NOTE: 25 MPH SPEED LIMIT ON CROSS ROAD 3, FREEZE OUT LANE, AND JAKE CREEK ROAD.
CAUTION: TRUCKS ENTERING ROAD 500 FT.
CAUTION: TRUCKS ENTERING ROAD 1000 FT
STOP; FLAGGER SERIES, PER MDT STANDARDS
TRAIN SPOTTER
EXISTING PUBLIC ROAD NO UPGRADES, MAINTAIN CURRENT CONDITIONS.
PROPOSED SITE ACCESS ROAD, MAINTENANCE.
EXISTING ROAD, MAGNESIUM CHLORIDE APPLICATION AND MAINTENANCE.

NOTE: 25 MPH SPEED LIMIT ON CROSS ROAD 3, FREEZE OUT LANE, AND JAKE CREEK ROAD
PROPOSED PRIMARY ACCESS HAUL ROAD OPTION A PROFILE

Note: Primary haul road shall be constructed in accordance with detail 1, Sheet D1, 07/20/18.

2. Haul Road shall be reclaimed to existing conditions following material hauling.
NOTES:
1. TRAFFIC MUST COME TO A COMPLETE STOP.
2. FAILURE TO STOP AND/OR YIELD RIGHT OF WAY TO RAIL TRAFFIC IS CAUSE FOR IMMEDIATE WORK STOPPAGE AND/OR TERMINATION OF CONTRACT.
3. INSTALL 3" BLOCKS AT THE BOXES OF THE RAIL CROSSING AS SHOWN.
4. RAILROAD CROSSING COMPLETED BY OTHERS.
5. APPROACH SHALL BE CONSTRUCTED BY CONTRACTOR.
1. ALL UNDERGROUND UTILITIES MAY NOT BE SHOWN, AND LOCATIONS SHOWN MAY VARY FROM ACTUAL POSITION. CONTRACTOR IS RESPONSIBLE FOR UTILITY LOCATES PRIOR TO DISTURBING SUBSURFACE.

2. JACK LEG FENCES SHALL BE SURVEYED PRIOR TO REMOVAL AND RECONSTRUCTED PER SURVEYED LOCATIONS.

3. REMOVE FARM FENCE EXISTING FARM FENCE OUTSIDE OF REMOVAL AREA

4. INSTALL FARM FENCE HISTORIC FENCE (JACK LEG FENCE) REMOVED & REPLACED JACK LEG FENCE

5. PRESERVE VEGETATION, NO DISTURBANCE

6. INSTALL WIRE FARM FENCE GATE PER DETAIL

7. CLARK FORK RIVER

8. CLARK FORK SITE

9. 825 West Custer Avenue
   Helena, Montana 59602
   PHONE: 406-443-5210  FAX: 406-442-7182
Widen existing trail to 10 ft. wide.

Notes:
1. Trail cross slope not to exceed 5%
2. Trail fill to be crushed 1/4" minus compacted gravel on compacted subgrade alluvium
3. Trail fill to be crushed 10 ft.

Legend:
- Widen existing trail
- Construct new trail

SCALE: 1" = 100'

Notes:
1. Trail grade not to exceed 5%
2. Trail cross slope not to exceed 5%
3. Trail fill to be crushed 1/4" minus compacted gravel on compacted subgrade alluvium

Notations:
- Trail widening section
- New trail typical section

Directions:
- Construct trail and improve trail width
- Existing trail

Area:
- Removal area boundary

Other:
- Cottonwood Creek
- Kohrs-Manning Irrigation Ditch
- Cattle Drive Rd

Contact:
National Park Service Scenic Trail Plan
825 West Custer Avenue
Helena, Montana 59602
Phone: 406-443-5210  Fax: 406-442-7182

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Bar Measures 1 inch
NOTES
1. CONTOUR INTERVAL = 0.5 FT.
2. TRAIL GRADE NOT TO EXCEED 5%.
3. TRAIL CROSS-SLOPE NOT TO EXCEED 5%.
4. TRAIL FILL TO BE CRUSHED 1/4" MINUS COMPACTED GRAVEL ON COMPACTED SUBGRADE ALLUVIUM.

LEGEND
- TRAIL MAJOR CONTOUR
- TRAIL MINOR CONTOUR
- FLOODPLAIN REGRADING BOUNDARY

SCALE: 1" = 50'
NEW CHANNEL THALWEG PROFILE

SECTION STATION 33+80

SECTION STATION 34+60

SECTION STATION 34+80

SECTION STATION 35+20
1. Contractor shall install drainage culverts as required. No more than 5 drainage culverts are anticipated as part of the primary haul road construction. Culverts shall be load rated for the heaviest equipment and shall have sufficient fill atop the culvert. Per the manufacturer's recommendations, culverts shall be a minimum of 6" higher than the springline. Culverts shall be installed at a uniform grade. Bedding material and backfill shall consist of native materials.

2. Place geotextile in accordance with Bid Item No. 7 & 8. Construct, maintain, and reclaim primary and secondary haul roads and comply with manufacturer’s recommendations.

3. If 4:1 side slopes (Details 1 and 2) cannot be achieved, contractor shall install berming along the shoulders of the road to the mid-axle height of the largest self-propelled mobile equipment which travels the roadway. Minimum roadway width shall be maintained per Detail 1, Sheet D1.

4. Place drainage culverts (size varies) at a minimum grade of 2% min. Per the manufacturer's recommendations.

5. General backfill shall be placed to a minimum of 28'.

6. Strip topsoil and excavate tailings impacted soil if encountered.

7. Provide buffer between clean and contaminated soils.

8. The bottom of each haul road shall be provided by engineer.

9. Geotextile where needed (See Note 2).
GENERAL NOTES:

1. THE PUMP SHALL HAVE A MINIMUM CAPACITY OF 100GAL/MIN/100FT OF TRENCH, OR 100GAL/MIN PER GROUNDWATER DEWATERING SUMP.

2. SUMP PIPE SHALL HAVE MINIMUM DIAMETER OF 24". OPEN SPACE OF PERFORATIONS IN SUMP PIPE SHALL EXCEED 80 SQUARE INCHES PER 100 FEET OF TRENCH.

3. PROVIDE RIGID SUPPORT FOR PIPING AND ELECTRICAL CROSSINGS OF DEWATERING TRENCHES, AND ACTIVE STREAM CHANNEL.

4. COARSE FLOODPLAIN ALLUVIUM USED AS FILL IN THE DEWATERING SYSTEM SHALL BE CONSIDERED CONTAMINATED UPON ABANDONMENT. FILL SHALL BE DISPOSED OF IN ACCORDANCE WITH BID ITEM NO. 21, EXCAVATE, HAUL AND PLACE TAILINGS/IMPACTED SOIL.

5. ALL GENERATORS AND FUEL CONTAINERS SHALL BE PLACED IN SECONDARY CONTAINMENT WITH A MINIMUM CAPACITY OF 200% OF THE FUEL VOLUME.
**Double Vegetated Soil Lift (DVSL)**

**Step 1:** DVSL Bank Treatment - Existing Conditions

**Step 2:** DVSL Bank Treatment - Floodplain Excavation

**Step 3:** DVSL Bank Treatment - Floodplain Backfill

**Step 4:** DVSL Bank Treatment - Lower Coir Lift Installation

**Step 5:** DVSL Bank Treatment - Bank Excavation

**Step 6:** DVSL Bank Treatment - Upper Coir Lift Installation

**Step 7:** DVSL Bank Treatment - Bank Backfill

---

**Notes on Coir Lift Installation:**

1. Lay coir fabric parallel to the channel.
2. Coir lifts shall be made so that the upstream fabric lies under downstream fabric. All coir lifts together shall be constructed with a minimum of 2 stems. Coir lifts shall be a minimum of 24" dia. or wider.
3. Where vegetated soils lift end, contractor shall secure the coir fabric ends by folding the coir fabric with the top edge of the fold going with the direction of the streamflow.
4. Nonvegetated soils lift end. Contractor shall secure the coir fabric ends by folding the coir fabric with the top edge of the fold going with the direction of the streamflow.

**Notes on Coir Fabric:**

- Fill with type A material
- 12" dia. coir log
- Place and bucket compact floodplain alluvium over DVSL as shown on Step 7, Sheet D5. Final grade shall slope towards the top of the DVSL with approximately 2 percent slope. No low areas shall be left behind the DVSL.

**Notes on Excavation Limits:**

- Excavation limits of bank construction. This excavated material is considered contaminated and shall be hauled to the repository as described in BID Item No. 21. Excess soil shall be disposed of in the repository.

**Notes on Coir Lift Installation:**

- Lay coir outer fabric parallel to the channel. Coir lifts shall be made so that the upstream material lies under downstream material. All coir lifts together shall be constructed with a minimum of 2 stems. Coir lifts shall be a minimum of 24" dia. or wider.

---

**Notes on Excavation Limits:**

- Excavation limits of bank construction. This excavated material is considered contaminated and shall be hauled to the repository as described in BID Item No. 21. Excess soil shall be disposed of in the repository.

**Notes on Coir Lift Installation:**

- Lay coir outer fabric parallel to the channel. Coir lifts shall be made so that the upstream material lies under downstream material. All coir lifts together shall be constructed with a minimum of 2 stems. Coir lifts shall be a minimum of 24" dia. or wider.

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**Notes on Excavation Limits:**

- Excavation limits of bank construction. This excavated material is considered contaminated and shall be hauled to the repository as described in BID Item No. 21. Excess soil shall be disposed of in the repository.

**Notes on Coir Lift Installation:**

- Lay coir outer fabric parallel to the channel. Coir lifts shall be made so that the upstream material lies under downstream material. All coir lifts together shall be constructed with a minimum of 2 stems. Coir lifts shall be a minimum of 24" dia. or wider.
VEGETATIVE BACKFILL

FLOODPLAIN ALLUVIUM

EXISTING GROUND

EXCAVATION LIMIT (DEPTH VARIES)

FLOODPLAIN ALLUVIUM

APPROX. 10 FT

TYPICAL BASE FLOW ELEV.

STREAMBANK TOE DEPTH AND EXTENTS AS REQUESTED BY ENGINEER

PLACE BANK TREATMENT AT MIXTURE OF 30% COARSE WOOD, BURIED A MIN OF 80% OF LENGTH, AND 70% FLOODPLAIN ALLUVIUM.

BRUSH TRENCH

MIN 6 IN BELOW BASE FLOW ELEV. AND MIN 3 FT DEEP

BANK TOE MATERIAL, SEE SPECIAL PROVISIONS

BRUSH MATRIX BANK TREATMENT

1. EXCAVATE FOR BRUSH TRENCH AT THE SAME TIME GROUND BETWEEN BRUSH TRENCH AND STREAM IS EXCAVATED AND BACKFILLED.
2. COMPLETE BACKFILL IF THIS AREA WILL BECOME INACCESSIBLE AFTER CONSTRUCTION OF BRUSH TRENCH.
3. PLACE 6- TO 8-FOOT LONG DORMANT WILLOW CUTTING ON THE STREAM SIDE SLOPE OF THE BRUSH TRENCH EXCAVATION AS SHOWN ON DETAIL 10, SHEET D6. PLACE WILLOW CUTTING AT A DENSITY OF 3 STEMS PER LINEAR FOOT. WILLOW CUTTING STEMS MAY OVERLAP. THE CUT ENDS SHALL BE PLACED AT THE BASE OF THE SLOPES WITH THE UNCUT END EXTENDING BEYOND THE EDGE OF TRENCH SO THAT APPROXIMATELY ONE-THIRD OF THE TOTAL CUTTINGS LENGTH IS EXPOSED.

BIFURCATION STREAMBANK TREATMENT (BIF)

BIFURCATION BANK TREATMENT PLAN VIEW

SCALE: 1"=20'

BIFURCATION STREAMBANK TREATMENT

IF STREAMBANK CONSTRUCTION WILL OCCUR AFTER FLOODPLAIN EROSION IS COMPLETE IN THE VICINITY OF THE BIFURCATION, LEAVE ABOUT 5 FEET OF MATERIAL BETWEEN BIFURCATION AND EXISTING STREAM BANKS TO MAINTAIN STABILITY UNTIL STREAMBANK CONSTRUCTION OCCURS.

1. BANK EROSION SLOPS VARY DEPENDING ON THE EXISTING MATERIALS ANGLE OF REPOSE.
2. THE FLOODPLAIN SHALL BE BACKFILLED AND SLOPED 2% TOWARDS THE BANKS. IF HIGH WATER PREVENTS REDUCTION OF THE BANK HEIGHT, THIS WORK WILL NEED TO BE PERFORMED AFTER WATER RECEDES.
3. MICROTOPOGRAPHY AND WOODY MATERIAL EXTENDS TO STREAMBANK. SEE SHEET D9 FOR DETAILS.

Mark
Date
Description

7/19/2018 10:34:14 AM

- O:\H-M\MONTANA DEPARTMENT OF ENVIRONMENTAL QUALITY\114-560584 - TO 38 CFR PHASE 15&16 CM\110-2D CADD\SHEETFILES\D-01-13-DETAILS.DWG

- FIELD, STEVE

1 2 3 4 5 6

Bar Measures 1 inch

D6

Clark for Tetra Tech
NOTES:
1. SEE SHEET XS5 FOR CHANNEL RECONSTRUCTION PROFILE AND CROSS SECTIONS.
2. FINAL CHANNEL GRADE SHALL BE PROVIDED BY ENGINEER.
3. BANK TOE EXTENDS TO BOTTOM OF EXCAVATION OR SCOUR DEPTH, WHICHEVER IS LOWER (SEE SPECIAL PROVISIONS FOR FURTHER EXPLANATION).

DVSL TO POINT BAR TRANSITION - PLAN VIEW

TYPICAL NEW CHANNEL SECTION

DVSL TO POINT BAR TRANSITION - SECTION LOOKING INTO BANK

TYPICAL TEMPORARY DIVERSION CHANNEL SECTION

TEMPORARY DIVERSION CHANNEL INLET STRUCTURE DETAIL & WORK SEQUENCE
2-8 FT FARM FENCE PANELS (SEE SHEET D11)

WRAP DVL INTO RAMP - MINIMUM 10 FT (TYP)

WOOD POST (TYP)

TIE INTO FINAL GRADE SURFACE (SEE SHEETS C16-C18)

INSTALL FARM FENCE (SEE SHEET D11 FOR ADDITIONAL INFORMATION)

8'-0" x 6" DIA. BRACE RAIL, SEE SHEET D11

LEVERS (TYP, LEAVE IN PLACE AFTER TWISTING)

2-9 GAUGE SMOOTH WIRES TWISTED TO FORM A FOUR STRAND WIRE (TYP, SEE NOTE 6 SHEET D11)

8" MINUS ANGULAR MATERIAL

3" MINUS MATERIAL OVER GEOTEXTILE (SEE SPECIFICATIONS)

ANCHOR GEOTEXTILE PER MANUFACTURER’S RECOMMENDATIONS

TIE INTO FINAL GRADE SURFACE AS SHOWN ON SHEETS C16-C18, FINAL GRADING PLAN.

NOTE:

1. SEE BID ITEM NO. 36, CATTLE WATER ACCESS GAP SHEET C23 - STREAMBANK TREATMENT PLAN FOR WATER GAP LOCATIONS.

2. INSTALL CROSSING AND/OR FARM FENCE WHERE APPLICABLE. SEE BID ITEM NO. 36 CATTLE WATER ACCESS GAP.

LOW WATER ELEVATION AS DETERMINED BY ENGINEER

WRAP DVL INTO RAMP - MINIMUM 10 FT (TYP)

WOOD POST (TYP)

TIE INTO FINAL GRADE SURFACE (SEE SHEETS C16-C18)

 instal farm fence (add info)

0"x0"x0 DIA. BRACE RAIL, SEE SHEET D11

LEVERS (TYP - LEAVE IN PLACE AFTER TWISTING)

2-9 GAUGE SMOOTH WIRES TWISTED TO FORM A FOUR STRAND WIRE (TYP, SEE NOTE 6 SHEET D11)

TIE INTO FINAL GRADE SURFACE AS SHOWN ON SHEETS C16-C18, FINAL GRADING PLAN.

CATTLE WATER ACCESS GAP - PLAN VIEW

CATTLE WATER ACCESS CHANNEL CROSSING - SECTION

NOTE:

1. SECTION B SHOWS INSTALLATION OF CATTLE WATER ACCESS GAP AND FARM FENCE AT WATER GAP. INSTALL ONLY THOSE ITEMS REQUIRED IN THE SPECIAL PROVISIONS AT EACH LOCATION.

2. INSTALL CROSSING AND/OR FARM FENCE WHERE APPLICABLE. SEE BID ITEM NO. 36 CATTLE WATER ACCESS GAP.
NOTES:

1. DEVELOP MICROTOPOGRAPHY AND PLACE WOODY MATERIAL IN ACCORDANCE WITH BID ITEM NO. 39. PLACE HIGH DENSITY WOODY MATERIAL IN THE LOCATIONS SHOWN ON SHEETS C19 - C21, MICROTOPOGRAPHY, WOOD & BRUSH PLACEMENT.

2. BURY COURSE WOOD WITHIN THE FLOODPLAIN SURFACE WITH ONE HALF OF THE LENGTH BURIED TO A DEPTH OF 2 FEET AND ONE HALF AS SHOWN ON DETAILS.

3. CONSTRUCT LOW AND HIGH FEATURES (RIDGES AND FURROWS) AS SHOWN ON DETAILS. MAXIMUM HEIGHT OF RIDGES AND DEPTH OF FURROWS SHALL BE NO GREATER THAN 0.5 FEET RELATIVE TO FINAL GRADE, IN ACCORDANCE WITH BID ITEM NO. 39, DEVELOP MICROTOPOGRAPHY.
NOTE:
1. SEE BID ITEM 6 EROSION CONTROLS FOR INSTALLATION, MAINTENANCE AND REMOVAL OF EROSION CONTROL.

2. 2" x 4" x 14GA WIRE FABRIC OR EQUIVALENT

TOP OF FABRIC

GROUND LEVEL

SILT FENCE MATERIAL WITH STAPES OR WIRE RINGS @ 24" O.C. TO ATTACH FABRIC TO WIRE

STRAW WATTLE

INSTALLATION TRENCH REQUIRED

SILT FENCE

INSTALLATION TRENCH REQUIRED

STRAW WATTLE 90°

2' x 2' WOOD OR STEEL FENCE POSTS

10' MAX

1.5'

2.5'

4'

SILT FENCE MATERIAL WITH STAPES OR WIRE RINGS @ 24" O.C. TO ATTACH FABRIC TO WIRE

4" MIN

1.5' - 2.5' - 4'

STRAW WATTLE

EROSION CONTROL DITCH

2 1'-6" MIN

2 STAKES PER BALE

INSTALL BALES WITH BINDINGS ON SIDES OF BALES

TWINED STRAW BALES

FIRST STAKE OR POST SHALL BE DRIVEN TOWARD PREVIOUSLY LAID BALE

2" x 2" x 3'-0" MINIMUM WOOD STAKES OR 3'-0" MINIMUM "U" OR "T" SECTION STEEL POSTS WITH MINIMUM 1.33 POUNDS/LINEAR FOOT WEIGHT

4" MIN

EMBEDMENT

3" 12"

4" MIN

VERIFIED CLEAN SOIL

SILT FENCE

MIN. 1/2 DEPTH OF CHANNEL

ROCK BERM

MIN. 1/2 DEPTH OF CHANNEL

INSTALL STRAW WATTLE ALONG CONTOUR

INSTALL A STRAW WATTLE NEAR SLOPE WHERE IT TRANSITIONS INTO A STEEPER SLOPE

INSTALL STRAW WATTLE ALONG CONTOUR

CHECK DAM

MARK DATE

DESCRIPTION

BY

7/19/2018 10:34:20 AM

7/20/18

SEF

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**Notes:**

1. ALL FENCE WIRE TO BE PLACED ON SIDE OF POST AS DIRECTED BY ENGINEER. THE WIRE SHALL BE PLACED ON THE OUTSIDE OF THE CURVE. IN AREAS SUBJECT TO HIGH VELOCITY WINDS AND MOVING DEBRIS, WIRES MAY ALL BE PLACED ON WINDWARD SIDE OF POSTS, EXCEPT ON CURVES.

2. POST SPACING MEASURED GENERALLY PARALLEL TO THE GROUND.

3. DEADMAN MAY BE A CONCRETE BLOCK, A CAST-IN-PLACE CONCRETE BLOCK, A ROCK OR OTHER APPROVED OBJECT, WEIGHING AT LEAST 150 POUNDS AND COVERED AT LEAST 2 FEET.

4. A DEADMAN SHAL NOT BE INTERIOR AT POINT OF CROSSING.

5. SINGLE PANELS ARE USED FOR PULLING, STRETCHING, CHANGES IN VERTICAL ALIGNMENT, OR PANELS ON A RUN LESS THAN 660' (SEE SHEET D13).

6. SINGLE CORNER PANELS ARE USED FOR RUNS LESS THAN 660' AND/OR CHANGES IN HORIZONTAL ALIGNMENT LESS THAN 15 DEGREES (SEE SHEET D13).

7. DOUBLE CORNER PANELS ARE USED FOR RUNS BETWEEN 660'-990' AND/OR CHANGES IN HORIZONTAL ALIGNMENT GREATER THAN 15 DEGREES (SEE SHEET D13).

**Table:**

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<tr>
<th>Fence Type</th>
<th>Panel Details</th>
<th>Notes</th>
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<tr>
<td>Single Panel</td>
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**Straight Run Requirements**

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<tr>
<td>Single</td>
<td>660'-990'</td>
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<tr>
<td>Double</td>
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**Wire Farm Fence - Gate Detail**

1. MECHANICAL GATE CLOSER APPROVED BY ENGINEER.

2. ALL STRAIGHT RUN FENCE WIRE TO BE PLACE ON SIDE OF POST AS DIRECTED BY ENGINEER. THE WIRE SHALL BE PLACED ON THE OUTSIDE OF THE CURVE. IN AREAS SUBJECT TO HIGH VELOCITY WINDS AND MOVING DEBRIS, WIRE MAY ALL BE PLACED ON WINDWARD SIDE OF POSTS, EXCEPT ON CURVES.

3. POST SPACING MEASURED GENERALLY PARALLEL TO THE GROUND.

4. DEADMAN MAY BE A CONCRETE BLOCK, A CAST-IN-PLACE CONCRETE BLOCK, A ROCK OR OTHER APPROVED OBJECT, WEIGHING AT LEAST 150 POUNDS AND COVERED AT LEAST 2 FEET.

5. SINGLE PANELS ARE USED FOR PULLING, STRETCHING, CHANGES IN VERTICAL ALIGNMENT, OR PANELS ON A RUN LESS THAN 660' (SEE SHEET D13).

6. SINGLE CORNER PANELS ARE USED FOR RUNS LESS THAN 660' AND/OR CHANGES IN HORIZONTAL ALIGNMENT LESS THAN 15 DEGREES (SEE SHEET D13).

7. DOUBLE CORNER PANELS ARE USED FOR RUNS BETWEEN 660'-990' AND/OR CHANGES IN HORIZONTAL ALIGNMENT GREATER THAN 15 DEGREES (SEE SHEET D13).
1. Posts shall be peeled lodge pole pine, 6 to 7 inch diameter at butt and 6 feet long.
2. Fences and gates locations as staked in the field.
3. Pre-drill holes for fasteners to prevent splitting of bracing or posts.
4. All spikes shall be 60d galvanized.

**General Notes:**

- Hew shallow notch in poles to prevent twisting in bucks.
- Jack leg with rails & diagonal brace.
- Typical jack leg with diagonal brace.
- Typical cut section.
- Spike detail.
- Notch detail.
- Jack leg diagonal & rub pole.
- Jack leg with only rails and rub pole.
- Typical jack leg, no diagonal brace.
FENCING NOTES:

1. SEE TECHNICAL SPECIFICATIONS FOR POST AND GATE REQUIREMENTS.
2. PLACE ALL FENCE WIRE ON PASTURE SIDE OF POST, EXCEPT CURVES, THEN WIRE SHALL BE PLACED ON THE OUTSIDE OF THE CURVE. IN AREAS SUBJECT TO HIGH VELOCITY WINDS AND MOVING DEBRIS, WIRES MAY BE PLACED ON WINDWARD SIDE OF POSTS, EXCEPT ON CURVES.
3. POST SPACING MEASURED GENERALLY PARALLEL TO GROUND.
4. LINE POST SHALL NORMALLY BE SPACED 12.5 FT CENTER TO CENTER APART. ALSO 12.5 FT FROM BRACE OR PANEL POSTS.
5. TO ATTACH WOVEN WIRE TO AN END POST, REMOVE TWO OR THREE VERTICAL STAY WIRES FROM THE END OF THE FENCE. PLACE THE FIRST COMPLETE VERTICAL STAY WIRE AGAINST THE POST. START AT THE MIDDLE OF THE HORIZONTAL LINE WIRES, WRAPPING AROUND THE END POST AT LEAST TWO TIMES AND THEN WRAPPING AROUND ITSELF FIVE TIMES.
6. A DEADMAN MAY BE A PRECAST CONCRETE BLOCK, A CAST-IN-PLACE CONCRETE BLOCK, A ROCK OR OTHER APPROVED OBJECT, WEIGHING AT LEAST 265 POUNDS AND COVERED AT LEAST 2 FEET. ATTACH THE DEADMAN TO THE FENCE WITH 3 STRANDS OF 9 GAUGE WIRE OR 6 STRANDS FOR 12.5 GAUGE WIRE.
7. STAPLE THE BOTTOM, TOP, CENTER AND ALTERNATE WIRES OF WOVEN FENCE TO WOOD LINE POSTS.
8. STAPLE ALL WIRES OF WOVEN WIRE TO WOOD CORNER POSTS OR POST USED TO TIE-OFF WIRE.