



Montana Department of
ENVIRONMENTAL QUALITY

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November 15, 2012

Gail Peterson
Sidney Red-E-Mix, Inc.
PO Box 788
Sidney, MT 59270

Dear Ms. Peterson:

Montana Air Quality Permit #4798-00 is deemed final as of November 10, 2012, by the Department of Environmental Quality (Department). This permit is for a portable crushing and screening facility. All conditions of the Department's Decision remain the same. Enclosed is a copy of your permit with the final date indicated.

For the Department,

Julie Merkel
Air Permitting Supervisor
Air Resources Management Bureau
(406) 444-3626

Tashia Love
Environmental Science Specialist
Air Resources Management Bureau
(406) 444-5280

JM:TL
Enclosure

Montana Department of Environmental Quality
Permitting and Compliance Division

Montana Air Quality Permit #4798-00

Sidney Red-E-Mix, Inc
PO Box 788
Sidney, MT 59270

November 13, 2012



MONTANA AIR QUALITY PERMIT

Issued To: Sidney Red-E-Mix, Inc (
PO Box 788
Sidney, MT 59270

MAQP: #4798-00
Application Complete: August 30, 2012
Preliminary Decision Issued: September 24, 2012
Department's Decision Issued: October 25, 2012
Permit Final: November 10, 2012
AFS #: 777-4798

A Montana Air Quality Permit (MAQP), with conditions, is hereby granted to Sidney Red-E-Mix, Inc. (Sidney) pursuant to Sections 75-2-204 and 211 of the Montana Code Annotated (MCA), as amended, and Administrative Rules of Montana (ARM) 17.8.740, *et seq.*, as amended, for the following:

SECTION I: Permitted Facilities

A. Permitted Equipment

Sidney proposes to operate a portable crushing and screening facility and associated equipment. A complete list of permitted equipment is contained in Section I.A of the permit analysis.

B. Plant Location

The initial location of the proposed portable crushing and screening operation is Section 29 Township 24 North, Range 59 East in Richland County, Montana. However, MAQP #4798-00 applies while operating at any location in Montana, except those areas having a Montana Department of Environmental Quality (Department)-approved permitting program, areas considered tribal lands, or areas in or within 10 kilometers (km) of certain particulate matter with an aerodynamic diameter of 10 microns or less (PM₁₀) nonattainment areas. *A Missoula County air quality permit will be required for locations within Missoula County, Montana.*

SECTION II: Conditions and Limitations

A. Emission Limitations

1. All visible emissions from any Standards of Performance for New Stationary Source (NSPS)-affected crusher shall not exhibit an opacity in excess of the following averaged over 6 consecutive minutes (ARM 17.8.340 and 40 Code of Federal Regulations (CFR) Part 60, Subpart OOO).
 - For crushers that commence construction, modification, or reconstruction on or after April 22, 2008: 12% opacity
 - For crushers that commence construction, modification, or reconstruction after August 31, 1983, but before April 22, 2008: 15% opacity
2. All visible emissions from any other NSPS-affected equipment, other than a crusher (such as screens or conveyors), shall not exhibit opacity in excess of the following averaged over 6 consecutive minutes (ARM 17.8.340 and 40 CFR, Subpart OOO).
 - For equipment that commences construction, modification, or reconstruction on or after April 22, 2008: 7% opacity
 - For equipment that commences construction, modification, or reconstruction after August 31, 1983, but before April 22, 2008: 10% opacity

3. All visible emissions from any non-NSPS affected equipment shall not exhibit an opacity of 20% or greater averaged over 6 consecutive minutes (ARM 17.8.304).
4. Water and spray bars shall be available on site at all times and operated as necessary to maintain compliance with the opacity limitations in Sections II.A.1, II.A.2, and II.A.3 (ARM 17.8.749).
5. Sidney shall not cause or authorize the use of any street, road or parking lot without taking reasonable precautions to control emissions of airborne particulate matter (ARM 17.8.308).
6. Sidney shall treat all unpaved portions of the haul roads, access roads, parking lots, or the general plant area with water and/or chemical dust suppressant, as necessary, to maintain compliance with the reasonable precautions limitation in Section II.A.5 (ARM 17.8.749).
7. Sidney shall not operate more than one (1) crusher at any given time and the maximum rated design capacity of the crusher shall not exceed 800 tons per hour (TPH) (ARM 17.8.749).
8. Sidney shall not operate more than one (1) screen at any given time and the maximum rated design capacity of the screen shall not exceed 800 TPH (ARM 17.8.749).
9. Sidney shall not operate or have on site more than one (1) diesel-fired generator set at any given time. The maximum rated design capacity of the primary diesel-fired generator engine shall not exceed 680 horsepower (hp). (ARM 17.8.749).
10. Operation of the diesel engine driving the generator shall not exceed 7400 hours during any rolling 12-month period (ARM 17.8.749).
11. If the permitted equipment is used in conjunction with any other equipment owned or operated by Sidney, at the same site, production shall be limited to correspond with an emission level that does not exceed 250 tons of emissions during any rolling 12-month time period. Any calculations used to establish production levels shall be approved by the Department (ARM 17.8.749).
12. Sidney shall comply with all applicable standards and limitations, and the reporting, recordkeeping, testing, and notification requirements contained in 40 CFR 60, Subpart 000, *Standards of Performance for Nonmetallic Mineral Processing Plants* (ARM 17.8.340 and 40 CFR 60, Subpart 000).
13. Sidney shall comply with all applicable standards and limitations, and the reporting, recordkeeping, and notification requirements contained in 40 CFR 60, Subpart III, *Standards of Performance for Stationary Compression Ignition Internal Engines* and 40 CFR 63, Subpart ZZZZ, National Emissions Standards for Hazardous Air Pollutants for Stationary Reciprocating Internal Combustion Engines, for any applicable diesel engine (ARM 17.8.340; 40 CFR 60, Subpart III; ARM 17.8.342; and 40 CFR, Subpart ZZZZ).

B. Testing Requirements

1. Within 60 days after achieving the maximum production rate, but no later than 180 days after initial startup, an Environmental Protection Agency (EPA) Method 9 opacity test and/or other methods and procedures, as specified in 40 CFR Part 60.675, must be performed on all NSPS-affected equipment to demonstrate compliance with the emissions limitations contained in Sections II.A.1 and II.A.2 (ARM 17.8.340, 40 CFR Part 60, Subpart A and Subpart 000).

2. Additional testing may be required by 40 CFR 60, Subpart OOO (ARM 17.8.340 and 40 CFR 60, Subpart OOO). All compliance source tests shall be conducted in accordance with the Montana Source Test Protocol and Procedures Manual (ARM 17.8.106).
3. All compliance source tests shall be conducted in accordance with the Montana Source Test Protocol and Procedures Manual (ARM 17.8.105).
4. The Department may require further testing (ARM 17.8.105).

C. Operational Reporting Requirements

1. If this crushing/screening plant is moved to another location, an Intent to Transfer form must be sent to the Department and a Public Notice Form for Change of Location must be published in a newspaper of general circulation in the area to which the transfer is to be made, at least 15 days prior to the move. The proof of publication (affidavit) of the Public Notice Form for Change of Location must be submitted to the Department prior to the move. These forms are available from the Department (ARM 17.8.749 and ARM 17.8.765).
2. Sidney shall supply the Department with annual production information for all emission points, as required by the Department in the annual emission inventory request. The request will include, but not be limited to, all sources of emissions identified in the emission inventory contained in the permit analysis.

Production information shall be gathered on a calendar-year basis and submitted to the Department by the date required in the emission inventory request. Information shall be in the units required by the Department. This information may be used for calculating operating fees, and/or to verify compliance with permit limitations (ARM 17.8.505).

3. Sidney shall notify the Department of any construction or improvement project conducted, pursuant to ARM 17.8.745, that would include *the addition of a new emissions unit*, change in control equipment, stack height, stack diameter, stack flow, stack gas temperature, source location, or fuel specifications, or would result in an increase in source capacity above its permitted operation. The notice must be submitted to the Department, in writing, 10 days prior to startup or use of the proposed de minimis change, or as soon as reasonably practicable in the event of an unanticipated circumstance causing the de minimis change, and must include the information requested in ARM 17.8.745(l)(d) (ARM 17.8.745).
4. Sidney shall document, by month, the hours of operation of the diesel engine/generator. By the 25th day of each month, Sidney shall total the hours of operation for the diesel engine/generator for the previous month. The monthly information will be used to demonstrate compliance with the rolling 12-month limitation in Section II.A.10. The information for each of the previous months shall be submitted along with the annual emission inventory (ARM 17.8.749).
5. Sidney shall maintain on-site records showing daily hours of operation (including operating hours of the diesel fired generator sets) and daily production rates for the last 12 months. The records compiled in accordance with this permit shall be maintained by Sidney as a permanent business record for at least 5 years following the date of the measurement, must be available at the plant site for inspection by the Department, and must be submitted to the Department upon request (ARM 17.8.749).

D. Notification

Sidney shall provide the Department with written notification of the actual start-up date of the plant postmarked within 15 days after the actual start-up date (ARM 17.8.749).

SECTION III: General Conditions

- A. Inspection – Sidney shall allow the Department's representatives access to the source at all reasonable times for the purpose of making inspections or surveys, collecting samples, obtaining data, auditing any monitoring equipment (Continuous Emissions Monitoring System (CEMS), Continuous Emissions Rate Monitoring System (CERMS)) or observing any monitoring or testing, and otherwise conducting all necessary functions related to this permit.
- B. Waiver – The permit and all the terms, conditions, and matters stated herein shall be deemed accepted if Sidney fails to appeal as indicated below.
- C. Compliance with Statutes and Regulations – Nothing in this permit shall be construed as relieving Sidney of the responsibility for complying with any applicable federal or Montana statute, rule, or standard, except as specifically provided for in ARM 17.8.740, *et seq.* (ARM 17.8.756).
- D. Enforcement – Violations of limitations, conditions and requirements contained herein may constitute grounds for permit revocation, penalties or other enforcement as specified in Section 75-2-401, *et seq.*, MCA.
- E. Appeals – Any person or persons jointly or severally adversely affected by the Department's decision may request, within 15 days after the Department renders its decision, upon affidavit setting forth the grounds therefore, a hearing before the Board of Environmental Review (Board). A hearing shall be held under the provisions of the Montana Administrative Procedures Act. The filing of a request for a hearing does not stay the Department's decision, unless the Board issues a stay upon receipt of a petition and a finding that a stay is appropriate under Section 75-2-211(11)(b), MCA. The issuance of a stay on a permit by the Board postpones the effective date of the Department's decision until conclusion of the hearing and issuance of a final decision by the Board. If a stay is not issued by the Board, the Department's decision on the application is final 16 days after the Department's decision is made.
- F. Permit Inspection – As required by ARM 17.8.755, Inspection of Permit, a copy of the air quality permit shall be made available for inspection by Department personnel at the location of the permitted source.
- G. Air Quality Operation Fees – Pursuant to Section 75-2-220, MCA, failure to pay the annual operation fee by Sidney may be grounds for revocation of this permit, as required by that section and rules adopted thereunder by the Board.
- H. Duration of Permit – Construction or installation must begin or contractual obligations entered into that would constitute substantial loss within 3 years of permit issuance and proceed with due diligence until the project is complete or the permit shall expire (ARM 17.8.762).
- I. The Department may modify the conditions of this permit based on local conditions of any future site. These factors may include, but are not limited to, local terrain, meteorological conditions, proximity to residences, etc.
- J. Sidney shall comply with the conditions contained in this permit while operating in any location in Montana, except within those areas that have a Department-approved permitting program or areas considered tribal lands.

Montana Air Quality Permit (MAQP) Analysis
Sidney Red-E-Mix, Inc. (Sidney)
MAQP #4798-00

I. Introduction/Process Description

Sidney Red-E-Mix, Inc. (Sidney) owns and operates a portable crushing and screening facility with a maximum rated design capacity of 800 tons per hour (TPH) crushing production and 800 TPH screening production. The facility employs one (1) diesel-fired generator set to provide electrical power to equipment.

A. Permitted Equipment

The following list of permitted equipment is based on information provided within the application submitted by Sidney and is provided for reference. MAQP #4798-00 is written de minimis friendly and operational flexibility is provided so that alternate equipment may be utilized as long as maximum capacities are not exceeded and permit conditions are met. See Section II of the MAQP for specific equipment limitations and/or conditions. Equipment permitted under this action consists of the following:

- Up to 800 TPH Crusher/Screen
- Up to 680 horsepower (hp) Diesel-Fired Engine Generator Set
- Associated Material Handling Equipment; feeder conveyor, conveyors (including stacking equipment conveyors), stackers, aggregate bunkers etc.

B. Source Description

Sidney proposes to use this crushing/screening plant and associated equipment to crush sand and gravel materials for use in various construction operations. For a typical operational setup, materials are excavated from high wall and delivered to feed conveyor by a loader. The material is then delivered from feed plant into a 6X20 screen, separated, and delivered through this separation, either to a transfer conveyor and stacker to a stockpile or to a cone crusher for further process until a size of small than 1" is reached. Material from stockpiles are then loaded into trucks and hauled off site.

The initial location proposed for this facility, shall serve as the plant's designated home pit while operating in Montana. The initial location proposed is located in Section 29, Township 24 North, Range 59 East, in Richland County, Montana.

II. Applicable Rules and Regulations

The following are partial explanations of some applicable rules and regulations that apply to the facility. The complete rules are stated in the Administrative Rules of Montana (ARM) and are available, upon request, from the Department of Environmental Quality (Department). Upon request, the Department will provide references for location of complete copies of all applicable rules and regulations or copies where appropriate.

A. ARM 17.8, Subchapter 1 – General Provisions, including, but not limited to:

1. ARM 17.8.101 Definitions. This rule includes a list of applicable definitions used in this chapter, unless indicated otherwise in a specific subchapter.

2. ARM 17.8.105 Testing Requirements. Any person or persons responsible for the emission of any air contaminant into the outdoor atmosphere shall, upon written request of the Department, provide the facilities and necessary equipment (including instruments and sensing devices) and shall conduct tests, emission or ambient, for such periods of time as may be necessary using methods approved by the Department.
3. ARM 17.8.106 Source Testing Protocol. The requirements of this rule apply to any emission source testing conducted by the Department, any source, or other entity as required by any rule in this chapter, or any permit or order issued pursuant to this chapter, or the provisions of the Clean Air Act of Montana, 75-2-101, *et seq.*, Montana Code Annotated (MCA).

Sidney shall comply with the requirements contained in the Montana Source Test Protocol and Procedures Manual, including, but not limited to, using the proper test methods and supplying the required reports. A copy of the Montana Source Test Protocol and Procedures Manual is available from the Department upon request.

4. ARM 17.8.110 Malfunctions. (2) The Department must be notified promptly by telephone whenever a malfunction occurs that can be expected to create emissions in excess of any applicable emission limitation or to continue for a period greater than 4 hours.
5. ARM 17.8.111 Circumvention. (1) No person shall cause or permit the installation or use of any device or any means that, without resulting in reduction of the total amount of air contaminant emitted, conceals or dilutes an emission of air contaminant that would otherwise violate an air pollution control regulation. (2) No equipment that may produce emissions shall be operated or maintained in such a manner as to create a public nuisance.

B. ARM 17.8, Subchapter 2 – Ambient Air Quality, including, but not limited to:

1. ARM 17.8.210 Ambient Air Quality Standards for Sulfur Dioxide (SO₂)
2. ARM 17.8.211 Ambient Air Quality Standards for Nitrogen Dioxide (NO₂)
3. ARM 17.8.212 Ambient Air Quality Standards for Carbon Monoxide (CO)
4. ARM 17.8.211 Ambient Air Quality Standards for Ozone (O₃)
5. ARM 17.8.220 Ambient Air Quality Standards for Settled Particulate Matter (PM)
6. ARM 17.8.221 Ambient Air Quality Standard for Visibility
7. ARM 17.8.223 Ambient Air Quality Standard for Particulate Matter with an Aerodynamic Diameter of 10 Microns or Less (PM₁₀)

Sidney must maintain compliance with the applicable ambient air quality standards.

C. ARM 17.8, Subchapter 3 – Emission Standards, including, but not limited to:

1. ARM 17.8.304 Visible Air Contaminants. This rule requires that no person may cause or authorize emissions to be discharged into the outdoor atmosphere from any source installed after November 23, 1968, that exhibit an opacity of 20% or greater averaged over 6 consecutive minutes.
2. ARM 17.8.308 Particulate Matter, Airborne. (1) This rule requires an opacity limitation of less than 20% for all fugitive emission sources and that reasonable precautions are taken to control emissions of airborne particulate matter. (2) Under this rule, Sidney shall not cause or authorize the use of any street, road, or parking lot without taking reasonable precautions to control emissions of airborne particulate matter.

3. ARM 17.8.309 Particulate Matter, Fuel Burning Equipment. This rule requires that no person shall cause or authorize to be discharged into the atmosphere particulate matter caused by the combustion of fuel in excess of the amount determined by this section.
4. ARM 17.8.310 Particulate Matter, Industrial Process. This rule requires that no person shall cause or authorize to be discharged into the atmosphere particulate matter in excess of the amount set forth in this section.
5. ARM 17.8.322 Sulfur Oxide Emissions--Sulfur in Fuel. This rule requires that no person shall burn liquid, solid, or gaseous fuel in excess of the amount set forth in this section.
6. ARM 17.8.324 Hydrocarbon Emissions--Petroleum Products. (3) No person shall load or permit the loading of gasoline into any stationary tank with a capacity of 250 gallons or more from any tank truck or trailer, except through a permanent submerged fill pipe, unless such tank truck or trailer is equipped with a vapor loss control device as described in (1) of this rule.
7. ARM 17.8.340 Standard of Performance for New Stationary Sources. This rule incorporates, by reference, 40 Code of Federal Regulations (CFR) Part 60, Standards of Performance for New Stationary Sources (NSPS). Based on the information submitted by Sidney the portable crushing/screening operation and associated equipment are subject to NSPS (40 CFR 60), as follows:
 - a. 40 CFR 60, Subpart A – General Provisions apply to all equipment or facilities subject to an NSPS Subpart as listed below:
 - b. 40 CFR 60, Subpart OOO – Standards of Performance for Nonmetallic Mineral Processing Plants. In order for a crushing/screening plant to be subject to NSPS requirements, two specific criteria must be met. First, the crushing/screening plant must meet the definition of an affected facility and, second, the equipment in question must have been constructed, reconstructed, or modified after August 31, 1983. Based on the information submitted by Sidney, the portable crushing equipment to be used under MAQP #4749-00 is subject to this subpart as it meets the definition of an affected facility modified after August 31, 1983.
 - c. 40 CFR 60, Subpart IIII - Standards of Performance for Stationary Compression Ignition Internal Combustion Engines (CI ICE). Owners and operators of stationary CI ICE that commence construction after July 11, 2005, where the stationary CI ICE are manufactured after April 1, 2006, and are not fire pump engines, and owners and operators of stationary CI ICE that modify or reconstruct their stationary CI ICE after July 11, 2005, are subject to this subpart.

Applicability to this subpart is dependent upon the nature and location of operation. The diesel engines associated with this air quality permit are CI ICE engines constructed after July 11, 2005; however, these engines will not be considered affected sources unless operated as stationary sources.
8. ARM 17.8.342 Emission Standards for Hazardous Air Pollutants for Source Categories. This rule incorporates, by reference, 40 CFR Part 63, National Emission Standards for Hazardous Air Pollutants (NESHAPs) for Source Categories. Based on the information submitted by Sidney the associated diesel engines are applicable to NESHAP (40 CFR 63), as follows:

- a. 40 CFR 63, Subpart A – General Provisions apply to all equipment or facilities subject to a NESHAPs Subpart as listed below.
 - b. 40 CFR 63, Subpart ZZZZ - National Emissions Standards for Hazardous Air Pollutants (NESHAPs) for Stationary Reciprocating Internal Combustion Engines (RICE). An owner or operator of a stationary RICE at a major or area source of Hazardous Air Pollutant (HAP) emissions is subject to this rule except if the stationary RICE is being tested at a stationary RICE test cell/stand. An area source of HAP emissions is a source that is not a major source. As Sidney is considered an area source of HAP emissions and operates RICE equipment the engine(s) are potentially subject to this subpart depending upon the location and nature of operation.
- D. ARM 17.8, Subchapter 5 – Air Quality Permit Application, Operation, and Open Burning Fees, including, but not limited to:
- 1. ARM 17.8.504 Air Quality Permit Application Fees. This rule requires that an applicant submit an air quality permit application fee concurrent with the submittal of an air quality permit application. A permit application is incomplete until the proper application fee is paid to the Department. Sidney submitted the appropriate permit application fee for the current permit action.
 - 2. ARM 17.8.505 Air Quality Operation Fees. An annual air quality operation fee must, as a condition of continued operation, be submitted to the Department by each source of air contaminants holding an air quality permit, excluding an open burning permit, issued by the Department; the air quality operation fee is based on the actual or estimated actual amount of air pollutants emitted during the previous calendar year.
- An air quality operation fee is separate and distinct from an air quality permit application fee. The annual assessment and collection of the air quality operation fee, described above, shall take place on a calendar-year basis. The Department may insert into any final permit issued after the effective date of these rules, such conditions as may be necessary to require the payment of an air quality operation fee on a calendar-year basis, including provisions that pro-rate the required fee amount.
- E. ARM 17.8, Subchapter 7 – Permit, Construction, and Operation of Air Contaminant Sources, including, but not limited to:
- 1. ARM 17.8.740 Definitions. This rule is a list of applicable definitions used in this chapter, unless indicated otherwise in a specific subchapter.
 - 2. ARM 17.8.743 Montana Air Quality Permits--When Required. This rule requires a person to obtain an air quality permit or permit modification to construct, modify, or use any asphalt plant, crusher, screen, or other portable source that has the potential to emit (PTE) greater than 15 tons per year (tpy) of any pollutant. Sidney has a PTE greater than 15 tpy of PM, PM₁₀, CO and oxides of nitrogen (NO_x), therefore, an air quality permit is required.
 - 3. ARM 17.8.744 Montana Air Quality Permits--General Exclusions. This rule identifies the activities that are not subject to the Montana Air Quality Permit program.
 - 4. ARM 17.8.745 Montana Air Quality Permits--Exclusion for De Minimis Changes. This rule identifies the de minimis changes at permitted facilities that do not require a permit under the Montana Air Quality Permit Program.

5. ARM 17.8.748 New or Modified Emitting Units--Permit Application Requirements. (1) This rule requires that a permit application be submitted prior to installation, modification, or use of a source. Sidney submitted the required permit application for the current permit action. (7) This rule requires that the applicant notify the public by means of legal publication in a newspaper of general circulation in the area affected by the application for a permit. Sidney submitted an affidavit of publication of public notice for the, August 15, 2012, issue of the *Sidney Herald*, a newspaper of general circulation in the City of Sidney in Richland County, as proof of compliance with the public notice requirements.
6. ARM 17.8.749 Conditions for Issuance or Denial of Permit. This rule requires that the permits issued by the Department must authorize the construction and operation of the facility or emitting unit subject to the conditions in the permit and the requirements of this subchapter. This rule also requires that the permit must contain any conditions necessary to assure compliance with the Federal Clean Air Act (FCAA), the Clean Air Act of Montana, and rules adopted under those acts.
7. ARM 17.8.752 Emission Control Requirements. This rule requires a source to install the maximum air pollution control capability that is technically practicable and economically feasible, except that BACT shall be utilized. The required BACT analysis is included in Section III of this permit analysis.
8. ARM 17.8.755 Inspection of Permit. This rule requires that air quality permits shall be made available for inspection by the Department at the location of the source.
9. ARM 17.8.756 Compliance with Other Requirements. This rule states that nothing in the permit shall be construed as relieving Sidney of the responsibility for complying with any applicable federal or Montana statute, rule, or standard, except as specifically provided in ARM 17.8.740, *et seq.*
10. ARM 17.8.759 Review of Permit Applications. This rule describes the Department's responsibilities for processing permit applications and making permit decisions on those permit applications that do not require the preparation of an environmental impact statement.
11. ARM 17.8.762 Duration of Permit. An air quality permit shall be valid until revoked or modified, as provided in this subchapter, except that a permit issued prior to construction of a new or modified source may contain a condition providing that the permit will expire unless construction is commenced within the time specified in the permit, which in no event may be less than 1 year after the permit is issued.
12. ARM 17.8.763 Revocation of Permit. An air quality permit may be revoked upon written request of the permittee, or for violations of any requirement of the Clean Air Act of Montana, rules adopted under the Clean Air Act of Montana, the FCAA, rules adopted under the FCAA, or any applicable requirement contained in the Montana State Implementation Plan (SIP).
13. ARM 17.8.764 Administrative Amendment to Permit. An air quality permit may be amended for changes in any applicable rules and standards adopted by the Board of Environmental Review (Board) or changed conditions of operation at a source or stack that do not result in an increase of emissions as a result of those changed conditions. The owner or operator of a facility may not increase the facility's emissions beyond permit limits unless the increase meets the criteria in ARM 17.8.745 for a *de minimis*

change not requiring a permit, or unless the owner or operator applies for and receives another permit in accordance with ARM 17.8.748, ARM 17.8.749, ARM 17.8.752, ARM 17.8.755, and ARM 17.8.756, and with all applicable requirements in ARM Title 17, Chapter 8, Subchapters 8, 9, and 10.

14. ARM 17.8.765 Transfer of Permit. (1) This rule states that an MAQP may be transferred from one location to another if the Department receives a complete notice of intent to transfer location, the facility will operate in the new location for less than 1 year, the facility will comply with the FCAA and the Clean Air Act of Montana, and the facility complies with other applicable rules. (2) This rule states that an air quality permit may be transferred from one person to another if written notice of intent to transfer, including the names of the transferor and the transferee, is sent to the Department.

F. ARM 17.8, Subchapter 8 - Prevention of Significant Deterioration of Air Quality, including, but not limited to:

1. ARM 17.8.801 Definitions. This rule is a list of applicable definitions used in this subchapter.
2. ARM 17.8.818 Review of Major Stationary Sources and Major Modification--Source Applicability and Exemptions. The requirements contained in ARM 17.8.819 through ARM 17.8.827 shall apply to any major stationary source and any major modification with respect to each pollutant subject to regulation under the FCAA that it would emit, except as this subchapter would otherwise allow.

This facility is not a major stationary source because it is not a listed source and the facility's PTE is less than 250 tpy of any pollutant (excluding fugitive emissions).

G. ARM 17.8, Subchapter 12 – Operating Permit Program Applicability, including, but not limited to:

1. ARM 17.8.1201 Definitions. (23) Major Source under Section 7412 of the FCAA is defined as any stationary source having:
 - a. PTE > 100 tpy of any pollutant;
 - b. PTE > 10 tpy of any single HAP, PTE > 25 tpy of any combination of HAPs, or lesser quantity as the Department may establish by rule; or
 - c. PTE > 70 tpy of PM₁₀ in a serious PM₁₀ nonattainment area.
2. ARM 17.8.1204 Air Quality Operating Permit Program Applicability. (1) Title V of the FCAA Amendments of 1990 requires that all sources, as defined in ARM 17.8.1204 (1), obtain a Title V Operating Permit. In review and issuance of MAQP #4749-00 for Sidney, the following conclusions were made:
 - a. Sidney PTE is less than 100 tpy for any Title V pollutant.
 - b. The facility's PTE is less than 10 tpy for any single HAP and less than 25 tpy of combined HAPs.
 - c. This source is not located in a serious PM₁₀ nonattainment area.

- d. This facility is subject to a current NSPS (40 CFR 60, Subpart OOO and potentially Subpart IIII).
- e. This facility is potentially subject to a current NESHAP standard (40 CFR 63, Subpart ZZZZ).
- f. This source is not a Title IV affected source.
- g. This source is not a solid waste combustion unit.
- h. This source is not an EPA designated Title V source.

Based on these facts, the Department has determined that Sidney will be a minor source of emissions as defined under Title V. However, if minor sources subject to NSPS are required to obtain a Title V Operating Permit, Sidney will be required to obtain a Title V Operating permit.

III. BACT Determination

A BACT determination is required for any new or modified source. Sidney shall install on the new or modified source the maximum air pollution control capability that is technically practicable and economically feasible, except that BACT shall be used.

A BACT analysis accompanied the permit application submitted by Sidney, addressing available methods of controlling emissions from operation of the crushing and screening operation. The Department has reviewed these methods, as well as previous BACT determinations. The following control options have been reviewed by the Department in order to make the following BACT determinations.

The control options selected contain control equipment and control costs comparable to other recently permitted similar sources and are capable of achieving the appropriate emission standards.

A. Crushing & Screening Particulate Emissions

Two types of emission controls are readily available and used for dust suppression of fugitive emissions that result from the operation of crushing/screening equipment and associated activities. These two control methods are water and chemical dust suppressant. Chemical dust suppressant could be used on the area surrounding the crushing/screening operation, and for emissions from the crushing/screening operation itself. However, in view of the fact that water is more readily available, more cost effective, is equally effective as chemical dust suppressant, while presenting less potential environmental quality degradation, water has been identified as the most appropriate method of pollution control of particulate emissions. In addition, water suppression has been required of recently permitted similar sources. However, Sidney may use chemical dust suppressant to assist in controlling particulate emissions.

Sidney shall not cause or authorize to be discharged into the atmosphere from any NSPS-affected crusher any visible emissions that exhibit an opacity of 12% or greater averaged over 6 consecutive minutes for crushers that commenced construction, modification, or reconstruction on or after April 22, 2008. Additionally, Sidney shall not cause or authorize to be discharged into the atmosphere from any other associated NSPS-affected equipment, such as screens and material conveyors, any visible emissions that exhibit an opacity of 7% or greater averaged over 6 consecutive minutes for equipment that commences construction, modification, or reconstruction after April 22, 2008, and 10% for equipment

that commences construction, modification, or reconstruction after August 31, 1983, but before April 22, 2008. Finally, Sidney shall not cause or authorize to be discharged into the atmosphere from any crusher, screen, or associated equipment, not subject to NSPS, any visible emissions that exhibit an opacity of 20% or greater averaged over 6 consecutive minutes.

Sidney is required to have water spray bars and water available on site (at all times) and to apply the water, as necessary, to maintain compliance with the opacity restrictions and reasonable precautions limitations. Sidney may also use chemical dust suppressant to maintain compliance with emissions limitations in Section II.A. of MAQP #4798-00. The Department determined that using water spray bars, water, and/or chemical dust suppressant to maintain compliance with the opacity requirements and reasonable precaution limitations constitutes BACT for the operation for the additional equipment.

The control options selected contain control equipment and control costs comparable to other recently permitted similar sources and are capable of achieving the appropriate emission standards.

B. Diesel-Fired Engine(s)

Due to the limited amount of emissions produced by the diesel-fired engine used in association with MAQP #4798-00 and the lack of cost effective add-on controls, add-on controls would be cost prohibitive. Therefore, the Department determined that proper operation and maintenance with no add-on controls would constitute BACT for the diesel-fired engine(s).

In addition, any new diesel-fired engine would likely be required to comply with the federal engine emission limitations including, for example, EPA Tier emission standards for non-road engines (40 CFR Part 1039), New Source Performance Standard emission limitations for stationary compression ignition engines (40 CFR 60, Subpart IIII), or National Emissions Standards for Hazardous Air Pollutant Sources for Reciprocating Internal Combustion Engines (40 CFR 63, Subpart ZZZZ). Therefore, the Department has determined that compliance with applicable federal standards and proper operation and maintenance of the engines constitutes BACT for these engines.

IV. Emission Inventory

| Emissions Inventory | tons/year | | | | | | |
|--|--------------|------------------|-------------------|-----------------|--------------|-------------|-----------------|
| | PM | PM ₁₀ | PM _{2.5} | NO _x | CO | VOC | SO ₂ |
| Cone Crusher (800 tph) | 4.20 | 1.89 | 0.35 | -- | -- | -- | -- |
| Screen (800 tph) | 7.71 | 2.59 | 0.18 | -- | -- | -- | -- |
| Diesel-fired Engine Generator (680 hp) | 5.54 | 5.54 | 5.54 | 78.00 | 16.81 | 6.32 | 5.16 |
| Material Transfer | 2.94 | 0.97 | 0.27 | -- | -- | -- | -- |
| Pile Forming/Bulk Loading | 11.60 | 5.47 | 0.08 | -- | -- | -- | -- |
| Truck Unloading | 0.49 | 0.06 | 0.05 | -- | -- | -- | -- |
| Haul Roads | 5.68 | 1.57 | 0.16 | -- | -- | -- | -- |
| Total Emissions | 38.17 | 18.08 | 6.62 | 78.00 | 16.81 | 6.32 | 5.16 |

Cone Crusher (800 TPH)

Process Rate 800 ton/hr

PM Emissions: (AP 42, Table 11.19.2-2, 8/04) Tertiary Crushing Controlled

Emission Factor 0.0012 lb/ton

Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.0012 lb/ton) * (ton/2000 lb) = 4.20 ton/yr **4.20** ton/yr

PM₁₀ Emissions: (AP 42, Table 11.19.2-2,8/04) Tertiary Crushing Controlled
 Emission Factor 0.00054 lb/ton
 Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00054 lb/ton) * (ton/2000 lb) = 1.89 ton/yr **1.89** ton/yr

PM_{2.5} Emissions: (AP 42, Table 11.19.2-2, 8/04) Tertiary Crushing Controlled
 Emission Factor 0.0001 lb/ton
 Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.0001 lb/ton) * (ton/2000 lb) = 0.35 ton/yr **0.35** ton/yr

Screen (800 TPH)

Process Rate 800 ton/hr
 Hours of Operation 8,760 hrs/yr

Total PM Emissions: (AP 42, Table 11.19.2-2, 8/04 Screening)
 Emission Factor 0.0022 lb/ton
 Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.0022 lb/ton) * (ton/2000 lb) = 7.71 ton/yr **7.71** ton/yr

Total PM₁₀ Emissions: (AP 42, Table 11.19.2-2, 8/04 Screening)
 Emission Factor 0.00074 lb/ton
 Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00074 lb/ton) * (ton/2000 lb) = 2.59 ton/yr **2.59** ton/yr

Total PM_{2.5} Emissions: (AP 42, Table 11.19.2-2, 8/04 Screening)
 Emission Factor 0.00005 lb/ton
 Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00005 lb/ton) * (ton/2000 lb) = 0.18 ton/yr **0.18** ton/yr

Diesel-fired Engine Generator (680 hp)

Generator Size 680 hp
 Hours of Operation 8,760 hrs/yr

PM Emissions (assume PM=PM₁₀= PM_{2.5}): (AP-42, Sec 3.3-1, 10/96)
 Emission Factor (Assume PM = PM-10) 2.20E-03 lbs/hp-hr
 Calculation: (680 hp) * (8,760 hrs/yr) * (0.0022 lbs/hp-hr) * (ton/2000 lb) = 6.55 ton/yr **6.55** ton/yr

PM₁₀ Emissions (filterable + condensable): (AP-42, Sec 3.3-1, 10/96)
 Emission Factor 2.20E-03 lbs/hp-hr
 Calculation: (680 hp) * (8,760 hrs/yr) * (0.0022 lbs/hp-hr) * (ton/2000 lb) = 6.55 ton/yr **6.55** ton/yr

PM_{2.5} Emissions (filterable): (AP-42, Sec 3.3-1, 10/96)
 Emission Factor 2.20E-03 lbs/hp-hr
 Calculation: (680 hp) * (8,760 hrs/yr) * (0.0022 lbs/hp-hr) * (ton/2000 lb) = 6.55 ton/yr **6.55** ton/yr

NO_x Emissions: (AP-42, Sec 3.3-1, 10/96)
 Emission Factor 0.031 lbs/hp-hr
 Calculation: (680 hp) * (8,760 hrs/yr) * (0.031 lbs/hp-hr) * (ton/2000 lb) = 92.33 ton/yr **92.33** ton/yr

CO Emissions: (AP-42, Sec 3.3-1, 10/96)
 Emission Factor 6.68E-03 lbs/hp-hr
 Calculation: (680 hp) * (8,760 hrs/yr) * (0.00668 lbs/hp-hr) * (ton/2000 lb) = 19.90 ton/yr **19.90** ton/yr

VOC Emissions: (AP-42, Sec 3.3-1, 10/96)

| | | |
|--|-------------|-----------|
| Emission Factor | 2.51E-03 | lbs/hp-hr |
| Calculation: (680 hp) * (8,760 hrs/yr) * (0.00251 lbs/hp-hr) * (ton/2000 lb) = 7.48 ton/yr | 7.48 | ton/yr |

SO₂ Emissions: (AP-42, Sec 3.3-1, 10/96)

| | | |
|--|-------------|-----------|
| Emission Factor | 2.05E-03 | lbs/hp-hr |
| Calculation: (680 hp) * (8,760 hrs/yr) * (0.00205 lbs/hp-hr) * (ton/2000 lb) = 6.11 ton/yr | 6.11 | ton/yr |

Material Transfer Point (controlled) - (SCC 3-05-020-06)

| | | |
|----------------------------|-------|----------|
| Process Rate | 800 | ton/hr |
| Hours of Operation | 8,760 | hrs/yr |
| Number of Transfers | 6 | transfer |

Total PM Emissions: (AP 42, Table 11.19.2-2, 8/04)

| | | |
|---|-------------|--------|
| Emission Factor | 0.00014 | lb/ton |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00014 lb/ton) * (ton/2000 lb) * (6 transfer) = 2.94 ton/yr | 2.94 | ton/yr |

Total PM₁₀ Emissions: (AP 42, Table 11.19.2-2, 8/04)

| | | |
|--|-------------|--------|
| Emission Factor | 4.60E-05 | lb/ton |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.000046 lb/ton) * (ton/2000 lb) * (6 transfer) = 0.97 ton/yr | 0.97 | ton/yr |

Total PM_{2.5} Emissions: (AP 42, Table 11.19.2-2, 8/04)

| | | |
|--|-------------|--------|
| Emission Factor | 1.30E-05 | lb/ton |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.000013 lb/ton) * (ton/2000 lb) * (6 transfer) = 0.27 ton/yr | 0.27 | ton/yr |

Pile Forming/Bulk Loading

| | | |
|--------------------|-------|--------|
| Process Rate | 800 | ton/hr |
| Hours of Operation | 8,760 | hrs/yr |
| Number of Piles | 1 | piles |

PM Emissions:

| | | |
|--|---------|--------|
| Emission Factor = $k (0.0032) * (U/5)^{1.3} * (M / 2)^{-1.4} = 0.00331$ lb/ton (AP 42, Sec. 13.2.4.3, 11/06) | 0.00331 | lb/ton |
|--|---------|--------|

| | |
|---|------|
| Where: k = particle size multiplier (Value for PM<30 microns per AP 42, Sec. 13.2.4.3, 11/06) | 0.74 |
|---|------|

| | | |
|-------------------------------|------|-----|
| U = mean wind speed (Average) | 9.33 | mph |
|-------------------------------|------|-----|

| | | |
|--|------|---|
| M = material moisture content AP 42 Table 12.2.4-1 Various Limestone | 2.10 | % |
|--|------|---|

| | | |
|----------|------|---|
| Products | 2.10 | % |
|----------|------|---|

| | | |
|--|---|---|
| Control Efficiency (13.2.4.4 Controls-unless use chemicals, water only has minor effect) | 0 | % |
|--|---|---|

| | | |
|---|-------|--------|
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00331 lb/ton) * (ton/2000 lb) * (1 piles) = 11.60 ton/yr | 11.60 | ton/yr |
|---|-------|--------|

| | | |
|---|--------------|--------|
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00331 lb/ton) * (ton/2000 lb) * (1 piles) * (1 - 0/100) = 11.60 ton/yr | 11.60 | ton/yr |
|---|--------------|--------|

PM₁₀ Emissions:

| | | |
|--|---------|--------|
| Emission Factor = $k (0.0032) * (U/5)^{1.3} * (M / 2)^{-1.4} = 0.00156$ lb/ton (AP 42, Sec. 13.2.4.2, 11/06) | 0.00156 | lb/ton |
|--|---------|--------|

Where: k = particle size multiplier (Value for PM < 10 microns per AP 42, Sec. 13.2.4.3, 11/06)

| | | |
|--|-------------|--------|
| | 0.35 | |
| U = mean wind speed (Average) | 9.33 | mph |
| M = material moisture content (AP 42 Table 12.2.4-1 Various Limestone Products) | 2.10 | % |
| Control Efficiency (13.2.4.4 Controls-unless use chemicals, water only has minor effect) | 0 | % |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00156 lb/ton) * (ton/2000 lb) * (1 piles) = 5.47 ton/yr | 5.47 | ton/yr |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00156 lb/ton) * (ton/2000 lb) * (1 piles) * (1 - 0/100) = 5.47 ton/yr | 5.47 | ton/yr |

PM_{2.5} Emissions:

Emission Factor = k (0.0032) * (U/5)^{1.3} * (M / 2)^{-1.4} = 0.00002 lb/ton (AP 42, Sec. 13.2.4.3, 11/06)

| | | |
|--|-------------|--------|
| | 0.00002 | lb/ton |
| Where: k = particle size multiplier (Value for PM < 10 microns per AP 42, Sec. 13.2.4.3, 11/06) | 0.053 | |
| U = mean wind speed (Average) | 9.33 | mph |
| M = material moisture content (AP 42 Table 12.2.4-1 Various Limestone Products) | 2.10 | % |
| Control Efficiency (13.2.4.4 Controls-unless use chemicals, water only has minor effect) | 0 | % |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00002 lb/ton) * (ton/2000 lb) * (1 piles) = 0.08 ton/yr | 0.08 | ton/yr |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00002 lb/ton) * (ton/2000 lb) * (1 piles) * (1 - 0/100) = 0.08 ton/yr | 0.08 | ton/yr |

Truck Unloading

| | | |
|--------------------|-------|--------|
| Process Rate | 800 | ton/hr |
| Hours of Operation | 8,760 | hrs/yr |
| Number of Loads | 1 | Loads |

Total PM Emissions:

| | | |
|---|-------------|--------|
| Emission Factor | 0.00014 | lb/ton |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.00014 lb/ton) * (ton/2000 lb) * (1 Loads) = 0.49 ton/yr (AP 42, Table 11.19.2-2, 8/04) | 0.49 | ton/yr |
| (AP 42, Table 11.19.2-2, 8/04) | | |

Total PM₁₀ Emissions:

| | | |
|---|-------------|--------|
| Emission Factor | 1.60E-05 | lb/ton |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.000016 lb/ton) * (ton/2000 lb) * (1 Loads) = 0.06 ton/yr Used Truck unloading Fragmented Stone | 0.06 | ton/yr |
| (AP 42, Table 11.19.2-2, 8/04) | | |

Total PM_{2.5} Emissions:

| | | |
|--|-------------|--------|
| Emission Factor | 1.30E-05 | lb/ton |
| Calculation: (800 ton/hr) * (8760 hrs/yr) * (0.000013 lb/ton) * (ton/2000 lb) * (1 Loads) = 0.05 ton/yr (AP 42, Table 11.19.2-2, 8/04) | 0.05 | ton/yr |
| (AP 42, Table 11.19.2-2, 8/04) | | |

Haul Roads

| | | |
|------------------------|-------|---------|
| Vehicle Miles Traveled | 5 | VMT/day |
| VMT per Hour | 0.21 | VMT/hr |
| Hours of Operation | 8,760 | hrs/yr |

PM Emissions:

| | | |
|--|-------------|---------|
| Emission Factor = $k * (s / 12)^a * (W / 3)^b = 12.46$ lb/VMT (AP 42, Ch. 13.2.2, 11/06) | 12.46 | lb/VMT |
| Where: k = constant (Value for PM30/TSP, AP 42, Table 13.2.2-2, 11/06) | 4.9 | lbs/VMT |
| s = surface silt content (Mean value, sand/gravel processing, material storage area, AP 42, Table 13.2.2-1, 11/06) | 7.1 | % |
| W = mean vehicle weight (1994 average loaded/unloaded or a 40 ton truck) | 54 | tons |
| a = constant (Value for PM30/TSP, AP 42, Table 13.2.2-2, 11/06) | 0.7 | |
| b = constant (Value for PM30/TSP, AP 42, Table 13.2.2-2, 11/06) | 0.45 | |
| Control Efficiency (Water spray or chemical dust suppressant) | 50 | % |
| Calculation: $(8760 \text{ hrs/yr}) * (0.21 \text{ VMT/hr}) * (12.46 \text{ lb/VMT}) * (\text{ton}/2000 \text{ lb}) = 11.37$ tons/yr | 11.37 | tons/yr |
| Calculation: $(8760 \text{ hrs/yr}) * (0.21 \text{ VMT/hr}) * (12.46 \text{ lb/VMT}) * (\text{ton}/2000 \text{ lb}) * (1 - 50/100) = 5.68$ tons/yr | 5.68 | tons/yr |

PM₁₀ Emissions:

| | | |
|---|-------------|---------|
| Emission Factor = $k * (s / 12)^a * (W / 3)^b = 3.43$ lb/VMT | 3.43 | lb/VMT |
| Where: k = constant (Value for PM10, AP 42, Table 13.2.2-2, 11/06) | 1.5 | lbs/VMT |
| s = surface silt content (Mean value, sand/gravel processing, material storage area, AP 42, Table 13.2.2-1, 11/06) | 7.1 | % |
| W = mean vehicle weight (1994 average loaded/unloaded or a 40 ton truck) | 54 | tons |
| a = constant (Value for PM10, AP 42, Table 13.2.2-2, 11/06) | 0.9 | |
| b = constant (Value for PM10, AP 42, Table 13.2.2-2, 11/06) | 0.45 | |
| Control Efficiency (Water spray or chemical dust suppressant) | 50 | % |
| Calculation: $(8760 \text{ hrs/yr}) * (0.21 \text{ VMT/hr}) * (3.43 \text{ lb/VMT}) * (\text{ton}/2000 \text{ lb}) = 3.13$ tons/yr | 3.13 | tons/yr |
| Calculation: $(8760 \text{ hrs/yr}) * (0.21 \text{ VMT/hr}) * (3.43 \text{ lb/VMT}) * (\text{ton}/2000 \text{ lb}) * (1 - 50/100) = 1.57$ tons/yr | 1.57 | tons/yr |

PM_{2.5} Emissions:

| | | |
|---|-------------|---------|
| Emission Factor = $k * (s / 12)^a * (W / 3)^b = 0.34$ lb/VMT | 0.34 | lb/VMT |
| Where: k = constant (Value for PM10, AP 42, Table 13.2.2-2, 11/06) | 0.15 | lbs/VMT |
| s = surface silt content (Mean value, sand/gravel processing, material storage area, AP 42, Table 13.2.2-1, 11/06) | 7.1 | % |
| W = mean vehicle weight (1994 average loaded/unloaded or a 40 ton truck) | 54 | tons |
| a = constant (Value for PM10, AP 42, Table 13.2.2-2, 11/06) | 0.9 | |
| b = constant (Value for PM10, AP 42, Table 13.2.2-2, 11/06) | 0.45 | |
| Control Efficiency (Water spray or chemical dust suppressant) | 50 | % |
| Calculation: $(8760 \text{ hrs/yr}) * (0.21 \text{ VMT/hr}) * (0.34 \text{ lb/VMT}) * (\text{ton}/2000 \text{ lb}) = 0.31$ tons/yr | 0.31 | tons/yr |
| Calculation: $(8760 \text{ hrs/yr}) * (0.21 \text{ VMT/hr}) * (0.34 \text{ lb/VMT}) * (\text{ton}/2000 \text{ lb}) * (1 - 50/100) = 0.16$ tons/yr | 0.16 | tons/yr |

V. Existing Air Quality

The initial location of this portable source is to be located in Section 29, Township 24 North, Range 59 East in Richland County, Montana. The initial location and those areas for which this facility is permitted to operate under MAQP #4798-00 has been designated unclassified/attainment with all ambient air quality standards and there are no major air pollution sources in the surrounding area.

VI. Air Quality Impacts

MAQP #4798-00 will cover the plant while operating at any location within Montana, excluding those areas having a Department-approved permitting program, areas considered tribal lands, or areas in or within 10 kilometers (km) of certain PM₁₀ nonattainment areas.

Emissions generated from the operation of this source are to be well control and limited, furthermore, the portable unit would be expected to be operated on an intermittent and seasonal basis and any air quality impacts would be minimal and temporary. Therefore, the Department determined that the impact from this permitting action will be minor and is not expected to cause or contribute to a violation of any ambient air quality standard.

VII. Ambient Air Impact Analysis

The Department determined that the impact from this permitting action will be minor. The Department believes it will not cause or contribute to a violation on any ambient air quality standard.

VIII. Taking or Damaging Implication Analysis

As required by 2-10-105, MCA, the Department conducted the following private property taking and damaging assessment.

| YES | NO | |
|-----|----|---|
| X | | 1. Does the action pertain to land or water management or environmental regulation affecting private real property or water rights? |
| | X | 2. Does the action result in either a permanent or indefinite physical occupation of private property? |
| | X | 3. Does the action deny a fundamental attribute of ownership? (ex.: right to exclude others, disposal of property) |
| | X | 4. Does the action deprive the owner of all economically viable uses of the property? |
| | X | 5. Does the action require a property owner to dedicate a portion of property or to grant an easement? [If no, go to (6)]. |
| | | 5a. Is there a reasonable, specific connection between the government requirement and legitimate state interests? |
| | | 5b. Is the government requirement roughly proportional to the impact of the proposed use of the property? |
| | X | 6. Does the action have a severe impact on the value of the property? (consider economic impact, investment-backed expectations, character of government action) |
| | X | 7. Does the action damage the property by causing some physical disturbance with respect to the property in excess of that sustained by the public generally? |
| | X | 7a. Is the impact of government action direct, peculiar, and significant? |
| | X | 7b. Has government action resulted in the property becoming practically inaccessible, waterlogged or flooded? |
| | X | 7c. Has government action lowered property values by more than 30% and necessitated the physical taking of adjacent property or property across a public way from the property in question? |
| | X | Takings or damaging implications? (Taking or damaging implications exist if YES is checked in response to question 1 and also to any one or more of the following questions: 2, 3, 4, 6, 7a, 7b, 7c; or if NO is checked in response to questions 5a or 5b; the shaded areas) |

Based on this analysis, the Department determined there are no taking or damaging implications associated with this permit action.

IX. Environmental Assessment

An environmental assessment, required by the Montana Environmental Policy Act, was completed for this project. A copy is attached.

Analysis prepared by: Tashia Love
Date: August 28, 2012

DEPARTMENT OF ENVIRONMENTAL QUALITY
Permitting and Compliance Division
Air Resources Management Bureau
P.O. Box 200901, Helena, MT 59620
(406) 444-3490

FINAL ENVIRONMENTAL ASSESSMENT (EA)

Issued To: Sidney Red-E-Mix, Inc (
PO Box 788
Sidney, MT 59270

Montana Air Quality Permit Number (MAQP): 4798-00

Preliminary Determination Issued: September 24, 2012

Department Decision Issued: October 25, 2012

Permit Final: November 10, 2012

1. *Legal Description of Site:* Sidney Red-E-Mix, Inc. (Sidney) proposes to operate a portable crushing/screening facility which will initially be located in Section 29, Township 24 North, Range 59 East in Richland County, Montana. However, MAQP #4798-00 applies while operating at any location in Montana, except those areas having a Department-approved permitting program, areas considered tribal lands, or areas in or within 10 kilometers (km) of certain PM₁₀ nonattainment areas. *A Missoula County air quality permit will be required for locations within Missoula County, Montana.* An addendum would be required for locations in or within 10 km of certain PM₁₀ nonattainment areas.
2. *Description of Project:* The Department received a permit application from Sidney for the operation of a portable crushing/screening facility with a combined maximum rated design process rate of 800 tons per hour (TPH) of crushing capacity and 800 TPH of screening capacity. Sidney proposes to utilize a portable diesel-fired engine generator to supply electrical power to the plant. The application proposed the use of one (1) diesel-fired generator set to provide electrical power to equipment with a maximum rated design capacity of 680 horsepower (hp).
3. *Objectives of Project:* The object of the project would be to produce business and revenue for the company through the sale and use of aggregate. The issuance of MAQP #4798-00 would allow Sidney to operate the permitted equipment at various locations throughout Montana (as described above), including the proposed initial site location.
4. *Alternatives Considered:* In addition to the proposed action, the Department considered the "no-action" alternative. The "no-action" alternative would deny issuance of the MAQP to the proposed facility. However, the Department does not consider the "no-action" alternative to be appropriate because Sidney demonstrated compliance with all applicable rules and regulations as required for permit issuance. Therefore, the "no-action" alternative was eliminated from further consideration.
5. *A Listing of Mitigation, Stipulations, and Other Controls:* A listing of the enforceable permit conditions and a permit analysis, including a BACT analysis, would be contained in MAQP #4798-00.
6. *Regulatory Effects on Private Property:* The Department considered alternatives to the conditions imposed in this permit as part of the permit development. The Department determined the permit conditions would be reasonably necessary to ensure compliance with applicable requirements and to demonstrate compliance with those requirements and would not unduly restrict private property rights.

7. The following table summarizes the potential physical and biological effects of the proposed project on the human environment. The “no action alternative” was discussed previously.

| | | Major | Moderate | Minor | None | Unknown | Comments Included |
|---|--|-------|----------|-------|------|---------|-------------------|
| A | Terrestrial and Aquatic Life and Habitats | | | X | | | Yes |
| B | Water Quality, Quantity, and Distribution | | | X | | | Yes |
| C | Geology and Soil Quality, Stability and Moisture | | | X | | | Yes |
| D | Vegetation Cover, Quantity, and Quality | | | X | | | Yes |
| E | Aesthetics | | | X | | | Yes |
| F | Air Quality | | | X | | | Yes |
| G | Unique Endangered, Fragile, or Limited Environmental Resources | | | X | | | Yes |
| H | Demands on Environmental Resource of Water, Air and Energy | | | X | | | Yes |
| I | Historical and Archaeological Sites | | | | X | | Yes |
| J | Cumulative and Secondary Impacts | | | X | | | Yes |

SUMMARY OF COMMENTS ON POTENTIAL PHYSICAL AND BIOLOGICAL EFFECTS: The following comments have been prepared by the Department.

A. Terrestrial and Aquatic Life and Habitats

This permitting action would be expected to have a minor effect on terrestrial and aquatic life and habitats, as the proposed plant would operate within an existing gravel source, hay land, and grassland. Furthermore, the air emissions would likely have only minor effects on terrestrial and aquatic life because facility emissions would be well dispersed in the area of the operation (see Section 7.F of this EA) and would have intermittent and seasonal operations. Therefore, only minor and temporary effects to terrestrial and aquatic life and habitat would be expected from the proposed project.

B. Water Quality, Quantity, and Distribution

Water would be required for dust suppression on the mineral processing equipment and surrounding facility area. This water use would be expected to cause minor, if any, impacts to water sources. In addition, the facility would emit air pollutants, and corresponding deposition of pollutants would occur, as described in Section 7.F of this EA. However, the Department determined that, due to dispersion characteristics of pollutants and conditions that would be placed in MAQP 4798-00, any impacts from deposition of pollution on water quality, quantity, and distribution expected would be minor.

C. Geology and Soil Quality, Stability, and Moisture

Only minor impacts from deposition on soil would likely result (as described in 7.F of this EA) and only minor amounts of water would be used for pollution control, and only as necessary, in controlling particulate emissions. Thus, only minimal water runoff would likely occur. Since only minor amounts of pollution would be expected and corresponding emissions would be widely dispersed before settling upon surrounding soil and vegetation (as described in Section 7.D of EA), impacts would be minor. Therefore, any effects upon geology and soil quality, stability, and moisture from air pollutant emissions from equipment operations would likely be minor and short-lived.

D. Vegetation Cover, Quantity, and Quality

Only minor impacts would be expected to occur on vegetative cover, quality, and quantity because the facility will be operating on land that is currently grazed as pasture, has active and inactive oil sites, and an existing open cut mine. During operations, the facility would likely be a relatively minor source of emissions and the pollutants widely dispersed (as described in 7.F of this EA) therefore, deposition on vegetation from the proposed project would be expected to be minor. Also, due to limited water usage (as described in Section 7.F of this EA) and minimal associated disturbance from the application of water and run-off (as described in Section 7.B of this EA), corresponding vegetative impacts would likely be minor.

E. Aesthetics

The crushing/screening facility would be approximately 160 acres total. Activity within the facility will create noise while operating at the proposed site. The applications states that there are no houses in the immediate area, therefore visual and noise impacts would be minor and short-lived. The facility would operate on an intermittent and seasonal basis.

F. Air Quality

Air quality impacts from the proposed project would likely be minor because the facility would be small and operate on an intermittent and temporary basis. MAQP #4798-00 includes conditions limiting the facility's opacity and requiring water and spray bars to be available on site to ensure compliance with opacity standards. These conditions would limit fugitive emissions. Further, the Department determined that this facility would be a minor source of emissions as defined under the Title V Operating Permit Program because the source's potential to emit is below the major source threshold. Pollutant deposition from the facility would be expected to be minimal because the pollutants are widely dispersed (from factors such as wind speed and wind direction) and exhibit minimal deposition on the surrounding area. Therefore, air quality impacts from operating the facility in this area would be expected to be minor.

G. Unique Endangered, Fragile, or Limited Environmental Resources

The Department contacted the Montana Natural Heritage Program (MNHP) in an effort to identify any species of concern that may be found in the area where the proposed crushing/screening facility will occur. Search results have concluded one species of concern in the area. Area, in this case, will be defined by the township and range of the proposed site, with an additional 1-mile buffer. The known species of concern includes a single vertebrate animal: the Whooping Crane (Endangered).

While this species may be found within the search area, the Whooping Crane is a migratory animal and will likely have access to many miles of potential habitat. Furthermore, the Whooping Crane is known to inhabit wetland areas, which are not impacted by the operation of this facility. Specific efforts of operating the proposed project in this area would be minor since the project is located partially within an existing construction area. Therefore, the Department determined that any effects upon these species would likely be minor and short-lived.

H. Demands on Environmental Resources of Water, Air, and Energy

Due to the relatively small size of the project, only small demands on environmental resources would likely be required for proper operation. Only small quantities of water are required for dust suppression of particulate emissions being generated at the site. In addition,

impacts to air resources would be expected to be minor because the source would be considered a minor industrial source of emissions, with intermittent and seasonal operations, and because air pollutants generated by the facility would be widely dispersed as described in Section 7.F of this EA. The diesel engine would be relatively small by industrial standards. Overall, any impacts to water, air, and energy resources would likely be minor.

I. Historical and Archaeological Sites

The Department contacted the Montana History Society – State Historical Preservation Office (SHPO) in an effort to identify any historical and/or archaeological sites that may be present in the proposed area of construction and operation. According to the response from SHPO, there are no recorded sites with the designated search locale. As long as there are no new ground disturbances or any alteration to structures over fifty years of age, there is a low likelihood cultural properties will be impacted. Therefore, the operation of the crushing/screening facility would not impact any known historical or archaeological sites.

J. Cumulative and Secondary Impacts

The operation of the crushing facility would likely cause minor cumulative and secondary impacts to the physical and biological aspects of the human environment because the facility would generate air emissions. Noise would also be generated from the site. Emissions and noise would cause minimal disturbance because the facility would be expected to operate in areas designated and used for such operations on a temporary and seasonal basis. The Department believes that this facility could be expected to operate in compliance with all applicable rules and regulations as outlined in MAQP #4798-00. Overall, any cumulative and or secondary impacts to the physical and biological aspects of the human environment would be minor.

8. The following table summarizes the potential economic and social effects of the proposed project on the human environment. The “no-action” alternative was discussed previously.

| | | Major | Moderate | Minor | None | Unknown | Comments Included |
|---|---|-------|----------|-------|------|---------|-------------------|
| A | Social Structures and Mores | | | X | | | Yes |
| B | Cultural Uniqueness and Diversity | | | X | | | Yes |
| C | Local and State Tax Base and Tax Revenue | | | X | | | Yes |
| D | Agricultural or Industrial Production | | | X | | | Yes |
| E | Human Health | | | X | | | Yes |
| F | Access to and Quality of Recreational and Wilderness Activities | | | | X | | Yes |
| G | Quantity and Distribution of Employment | | | X | | | Yes |
| H | Distribution of Population | | | X | | | Yes |
| I | Demands for Government Services | | | X | | | Yes |
| J | Industrial and Commercial Activity | | | X | | | Yes |
| K | Locally Adopted Environmental Plans and Goals | | | X | | | Yes |
| L | Cumulative and Secondary Impacts | | | X | | | Yes |

SUMMARY OF COMMENTS ON POTENTIAL ECONOMIC AND SOCIAL EFFECTS: The following comments have been prepared by the Department.

A. Social Structures and Mores

The operation of the crushing/screening facility would be expected to cause minor disruption to the social structures and mores in the area because the source would be a minor industrial source in a relatively remote location. The facility would only have intermittent operations. Further, the facility would be required to operate according to the conditions that would be placed in MAQP #4798-00. Therefore, the existing social structures and mores would not be affected as a result of this permitting action.

B. Cultural Uniqueness and Diversity

The impact to cultural uniqueness and diversity of these areas would be minor from the proposed equipment because the site will be located in an area that has an existing open cut mine in a rural area with no residential properties in the immediate area. Additionally, the facility would be considered a portable source with seasonal and intermittent operations. Therefore, the Department determined that there would be minor effects to cultural uniqueness and diversity.

C. Local and State Tax Base and Tax Revenue

The crushing/screening operations would have little, if any impact on the local and state tax base and tax revenue because the facility would be a temporary source and small by industrial standards. The current proposed project would require the use of three employees. Thus, only minor impacts to the local and state tax case and revenue could be expected from the employees and facility production. Furthermore, the impacts to local tax base and revenue would be expected to be minor because the source would be portable and the money generated for taxes would be widespread.

D. Agricultural or Industrial Production

The operation of the crushing/screening facility would have only a minor impact on local industrial production since the facility would be a minor source of air emissions (by industrial standards). Because minimal deposition of air pollutants would occur on the surrounding land (as described in Section 7.F of this EA), only minor and temporary effects on the surrounding vegetation (i.e. agricultural production) would occur. In addition, the facility operations would be temporary in nature and would be permitted with operational conditions that would minimize impacts upon surrounding vegetation, as described in Section 7.D of this EA.

E. Human Health

MAQP #4798-00 would incorporate conditions to ensure the crushing/screening facility would operate in compliance with all applicable air quality rules and standards. These rules and standards are designed to be protective of human health. As described in Section 7.F of this EA, the air emissions from the facility would be minimized by the use of water spray and other conditions established in MAQP #4798-00. Therefore, only minor impacts would be expected upon human health from the proposed crushing/screening facility.

F. Access to and Quality of Recreational and Wilderness Activities

Based on the information received from Sidney, no recreational activities or wilderness areas are near the proposed project site. Therefore, no impacts to the access to and quality of recreational and wilderness activities would be expected.

G. Quantity and Distribution of Employment

The portable crushing/screening operation would only require a few employees to operate and would have seasonal and intermittent operations. The crushing/screening operation would be considered a portable source and would not be expected to have long-term effects upon the quantity and distribution of employment in any given area of operation. The application states that 3 employees would be employed as a result of the proposed project. Therefore, minor effects upon the quantity and distribution of employment in these areas would be expected.

H. Distribution of Population

The portable crushing and screening operation is a portable industrial facility that would only require a limited number of employees. No individuals would be expected to permanently relocate to this area as a result of operating the crushing/screening facility. Therefore, the crushing/screening facility would not likely impact the normal population distribution in the initial area of operation or any future operating site.

I. Demands of Government Services

Minor increases would be seen in traffic on existing roadways in the area while the crushing/screening facility operates. In addition, government services would be required for acquiring the appropriate permits from government agencies. Demands for government services would be minor.

J. Industrial and Commercial Activity

The operation of the crushing/screening facility would represent only a minor increase in the industrial activity in the proposed area of operation because the source would be a relatively small industrial source that would be portable and temporary in nature. Furthermore, the industrial activity associated with this plant will occur within an existing open cut mine. Therefore, only limited additional industrial or commercial activity would be expected as a result of the proposed operation.

K. Locally Adopted Environmental Plans and Goals

Sidney would be allowed, by MAQP #4798-00, to operate in areas designated by Environmental Protection Agency as attainment or unclassified for ambient air quality. MAQP #4798-00 contains operational restrictions for protecting air quality and to keep facility emissions in compliance with any applicable ambient air quality standards, as a locally adopted environmental plan or goal for operating at this proposed site. Because the proposed crushing/screening facility would be a portable source and would likely have intermittent and seasonal operations, any impacts from the project would be expected to be minor and short-lived.

L. Cumulative and Secondary Impacts

The operation of the facility would cause only minor cumulative and secondary impacts to the social and economic aspects of the human environment in the immediate area of operation because the source would be a portable and temporary source. Minor increases in traffic would have minor effects on local traffic in the immediate area. Because the source is relatively small and temporary, only minor economic impacts to the local economy would be expected from operating the facility. Further, this facility may be operated in conjunction with other equipment owned and operated by Sidney, but any cumulative impacts upon the social and economic aspects of the human environment would likely be minor and short-lived. Thus, only minor and temporary cumulative effects would be expected to the local economy.

Recommendation: No Environmental Impact Statement (EIS) is required.

If an EIS is not required, explain why the EA is an appropriate level of analysis: The current permitting action is for the operation of a portable crushing and screening facility; MAQP #4798-00 provides conditions and limitations to ensure the facility would operate in compliance with all applicable rules and regulations. In addition, there are no significant impacts associated with this proposal.

Other groups or agencies contacted or which may have overlapping jurisdiction: Montana Historical Society – State Historic Preservation Office, Natural Resource Information System – Montana Natural Heritage Program

Individuals or groups contributing to this EA: Department of Environmental Quality – Air Resources Management Bureau, Montana Historical Society – State Historic Preservation Office, Natural Resource Information System – Montana Natural Heritage Program

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