharon Frank | Isabelle O'sullivan |
| Kevin Kriescher | Hal Trufan | Hannah Lange | Ron Melsha | Rachelle Aisen | Ann Marie Sardineer | Andrew Luckhardt | Peter Farris | Todd Hildebrandt | Eric Speed |
| Elizabeth Ketz-Robinson | Colleen Mcglone | Laura Taylor | Wendy Forster | Eileen Chieco | Lori Bates | David Kagan | Gisele Souza | Laetitia Petit | Penelope Prochazka |
| Andrea Cimino | Lauri Moon | Tara Warfield | Mary Jo Nagy | G. G. Johnson | Michael Olenjack | Evelyn Fraser | Linda Freeman | Donna Jay | Jim Ewing |
| Richard Gockel | Melanie Fisher | Norman Bishop | Jennifer Nitz | Joel Vignere | Gina Bates | Jon Krueger | Tracy Bonner | Caroline Kane | Bo Breda |
| Harriet Mullaney | Jackie Wolf | Faith Kirk | Tess Husbands | Teresa Seamster | Carol Jurczewski | Maria Celia Hernandez | Rebecca Howe | Jean King | Tenorio Robie |
| Don Pew | Dave And Rita Cross | Greg Garbulinski | Peter Ayres | Louise Usechak | John Van Straalen | Cheriel Jensen | Kathryn Burns | Gary Albright | David Jaffe |
| Kermit Cuff | Siegrid Berman | Terry Jess | Ellen Halbert | Thomas Nieland | Fred Jakobcic | Mary N. Swersey | James Vander Poel | Eric Meyer | Maren Kentfield |
| David Fiske | Karen Kalavity | Raymond Litzsinger | Miki Laws | Hubert Kimball | Eileen Coffee | Paul Palla | Linda Louise Carroll | Bill Vom Weg | J. Scott |
| Nancy Ostlie | Nicole Weber | Judi Gooding | Mark Feldman | Amy Niles | Mary Hahn | Cheryl Rigby | Priscilla Martinez | Joseph Boone | Henry Berkowitz |
| Betsy Webster | David Henning | Karen Jacques | Beth Jane Freeman | Julie Takatsch | Lisa Koehl | Susan Peterson | Peter Harrell | Harry Knapp | Colleen Pearson |
| Elaine Livesey-Fassel | William Steele | Roger Vaughan | Eve Duplissis | David Abalos | Christine Rosen | Bruce Wade | Adam Matar | Mary Rojeski | Sheri Kuticka |
| Marianne Hunter | Sherrie Raymond | Susan Haywood | Jordan Hashemi-Briskin | Emma Shook | Felicia Dale | Glen Anderson | Danielle J | Eric Griffith | Sherri Kalman |
| Richard Van Aken | Laura Waterworth | Mary Loughlin | Neilia Pierson | Clint Rech | Mary Ann And Mr. Frank Graffagnino | Riley Pearson | Debra Engdahl | Andrew Stuart | Dan Mccurdy |
| Janene Caywood | Tanya Piker | Lou Orr | Theresa Kardos | Carter Thompson | Karlene Gunter | Gloria Mcclintock | Marilyn Martin | Richard Mcdonald | Juanita Hull |
| Miriam K. | O Jerry Waters | Justin Grover | Stephen Cardwell | William Butler | Carla Orr | John Livingston | Catherine Lambeth | Margaret Wood | Belinda Berkemeijer |
| Ronald Clayton | Pamala Mcdonald | Michelle Smith | Rodger E. Sherman | Mitchell Gershten | Kari Gunderson | Denise Halbe | Holly Mcdonald | James Klein | Libbey White |
| Mark Lundholm | Vivienne Lenk | Derek Gaasch | Maggie Secrest | Metthew Jewett | Charlene Woodcock | Eric Franzon | John Ochs | Eric Heidle | Bryan Wyberg |
| Kim Young | Deborah Kmon | Dianne Ensign | John Falconer | Charles Wolfe | Michael Wortham | Jeffery Schimpff | Rita Gentry | Stephen Scott | Joan Hobbs |

| MEIC Contact the DEQ | | | | | | | | | |
|-----------------------------|------------------------|--------------------|------------------------------|-------------------|---------------------|--------------------|--------------------|-----------------------------|----------------------|
| Barbara Boley | Chris Nelson | Brett Pfautz | John Dillon | Deborah Hanson | Carla Young | Jaimee Turley | Marion Gerrish | Kathleen Gessaman | Melinda Farrington |
| Milla Cummins | James Kleine | Kathryn Posten | Katie Ballard | Julir Elliott | Mary Ann Kelly | David Saslav | Kyle Turner | Stephen Mcevoy | Todd Gage |
| Lorraine Rowe-Conlan | Richard Dykstra | Robert Freistadt | Raso Hultgren | Robert Griffin | Bruce Cohen | Anthony Farrington | Gail Mclean | Pamela Kloote | Chris Daum |
| Nancy Schultz | Timothy Stevens | Anita Ho | Kristin Freeman | Jack Ferriter | Rick Whitman | Madeleine Padon | Kathie Daviau | Monica Perez-Watkins | Claire Trauth |
| Jo Nielsen | Sara Pierson | Walter Barry | Rebecca Briber | Becky Grey | Wendy Oneil | Rindi Mcdonald | Camille Broadbent | William Stuart Broadbent | Charlynn Escobar |
| Slater Crosby | Tessa Wohl | Erin Sharaf | Tammy Taylor | Morgan Burkholder | Steve Guettermann | Michael Alvernaz | Rozanne Smith | Jamie Burkholder | David Harmon |
| Anthony Sciolino | Jerry Fahrenthold | Cheryl Ross | Ken Grossman | Rodolfo Miguel | Friedrich Wurm | Jamie Gaskins | Ross Chaney | Catharine Bunnell | Trish Christofferson |
| Janet Neville | Ann King | David Johnson | Shari Alick | Eileen Morris | Erik Hansen | Therese Wurm | Sophie Wurm | Cecil Bell | Preston Walls |
| Linda Campbell | Will Shull | Jessica Lahr | Tom Olson | Mark Stutrud | John Jensen | Mary Hall-Salina | Harrison Selle | G.b. Carson | Calla Rose Ostrander |
| Mark Hamachek | Nick Wolf | Harold Sloane | Tricia Payer | Helena Gorka | Bruce Bender | Caitlin Selle | Marty Ruffner | Debra Louttit | Janet Selle |
| Nicholas Voss | Virginia Holt | Heather Mullins | Jane Bernstein | Grant Barnard | Eric Eggen | Wayne Tomicich | Lydia Blanchet | Dianne Morriosn | Joseph Selle |
| Michael Chapman | David Hamlin | Deborah Coburn | Bill Shull | Chris Shields | Sabine Weyermann | Lore Adams | Ben Reoux | Stuart Kutchins | Renae Munson |
| Patrick Cirillo | Valerie Jordan | Marie Kerpan | Rae Rodgers | Heather Gray | Pr Stevens | Catherine Morrison | Elizabeth Jennings | Addison Piper | Laurie Trow |
| Edward Cruz | Loretta Byrd | Littlebird Parks | Gabi Smith | Martha Archer | Lauren Worona | Sarah Merrill | Nancy Smalley | Mark Stonacek | Gustavo Acerenza |
| Becky Brucker | Carlee Schnase | Katie Fernands | Sheila Roberts | Al Beavis | The Real | Greg Page | Catherine Ream | Chad Hess | Donna Worona |
| Paul Kramer | Elizabeth Haffenreffer | John Lee | Marcene Swingley | Mike Berry | Barbara Rosenkotter | Toby Bent | Laura Hutchinson | Carol Edwards | Scott Rosenbaum |
| Katie Bogart | Blake Singer | Dameon Hansen | Gretchen Piper | Bruno Stumpf | John Murray | John Haffenreffer | Gary Lee | John Herbert | Marc Worona |
| Diana Hammer | Clara Goldberger | Larry Hart | Daniel Mcguire | Devin Downes | Ron Johnson | Andrew Reich | Grace Callahan | Nancy Ostlie | Andrew Sledd |
| John Hanrahan | Shelby Sly | Paul Schutt | Amy Sheppard | Donovan Fernandes | Mitchell Carroll | Jackson Harris | Ryan Cruz | Matthew Larson | Coby Gibson |
| John Willoughby | Ronald Volpi | Claire Callahan | Alana Mcclements | Joshua Payne | Jake Schilling | Margaret Pickett | Michael Baicker | Michael Schedin | Lesley Crosby |
| Hannah Rubin | Thomas Eby | Leonard Dayton | Catharine And Robin Carey | Johann Hartl | Jim Crosby | Berit Degrandpre | Jake Spano | Lisa Sammons | Karen O'brien |
| John Gueringer | Mikey Moore | Liberty Degrandpre | Roxanne Dolak | Doug Power | John Cavo | Daniel Huvet | John Winton | Jennifer Lavalley | Stewart Crosby |
| Marna Fullerton | Robert Sutton | Lucinda Glock | Dan Kearney | Dave Gorton | Sara Hamilton | Tad Quill | Jon Kennedy | Scott Wales | Greg Daniel |
| Christopher Haffenreffer | John Dunnigan | Ella Robson | Mike O'connell | Stephen Wells | Helen Coleman | Frank Sennett | Stephenie Ambrose | Gregory Pertile | Kathleen McMahon |
| Alan Hilden | Jerome Kalur | William Rahr | Anne Lacroix | Peggy Ratcheson | Dane Bailey | Katherine Matic | Christina Lane | K Kim Potts | Chris Skinner |
| Leo Tracy | Carissa Beckwith | Nadine Nadow | John Dunkum | Bernie Kneefe | Michael Scott | Gil Jordan | Mark Maynard | Isaac Mawhinney | David Rockwell |
| Robert Villers | Mark Johnstad | Aven Satre-Meloy | Barb Wool | Douglas Rohn | Al Smith | Joan Hinds | Samuel Gates | Donald J. Burgard | Billy Angus |
| Jonathan Matthews | Gayle Gregovich | Susan Gallagher | Chet Morris | Julie Holzer | Judy Moore | John Hesselgesser | Jenna Fallaw | Bartley Deason | Robin Vogler |
| Michelle Nieset | Margaret Schuberg | Dana Smego | Jim Banks | O. Alan Weltzien | Scott Zerba | John Helvey | Carl Clark | Jacob Johnson | Joan Mckeown |
| Jeremy Stubbs | Charlene Woodcock | Craig Lacasse | Randi Hove | Dennis Underwood | Deborah Cerny | Paul Martin | Lowell Chandler | William Rolls | Carol Collins |
| Joe Brennan | Bolars Matson | Dorothy Starshine | Brenda Frey | Margie Reck | Rachel Burk | Rebecca Durham | Marlene Miller | Zack Winestine | Pamela Green |
| Constance Kromarek | Jessica Rubino | | | | | | | | |

| MEIC Postcard | | | | | | | | | |
|----------------------|----------------------------|---------------|-----------------|------------------|----------------|---------------|---------------|-------------------------|-----------------|
| Thomas Blue | Blakely | Joanne Fisher | Tim Wagner | B. Geise | Roxan Holbrock | No Name | Campbell | Meidnger | Garback |
| Chet Rock | Mike Diangelis | Bertelsen | Claire Carren | Robert Donner | Kelly Wooley | Linda Semones | Emma White | Toddy Perryman | Kappel |
| Fred Paoli, Jr. | Bruce Mickelsen | Mary Brutger | Andrew Mitchell | Dehaan | Jack Benson | Monforton | Sharon Renfro | Henry White | Stephen Wallace |
| Martin Onishuk | Jack And Barbara Kligerman | Eisele | Meyer | Claudia Narcisco | Jerry Lawdewig | Kathy Powell | Grimm | Bob & Sara Lou Springer | Bouman |
| Brieger | Mary Erickson | Schroeter | | | | | | | |

| Postcard | | | | | | | | | |
|----------------------------------|-------------------------|------------------------------|------------------------|-------------------|----------------------|---------------------------|---------------------|---------------------|----------------------|
| David James | Ann M. Smith | Mike Feuersinger | C. Dudley | Tyler A. Mack | Kathryn Hiestand | L. Colbert | Cole | John B. Wheeler | John Thornton |
| Phillips | Schneider | Chester Morris | Linda L. Parker | James D. Bell | Maureen Montague | Noreen Sheahan | David Ward | Paul Zitzer | Laura Mitchie-Zitzer |
| Randi Hood | Linda Tawney | Habien | Dane Bailey | John R. Turmell | Mary Ellen Turmell | Barbara Van Arsdell | Jean Thorntenseon | John Garrity | Keelie O'brien |
| Goldmanarbrough | William Mclaughlin | Molly Cottrell | Karen Roholt | Thompson | Robert Rich | Edwards | Fleming | John Walker | R. Rivers |
| Mary Jo Olson | Duane Catlett | Steven D. Mcarthur | Johnson | Denice Elison | Sheila Roberts | Susen | T. A. Cox | S. T. Johnson | Peter Susen |
| Bruce Brown | M. Ascher | Spring | M. Simpson | Thomas | Bill Story | Matthew Hoalcraft | Johnna L. Williams | Richard Lloyd Jones | Jay Leach |
| Claire O'connell | Katherine Ps Johnson | Paulette Hall | Holmes | Vanbrunt | Kathlen Johnson | B. Johnson | William | C. L. Thomas | Tim Holmes |
| James Hartung | Andrew Conlin | Stephen Desnoyer | William Green | Rick Henry | J. Hays | Barnhart | G. Hedman | Steven L. Harbin | Holly S. Schwind |
| Simard | Matthew N. Paine | B. Swartz | Gh Purcell | Steve Diekman | Sean O'lallaghen | Jesse Devoe | Tom Welsch | Casey Folley | Addison Sessions |
| J. Hickman | Doreen Weber | Cheryl A. Fisher | Ed Stalling | Molly Schiltz | Daryl Dodd | Beau Freund | Joseph Chalupa | James Screnar | Yu Jin Cho |
| Brandon Demars | Nunlist | Judy Tsiang | Mike Harris | Rachel L. Burk | M. Peterson | Harbour | Gregory Clement | Nick Domitrovich | Michael Stebbins |
| Frank Carpenter | Bj Hoven | Emily Geery | Andrew Funk | Daniel Anderson | Troy Burrows | Kayla Broughton | Stan Frasier | Drew Stuart | D. Rodwell |
| James C. Wallace | Loren Graham | Richard Fertterer | Tim W. Croft | R. Forde | Robert N. Lane | Annie King | Olsen | Meloy | Michael Kowalski |
| M. Poortenga | John Hoeglund | Daniel M. Kelly | Cole Brilz | Denise Gianoulias | Landes | Kasey Delahun | Edward Starkel | Kim Schleicher | D. Corcoran |
| Steve Meloy | Darrell Ehlert | Mike K. Enderes | Mike Schreiner | Ganno | Jeff Nash | Terry Mede | Eric Moon | Zeb Breuckman | Dennis R. Bauer |
| Verl L. Clark | Jacob Brown | Aaron Brock | David Linford | Jeff Kinderman | Grant Nakamura | S. Mcintosh | Aubrie Lorona | Cole Jensen | David Anderson |
| Christy Eisinger | B. Memahon | Miles Curtis | Ron Brock | Paul Thurston | Mike Alvernaz | Edgell | Pat Ortmeyer | James Brown | T. Bauer |
| Patrick Neary | Cheney Raymond | Brad Miles | Janet Parker | Steve Ongerth | Rayna Eyster | Brent Brye | Spedden | Mary V. Peet | Jennifer Swearingen |
| Audrey Jean Haight | Peter J. Wilczynskilane | Eric Szemes | John Parker | Dorothy Durdon | Kathleen Spritzer | Karen Renne | S. Merrell | Annick Smith | Martha Bisharat |
| Pattie Fialcowitz | James Mohr | Richard F. Zander | M. Wikstrom | M. Sharon Wolfe | L. Weber | David Webb | Dean Webb | Robin Tyner | Bradford Dickson |
| Debra Bullington | D.a. Baumeister | Brenda And Douglas Allington | Maureen Redfield | Steve Demers | Coons | Todd R. Hillier | Lesley Conning | Azure | Whittle |
| David L. Reid | M. Booth | Andrea Vannatta | Fredrick Dauber | Robert Gates | Craig Hatch | Edward Zitt | Robert M. Woehrle | Jon Wyrzykowski | S. Vajdic |
| J. Vail | Jim Thomas | Laura Timby | Ken Bennett | Chelsea Baum | Roz Badger | S. Barrett | Peter Bell | Bob Buhr | Daniel R. Bullock |
| Charline And Ronald S. Alexander | Ann Mcgeehan | Langston | Dustin Allen | David L. Best | David Buchler | Nolan Brilz | Raymond Ciolkosz | Egan | Samuel H. Gane |
| Kelsey Bush | Alan Zackheim | N. Vallincourt | Steck | Pius Schenker | Deborah R. Roudebush | Timothy B. Patrick | Paul Means | Ostby | R. Pauli |
| James Perry | Ellen Bishop | Doris Bishop | Smith | Deann Cavanaugh | Paty S. Mastin | Jessica C. Graybill | Robert G. Arrington | Jaime Johnson | Marlyn Atkins |
| David Templeton | Marian J. Setter | Melanie Ruby | Frank R. Sennett | Linda Sentz | B. Shirley | Joel Franjevic | Vicki Freyholtz | Douglas Williams | Steve Eller |
| Carrie L. Vollrath | Anne Feighner | Robyn Butler-Hall | Beth Ward | Anna K. Daley | Frideres | R. Breen | Michael B. Agee | Dennis Hanson | Daniel Gillespie |
| John Cornett | John A. Middleton | J.a. Wunderlich | Christa Groeschel | William Rolls | Mary Beth Cottrell | Chris Carver | Ralph Stephens | Concetta V. Ross | Mary Peele-Masek |
| Jean Jenks | N. Tirrell | Mary Quint | Richard N. Espenscheid | H. Longmire | Stephanie Eubanks | Peter And Audrey Hadfield | Anderson | E. Kane | Quentin Hays |

| Postcard | | | | | | | | | |
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| Stephen M. Carey | O. M. Meek | Mike Buckley | Michael Mccreanor | Lawrence | M. Kmon | Denise Kampf | William Glass | Kerry Erickson | James B. Cross |
| William F. Collins | Edward Wisman | Molly Whitesell | Jessianne Yulga | Molly And Joshua Netburn | Molly Sterneke | Matthew Salava | Robert Sain | Roberson | Philip J. Naro |
| A. Norick | Maki Nakagawa | Tromly | Schweizer | Vincent A. Scales | Joseph C. Purkett | Mark Arana | Tom Harned | Heidi Marcum | Burr |
| Marc Burkhardt | A. Wise | Laurie Willett | C. Householder | Meghan Hanson | Lyn Gallik | Michael S. Flynn | Fedyschyn | M. D. Moody | Greg A. Lazerte |
| Chris Kelly | Jack Jennelle | Jerry L. Jackson | Laura M. Jackson | Scott Kuhr | Marc Miller | Cameron Myers | Troutman | Thomas Martini | Alissa Mcgonigal |
| Vince Grillo | Leblanc | Michael Chadek | Robin Billau | David Baumbauer | Scott Baines | Carlson | Laurence Carr | K. Eisenstadt | Jack E. Hunnell |
| Tom Greene | William Whyard | Theard | Ryan Sparks | D. Robbins | Sandra Pisauro | Frank B. Newmack | Gail And David Mcglothlin | D. Mcfarland | Zach Heser |
| Cynthia Ford | Russell Sherry | T. Susen | Jackson Rowsell | Daniel Tenenbaum | Cotter | Marvin And Louise M. Parker | Rosalyn F. Rohfleisch | Hampton G. Baxter | Kosaka |
| Carol Werner | Morse | Woodson | Adan Cooney | Matt Jones | Anna L. Lane | Markle | Sue Toth | Eric D. Smith | Glen Faechner |
| Justin Gerard | R. Gayler | Neil Fleming | Renee Faltings | Christoffer Dye | Donaghy | Diane Derosier | John A. Burke | Bock | Chris Bertoldi |
| K. Jonsson | Carla Jones | Donald Johnson | Dan Jamieson | Humphrey | Haley Harkema | Tony Herbert | Shanna Green | David Gonzalez | Golden |
| Alex Pyle | Petersen | Victor Otley | A. Moretti | Mooney | Eric Merkt | Cynthia A. Lee | Neil Larson | Nicki T. Karst | John Sucher |
| D. Steinert | Julia Smith | Sam Sharpe | Patrick G. Shannon | Russell Saxon | Curtis L. Rowsey | Romney | Erich Riehl | Carol Quintano | Clawson |
| Chris Daum | Carol Evans | Christian Frazza | Gilleon | Margaret C. Good | Nancy Gibson | Friedman | Dorothea Fallat-Kupesky | Crowley | Prather |
| Deborah Hanson | Charles And Bonnie Hash | Jane Borish | Julie Burrows | Billie Brown | Wendell And Barbara Beardsley | Janet Carter | Patricia Coulter | Sharon Christensen | Douglas Ezell |
| Sidney Mehlschmidt | Marcia Lauzon | Robert Lassila | Paul Kent | Merlyn And Linda Huso | Mark Kuipers | Gerry Jennings | Cindy Holder | Hans Haumberger | Hattenburg |
| Julie Reeser | Sandra Rachlis | Marcia Pedersen | S. Paverman | Dan Payne | Mary E. Owens | Nancy Oesau | Susan And Greg McCormick | Jim Mocabee | Minich |
| Bueling | Jim Bowker | Craig Watts | Dan Pierson | James Schulz | Schieffelbeinwood | Ottocar Samson | Larry And Betty Salois | Saul Roubik | Judith Rogers |
| Jean Zankner | Jeannine Willison | Raymond D. Whitehead | Jodi Weisz | Erich Weber | Sullivan | Roger Sullivan | Strachan | V. Stevens | A. Silverman |
| E. E. Erp | Marilyn Hayes | Terri Corrigan | Jeff Claassen | Harper & Lansing | Bob Ringler | Shannon Walden | Begler | Donna Loving | Connie O'connor |
| Patricia Pierson | Starshine | Dennis Tighe | Michael Roskilly | Grandstaff & Mcintyre | Teresa J. Jasmin | S. Wayne Chamberlin | Patricia Sicotte | Lori Henderson | Schulz |
| Suzanna Mcdougal | Sara Buley | John A. Cleveland | Jennie Dixon | Geroge Widener | Robert Osterholt | Gail Galloway | Bj Finlayson-Pitts | Randall P Biang | Jeselle M. Hicks |
| Shelley A. Rahl | Jeremy Catrondrake | Jennifer Gustafson | Ann Fagre | Dan M. Brandborg | J. Baker | Jj Smith | Glenda L. Ransom | Marta Meengs | Joyce M. Spolar |
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| A. Pittendrish | Charles N. Ketterman | Ruth Kopec | David Reynolds | Fred D. Opperman | Sara Scott | Carl Davis | Jerome S. Kalur | Kathleen Hayden | Bernice Wigen |
| Teri Colbert | Jojan And Don Bishop | Cheryl Lynn Tatum | Boston/Daley | Robert G. Byron | Jessica Scheer | Sandra Daly | Louis And Barbara Bonini | Kim L. Latterell | John Heminway |
| Catherine Alger Weaver | Collette Brooks-Hops | Jay Mennenga | Lewis | Gary J. Doll | Rich And Holly Furber | William D. Phillips | William M. Witt | Sara Murray | Jon Larson |
| | Stephanie Mcdaniel-Gilman | Janet Sproull | Ligas | Marla C. Hennequin | David Thomas | Al Beavis | Kris Spanjian | Gary Splittberger | C. David Gorton |
| Doxey Hatch | Frank Kondelik | Vincent Conrad | Mihailovich | Melinda Vaughn | Kristi G. Dobyns | Brown | Clayton Wilson | Ida J. Meyers | Diana Hammer |

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| Pamela Poulsen | Rosemary Neilsen | Roberta Uecker | Ingrid Estell | Alex Clark | Bob Morgan | Cheryl M. Reichert | Robert Lishman | A. Lindstrand | Bill And Polly Cunningham |
| William Pratt | Darlene Grove | Bob Stabio | Lindy Miller | Wilbur Rehmann | Susan Miles | Josey Linskey | Julia Cougall | John Kelley | Brian Shovers |
| Jo Lace | Kerry Krebill | Peggy Mahle | K Davidson | Richard Bucsis | Laura E. Cunningham | Richard Torkildson | Robert Filipovich | Carole And Thomas England | Lindsay Peace Rumberger-Leffel |
| Irene Erdie | Chris Ralph | M. Ozog | Carolyn S. Meyer | Michael Howard Lee | Thomas M. Hayes | Levi Long | Rebecca Snider | Debra Tillo | John L. Wilson |
| Vance Morrison | Sharron Mashburn | P. Heckel | Patricia Sharp | Carl Clark | Helen Comer | Charles Sampsel | Krista Partridge | Gretchen Grayum | Fisher-Haladay |
| Russell B. Hill | Janet Kenter | Ellyn Murphy | J. Goetz | Debra Debode | Lance Sears | Paoli | Mari L. Von Hoffmann | David Mcewen | Rodney C. Schaefer |
| Bruce Baxter | Haller | Roy Loman | Douglas C. Rhodes | Stephanie Morsett | Gerard And Loretta Byrd | Irene E. Johnson | Bj Carlson | Joanne Berghold | Crazy Creek Products |
| John Freetly | Brent Noel | Ella Robson | Cooperstein | Kath Feeley | Thompson Smith | Gary Rillema | Rudy And Beverly Gideon | Jl Dahlman | Willy And Mimi Van Straaten |
| Michael R. King | Maryann Gingerich | John Oetinger | Kathryn Dunham | Mike Wagner | Gary W. Mendenhall | Cody Kenyon | Mcmichael | Andrew Buchanan | Dana Chavez |
| Kory Abercrombie | Miskulin | Mark Rachlitz | John Ewy | Tholl | Travis J. Garner | Robert Kunkler | John M. Marshall | Aaron Lamont | Paul Berry |
| J. Davis | Ana Ruiz | Matthew Bozek | Ken P. Foust | Charles Feders | Todd Helmer | James Reiss | Bob Embree | Tillman Law, Llc | Michael L. Jourdan |
| Timothy Rutty | Kelly Gill | Jacob Wright | Tim Engleson | Denton J. Erickson | Brooke Berg | James Mackay | Renna | J. Livingston | Clinton Pike |
| K. Burger | Jay Colombo | Jeffrey A. Ford | Stephen Merriam | Harley Demarois | G. Swica | Julia Gwinn | Joe Kristof | C. Hubert | Sg Bennink |
| Gricus | Robert E. Johnston | Mark Madson | J. Lauman | Jeff Johnson | Matt Jewett | Laura Selby | Libby Mckinney | Laura Brickell | Marsha Exley |
| Jim Blugerman | Lexie Solanik | E. Brown | Brian Bagley | B. Stevens | David Levine | Timothy Krawczel | E. Crum | H. Culbreth | Erwin |
| Mundruczo | Michael Nania | Gary Vert | Jonathan Kath | Erin Geiges | Shane Wood | Dana Lund | Bonnie Rountree | Jason Fleege | Hunt |
| Greg Myers | Paul Lang | Pc Hurley | Jan Anderson | George Schneider | Cory Mccaffrey | Robert D. Brown | Gayler | Marshall Metcalf | Christian E. Appel |
| Ken Switzer | Sayer Wickham | Gina Knudson | J. Goduti | Ken Anderson | Warren Kays | Jared Mcfarland | Bergdolt | M. Stender | Joe R. Wee |
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| Jodi Bishop | Logan Jackson | David Ensner | R. Manniello | Richard T. Daniels | Eric Johnson | Britton West | D. Lanning | Timothy R. Bartholomew | Joseph Steinhauer |
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| Cyndi Crayton | Kenny Tietz | Steve Hample | Cassandra Brownlow | Justus Thorgramson | David Uberuaga | Mark E. Lawson | Adam Wright | James Jensen | Michael L. Palmer |
| Jason Hoff | David Wood | Abby Mccash | Scott St Germain | Boersma | Garrett W. Burke | Don Petersen | P.a. Puckett | James King | Margaret Tuttle |
| Jon Muir | J. Whaley | Catherine Merritt | Annie Schick | Jeff D. Edmunds | Daryl Gustafson | Rich Day | Julia Marsik | Sarah Crouch | Scott |
| Karen Feldner | Abbie J. Chermack | Christopher H. Buslee | Jensen | Lacy Benkley | Davis | Jill Mcknight | Terry L. Rosin | John Sherve | Cary Griffin |
| S. Stevens | Dawne Smith | Robert J. Bushmaker | Jeffrey Fain | Mike Williams | George Nobil | May | John S. Shafer | Mike Clancey | Wlf Felstiner |
| Luther J. Carter | Brenda Kay Frey | Robert Mcquade | Kirk Price | Michael W. Scott | Sara And Howard Melnick | Stephen Potts | Terry Beaver | Mary Van Swearingen | Robert Fort |
| Mardell O. Moore | Bradley Dyksterhouse | Douglas H. Sphar | W. Ben Johnson | Tony Schoonen | Rick Hainsworth | Margaret Ten Eyck | Guzman-Aspevig | Colleen Mcneilly | William G. Hudson |
| Lucille Olds | Heather Schmidt | Doreen Granbois | Paul Gilbertson | Cornelius Kelly | N. Michelson | Melissa Lafontaine | David T. Goodhart | Amy Harvey | Jeffrey B. Nord |
| Anne M. Robertson | Mike Morawski | Andy Whelchel | Kent Schlosser | Randolph Rottenbiller | John Grant | R. Boley | Laverdiere | Will Snider | William D. Bermingham |

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| James R. Walsh | Kathryn Van Tighem | David L. Shute | John Anthony | Seta Berg | Gary Whisenant | Spencer T. Macdonald | Michael Iten | Michael Stevenson | Brock Selig |
| Gary And Judy Matson | Catherine H. Ream | Heidle | Mark Van Tassell | Elizabeth Brann | Jennifer Elden | T. Gilfillan | Rick Yates | T. John Finsaas | Susan Cahill And Steve Martinez |
| Jane Timmerman | Michael Fraser | Mark Long | Ronald And Judith Pearce | Whetzel | N. Allan | Carolanne Wright | Janet H. Downey | Roxanne Brothers | Ray O'connor |
| Janet R. Allison | John E. Dunkham | Marilyn Wolff | Craig Menteer And Laura Millin | Leo W. Tracy | M. Werner | Eric Nelson And Gay Allison | David Rockwell | Jack Brown | Earl Lory |
| Gene Bernofsky | Christa Brick | Larry And Mary Chinn | Andrea Bjornlie | Leon Berzins | Mark Dehmer | Jim Parker | Anne Van Doren | Grit Boring | Winifred Hepler |
| Michael A. Abell | John Mcewen And Mary Musil | Tracy Mayer | Hannah Specht | Kockler | Patricia B. Helvey | Karen Reinhart | William E. Grey | Paul Burns | Teri S. Ball |
| Wendy Visscher | Joseph Azure | Laurie Talcott | Bryce Ross | William Collins | Kathryn Britton | Richard S. Hildner | Susan B. Carpenter | Roland | Dana Smego |
| Dennis Haverlandt | Raso Hultgren | Richard Belgrad | Marian Mckenna | T. C. Mcsloy | Bruce Bender | Glory Blood Artis | Brian Holdorf | Timothy Riley | Stephen F. Whitlatch |
| Brian Ciesielczyk | Gary Huschle | D. Belanger | William S. And Camille N. Broadbent | Wayne Tomicich | Robert Judd | E. Hosking | Lorna Nelson | Marshall White | Dewitt Ward |
| Martha G. Eng | Matthew Grobe | Scott Henning | Ivy Fredrickson | Wilma And William Immonen | C. B. Gubler And Danielle Fogarty | Rick Whitman | Lavonne Anderson | Alan D. Hilden | Drew Marsh |
| Tucker J. Torok | Edis Kittrell | J. Goodwin | Neal Artz | Anthony Petrillo | Craig R. Mcintyre | David Pontrelli | Scott Brunk | Christopher Lebatto | Juedeman |
| Karen Johnson | Peter Hanson | Bill Hudson | Tricia Henneberg Loucks | Donald Reed And Risa Grededlinger | Mark Good | Peggy Fujita | Brad Fuller | Andrew Freestone | Samuel Cathey |
| Campofranco | Lynn Tennefoss | James Smith | Davis B. Ward | Emily Cleveland | Fitzgerald | A. Gardes | David Wickens | Murry Graham Iii | Jackie Ladner |
| Douglas Stange | A. Brown | Seth Swan | Annette M. Mcdowell | Boland | Katherine Dayton | Erika Cannon | Richard Newman | Jessica Jacobson | Paul Jacquay |
| D. Reichard | Roger Sherman | William Lunger | Charles D. Doering | Marie Ann Toldness | William F. Service | Thomas K. Harding | Mckenna | Gail V. Hewitt | Barb Belt And James Emerson |
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| Linda Eichwald | Julie Epperson | Eleanor J. Hall | John Hammond | Martha Larsen | Victoria Crampton | Claire Martineau | Joel Masser | Vicky Mclane | Judy Tucker |
| Hallie Rugheimer | Duane Moe | Margarita And Don Mclarty | Judy Hutchins | Jennifer Hinds | Paulette Hardy | Caroline Grabner | Julie Brantley | Patricia Bradley | Lisa Anderson |
| Lenore Adams | Palmer Moe | R. H. Carrothers | Josh Hill | C. B. Fulton | Ken C. Ryan | Ron Pust | Penny Friend | Tom Mutchler | Kate Ferguson |
| Mutchler | Gregory J. Smith | J. Brown | Herrin | Tom Kelly | Steven Schwab | April A. Adams | Kim Potts | Alan Pawlick | M. Morgan |
| O. Alan Weltzien | M. Cole | Harvey Bjornlie | Cathy Fleming | N. Green | Arnold Mccormick | Jim Froland | Marcia Rider | Linda Elkhind | Norma B. Hamilton |
| Gary Zimmer | Janet E. Kempff | Margaret M. Jerrett | Sydney Rick | Geoff York | Michael B. O'connell | Robert A. Haddock | G. Etchart | Matt Walker | Jennifer C. Kelsh |

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| James Mezzetta | Joseph Caveney | Wendy S. Heckles | Cynthia Logan | Eileen Carpenter | Matt Risley | Jeffrey N. Sekavec | Marilyn Guggenheim | Molly Cross | Kyle Hertenstein |
| Mark Mcelroy | David Bishop | Weyshawn Koons | Karli Houle | Orr | Robert P. Metzger | J. Fitzgerald | David L. Martin | Fay Homan | J. L. Kujawa |
| Judith A. Hinz | Keenan Brame | Don Tietz | Terry Rhoades | George Gaines | B. Hunner | Hans Zuuring | R.I. Dill | Coralee Smith | Marvin K. Smith |
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| Amy Werner | Aly Johnston | Greiner | Gulan | Hunter | Eldon Drain | Penny Weymouth | Jean L. Demarco | Schofield | Terry Burnes |
| Carson | Holly N. Bancroft | D. Lucas | Hanna | R. Kassel | Nelson | Gerard Keck | R. Shaw | Diane Deyo | W. Gary Shaw |
| Chad Searle | Brent Patel | Shelby Lower | Hahn | Diane Bastian | Bernard Baker | Nick Norton | C. Jones | Rolanda Bjornson | D. Brown |
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| Brian Steinert | Bill Sodetz | Scott Schreiner | Helen Hopson | Betty Steffens | Christine Sampley | Darrin Huth | Dave Taylor | Patrick Johnson | R. Scott Garland |
| Aaron G. Banks | Todd M. Smith | Dirk Plumlee | Rick Friez | Mark Debonville | Sam Hickok | C. Henehan | Moore | V. Rivero | Gretchen Brunworth |
| John P. Stoltenberg | D. Bell | Esther Klady | Steve Garnaas-Holmes | Sheila Bowley | Brenda Weber | George G. Ryffel | Bob Gue | Gary Gorder | Jill Johns |
| Conner | Karen Williamson | C. Higman | Craig Ritland | John W Howard | Rebecca Himsl | Charles C. Stearns | Dowling | Carol Murray | Mary Jo Gardner |
| Ronda L. Gagnon | Sherry Culp | Richard H. Fretheim | Gary R. Powell | Tam Grinsteiner | Linda Smith | Dale R. Johnson | Sally K. Nee Broste | Stephen J. Schombel | Beth Underwood And J. Hogg |
| James T. Roach | April Armstrong Kreis | Kimberly Lugthart | Joan Schumacher | Thomas P. Hagan | Kevin Gordon | Lenard Lande | Robert E. Benson | Lisa Fleischer | Martin D. Mclellan |
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| Craig Mohr | Rita E. Cheek | V. Douglas Grimm | D.I. Blank | D. Eisenberg | Christopher J. Ruffatto | C. Metzgar And C.a. Campbell | Meredith Stewart | David Swanson | Cameron Blake |
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| Glenn Cottone | John Burns | Gandulla | L. Holenstein | M. Wheeler | Jason Coligan | H.g. Longobardi | Mike Dawes | W. Wurtsbaugh | Wallwork |
| R. W. Barry | K. Irwin And R. Landini | Yzaguirre | Chris Cluff | Jim Stutzman | Tristen R. Wood | Jan Carlson | Capozzelli | William F. Rivers | Emily Swaim |

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| Nancy Webster | Kevin C. Brockbank | Navone | Andrew E. Sledd | Janet Sperry | Patrick McMullen | Mary Mueller | Davidson | R. Duncan | M. Buckley |
| Stanley | Marshall N. Weakley | Cox | Robert Elgee | Jessica J. Flammang | Leslie A. Shaw | F. B. Rose | Jodi And Kevin Daily | Elizabeth T. Brooking | Brook Parker |
| Simpson | Claire Navidomskis | Jesse Johnson | James Kleyman | O'donnell | Anaka Broste | Eister-Hargrave | Kem McMaster | Adam Fedock | Feaster |
| Rick Batchelor | J. Knight | John O'bannon | Donald C. Wright | Kurt Schaff | Darla Shreffler | Laurence Weinberg | Kathryn Posten Lance | S. Meredith | Logan Norris |
| Hopper | Mary Costello For Rock Creek Alliance | Robert Voorhees | Alice E. Foster | N. Jinings | Anna-Lisa Kingsley | Kate Hasterlik | Carrie Cabbage | L. A. Adams | Annie Hull |
| Douglas Baty | Trina Starker | F. Hale | R. Hanson | Stephens Gullings | Laura Dodd | Charles C. Scaief | M. Mcintosh | Tracy Blount | Kyle E. Clark |
| J. Ng | M. & J. Johnson | H. W. Gabriel | Chris Schoenen | Callari | O. Reiser | Sarah Brown | Jim Taylor | Janis L. Strout | W. Lekan |
| Rita T. Rozier | J. Erwin | M. Cox | Norm Doebel | Nancy Jochem | Ott | Jason Roudebush | Craig Craayer | Eric Stollar | Kagan And Genevieve Kaszuba |
| Mike Petersen | K. Northrop | Rick Barlow | Gordon C. Anderson | James Boyle | Sean Corley | J. P. Mcgee | Morgan | Teasdale | S. Riparetti |
| Thomas H. And Jeannette S. Davis | Tom Grazier | Fred Karlson | E.a. Schick | R. Honeycutt | K. Cook | Joe Randall | James T. McDonnell | Casey Jacoby | C. Callanan |
| J. Sherman | Joseph Galeazzi | J. C. Henderson | Benjamin R. Brown | Scott Smith | Jerry J. Smith | J. D. Proops | Susan Sheldon | Wuertz | Matt Evans |
| Tim O'connor | T. Martin | Maryan J. Alderson | C.m. Hinds | Steve Olson | Colin Browne | Gretchen Rupp | Scott Hamburg | Jennifer Prigge | D. Gregerson |
| Polebridge Mercantile | Marilyn Siess | Tosdal | Rhiannon S. Wood | Jeannie Williams | C. Wrinkle | Charters | Geraldine Curry | Jon Schumaker | John And Pamela Kloote |
| Taylor Orr | Steve Moore | S. Tynes | Bloetscher | Na | David Knickerbocker | Debra Crawford | Robert Groves | Scott Peterson | John Winkley |
| Dan Bigelow | Daniel C. Shively | F. T. Osgood | Henry M. Yaple | Megan Collins | Cliff F. | Bobby Heiney | Dale Zulauf | Nancy Schultz And G. Monahan | Nancy Porter |
| Ken And Gwen Jonas | A. Johnson | Steinthal | George Staab | Donald And Marcia Rasmussen | Robert Handelsman | Nathaniel M. Cerf | Guy R. Bingham | Joe Loney | Brian Fadie |
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| Elain Snyder | Heather K. Walsh | Stephen Gerdes | Hank Fuller | William Freese | James Eidson | Mike And Jo Devris | Rich Byron | Wendy Williams | Vicki Brester |
| Lyn Benedict | Constance G. Barton | Mike Frederick | Julie Flammang | Ryan Eisfeldt | Crawford | John Coston | Jerry P. Clark | Janice Carlson | Margaret Ann Butcher |
| W. A. Blood And J. Pressmar | John R. Bradley | Don Bachman And C. Cripps | Kari Gunderson | Goldberg | Will Halpin | Sharon Sutherland | John And Eleanor Mest | Jennifer Mahan | Deborah A. Martinez |
| Livingston | Robert Landis | Marilyn R. Hill | Anne S. Holub | Keith J. Hammer And Pamela Willison | Peter Kendig | Patty Laughlin | Abigail Huseh | Catherine A. Carey | Nina Alexander |
| Molly Nelson | Cecily Johnson | Dean Littlepage | Mollie Kieran | Mayre Flowers | Thomas Graff | John And Lynne Putsche | Diane Bianchi | Mary Dostal | Larry Blackwood |
| Angela Culver | William C. Guenther | Sherri L. Taylor | M. Kleinhaus | Mary And Tom Steenberg | Randy Norley | Jeannette Barnes | Overman And Strizich | Leigh Mintz | Holly Heinzmann |
| Kurt Meyerpeter | Ken Decker | Henry Lischer | Taryn Naylor | John Webster | Cross | Fletcher | Nellie Israel | Terry Meinershagen | John D. Mulcare |
| Guyin P. Kratina | J. Castillo | Dorothy Anders | Churchman | Dennis Braun | Schenck | Charles K. Skinner | J. Wallace | Kie Kirol | K. Stacy Kiser |
| Robert Gilbreath | Robert Blackmon | William And Ellen Flanery | Dean Kile | J. Scaramella | Claire Svejkovsky | Brian M. Icenogle | Joan Schmidt | Sally F. Moskol | Cameron Frieh |
| Wes Sperry | Rahr | A. Barber | C. Foster | Mary Lake | Courtney Giles | David A. Finegan | Sandi Nichols | Bonnie C. Hefty | Dana Williams |
| Tom Nelson | William Huhn | Christine Mckay | Bruce Juhl | Shari Dayton | K. P. Mclaughlin | Zach Lindor | Mouch/Hagemeier | Jeffrey Padgett | Katrina Mikiah And Steve Nelson |
| Bev Glueckert | Dennis J. Croxton | Cara Nichols | Marilyn Gogas | Gayle M. Crane | Wayne A. Kruse | Beth Hickok | Christine Nilsson | William H. Fagan | Louis Bruno |

| Postcard | | | | | | | | | |
|--------------------------|-----------------------------------|----------------------|------------------------------|--------------------------|-----------------------------|--------------------------------|--------------------------|-------------------------------------|---------------------|
| C.m. Amundson | Robert And Judith Bartram | Charles Gestring | C. H. Rydell | Alexandra Amonette | J. Breault | Eva Patten | Roger L. Bidwell | Clare Witcomb | Harvey |
| Manfred Zanger | Thomas Nyquist | Thomas Dills | R. Craig Martin | Scott Dissel | Erslev | Jolin Mohar | Sally Lydon | Dee Anna | G. Mccauley |
| Connelly | Susan L. Colvin | Emily Free Wilson | Shirley Hautzinger | Richard D. Ecklund | Kalanick | Julia M. Saylor | Kimball-Moody | Mark Macleod | Nancy Filbin |
| Brandon Hobbs | Kent And Marcy Watson | Mcleod | Mike Donovan | Gary L. Sullivan | Janice E. Miller | Raymond D. Brown | Dennis Petrak | Bateman | James E. Ruth |
| S. L. Delzer | C. Larson | Deborah Marjanen | Sarah Muller | R. Gregg | C. Walker | Wendy H. Berthold | J.I. Lekander | Ross Prosperi | Kephart |
| William Knotek | Graham Hubner | Debbie Hinde | Lynne Oulman | David F. Steinhoff | S. Sand | Erin Johnshoy | Richard Frazier | Danahy | Lucy S. Edwards |
| Michael Distefano | L. Millar | Bernie Kois | Kauffman | Mclean Gunderson | Alan C. Hays | Michael Ober | J. Roberts | Russ | Linda Wagner |
| Elizabeth Schenck | Ruth Swenson | John Stover | Ada Stapleton | Gabrielle Roesch-Mcnally | Catherine And Robert Billie | Doug Anderson And Mary Miester | William Kunkel | Gerry Milliken | Manchel |
| Anne And Joe Biby | J. Le Tellier | Diana Burfield | Brit Farthing | Mary O. Mckay | Mack Battaglia | S. Kudalsky | Blake Nicolazzo | Sheila Murray | Teresa Turnbull |
| Kenneth Mclean | Carol Mcgeehan | Laurenda S. Messer | John Moffatt | David R. Montague | Arlene Montgomery | Sharon Morris | Whisque Parr | Sally Porter | Linda J. Regnier |
| Jonathan S. Roe | A. Rohn | Nancy Mcdonald | Kay E. Macneil | R. S. Leenhouts | William Jones | Martyn Hitchcock | Mark M. Giese | Lauren McMullen | L. Hinkins |
| Anne Tews And W. Gardner | R. Mccord | Herbert York | Charles And Margaret Teague | Steve Muth | Warren Boling | Dan Glynn | Ken Zafren | Griffiths | Tracey Vivar |
| D. Johnson | Leigh Dicks | Robert Shook | Haley Alexa Court | K. Kirkley | Jamie Robertson | Larry Evans | George Mattson | Bobbie Murray | J. Kreidler |
| Donald L. Lodmell | John Ohrmann And Myrlin Rasmussen | Lori Armstrong | Tami Degrosky | Brian Foster | Judith E. Dammel | Edward Platt | Duane Claypool | Margie Reck | Robert O. Hughes |
| Charlotte Trolinger | Jane Ellison | Scott J. Hall | Dillon Downs | Janet M. Wynne | Tom Weas | Edward Burnett | Tracy O'reilly | Bradley White | Stacy Rogge |
| Mary O. Randall | Patrick F. McMurray | Arthur Hayes | Doug Weber | Jim Schwalbe | Fisher G. Martin | Richard Carosone | John Wells | Luke Bever | Margaret Leverton |
| Bishop | Tarn Ream | Harvey Kramis | Bonnie Ellis And J. Stanford | T. Dokken | Anne Hamilton Stirli | Ycas | Peter Guynn | Tracey Welch | Scott Zerba |
| Nancy Pitblado | Vd Singer | Jeff Mccauley | Eugene Jurovich | David Rockafellow | David Steinmuller | Curtis Kruer | Joseph Gutkoski | Thomas Brady | Robert Brown |
| Wermers | D. Barnard | Marianne Schappek | Joann S. Nelson | Bernell Jay | Beverly Mchugh | Pamela Morris | Deborah S. Massett | Jennifer Ferguson | Ronald L. Mueller |
| Janet Metcalf | Richard Ellis | Jackie Mathews | Karen C. Stevenson | Bob And Sue Dickenson | Middagh | C. Phelps | Ewan | Arlyne Reichert | Paula Evitts |
| Gordon Whirry | Lonnie Adkins | Mary Papoulis | Gayle Gregovich | James Driggers | Eckel | Karole Lee | Christopher Mast | Deborah And David Cooper | Augusta Clarke |
| Kelly W. Elder | Beverly Fox | Durley | Zane Zell | Howard Kilmer | Wendy C. Fox | Terry Copenhaver | Mary Ann Dunwell | Shirley J. Hudson | Rachel Carroll |
| Peltomaa | Speyer | Barbara Phinney | Carolyn Roche | Travis J. Mcadam | Vander Weit | Mark Salo | Annie H. Thomas | A. Killsnight | Van Slyke |
| Anders Harrison | Linda K. Healow | Richard Van Aken | D. W. Corcoran | Y. L. Pfister | Sirois | Emily Clark | Lissa Sather | M.j. Ryshavy | Mcgeehan |
| R. Walters | Sean Slattery | Theresa Moore | Emily Jensen | Kirsten Lee | Paul B. Smith | Lillard | Jessica Marsh | Cwikiel | Peterson |
| Harvey H. Black | Lindsay R. Olsen | Scott Mainwaring | David J. Ryan | Joyce Schaub | Karen Kaufmann | Luista Loveridge | J.f. Gore | D. Ristau | Paul R. Muehlhausen |
| Virginia Arensberg | Gary B. Jones | Ray And Juanita Hart | Mark Gilmore | Spenner | Makenna Sellers | A. Budke | Catherine Haug | Jo Ann Ridder | Iree Wheeler |
| William H. Clarke | Kathryn Ballard | Nicholas Roberts | Kathryn Jane Duncan | Kizer | Heather Budd | Paul Gazzo | Ethel Macdonald | Holly And Josh Wulf | M. Welander |
| C. Buffington | Schlepp | Randal Rake | P. Mavrolas | Christopher G. Bruch | Gordon L. Cox | Brad Volbrecht | Sieg | Sarah Sentz | Glenda Barnes |
| Kent Brodie | B. King | Yanker | Sarah Clark | Sara Maccalman | Walter Honan | Susanne M. O'connor | Les Jones | David Stone | Prescott |
| Kenneth Cochrane | C. Powell | Jared Elm | Kelly L. Love | Joe A. Marino | Joseph F. Wieners | Janet Sedlack | Peace Valley Hot Springs | Janice Frisch | Susan Hillstrom |
| Emil Smith | Coleen K. Browning | Craven | A. Skari | Bob Adams | David Antos | Jane E. O'driscoll | Thomas J. Altmaier | Robert A. Bushnell And Olga Lincoln | Michelle Proper |

| Postcard | | | | | | | | | |
|-----------------------------------|------------------------|---------------------|--------------------------|--------------------|--------------------------------|-------------------------------|--------------------------------------|---------------------|-----------------------|
| Maureen Gary | Briana Kottke | Scott Johnson | Robert J. Rice | Shieila M. Devitt | Williams | Leslie A. Hayes | Torrey Holmquist | Vicki Watson | J. Klingbeil |
| Day | Janet Elizabeth Sperry | Peter Lesica | Robert Oswald | James Keller | Andrew R. Forauer | May Bermann | Korth | C. Wilson | C. Tuschmidt |
| Molly J. Morrison | Lynne M. Vanhorn | Michael R. Yelinek | Randell Hansen | C. D. Wenzek | Ken Yachechak | Raymond L. And Shirley Jacobs | Brynne, Dustin, And Parker Leftridge | Jean Carlson | Jean Weiskotten |
| E. Fields | C. Armstrong | Tannes Babcock | Louis Schmidt | Elizabeth Parris | Tamara King And Alex Rodriguez | D. Twilley | P.a. Ratcheson | Kara Campbell | Babette Eustance |
| Craig Cook | Matt Wimett | J. Esper | Cathy Burda | Marsh | Matt Steffens | Patricia A. Rosenleaf | Dean Bennett | Tim Vonada | John Rincker |
| Terry J. Hanson | Elise Strong | Peter Aengst | T. Schmidt | Christine K. Greve | Kris Ellingsen | A. Weber | C. Dickson | Meagan Hash Gilmore | Barbara L. Aas |
| Molly Carrico | Nancy Nehs | H. Davenport | Janine Baker | Tuberty | Maryann Eikens | Lara Hillis | Beth Taylor Wilson | Dickinson | Heather Mcadams |
| Dan Enseleti | M. Ford | Emily K. Mason | Anthony Jennings | Scott Lowry | Sandra B. Roe | Gordon N. Johnson | Debra J. Ruggiero | Anne Garde | Kelli Whithorn |
| Katherine Bacon | S. Greer | A. Davis | Janine M. And C. Mccleod | D. Young | R. Inouye | Erica Rosenberg | Wyatt Edsel | O'connell | David Shelly |
| Jason E. Reichel | Nancy Stetter | Mike W. Bunch | Kathi Jenkins | Samples | Morie Mullenax | Judith Frey And Russ Read | Cynthia S. Pott | Lynda Caine | Jenny B. Younger |
| Dennis Slonaker | Scott T. Mcculloch | Holly Sienkie | Gail Holmes | Joan Reysa | Shaye Ewing | Samantha Travis | K. Franke | Susan And Dan Stone | Nathan J. Beckwith |
| Liz Ametsbichler | Lana Shura | William Bruzek | Neilsen | Scheinz | Allison Linhart | Judy Staigmiller | Michelle Uberuaga And Bill Zanoni | Gregoire | Dori Gilels And Beltz |
| Lindsey Hagmaier | Carol Weaver | Kathleen Cok | Patricia Ann Simpson | Robert Bates | Tom Crane | Irene Cannon-Geary | Lucy Lee Grimes Evans | John F. Green | Jason Long |
| Z. Winestine And Joanne Pawlowski | Josh Mcbain | James C. Parham | Paul R. Eisner | Jill Norvell | William Wilt | Joseph T. Maier | F.s. Dail | Merentino | Clay Welshofer |
| Travis Erny | C.m. Woodcock | Nicole Lee Thompson | Charles Paniszyn | Kathy L. Lundquist | Kara L. Mcwilliams | Lawrence P. Wayne | Spence Kircher | T. Smith | Carl Anderson |
| J.f. Royall | Tim Crawford | Ed Verry | Kent Madin | Kay Proops | | | | | |

| Questionnaire 1 | | | | | | | | | |
|------------------------|--------------------|--------------------|--------------------------|----------------------|----------------|--------------------|---------------------|--------------------------|----------------------|
| Alice Kern | Andrew C. Lind | Ardell C. Herr | Brian Burroughs | Christina Fister | David Brewer | Gary Voldseth | Gordon Stewart | James Stubblefield | Jay Paulsen |
| Joseph Lester | John Coy | John Murphy | Judy Geordge | June Bergan | Laura Thomas | Marlene Richeson | Mary Lou Wetterling | Michael And Richard Mord | Nancy Heggen |
| Naomi Lester | Patrick Mccoy | Ray Johnson | Robert Gardiner | Ron Lester | Ron Prevost | Ronald E. Teig Sr. | Ronald Sigafas | Steven Lukenbill | Terral A. Mcdermott |
| Wendy R. Johnson | William H. Simmons | Ardith Lester | Arnold And Barbara Blair | Arnold Michael Blair | Barry Bergan | Bert Williams | Carl W. Hunt | Christina Andes | Christina R. Pomeroy |
| Daniel H. Fuller | Dawn Blair | Debra Giffin | Don Doig | Donald Lester | Edwin Celander | Garry W. Bears | Gene M. Gudmundson | George J. King | Georgina Jordan |
| Geraldine K. Ogle | Gordon Doig | Gregory Ogden | Howard Dixon | James Drew | Jessica Ketola | Jodi L. Zehntner | John R. Zawada | Justin Massti | Kathy Sulser |
| Ken Bossert | Kevin T. Brewer | K.g.h. Nicholes | Leigha Minnick | Martha Lukenbill | Melissa Bacon | Mike Bears | Mike Greener | Mike A. Hald | [No Name] |
| Pamela Johnson | Ramesh Kumar Sapru | Randy Porter | Ronald L. Burns | Roxanne Lester | Sandra Harris | Steve Hicks | Tim Allen | Tim Barth | Tim Rock |
| V.m. Towery | Vera A. Sickich | William B. Cummins | | | | | | | |